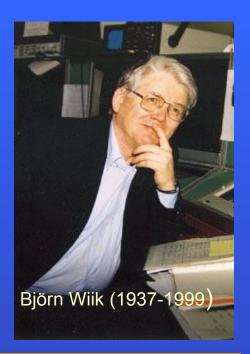


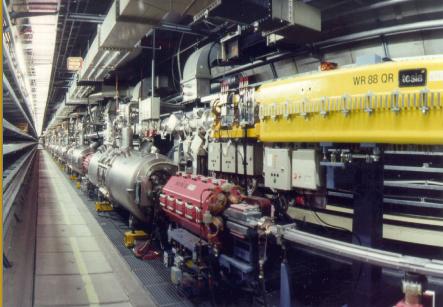
# Lepton-Proton Collider with 320 GeV center of mass Energy

## HERA Double Ring Collider

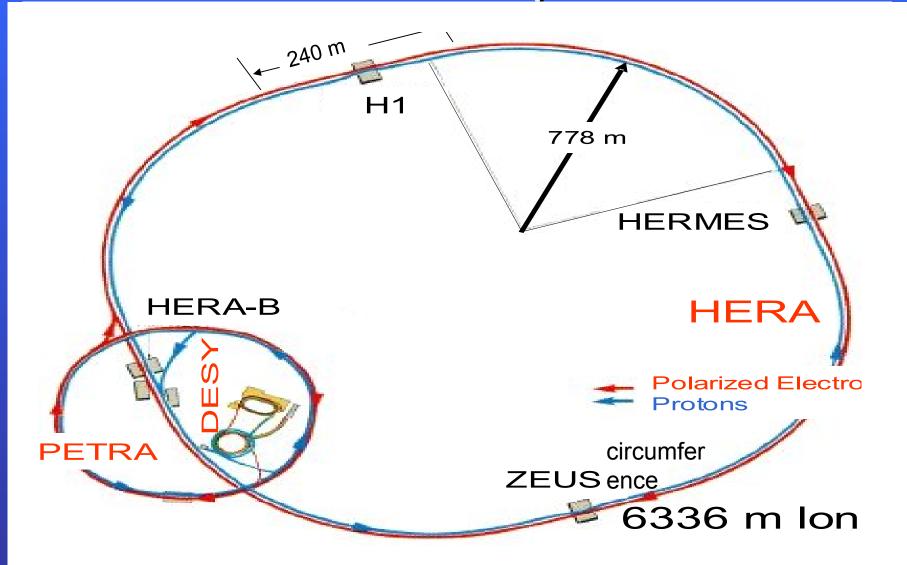
820 GeV Protons (actual 920 GeV)
30 GeV Leptons e<sup>+</sup> or e<sup>-</sup> (actual 27.5 GeV)
Spatial resolution 10<sup>-18</sup>m







## HERA Footprint



### Milestones roposal Start Construction WR 88 QR Resid Commissioning, first Collisions tart Operations for H1 and ZEUS lst Exciting Results with low Luminosi Install East spin Rotators longitudinal polarized leptons for HERMES 1994 1996 Install 4th Interaction region for HERA-B Install NEG pumps against dust problem, Reliability Upgrade 1998 High efficient Luminosity production: 100pb-1y-1 2000 HERA I: 180pb<sup>-1</sup> e<sup>+</sup>p Precision Measurement on proton structure Install HERA Luminosity Upgrade, Spin Rotators for H1 and ZEUS 2001 2001/2 Recommissioning, HERA-B physics Run 1st longitudinal polarization in high energy ep collisions 14 2003/4 Start-up of the HERA II Run

