

6th RD50 - Workshop on
Radiation hard semiconductor devices for very high luminosity colliders
Helsinki, 2-4 June, 2005

Photoinduced transient spectroscopy of epitaxial silicon irradiated with high proton fluences

P. Kamiński ^a, R. Kozłowski ^a, E. Nossalzewska-Orłowska ^a, E. Fretwurst ^b

^a *Institute of Electronic Materials Technology, Wolczynska 133 Str., 01-919 Warsaw, Poland*

^b *Institute for Experimental Physics, University of Hamburg, Luruper Chaussee 149, DESY
Bldg. 67b, D-22761 Hamburg, Germany*

Plan of talk:

- **Background and motivation**
- **Experimental details**
- **Results of HRPITS measurements**
- **Conclusions**

Experimental details

ITME: fabrication of epitaxial layer

1. Starting material: <111>, low resistivity ($\rho < 0.02 \Omega \cdot \text{cm}$)
300 μm thick Czochralski (Cz) silicon substrate
doped by Sb donors.
2. Thin (75 μm) medium resistivity ($\rho = 50 \Omega \cdot \text{cm}$),
epitaxial silicon layers doped by P donors
have been grown on the CZ-Si substrates forming
simple n-n⁺ structures.

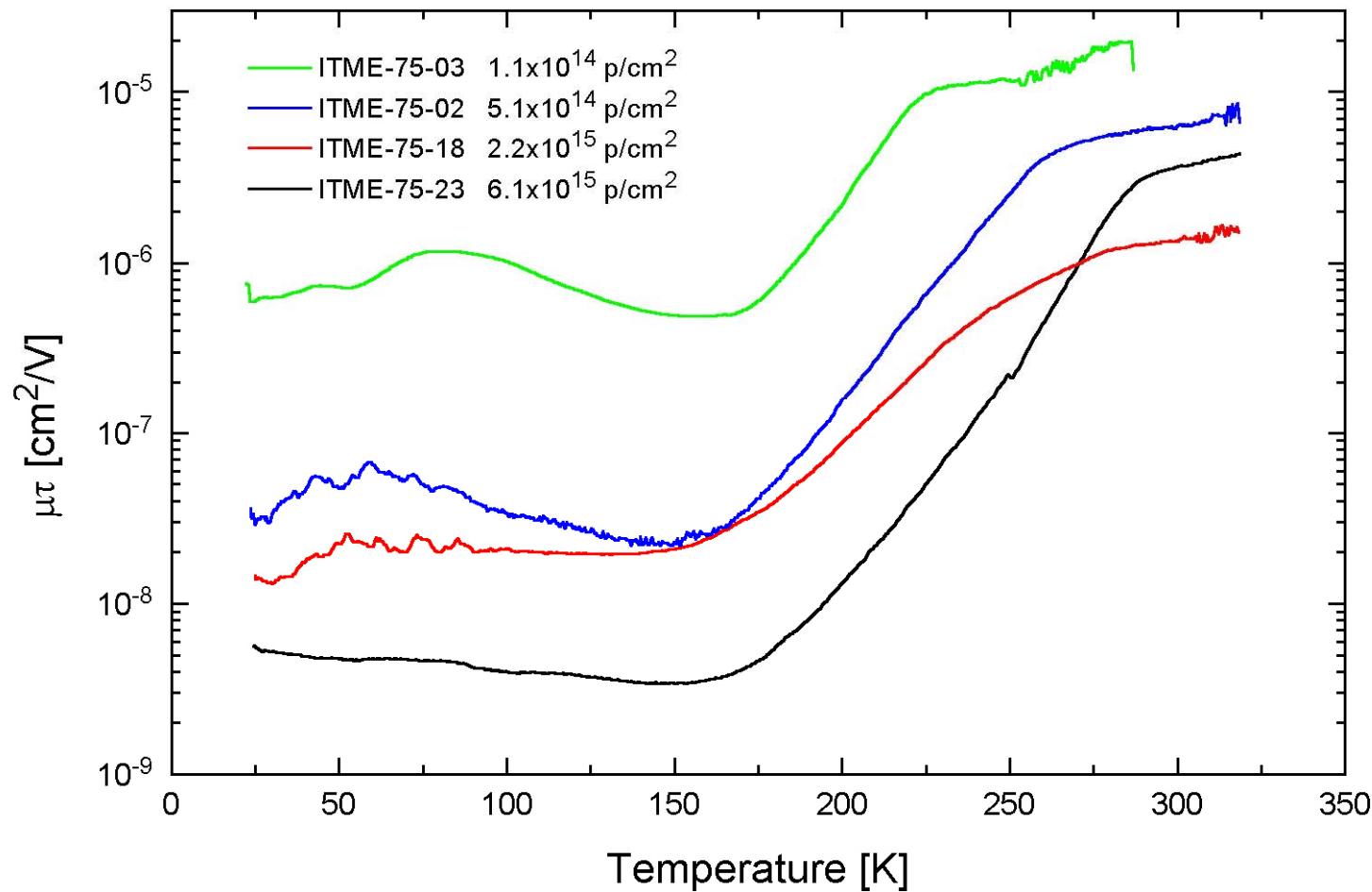
CERN: 24- GeV/c proton irradiation; PS RUN period: P1A-2004

