



UNIVERSITY OF
LIVERPOOL

Charge Collection, Power, and
Annealing Behaviour of Planar
Silicon Detectors after Reactor
Neutron, Pion and Proton Doses
up to $1.6 \times 10^{16} n_{eq} \text{ cm}^{-2}$

A. Affolder, P. Allport, G. Casse
University of Liverpool

Miniature Silicon Micro-strip Sensors

Microstrips, $\sim 1 \times 1 \text{ cm}^2$, 100-128 strips, 75-80 μm pitch

Micron/RD50 (4" & 6" wafers) – 300 μm thick

- n-in-p FZ ($V_{\text{FD}} \sim 15\text{V}/\sim 70 \text{ V}$)
- n-in-n FZ ($V_{\text{FD}} \sim 10 \text{ V}$)
- p-in-n FZ ($V_{\text{FD}} \sim 10\text{V}$)
- n-in-p MCz ($V_{\text{FD}} \sim 550 \text{ V}$)
- n-in-n MCz ($V_{\text{FD}} \sim 170 \text{ V}$)
- p-in-n MCz ($V_{\text{FD}} \sim 170 \text{ V}$)

Micron/VELO test structures – 300 μm thick

- n-in-n FZ ($V_{\text{FD}} \sim 70\text{V}$)

HPK/ATLAS06 and ATLAS07 – 300 μm thick

- n-in-p FZ ($V_{\text{FD}} \sim 160\text{V}$)

Micron/RD50 (4" & 6" wafers) – 140 μm thick

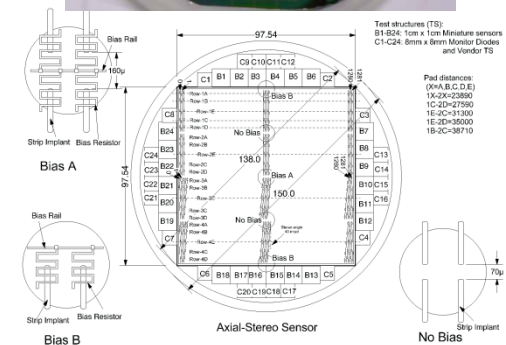
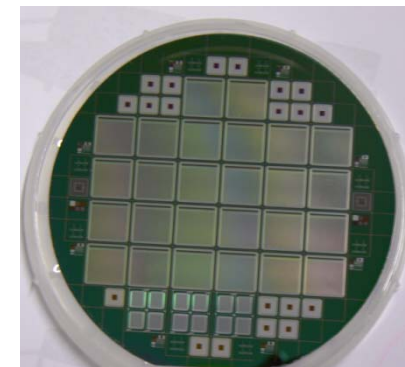
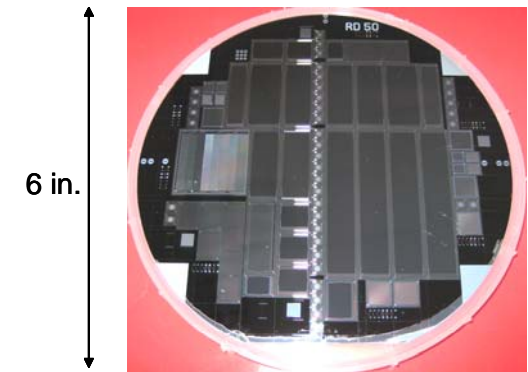
- n-in-p FZ ($V_{\text{FD}} \sim 2-10 \text{ V}$)

Micron/VELO test structures – 200 μm thick

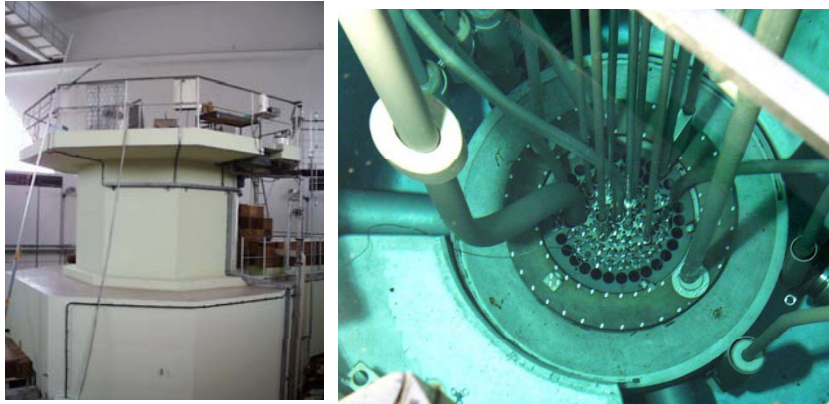
- n-in-n FZ ($V_{\text{FD}} \sim 90\text{V}$)

CNM/RD50 EPI – 150 μm thick active + carry-wafer

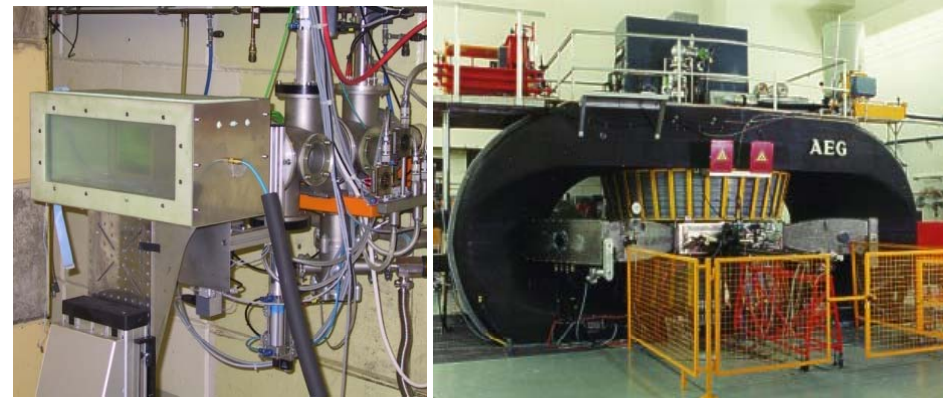
- n-in-p
- p-in-n



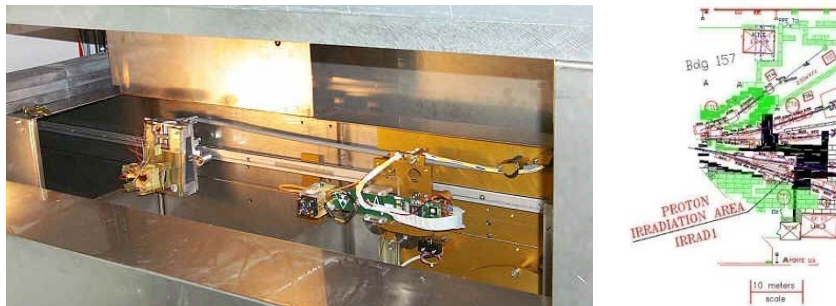
Irradiation Sources



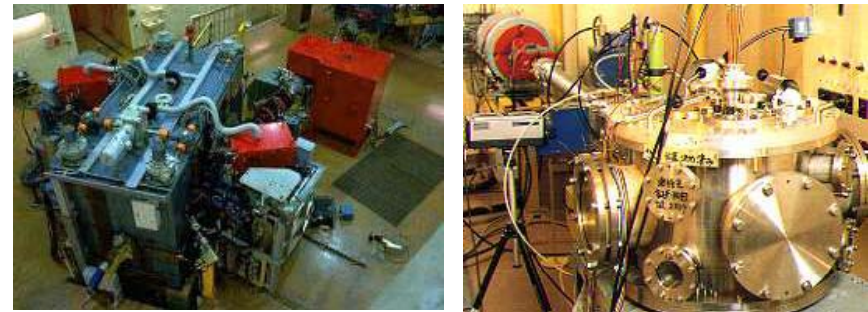
Irradiation and dosimetry (Neutrons):
Triga Reactor, Jozef Stefan Institute,
Ljubljana, Slovenia: **V. Cindro, et. al.**



Irradiation and dosimetry (26 MeV Protons):
Compact Cyclotron, Karlsruhe, Germany:
W. de Boer, A. Dierlamm, et. al.



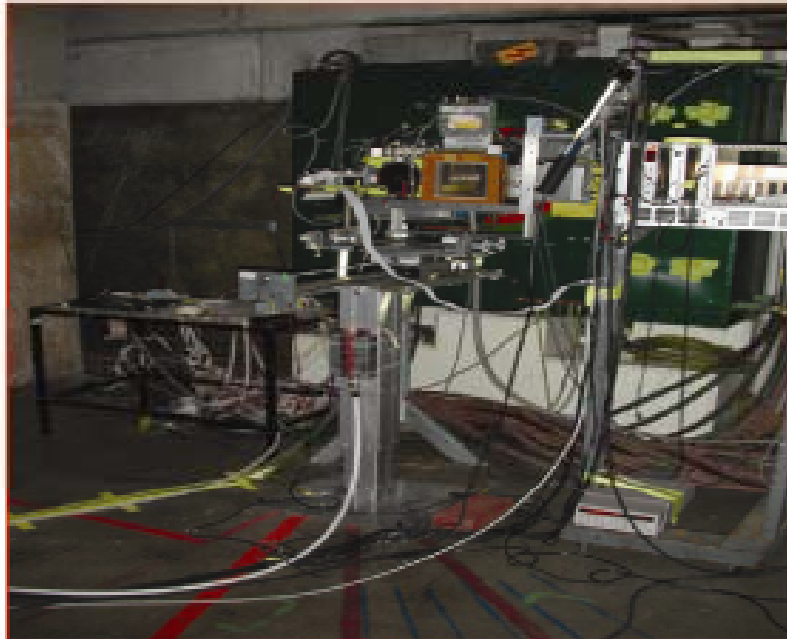
Irradiation and dosimetry (24 GeV Protons):
CERN PS Irrad1 facility, Geneva Switzerland:
M. Glaser, et. al.



Irradiation and dosimetry (70 MeV Protons):
AVF Cyclotron at CYRIC, Sendai, Japan:
Y. Unno, T. Shinozuka, et. al.

Pion Irradiations

- Radiation backgrounds at LHC/SLHC dominated by charged pions close to interaction point.



Irradiation and dosimetry (Pions):
Paul Scherrer Institut, Switzerland:
M. Glaser, T. Rohe, et. al.

PSI Pion Beam

- 5cm along beam line
- Beam Energy : 191 MeV
- Beam Spot: 16mm × 13mm

Flux

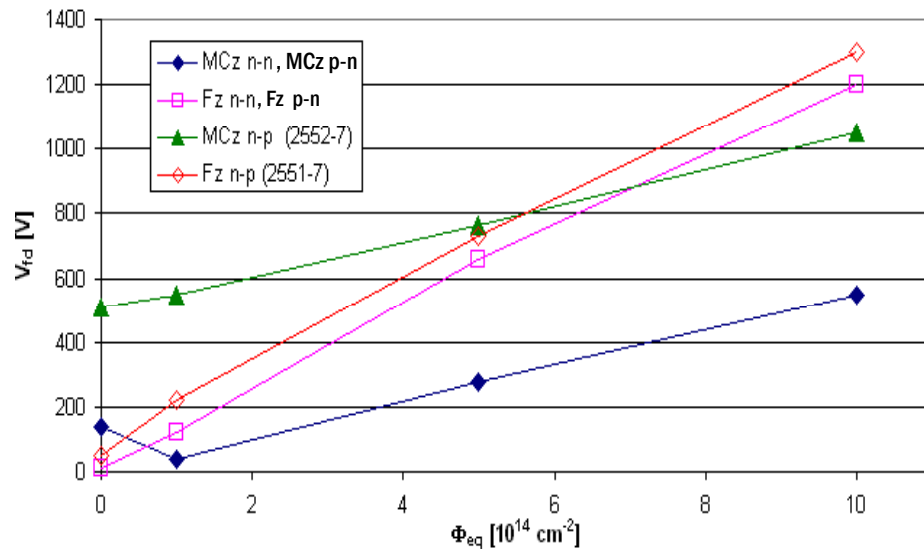
- 1.5×10^{14} pions $\text{cm}^{-2} \text{day}^{-1}$
- 7 days to reach 10^{15} pions cm^{-2}

Experimental Setup

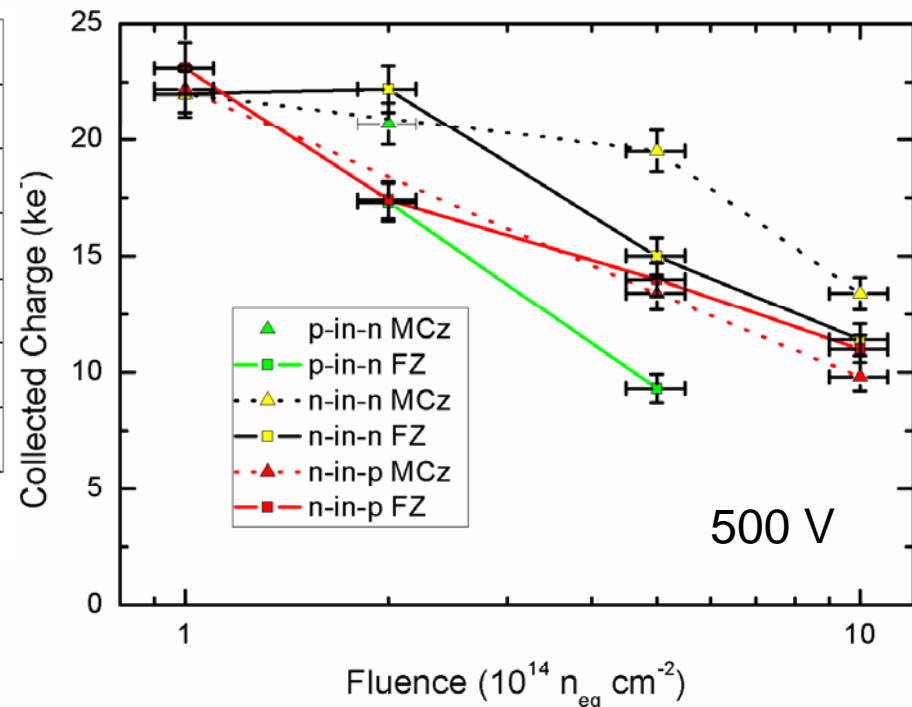
- Charge collection efficiency (CCE) measured using an analogue electronics chip (SCT128) clocked at LHC speed (40MHz clock, 25ns shaping time).
 - Measurements performed in chest freezer at a temperature of ~ -25 °C with N_2 flush
- ^{90}Sr fast electron source triggered with scintillators in coincidence used to generate signal.
- The system is calibrated to the most probable value of the MIP energy loss in a non-irradiated $300\mu\text{m}$ thick detector ($\sim 23000 e^-$).



