

# *Optical links for LHC: experience from the CMS project and future prospects*

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- Optoelectronics for LHC
- Lessons learned
- Future trends



# *Optoelectronics for LHC*

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## ■ LHC

- >100k point to point links @ 0.5Gb/s
  - 50Tb/s = 4000 pb/day capacity
- 30M\$/10yrs

## ■ World

- 1k fibres in/out of a large city
  - 5% lit at 500Gb/s
  - 2000 pb/day capacity
- 1000 pb/day worldwide internet traffic
- 2000M\$/yr component market

## ■ Are we different?

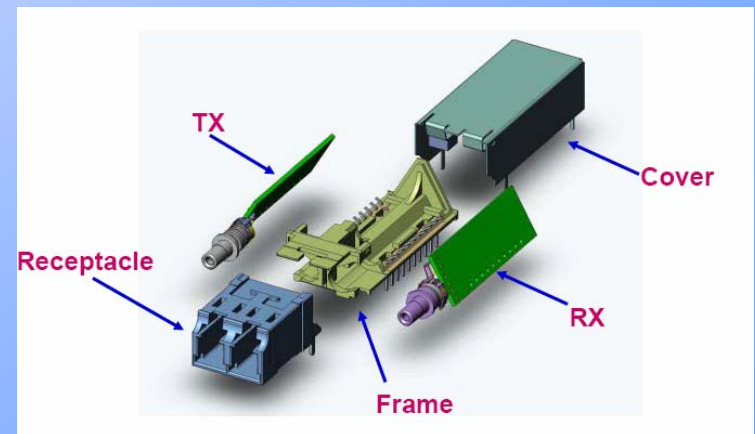
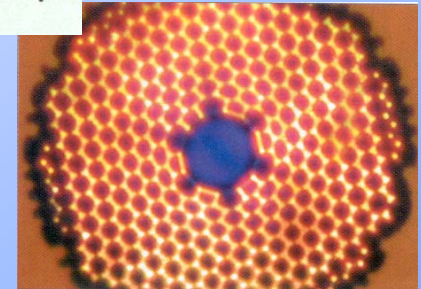
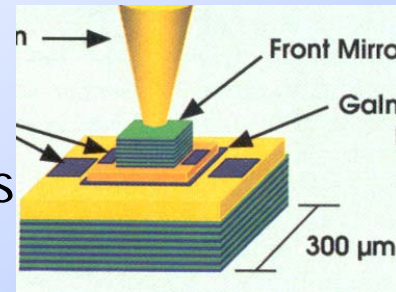
# *Specificities of LHC program*

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- ✓ Environmental
  - Particle flux, B-field, Material budget, confined space
- Technical
  - Application driven specifications
- ✓ Organizational
  - Global collaborative model, Not-for-profit organization
- Commercial
  - Multi-national public money

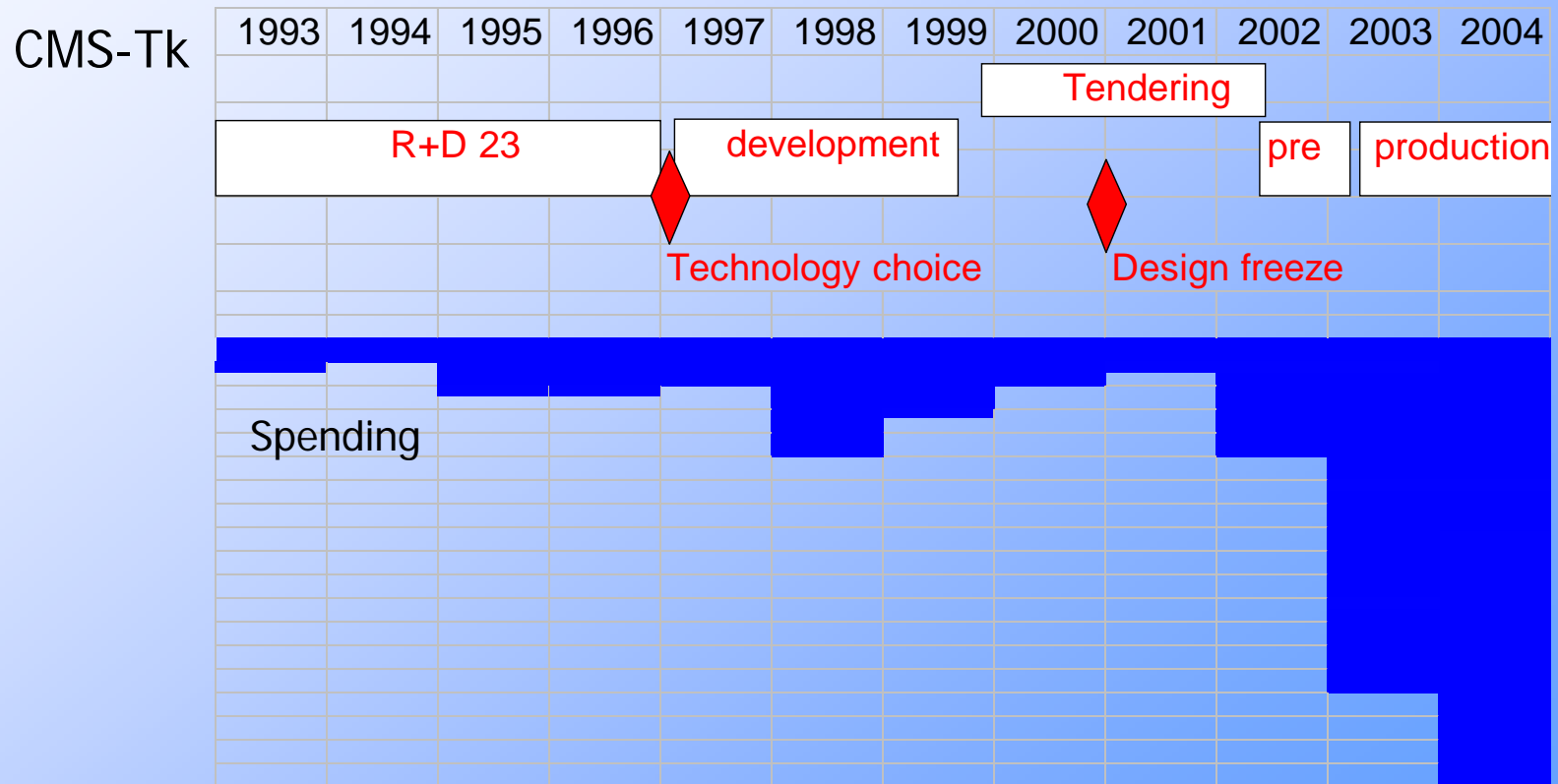
# Environmental specificity

- Particle flux
  - Small active area
    - MQW, VCSEL, QD
  - Undoped, pure glass
    - PSC, air-core
- B-field
  - Non-magnetic materials
    - Cu-Be, ceramic, resins
    - Wire-bond free
- Material budget
  - Trade-off against ruggedness
- Confined space
  - Small Form Factor