## HERA I

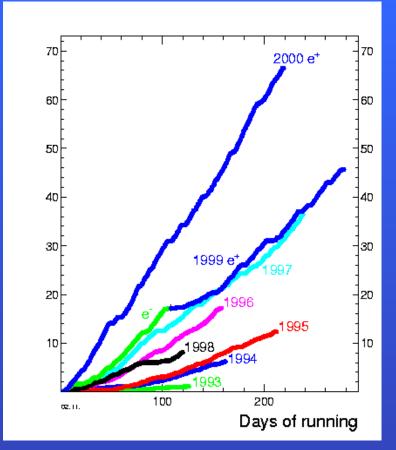
The building, commissioning and efficient operation of the complex HERA accelerator represented a major challenge for DESY, which required a large and continuous effort

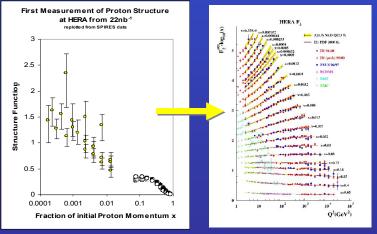
This effort allowed eventually to exceed the planned peak performance with a peak luminosity

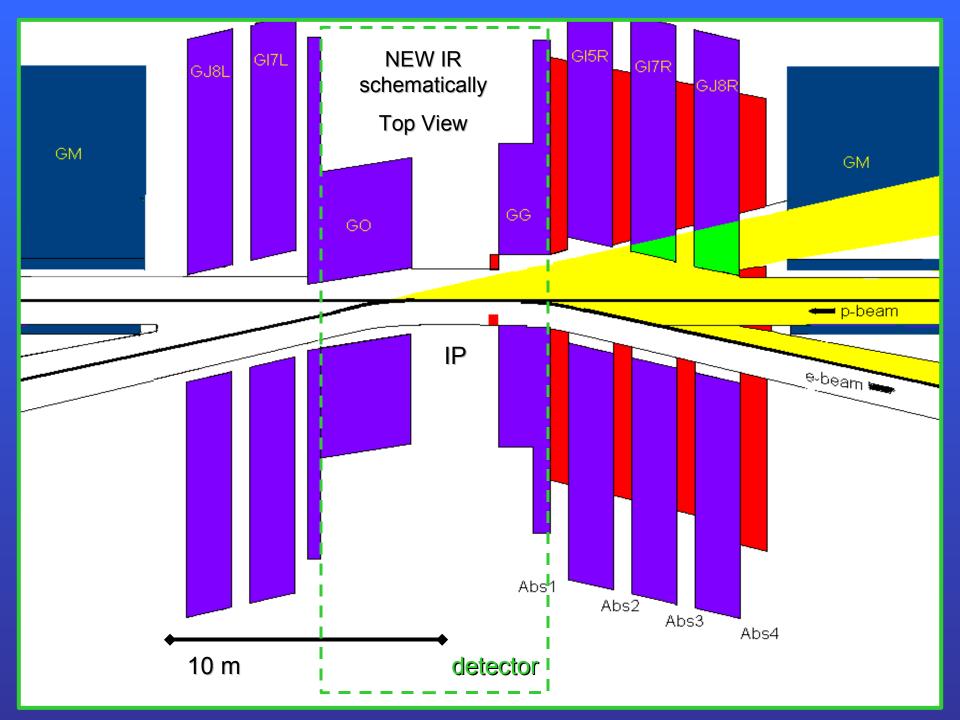
L<sub>peak</sub>= 2 ·10<sup>31</sup> cm<sup>-2</sup> s<sup>-1</sup>

and a Production of 67pb-1 in the 200 days of running in 2000.

