## Radiation Hardness for LHC Experiments



- Radiation qualification of electronics in LHC experiments
  - Experiments data & some results
  - RadTol regulator, Thermal neutrons ...



RADWG Workshop F. Anghinolfi EP/MIC Radiation qualification of electronics in LHC experiments

LHC experiments have to deal with electronics radiation damage :

		Most exposed	Cavern Walls
TID (Gy)	Alice	2500	0
	Atlas	260K	1-2
	CMS	828K	2
	LHCb	70K	2
NIEL	Alice	3.0E+12	6.5E+6
$(1 \text{ MeV } n/cm^2)$	Atlas	1.6E+15	5.0E+10
	CMS	2.5E+15	5.1E+10
	LHCb	9.0E+13	1.5E+11

10 years @ full luminosity

Radiation qualification of electronics in LHC experiments

### LHC experiments have to deal with Transient Errors

		Most exposed	Walls
Hadrons	Alice	1.3E+12	8.7E+6
$(> 20 MeV/cm^2)$	Atlas	2.3E+15	1.0E+10
	CMS	2.5E+15	1.8E+10
	LHCb	1.4E+14	< 4.3E+9

10 years @ full luminosity

#### Typical bit flip SEU cross section : 10<sup>-14</sup>cm<sup>2</sup>/bit

### Radiation qualification of electronics in LHC experiments

### Qualification tests

Radiation Damage	SEU	
Component Selection	Error protections	
Component Production (ASICS &	Error rates	
COTS)	Error recovery	
Board Production		

## **Radiation Hardness & Technologies**



Radiation Hardened by design, Commercial t	technology (Ex: 0.25
microns with radtol layout techniques)	

**ASIC : Commercial technology, can be SEU hardened by design** Commercial **COTS : Commercial components, FPGAs can be SEU hardened by design** ASIC, COTS

## **SEU Issues**

All electronics is subject to SEU, with different probability depending on technology, architecture.

The probability of SEU event is part of the components reviews The probability of SEU on system/DAQ is part of the system reviews

All systems are checked for modes of restoration/recovery after critical SEU event

ASICs, FPGAs are designed with SEU recovery techniques :

- Error detection
- CRC
- Triple vote logic

Redundancy at subdetector system level

## **DETECTORS OVERVIEW**

## ALICE



## ALICE



## ALICE : Fluences and doses for 10 years

Detector	Dose	1mevneq	n	$p,\pi$
SPD1	$2.50\!\times\!10^3$	$2.95\!\times\!10^{12}$	$3.13  imes 10^{11}$	$1.30\!\times 10^{12}$
SPD2	$6.94\!\times\!10^2$	$1.72\!\times\!10^{12}$	$1.27\!\times 10^{11}$	$7.61\!\times10^{11}$
SDD1	$2.41\!\times\!10^2$	$9.87\!\times\!10^{11}$	$4.28\!\times10^{10}$	$4.31\!\times10^{11}$
SDD2	$1.96\!\times\!10^2$	$7.39\!\times\!10^{11}$	$1.64\!\times 10^{10}$	$6.88\!\times10^{11}$
SSD1	$5.56  imes 10^1$	$6.24\!\times\!10^{11}$	$1.39{\times}10^{10}$	$4.23\!\times10^{11}$
SSD2	$4.32\!\times\!10^1$	$5.42\!\times\!10^{11}$	$1.56\!\times 10^{10}$	$2.25\!\times 10^{11}$
TPCin	$6.50\!\times 10^{0}$	$6.00\!\times\!10^{11}$	$1.05\!\times 10^{10}$	$2.13{\times}10^{11}$
TPCout	$5.32\!\times\!10^{-1}$	$5.20\!\times\!10^{10}$	$3.45\!\times 10^9$	$1.44  imes 10^{10}$
TRD	$4.44 \times 10^{-1}$	$3.42\!\times\!10^{10}$	$3.56  imes 10^9$	$2.70\!\times10^{10}$
TOF	$2.92\!\times\!10^{-1}$	$1.12\!\times\!10^{10}$	$1.79  imes 10^9$	$9.11 \times 10^9$
HMPID	$1.90\!\times 10^0$	$4.21\!\times\!10^{10}$	$5.19{\times}10^8$	$3.90\!\times 10^9$
PHOS	$1.60\!\times\!10^{-1}$	$1.77\!\times\!10^{10}$	$6.50\!\times 10^8$	$1.17{\times}10^9$

tracker

B. Pastircak

## ALICE

Central Tracker : all electronics in RadTol 0.25 microns, tested up to 5000 Gy

TPC and above : all electronics (COTS, ASICs with no radtol layout) tested to 20-70 times the simulation level (~6Gy worst case in TPC)

Walls : No radiation requirements

## Alice TPC readout



Name	Туре	No. Parts	Max. Dose (krad)	Test Method
ALTRO-16	CMOS	4	312	dynamic
PASA	CMOS	4	96	static
MIC39151 🕆	Bipolar	2	29.6	dynamic
TC1265	CMOS	2	84	dynamic
GTL16612	Bi-CMOS	1	48	dynamic
MPC9109	CMOS	1	52	static
AD8604	CMOS	1	22	static
LM4120	Bipolar	1	22	static
EPC1441 🕆	CMOS	2	4.2	unpowered
Part malfunctio	on at mentioned do	ose		