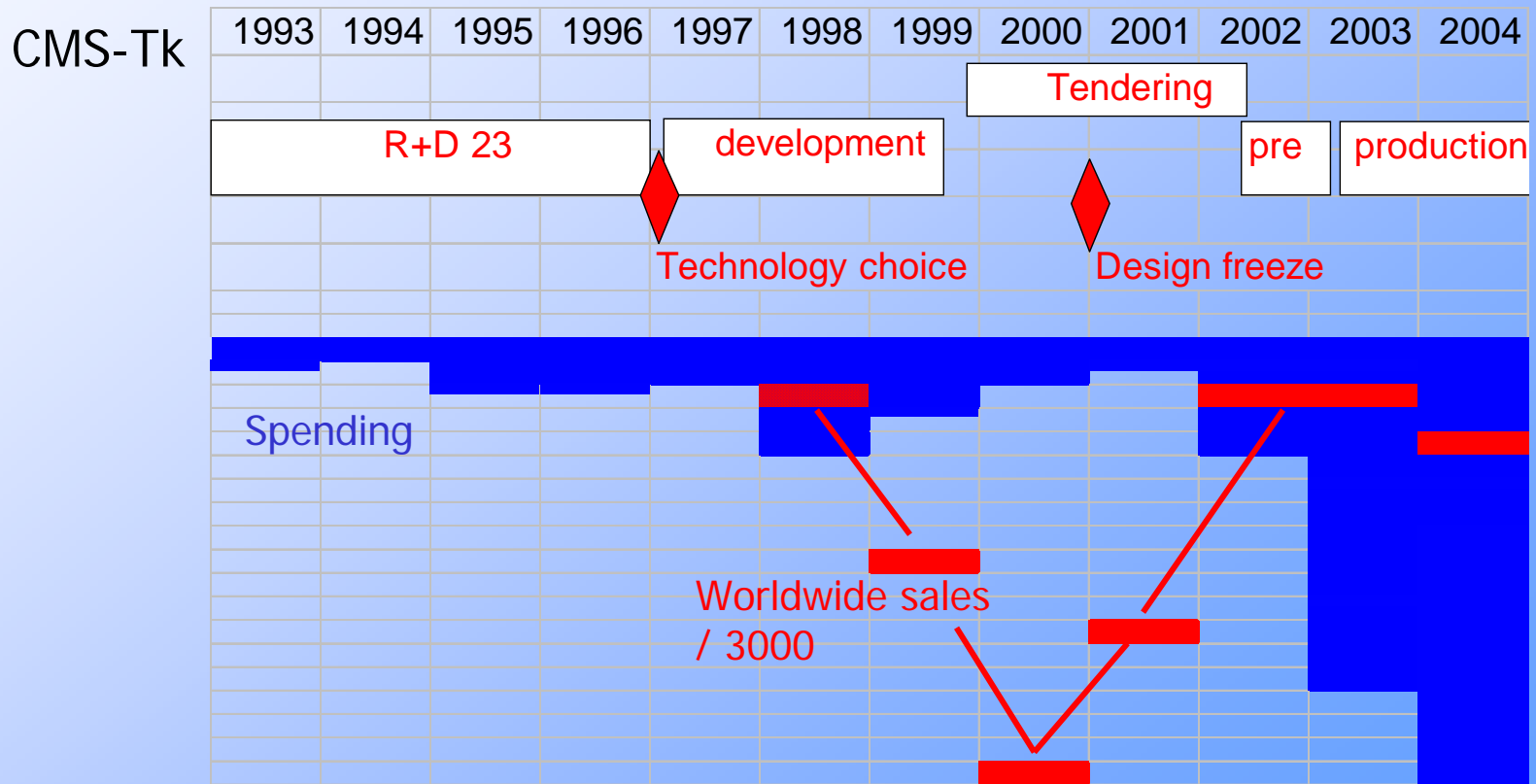
# Organizational Specificity

- Collaboration
  - Distributed decision centers
- Not for profit
  - Flexible timescales



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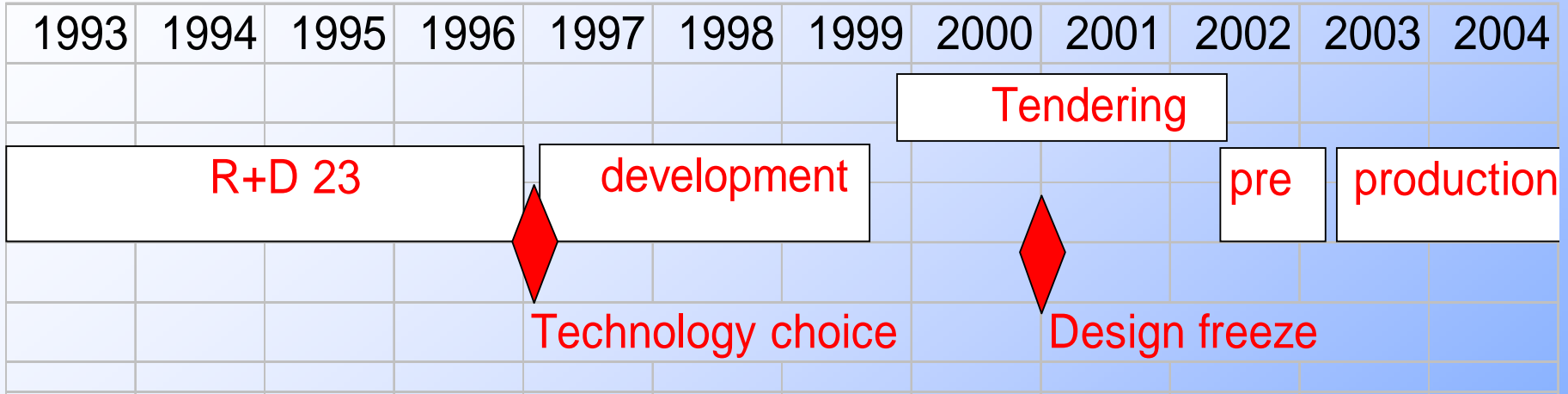


# *Optical Links for LHC: Conclusions*


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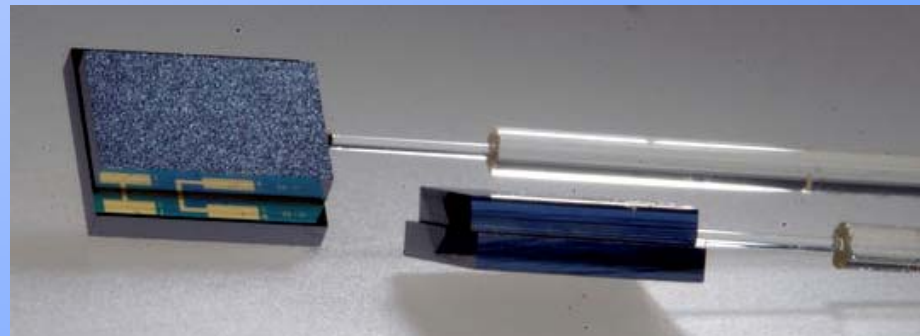
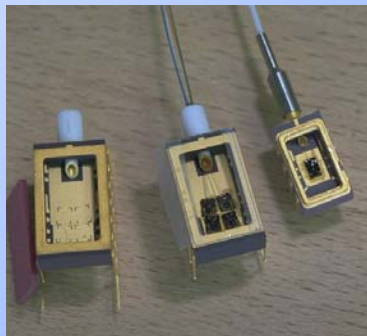
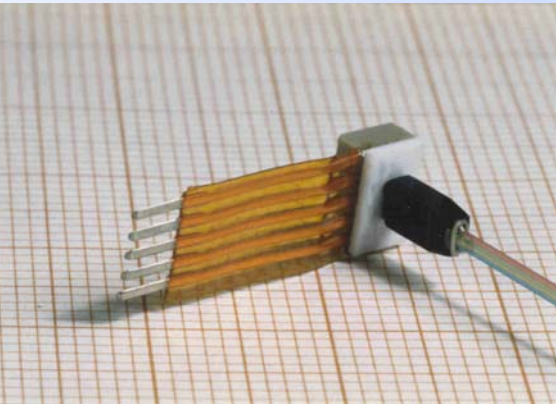
- We are different
  - Unique application
    - Non telecom/datacom
    - Significant volumes
    - Single shot
  - Unique requirements
    - Environmental
  - Customize
  - Qualify
  