For more luminosity, a upgrade was performed in 2000-2001 for an increase of a factor of three in peak performance







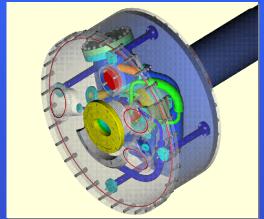
Superconducting Magnets

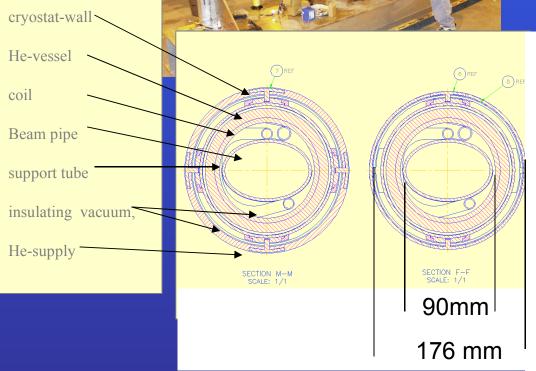
CC

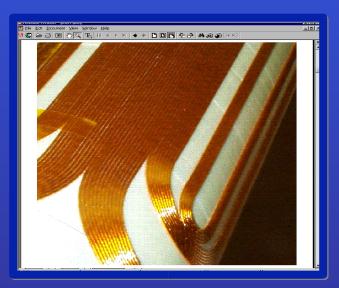
Designed + built in collaboration with BNL

GO/GG



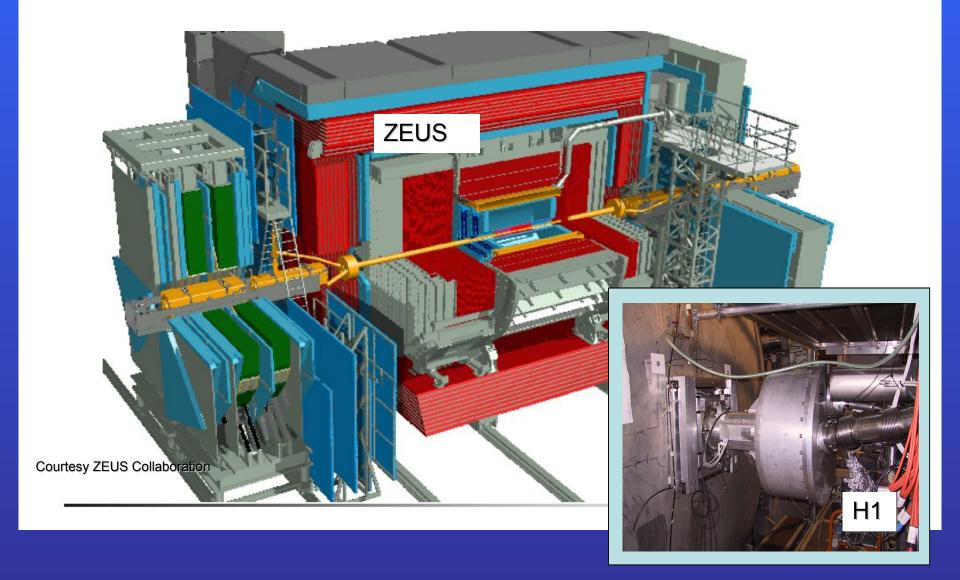








### **Superconducting Magnets in the Detectors**



### HERA II Luminosity Parameters

$$L = \frac{N_p \cdot I_e}{4 \pi e \cdot \varepsilon_N \cdot \sqrt{\beta_{xp} \beta_{yp}}}$$
 UPGRADE

Beam Energies

Proton Beam current

leptons current

number of protons per bunch normalized emittance

.

beta functions

lepton emittance

number of coll. bunches

lepton vert. b.-b. tune shift par.

