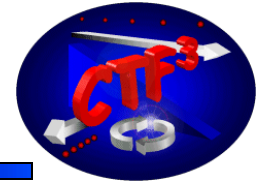




# Technological challenges of CLIC

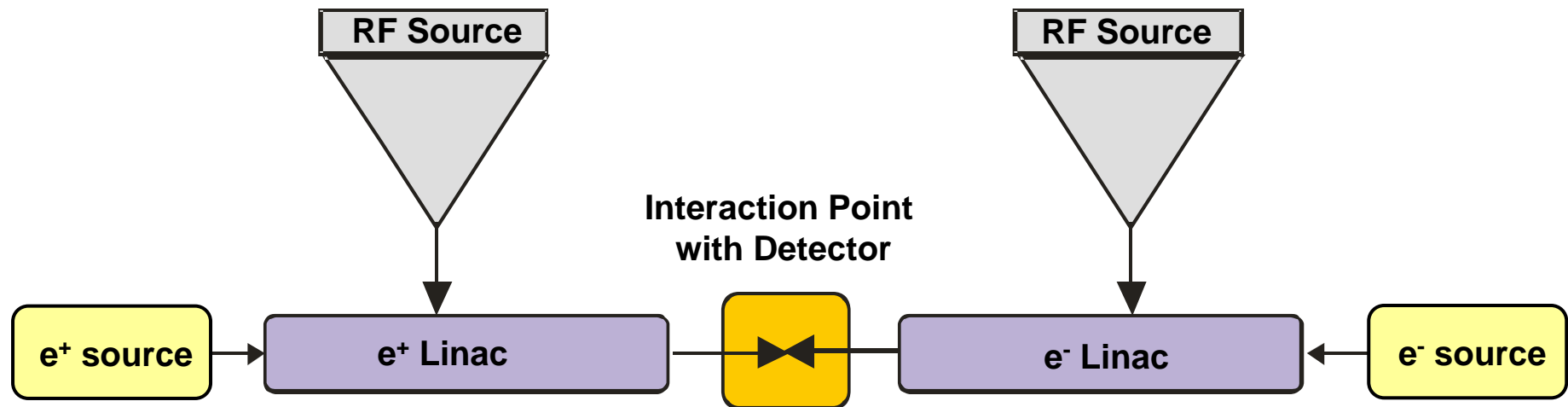
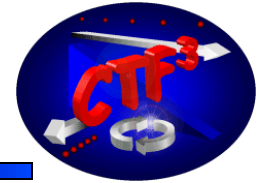


## 2. RF Power Generation and High-Gradient

- Introduction  
CLIC, Two beam scheme
- 30 GHz Power Generation  
Drive Beam Generation and Power Extraction Structure
- 30 GHz Acceleration Structure  
Design, Constraints, Technology
- High-Gradient
- Conclusions and Outlook



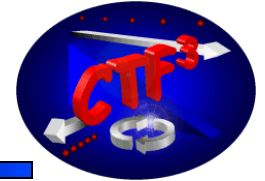
# What is a Linear Collider



- No big bending magnets
- But a lot of RF acceleration
- High Accelerating Gradient to minimize size and cost
- Exceptional beam quality needed (colliding nm-size beams)



# Linear Collider Projects



Two projects under study:

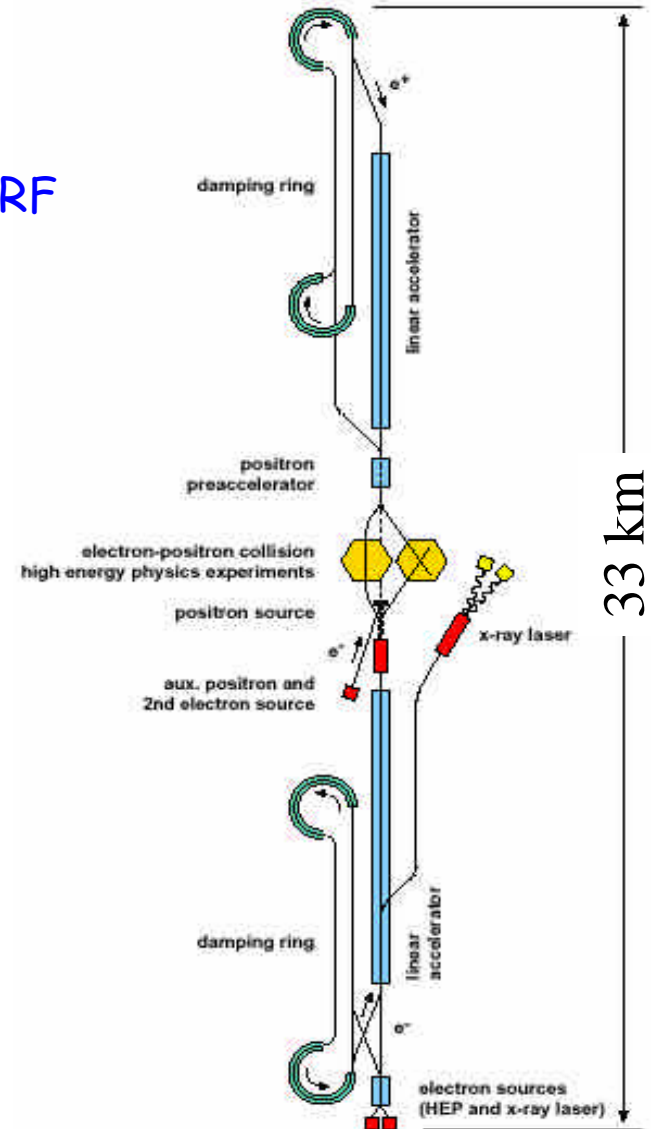
## ILC (International Linear Collider)

- TESLA Technology, 1.3 GHz superconducting RF
- 30 MV/m, powered by Klystrons
- $E_{cm} = 0.5-1$  TeV
- Huge international effort to produce TDR

## CLIC (Compact Linear Collider)

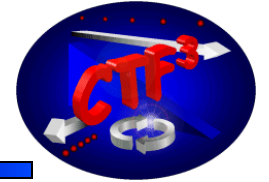
- 30 GHz normal conducting RF
- 150 MV/m, powered by a Drive Beam
- $E_{cm} = 3$  TeV (0.5-5)
- Modest effort to demonstrate feasibility

Decisions ~ 2010





## Why such a high gradient ?



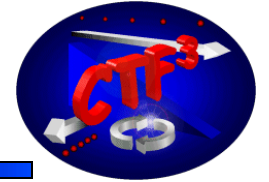
- Higher Gradient = shorter Accelerator
- Lower Cost
- Cultural threshold for maximum site length: 30-40 km
- Advantages for the beam dynamics



**Gradient as high as possible or economical:  
150 MV/m for CLIC**



## Accelerating gradient ?



We need higher gradient per unit length (cost)

10 MV/m

15 - 30 MV/m: Routinely achieved (LIL)

50 MV/m: Super-conducting limit

100 MV/m

50 -150 MV/m:

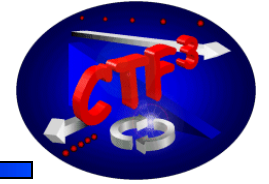
Normal-conducting linear collider

Future: Plasma/Laser/Wakefield  
acceleration

> 1 GV/m



## Why very high frequency ?



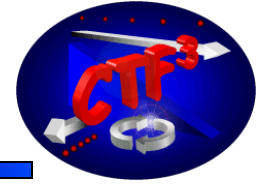
- Historically: Higher Gradient
- Lower Peak Power
- Higher Efficiency
- Compact → Cost



