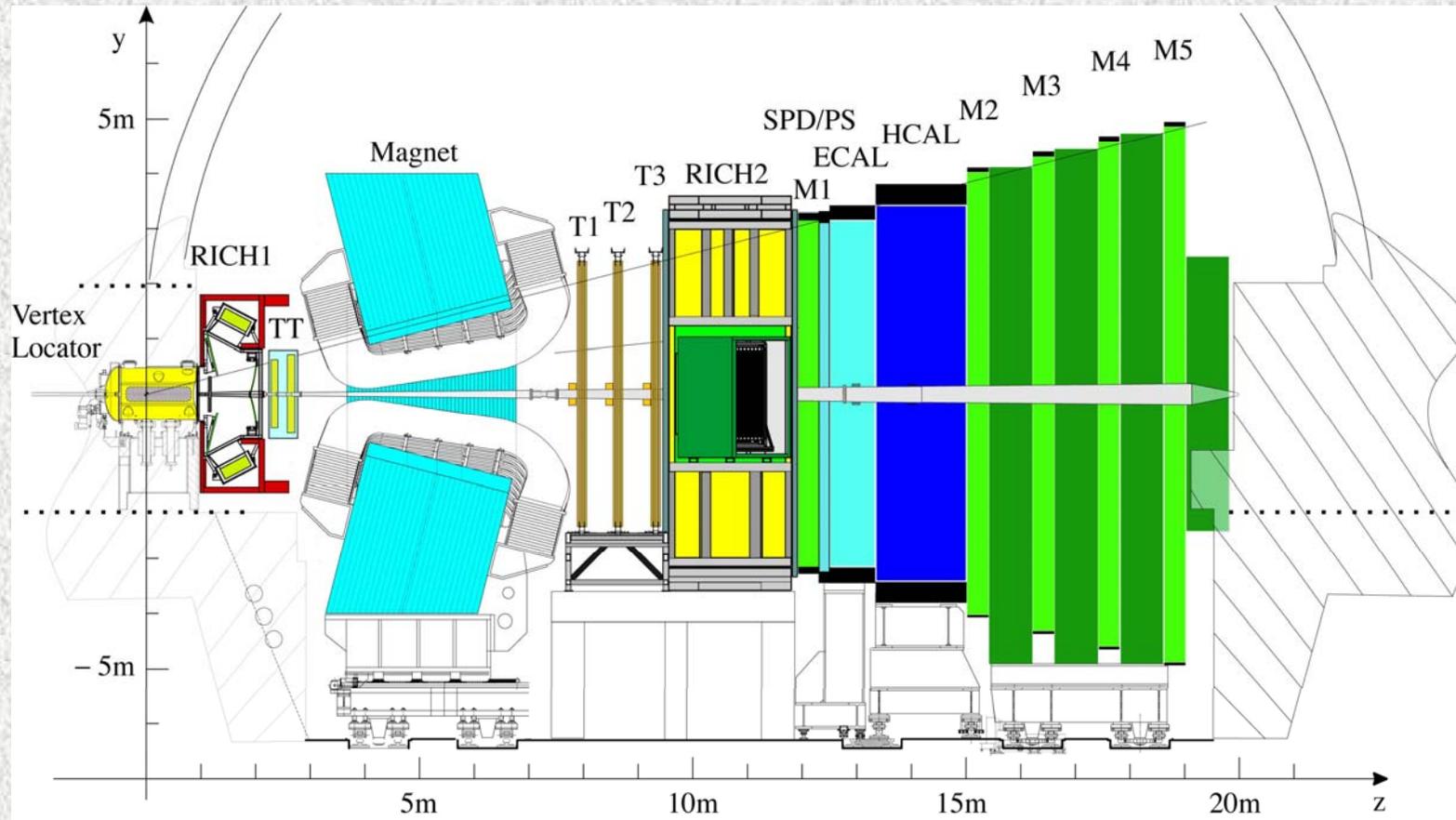


The 3GEM detector for the inner region of the first station (M1-R1) of the LHCb muon system

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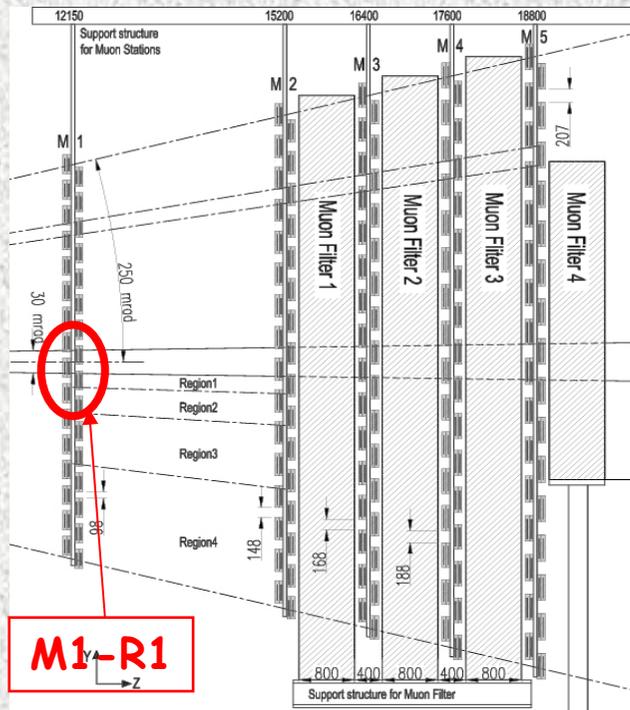
The LHCb detector



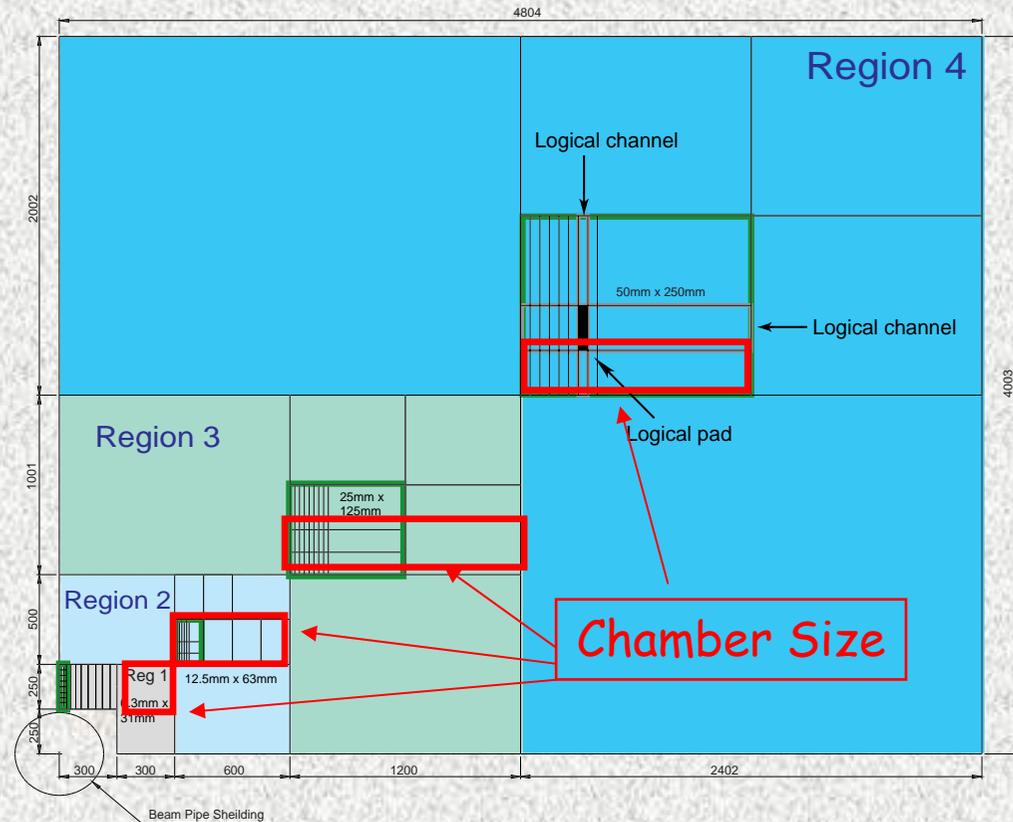
Muon detector: LO high p_T trigger + offline muon ID