Fluences

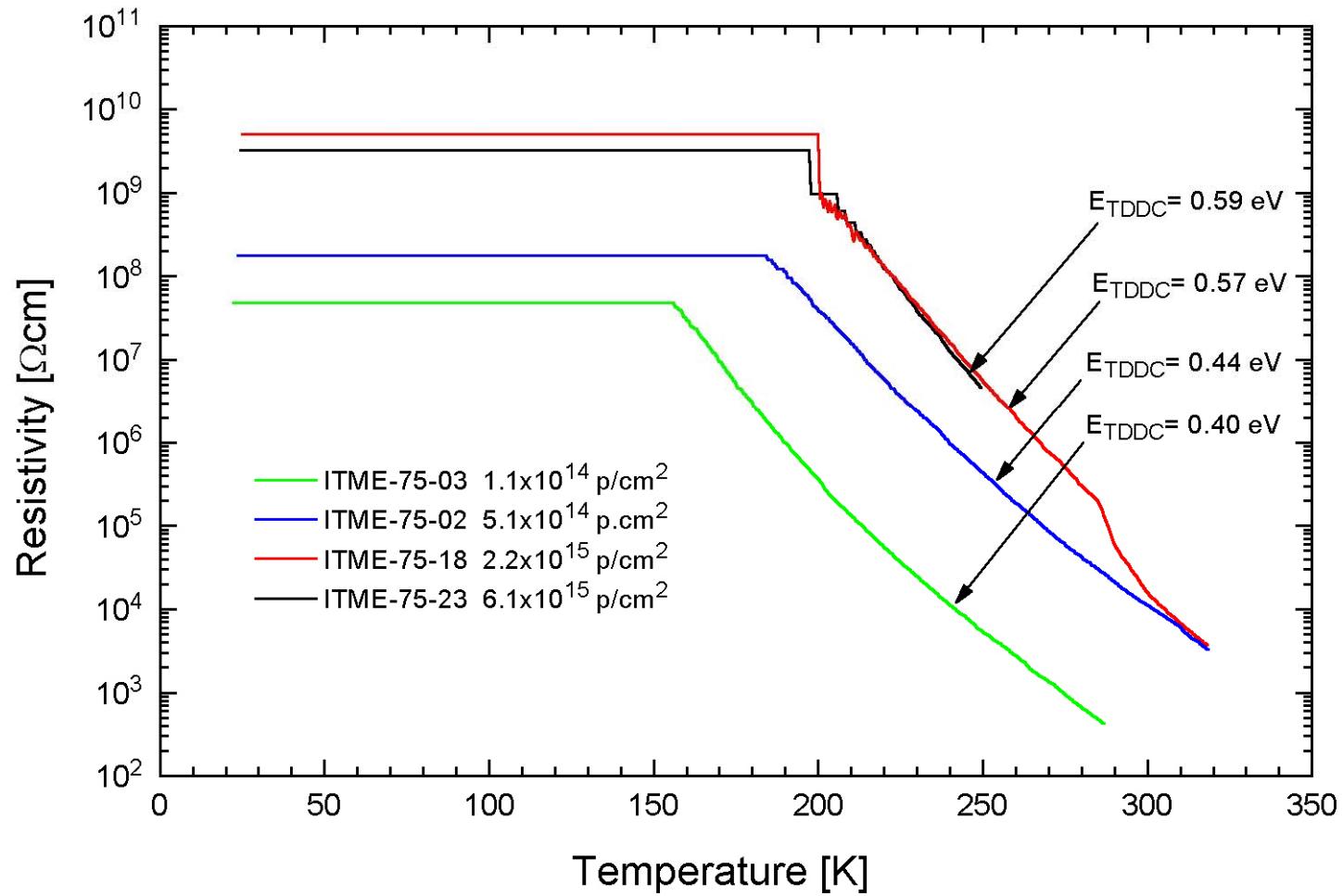
- $1.06 \times 10^{14} \text{ p/cm}^2$ - sample A
- $5.05 \times 10^{14} \text{ p/cm}^2$ - sample B
- $2.17 \times 10^{15} \text{ p/cm}^2$ - sample C
- $6.10 \times 10^{15} \text{ p/cm}^2$ - sample D