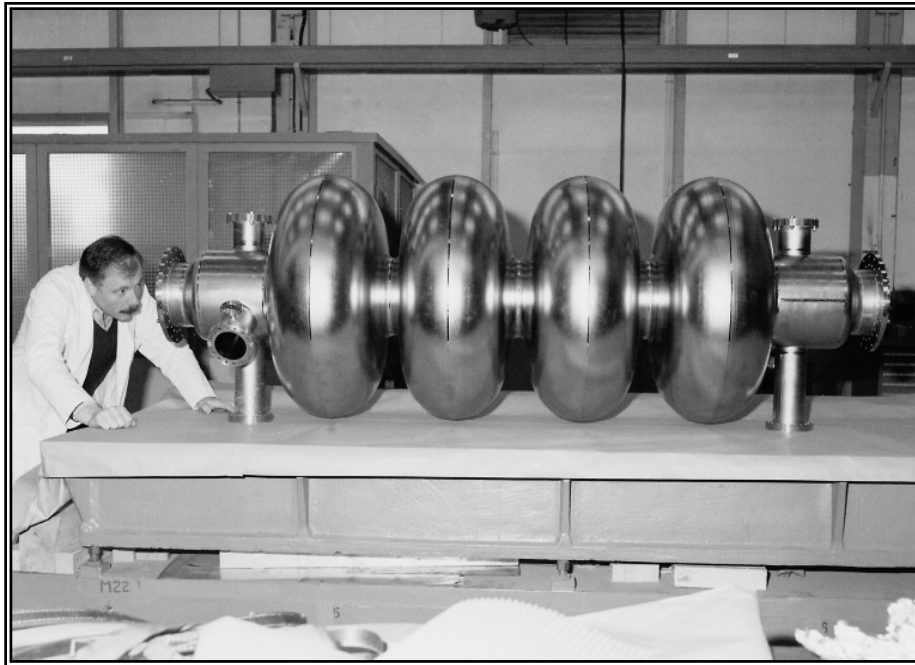
**30 GHz chosen for CLIC**



# Why very high frequency ?



LEP-Cavity 350 MHz

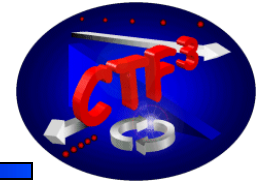


CLIC-Cavity 30 GHz

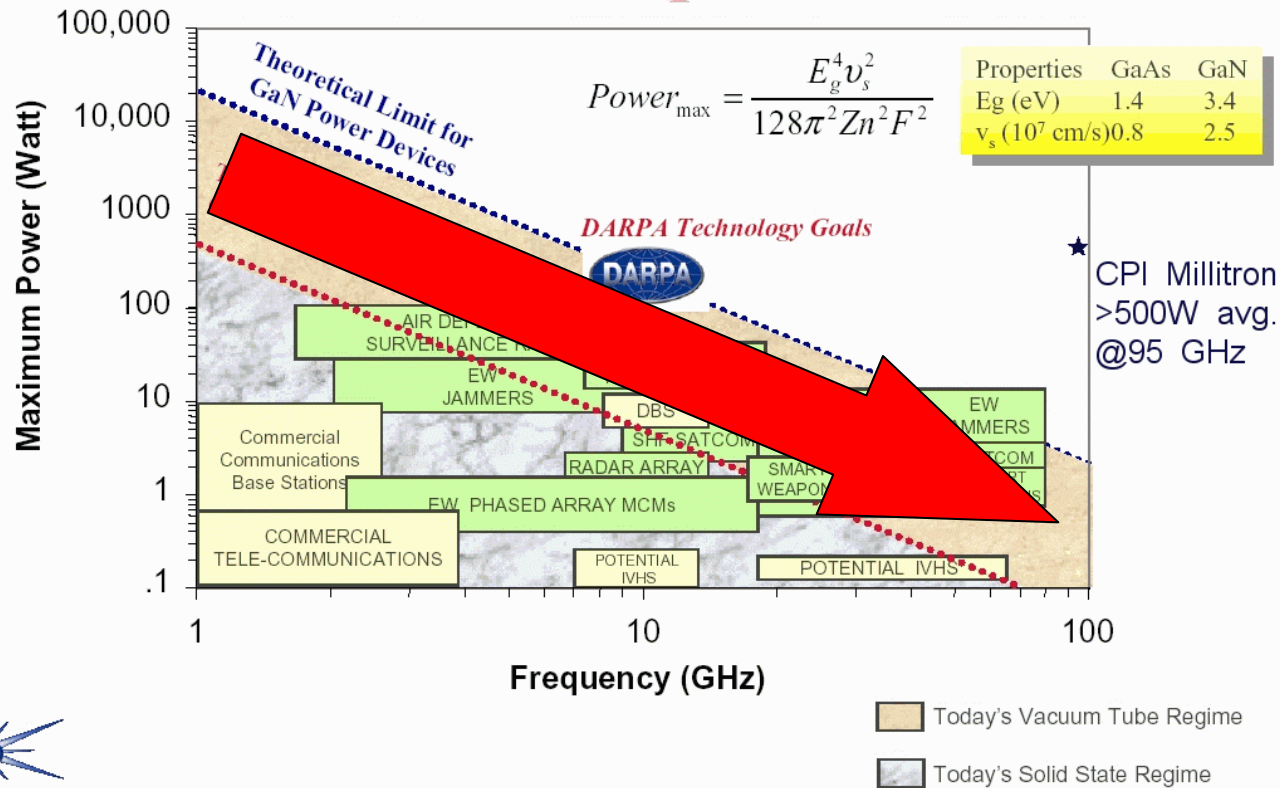




# Klystron, the conventional RF power source



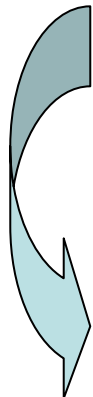
## Current Technology Limitations and Potential Improvements



Microsystems Technology Office

000906

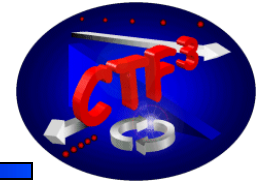
Limited by space charge and power density  
Relativistic Klystron, Two beam accelerator scheme



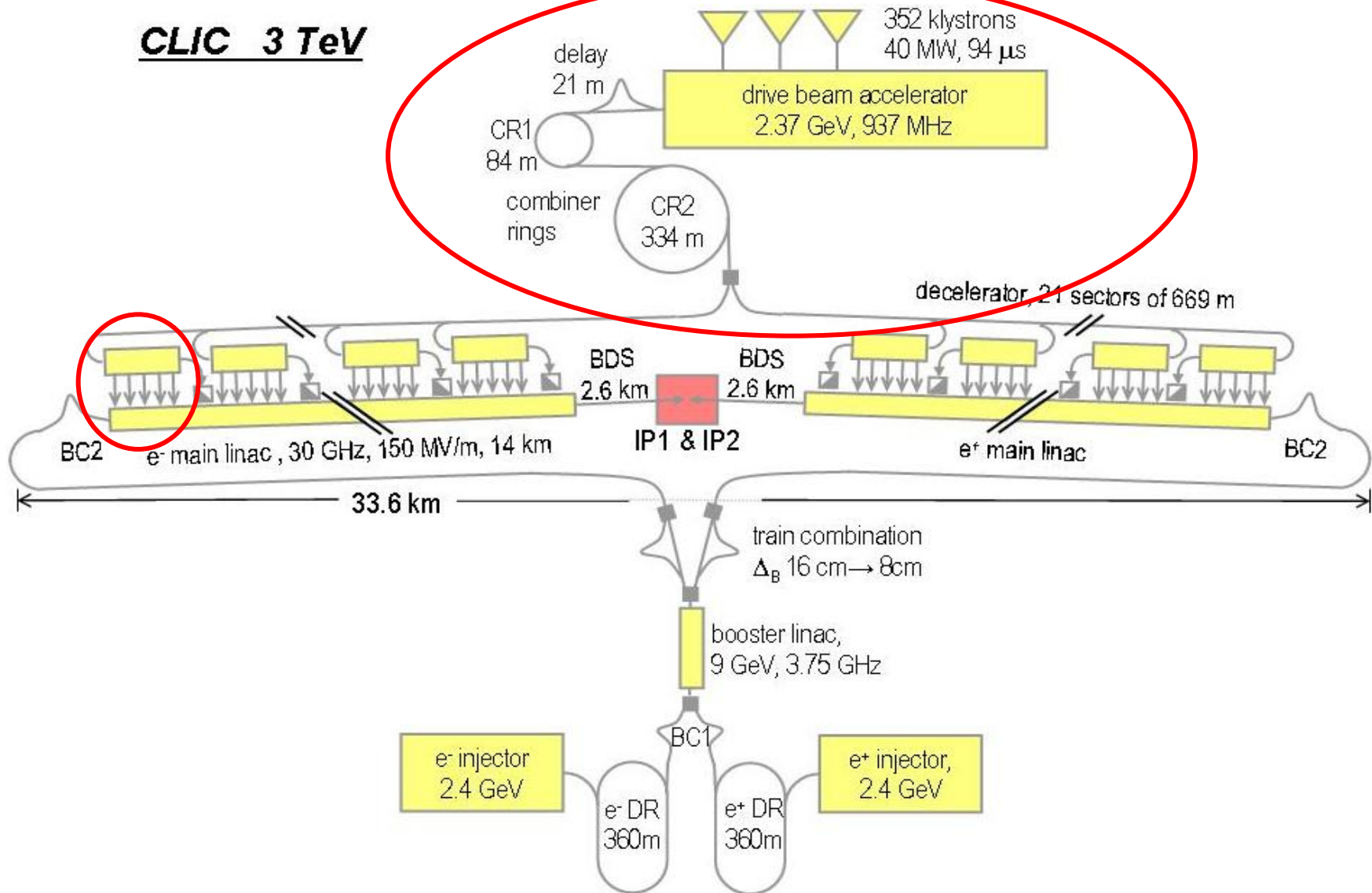




# CLIC schematic

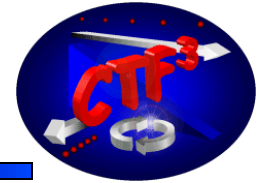


## CLIC 3 TeV





# Two Beam Accelerator

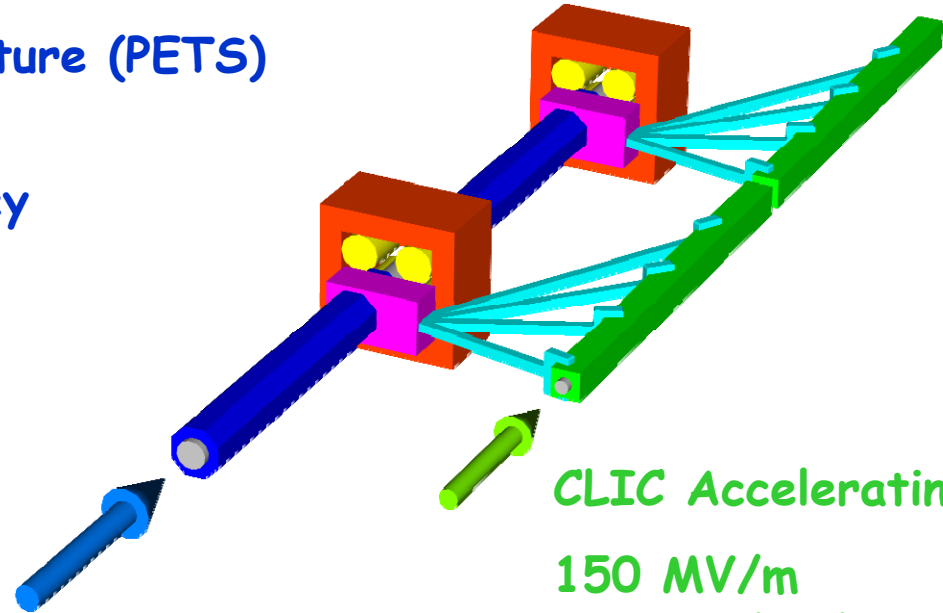


## Power Extraction Structure (PETS)

642 MW output Power  
94 % transfer efficiency

Drive beam:

2.37 - 0.237 GeV  
181 A  
70 ns



## CLIC Accelerating Structure

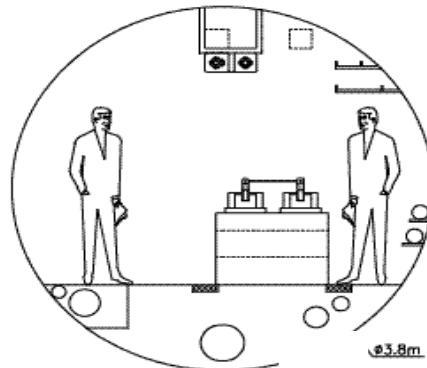
150 MV/m  
70 ns pulse length  
150 MW input Power

Main Beam:

9-1500 GeV  
1.5 A  
60 ns

CLIC TUNNEL  
CROSS-SECTION

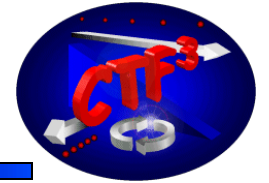
3.8 m diameter



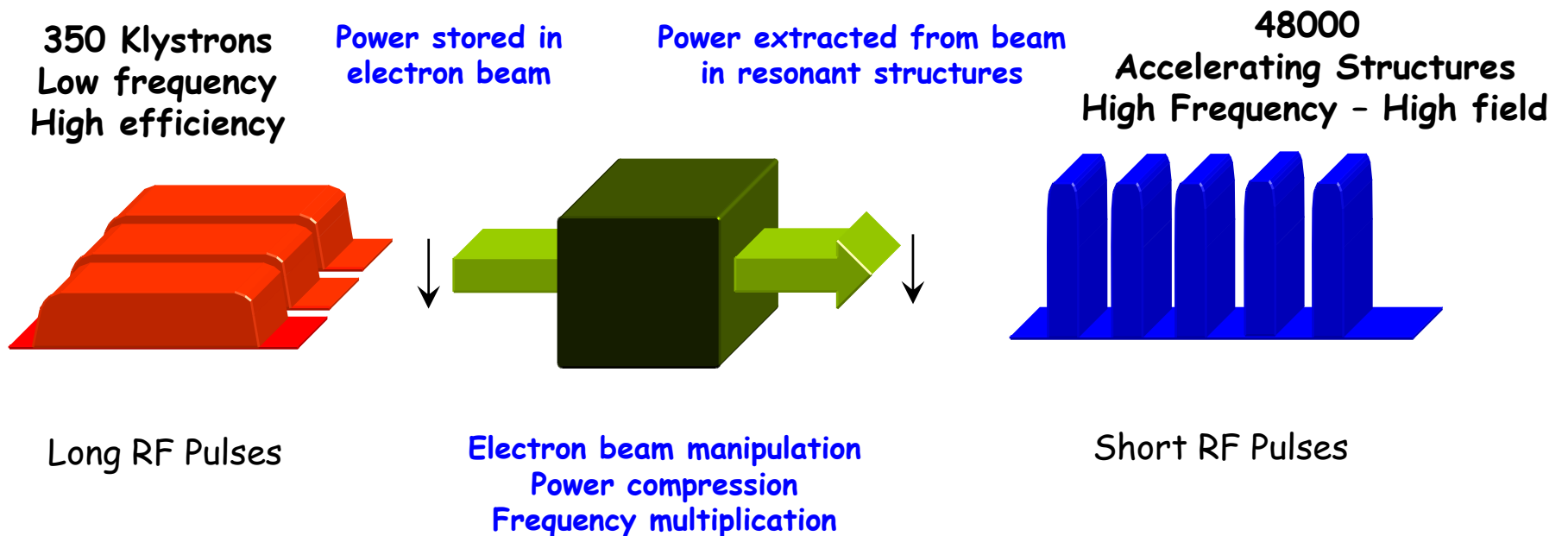
ø3.8m



# Drive Beam, an efficient power source

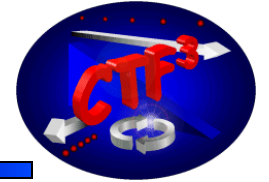


- No conventional power source (klystrons) existing
- Extract RF power at 30 GHz from an **intense** e- "**drive beam**"
- Generate **efficiently** long pulse and compress it (in power + frequency)

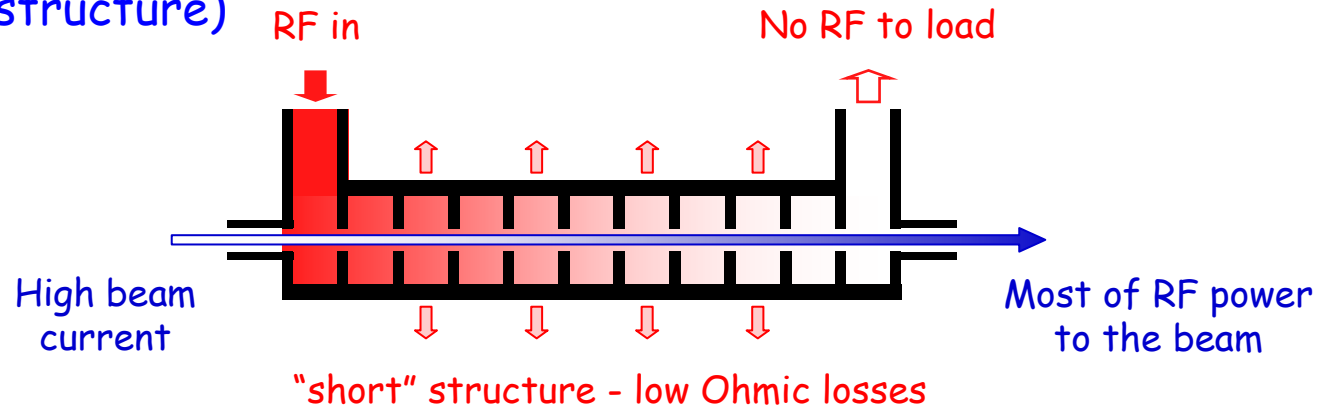




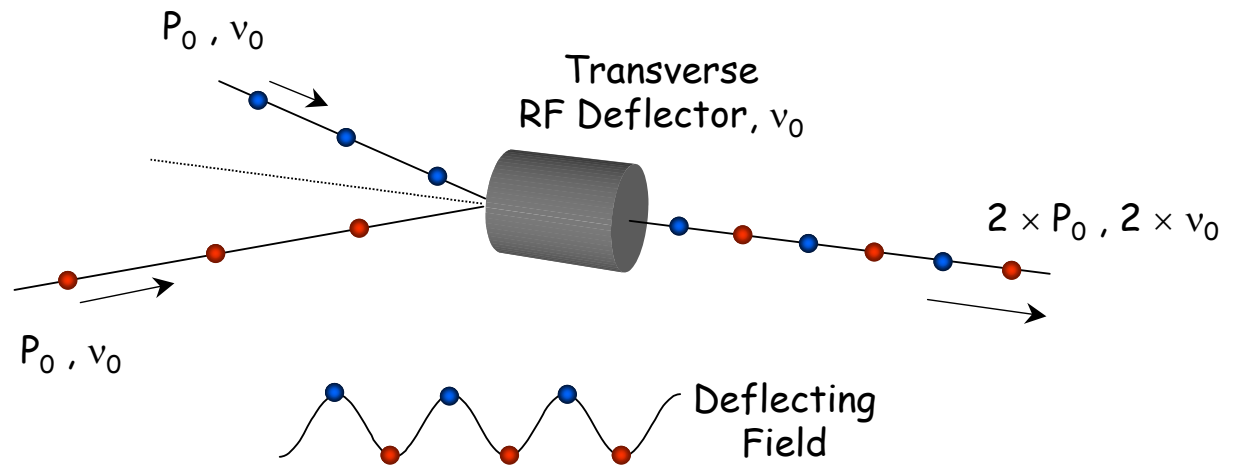
# Drive Beam Generation



Efficient acceleration  
(Full beam loading in nc structure)

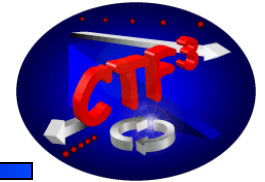


Frequency Multiplication  
(Beam combination using  
RF deflectors)