- But quite similar
  - Technology is going in the right direction
    - Components are intrinsically rad-tolerant
    - Small Form Factor
    - Capabilities exceed our needs
  - Society is becoming global
    - Companies operate worldwide
    - Global networks function
  - COTS
  
  - Learn

# Lessons learned



Custom development,  
single source

 COTS multi-source  
+ qualification





# *Lesson learned 1: development*

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- Do not delegate developments
- Understand technology
- Keep control of technology choices

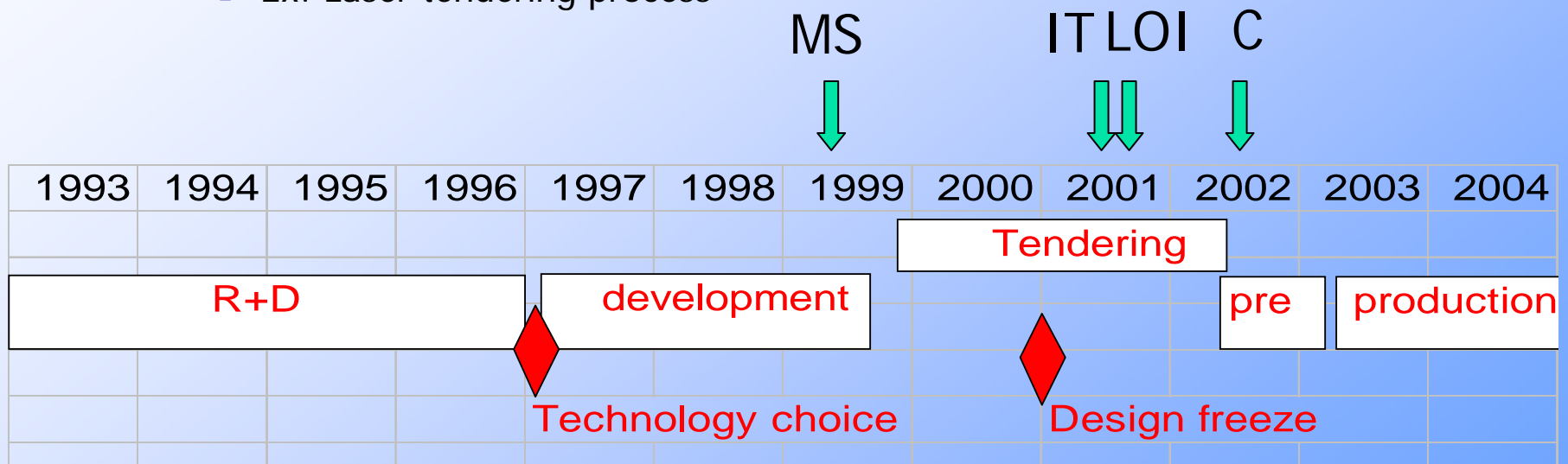
# *Lesson learned 2: COTS*

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- COTS are the way forward
  - Rad tolerance is not specified to the supplier
- Robust qualification plan must be put in place
  - Validate rad-tolerance of pre-forms and wafers
- Some customization may be required
  - Connector spring and guide pins
  - Un-rugged assemblies
  - Dedicated electronics

# Lesson learned 3: Commercial aspects

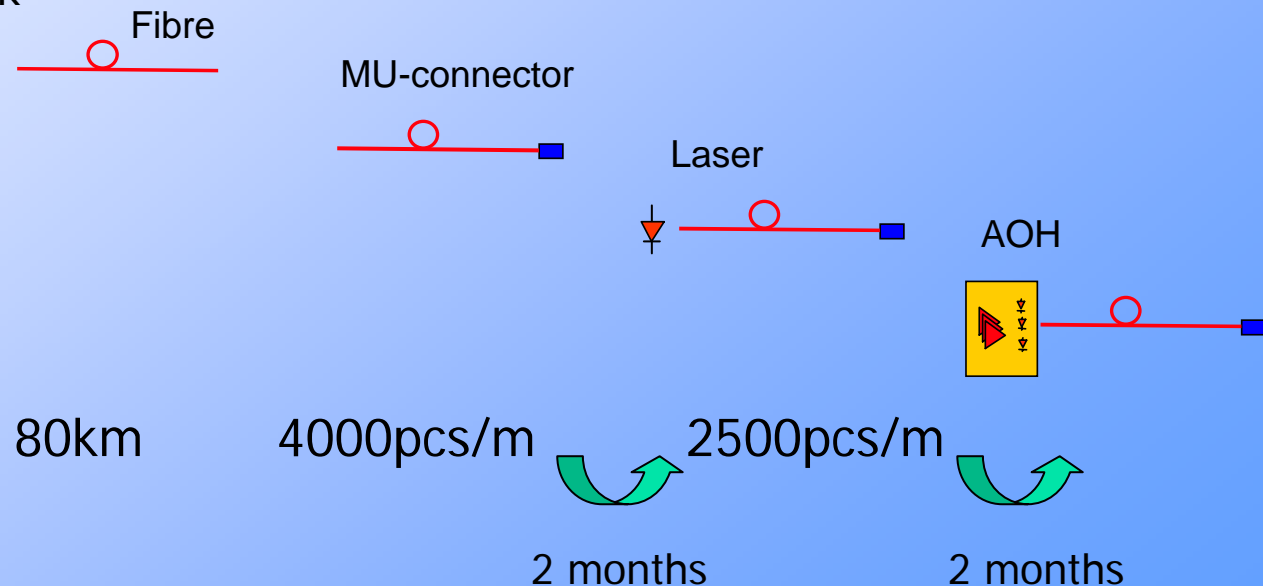
- Commercial readiness is as important as technical readiness
- Supplier selection is challenging
  - 2-3 years from market survey to contract
    - Ex: Laser tendering process