Neutron Summary



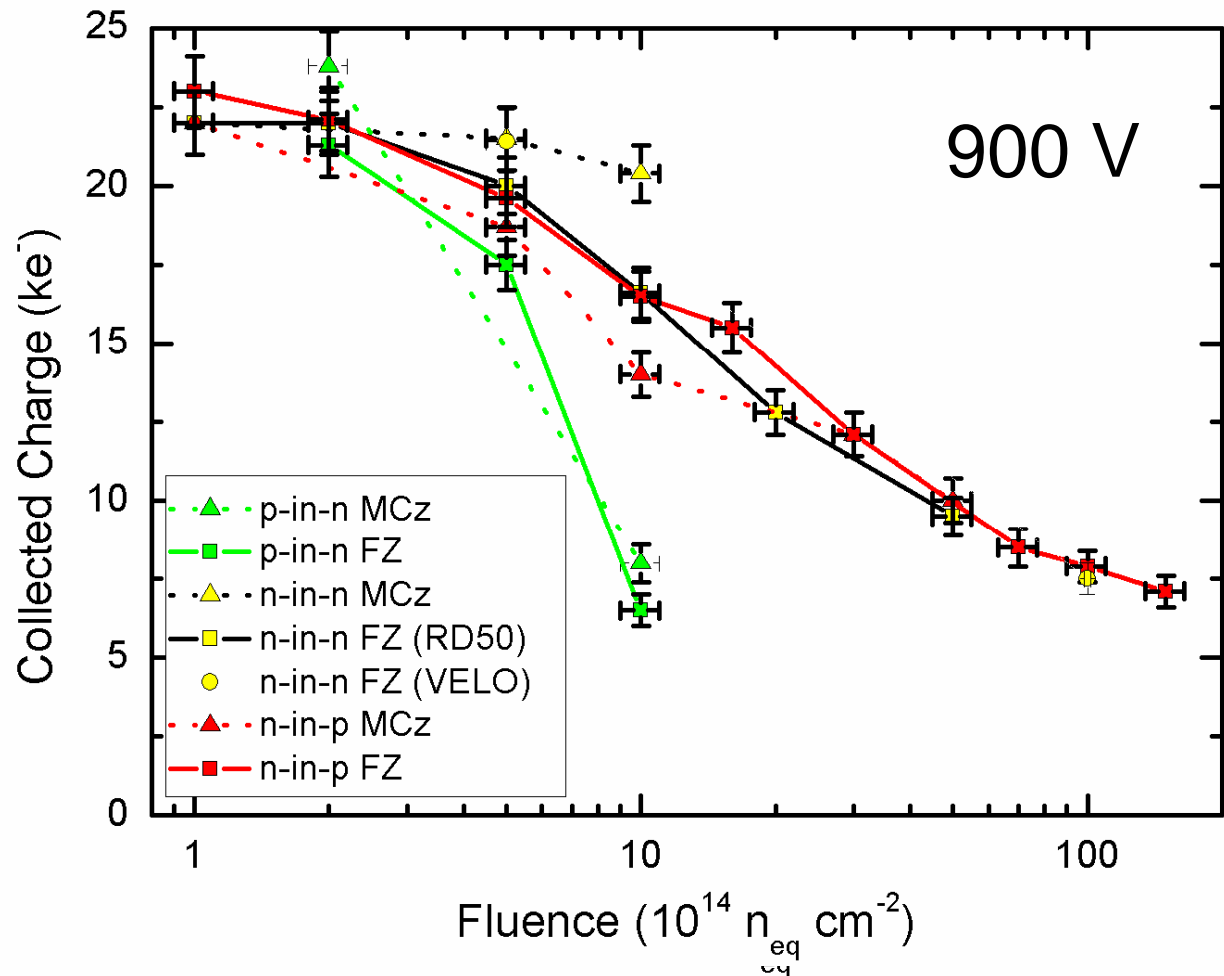
G. Kramberger, "Charge collection measurements on MICRON RD50 detectors", ATLAS Tracker Upgrade Workshop, Valencia 11-14 December 2007, <http://ific.uv.es/slhc/ATLASUpgrade/>



- Both p-in-n FZ and p-in-n MCz sensors show insufficient charge collection for short strip regions ($>5 \times 10^{14} \text{ n}_{eq} \text{ cm}^{-2}$)
- n-in-n FZ, n-in-p FZ, and n-in-p MCz have similar CCE at these doses
 - n-in-n FZ slightly better at doses $< 5 \times 10^{14} \text{ n}_{eq} \text{ cm}^{-2}$
- n-in-n MCz shows the best performance as expected from CV measurements

Neutron Comparison

- After $\sim 5 \times 10^{14}$ n cm⁻², n-in-n FZ, n-in-p FZ, n-in-p MCz very similar
- At higher voltage n-in-n MCz superior up to maximum fluence (10^{15} n cm⁻²)
 - Need higher fluence data to determine if this continues
- p-in-n shows inferior performance as expected

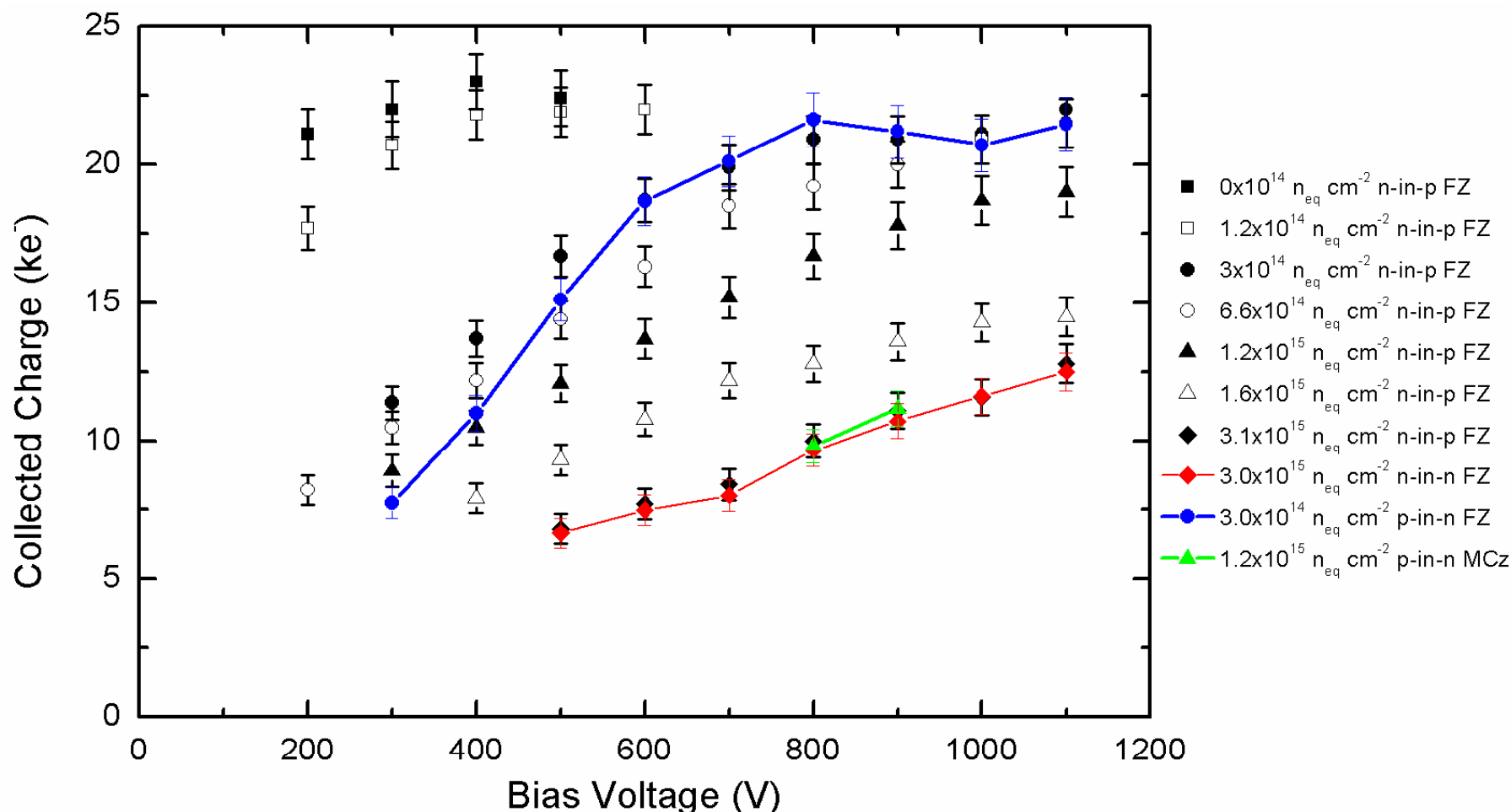


Appears once trapping dominates, all n-strip readout choices studied are the same after neutron irradiation

Charged Sources

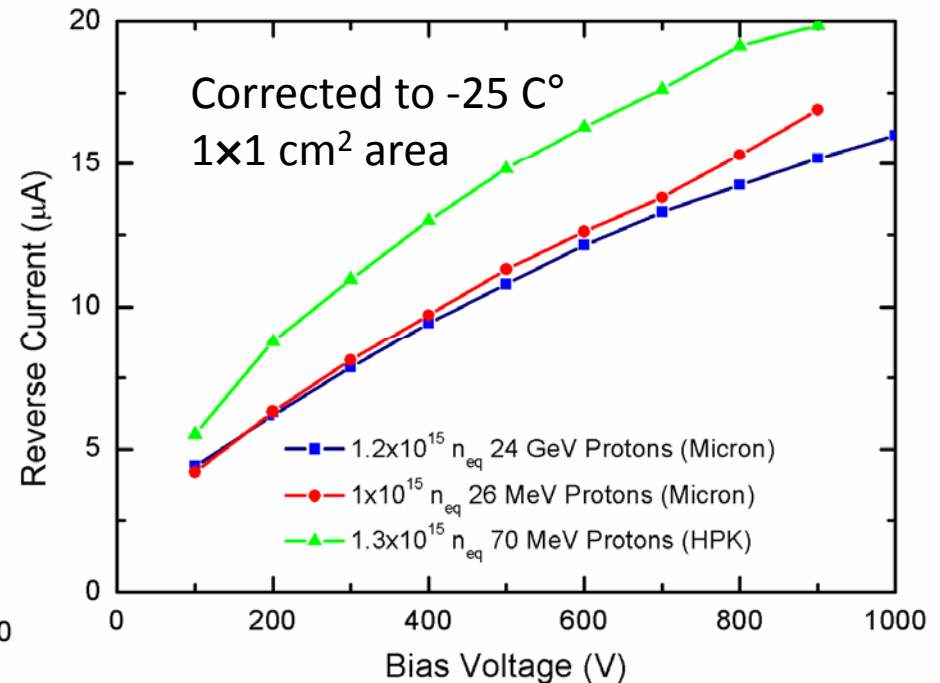
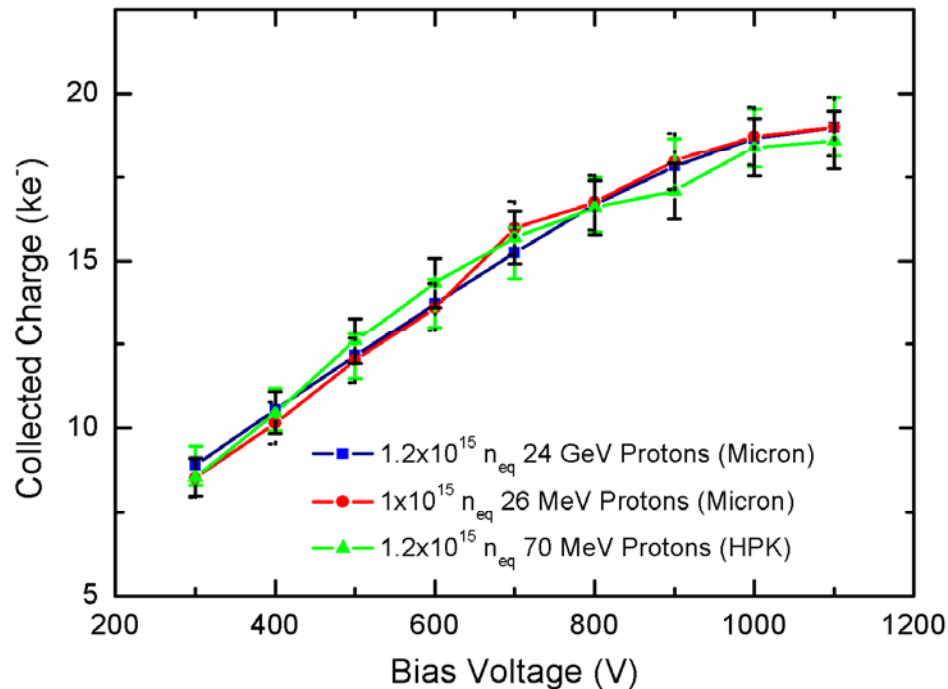
- 24 GeV Protons
 - CERN PS
 - The “standard” so far
 - Long Irradiations
 - Flux: $1-2 \times 10^{13} \text{ cm}^{-2} \text{ h}^{-1}$
 - Limited periods during the year
 - Annealing during irradiation
 - Environment $\sim 30 \text{ C}^\circ$
 - Either include effects or cold irradiation
- 200 MeV Pions
 - PSI
 - Limited fluences
- 26 MeV Protons
 - Karlsruhe Compact Cyclotron
 - Easier access
 - Runs fairly often
 - High rates/short irradiations
 - Flux: $1-3 \times 10^{15} \text{ cm}^{-2} \text{ h}^{-1}$
 - No/little annealing during irradiation
 - Have to confirm hardness factor on IV/CCE
- 70 MeV Protons
 - CYRIC AVF Cyclotron
 - Similar advantages/issues as Karlsruhe
 - High rates/short irradiations
 - Flux: $1-6 \times 10^{14} \text{ cm}^{-2} \text{ h}^{-1}$

24 GeV Proton Irradiations



The current standard for proton irradiation studies.
Additional n-in-p FZ $6.2 \times 10^{15} \text{ n}_{\text{eq}} \text{ cm}^{-2}$ and $1.0 \times 10^{16} \text{ n}_{\text{eq}} \text{ cm}^{-2}$ pieces in hand.