## Alice TPC readout

- TC1265 stood 84 krad without problem
- MIC39151 died after 25 krad (switch-off still possible)
- MIC39151 showed 4-5 spikes at the beginning of the irradiation (50-100 mV)





## ATLAS

Regions	Neutron fluence [Particles/cm <sup>3</sup> ]	Proton fluence [Particles/cm <sup>3</sup> ]	Dose [Gy]
Inner Tracker Pixel	1.6E+15	2.3E+15	288 000
Inner Tracker TRT	7.2E+13	2.8E+13	16 000
Larg Cal	1.9E+12	3.8E+11	48
Tile Cal	2.7E+11	6.7E+10	3.8
Walls	4.9E+10	1.0E+10	1

## ATLAS

Central Tracker : Electronics in RadTol 0.25 microns (pixel, TRT), RadHard DMILL (SCT, TRT), Commercial Bipolar, tested to 1-5 times simulation level

Calorimeter and above : RadHard & RadTol ASICS, COTS tested to 3.5-70 times the simulation level (~230 Gy worst case in forward CSC)

Walls : Patch Panels, Power Supplies with selected COTS tested to 70 times the simulation level (1-2 Gy)

		Pı	esele	ection	Pr	od. (	Qual.		
Part	List	SelG	Seln	SelSEE	ProdG	Prodn	ProdSEE	Comps	Comments
FE	Y	17/18	17/18	17/18	15/18	15/18	15/18	18	Miss LV-, opto
Controller	Y	3/11	3/11	3/11	3/11	3/11	3/11	11	LV+, TTC, SPAC
Tower Builder	Y	<mark>10/10</mark>	10/10	10/10	9/10	9/10	9/10	10	Miss LV-
Layer Sum	Y	1/1	1/1	1/1	1/1	1/1	1/1	1	
PreAmpli	Y	1/1	1/1	1/1	1/1	1/1	1/1	1	Prod. Done
PreShaper	Y	1/1	1/1	1/1	1/1	1/1	1/1	1	Prod. Done
Digital Calib	Y	5/5	5/5	5/5	4/5	4/5	4/5	5	Miss PHOS
Anal. Calib	Y	6/6	6/6	6/6	5/6	5/6	5/6	6	Miss LV-
Tower Driver	?								
LV PS	Y	Y	Y	Y	N	N	N		Preserie 2003
LV distri Board	Y	3/3	3/3	3/3	2/3	2/3	2/3	3	Miss LV-
Optical Link	Y	7/7	7/7	7/7	1/7	1/7	1/7	7	
									Prod. tests en
ELMB	Y	Y	Y	Y	N	N	N	1	cours
Purity Readout	Y	2/2	2/2	2/2	2/2	2/2	2/2	2	LV, HFA1135
Temp Readout	Y	Y	Y	Y	Y	Y	Y		Only Passive
FEC V&T	Y	Y	Y	Y	Y	Y	Y		Only Passive
HEC LV distri	Υ	Y	Y	Y	Υ	Y	Y		Only Passive

• LArg



QUAL LARG except PS



Qualification Status Sept'03

# Power Supplies in UX15

Specific Issues

- . Specific technology of power devices
- . Opto couplers
- . Condition under SEU\* event

In next slides "SEU" are events which create a fonctionnal failure and/or dead time

## ATLAS Electronics Radiation Hardness Power Supplies in UX15

Location/Detector	Features	Controller	Status	Power Device Qual	Preselection Radiation Qualification	Production Radiation Qualification
LARG PS	R=4m	ELMB	PRR Nov 2003	Yes, Production done	Yes	No
LARG HEC	R=4m	ELMB	FDR TBD	ST LV+ LV-	No	No
Tile HV	R=4m	On Board	PRR Done	Yes	Yes	Yes
Tile LV "Brick"	R=4m	ELMB	FDR June 03	Still to be fixed	No	No

ELMB : 2 SEU/10years in LARG PS position

On Board Tile HV logic : 5 SEU/year

## ATLAS Electronics Radiation Hardness Power Supplies in UX15

					Preselection Radiation	Production Radiation
Location/Detector	Features	Controller	Status	Power Device Qual	Qualification	Qualification
MDT Muon HV	R=6m	One per crate	CAEN	Yes	Yes	No
MDT Muon LV	R=11m		CAEN or WIENER			
TGC Muon HV	R=11m		CAEN	Yes	Yes	No
TGC Muon LV	R=11m		CAEN or WIENER	Yes		
CSC Muon HV	R=11m		CAEN	Yes	Yes	No
CSC Muon LV	R=11m		CAEN or WIENER	Yes		
RPC Muon HV	R=11m		CAEN	Yes	Yes	No
RPC Muon LV	R=11m		CAEN or WIENER	Yes		
TRT	R=11m	no controller	WIENER PL500	Yes	No	No

