



# Managing the LHC Experimental Area

Point 5, CMS: Martin Gastal (PH/CME)

Point 1, ATLAS: François Butin (TS/LEA)

Point 2, Alice: Sébastien Evrard (TS/LEA)



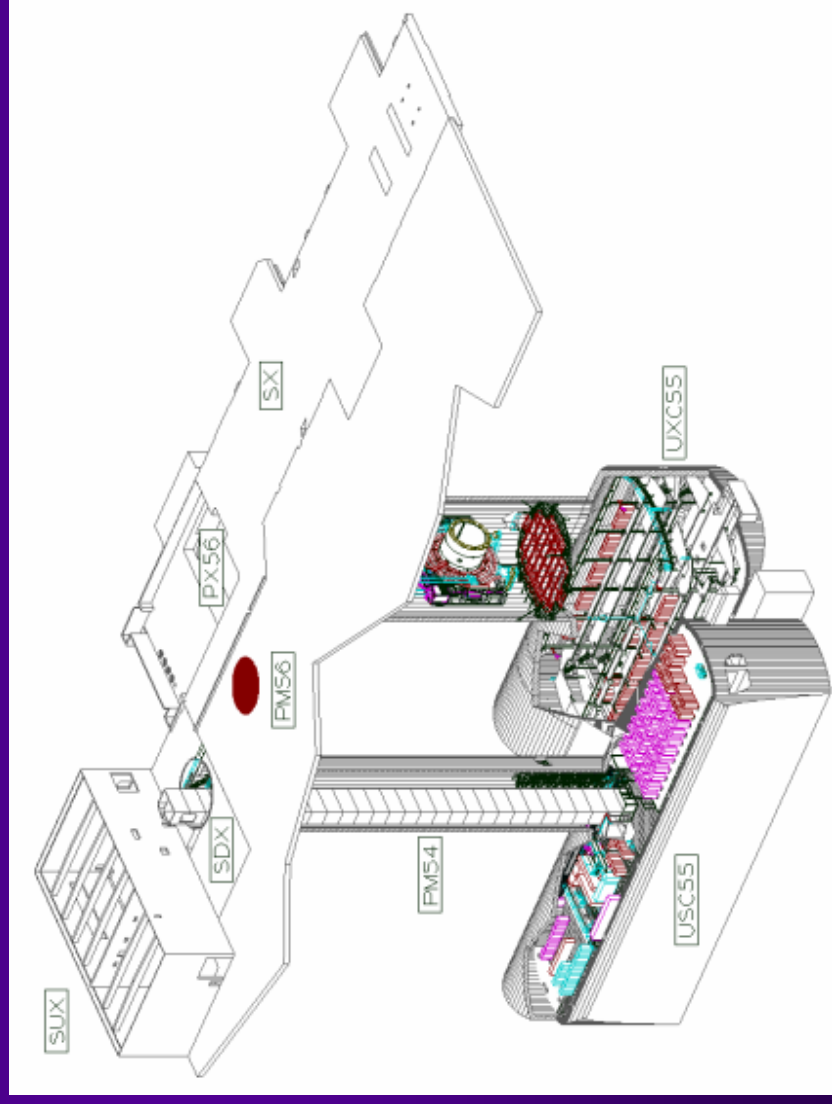
# Planning for CMS at TS-LEA

Martin Gatal, PH/CME



# Planning for CMS at TS-LEA

- ◆ Scope: To provide an optimised planning for technical installation of Point 5

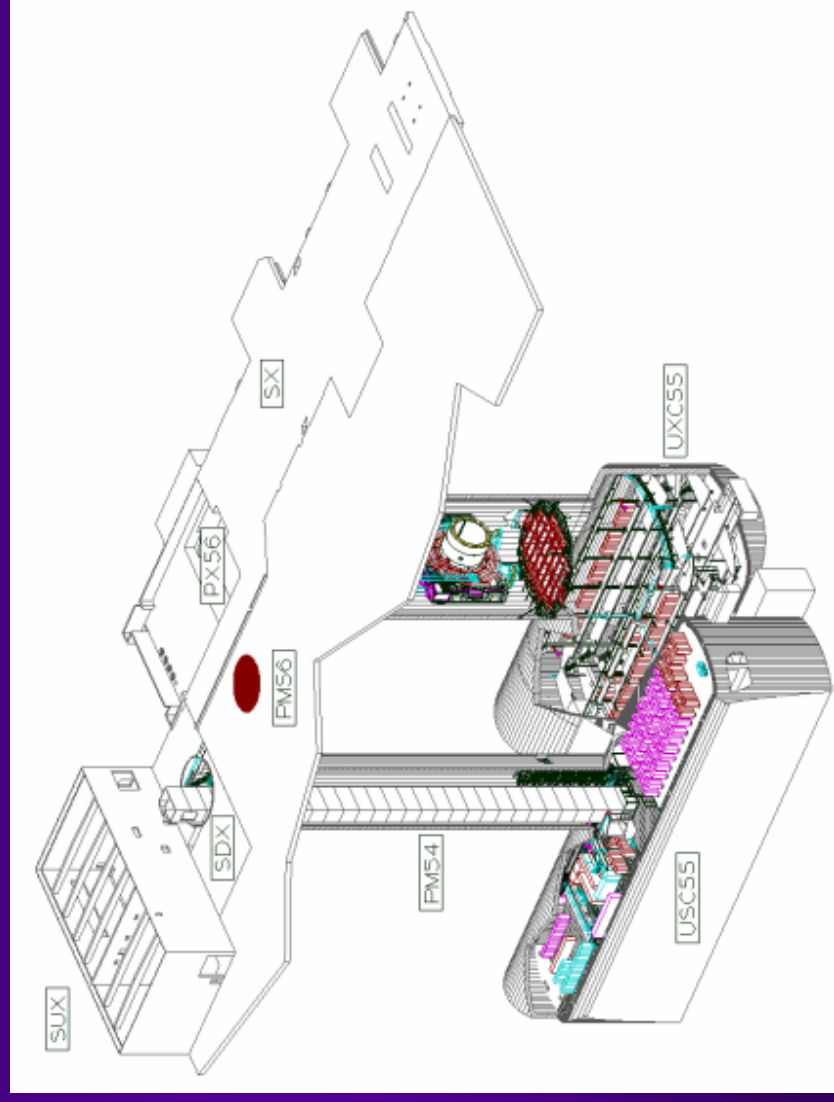


05/05/2004



# Planning for Point5 (CMS) installation

- ◆ Scope: To provide an optimised planning for the installation of infrastructure and technical services





## Coordination of:

- ◆ **Technical Services**  
CE, CV, power, transport, heavy handling, lifts, telecom, access control, survey
- ◆ **Metallic Structures**
- ◆ **Radiation Shielding & Monitoring**
- ◆ **LHC Machine**  
TAS, Inner Triplets, Electronics / Power Supplies
- ◆ **Additional Services**  
heating, air conditioning, LV systems, cleaning & waste management
- ◆ **Environment Protection**  
gardening, upkeep of site, noise pollution



## Experimental Area Coordination Team

- ◆ CMS-LHC Machine Interface Coordinator & Deputy  
(E. Tsesmelis, J-C Fabris)
- ◆ Experimental Area Coordinator  
(J. Osborne, J.Juenet)
- ◆ Planning Officer  
(M. Gastal)
- ◆ Point 5 Area Integration  
(J.-F. Michaud)
- ◆ CMS Detector Installation Coordinator & Deputy  
(L. Veillet, J-P Girod)
- ◆ Safety Coordinators  
(C. Schaefer, J. Weber)
- ◆ P5 Transport & Logistics Task Leader  
(S. Prodon)
- ◆ Gerant de Site  
(M. Aubert, R. Spigato)