After the irradiation all the samples were stored at -20 °C.

Effect of proton fluence on $\mu\tau$ of epitaxial Si

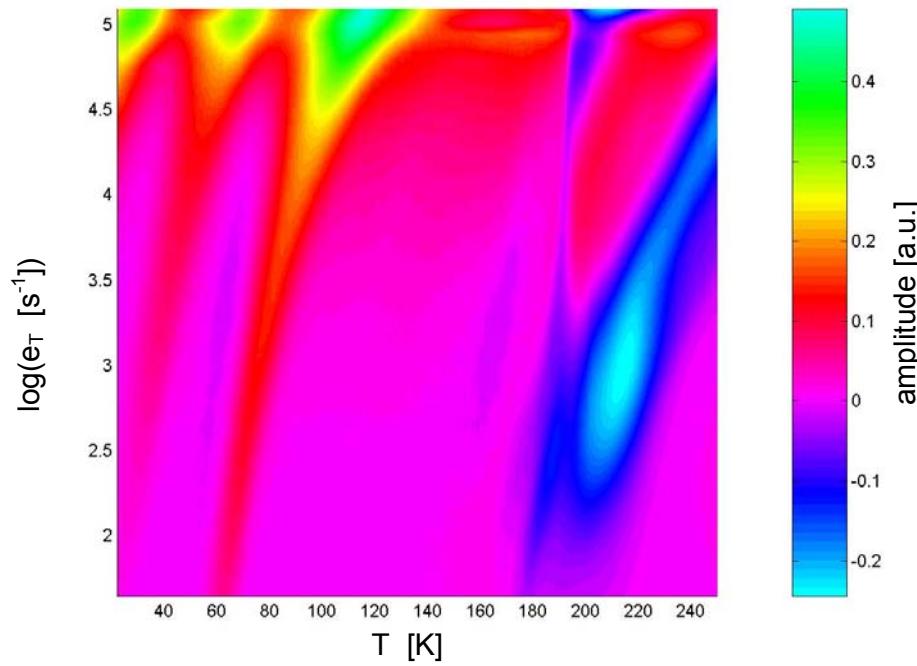


Effect of proton fluence on E_{TDDC} of epitaxial Si

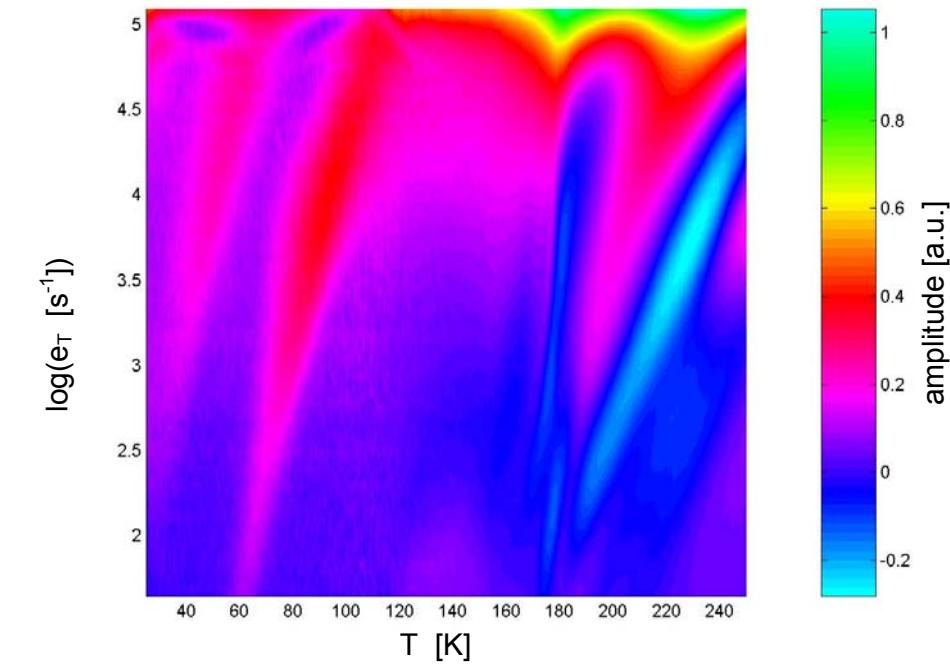


Effect of photon flux on PITS spectral fringes

Epitaxial silicon, proton fluence $1.06 \times 10^{14} \text{ p/cm}^2$ (sample A)