The LHCb muon chambers

Side view:



Front view of a quadrant:



Muon trigger: AND of 5 stations + BCID

Layout by logical pads of different size
→ four regions R1 to R4

All equipped with wire chambers but for station M1-Region 1 → triple-GEM
Main reasons of the choice:
ageing and cluster size (pad size 10x25mm²)

Frontier Science 2005 - Milano

S=0.6 m² but about 20% of the triggered muons need it!
W. Bonivento - INFN Cagliari

The M1R1 detector

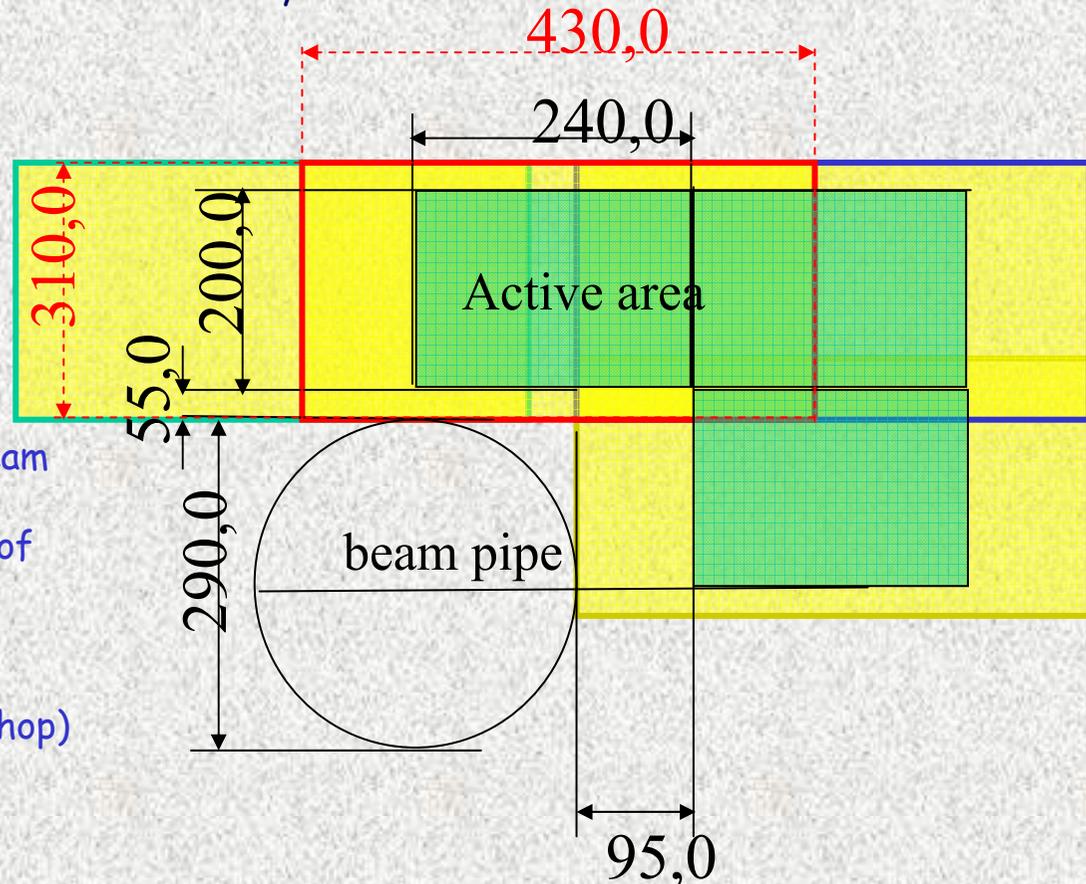
Requirements for the station

- Rate capability (mostly hadrons) up to 0.5 MHz/cm^2 , average 0.2 MHz/cm^2
- Efficiency on muons $>96\%$ in a 20 ns window
- Pad multiplicity or cluster size ($\langle \# \rangle$ of hit pads/muon) <1.2
- Signal width (to limit trigger dead time) $<50 \text{ ns}$
- Radiation hardness 10 years of LHCb

The M1R1 station

12 double detectors surrounding the beam pipe:
each detector is a triple-GEM chamber of $20 \times 24 \text{ cm}^2$ active area

→ 24 triple-GEM chambers
(GEM foils from CERN-EST-DEM workshop)



How to make a charged particle detector with GEM

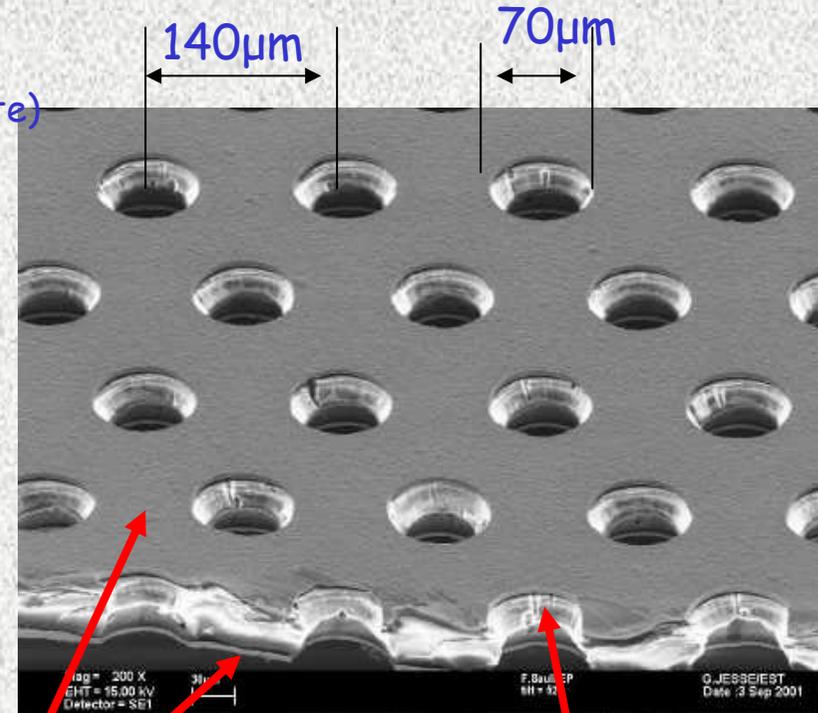
(picture from CERN-GDD site)

GEM as charge amplifier in a parallel plate detector.
Fast readout: $O(5\text{ns})$ rise-time,
ENC=3000e⁻ ($C_{\text{det}}=20\text{pF}$), leading-edge
time pick-off, threshold/ENC=5

→ 1e⁻ triggered with $G=15,000$

With one GEM → discharges at
high incident particle rate.