- Should be integrated into development phase of project

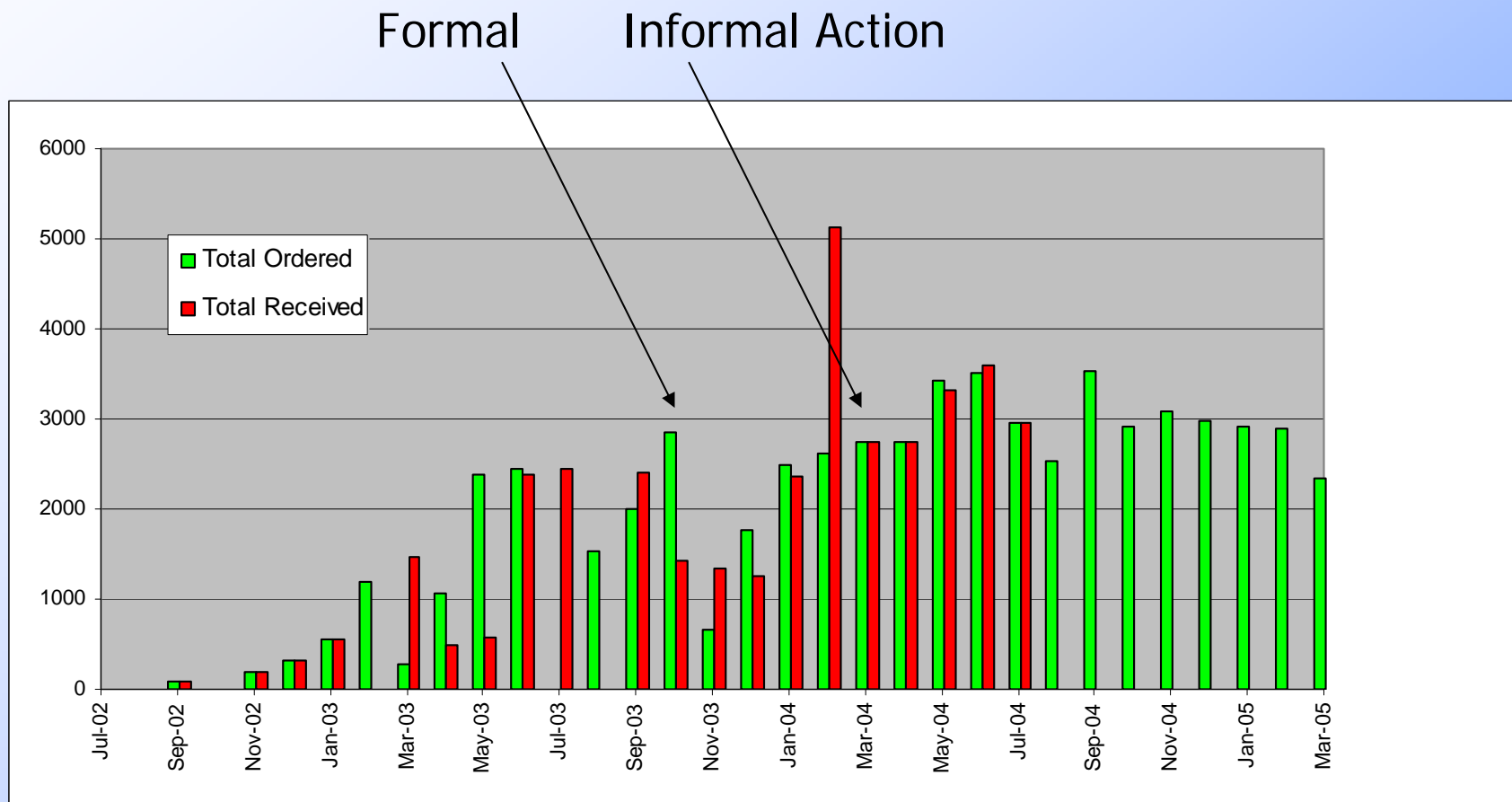
# Lesson learned 4: Production

- Suppliers also learn when producing customized products
  - 8 failed qualifications (out of 12)
    - 5 months delay on average (min 3 max 9)
- Non conformities do occur during production
  - Install robust QA plan
  - Allow time to ramp-up
  - Ensure fast feedback
  - Shorten pipelines



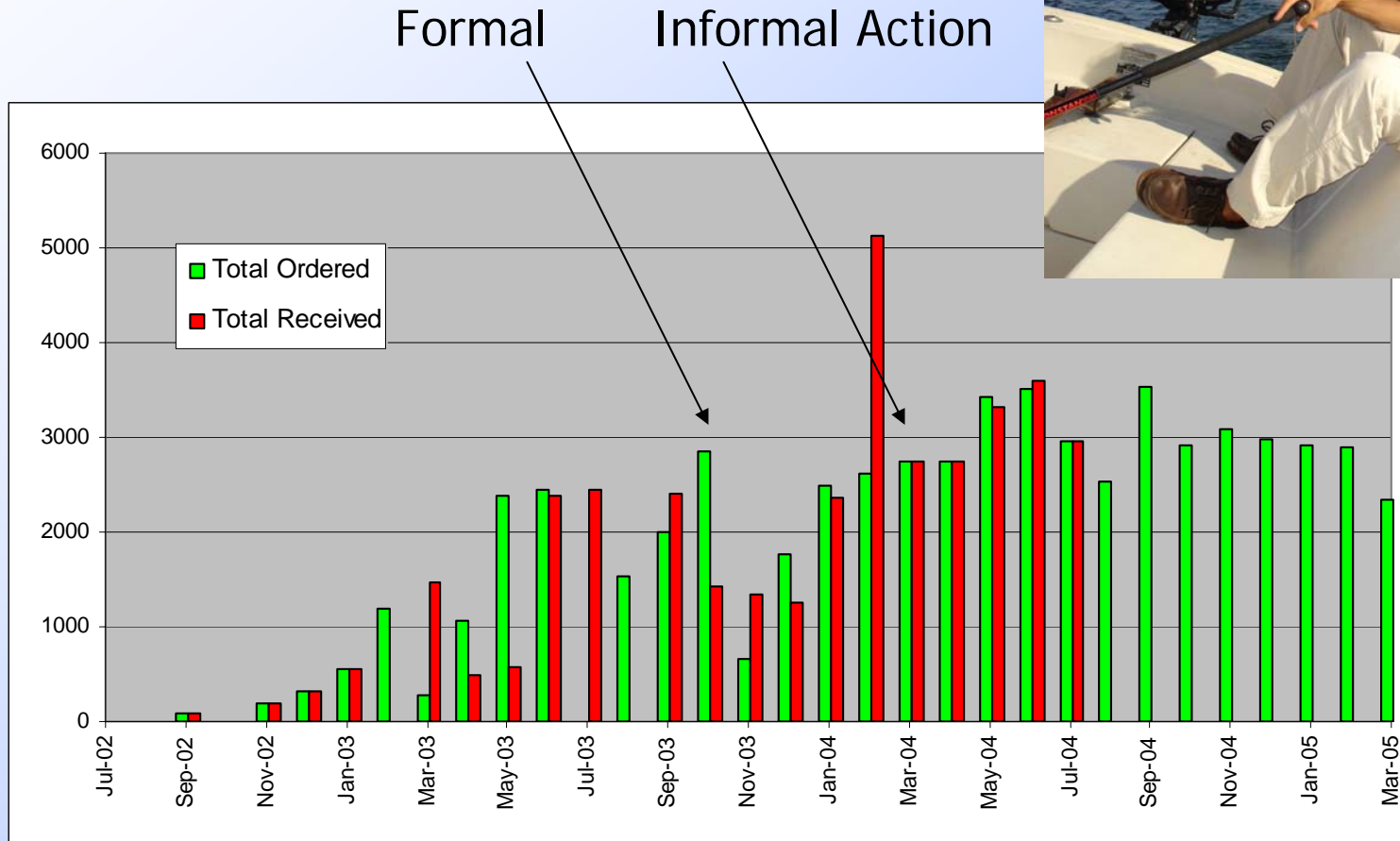
# Lesson learned 5: Industry

- Good and tight relationship to industry is key to success



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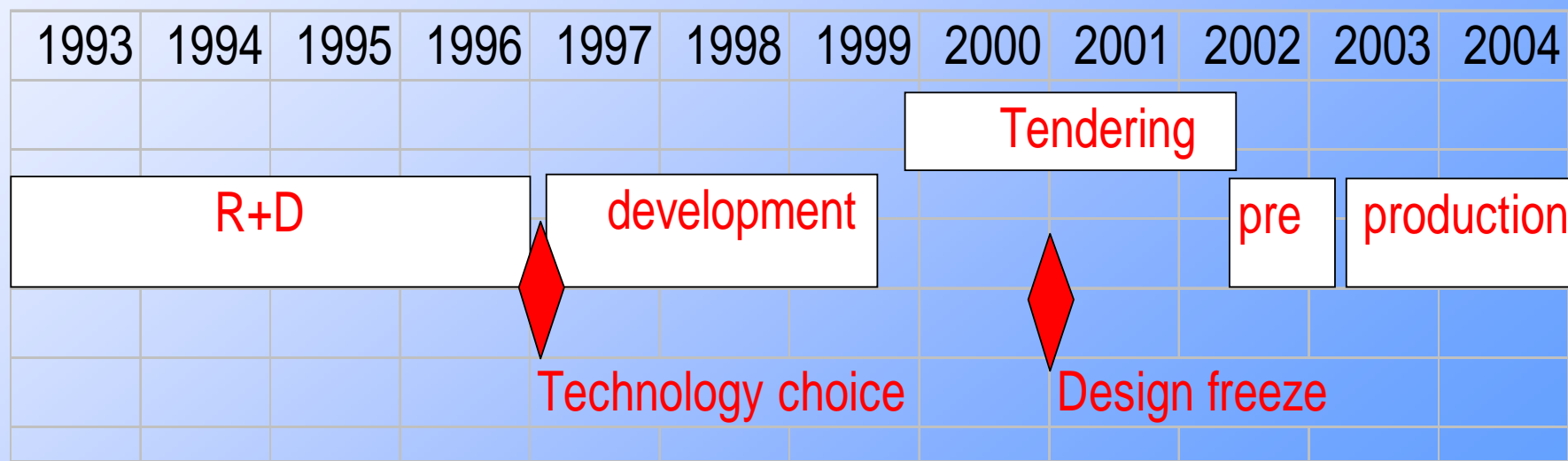
# *Lesson learned 6: common effort*