hor./vert. beam size at IP

 $E_{\rm e} = 920 \, \text{GeV} / 27.5 \, \text{GeV}$ 

 $I_{p} = 100 \text{m}A$ 

 $I_a = 50 \text{mA}$ 

 $N_{\rm n} = 1 \times 10^{11}$ 

 $\varepsilon_{N}$  = 20  $\mu m$  Proton

 $\beta_{xx} = 18 \text{cm} , 2.45 \text{m}$ 

 $\varepsilon$  = 20nm

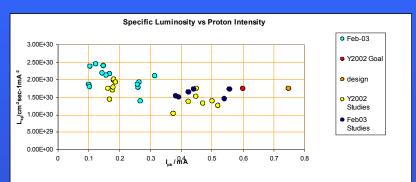
 $n_{\rm b} = 174$ 

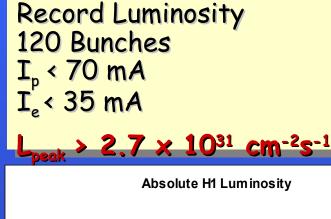
 $\Delta_{xe} = 0.045, 0.025$ 

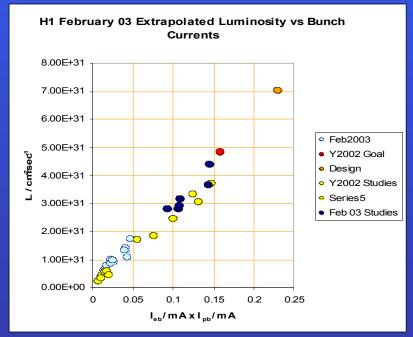
 $q_{y,p,e} = 114 \mu m / 30 \mu m$ 

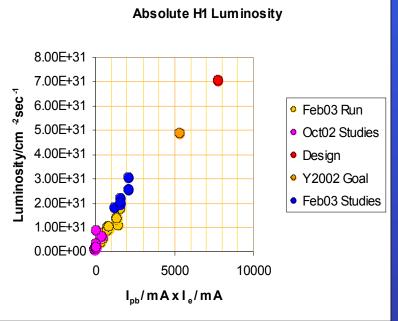
luminosity  $L = 5 \times 10^{31} \text{ cm}^{-2} \text{sec}^{-1}$ 

### Recommissioning: High Luminosity Demonstrated

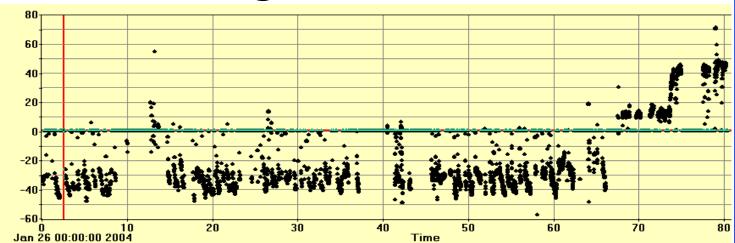












Polarization in collisions: 30-40% Polarization without collisions up to 50%

#### Further improvement plans:

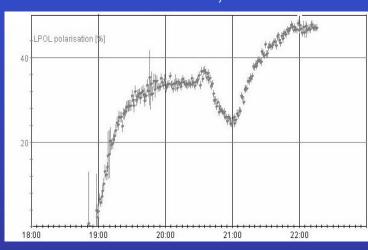
#### **Dedicated 2 Polarization Studies**

Beam Based alignment (suffers from lack of resources)

Need better polarization measurement for fast tuning!!

Regular Rotator Flip

## Polarization after p-Beam Loss on Feb. 12, 2004

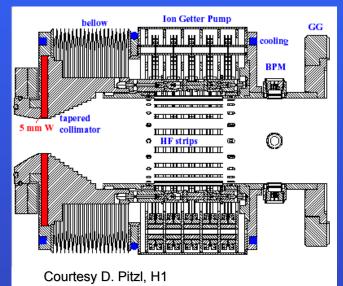


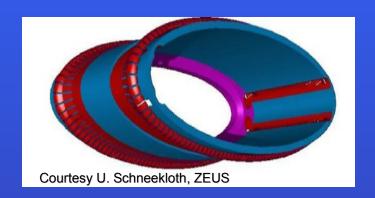
### Backgrounds after Luminosity upgrade:

This looked very serious in the beginning and required time to gain understanding and implement counter measures