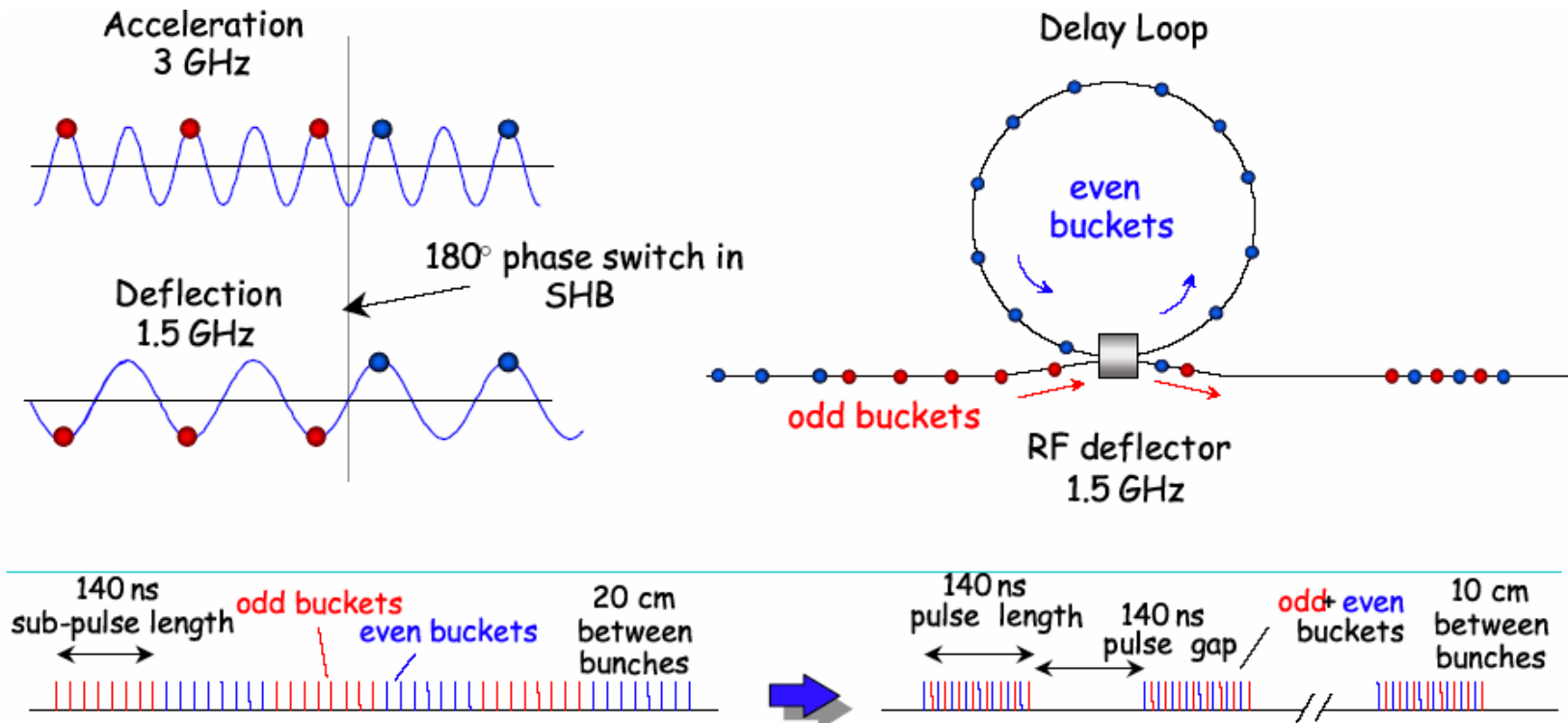




# Delay Loop

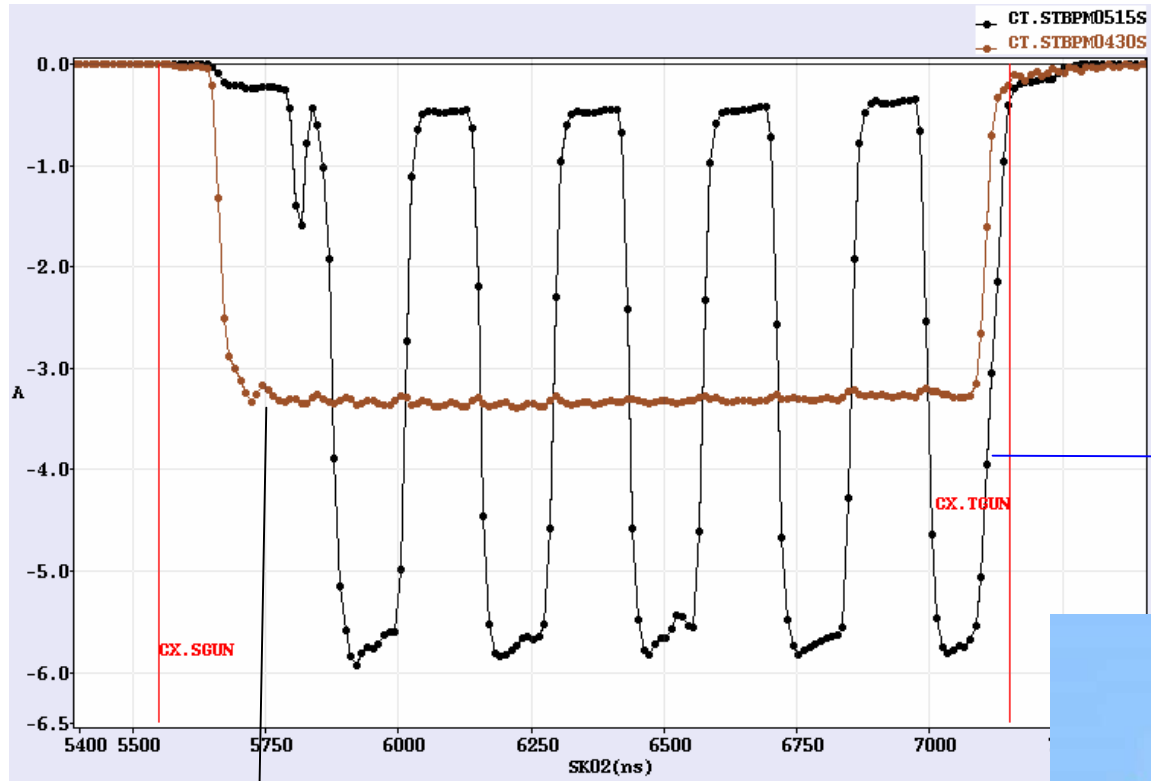
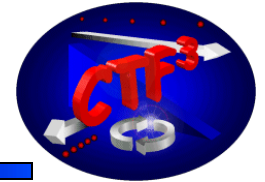


- Double repetition frequency and current
- Parts of bunch train delayed in loop
- RF deflector combines the bunches



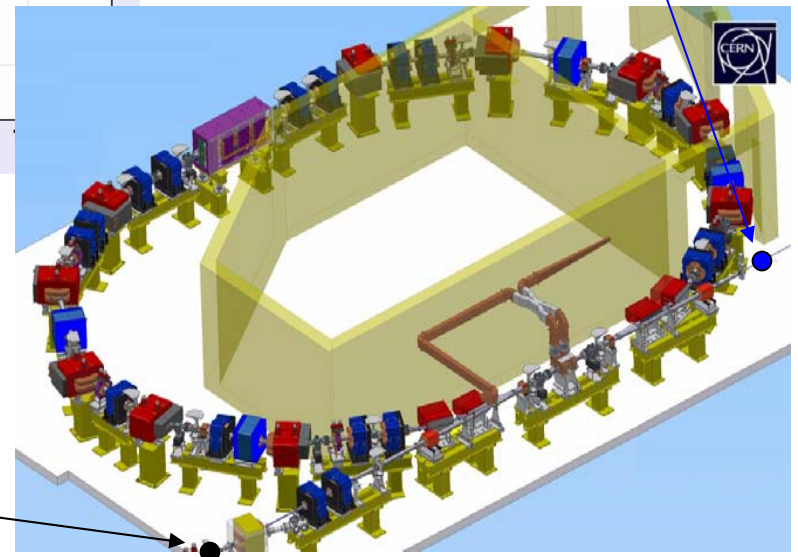


# Delay Loop, First Results



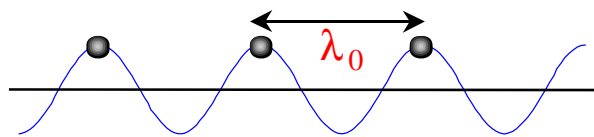
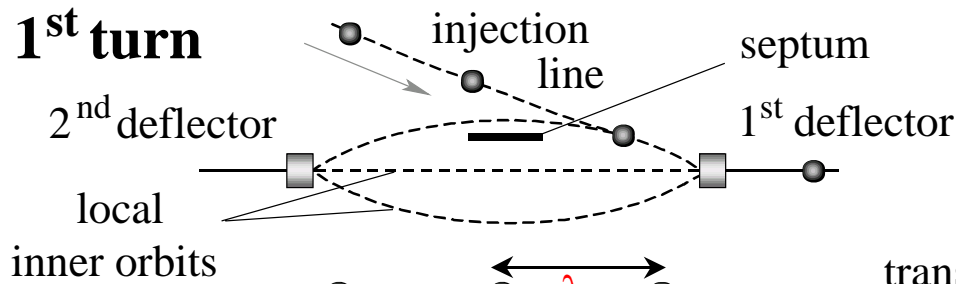
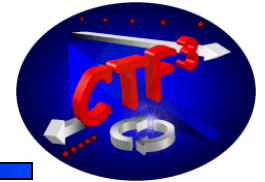
CT.BPM 515  
5.8 A + 0.5 A

CT.BPM 430  
3.3 A

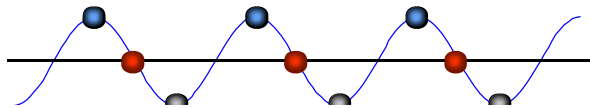
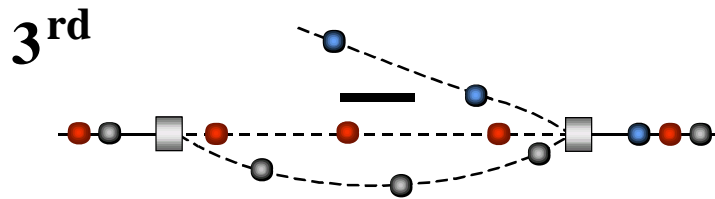
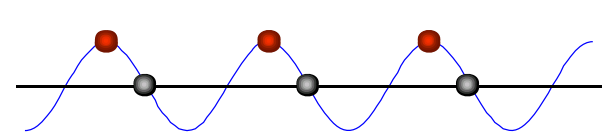
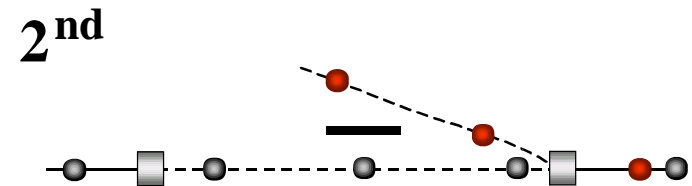




# Combiner Ring

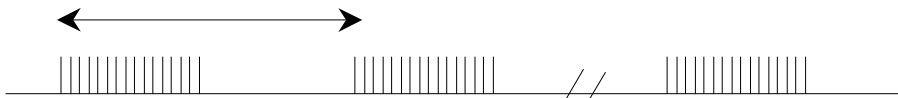


transverse deflector field

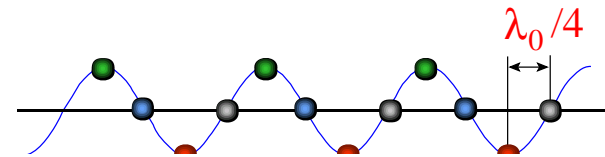
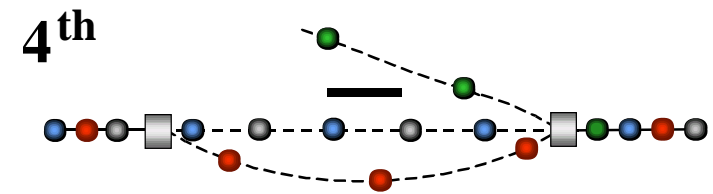


Train spacing =  $M \times \lambda_0 =$   
ring circumference  $\pm \lambda_0 / 4$

$\lambda_0$  bunch spacing



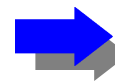
4 trains -  $I_0$  peak current



$\lambda_0 / 4$  bunch spacing

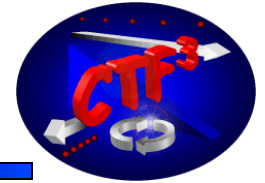


1 train -  $4 \times I_0$  peak current



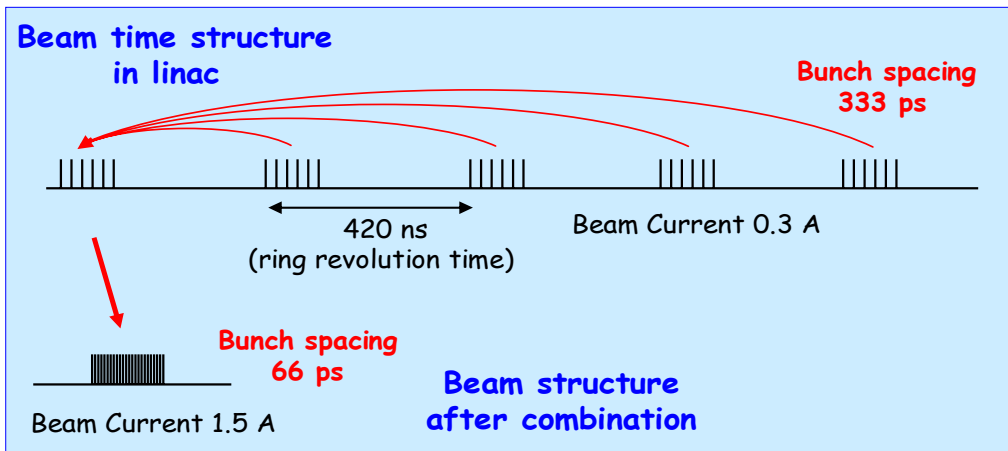
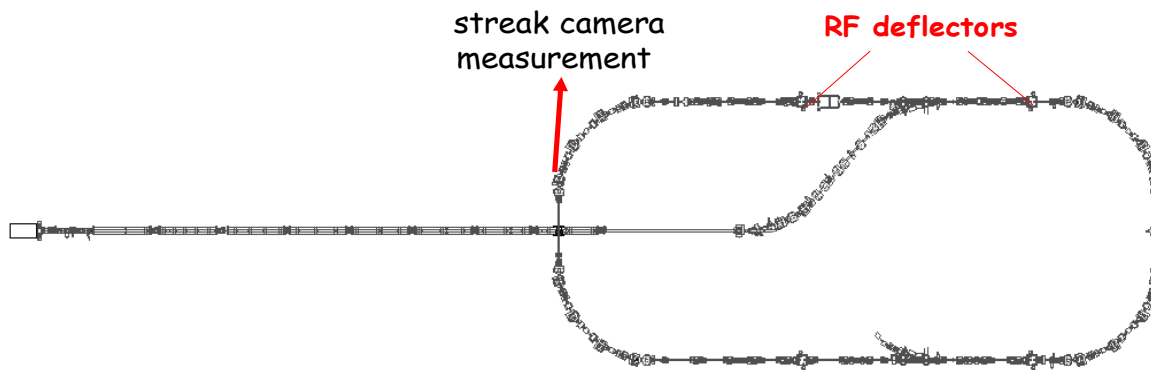