## Status

**Latest Version:**

**V2.3**

**CE delivery June 1st  
Available on-line**

**[http://ts-dep.web.cern.ch/ts-dep/groups/lea/cms/Pag2/TECOPA5\\_home.htm](http://ts-dep.web.cern.ch/ts-dep/groups/lea/cms/Pag2/TECOPA5_home.htm)**

**Focus:**

**From USC delivery to "ready for crates"**

**Constraint:**

**CMS deadline**

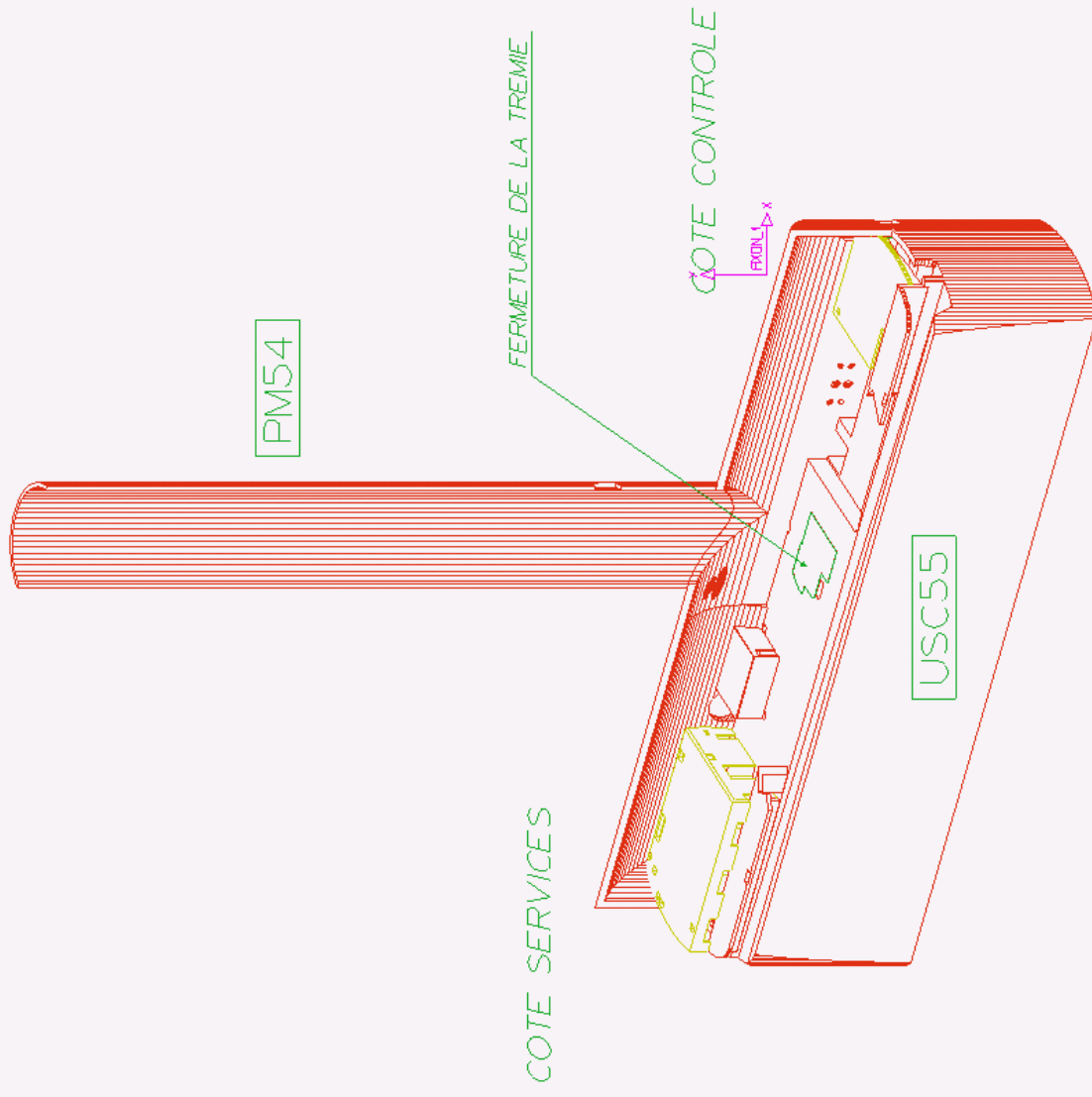
**"Ready for crates in USC"  
July 15th 2005**



# PM54

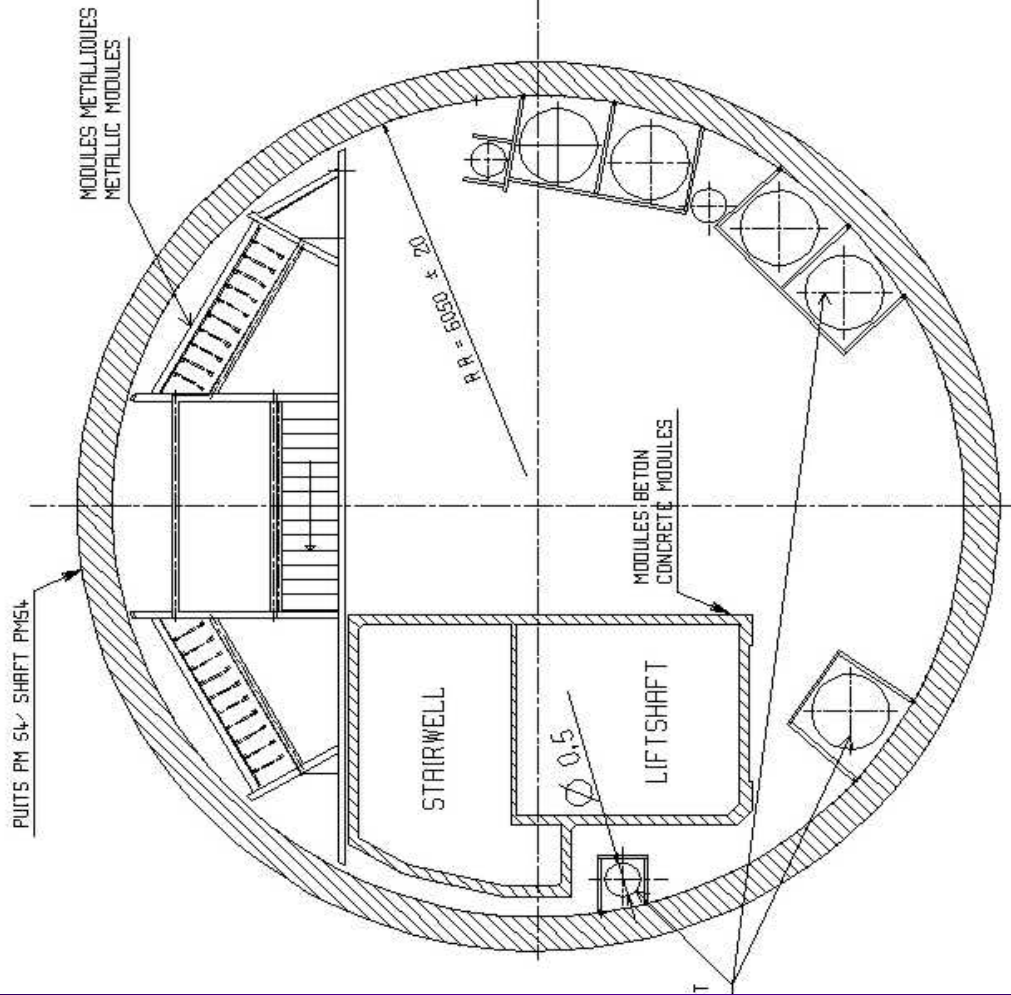
Task Name	Owner	Duration	Contractor(s)	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
PM54 & USC55 Delivery	TS-CE	0 days	DRAGADOS				01/06					
PM54 Installation		20 days										
Temporary ventilation USC+CE services removal	TS-CE/CEV	1 wk	GESCO			01/06	07/06					
Shaft protection plug on top of pit	TS-CE	1 wk	DRAGADOS			08/06	14/06					
Temporary electricity	TS-EL	2 wks	HADRALEC			01/06	14/06					
Installation of USC 10t platform (tremie)	TS-IC	2 wks	COSMI			15/06	27/06					
Lowering and installation of material for USC55		357 days										
Lowering prior to 10-week window		80 days										
18-t Mobile Crane in USC55	TS-IC-LO	1 day	CICERON			28/06	28/06					
10-t gantry crane + rail + 2 personnel hoists	TS-IC-LO	3 days	CICERON			28/06	30/06					
Transfer lines for He	AT-ECR	5 days	AirLiquide			01/07	07/07					
Metallic structures for USC55	TS-IC	77 days	COSMI			01/07				15/10		
10-week window		50 days										
Lowering (done at night)		50 days										
Ventilation units and ducts	TS-CV	10 wks	GESCO					09/08		15/10		
6-t transformers and other material	TS-EL	10 wks	HADRALEC					09/08		15/10		
Copper bus bars + metallic structure	PH-CMI	2 days	TS-IC(HM)					09/08	10/08			
Installation (done during daytime)		50 days										
Permanent Ventilation installation	TS-CV	22 days	GESCO					09/08		07/09		
Concrete modules installation	TS-CE	17 days	ELEMENT					08/09		30/09		
Penultimate module installation	TS-CE	0 days	ELEMENT							30/09		
Ventilation inside the Concrete Modules	TS-CV	4 days	GESCO					01/10		06/10		
Lift Machinery installation	TS-IC-HM	1 wk	AS service					07/10		13/10		
Last module installation	TS-CE	1 day	ELEMENT					14/10		14/10		
Closing the machinery roof	TS-CE	1 day	ELEMENT					15/10		15/10		
Metallic staircase modules installation	TS-IC	4 wks	COSMI					13/09		08/10		