CAEN Controller : <1 SEU/controller/year

No local Controller on WIENER units

### CMS



## CMS

Regions	Neutron fluence [Particles/cm <sup>3</sup> ]	Proton fluence [Particles/cm <sup>3</sup> ]	Dose [Gy]
Inner Tracker	2.5E+15	2.5E+15	828 000
ECAL	8.0E+13	-	-
HCAL	1.7E+12	4.8E+11	83
MUON	8.2E+11	2.2E+10	29
Walls	5.1E+10	1.8E+10	1-2

M. Huhtinen

### CMS

### Tracker & ECAL: Electronics in RadTol 0.25 microns

HCAL : 0.35 microns BiCMOS

Muon Chambers : 0.8 microns BiCMOS

Off-Detector : Crates, Power Supplies with selected COTS tested to ~10 times the simulation level (10 Gy)

### CAEN SASY Power Supply irradiation test with fast Neutrons at UCL

### Up to 2E+12 MeV neutrons



Passuello, Periale, for CMS

### CAEN SASY Power Supply irradiation test with fast Neutrons at UCL



reset (OFF/ON sequence) from remote. The channels restart all normally.

### CAEN SASY HV Power Supply irradiation test with 60MeV protons at UCL

- Average 4 SEU per DC/DC coupler per 1.0E+11 protons are observed (0.5 SEU/year in LHC conditions)

-Careful selection of opto couplers parts

-Tested up to 140 Gy

## LHCb Detector



## LHCb

Regions	Neutron fluence [Particles/cm <sup>3</sup> ]	Proton fluence [Particles/cm <sup>3</sup> ]	Dose [Gy]
Vertex Tracker Pixel	9.0E+13	1.4E+14	58 000
Inner Tracker	8.7E+13	1.3E+14	70 000
RICH	3.4E+12	3.1E+11	240
Muons	2.2E+13	1.1E+13	4620
Walls	1.5E+11	4.6E+9	1-2

J. Christiansen

## LHCb

Central Vertex : Electronics in RadTol 0.25 microns

RICH & Inner Tracker : Electronics in RadTol 0.25 microns

Outer Gas Tracker : RadHard DMILL

ECAL & HCAL : ASICs with commercial 0.8µm CMOS. All tested to radiation level and SEU. AntiFuse FPGA.

Muon Chambers : All Electronics in RadTol 0.25 microns

Off-Detector : Some crates are exposed up to > 100 Gy and  $2^{12}$  protons/cm<sup>2</sup>

## Xilinx FPGA SEE test



#### Xilinx XC4036XL SEE test

N.J. Buchanan, Alberta

## Xilinx FPGA TID test

### 3.3V 0.35µm CMOS



Xilinx XC4036XL TID test

N.J. Buchanan, Alberta

## Antifuse-based FPGA SEE test

### 0.15µm AX1000 Antifuse-based FPGA



R. Katz, Nasa

## Antifuse-based FPGA SEE test

### 0.15µm AX1000 Antifuse-based FPGA



Embedded SRAM (165888 bits)

R. Katz, Nasa

## Status

• Experiments are conducting damage tests with safety factors from 10 to 100 (COTS)

• SEU protection is handled at design level

• SEU rates are estimated to evaluate dead time

Positive LV4913 is fully qualified and available at CERN store (TID > 2Mrads, NIEL ~ 1E14 1MeV neutrons)

Negative LV7913-JQ6 prototypes recently received

# LV7913-JQ6 protons test



# LV7913-JQ6 protons test



# LV7913-JQ6 neutrons test

#### TRIGA reactor, Ljubljana



B. Kieselewski

# LV7913-JQ6 status

#### **3 OPTIONS (T1-T2-T3) have been tested**

**Version T2 has been rejected because of poorer radiation hardness** 

**Production will follow decision after reliability tests on T1, T3 is done by ST.** 

Thermal neutrons

Specific Issue

Thermal neutrons (<1eV) may affect the beta of bipolar transistors (usually PNP)

Mechanism is thermal neutron capture by Boron, with very large cross section.  $\alpha$  particle is emitted and creates NIEL damage in the base of bipolar

The DMILL bipolar transistor was found to be sensitive to thermal neutrons (although it is NPN)

## Database

Radiation Tolerant Components Database update (C. Parkman) :

- For all CERN experiment&accelerator electronics
  - used for LHC electronics components,
  - Open to Alice, CMS, LHCb ...
- Addition of Systems and Sensors

Consult Web Page http://oraweb01.cern.ch/radhardcomps/owa/radhardcomps\_public.

## Irradiation Campaigns

TID Campaign in Pagure : April 2003 NIEL Campaign in Prospero : April 2003, Nov 2003 NIEL Campaign in ITN : Jan-March 2003 Hadron Campaigns (PSI, Louvain) organized jointly by F. Faccio (EP) and T. Wijnands (AB) March 03 April 03 June 03 Sep 03 Nov 03

Consult Web Page http://oraweb01.cern.ch/atlasradag/owa/Q\_CERN\_AGENDA.queryList