# Proof of Principle

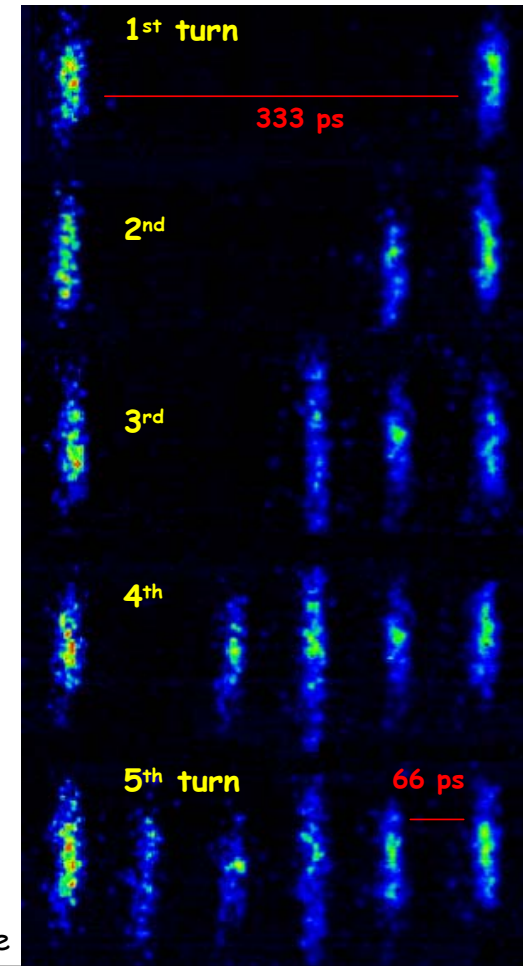


## CTF3 - PRELIMINARY PHASE

Successful low-charge demonstration of electron pulse combination and bunch frequency multiplication by up to factor 5



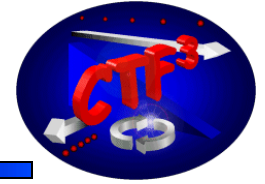
Streak camera image of beam time structure evolution



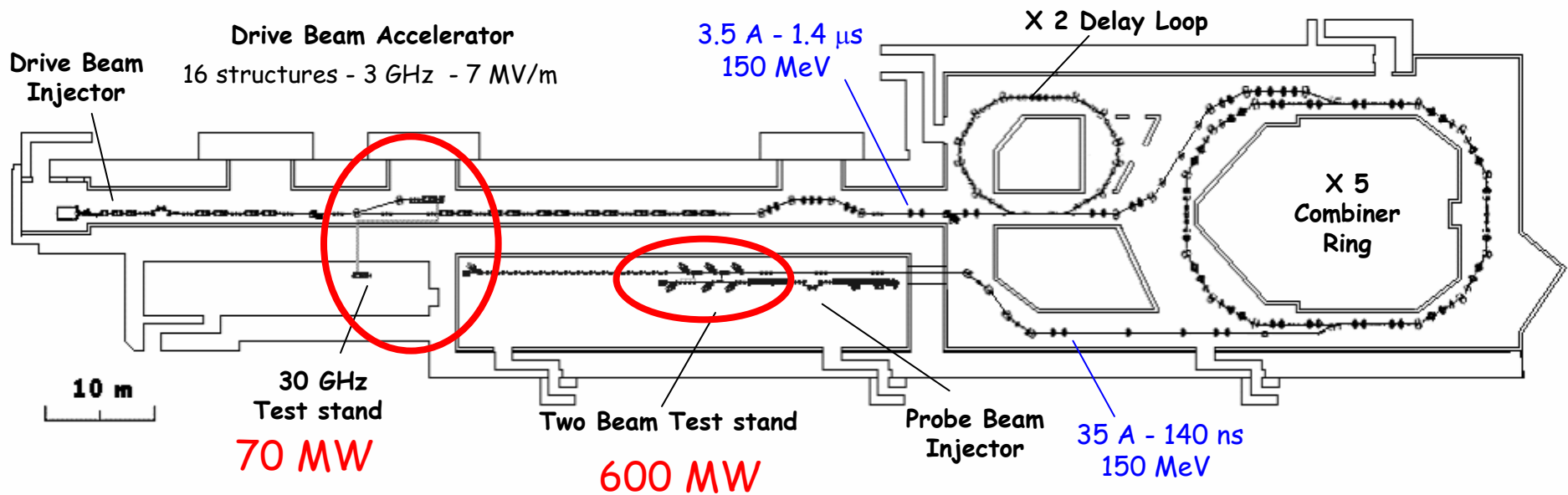




# CTF3 overview

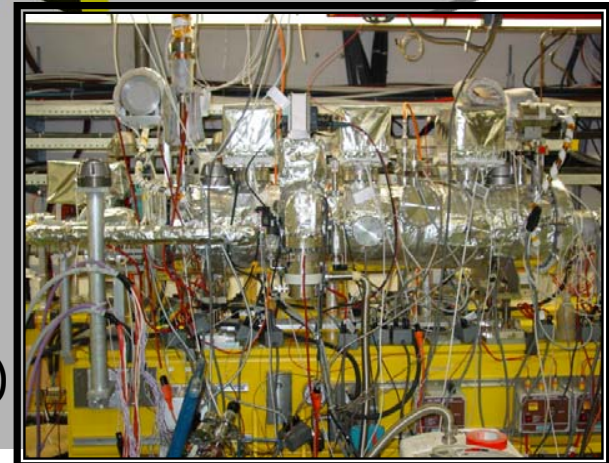
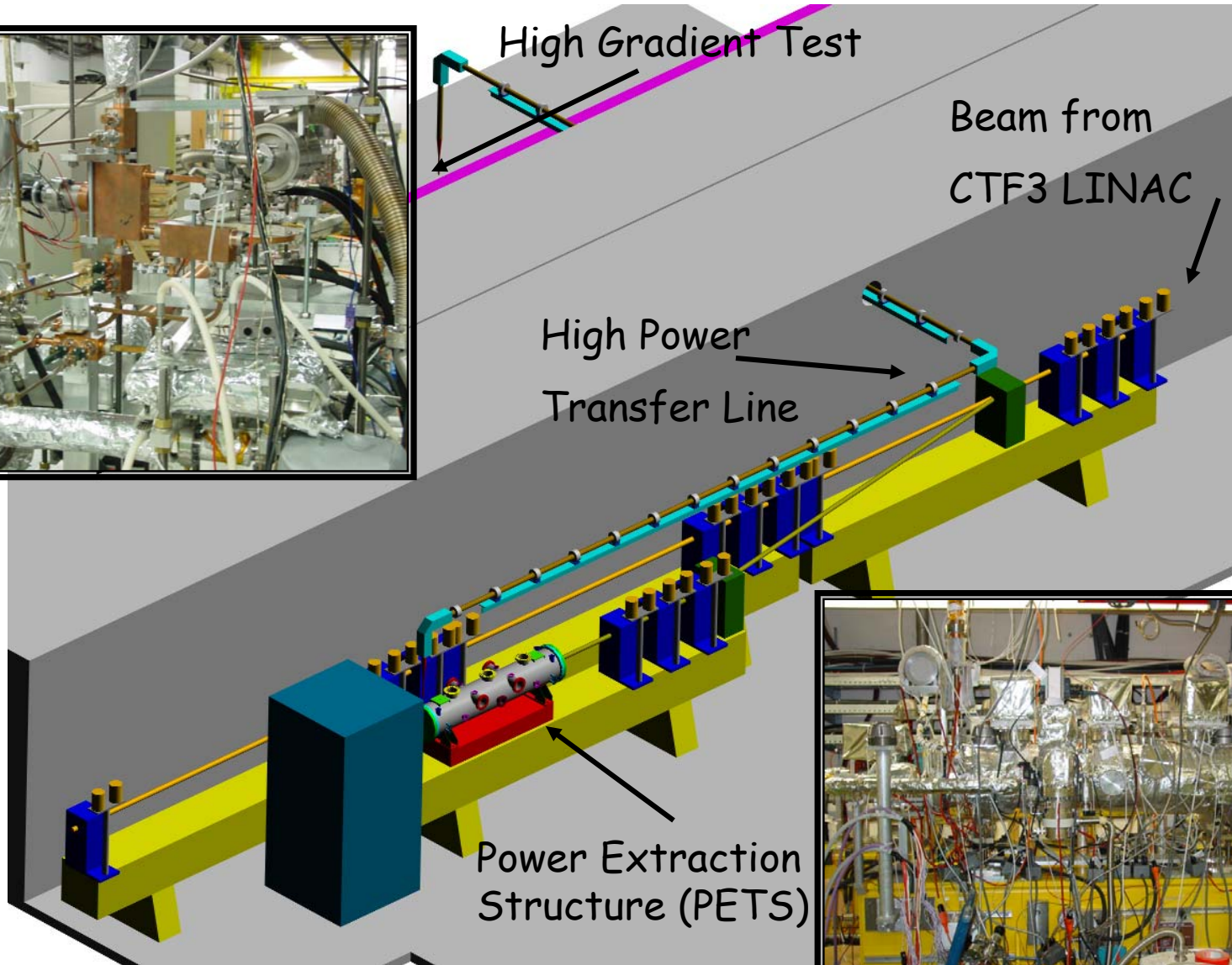
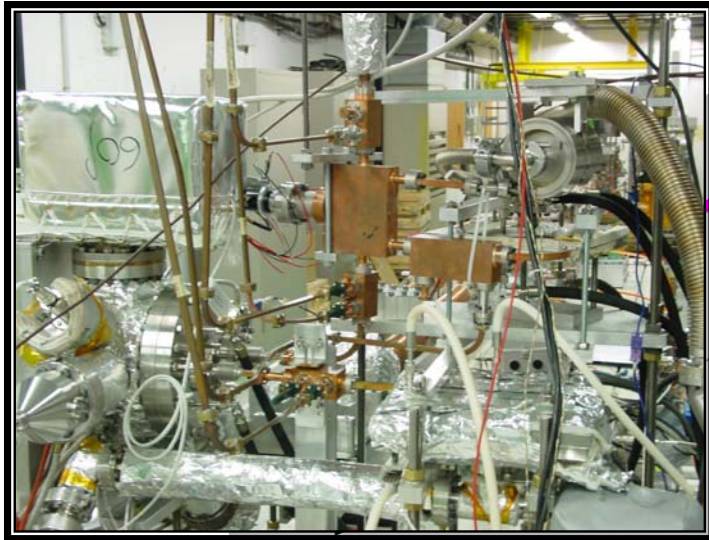
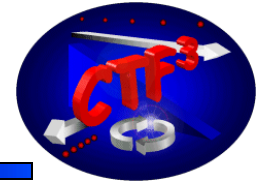