# PLAN VIEW PM 54



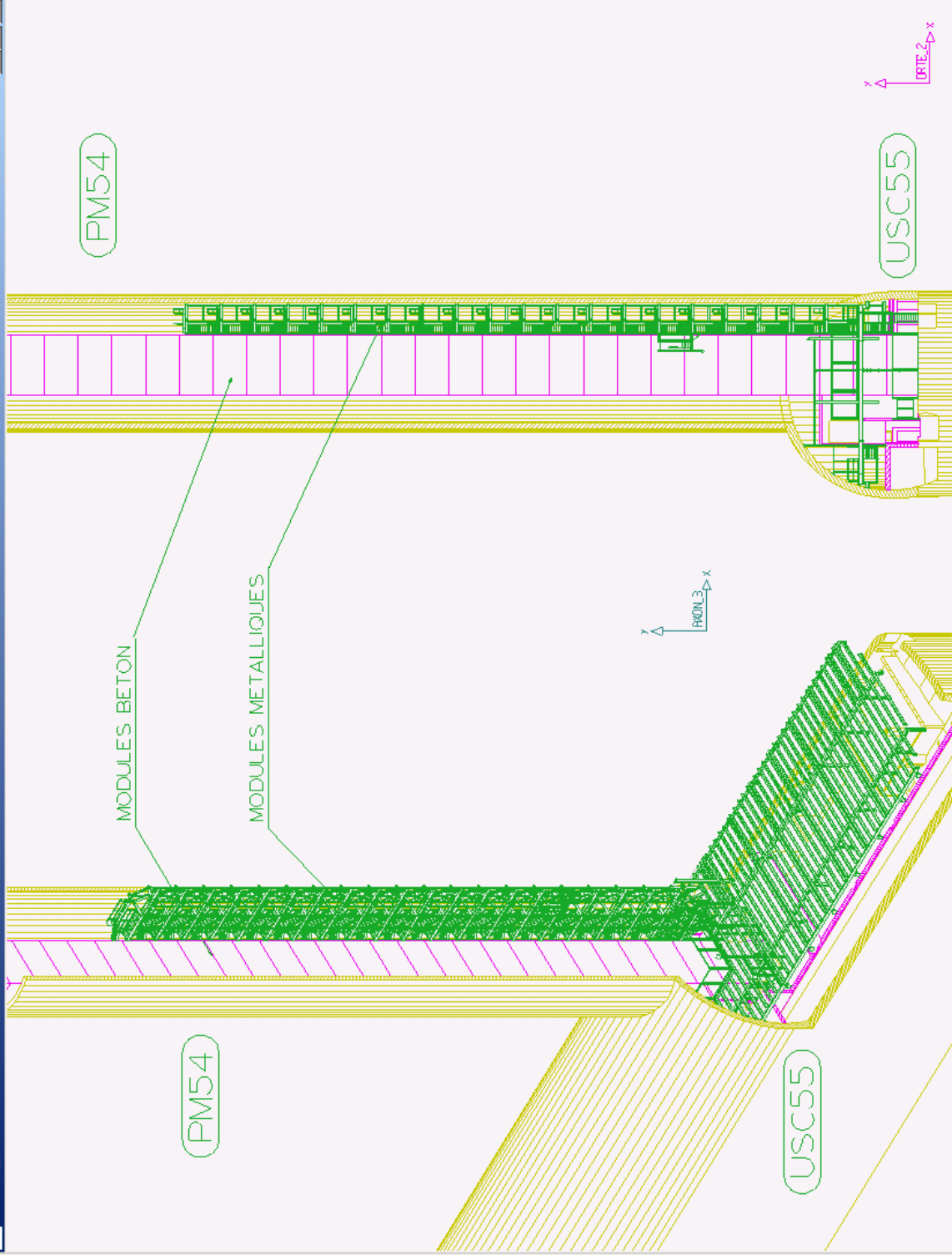


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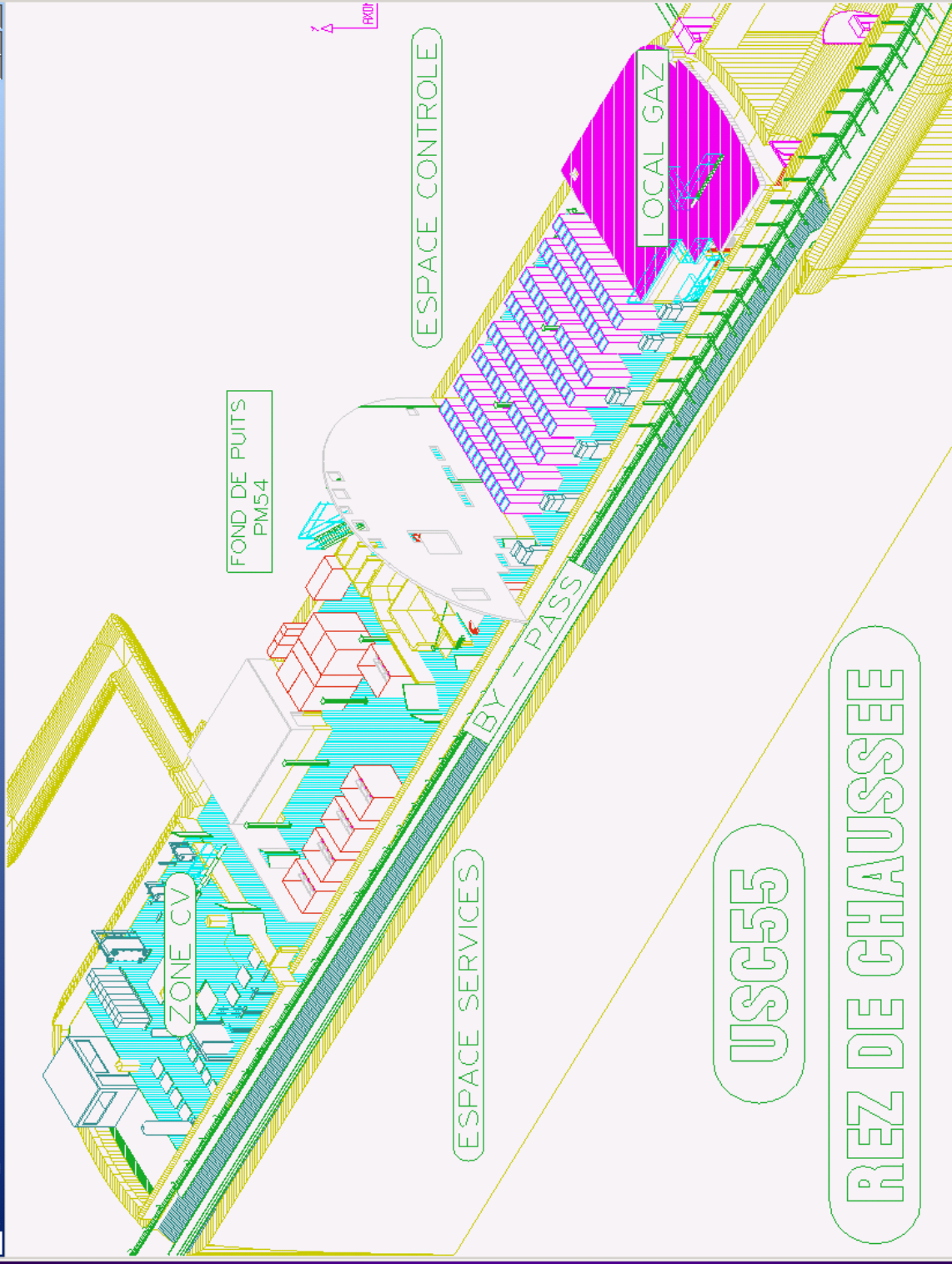
\$PLAN\_3 EN COURS