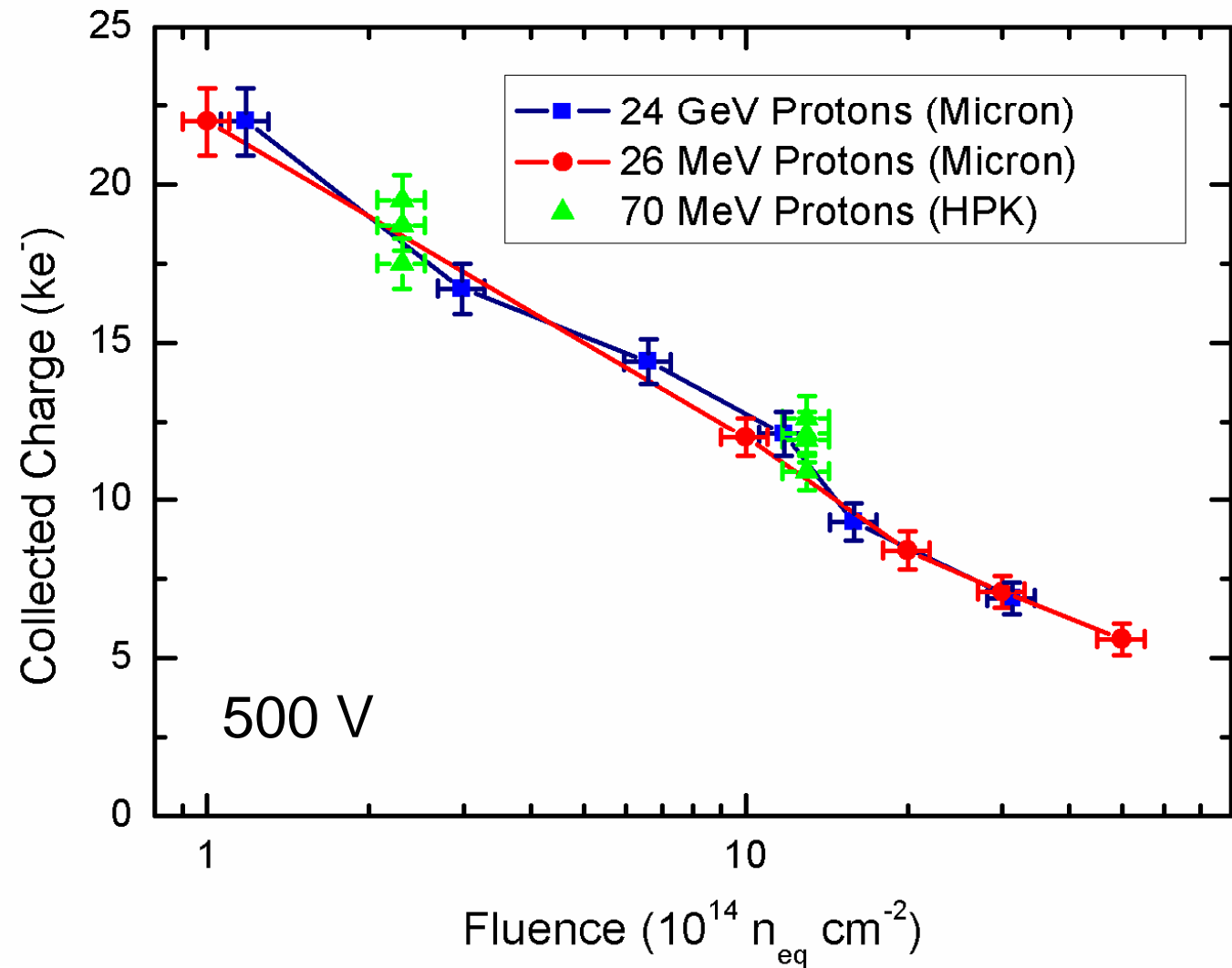
Proton Hardness Comparison



- After hardness correction, IV and CCE agree for all three proton sources studied with n-in-p FZ devices
 - Roughly $\pm 10\%$ error in fluence, ± 0.5 C° error in temperature during measurement (Total $\pm 15\%$ error in current)
- Validates 70 MeV Protons from CYRIC for ATLAS sensor studies
 - 24 GeV Protons from CERN PS will also be used when available

n-in-p FZ Proton Comparisons

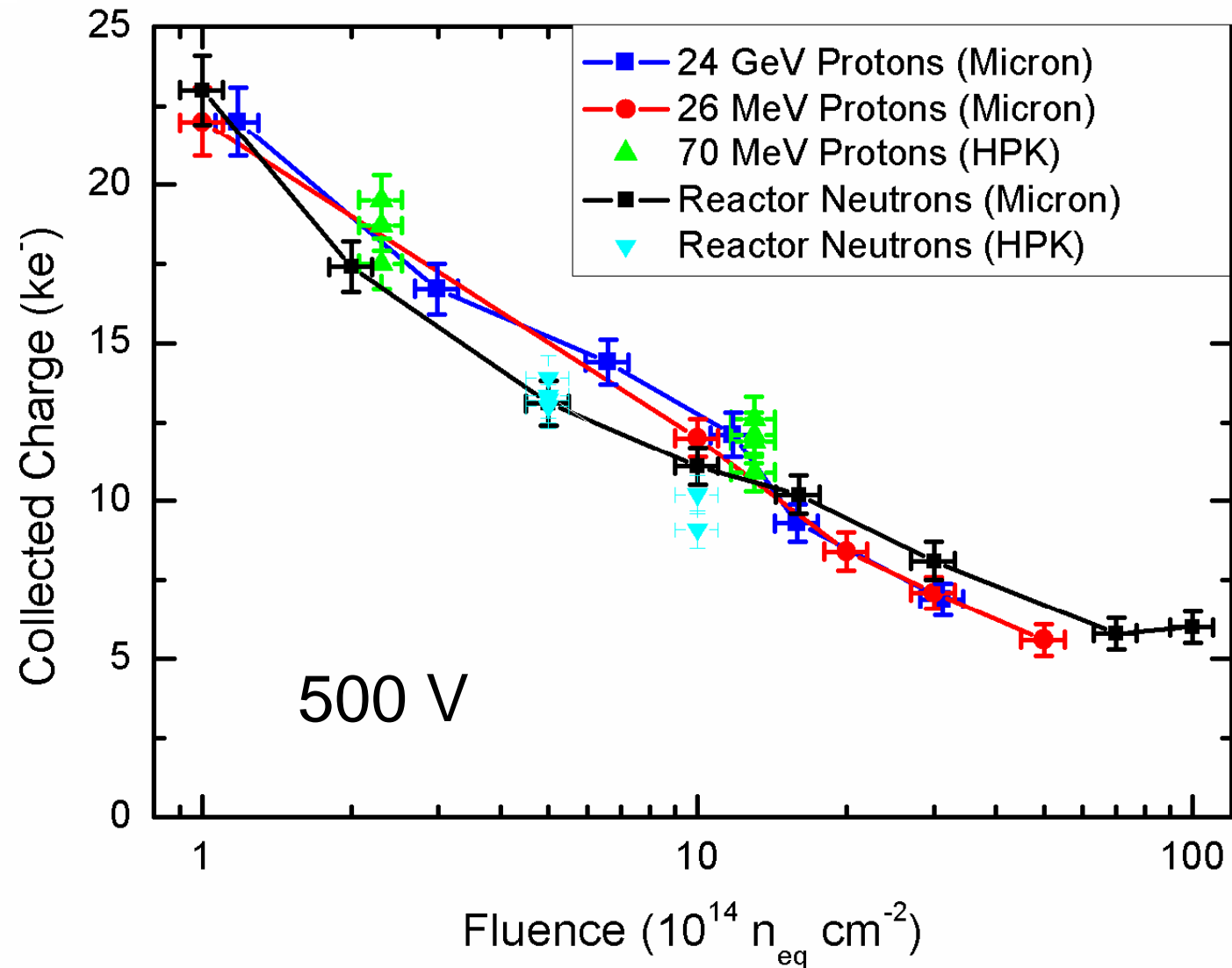
- For n-in-p FZ devices, CCE from all 3 proton sources look the same
 - Investigations for other geometries/substrates ongoing



n-in-p FZ Irradiation Comparisons

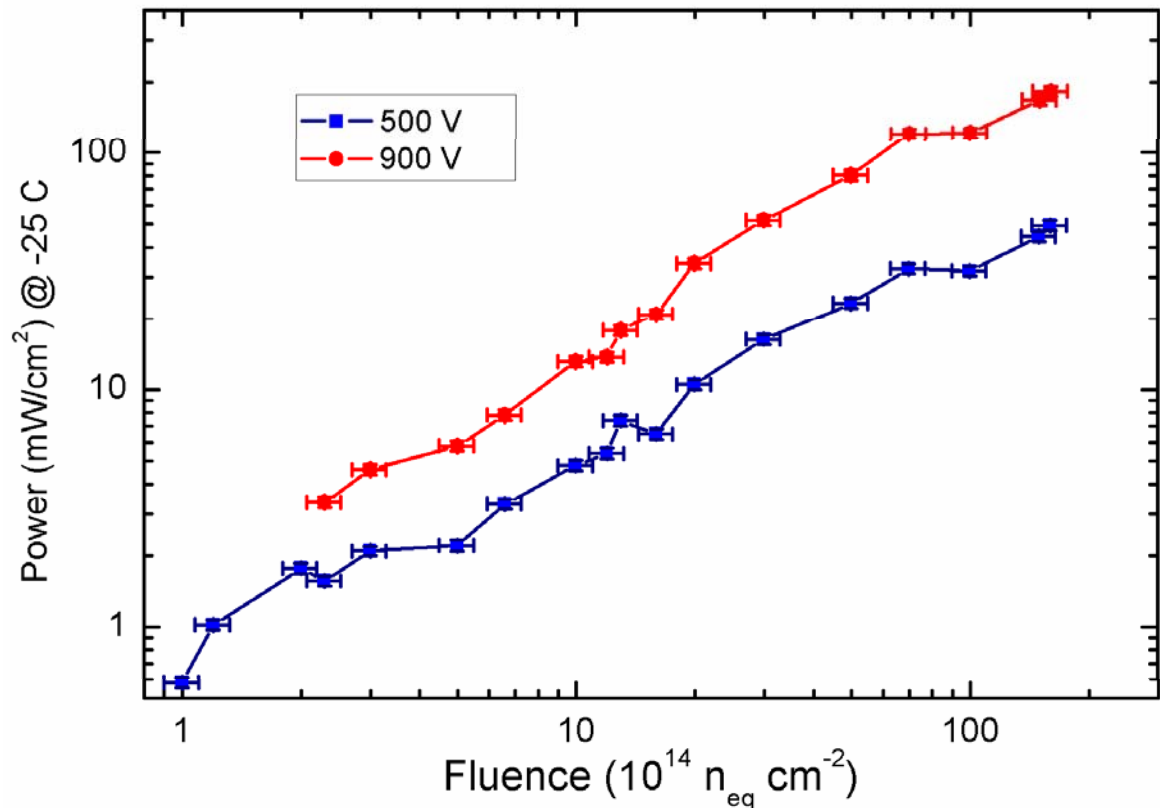
Neutrons and protons also very similar

- Might be signs that protons are slightly worse due to trapping at high fluences



