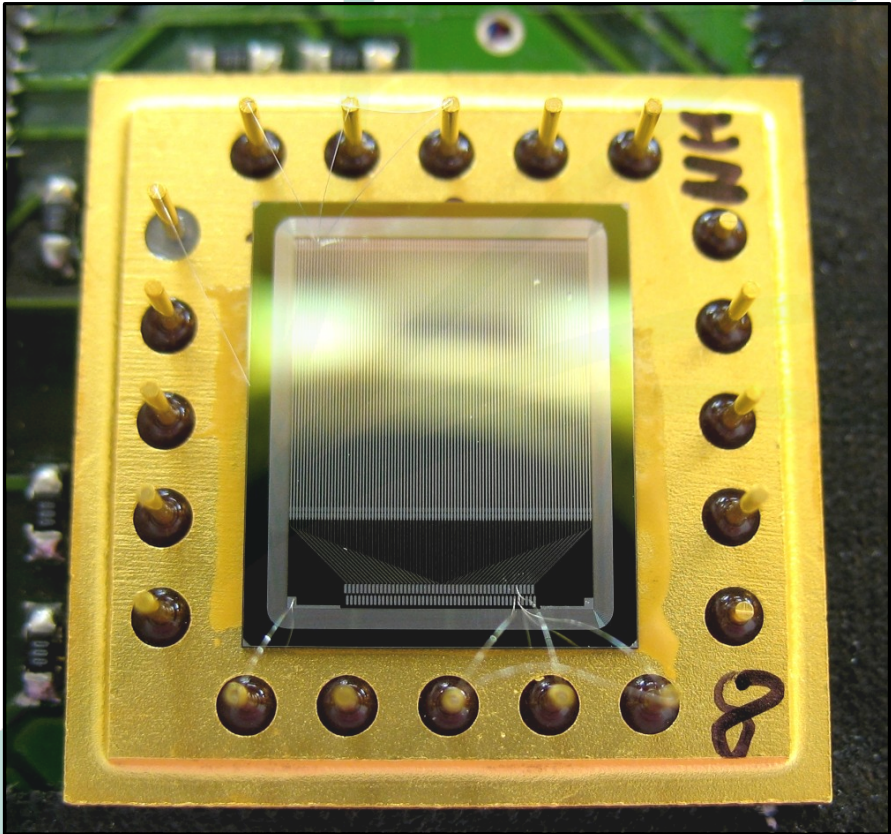


Low dose inter-strip isolations in n-in-p micro-strip sensors under X-ray irradiation



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für Bildung
und Forschung

- ▶ Motivation
- ▶ Measurement setup
- ▶ Devices under test
- ▶ Measurements
- ▶ Summary



Motivation:

- ▶ Investigate effects of surface damage after low dose irradiations on detectors where the isolation is achieved with very low dose p-spray.
- ▶ Many data already accumulated by other groups at high fluences with somewhat higher isolation doses (e.g. H. Sadrozinski et al.; NIMA 579 (2007) 769).
- ▶ Low dose isolation allows for smaller fields (i.e. higher breakdown voltages) and smaller C_{int} ,
- ▶ Can we live with an integrated isolation dose smaller than the oxide charge saturation value of $\sim 2 \times 10^{12} \text{cm}^{-2}$?
- ▶ P-spray irradiation test of $\text{CiS} \langle 100 \rangle$ oriented sensors have not been done before.



Experimental setup



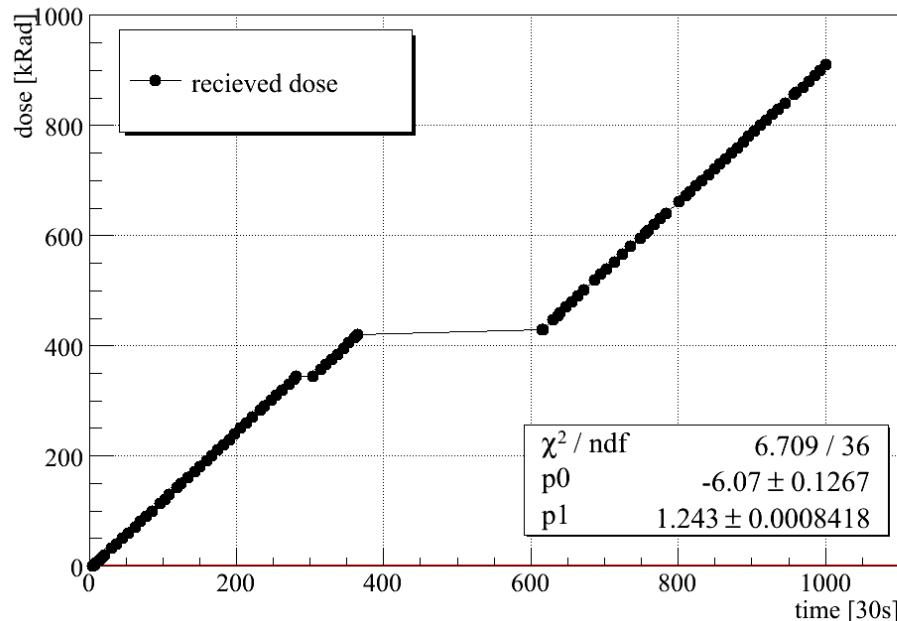
Karlsruhe X-ray tube:

- ▶ 35 keV MPV@60kV, 25mA
- ▶ X-ray dose rate around 149 kRad/h
- ▶ Maximum dose achieved: ~ 1 MRad