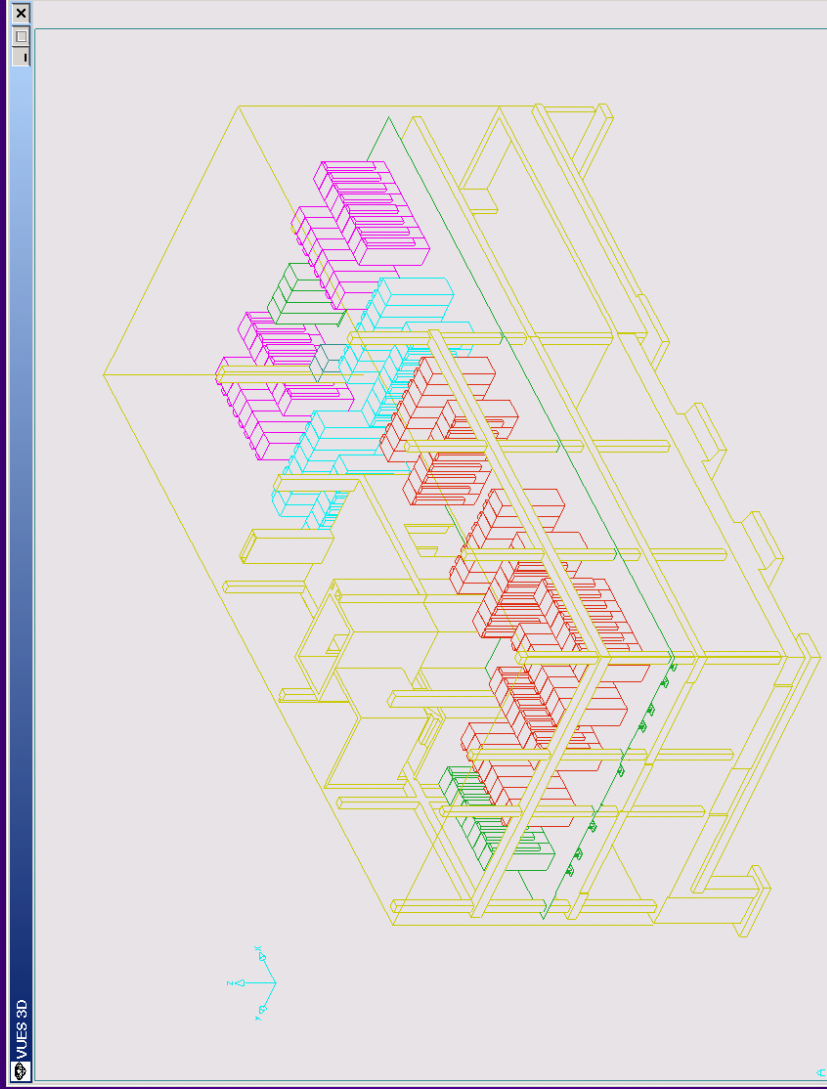


\$PLAN\_2 EN COURS



USC55

REZ DE CHAUSSEE







# **Managing Experimental Areas**

## **LHC Point 1: ATLAS**

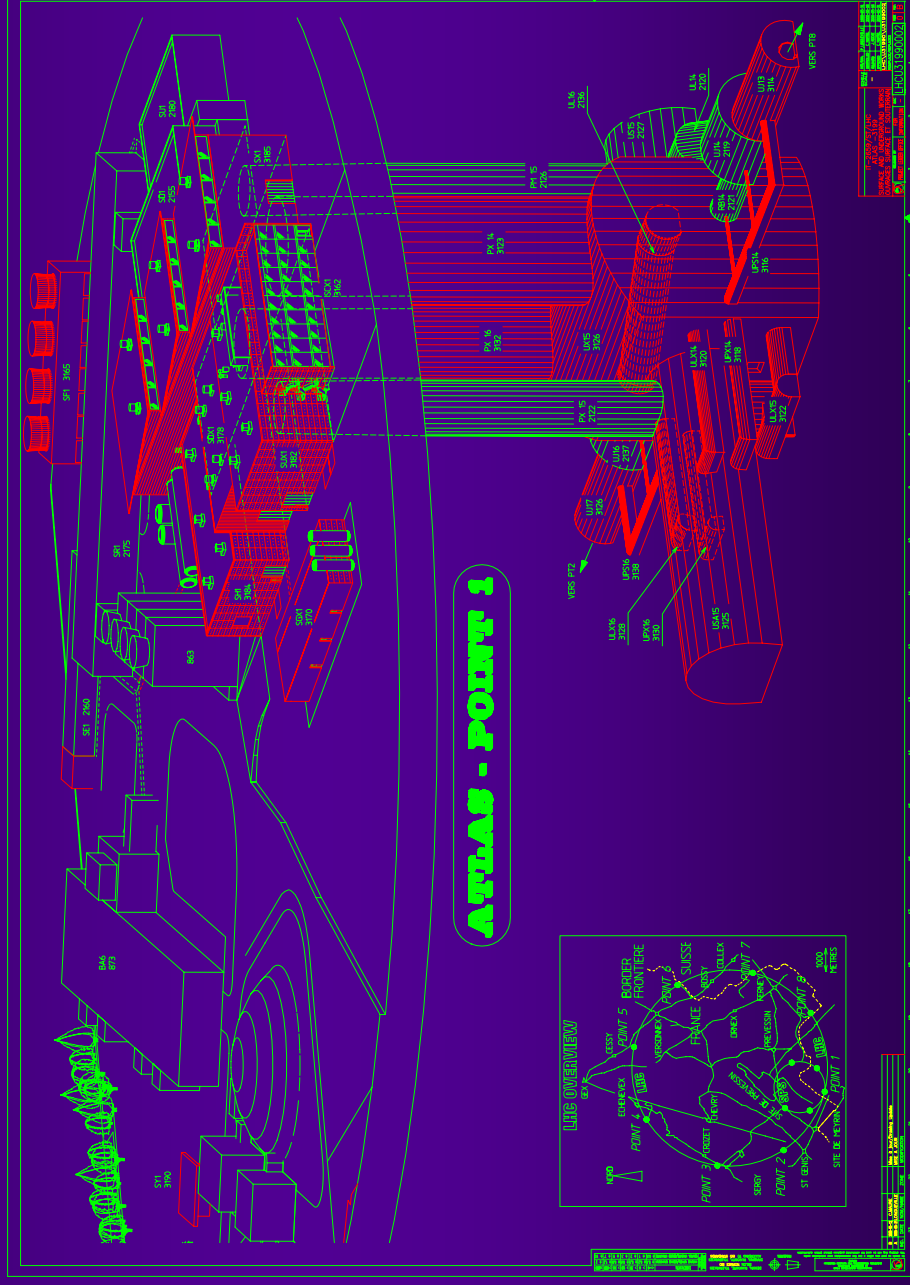
**François BUTIN**

**TS/LEA/AT**



# Status of ATLAS Exp Area installation

- ◆ All buildings and underground caverns delivered to end users
- ◆ Infrastructure well under way
- ◆ Detector installation started underground



05/05/2004

Managing LHC Experimental Areas



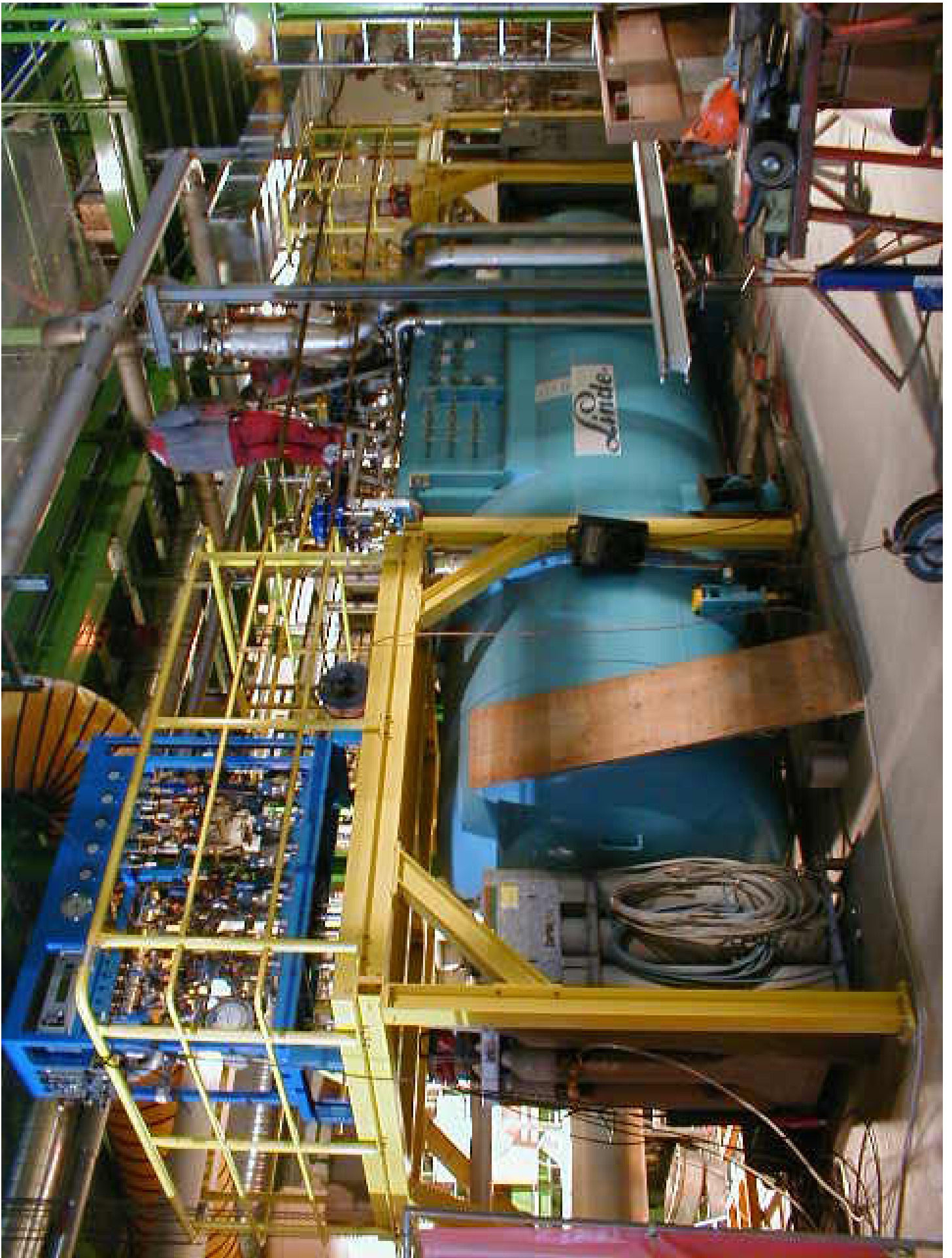
# USA15 installation

## **USA15 infrastructure nearing completion:**

- ◆ Metallic structure finished
- ◆ Water distribution finished
- ◆ Gas piping finished
- ◆ Electrical substation and general services 80% done
- ◆ Cooling station and ventilation being commissioned

## **Experiment services installation started:**

- ◆ DAQ rooms being equipped with racks (150 installed)
- ◆ Magnet bus bars and control installation in progress (40%)
- ◆ Cryogenic plant in progress (80%)





# UX15 infrastructure installation

## **Infrastructure installation nearly complete:**

- ◆ LHC/ATLAS interface shielding installed
- ◆ Metallic structures finished (1000 tons)
- ◆ Cranes fully operational after long delays
- ◆ Cryogenic dewars installed (1 missing)
- ◆ Cryogenic fluids distribution piping in progress (30%)
- ◆ Lifts installation in progress (75%)
- ◆ Fire fighting installation complete, foam system 80%
- ◆ Ventilation 7 months late (85%)