Reduced with multi-GEM structures
(voltage dependence of Reather limit,
diffusion...) → 3GEM



copper

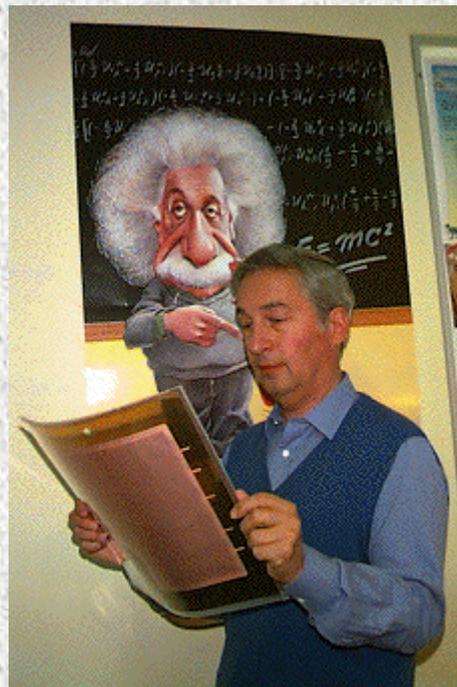
$\Delta V=400-500\text{V}$

$E_{\text{hole}}=50-100\text{kV/cm}$

50µm kapton

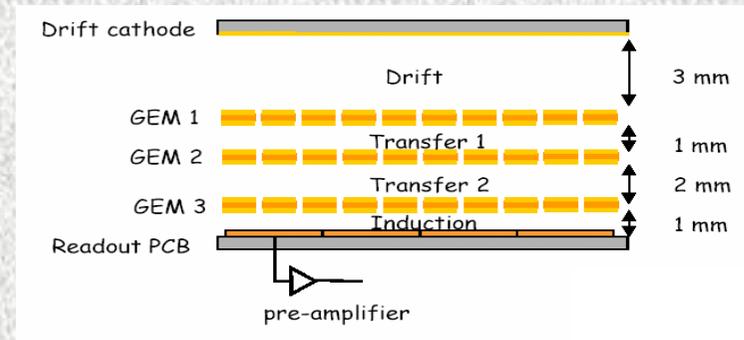
Starting point for our group: Ar/CO₂ 70/30 (year 2000): time resolution
(measured by Sauli's group) not good enough for the LHCb application

The inventor of GEMs



A new idea: an optimal gas mixture

Time resolution (with leading-edge time pick-off) depends mainly on the intrinsic time resolution on the arrival of the first ionisation clusters on GEM 1



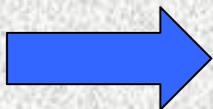
$$\sigma(t_1) = 1/(n_{clu} v_{drift})$$

$$\sigma(t_i) = f(i)/(n_{clu} v_{drift}), f(i) > 1$$



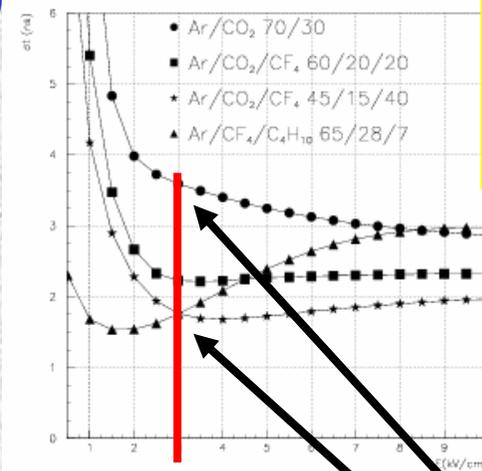
Choice of the gas mixture

High yield and fast
Also good quenching properties and radiation hardness



Ar/CO₂/CF₄ (45/15/40)

$\sigma(t_1)$



Magboltz and Heed simulation

Drift field

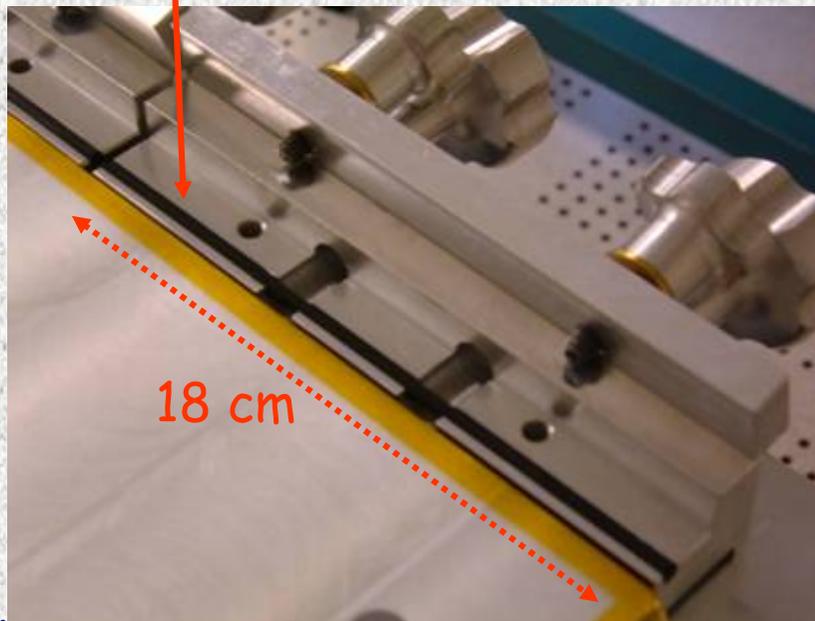
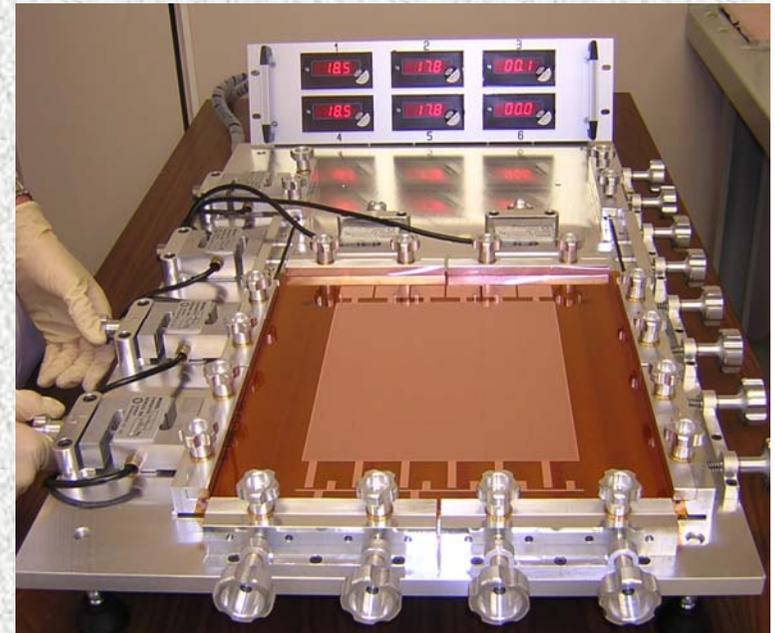
3kV/cm

More than a factor 2 of improvement w.r.t. Ar/CO₂ (70/30)

Detector assembly: GEM stretching

20x24 cm² GEM foils produced at CERN

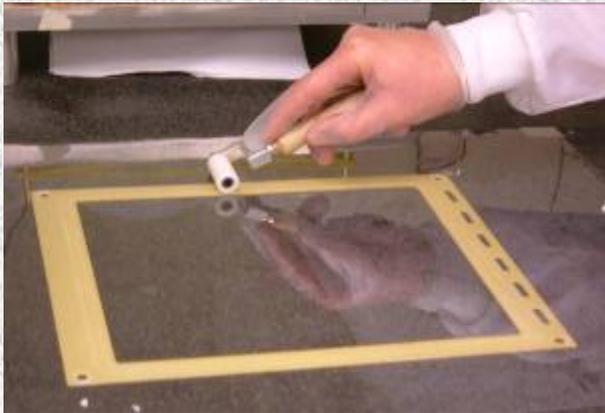
GEMs that pass the HV test are stretched with a specific tool. The foil is clamped with jaws equipped with plastic O-ring.



Mechanical tension (18kg/jaw → 20 MPa) applied to the edge of the foil is monitored with gauge meters.