Expected Sensor Power

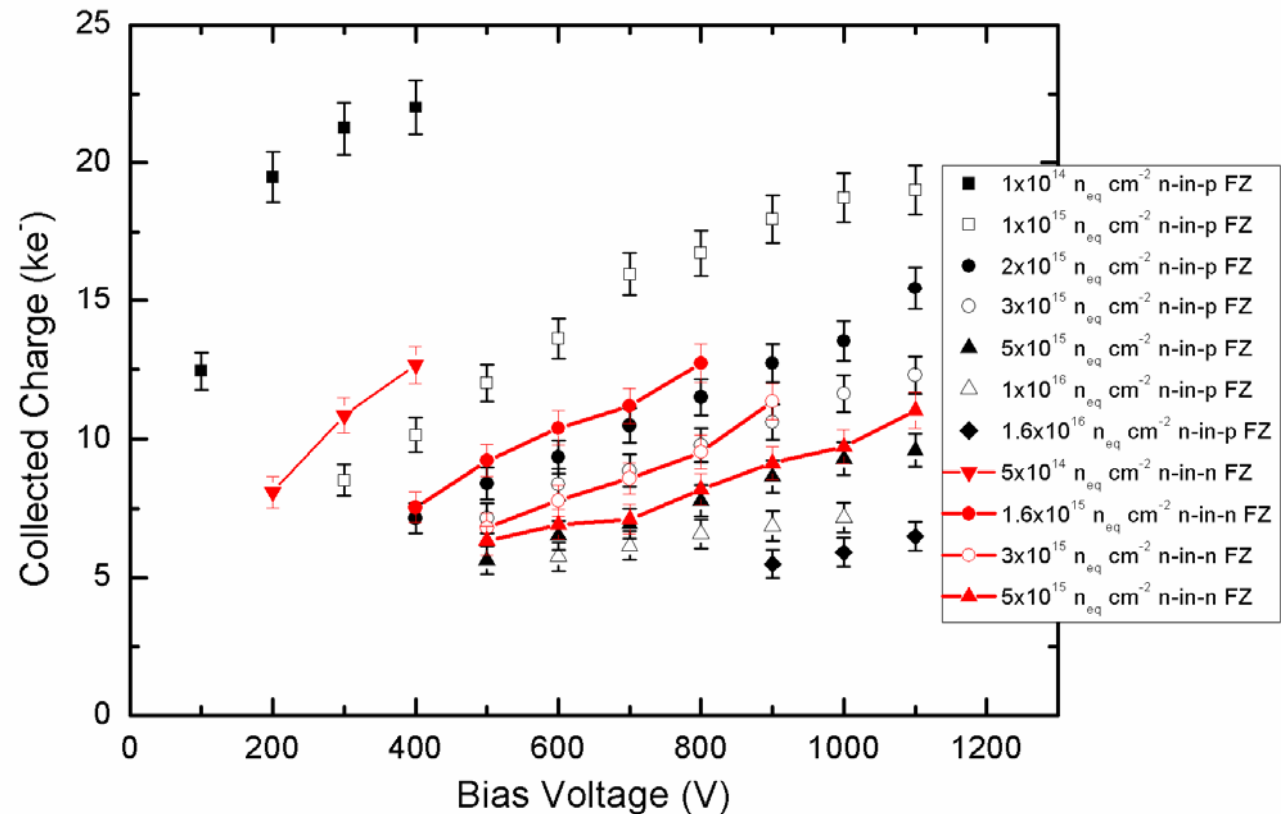
- Sensor power/cm²
@ -25 C° with **no annealing**
 - Averaged across diode geometries and substrate types
 - No significant difference seen above 5×10^{14} n cm⁻²
- At radius of ~4 cm from beam, sensors would generate ~260 mW/cm²
 - **Significant challenge for cooling!!**



Average power vs. fluence, corrected to 1×1 cm² area at -25C°
±10% error in fluence, ±0.5 C° error in temperature
(Total ±15% error in power)

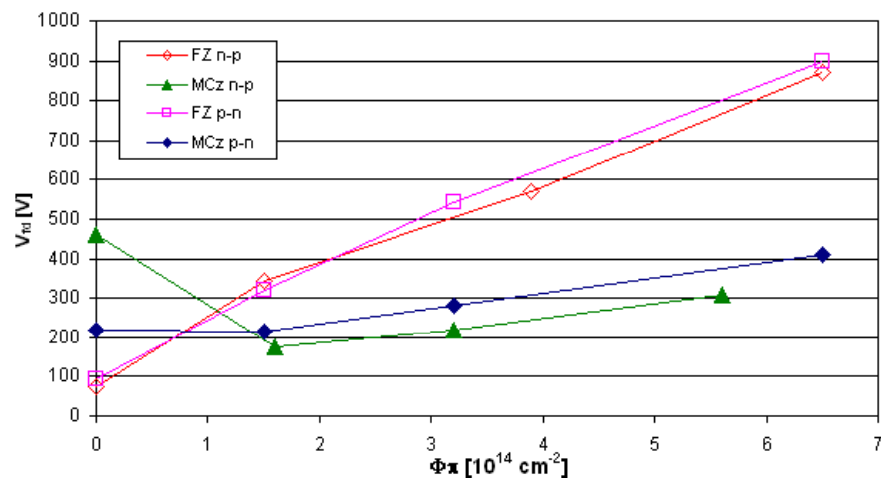
26 MeV Proton Irradiations

- n-in-n FZ and n-in-p FZ look the same for proton doses studied so far
 - Study limited by part availability
 - More parts sent to Karlsruhe
 - More wafers under process at Micron

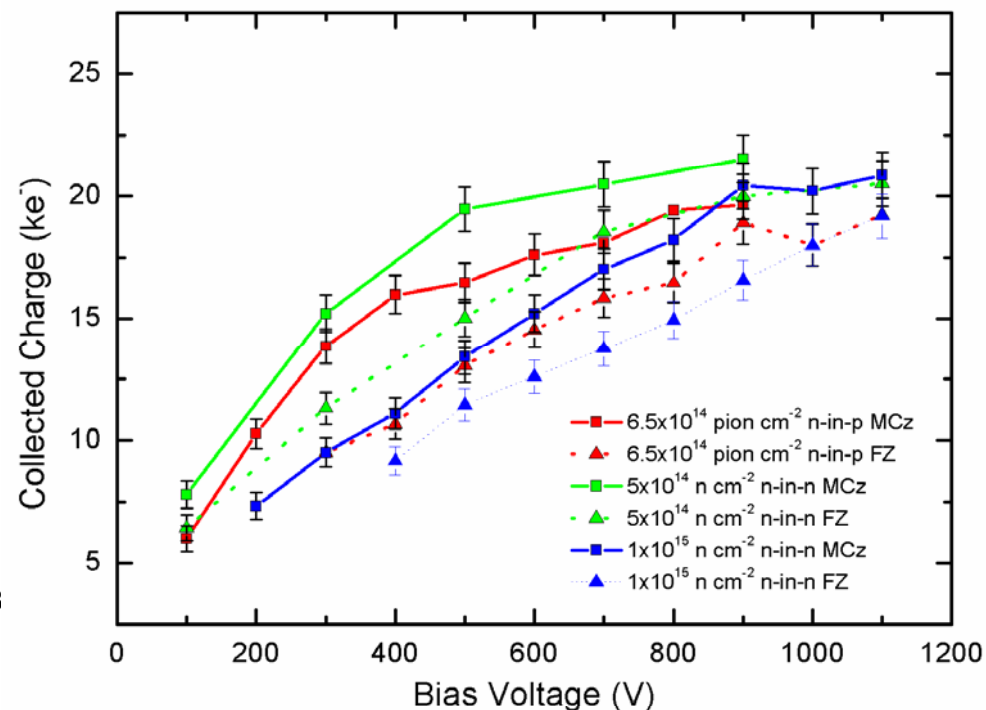


Charge seen with n-in-p FZ after $1.6 \times 10^{16} \text{ n}_{\text{eq}} \text{ cm}^{-2}$
(expected maximum dose of innermost devices at SLHC)

Pion Irradiations

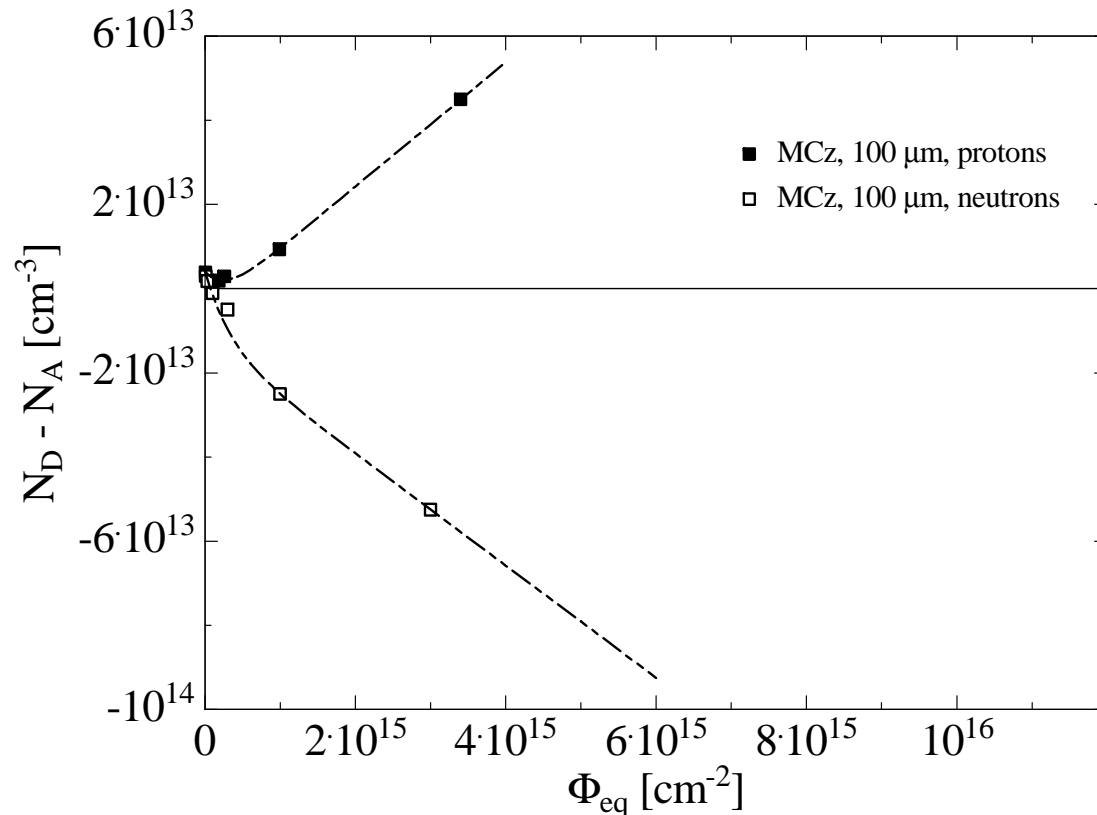


G. Kramerger, et.al., 3rd Workshop on Advanced Silicon Radiation Detectors (3D and P-type Technologies), Barcelona 14-16 April 2008
<http://indico.cern.ch/conferenceDisplay.py?confId=28165>



- n-in-p MCz superior to n-in-p FZ after pion irradiation, as expected from diode CV measurements
 - Acts like n-in-n MCz after neutron irradiation
- Plan on confirmed charge particle behaviour of n-in-p MCz with 26 MeV protons from Karlsruhe
 - Under irradiation currently

Mixed Irradiations (MCz)



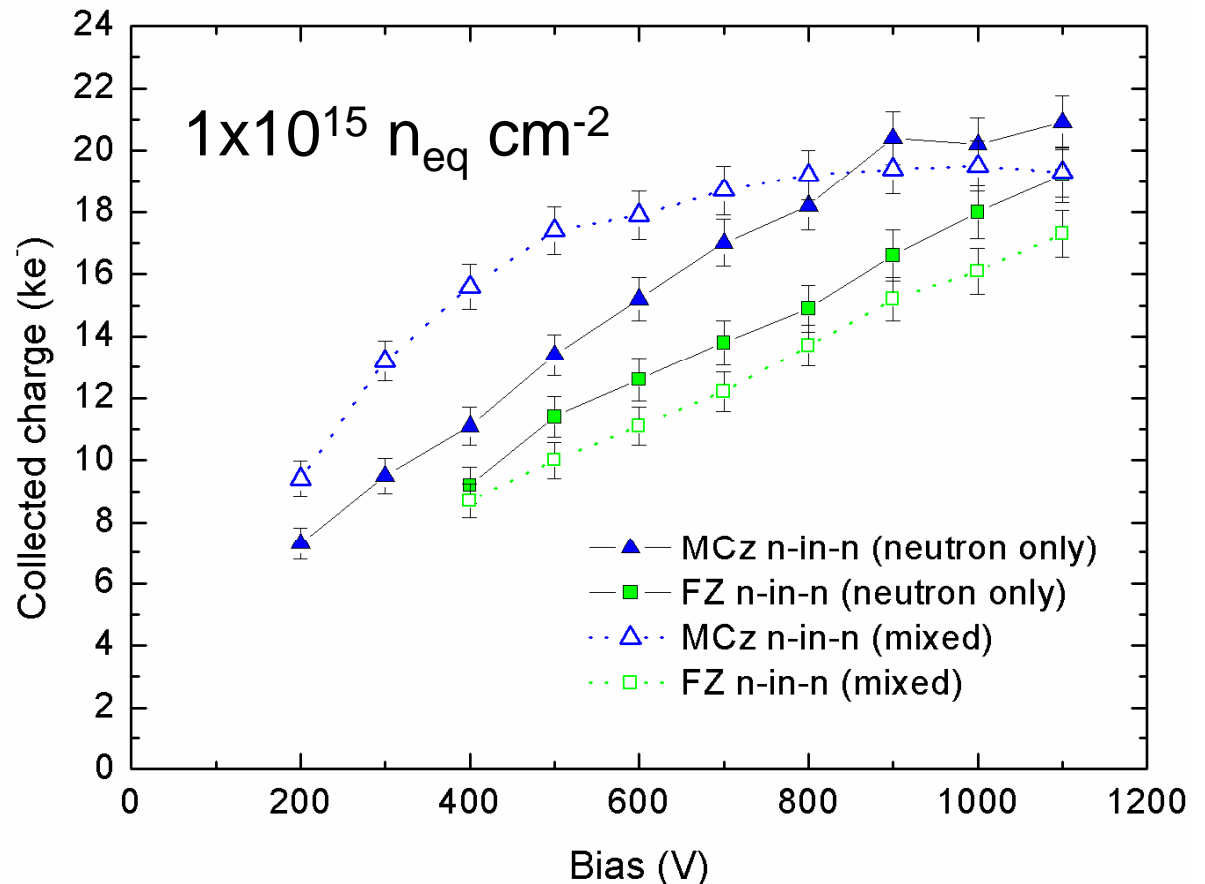
E. Fretwurst et al., 11th RD50 workshop

Practical outcome:
possible partial
compensation of N_{eff} ,
therefore better CCE
at low voltages?