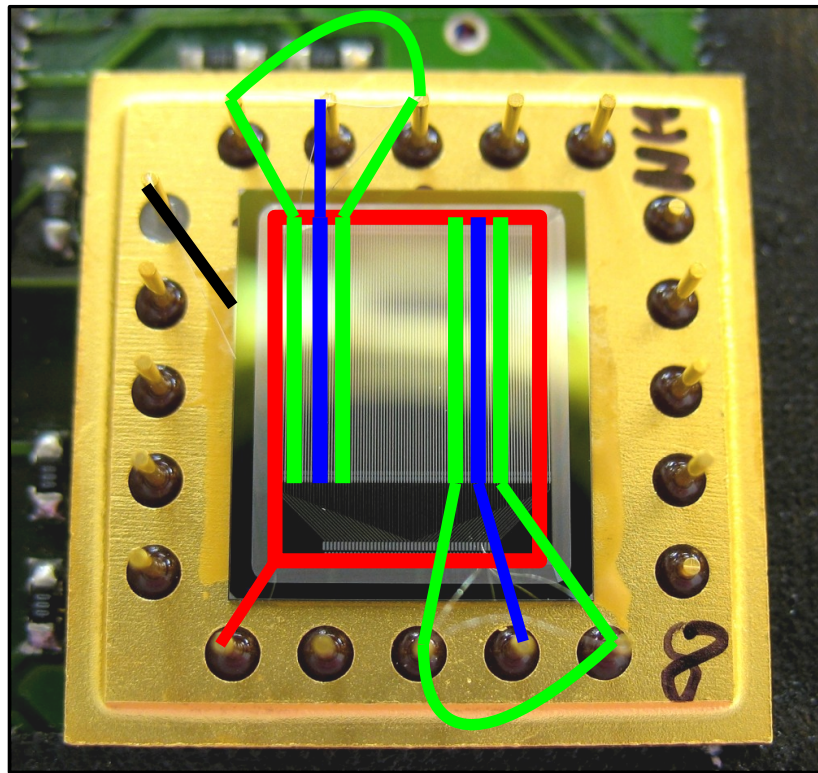
Measurements:

- ▶ I-V before, after irradiation
- ▶ I-V after 1 week RT annealing
- ▶ Continuous I-t and C_{int} -t
- ▶ C_{int} -V before, during, and after irradiation
- ▶ R_{int} before and after irradiation

Received dose over time



Micro strip sensors

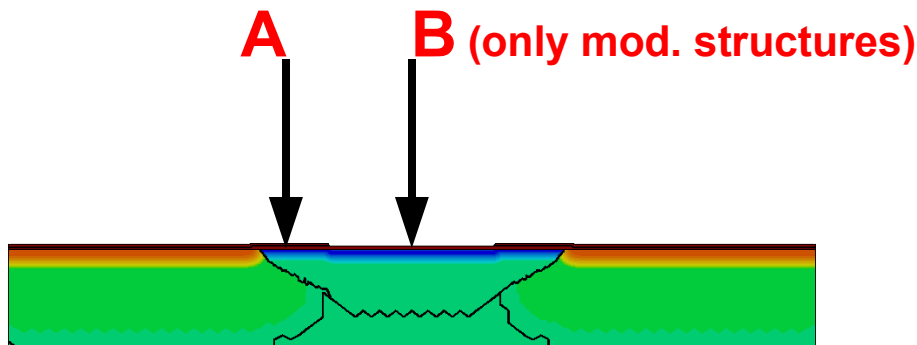


Micro strip sensors:

- ▶ CiS STDW07, W06 (n-in-p, <100>)
- ▶ 7mm strip-length
- ▶ 80um pitch, 30um contact width
- ▶ 1 x P-spray and 1 x moderated p-spray
- ▶ Thickness: 285um
- ▶ Resistivity: 9.71 kOhmcm
- ▶ Punch through bias

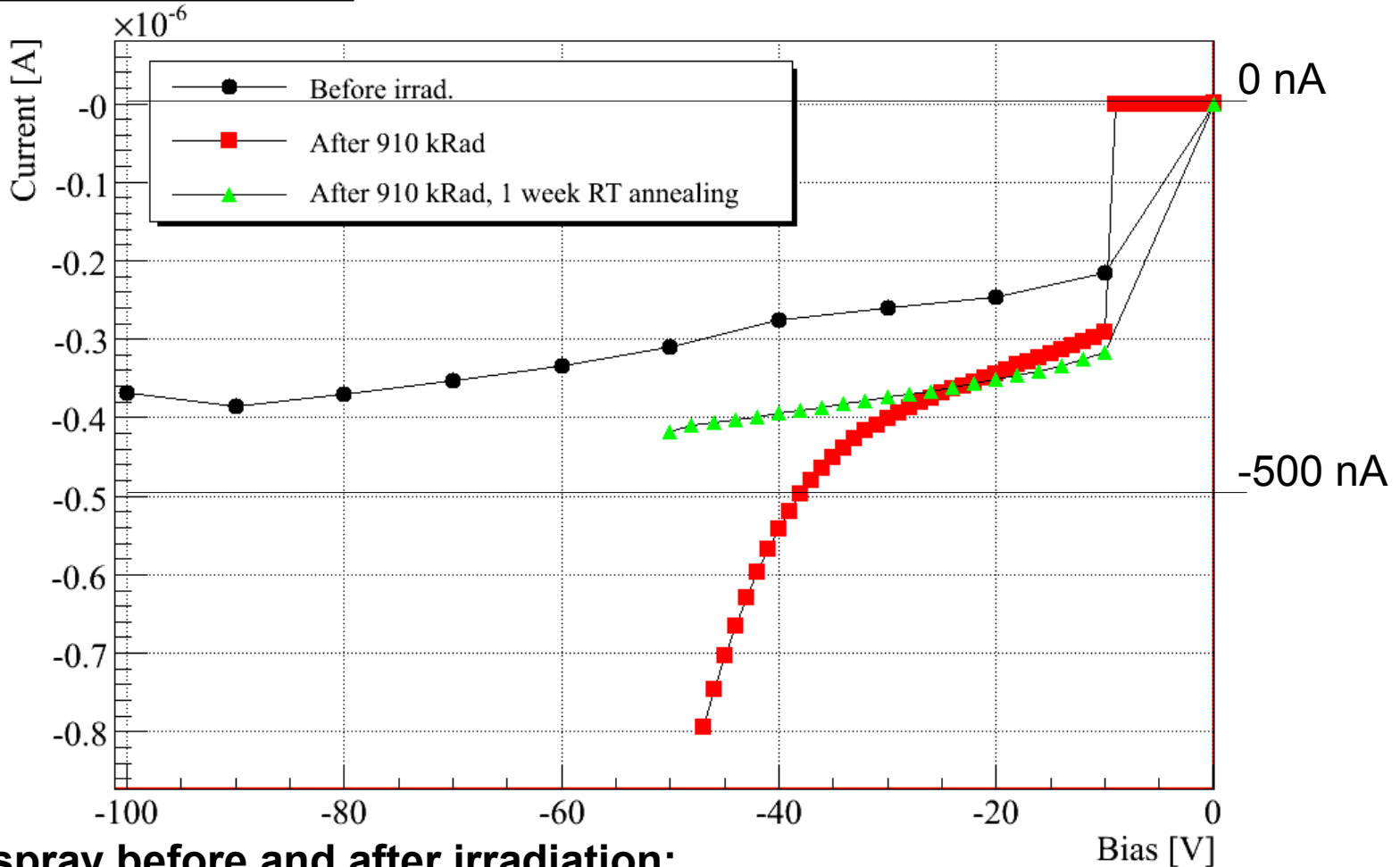
Isolation (boron) implantation parameters:

- ▶ Nominal Implant dose: $5e12 \text{ cm}^{-2}$
- ▶ Energy: 100keV
- ▶ Integrated dose calculated by DIOS:
 - ▶ A) below p-spray: $7.4e11 \text{ cm}^{-2}$
 - ▶ B) below nitride opening in moderated p-spray: $4.23e12 \text{ cm}^{-2}$



$$\Delta p \cdot \Delta q \geq \frac{1}{2} k$$

I-V curves, p-spray

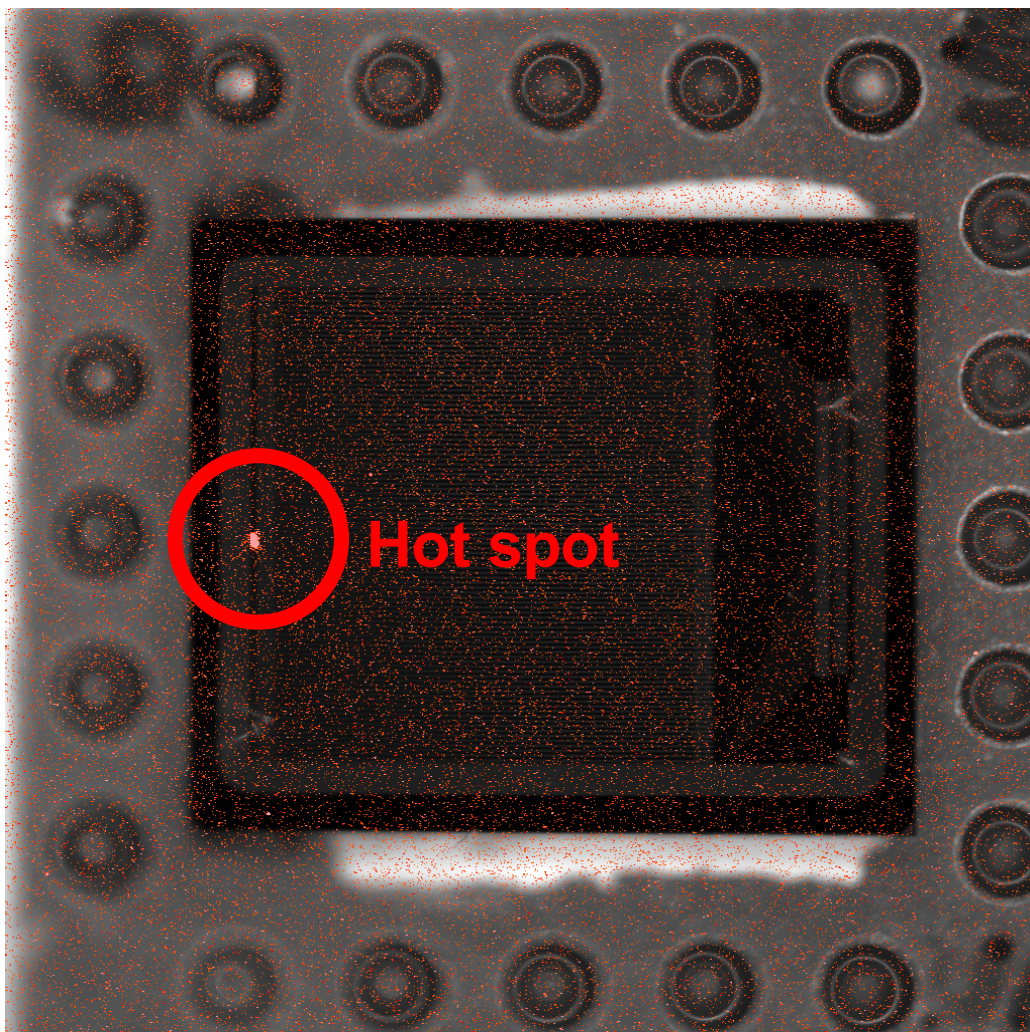


P-spray before and after irradiation:

- ▶ Step probably due to a contact problem in the Karlsruhe setup
- ▶ Increased leakage current and low break down voltage after surface damage
- ▶ BD voltage should be higher for p-spray after forming of oxide charges
- ▶ Some recovery after annealing

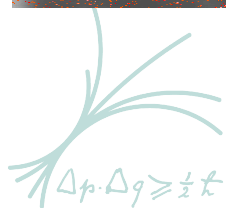


Phemos measurements



Phemos:

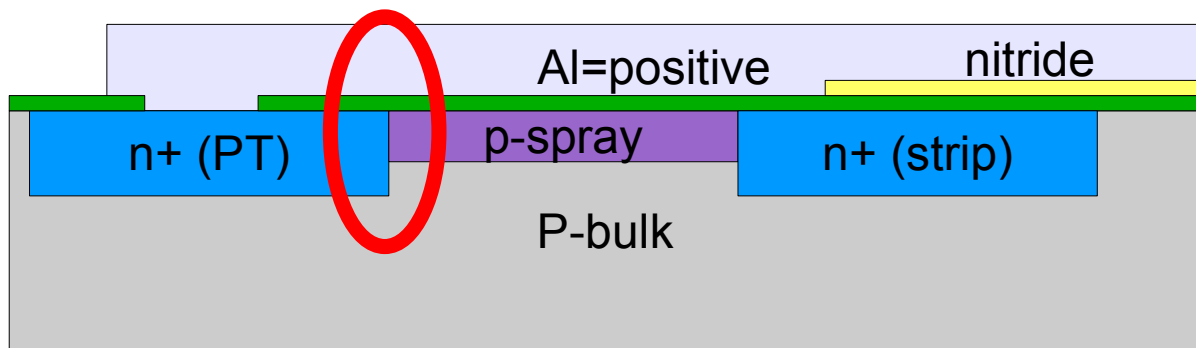
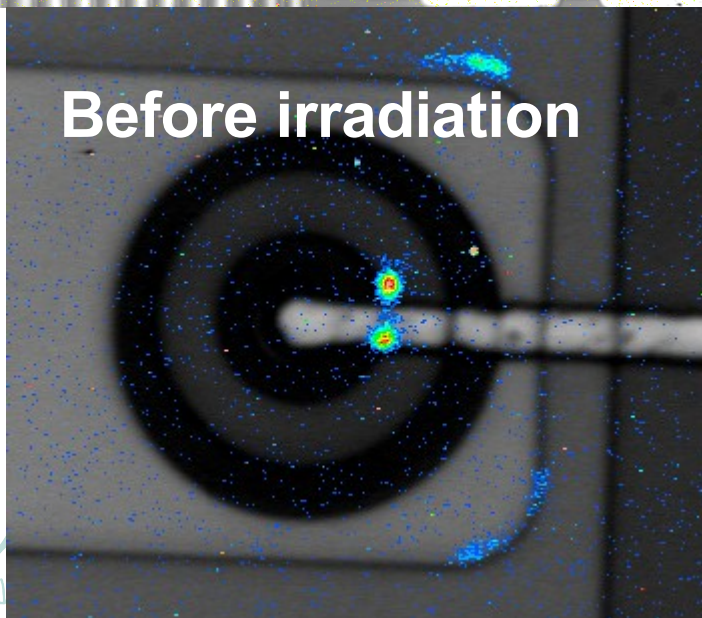
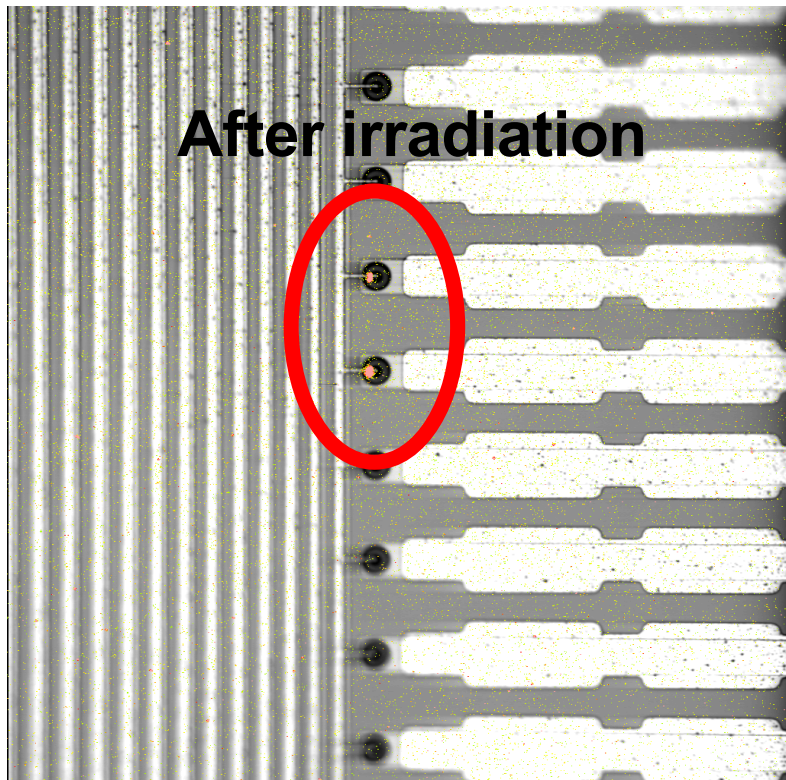
- ▶ Probe station equipped with a CCD microscope
- ▶ Electrons accelerated in hot spots (break down regions) are decelerated in low field regions.
- ▶ Bremsstrahlung is emitted and measured with the CCD camera.
- ▶ Depending on the break down current exposure times between 1 and 10 minutes were used.



Phemos measurements

Hot spots:

- ▶ Only visible in the punch through (PT) region.
- ▶ They were also causing the cause of break downs before irradiation at higher bias voltages.
- ▶ Potential reasons:
 - ▶ Surface charges (H. Sadrozinski)
 - ▶ Higher p-spray dose in PT area: $4.23 \times 10^{12} \text{ cm}^{-2}$