Kapton creep is negligible for this mechanical tension

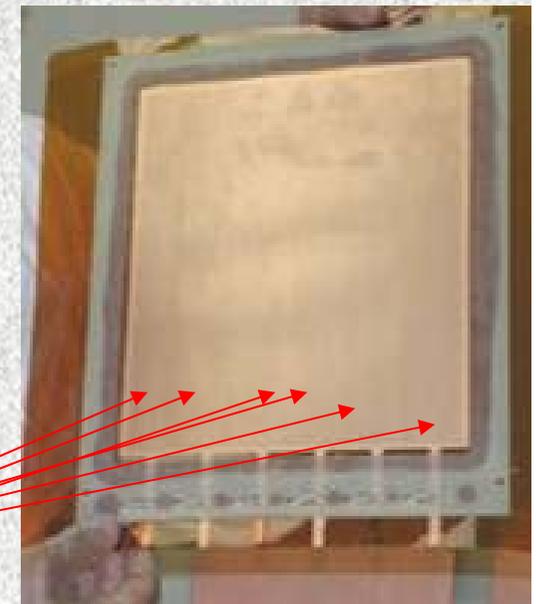
Detector assembly: glueing on frames



Araldite 2012 epoxy resin (good electrical behavior, suitable handling properties & aging tested(*)) is applied with a rolling wheel tool on the frame.

Epoxy work life: 4 minutes; curing time: 2 hours.

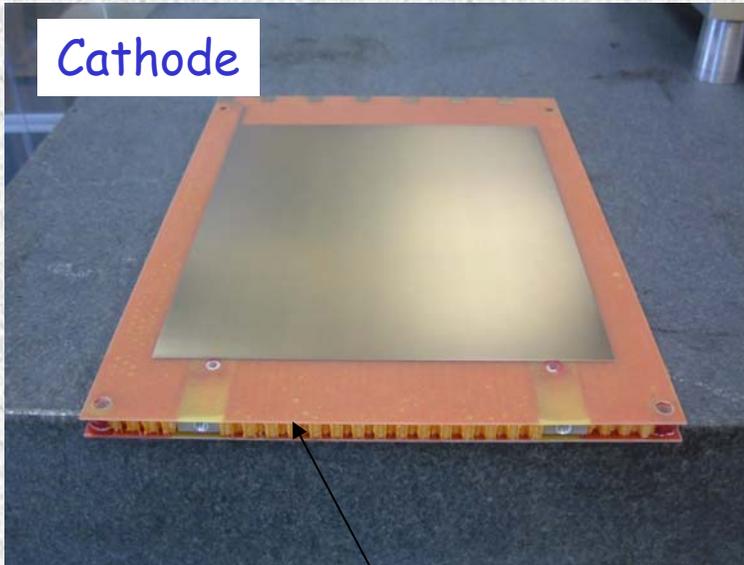
Then the frame is coupled with the stretched GEM foil, with a load of 40 kg.



The GEM foil is divided in 6 sectors to reduce the energy released in case of discharge

Detector assembly: GEM piling-up

Cathode

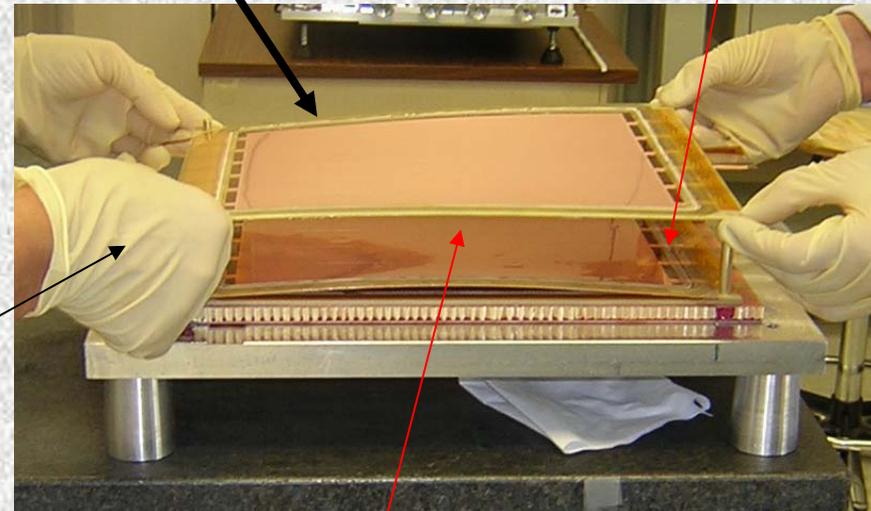


honeycomb structure
(in front of EM calorimeter!)

The **three GEM frames** are
glued one on top of the other
and tested with HV

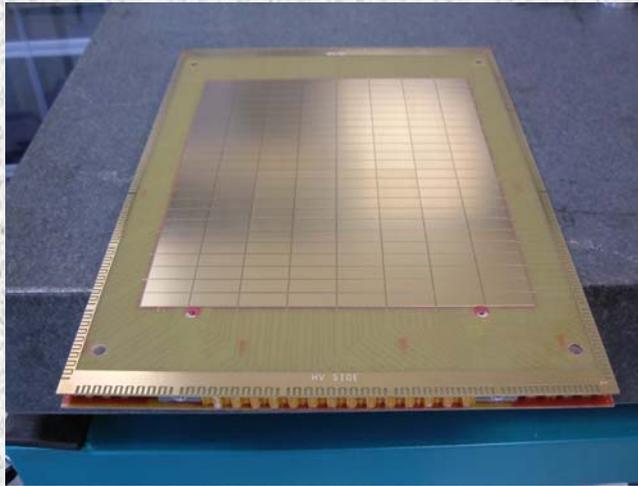
GEM foils are assembled
without internal spacers, thus
avoiding geometrical dead zone.

The G10 frames
glued on the GEM

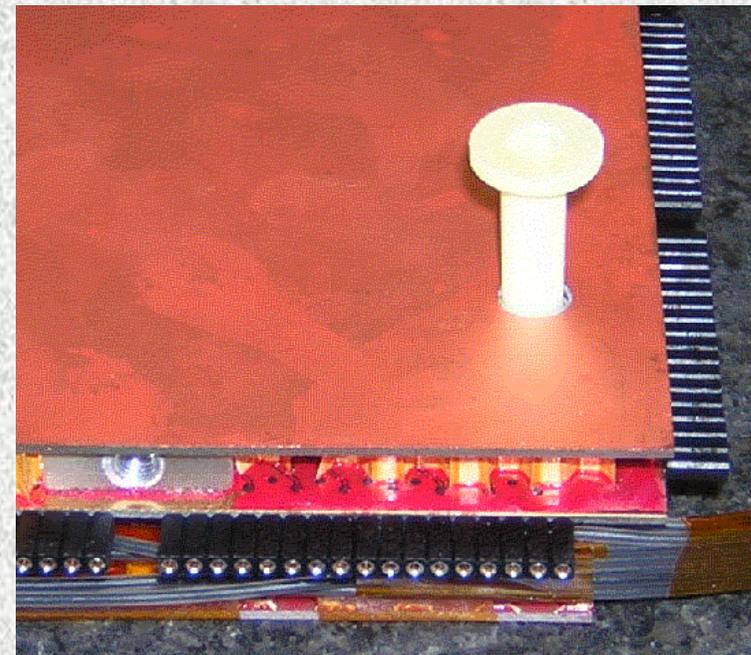
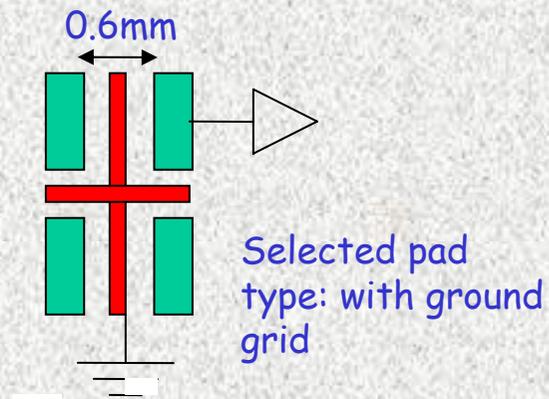