- $\beta > 0$ (dominant donor creation) for protons (more point defects than clusters)
- $\beta < 0$ (dominant acceptor creation) for neutrons (more clusters than point defects)

Mixed Irradiations (Neutrons+Protons)

- Both FZ and MCz show “predicted” behaviour with mixed irradiation
 - FZ doses add
 - $|N_{\text{eff}}|$ increases
 - MCz doses compensate
 - $|N_{\text{eff}}|$ decreases

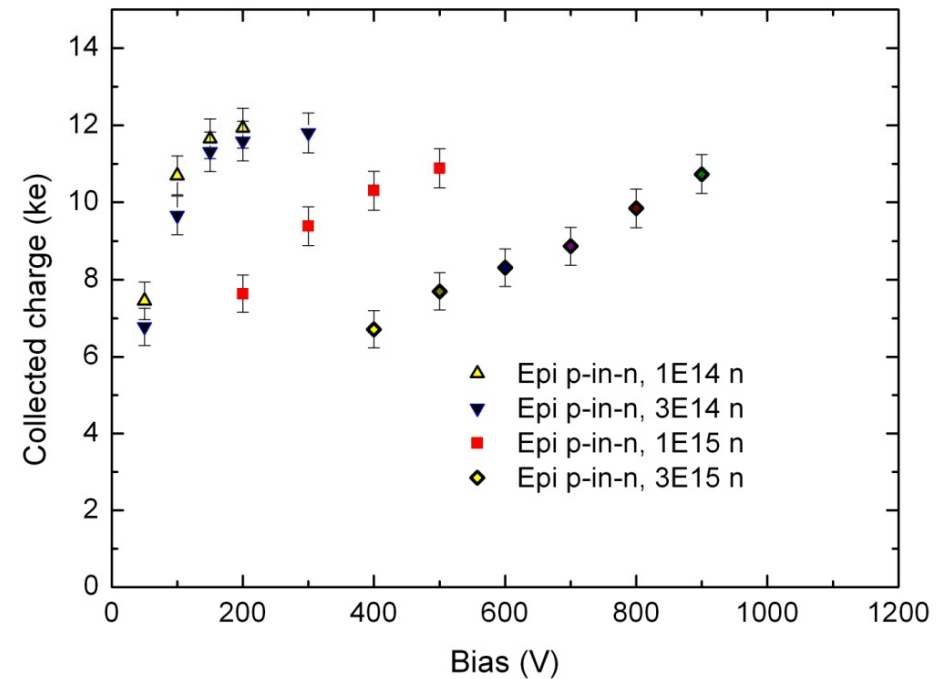
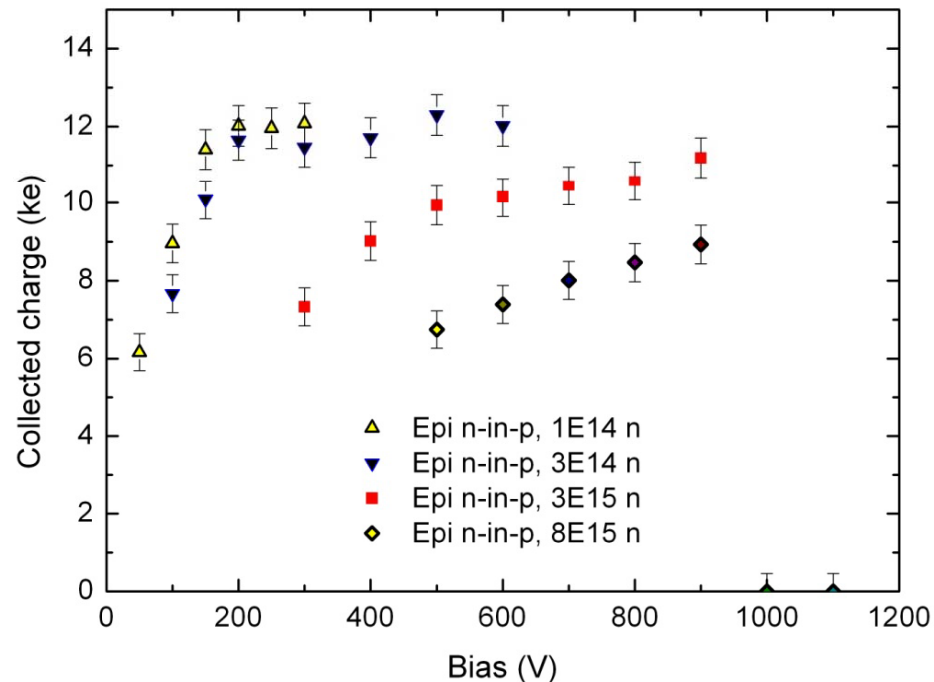


Needs further study with both nMCz and pMCz substrates and differing mixed doses

Thin Sensors

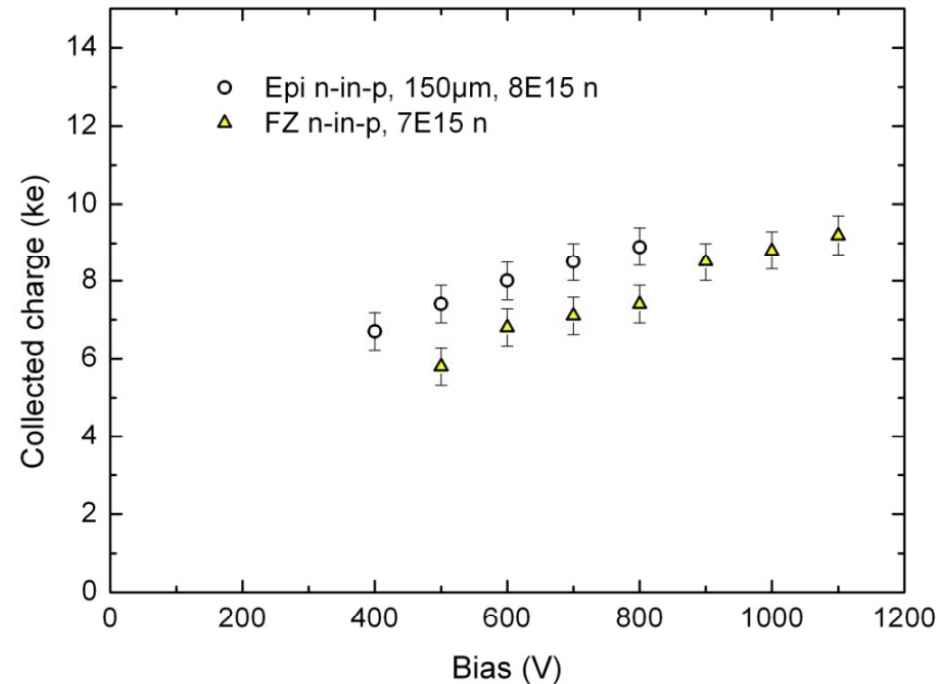
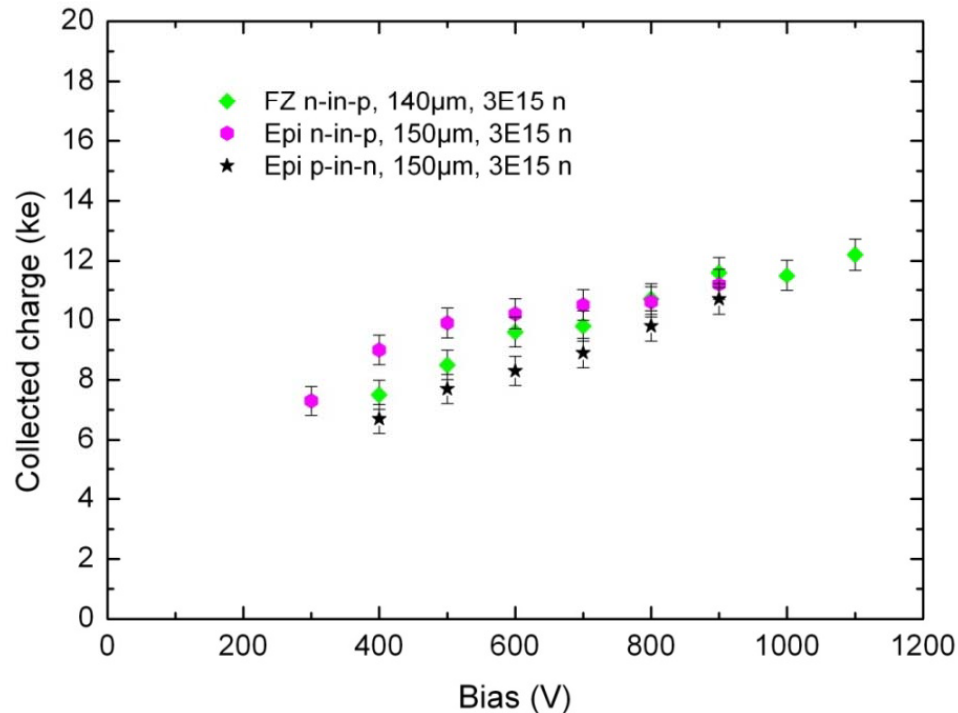
150 μm EPI - Neutrons

Produced by CNM Barcelona



Significant charge (6.7 ke⁻) measured after 8×10^{15} n cm⁻²

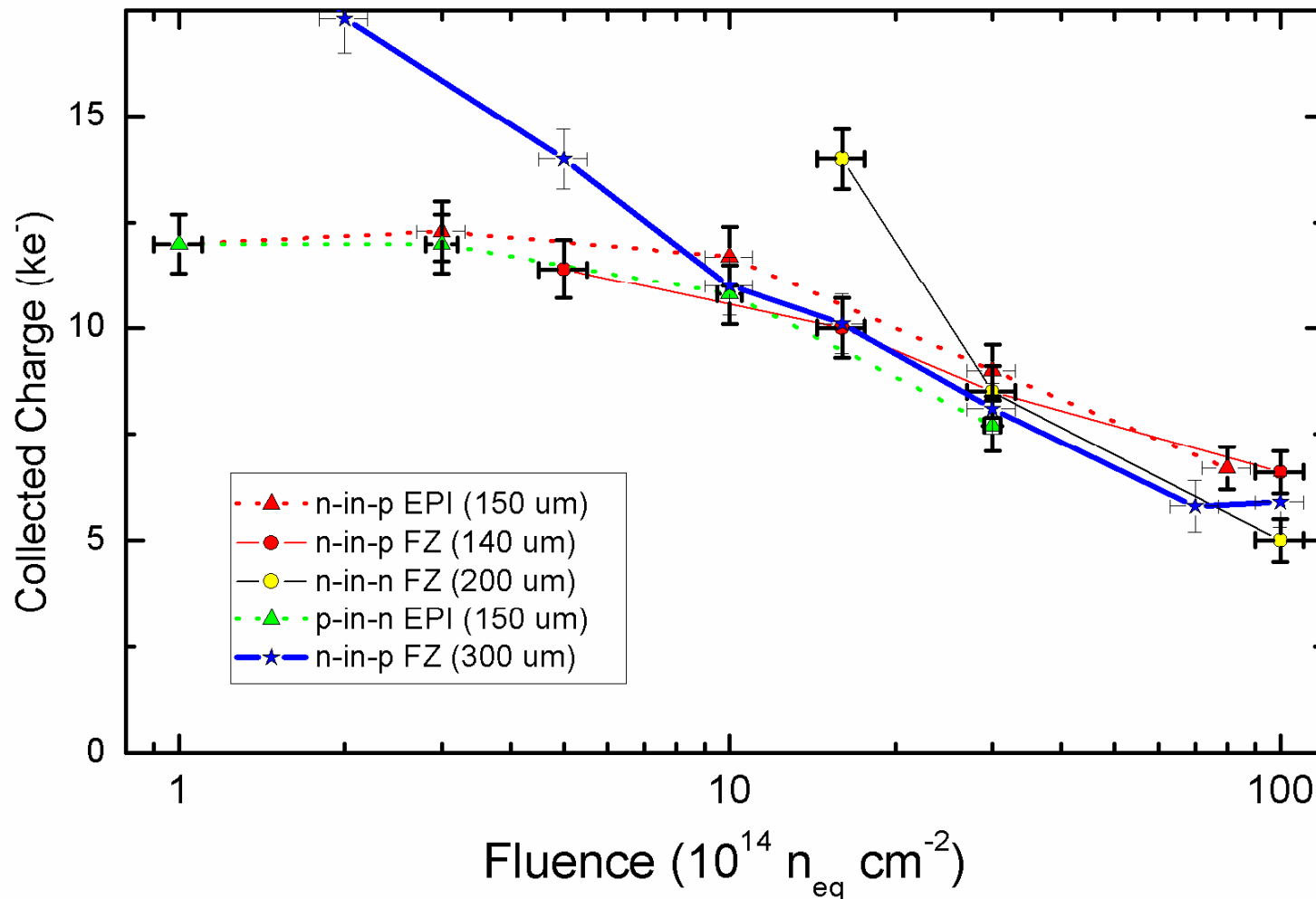
EPI vs thin n-in-p FZ



Good CCE results with Epi!

Drawbacks: difficult to process, expensive, limited sources of thick Epi (150 μ m), possible variability of performances!