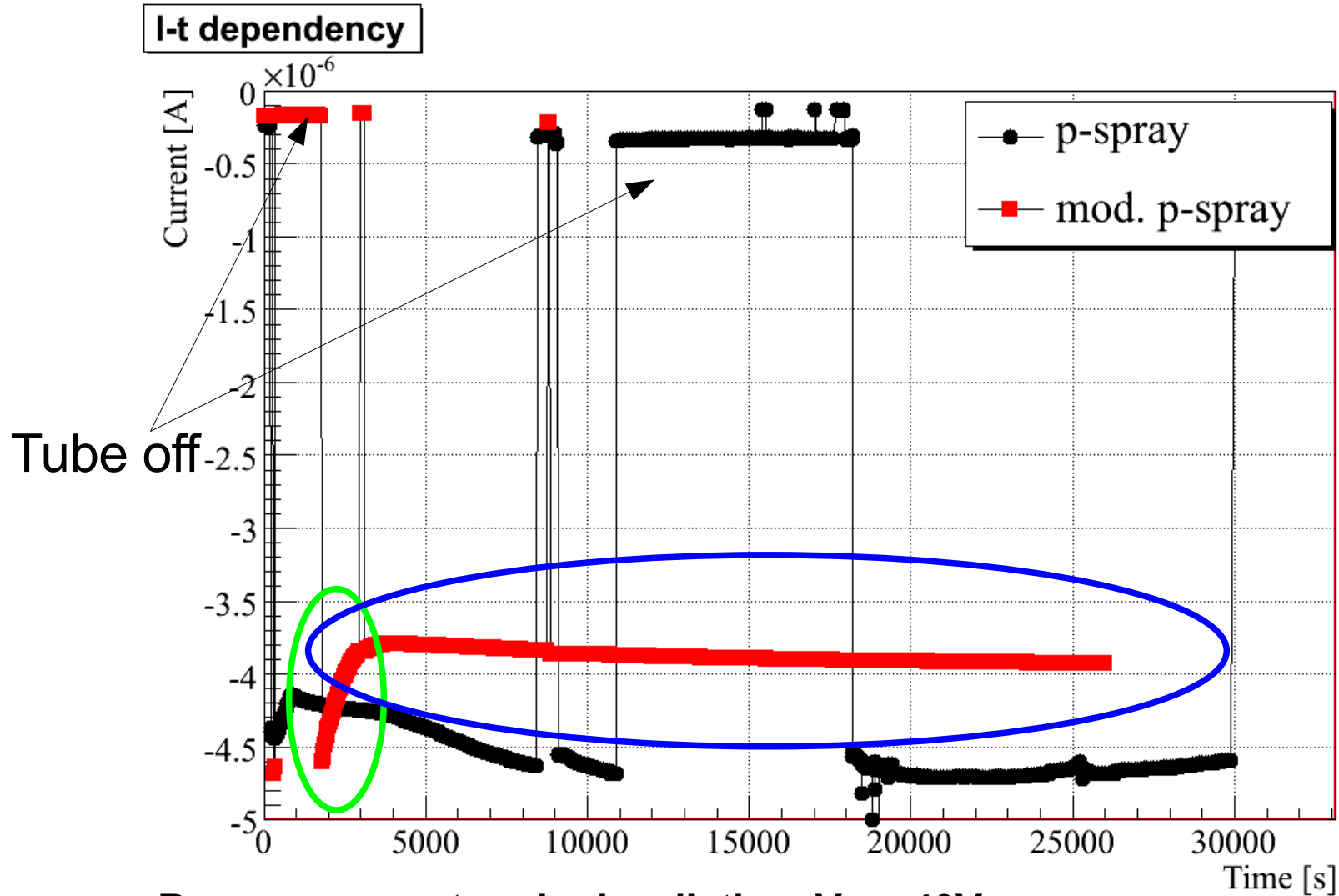


Irradiation effect:

- ▶ Break down seen at lower voltages
- ▶ Even higher fields?



Time dependent current

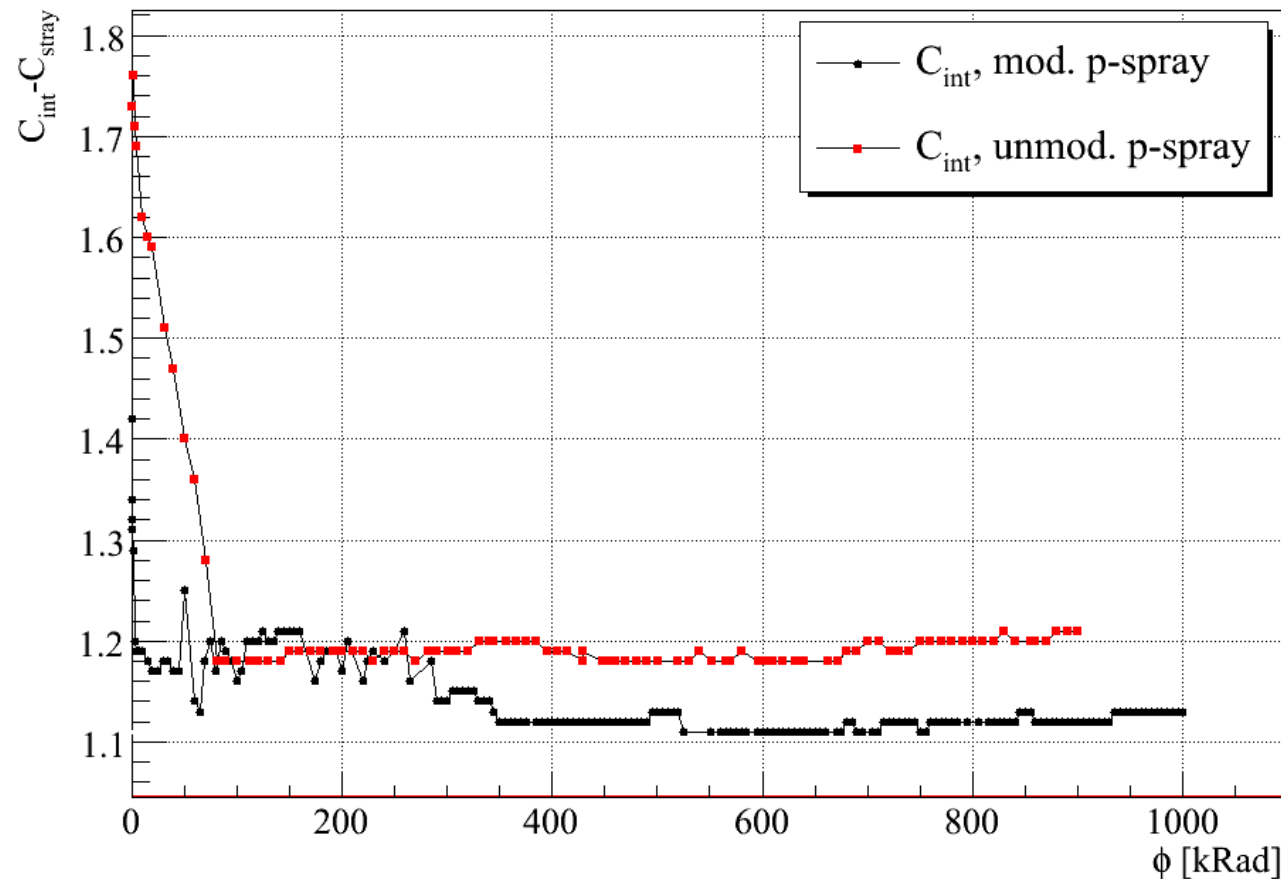


Reverse current under irradiation, $V_{\text{bias}} = 40\text{V}$:

- ▶ Decrease during the first 1000s ~ 40 kRad
- ▶ Afterwards slow increase



C- ϕ dependence



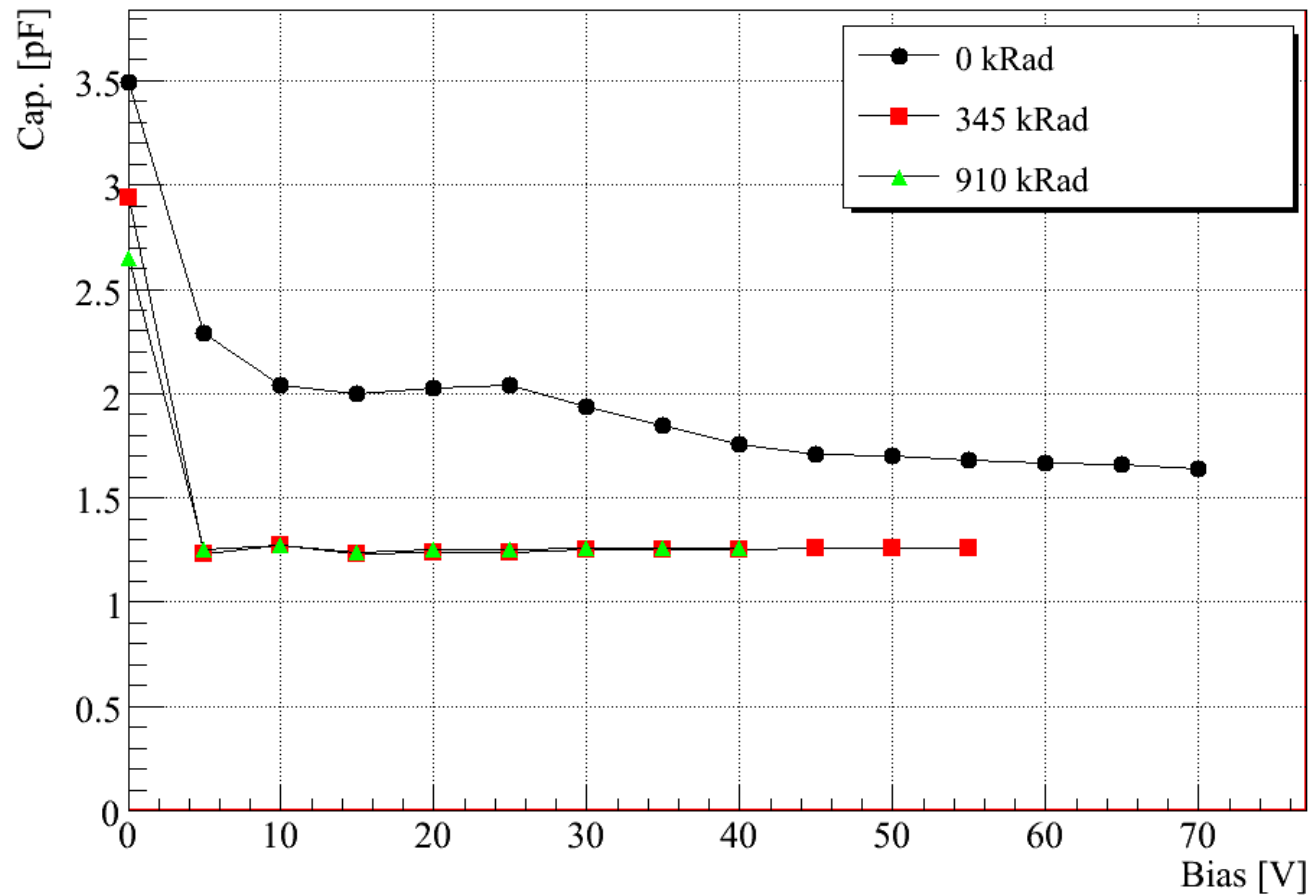
Inter-strip capacitance, $V_{\text{bias}} = 40\text{V}$:

- ▶ Capacitance saturates after 100 and some 300 kRad
- ▶ Low capacitance of 1.1-1.2 pF shows that isolation is still working.
- ▶ Short-cut strips would show a higher capacitance.



C-V during irradiation, p-spray

C-V during irradiation, unmod. p-spray



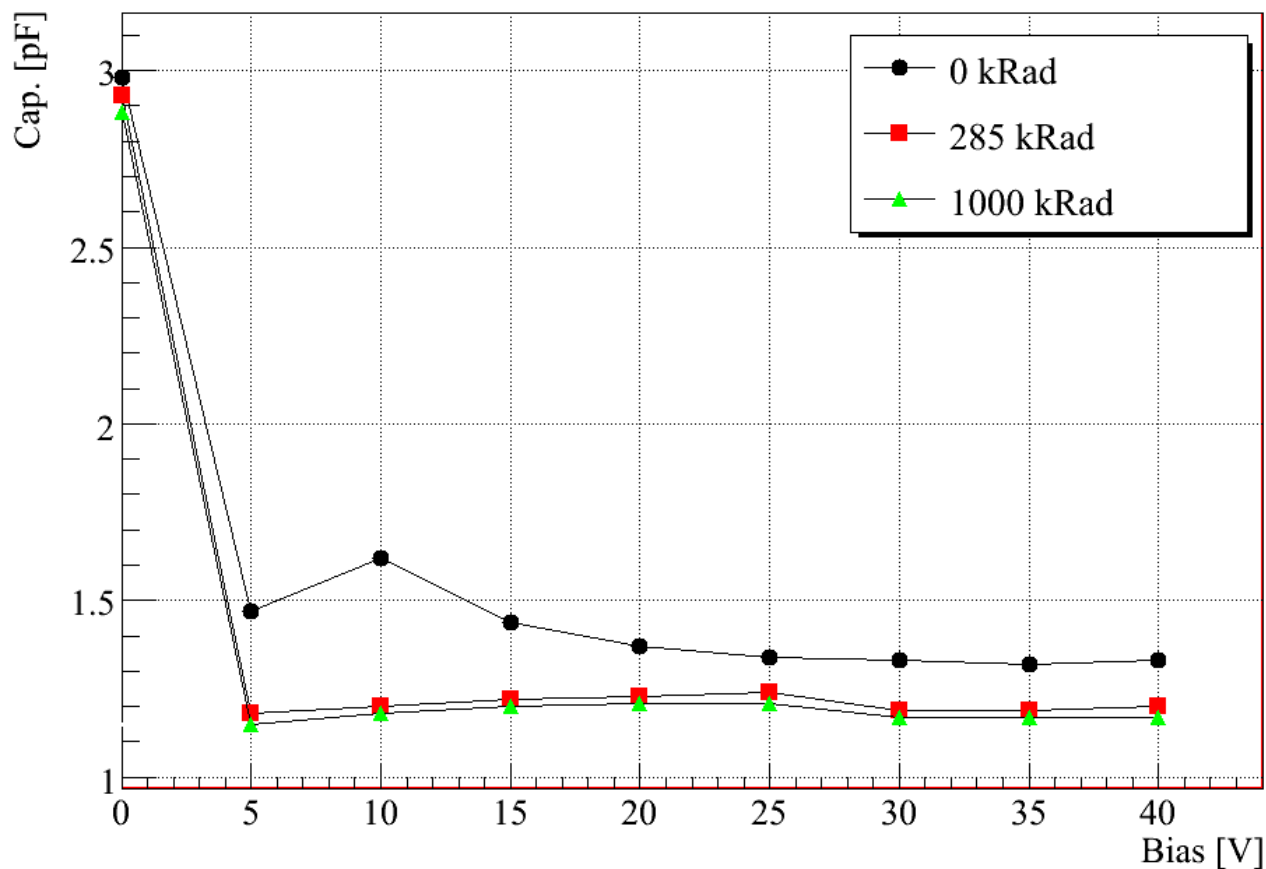
C-V measurements:

- ▶ Capacitance saturated before 345 kRad



C-V during irradiation, moderated p-spray

C-V during irradiation, mod. p-spray



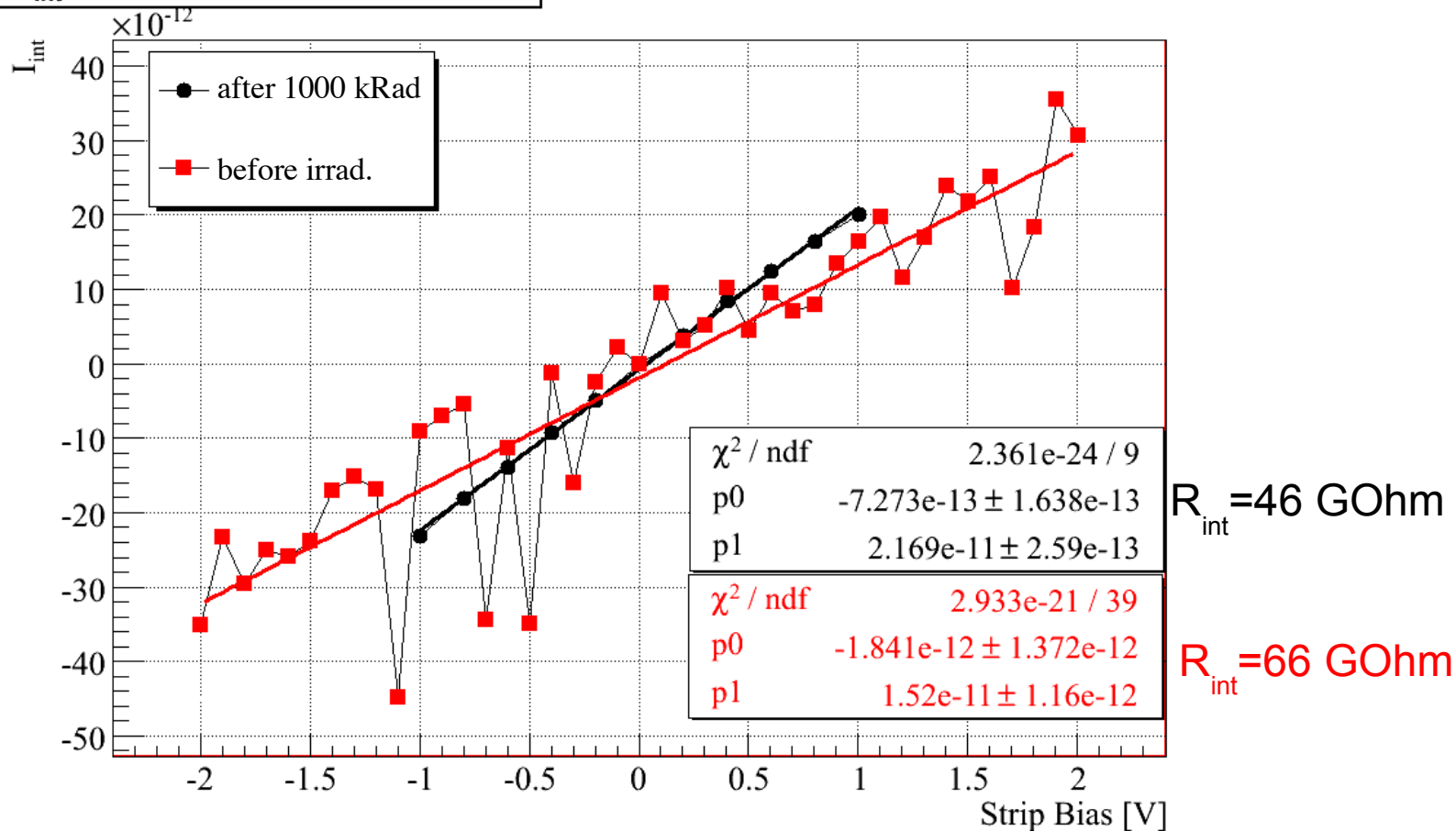
C-V measurements:

- ▶ Capacitance saturated before 285 kRad



Inter-strip resistance, moderated p-spray

R_{int} , moderated p-spray, shifted



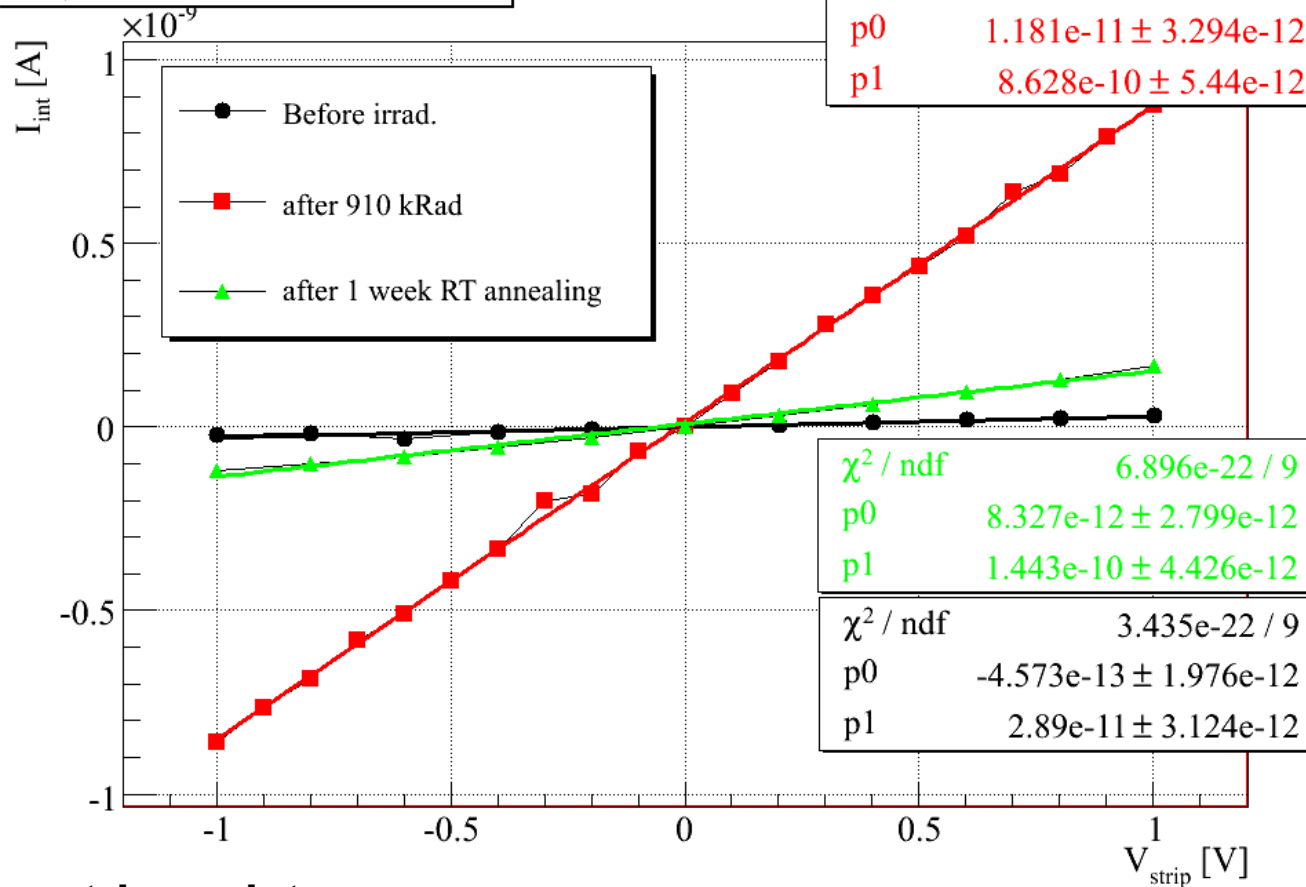
Inter-strip resistance:

- ▶ $V_{bias} = 40V$
- ▶ Almost no changes after irradiation



Inter-strip resistance, p-spray

R_{int} , p-spray, shifted to zero



$R_{int} = 1.2 \text{ GOhm}$

$R_{int} = 7 \text{ GOhm}$

$R_{int} = 34 \text{ GOhm}$

Inter-strip resistance:

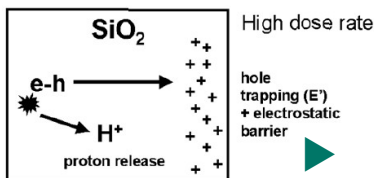
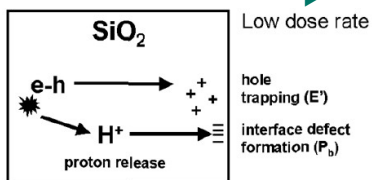
- ▶ $V_{bias} = 40V$
- ▶ Inter-strip resistance gets less but is still orders of magnitude above the bias resistance (around 1 MOhm)
- ▶ Recovery of the inter-strip resistance to 7 GOhm



- ▶ X-ray irradiations up to 1 MRad were carried out on micro-strip sensors with very low dose p-spray and moderated p-spray.
- ▶ Strips show early break down due to punch through problems
- ▶ Isolation still holds for both sensors even for the low dose p-spray after irradiation.
- ▶ There seems to be a balance between positive oxide charges and negative interface-state charges.
- ▶ This might be dose-rate dependent
 - ▶ see Sergey Rashkeev et al.: IEEE Trans. Nucl. Sci. Vol 49 No 6 p.2650, Dec 2002 (“Physical Model for Enhanced Interface-Trap Formation at Low Dose Rates”) and Phys. Rev. Lett. Vol 87 No 16 , Oct 2001 (“Defect Generation by Hydrogen at the Si-SiO₂ Interface”)
- ▶ One week of RT annealing recovers part of the decreased inter-strip resistance.

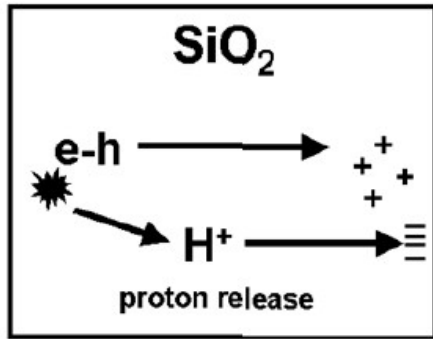
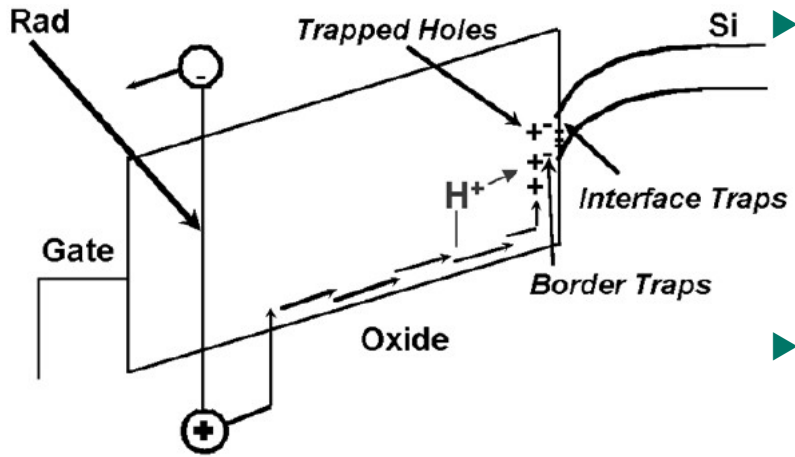


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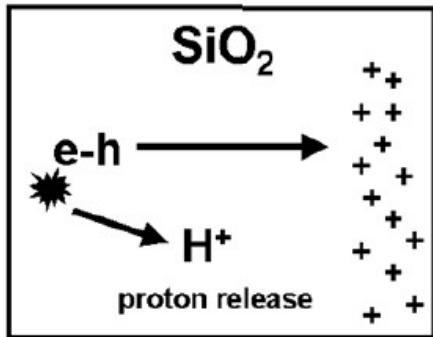
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Low dose rate

hole trapping (E')

interface defect formation (P_b)



High dose rate

hole trapping (E')
+ electrostatic barrier

General:

- ▶ e-h pairs are created in SiO₂
- ▶ Some recombine and release energy
- ▶ H⁺ ions are created with this energy
- ▶ Low dose rate:
 - ▶ Holes and protons move to the interface
 - ▶ Only protons can depassivate dangling bonds:

$$\text{SiH} + \text{H}^+ \rightarrow \text{Si}^+ + \text{H}_2$$
 - ▶ Si⁺ can react with bulk electrons and positive charge is removed.
- ▶ High dose rate:
 - ▶ Hole drift to the interface dominates
 - ▶ Mobility for holes is larger than for H⁺
 - ▶ Holes are trapped and form an electrostatic barrier
 - ▶ H⁺ do not reach the interface
 - ▶ No removal of positive charges
 - ▶ More positively charged SiO₂