In the frame **6 holes** house $0.1-1 \text{ M}\Omega$
SMD resistors for HV decoupling

Detector assembly: anode plane as top cover



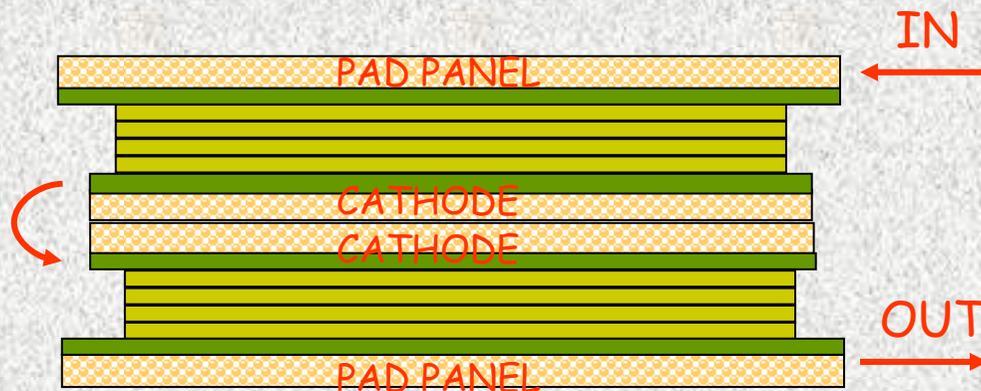
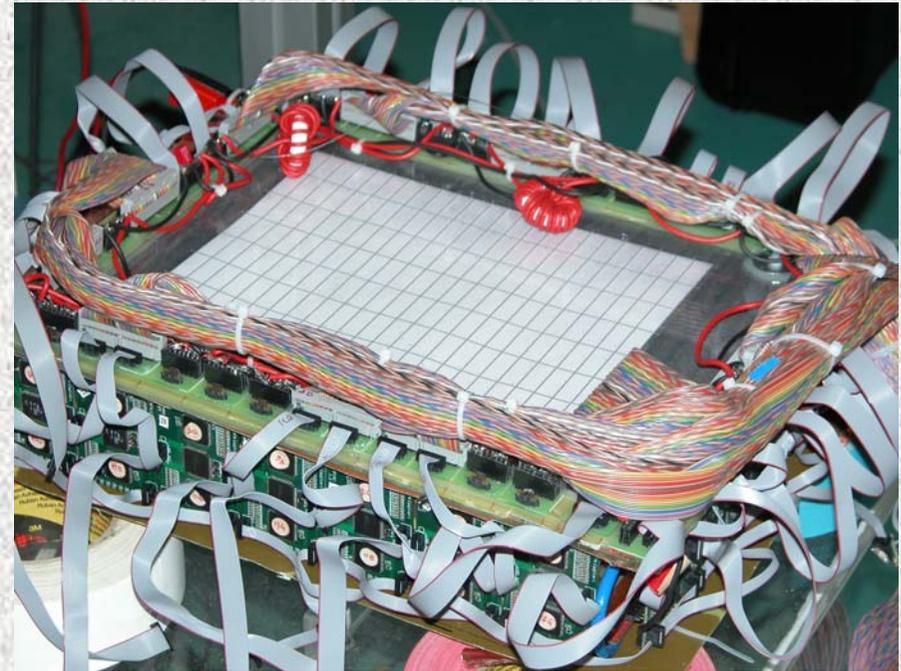
Stesalite bushings are inserted and glued with the CIBA 2012 epoxy. Bushings prevent gas leaks from the corners of the chamber and are used to hang-up the chamber on the muon wall.



Detector assembly: coupling of two detectors

Two detectors are coupled through the 4 pin holes with cathodes faced one to each other → build a station

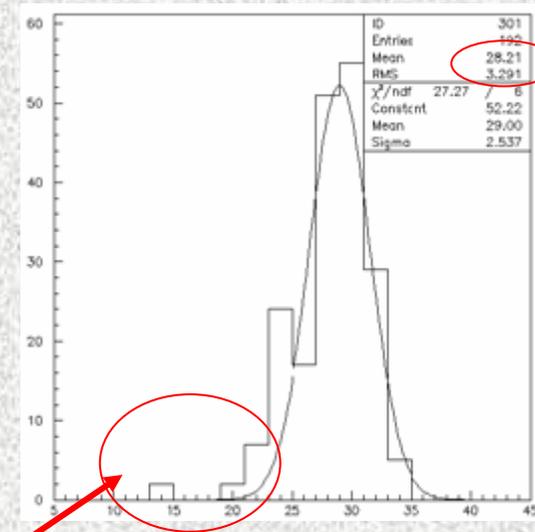
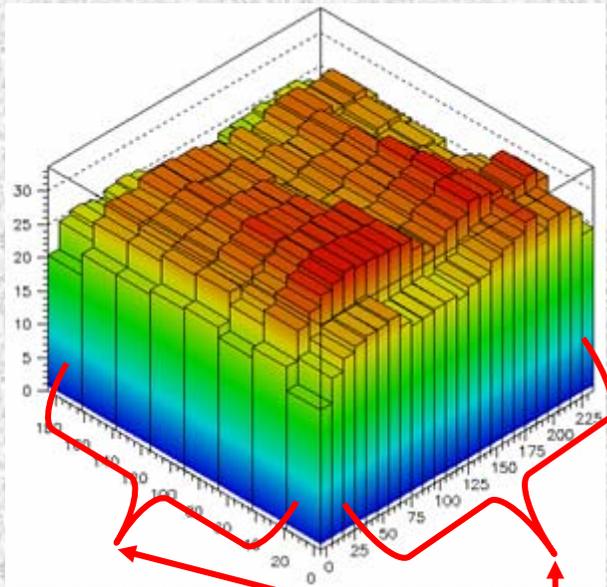
FEE boards are installed along the detector perimeter and closed with the Faraday cage (not in the picture!!)



The gas flows through the two chambers in serial mode.

X-ray test: gain uniformity measurement

The current signal induced on the single pad is read-out with a current-meter (nA sensibility) and it is corrected for T and p variations

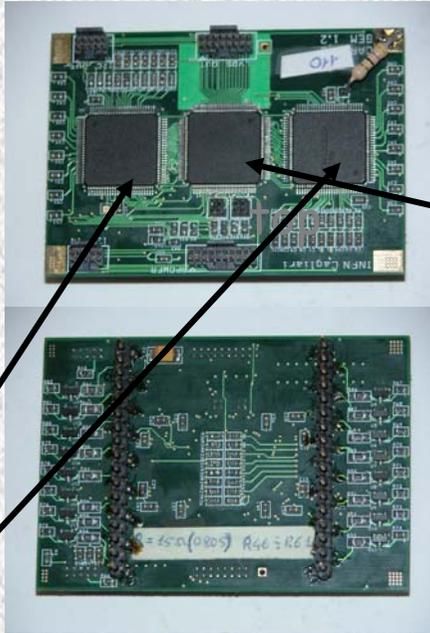


Due to **effective beam spot** in the border pads

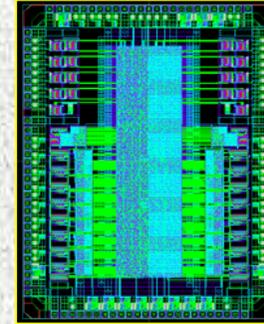
A gain uniformity < 12%
(with edge effects, 6% without)

Front-end electronics

Front-end boards



IBM 0.25 μm radiation tolerant technology
16 LVDS input channels
8 LVDS output channels