Thin Summary-Neutrons



n-in-p EPI (150 um) slightly superior at higher neutron fluences

Thin Sensors (CCE)-Neutrons

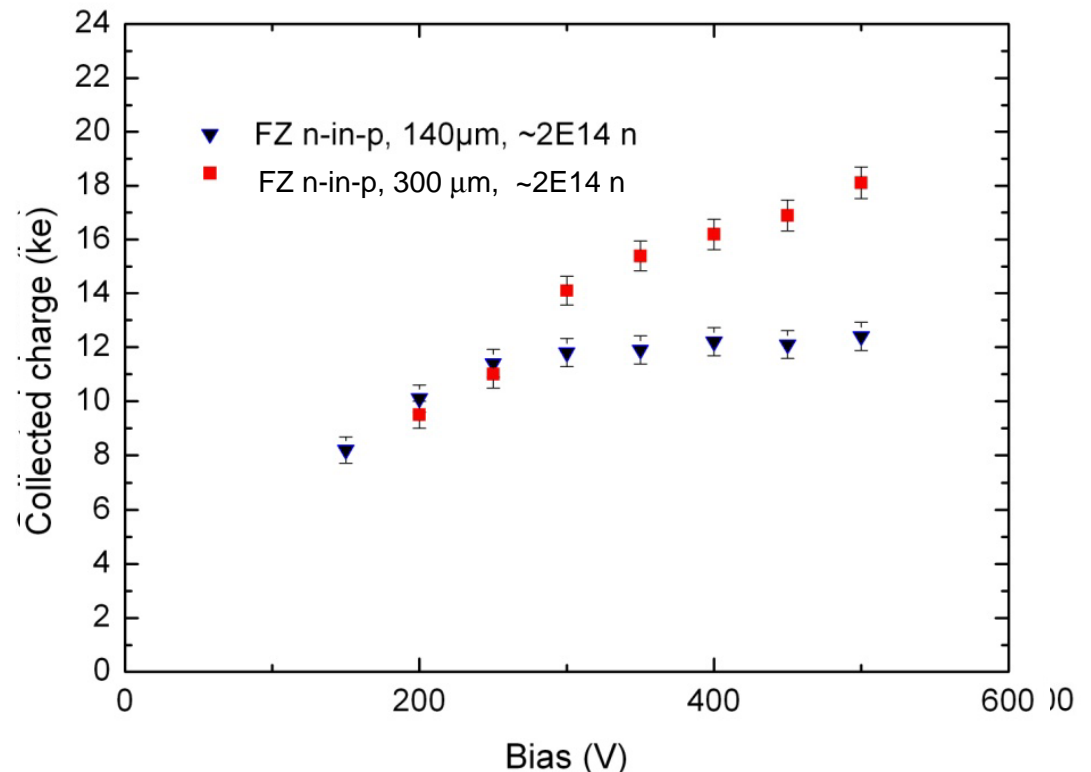
After 2×10^{14} n cm⁻², same CCE at low voltages and then saturation for the thin sensor (~250V).

After 5×10^{14} n cm⁻², same CCE at low voltages and then saturation for the thin sensor (~400V).

After 1.6×10^{15} n cm⁻², saturation for the thin sensor (~600V).

After 3×10^{15} n cm⁻² the CCE of the 300 μ m thick devices becomes higher above 900V.

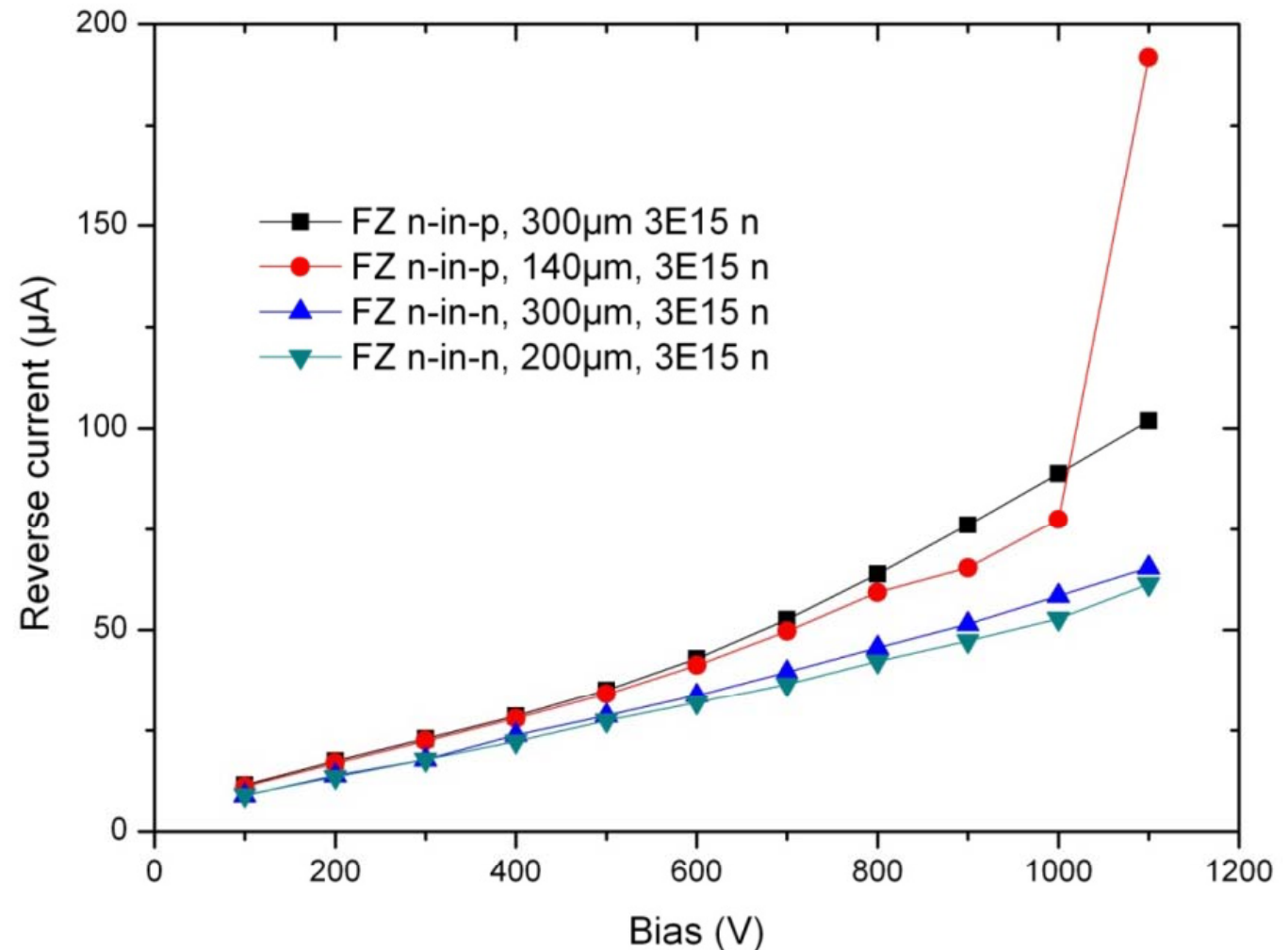
After 7×10^{15} n cm⁻² the CCE of thin and thick sensors is the same up to 1100V.



Above 7×10^{15} n cm⁻², ~10% higher CCE for the 140 μ m thick sensors, but within uncertainties

Thick/Thin Reverse Currents

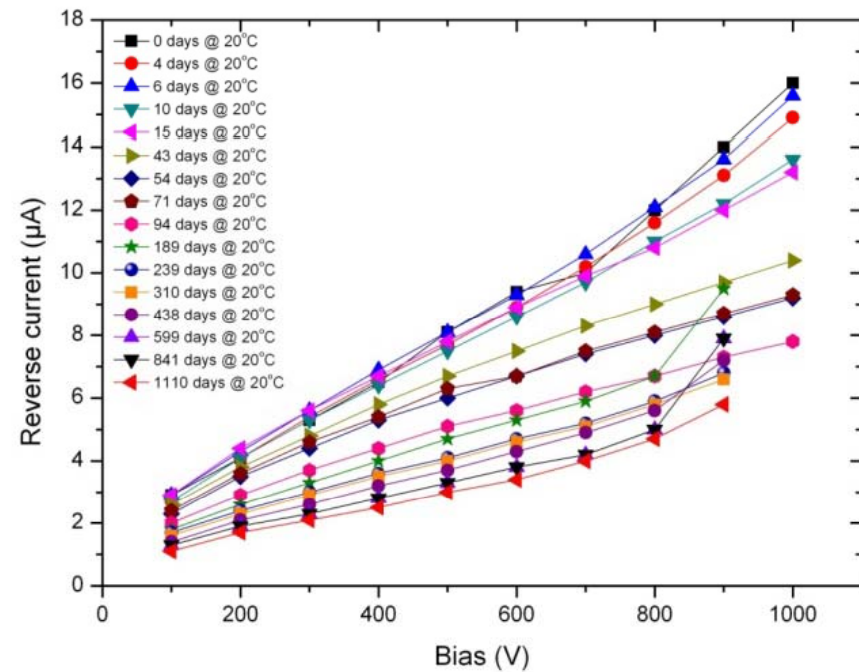
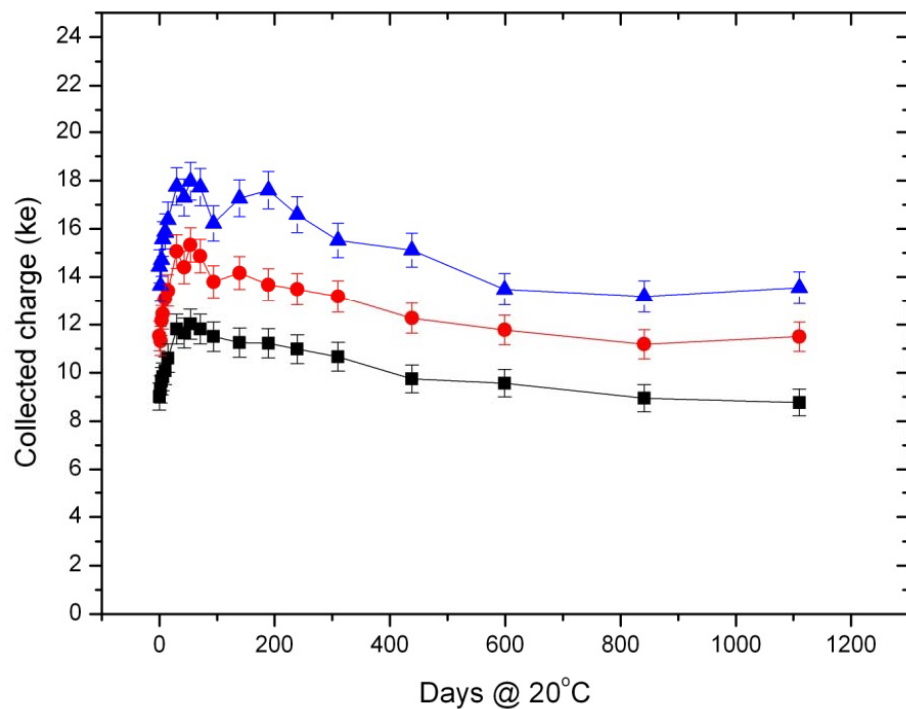
$>3 \times 10^{15} \text{ n}_{\text{eq}} \text{ cm}^{-2}$,
no significant
gains in current
(power) with
thinner sensors



Annealing

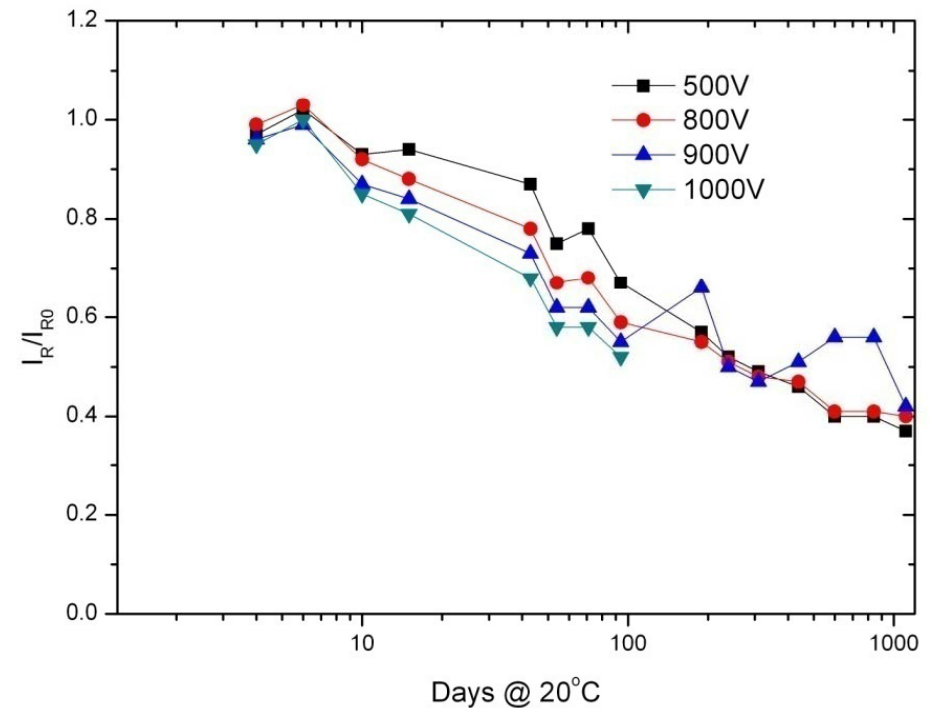
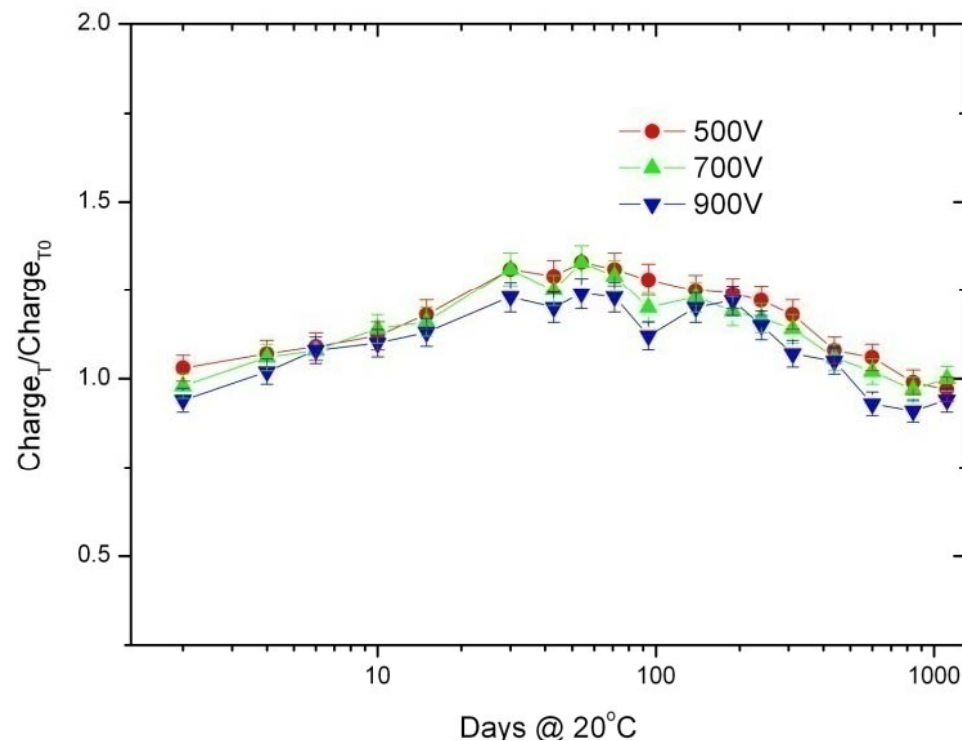
n-in-p FZ Neutrons (1E15)