## 30 GHz power production



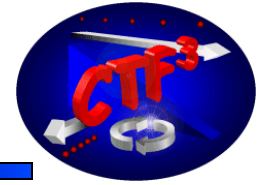


# 30 GHz Power Production in CTF3

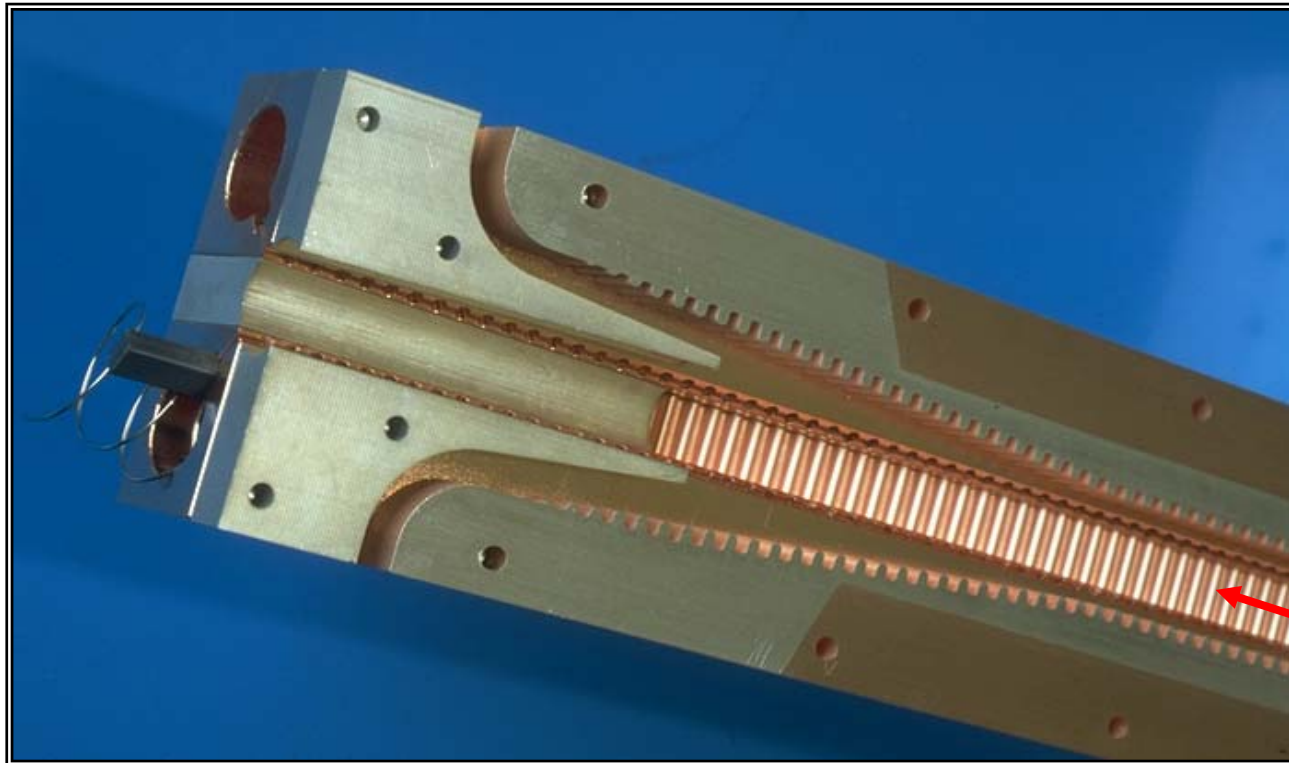




# 30 GHz Power Production in CTF3



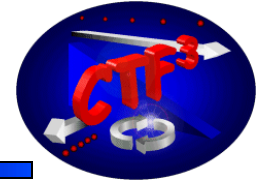
PETS = Power Extraction Structure



Beam

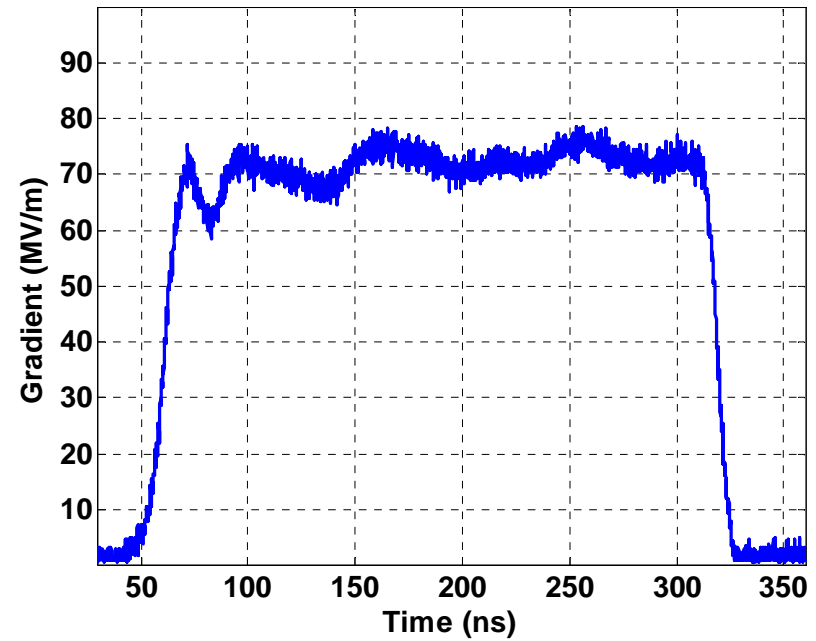
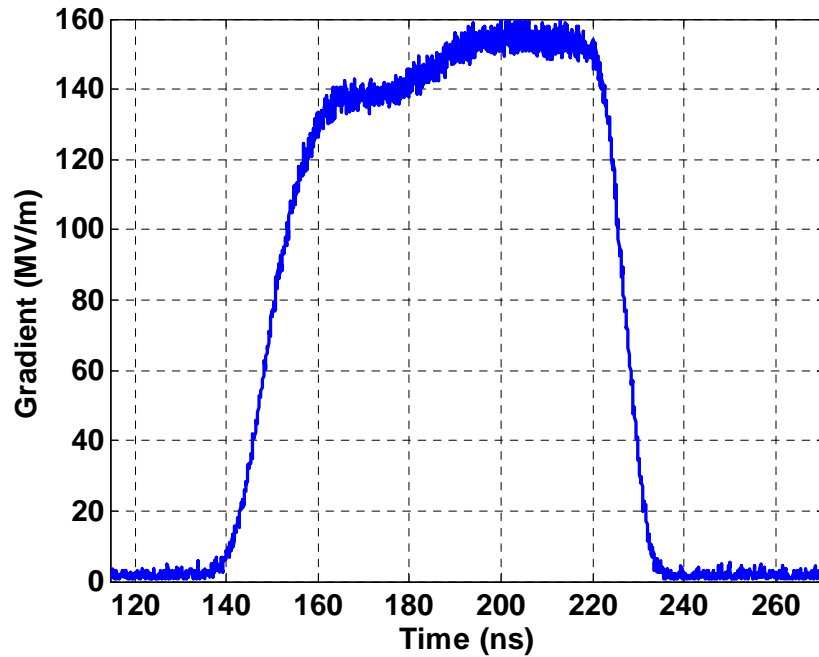


# 30 GHz Power Production in CTF3



100 MW, 70 ns

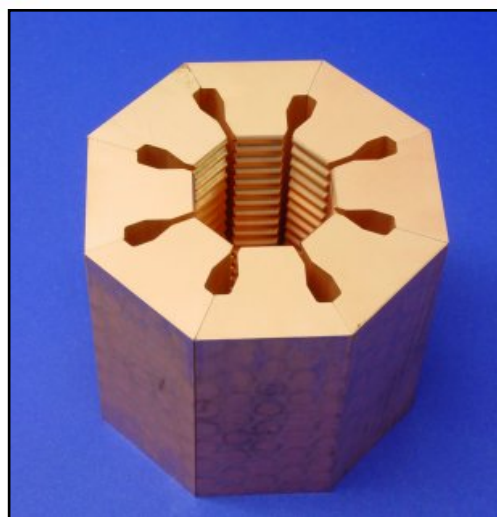
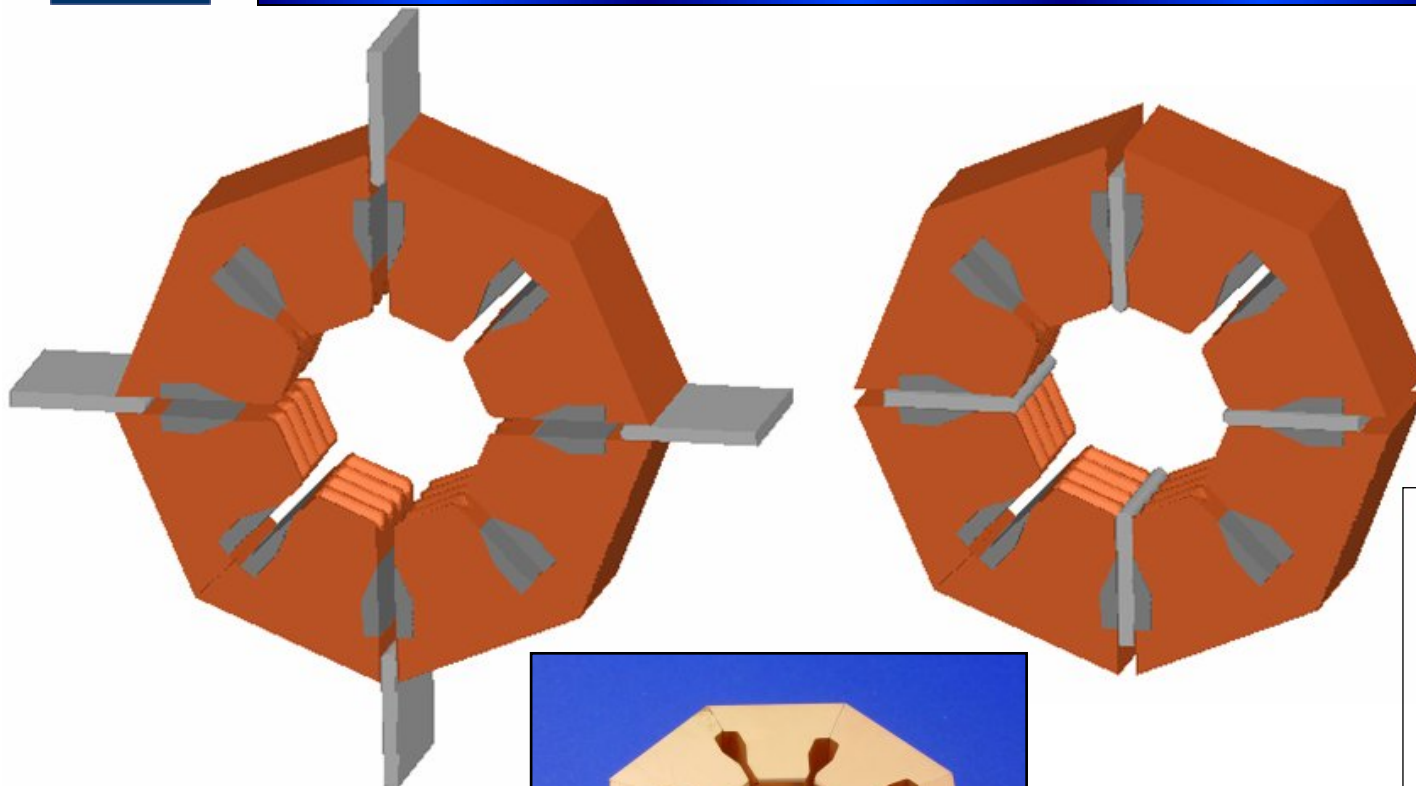
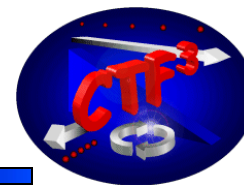
25 MW, 300 ns