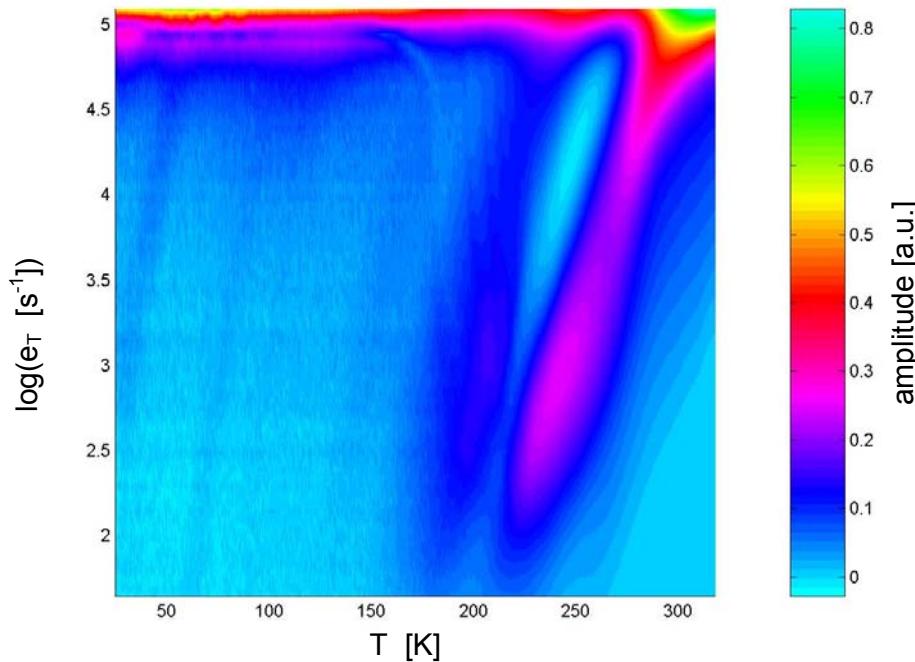
$$F=1.5 \times 10^{17} \text{ cm}^{-2}\text{s}^{-1}$$



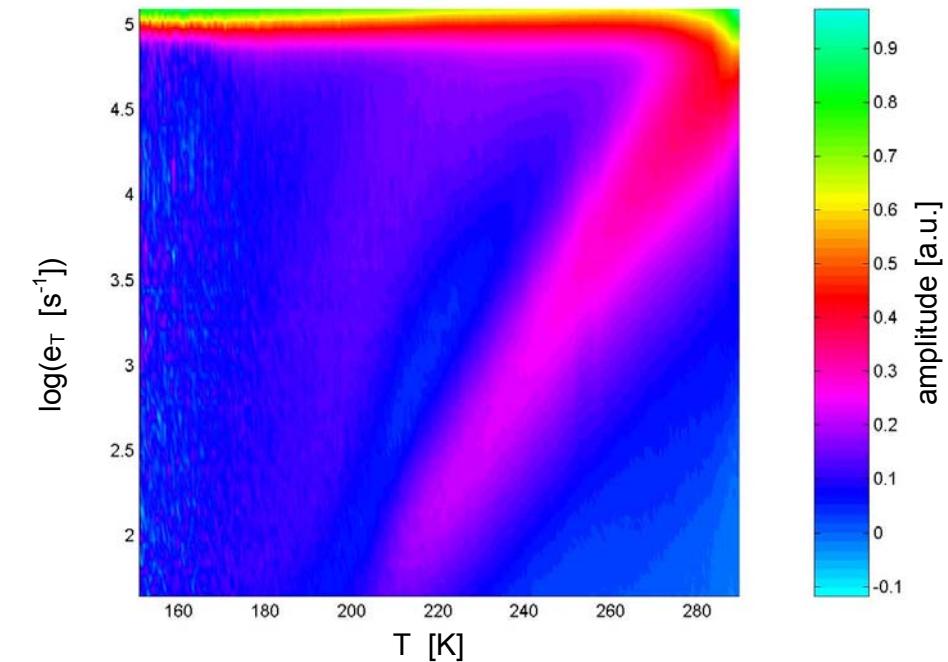
$$F=3.5 \times 10^{15} \text{ cm}^{-2}\text{s}^{-1}$$