## **Coming next:**

- ◆ Electrical general services
- ◆ Gas piping



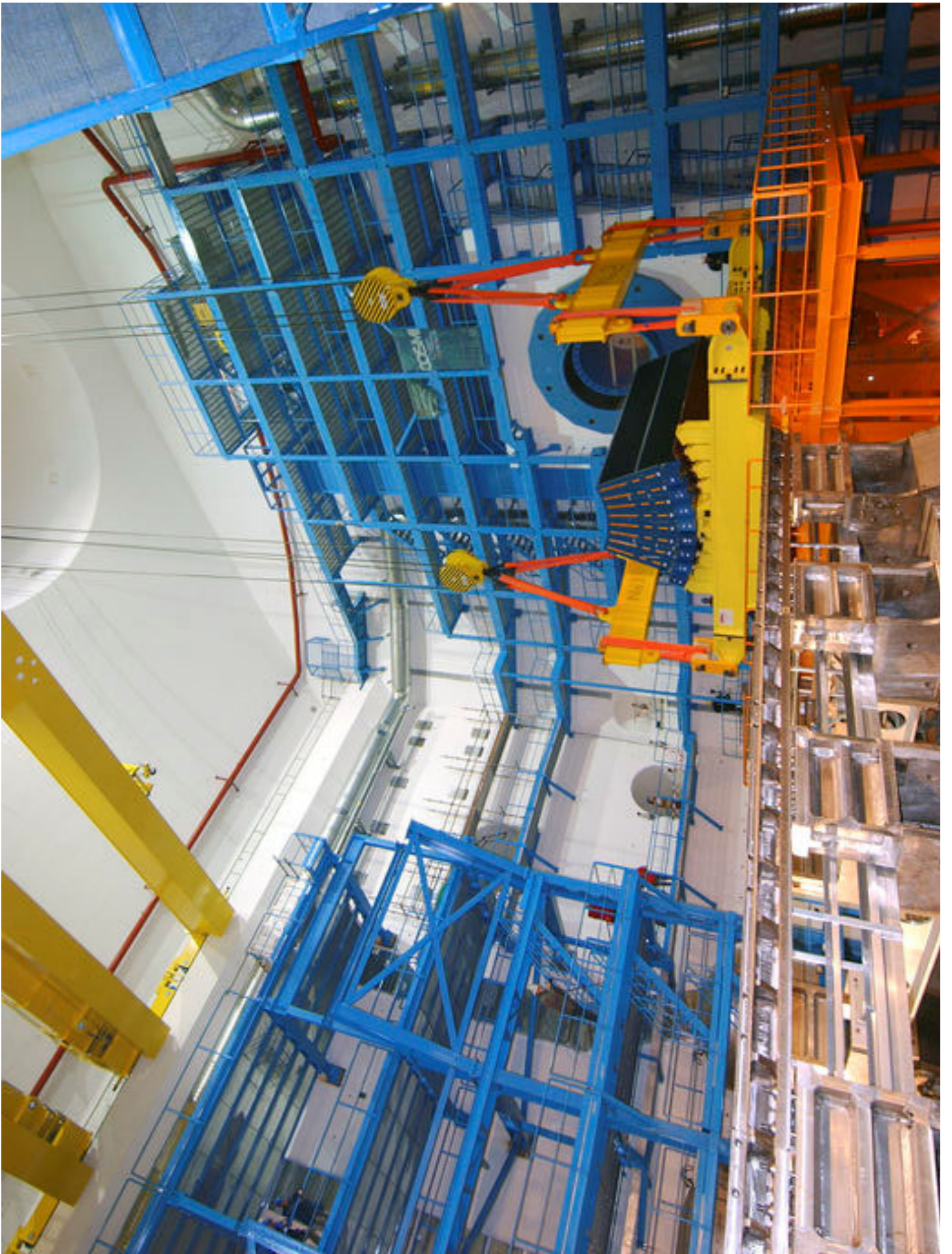
# UX15 experiment systems installation

## Installation of detector systems started on time:

- ◆ Feet and rail system aligned
- ◆ Trucks installed, TB lateral supports installed
- ◆ Tile calorimeter lowered 1 month ahead of schedule (50% complete)
- ◆ Muon big wheel supports in progress (75%)
- ◆ Proximity cryogenics installation (20% done)

## Coming next:

- ◆ Test of dummy TB coil lowering into UX15 26<sup>th</sup> May, first coil expected in August
- ◆ LAr barrel calorimeter expected in October



## **Scheduling:**

- 1: TS meeting: review schedule, update, refine
- 2: ATLAS meeting: integrate with detector installation schedule

## **WP Analysis:**

analyse work method of WP to come, review documentation (PPSPS, schedule etc)

# **EAM Organisation**

## **Exp. Area Management:**

summarize the past week, anticipate the coming week (safety, transports, work zones attribution), review action list





# EAM safety management

- ◆ Insist on early preparation of PPSPS, request presentation of work method in presence of safety coordinator
- ◆ Enforce display of PPSPS's and their application: change of work method implies amendment !
- ◆ Weekly tour of site by GLIMOS and safety coordinator, report in EAM meeting
- ◆ 1 safety action man: in charge of enforcing safety measures, correcting obvious problems.



# EAM issues

## **Availabilities of cranes:**

- ◆ Main tool for any underground installation
- ◆ Installation delays have direct consequences on all the other works
- ◆ Breakdowns are extremely prejudicial

## **Important delays in large scale works: ventilation**

- ◆ Poorly organized contractor, little supervision: safety issues, quality pbs, and delays incurred...
- ◆ Ventilation in UX15 is huge, contractor not allowed to work at night: delays have impacted all the works there since half a year



# EAM solutions

## **What we learnt:**

- ◆ **Safety must have precedence over schedule constraints**
- ◆ **Safety coordinators are vital partners**
- ◆ **Design engineers should remain involved in installation stages**
- ◆ **Work supervisors presence on site is essential**
- ◆ **Constant presence of EAM team required on site**



# Some conclusions

- ◆ Extremely dense installation work
- ◆ More than 100 WP dealt with so far
- ◆ Decried problems are due “only” to 2 contractors, but essential (cranes, ventilation)

## Nevertheless

- ◆ Over about 50 contractors working on the site, mostly satisfactorily
- ◆ No serious accident so far
- ◆ Experiment installation started well on time