- Economies of scale are possible
  - Common developments
    - ATLAS-CMS multi-ribbon cable
  - Common qualifications
    - CMS-Alice SM fibre
  - Common spares
    - CMS Tk-ECAL
- Cost structure which excludes manpower overshadows medium/long term benefits



# *Lessons learned : summary*

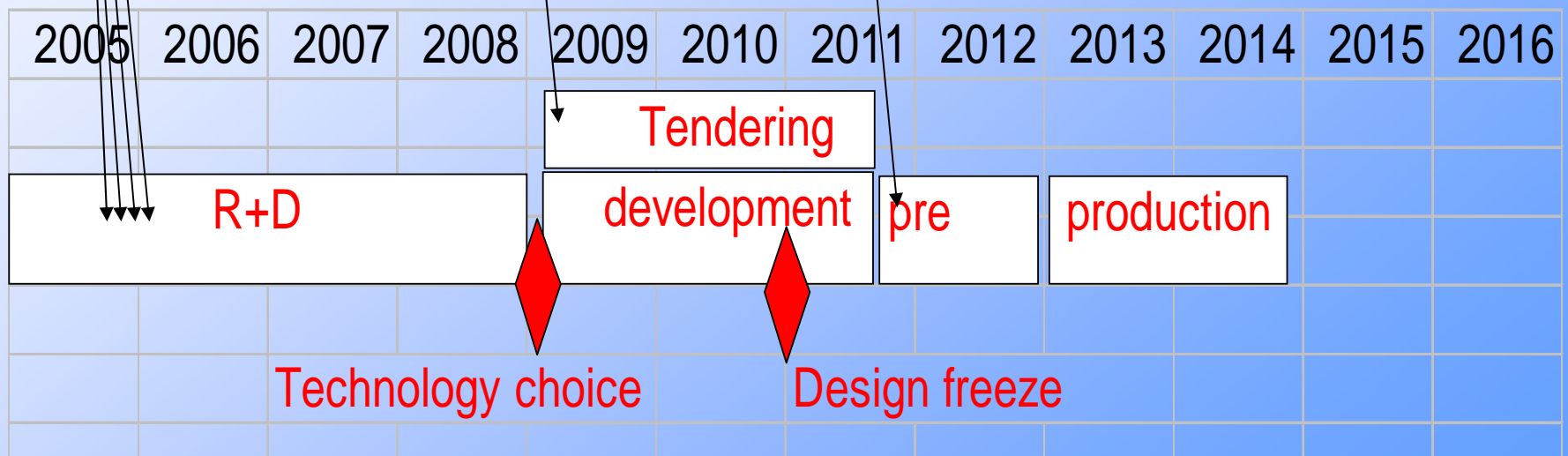
1. Do not delegate development, understand technology
2. Use COTS with minor customization
3. Commercial readiness is as important as technical readiness
4. Be prepared for non-conformities
5. Have good and tight relationships to industry
6. Economies of scale are possible





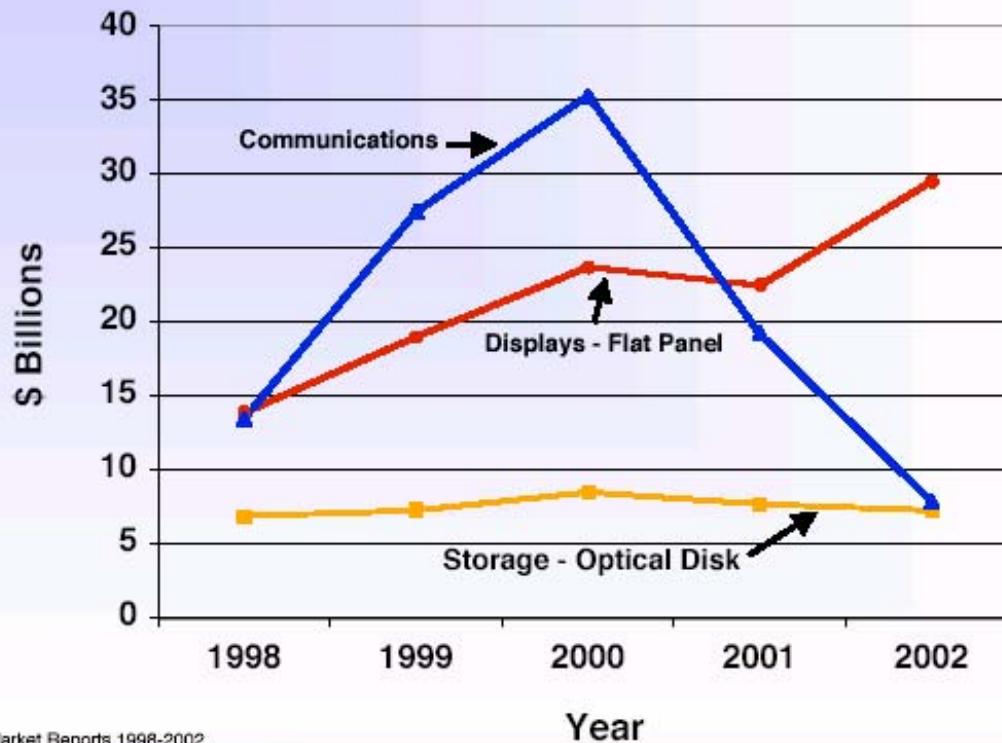
# Lessons learned : summary

1. Do not delegate development, understand technology
2. Use COTS with minor customization
3. Commercial readiness is as important as technical readiness
4. Be prepared for non-conformities
5. Have good and tight relationships to industry
6. Economies of scale are possible