**“Fine step” Annealing of the collected charge,
HPK FZ n-in-p, 1E15 n cm⁻²**



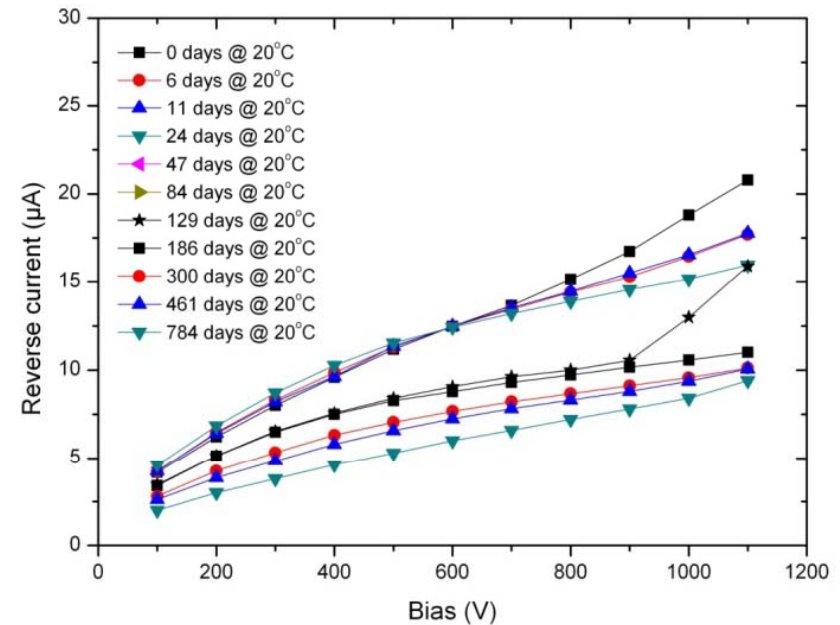
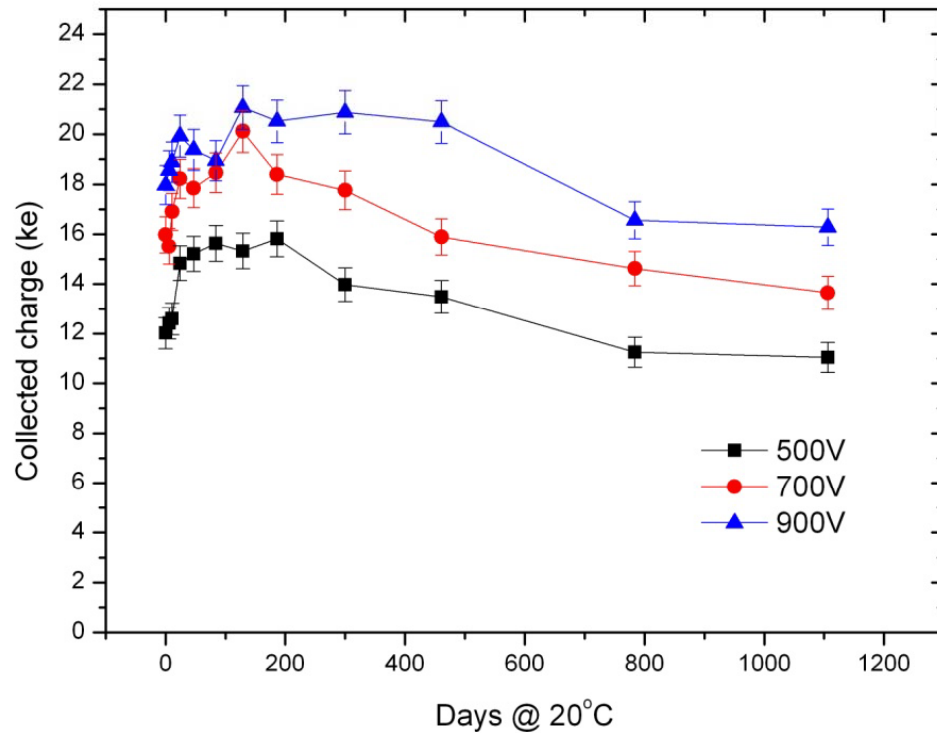
n-in-p FZ Neutrons (1E15)

**“Fine step” Annealing of the collected charge,
HPK FZ n-in-p, 1E15 n cm⁻²**



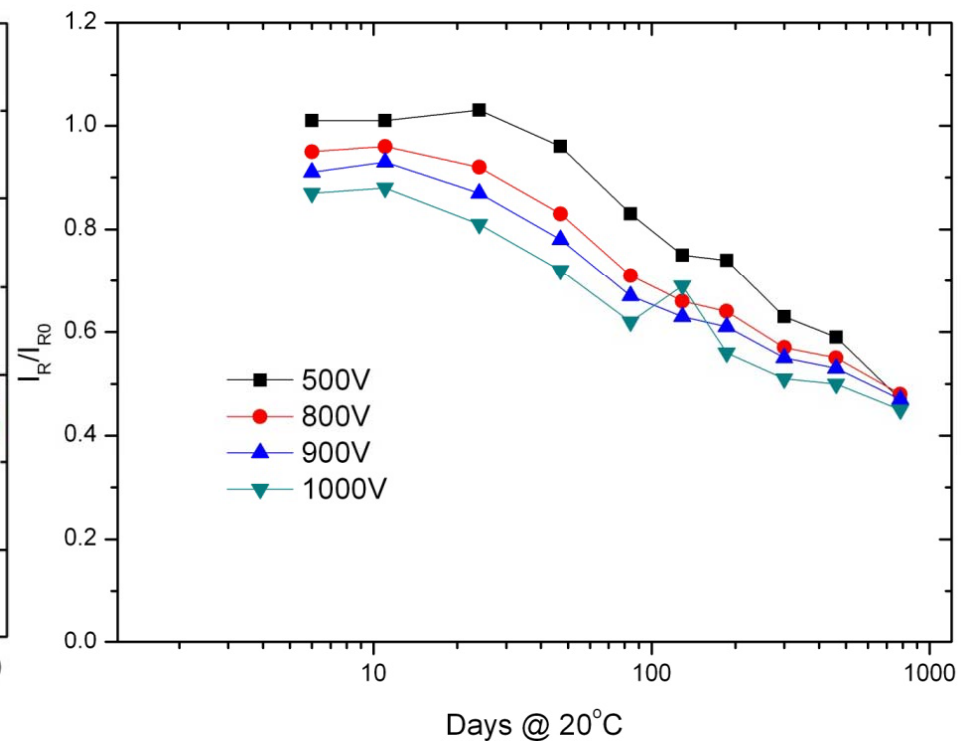
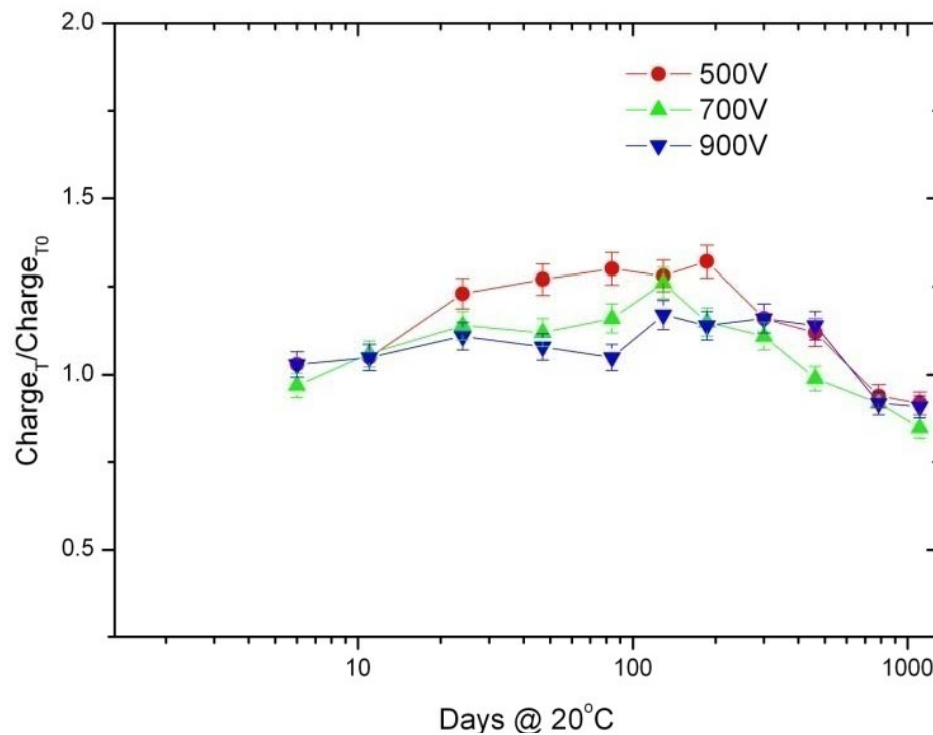
n-in-p FZ 26 MeV Protons (1E15)

**“Fine step” Annealing of the collected charge, Micron FZ
n-in-p, 1E15 n cm⁻² (26MeV p irradiation)**



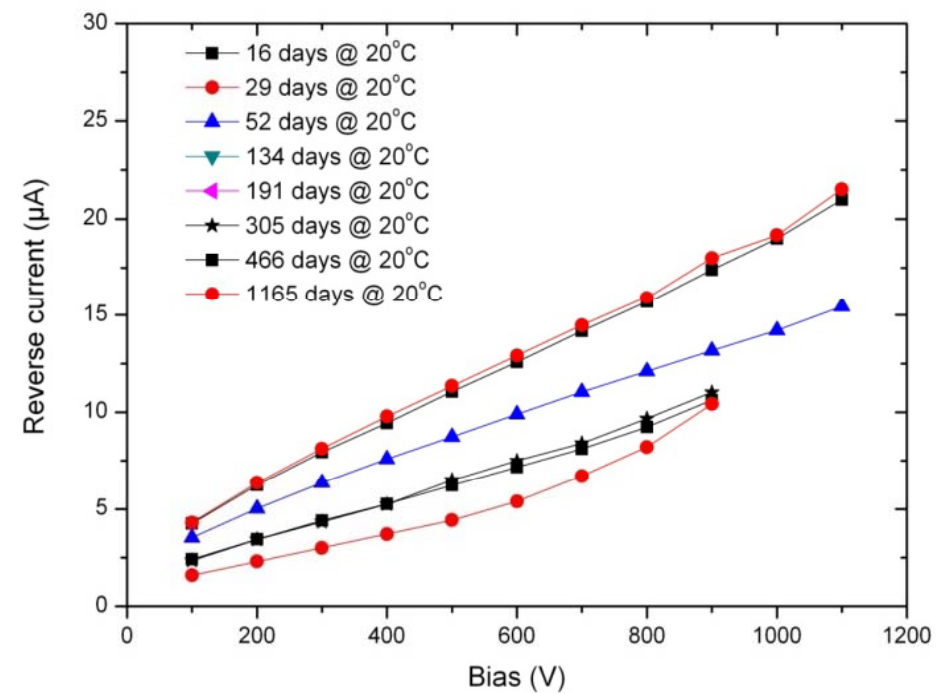
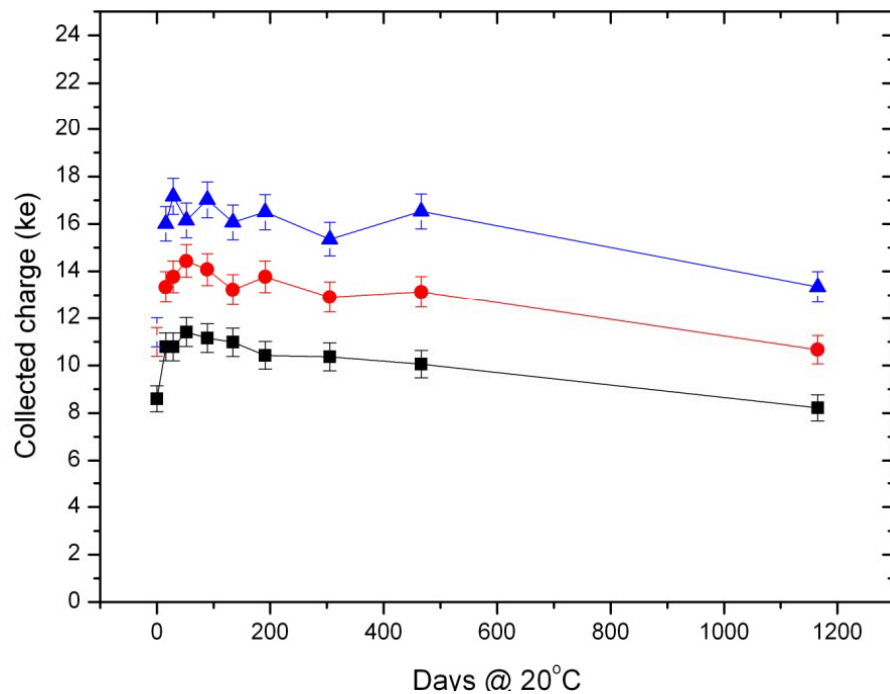
n-in-p FZ 26 MeV Protons (1E15)