## 30 GHz Power Production for CLIC



PETS parameters:

$F = 29.9855 \text{ GHz}$

Aperture = 22.5 mm

$R/Q = 320.2 \text{ Ohm/m}$

Beta = 0.798  $C$

$\Delta\phi/\text{cell} = 140^\circ$

Active length = 0.6 m

Total length = 0.77 m

$I_{\text{Drive beam}} = 176 \text{ A}$

RF power = 642 MW

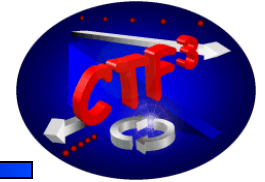
Damping slots: 8 x 2 mm

Extraction and  
transfer efficiency = 94%

Igor Syrathev



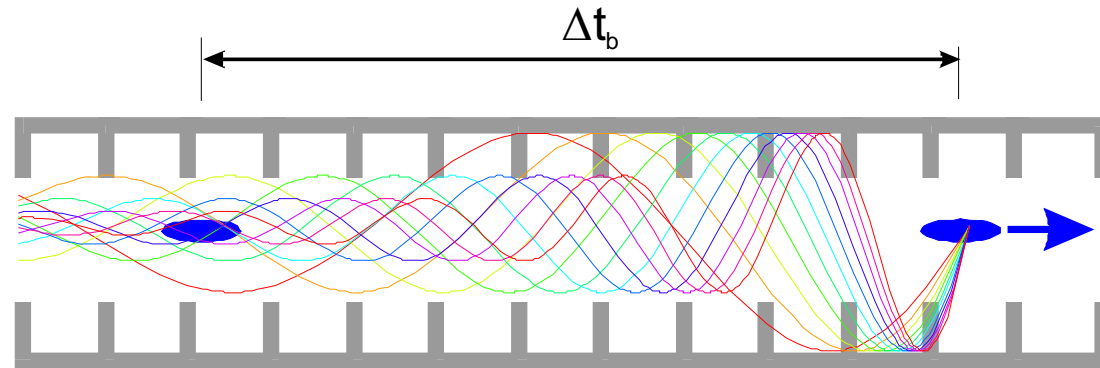
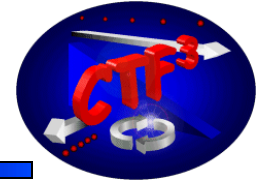
# Structure Design Constraints and Performance Requirements



- Wakefield control
  - aperture size, coupling slots
- Efficiency
  - pulse length, structure length, structure material
- Reliability (large scale accelerators)
  - <  $10^{-6}$  trip probability
- ➡ RF breakdown and Pulse heating
  - surface fields (H and E), input power, pulse length, surface preparation, material



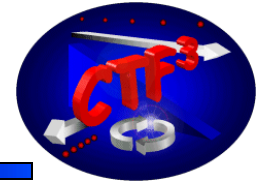
# Wake fields



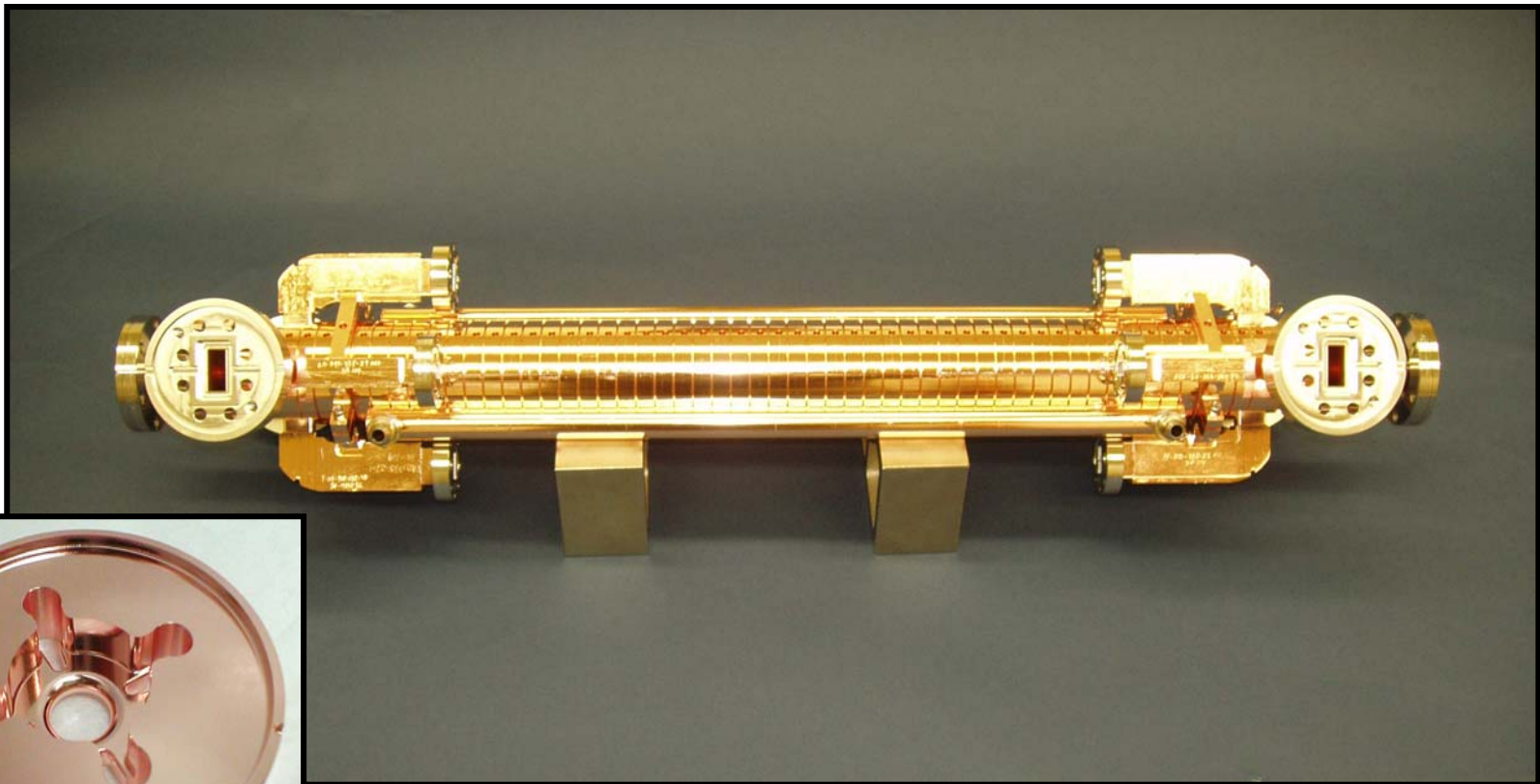
- Bunches induce fields which perturb later bunches
- Fields can build up resonantly
- Bunches passing off-centre excite transverse higher order modes (HOM)
- Later bunches are kicked transversely  
→ Emittance growth!!!
- Long-range wakes minimized by structure design
- Short-range wakes minimized by alignment