- Direct Synchrotron Radiation: solved by IR design, SR collimation and sophisticated beam steering procedures
- Indirect (backscattered) synchrotron radiation required improved masking in ZEUS
- e+ particle backgrounds improved with improving vacuum (beam conditioning) and the addition of a pump in a critical location
- proton backgrounds improved with regular beam operation and we are at the point, were this is no issues for ZEUS anymore and almost no issue for H1 anymore

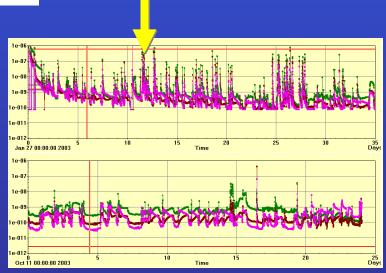
# Improvement of synchrotron radiation mask system



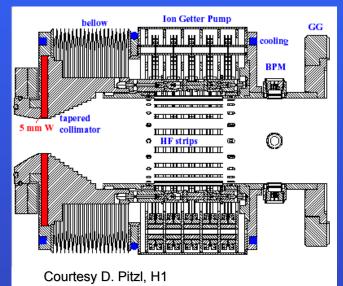


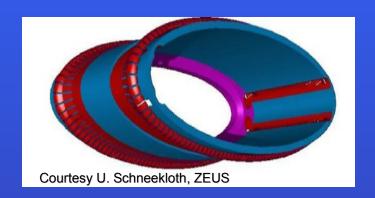
before

after



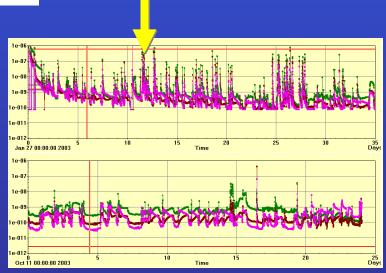
# Improvement of synchrotron radiation mask system





before

after



## 2004 Running Overview

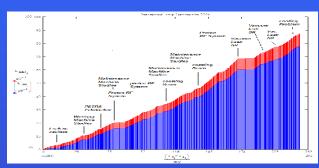
### Promising luminosity production in the 2003/2004 Positron Proton run

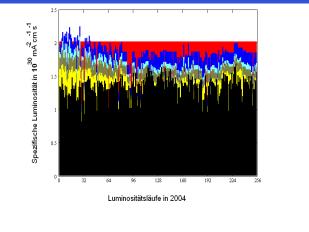
- Peak luminosity L<sub>peak</sub> up to 3.8 10 <sup>31</sup> cm<sup>-2</sup>s<sup>-1</sup>
- Production rate of up to 0.8pb<sup>-1</sup> d<sup>-1</sup>
- Shortcoming of specific luminosity well understood and improvements underway

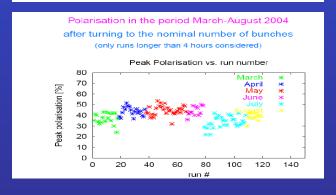
#### Polarization Satisfactory with up to 50%

## Overall Efficiency of operations unsatisfactory, only 40% more efforts are needed

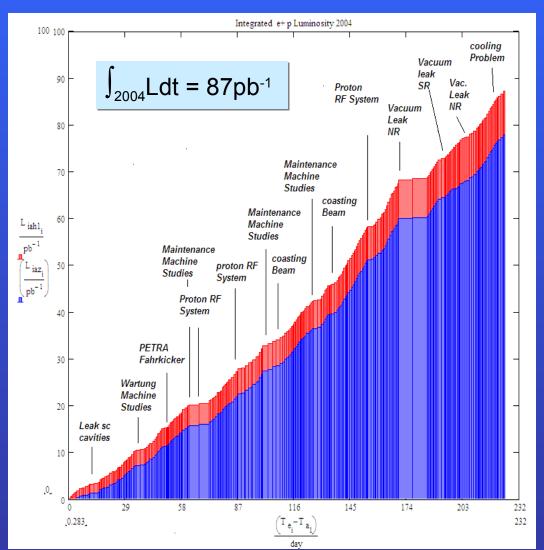
- Better Support of critical components
- Rigorous exchange program for aging and failing components
- Redesign of unsatisfactory components
- Improved operator training program