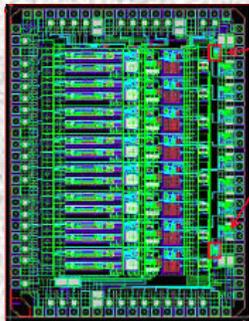


bottom

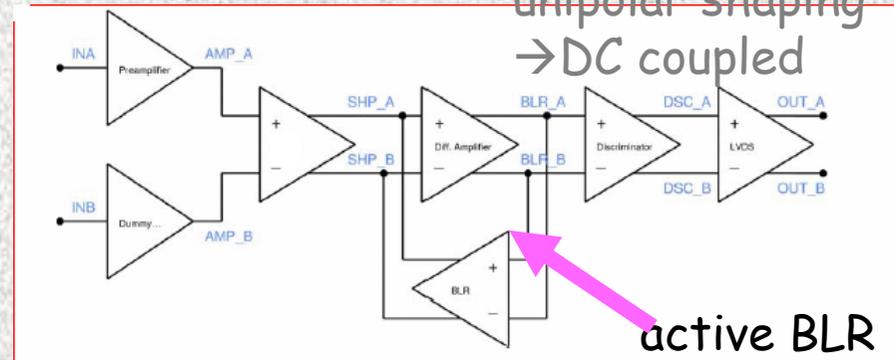
DIALOG chip

All differential circuitry,
unipolar shaping
→ DC coupled

CARIOCA-GEM chip

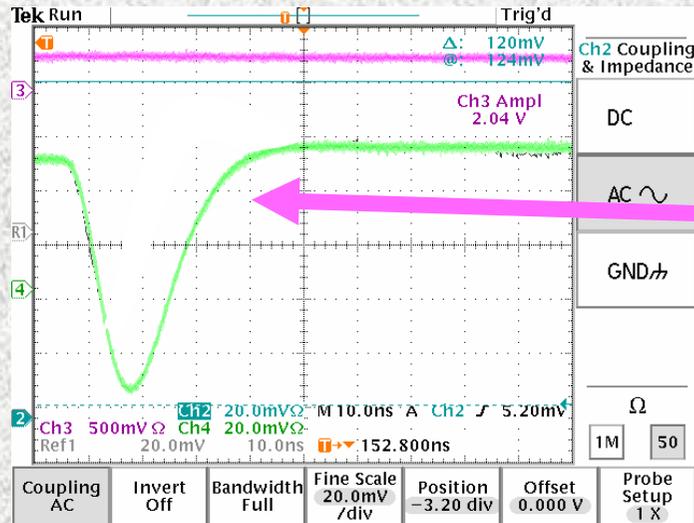


IBM 0.25 μm radiation tolerant technology
8 analog input channels
8 LVDS output channels



$Z_{in}=50\Omega$, $t_r < 10\text{ns}$, $p_w(\Delta) < 30\text{ns}$, linear up 130fC ,
 $\text{ENC}=0.5\text{fC}@C_{det}=30\text{pF}$ → working threshold $\sim 2.5\text{fC}$

Analog signal response

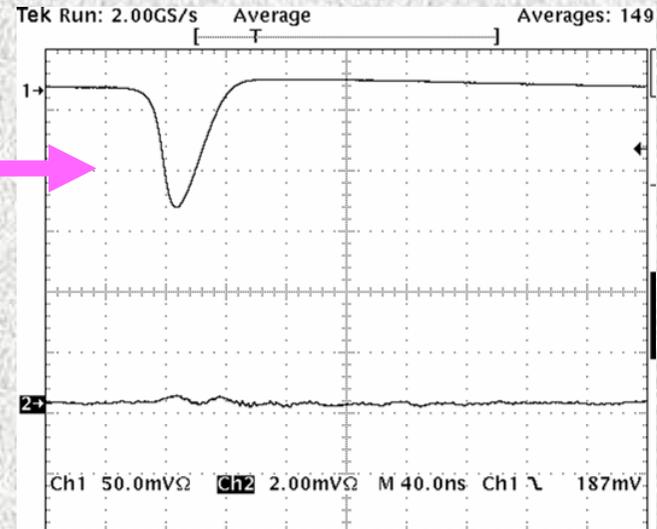


delta response

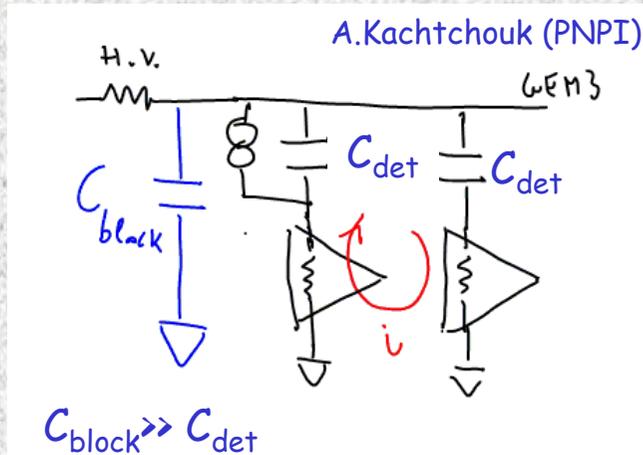
$C_{det}=15\text{pF}$

average response to detector signals

- ✓ ^{90}Sr 100 μCi
- ✓ Low energy electrons (~ 2 MeV)
- ✓ Detector Gain = $2 \cdot 10^4$ (plateau end)



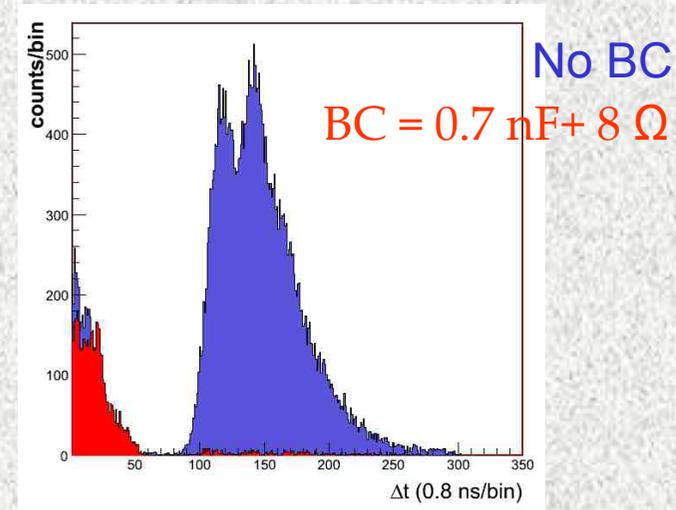
A new idea: the blocking capacitor



Cross-talk from capacitive coupling through the common GEM3 foil \rightarrow it is long-distance \rightarrow at high rate gives additional noise in the chamber

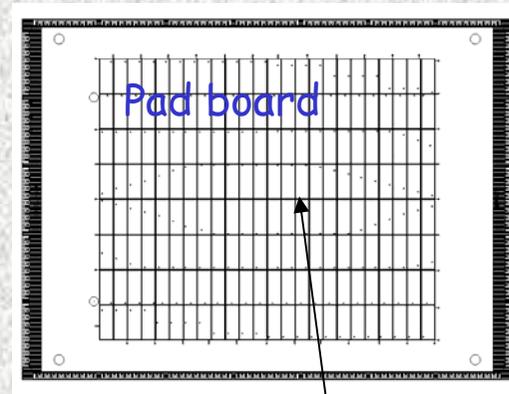
Solved with discrete capacitor (plus dumping resistor)