“Fine step” Annealing of the collected charge, Micron FZ
n-in-p, 1E15 n cm⁻² (26MeV p irradiation)



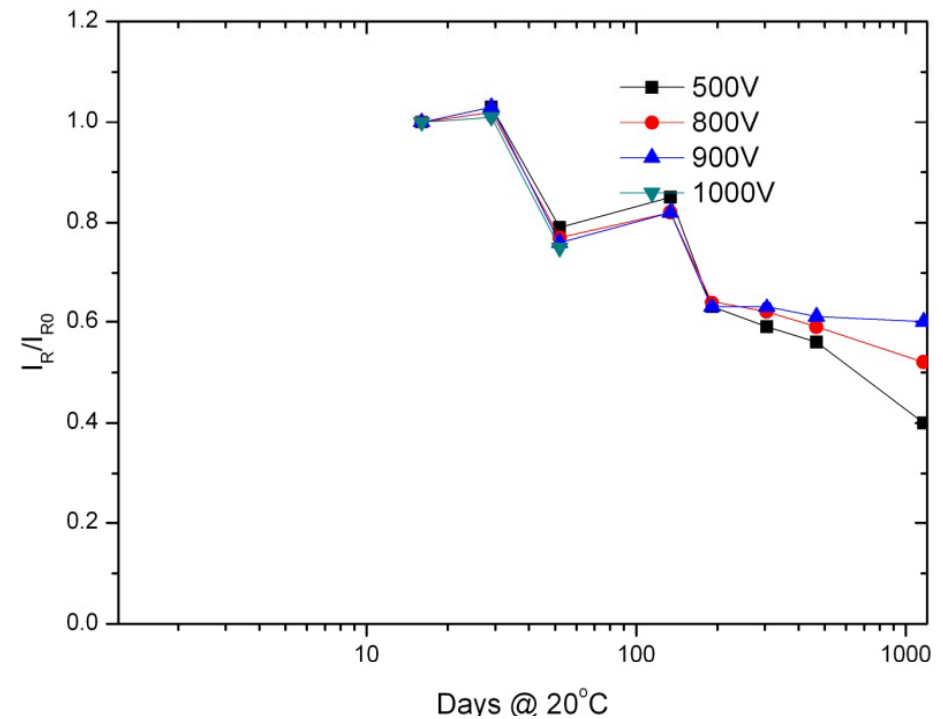
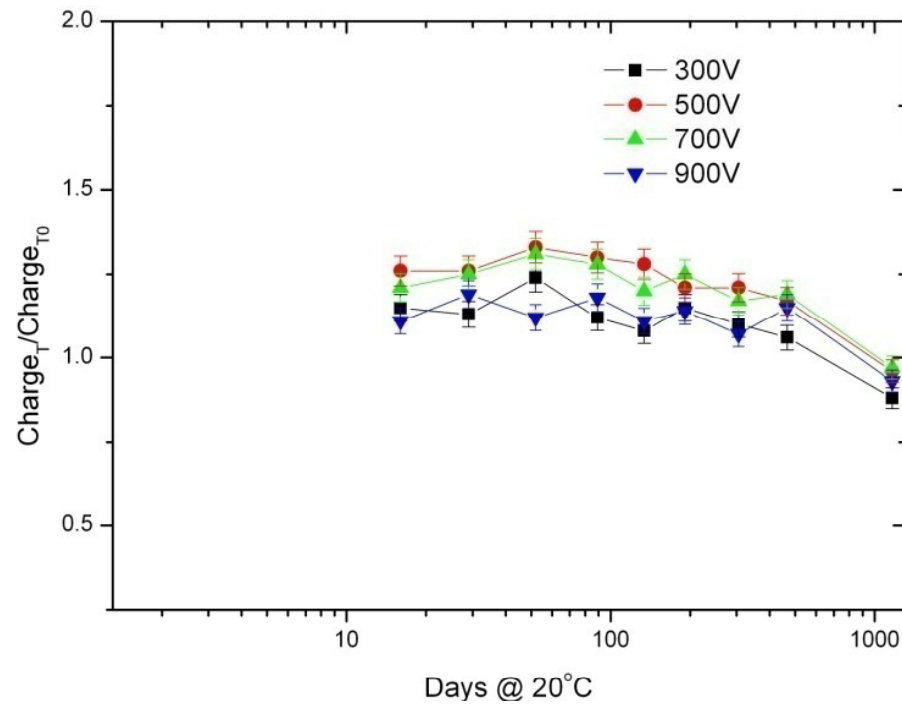
n-in-n FZ Neutrons ($1.5e15$)

“Fine step” Annealing of the collected charge, Micron FZ n-in-n,
 $1.5E15 \text{ n cm}^{-2}$



n-in-n FZ Neutrons ($1.5e15$)

“Fine step” Annealing of the collected charge,
Micron FZ n-in-n, $1.5E15$ n cm^{-2}



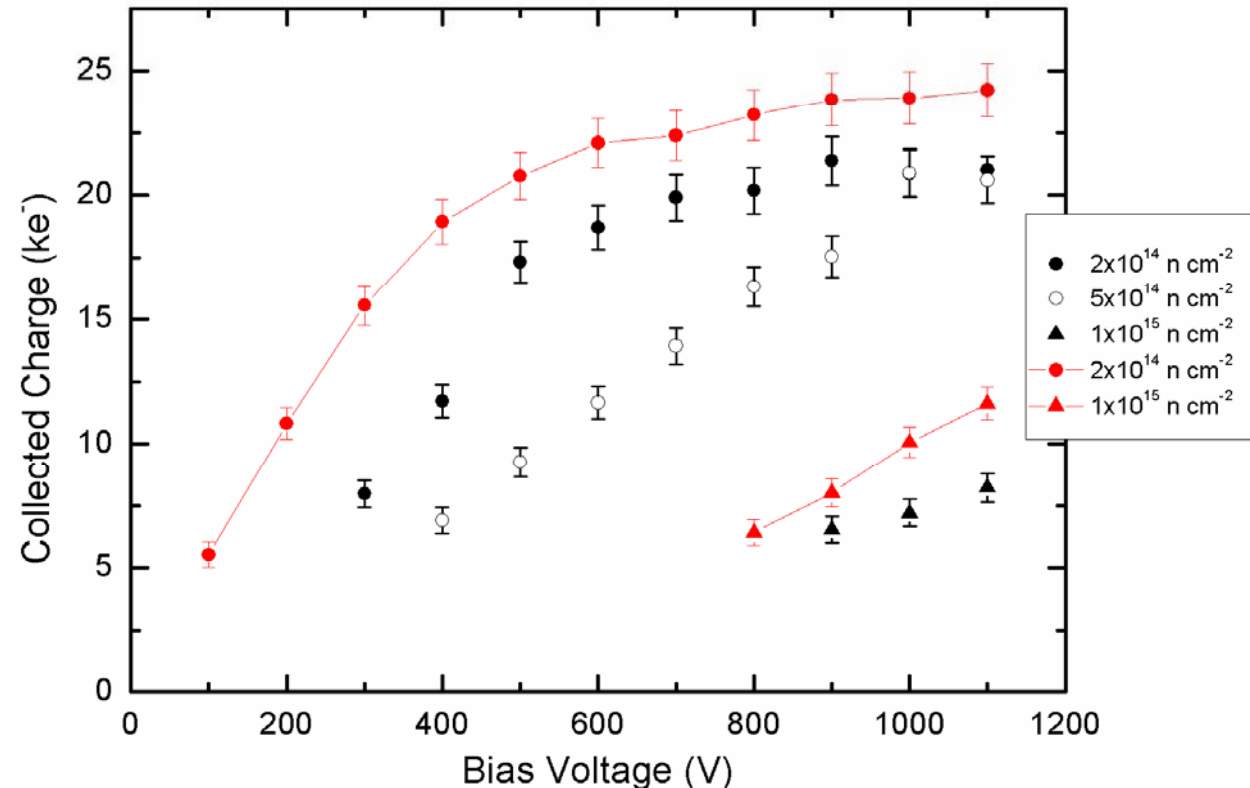
Conclusions

- Planar, n-strip detector detectors have shown sufficient collected charge for innermost layers at SLHC assuming that:
 - Low threshold ($2ke^-$), low noise (500 enc) electronics achievable
 - Cooling can handle ~ 260 mW/cm² sensor power with -25 C° at sensor
- n-in-n MCz shows promise after neutral irradiation
- n-in-p MCz shows promise after charged irradiation
 - Need mixed, high dose irradiations
- n-in-p EPI shows some benefit relative to thin FZ after neutron irradiation
 - Power might be an issue
- Fine annealing performed after neutron/proton irradiations for n-in-p/n-in-n FZ
 - +30% CCE and -40% Power after 100 days annealing at 20 C

Backup

Neutron Irradiations

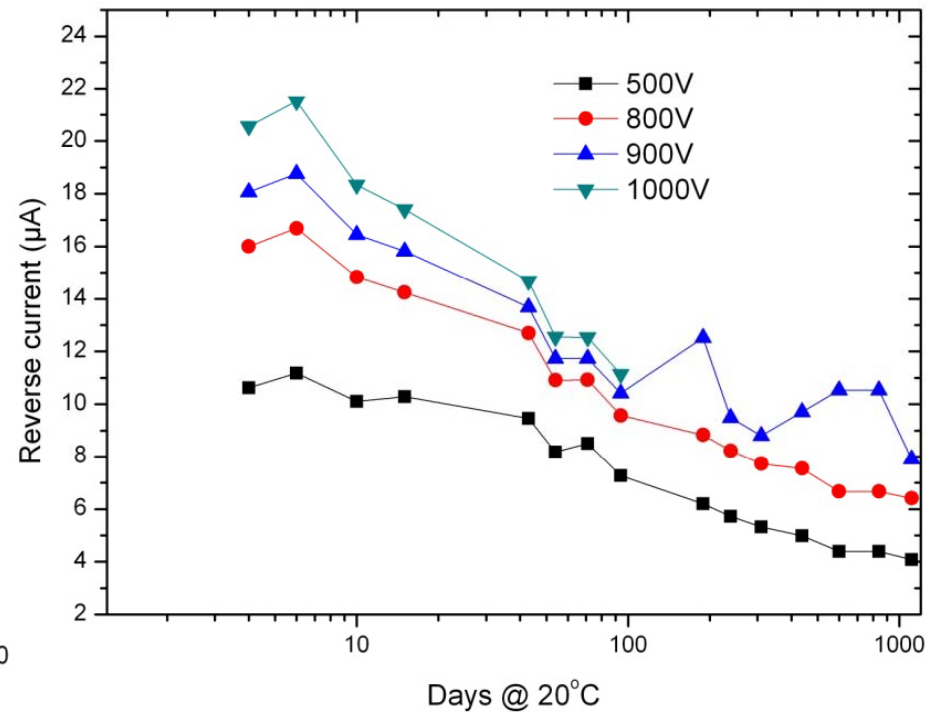
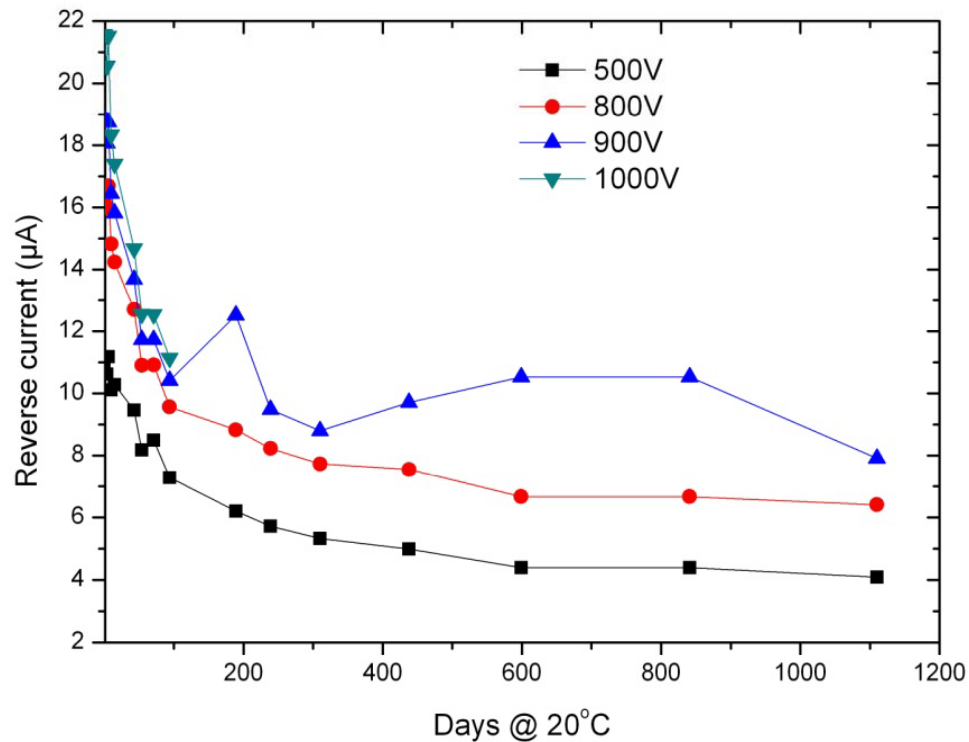
- p-in-n
 - MCz slightly better than FZ
 - Insufficient CCE for tracking $>5-10 \times 10^{14} \text{ n cm}^{-2}$
- n-in-n
 - MCz much better than FZ
 - Higher dose MCz data needed
- n-in-p
 - FZ/MCz similar response
 - Charge seen after $1.5 \times 10^{16} \text{ n cm}^{-2}$



p-in-n sensors: FZ–black, MCz–red

Annealing Reverse Current

**“Fine step” Annealing of the reverse current,
HPK FZ n-in-p, $1E15 \text{ n cm}^{-2}$**



Material comparison: EPI n vs p, reactor neutrons