## 2004 Luminosity Accumulation



Peak luminosity 1.2 pb<sup>-1</sup>d<sup>-1</sup>
Best week 0.9 pb<sup>-1</sup>d<sup>-1</sup>
2004 Average 0.4 pb<sup>-1</sup>d<sup>-1</sup>

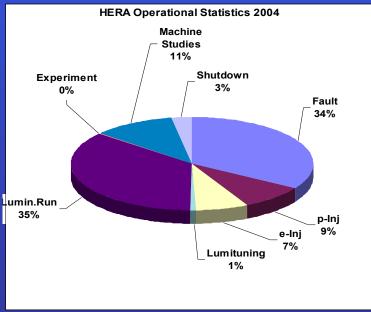
~50 days of operations lost

Due

to major technical failures

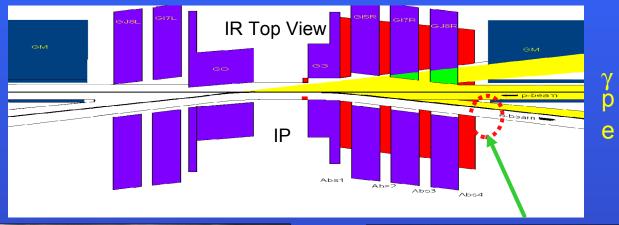
**Operational** 

efficiency needs to be improved

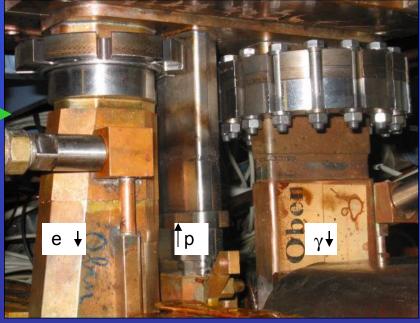


### Improving Design Weakness:

### Troublesome Flange Connection NR Replaced by Welded Connection

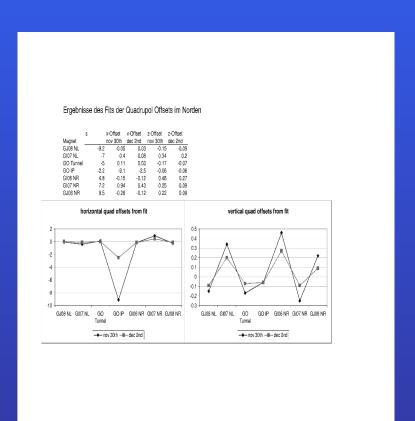






## **HERA Electron Proton Running**

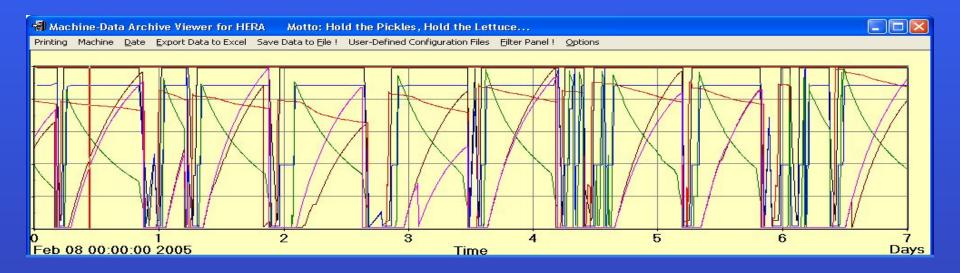
- Switching to Electrons done in several steps starting with recovering from shutdown with positrons ... this saved time in the end
- Careful beam based alignment
- Adjusting magnets and H1 detector positions
- Slow start due to problem with 2 GN-type magnets
- Luminosity runs started with 60 bunches in December
- Careful adjustments of files to avoid heating of vacuum components due to increased synchrotron radiation power
- After short holyday break restart with 120 bunches