\rightarrow the idea is similar to wire grounding of WPC in cathode readout

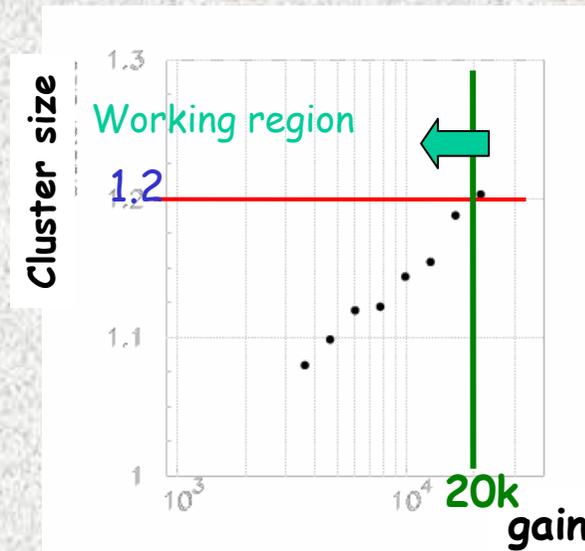
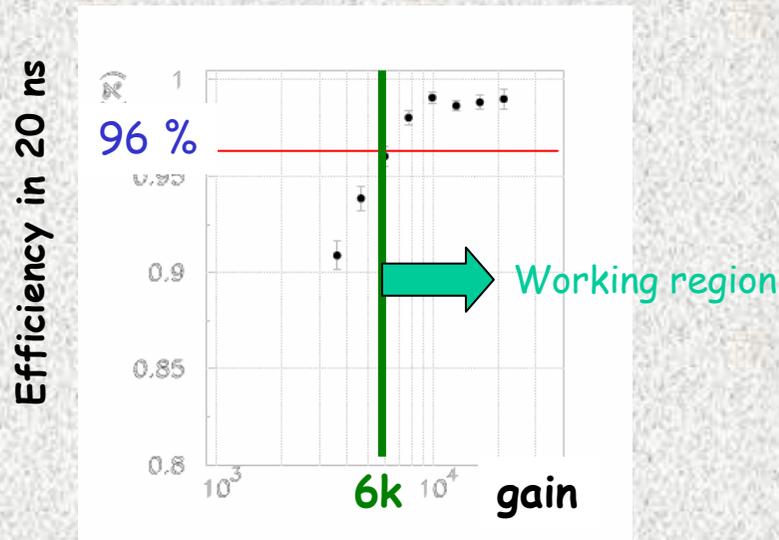


Prototype performance: efficiency and cl.size

A prototype detector:
2 triple-GEM chambers OR-ed



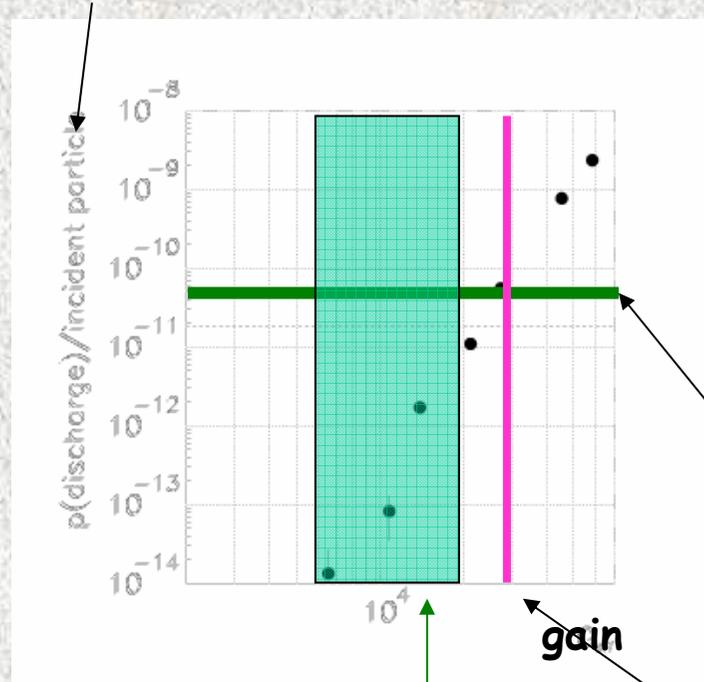
192 channels



Working region about 70V (a gain range of more than 200%) → it allows for
 a) gain non uniformities over the surface (10-15% measured with the prototype)
 b) P variations (-1.5%/mbar) c) gain variations with rate

Prototype performance: discharge rate

Measurement done at π -M1 beam
350MeV/c π (7% p) of PSI (CH)
300MHz beam



+ measurement of maximum number of discharges leading to detector death:

With ^{241}Am source on 0.5cm^2 area
To speed-up the test $\rightarrow G_{\text{eff}}=40\text{k}$ (conservative result)
Three detectors killed after 500, 700 and 800 discharges



We derived a maximum safe value (10 y of operation of the detector at the nominal luminosity) for the discharge probability per incident particle



We obtain a maximum safe gain value \rightarrow OK well compatible with the working region

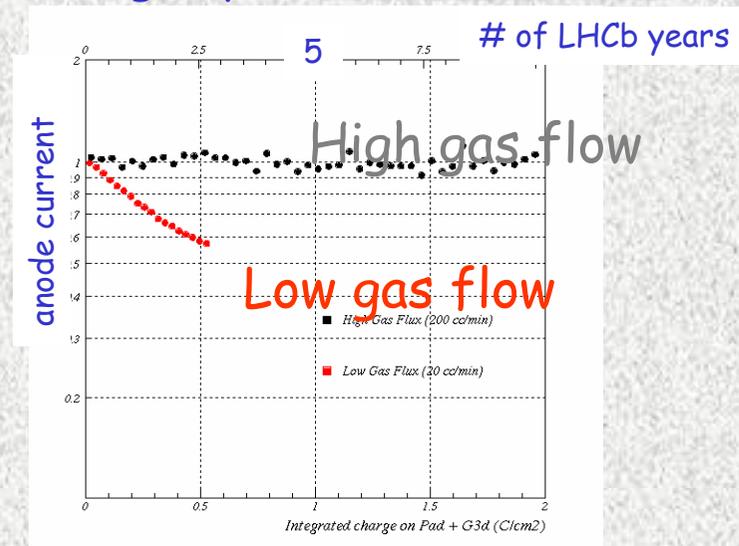
Ageing studies(i)

Local Aging: performed with a high intensity iron-target X-ray tube, irradiated area of about 1 cm² (~ 5000 GEM holes). Integrated charge 4 C/cm² ⇔ 25 LHCb years.

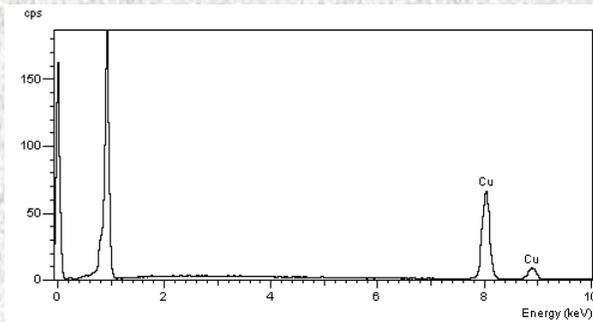
Large Area Aging: performed at the PSI πM1 hadron beam, with an intensity up to 300 MHz and an irradiated area of about 15 cm². Integrated charge 0.5 C/cm² ⇔ 3 LHCb years.

Global Aging: performed with a 25 kCi ⁶⁰Co source. Detectors were irradiated at 0.5 ÷ 16 Gray/h. Integrated charge up to 2 C/cm² ⇔ 12.5 LHCb years.