# Future trends: Optoelectronics is not only telecommunication

## Worldwide OE Component Sales



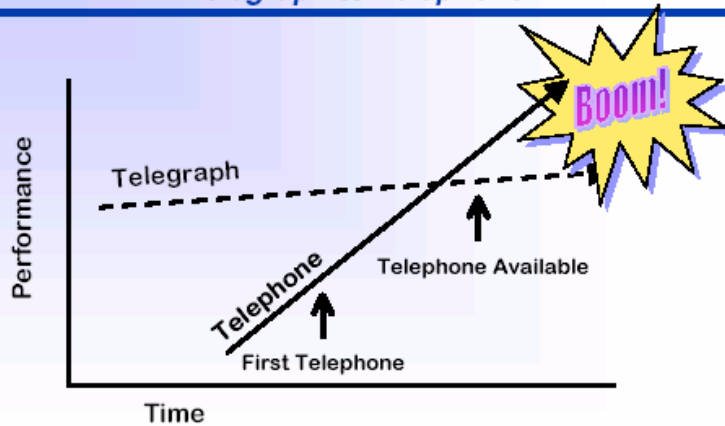
Source: OIDA Market Reports 1998-2002

**OIDA** Optoelectronics Industry  
Development Association

Source: ECOC Sept 2003

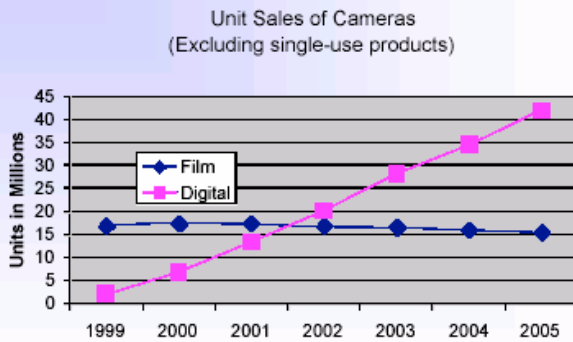
# Future trends: Paradigm shifts

A Paradigm Shift: From Telegraph to Telephone



**OIDA** Optoelectronics Industry Development Association

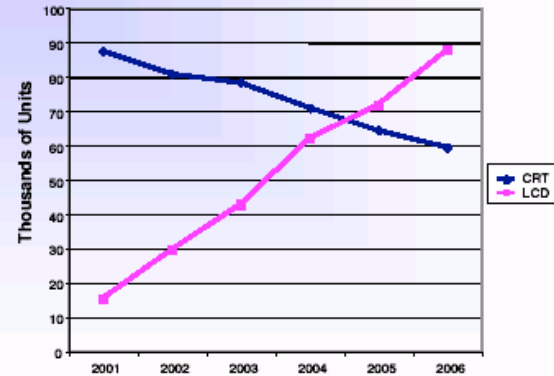
Worldwide Production of Film and Digital Cameras, 1999-2005



Source: OIDA Worldwide Optoelectronics Markets 2002; The Gartner Group

**OIDA** Optoelectronics Industry Development Association

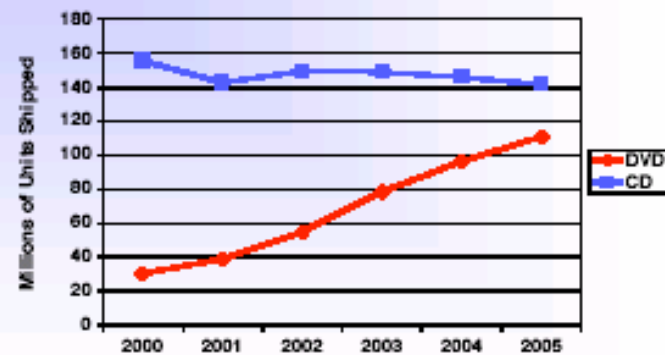
Unit sales of CRT and LCD monitors 2001-2006



Source: IDC

**OIDA** Optoelectronics Industry Development Association

PC Optical Disk Drive Trend



Source: IDC, JAPANESE PHOTONICS, TOKYO ELECTRONICS & LOGIC

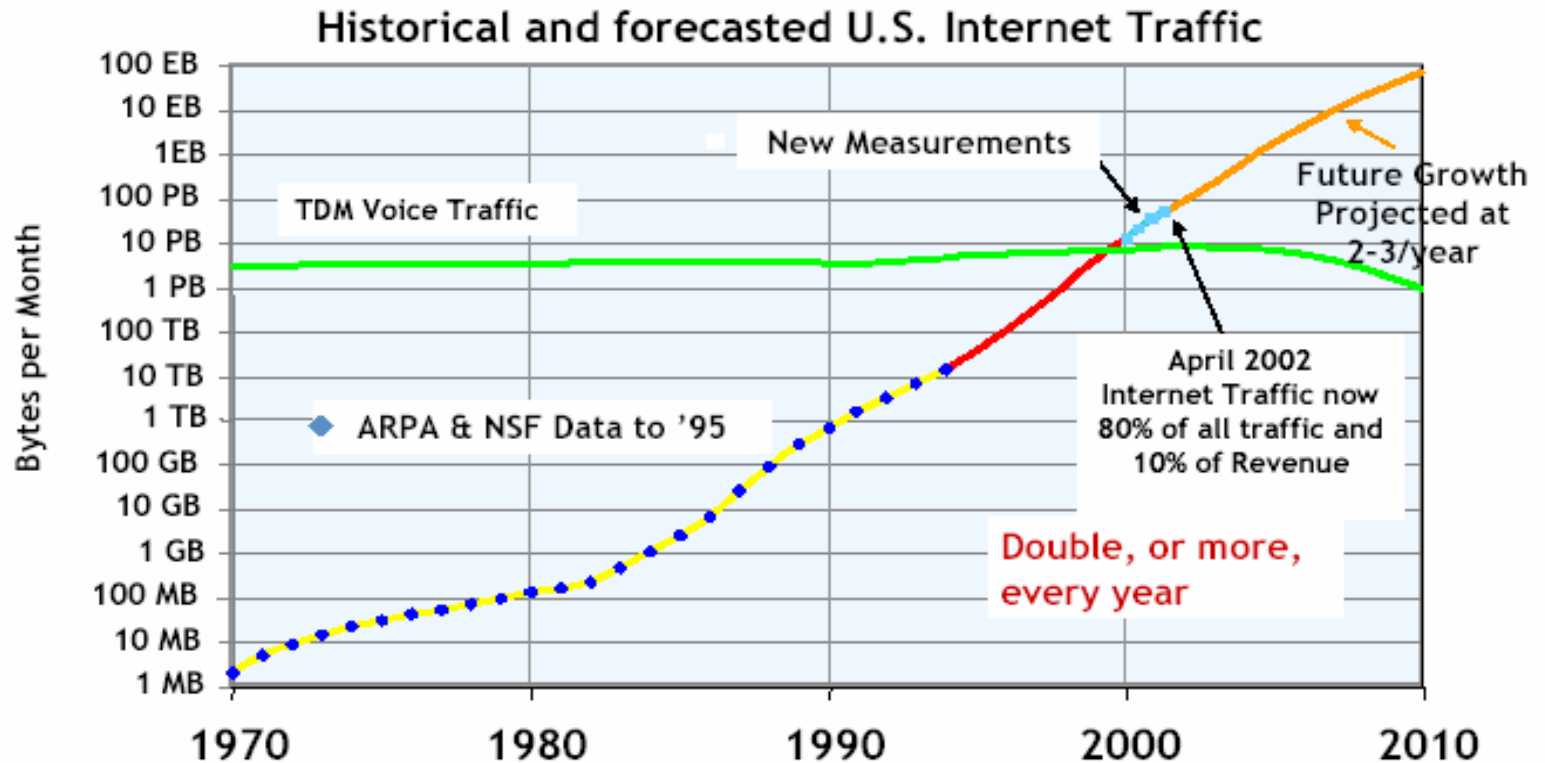
**OIDA** Optoelectronics Industry Development Association