## Electron-Proton Run

- Specific Luminosity exceeds design with values of around  $2 \times 10^{30}$  mA<sup>-2</sup>cm<sup>-2</sup>s<sup>-1</sup>
- Absolute luminosities comparable with 2004 positron-proton run despite lower beam currents
- Luminosity production rate reaches 1pb-1d-1
- Vacuum in North IR slowly recovering, now ~1ntorr with beam, H1 cannot turn on with full current
- Additional problem spiky backgrounds

# Example: HERA Week #6 Feb 8-14, 2005



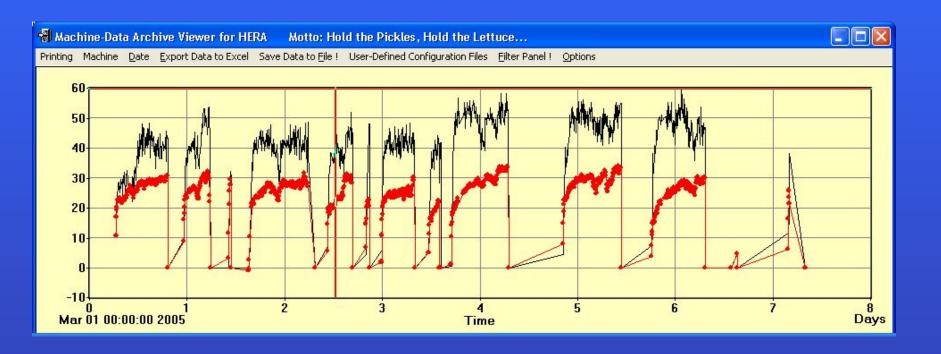
Luminosity production ∫ Ldt = 6.4 pb<sup>-1</sup>

Polarization tuning disappointing: 30%

Backgrounds: still critical but somewhat better

Monday: Number of bunches increased from 120 to 150

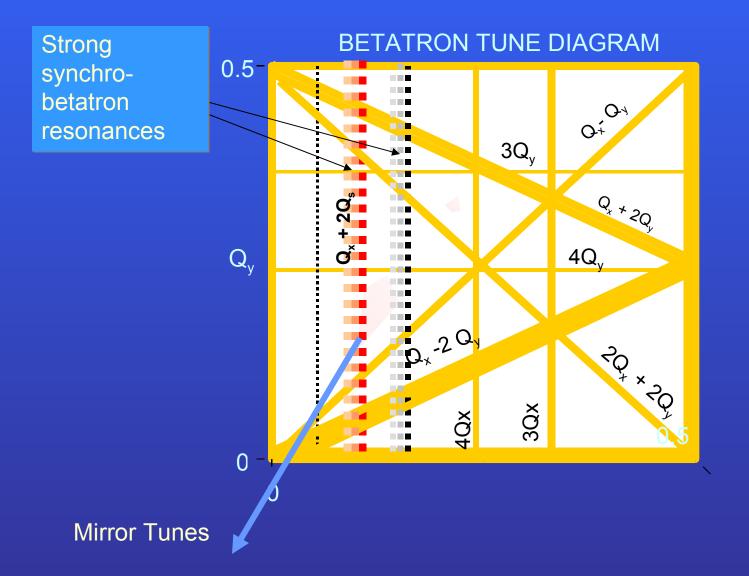
## Polarization 2005



Polarization ~50% but only for non-colliding bunches

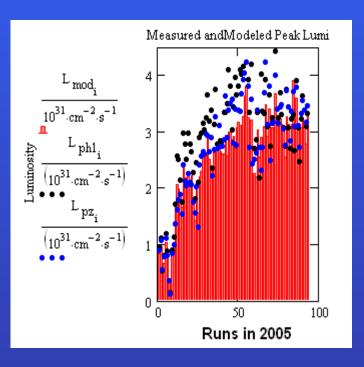
Colliding bunches only 30 % Strong beam-beam effects