Effect of photon flux on PITS spectral fringes

Epitaxial silicon, proton fluence $2.17 \times 10^{15} \text{ p/cm}^2$ (**sample C**)



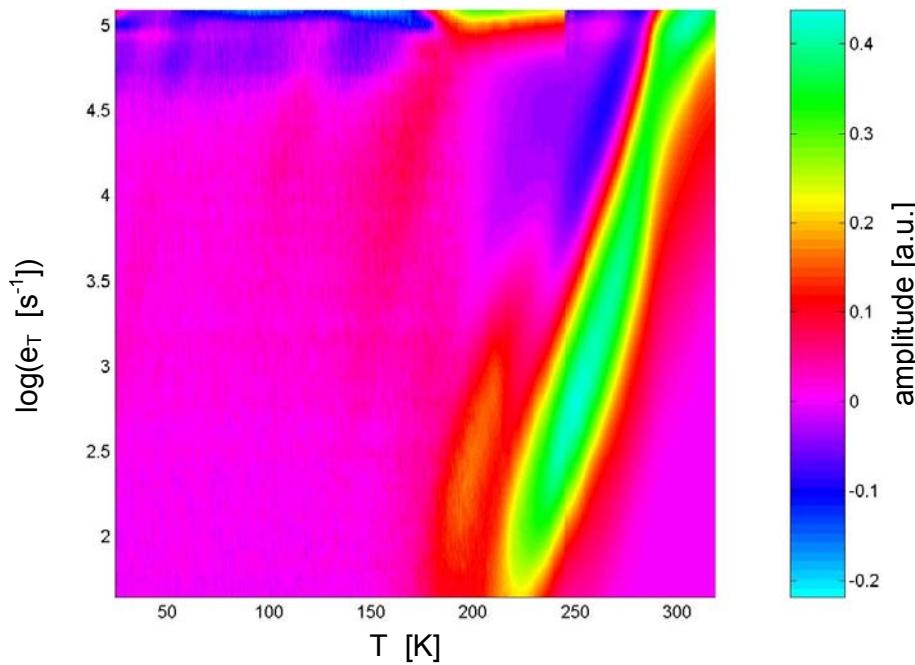
$$F = 1.5 \times 10^{17} \text{ cm}^{-2}\text{s}^{-1}$$



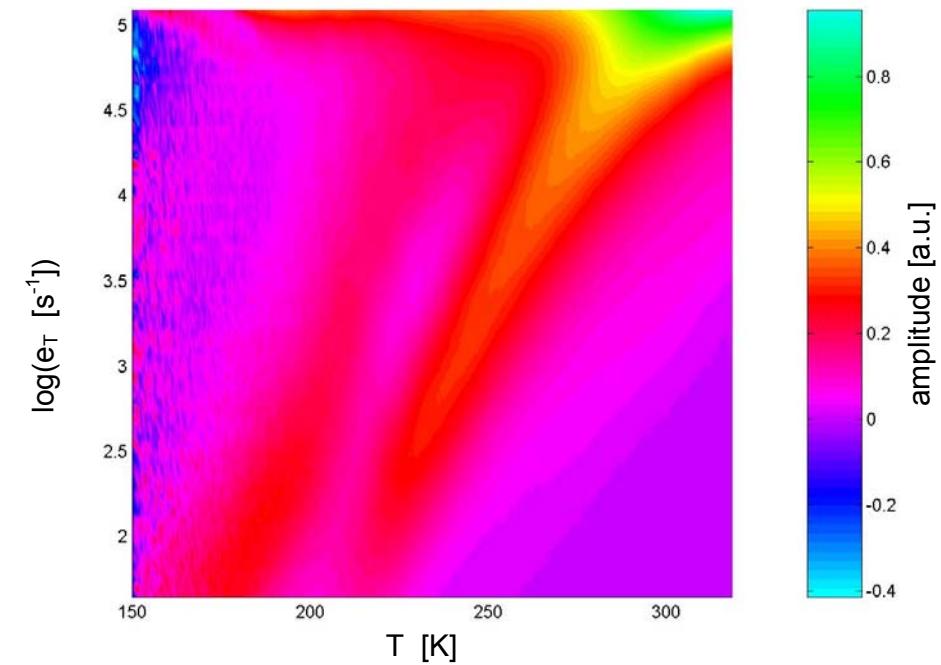
$$F = 3.5 \times 10^{15} \text{ cm}^{-2}\text{s}^{-1}$$