Source: ECOC Sept 2003

# Future trends: Data outweighs Voice traffic



## Total U.S. Internet Traffic Over Time



Source: Larry Roberts - May 2002

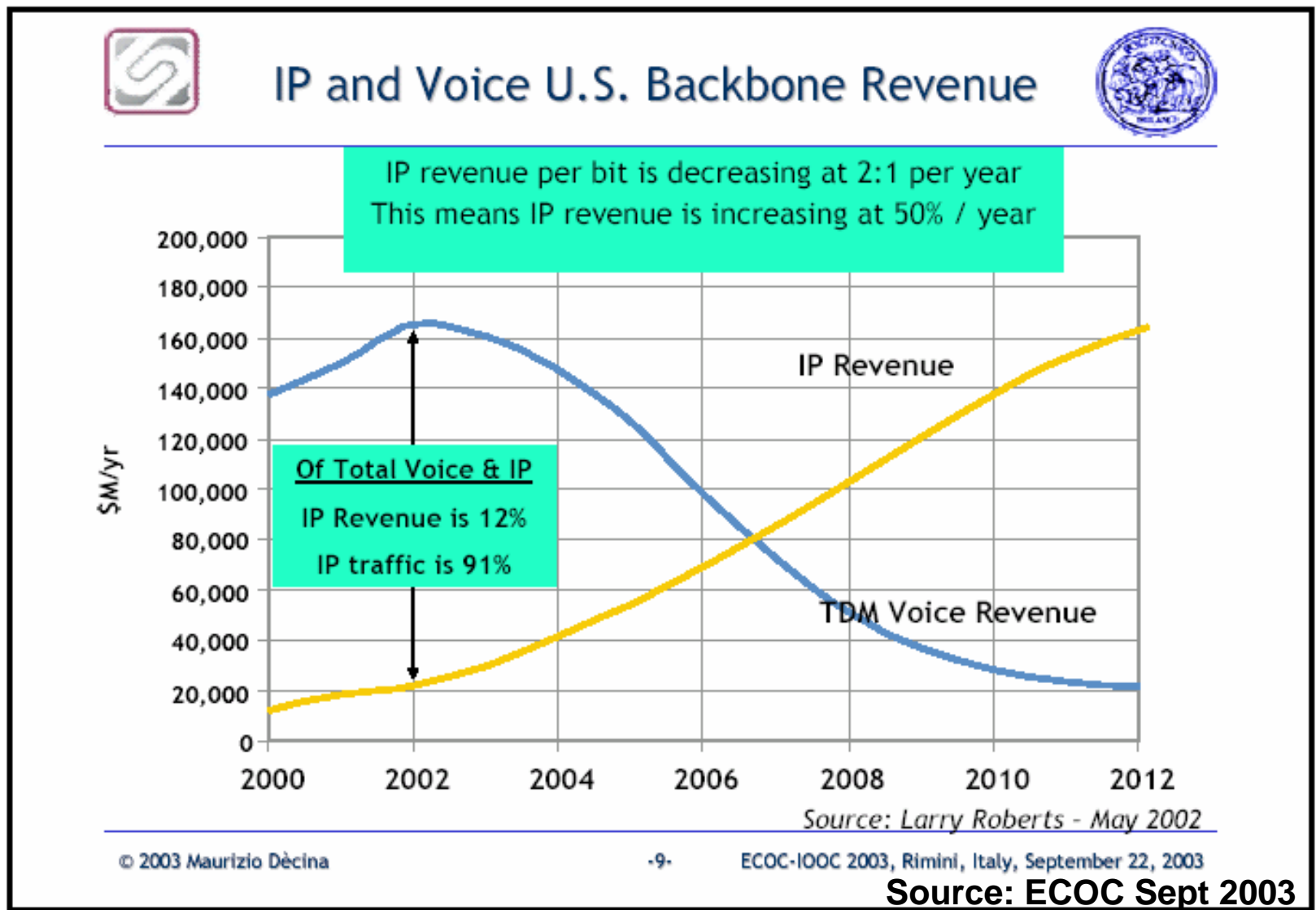
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ECOC-IOOC 2003, Rimini, Italy, September 22, 2003