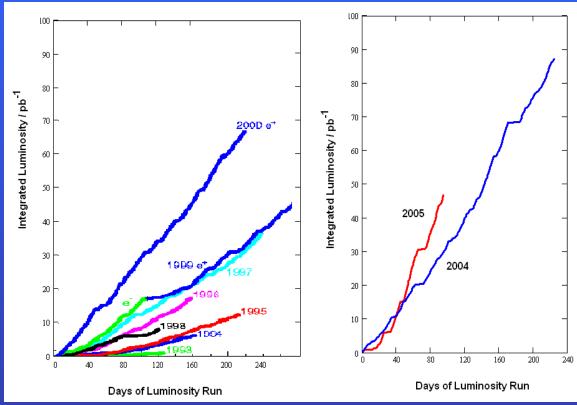
## Alternative working point under consideration



## HERA I and HERA II Luminosity

## Peak luminosity so far 4.5 10<sup>31</sup> cm<sup>-2</sup> sec<sup>-2</sup>





### HERA Improvement Program:

rich program with 70 items defined in 2003, program well underway, the most important ones being:

BU Magnet Refurbishing			1.0 <b>M</b> €
Proton RF Systems	Improved low-level controls Suppression of long. Instability	2/2/.5 PJ	0.55 <b>M</b> €
Diagnostics Systems	improved monitors (BPM, SR)	1./0.3/0.1 PJ	0.15 <b>M€</b>
Vacuum System	better pumping in RF sections	0/0.5/1.0PJ	0.5 <b>M€</b>
Power Supply Systems	add'l Ps for spin matching	0 /0.3/0.2 PJ	0.2 <b>M</b> €
e-RF Systems	RF Modulator upgrade	0/0.5/.95 PJ	0.13 <b>M</b> €
Cryogenic Systems	compressor and controls upgr.	0 /0.5/1.5 PJ	0.45 <b>M</b> €
Summe:	14.6 PJ @ 0.605 M€	(add'l only) 1.1	3 M€

### Coil Refurbishing Vertical n.c. BU Dipole Magnet in HERA p

- Needed to bend proton beam upwards at both ends of the IR
- There are 3 Magnets on both sides of the IP in the three IRs
- = 18Magnets
- Magnets develop ground faults because of water leaks of the brazed Cu conductor
- ·All coils tested so far ~8 have leaks

- · Refurbishing program
- This shutdown: 6 Half coils NL replaced
- 8 more coils ordered for later replacements



## Low p-Energy Running

Experience: 500GeV p on 27.5GeV e running in 1991 with very low luminosity Not really an existence proof

Proton energies in the range 400GeV-920GeV should be not problem

Luminosity scales (presumably) as  $L \sim E_n^2$ 

Accelerator Preparation time: 2-3 weeks

### Conclusions

- HERA has always been a challenging project which required the full attention of the DESY laboratory. Thanks to the support in the 90-ties, HERA I running was turned into a respectable success and delivered the data for important physics results
- After the luminosity upgrade the background conditions were intolerable, but HERA has now overcome these problems and performed a promising luminosity run in 2004
- The peak luminosity in 2004 was twice as large as in Y 2000
- No unpleasant surprises with 2005 electron proton run, luminosity very good despite reduced intensity
- Longitudinal polarized positrons are delivered routinely to the experiments in 3 IPs
- The challenge is to achieve the Y1999/2000 operational efficiency
- There are good chances that HERA can reach its luminosity goal of 1fb-1 However this requires increased efforts and con

However this requires increased efforts and continuous support of the HERA program by qualified personnel and by the implementation of an ongoing maintenance and improvement program