Effect of photon flux on PITS spectral fringes

Epitaxial silicon, proton fluence 6.10×10^{15} p/cm² (sample D)

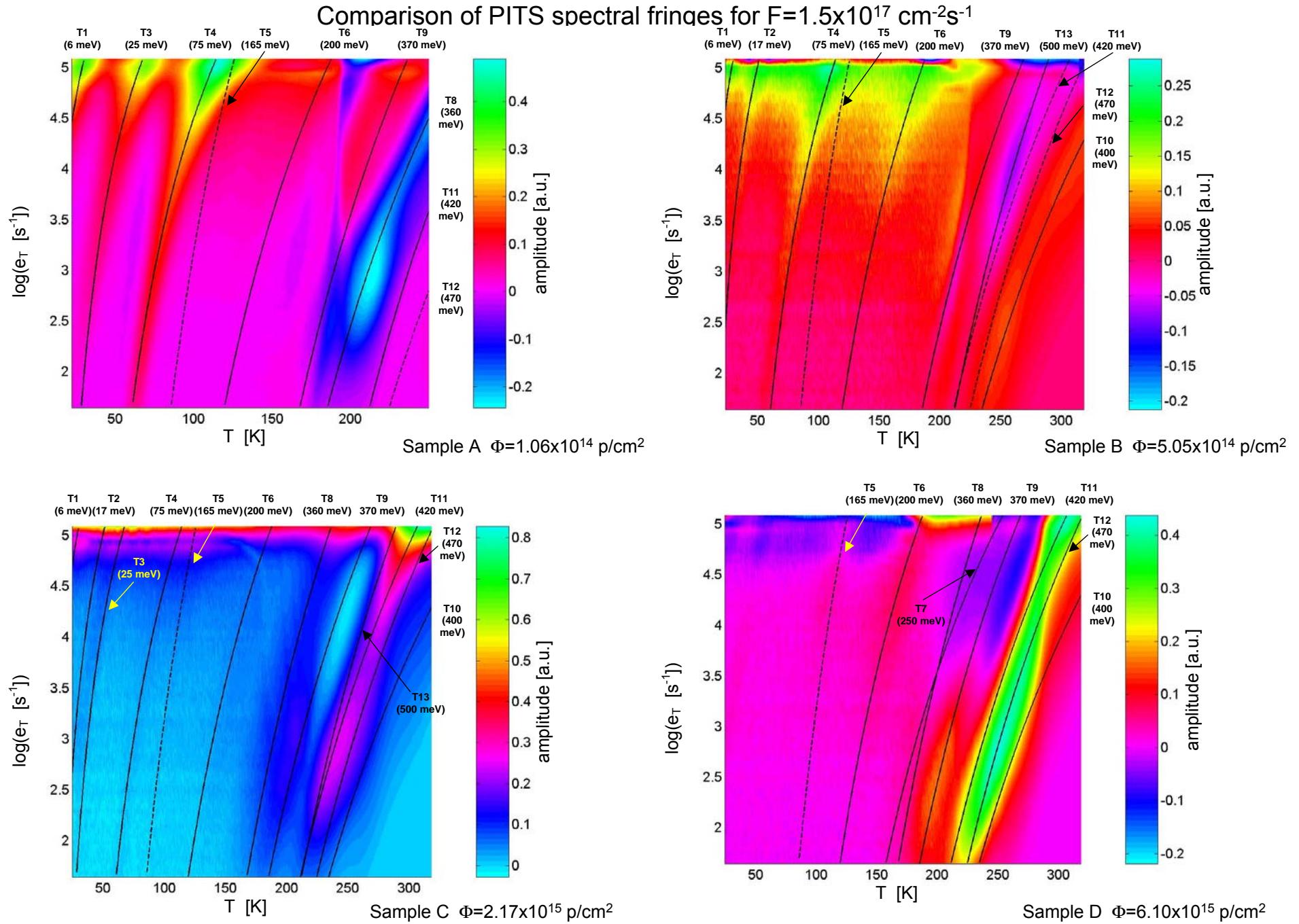


$$F=1.5 \times 10^{17} \text{ cm}^{-2}\text{s}^{-1}$$



$$F=3.5 \times 10^{15} \text{ cm}^{-2}\text{s}^{-1}$$

Effect of proton fluence on defect structure of epitaxial silicon



Parameters of defect centres detected by the PITS method in the samples A, B, C and D
of epitaxial silicon subjected to 24 GeV/c proton irradiation