Source: ECOC Sept 2003

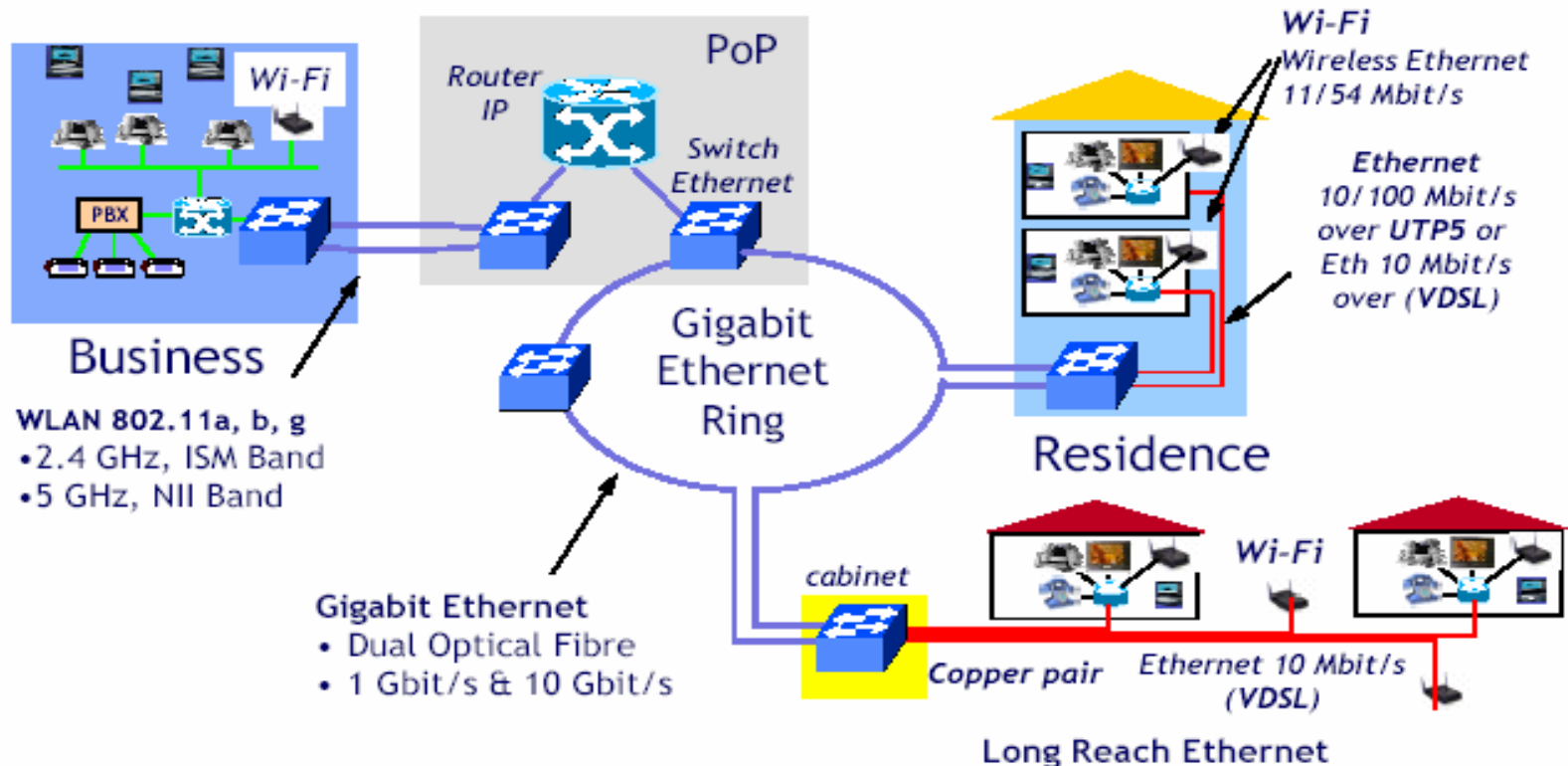
# Future trends: The economic model



# Future trends: Model for a data-centric access network



## Ethernet over Fiber, Copper & Air



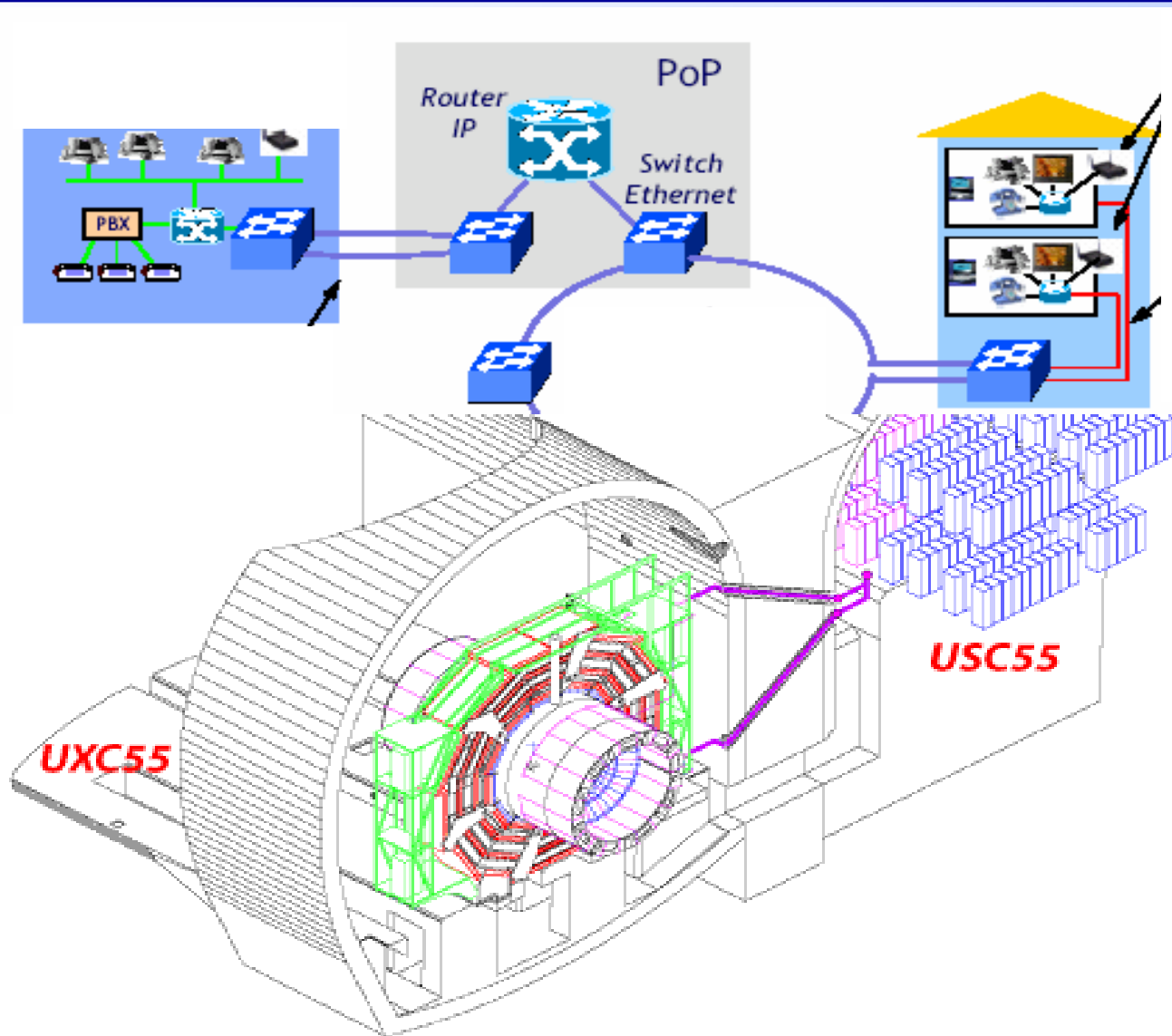
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ECOC-IOOC 2003, Rimini, Italy, September 22, 2003

Source: ECOC Sept 2003

# *Future trends: Model for a data-centric Detector*





# *Future trends: Conclusion*

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- Data revolution is taking place
- Optical Technology (TDM&WDM) is ready
  - Business models and regulatory issues still unclear
  - Market will continue consolidating for a while
  - Other technologies are competitive
- Intelligence migrates to the edge of access network (increase service-based revenues)
  - Access network becomes LAN
  - Opto modules are becoming intelligent
  - ASICs are the enablers (40Gb/s, Equalization/Compensatio, FEC, Control/Diagnostic)
- Migration from 10Gb/s to 40Gb/s is underway but is a significant technical challenge.

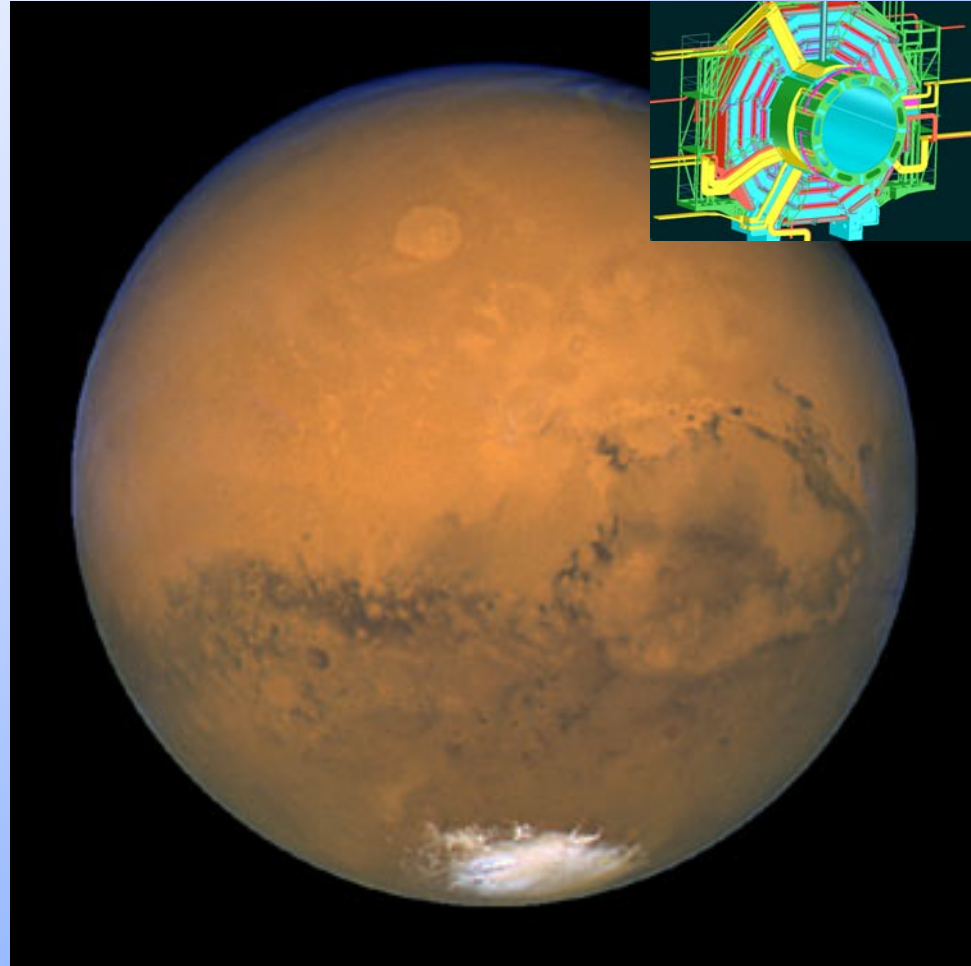
*While technology evolves, we can:*

- *Get acquainted with 10Gb/s technology*
- *Learn from existing networks*



# Conclusion

- Optical links for LHC
  - A big city on Mars
- Lessons learned
  - Martians have a lateral vision deficit
- Future trends
  - Abolish trade barriers between Earth and Mars



# Conclusion

- Optical links for LHC
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- Future trends
  - Abolish trade barriers between Earth and Mars
  
- Will we see a paradigm shift in design of electronics for S-Detectors?