# **Managing Experimental Areas LHC Point 2: ALICE**

**Sébastien EVRARD**

**TS/LEA/ALI**

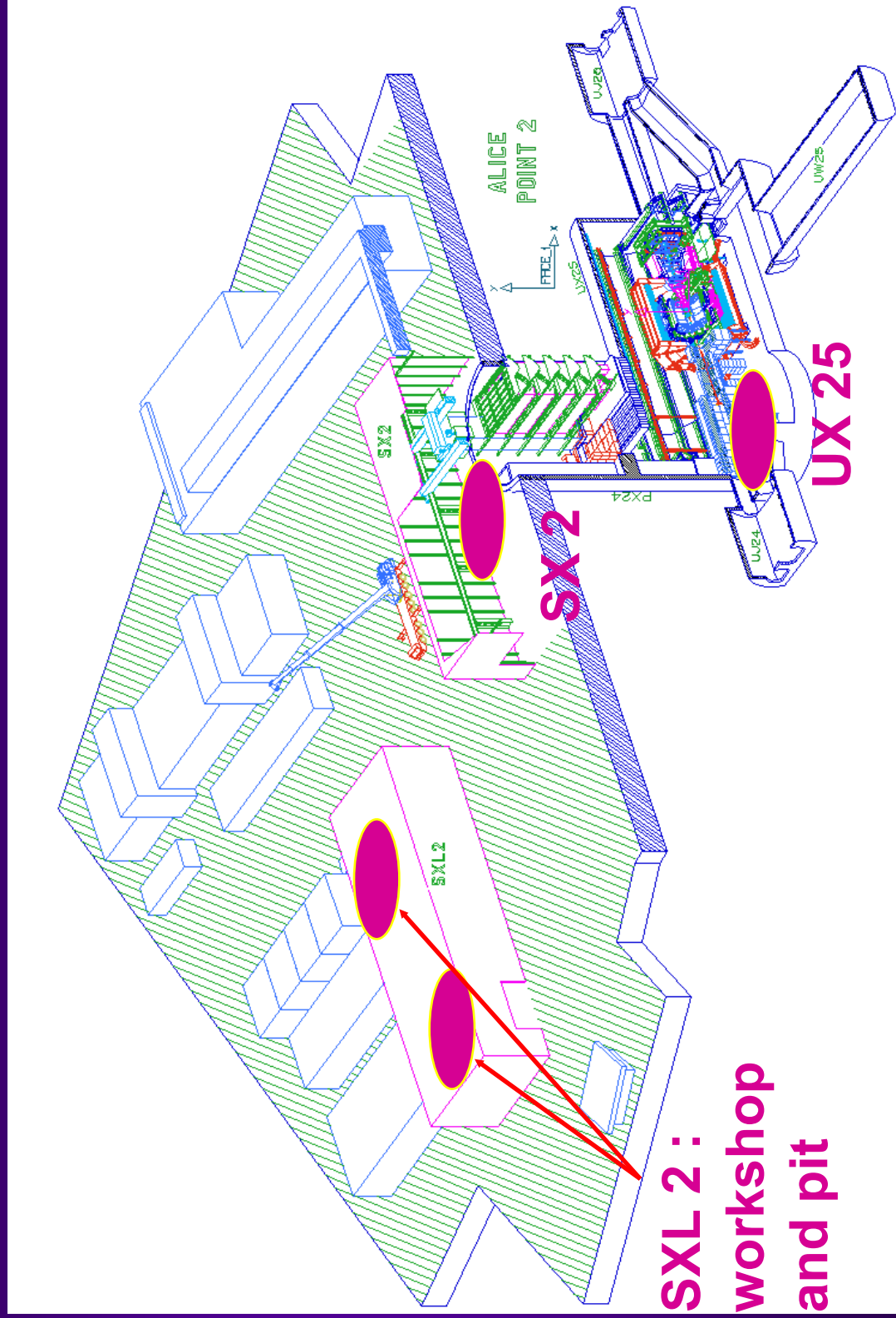


# Alice experimental area

- ◆ Like LHCb, re-use an existing LEP exp. Area
- ◆ TS-LEA took the keys from the L3 team in June 2001
- ◆ 2001 : L3 Exp. Dismantling
- ◆ 2002-2003 : Site and L3 Modifications in order to match new requirements of Alice
- ◆ 2003-2004 : New detector construction



# Alice Exp. Area





# L3 Exp. Dismantling

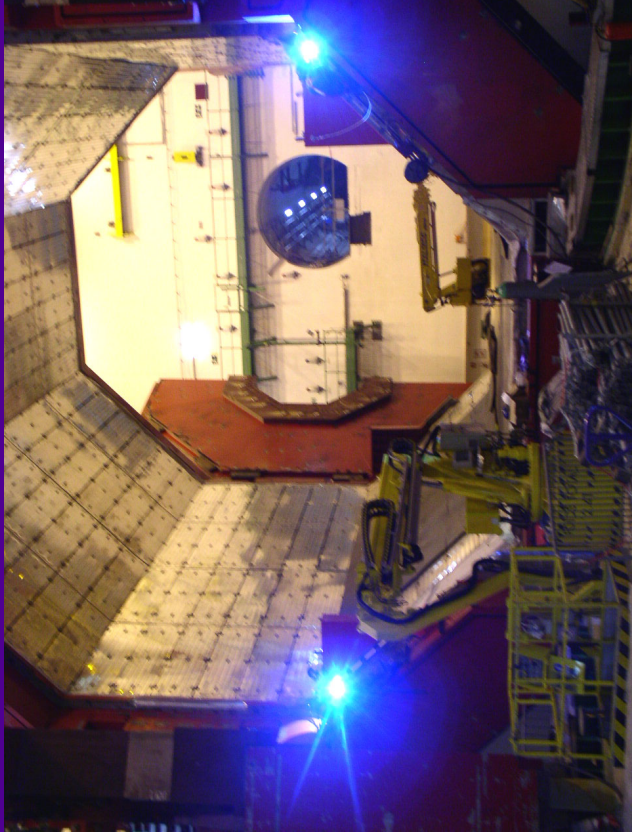






# Site and L3 Modifications

L3 magnet  
modifications





# Site and L3 Modifications



New pit and clean room



New overhead crane



New Alice Control room



New Metallic structures



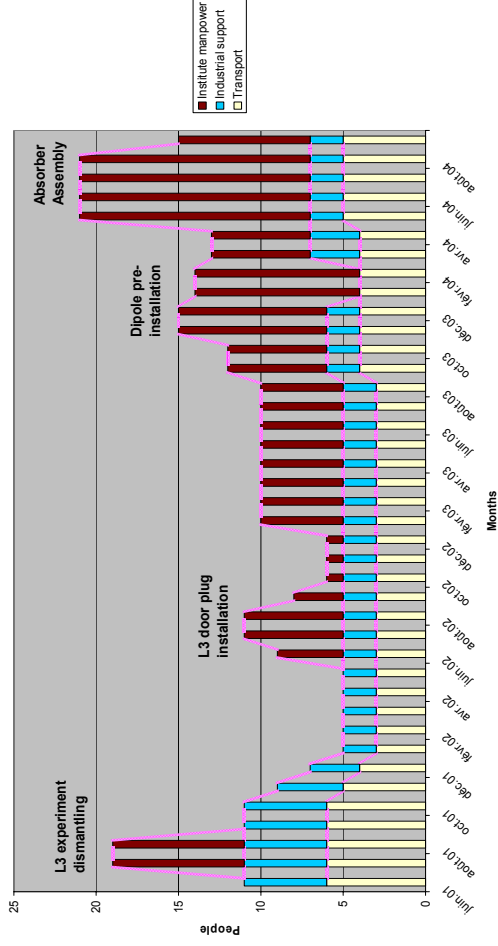
# Detector construction and installation

◆ The Alice Installation team already exists and gathers people coming from various institutes of the Alice world-wide collaboration.

◆ From China

◆ From Russia

manpower point 2





A detailed 3D CAD model of a particle detector assembly, likely a calorimeter. The model is rendered in a wireframe style with various components color-coded: blue for the main structure, green for internal layers, orange for support elements, and purple for specific components. A central detector core is visible, surrounded by a complex arrangement of support structures and absorbers. Four black arrows point from text labels at the bottom to specific parts of the assembly.