Defect centre	Activation energy E_a (meV)	Pre-exponential factor A ($s^{-1}K^{-2}$)	Identification
T1	6	1.5×10^3	shallow donor
T2	17	2.2×10^3	shallow donor
T3	25	2.4×10^3	shallow donor
T4	75	1.8×10^4	interstitial related (I_4)
T5	165	3.0×10^7	$VO^{-/0}$
T6	200	8.0×10^5	$V_2^{0/+}$
T7	250	1.7×10^5	$VOH^{+/0}$
T8	360	1.0×10^8	$VOH^{-/0}$
T9	370	1.5×10^7	C_iP_s
T10	400	8.7×10^5	C_iO_i
T11	420	1.0×10^7	$V_2^{0/-}$
T12	470	3.0×10^7	VP
T13	500	7.6×10^8	hydrogen related (V_2H ?)

Model of trap concentration calculation

$$S(T) = \frac{I(t_1) - I(t_2)}{I_0 - I_\alpha}$$

$$I(t_1) = K e_n \exp(-e_n t_1) \quad K = q n_T V$$

$$I(t_2) = K e_n \exp(-e_n t_2) \quad V = \frac{wl}{\alpha}$$

$$n_T = \frac{S(T_m) I_0 \alpha}{q w l e_n G_A [\exp(-t_1 e_n) - \exp(-t_2 e_n)]}$$

$$n_T(0) = \frac{(nc_n + e_p^o + e_p) N_T}{nc_n + pc_p + e_n^o + e_n + e_p^o + e_p}$$

$$n_T(\infty) = \frac{N_T}{1 + \frac{e_n}{e_p}}$$

$I_0 = I(0)$ - the photocurrent at the moment of switching off the illumination pulse

$I_\alpha = \lim_{t \rightarrow \alpha} [I(t)]$ - the photocurrent at the moment of switching on the next illumination pulse

n_T - the concentration of the traps filled with electrons

V - the volume of the active region

K - the electric charge released by the thermal emission

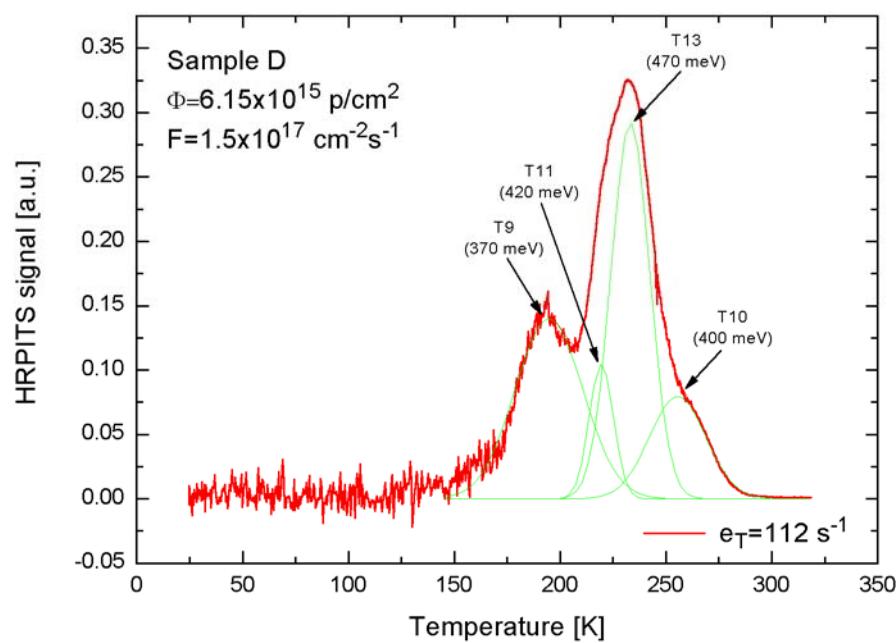
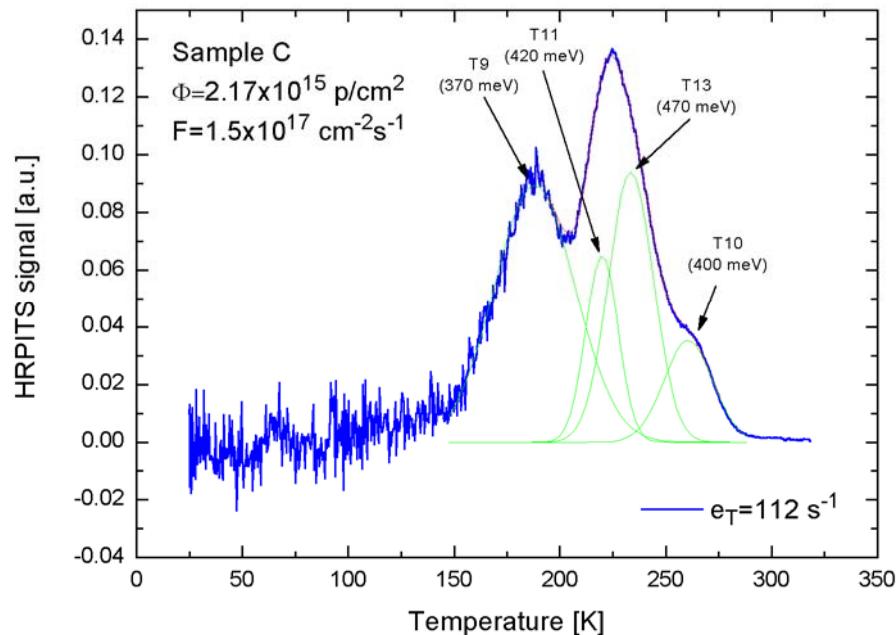
α - the absorption coefficient