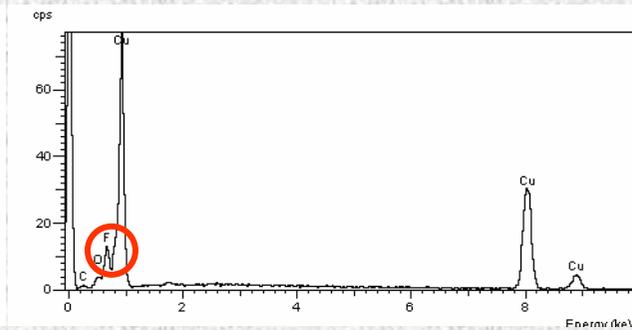
→ No ageing if appropriate gas flow is used:



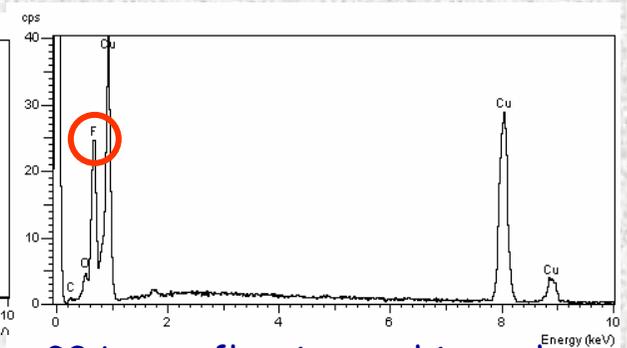
A curiosity: SEM on aged GEM foils



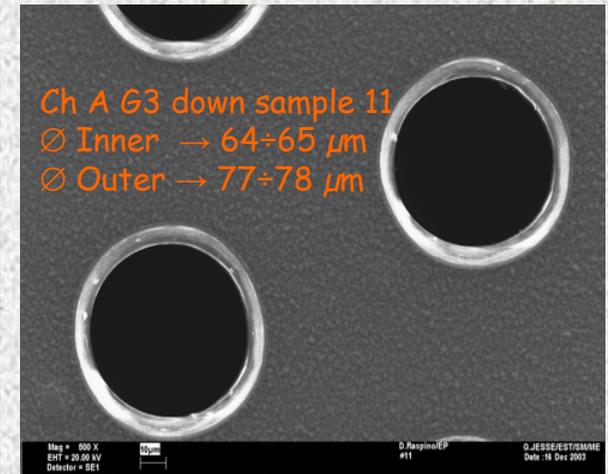
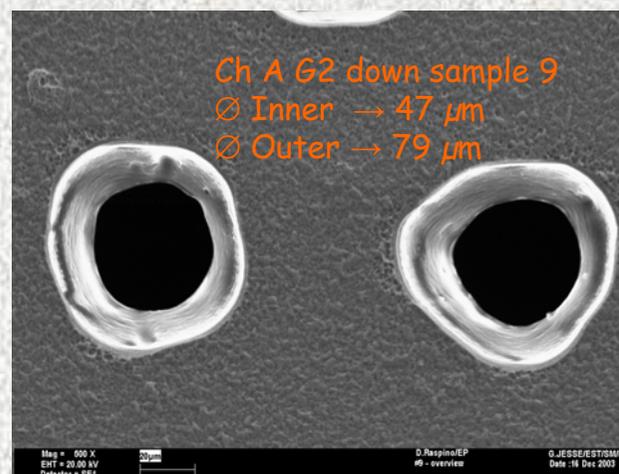
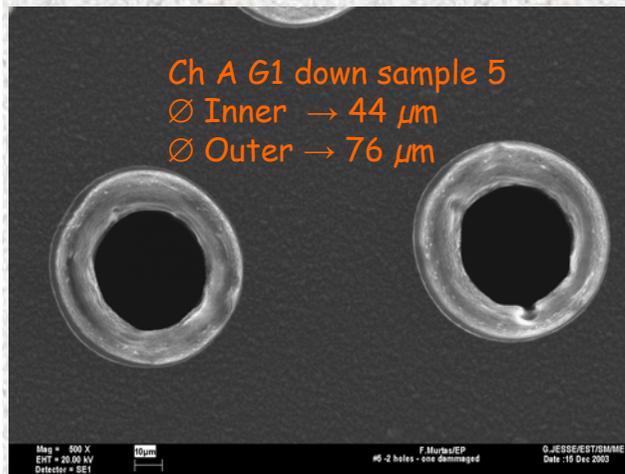
G1: No fluorine No etching



G2: Small fluorine, etching started



G3: Large fluorine etching enhanced



Hole diameter increased → gain reduction → negative feedback
 → the opposite of wire chambers!!!!

Conclusions

The triple GEM detector is part of the LHCb muon detector in the M1R1 region

The system consists of 12 double chambers, built by INFN Cagliari and LNF.

Two chambers built so far, one fully equipped with electronics, the second one in 2 weeks.

Construction is going to end during the first half of 2006

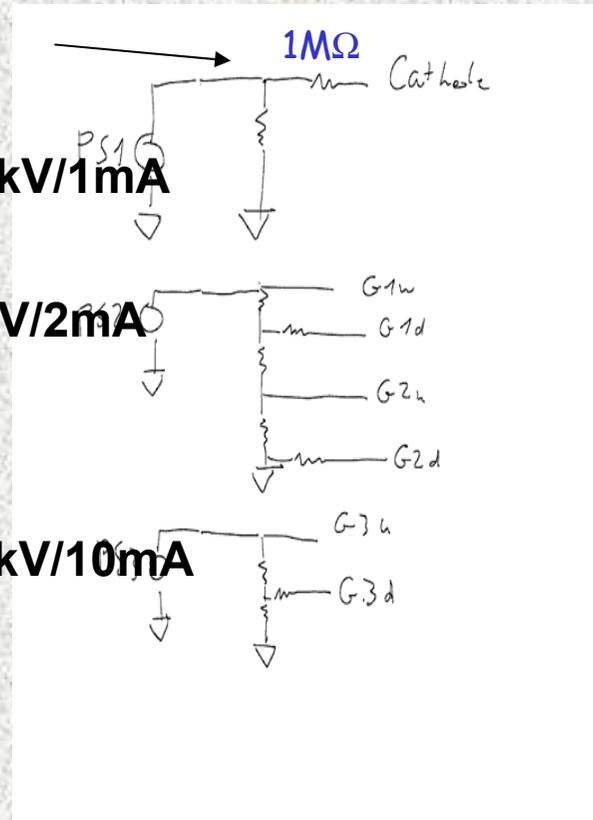
THE END

Back-up slides

High voltage distribution

High voltage: Solution not easy → large currents → need to stay within working region
 → a candidate solution with 3 dividers and 3 commercial power supplies

monitor of GEM current !



1) 6kV/1mA

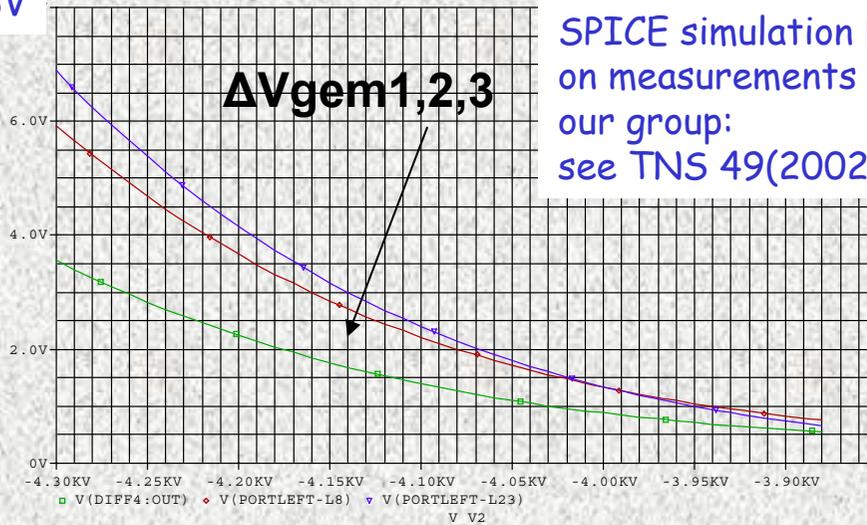
2) 4kV/2mA

3) 1.3kV/10mA

$$G = A \exp(B U_{tot}) \quad B = 0.017/V$$

total Power consumption
 15 W at plateau end

8V



SPICE simulation based on measurements from our group: see TNS 49(2002)1638

plateau 1280V to 1350V