**Space frame**

**Front absorber**

**Support structure**

**Dipole magnet**



# Space frame mechanical commissioning

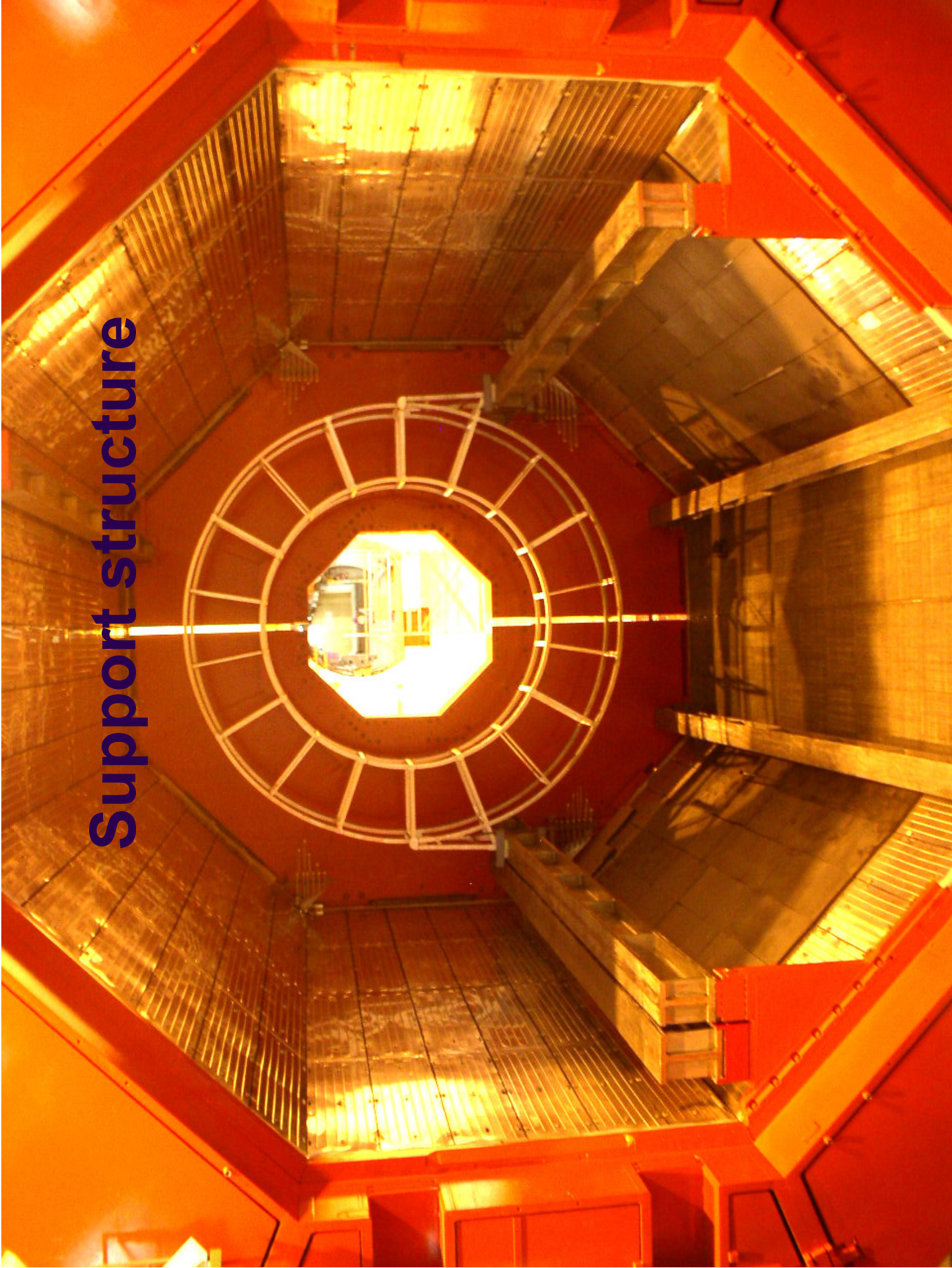




# Dipole Magnet yoke



# Support structure





# Front absorber assembly



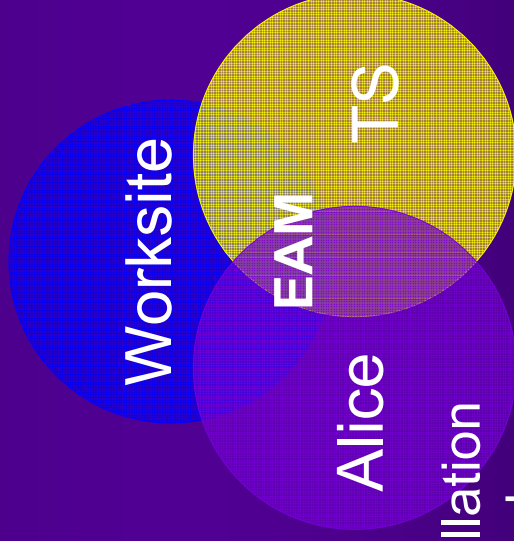




# Management tools

INSTALL MEETING MINUTES  
EST-LEA ALICE Experiment Areas & its Infrastructure

Weekly Alice  
meeting at point 2




Planning Alice Installation  
Team every 2 weeks

Instal meeting  
every 2 weeks




# Management tools

- Job request form
- Job description
- Budget code
- Schedule
- Manpower
- Orders
- Safety



**CERN**  
TS/LEA



File name: P2TJR-  
27/04/2004

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**Job Request for point 2 ALICE team**

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**JOB INFORMATION**

**DB Title:** SG building cleaning and modifications

**DB description:** (if needed, please add a separate sheet with the detailed description)

- Remove unuseful pipes and supports + storage or waste removal
- Dismount 1 electrical cabinet and clean 2 other
- Modify existing and add 2 supports for patch panels

**Location (build/room):** SG2 / 2270

**Budget Code for material:** 32421

**Date of initial information:** 02/09/2002

**Requested completion date:** 30/09/2002

**Related documents :** Our on-site visit (04/09/2002)

**Related drawings :** GDS-p0im2-SG-2270

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		<b>REQUESTER</b>			
	<b>Name</b>	<b>Division/Group</b>	<b>Telephone</b>	<b>Mobile</b>	
<b>requester</b>	C. GREGORY	EST/LEA	75381	163504	
<b>requester's deputy</b>	D. MCFARLANE	EST/LEA	78005	164247	

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<b>TYPE</b>	<b>REQUIRED MANPOWER</b>		<b>ALLOCATED MANPOWER</b>	
	<b>HOW MANY</b>	<b>DURATION</b>	<b>HOW MANY</b>	<b>DURATION</b>
<b>Trane drivers</b>				
<b>Mechanics</b>				
<b>Electricians</b>	1	1 week	1	3 days
<b>Welders</b>				
<b>Lifters</b>				
<b>Killed workmen</b>	2	1 week	2	3 days
<b>Labourers</b>				
<b>TOTAL</b>	3	1 week	3	3 days
				2 manweeks

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**SCHEDULE**

	<b>Requested</b>	<b>Foreseen</b>	<b>Real</b>
<b>Start date</b>	09/09/02	09/09/02	10/09/02
<b>Completion date</b>	13/09/02	13/09/02	12.09/02
<b>Deadline/Constraint</b>	30/09/02 / painting SG		

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**MATERIAL, EQUIPMENT & OTHER**

	<b>DAI # : /</b>	<b>MAG # : /</b>	<b>Other : /</b>
<b>Material</b>			
<b>Required equipment</b>	Elevating platform: no	Scaffolding: yes	Other: plumber tools
<b>Safety issues</b>	Check no power supply prior to any electrical work		
<b>Other comments</b>	Recover all fittings that could be re-used. <b>Work performed by the Slovak team</b>		



# EAM safety management

- ◆ PPSPS and Alice task procedure for institute people. (SN26 in Chinese, Russian,...)
- ◆ Display of safety documents on each worksite
- ◆ Daily check by the Alice TSO and safety coordinator
- ◆ Weekly check by Alice GLIMOS
- ◆ Reports and action in 3 kinds of meeting



# EAM main concerns

## **Cranes and Crane drivers are key resources:**

- ◆ Improve reliability of cranes
- ◆ Avoid manpower change in crane driver team.

## **Delivery delays:**

- ◆ Dipole magnet delivered 8 months late.
- ◆ Deep impact on next jobs.

## **Ensure same level of safety:**

- ◆ Institute people and contractors (PPSPS, AOC, VIC,...)



# OUTCOME

- ◆ **Point 2 : experimental area inherited from LEP is not Tailor-made. Modifications and refurbishment needed.**
- ◆ **As much as possible use of existing contracts (very few IT procedures launched)**
- ◆ **EAM team and Alice installation team act as one.**
- ◆ **Detector construction phase well in progress.**
- ◆ **Co-activities sometimes unavoidable but very difficult to live with.**
- ◆ **Safety organisation must take into account institute people.**