w - the distance between the ohmic contacts

l - the ohmic contact width

G_A - the current amplifier gain

N_T - the trap concentration



The effect of proton fluence on trap concentrations

Defect centre	Activation energy E_a (meV)	Pre-exponential factor A ($\text{s}^{-1}\text{K}^{-2}$)	Trap concentration ($\times 10^{15} \text{ cm}^{-3}$)	
			Sample C	Sample D
T9	370 (C_iP_s)	1.5×10^7	0.14	0.12
T10	400 (C_iO_i)	8.7×10^5	3.7	3.3
T11	$420 (\text{V}_2^{0/-})$	1.0×10^7	9.9	21.2
T13	470 (VP)	3.0×10^7	7.9	21.7

Concentration of shallow donors in sample A
 $(\Phi = 1.06 \times 10^{14} \text{ p/cm}^2)$:

- T1 (6 meV) - $5.0 \times 10^{12} \text{ cm}^{-3}$,

- T2 (25 meV) - $2.3 \times 10^{13} \text{ cm}^{-3}$ and

concentration of interstitial related defect

T4 (75 meV) - $2.1 \times 10^{14} \text{ cm}^{-3}$

Conclusions

- Photoinduced Transient Spectroscopy with implementation of two-dimensional analysis of photocurrent decays has been used to investigation irradiation centres produced by high-energy proton irradiation in epitaxial silicon.
- It has been shown that the irradiation with proton fluences of 1.06×10^{14} , 5.05×10^{14} , 2.17×10^{15} and 6.10×10^{15} p/cm² results in shifting the Fermi-level position to 0.40, 0.44, 0.57 and 0.59 eV, respectively.
- Apart from typical radiation-induced point defects in Si such as: shallow donors, $\text{VO}^{-/0}$, $\text{V}_2^{0/+}$, C_iP_s , C_iO_i , $\text{V}_2^{0/-}$ and VP, some hydrogen related defects as well as an interstitial related defect have been found.
- With increasing the fluence from 2.17×10^{15} to 6.17×10^{15} p/cm² the concentrations of $\text{V}_2^{0/-}$ and VP rise from 1.0×10^{16} to 2.12×10^{16} cm⁻³ and from 8.0×10^{15} to 2.17×10^{16} cm⁻³, respectively.
- The concentrations of C_iP_s and C_iO_i are of the order 1.0×10^{14} and 3.0×10^{15} , respectively, and not affected by the increase of proton fluence from 2.17×10^{15} to 6.17×10^{15} p/cm².

Acknowledgement

This study was carried out within the framework of the RD 50 project with financial support of the Polish Ministry of Scientific Research and Information Technology