## Classical structure from NLC



NLC/GLC development by SLAC/KEK/FNAL

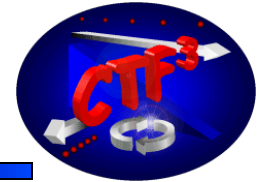


11 GHz, 65 MV/m, 400 ns

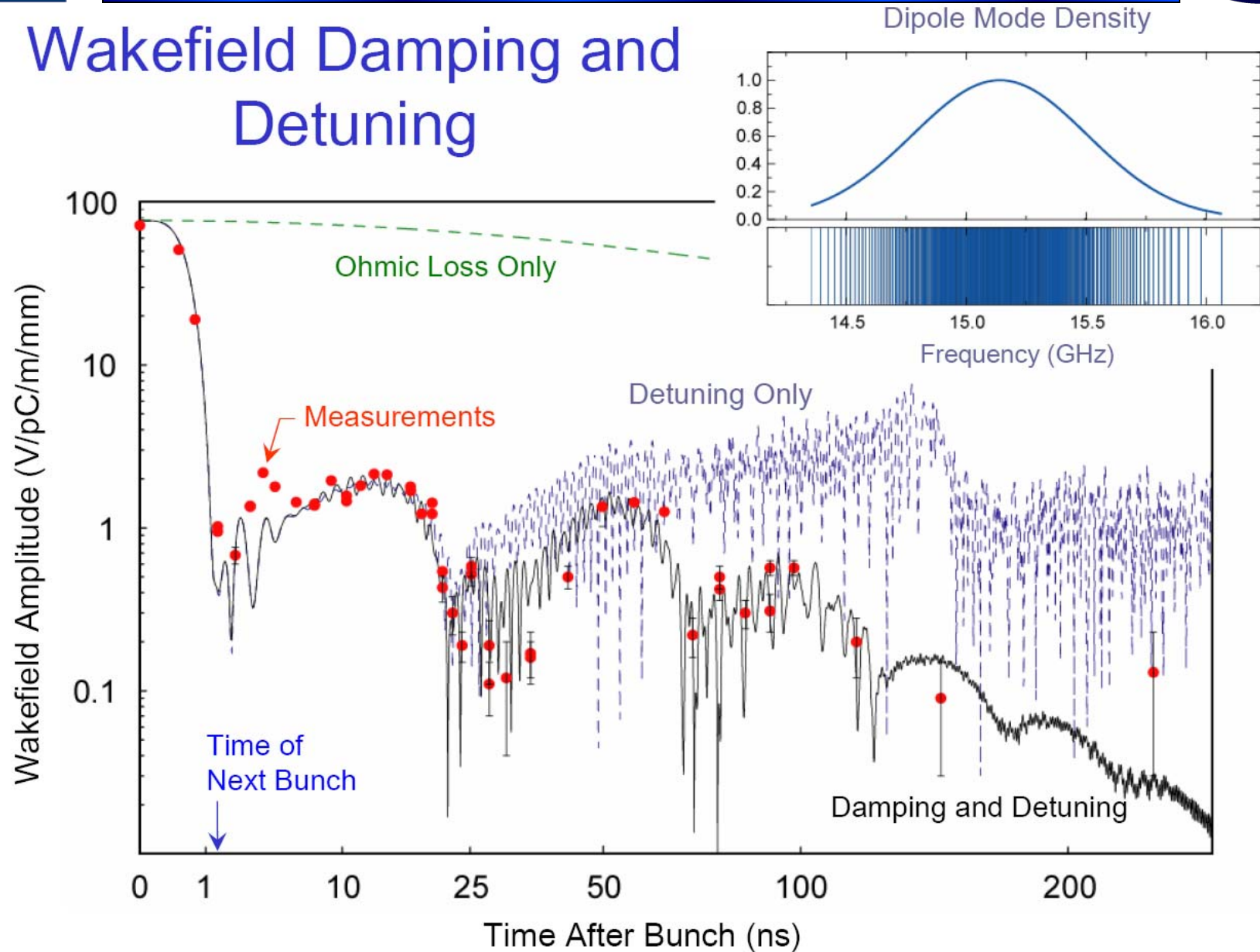




# Wake fields

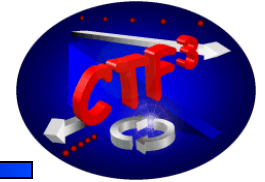


## Wakefield Damping and Detuning

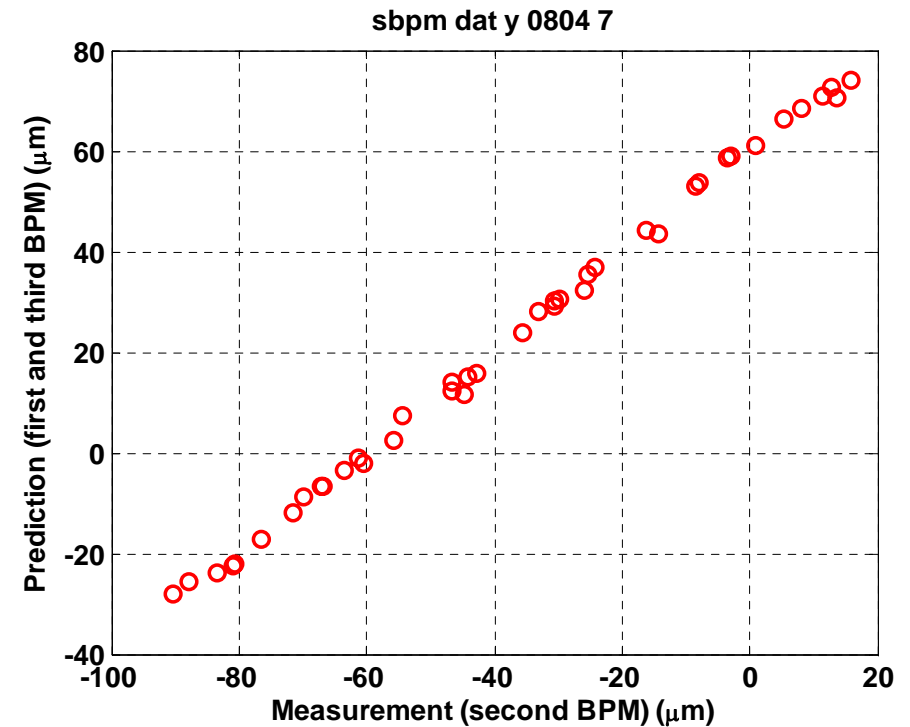
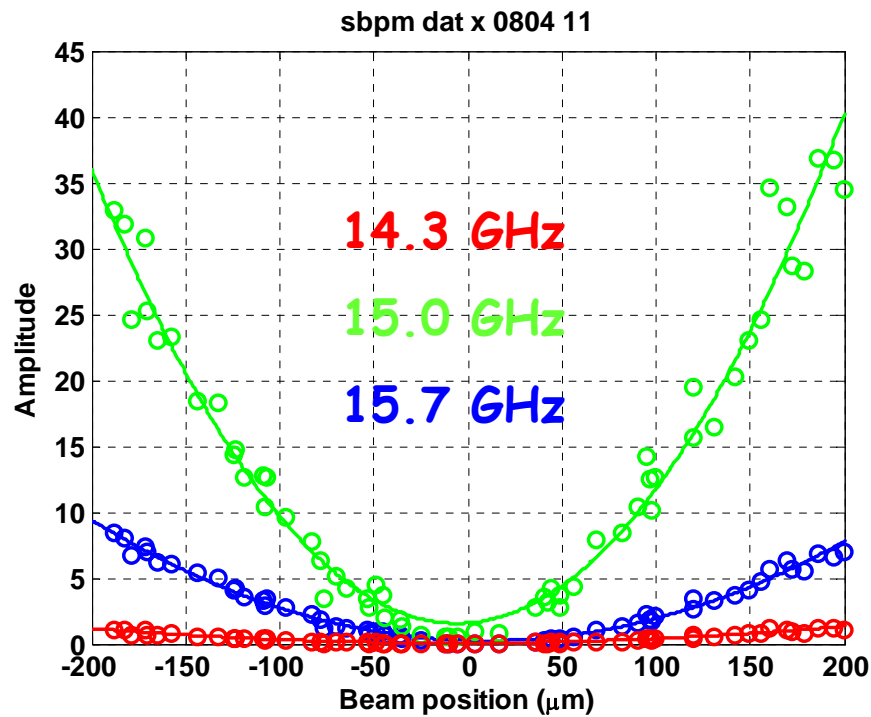




# Beam Based Alignment



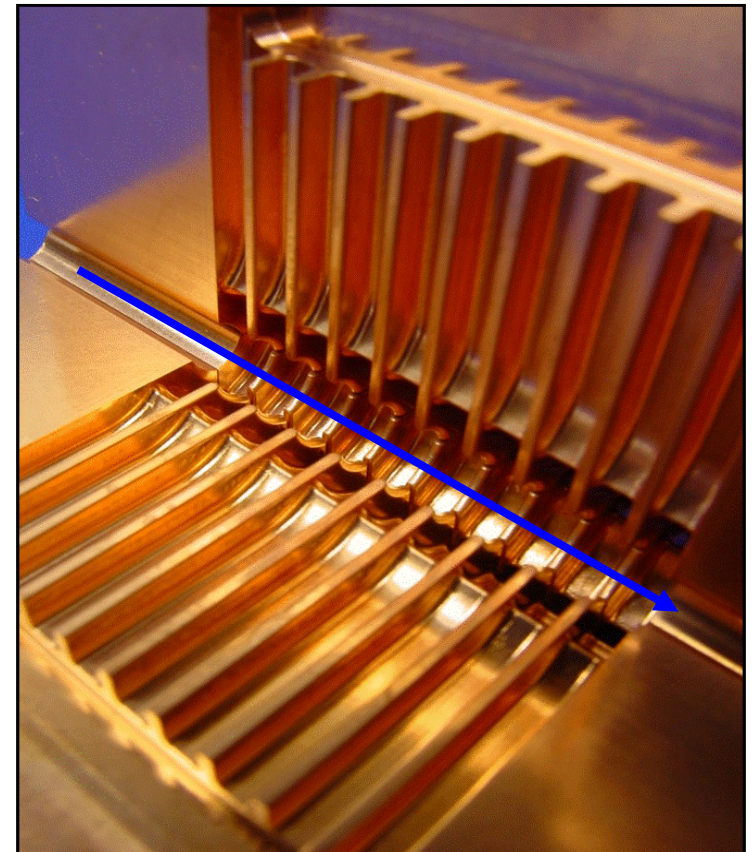
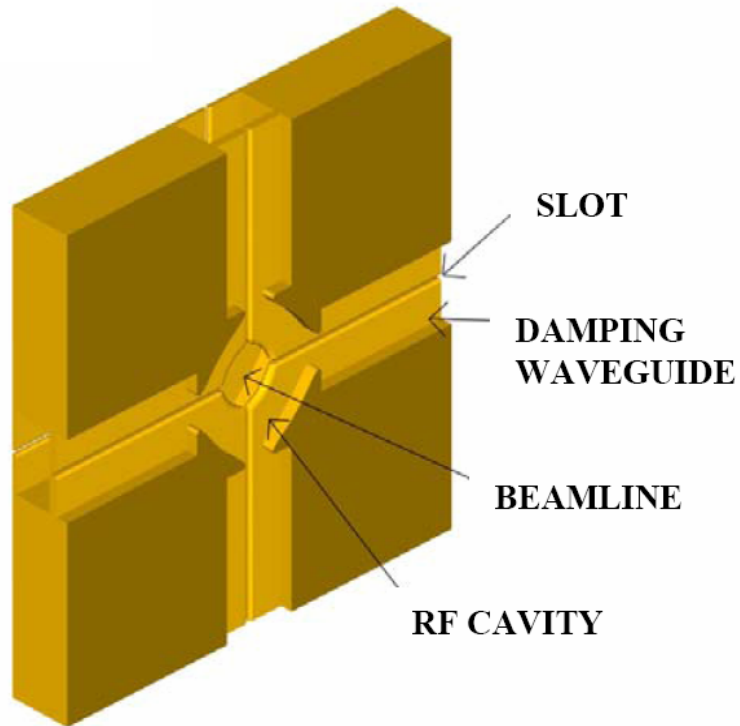
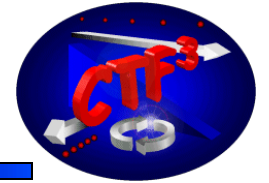
## ASSET 2005 - S-BPM Measurements



Measured resolution: below 1 micron



# New Ideas from CLIC

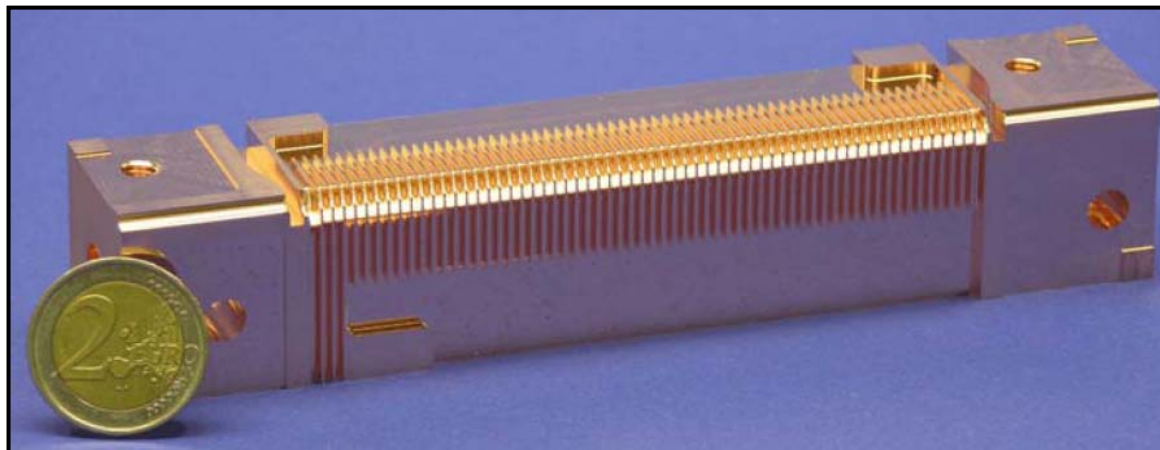
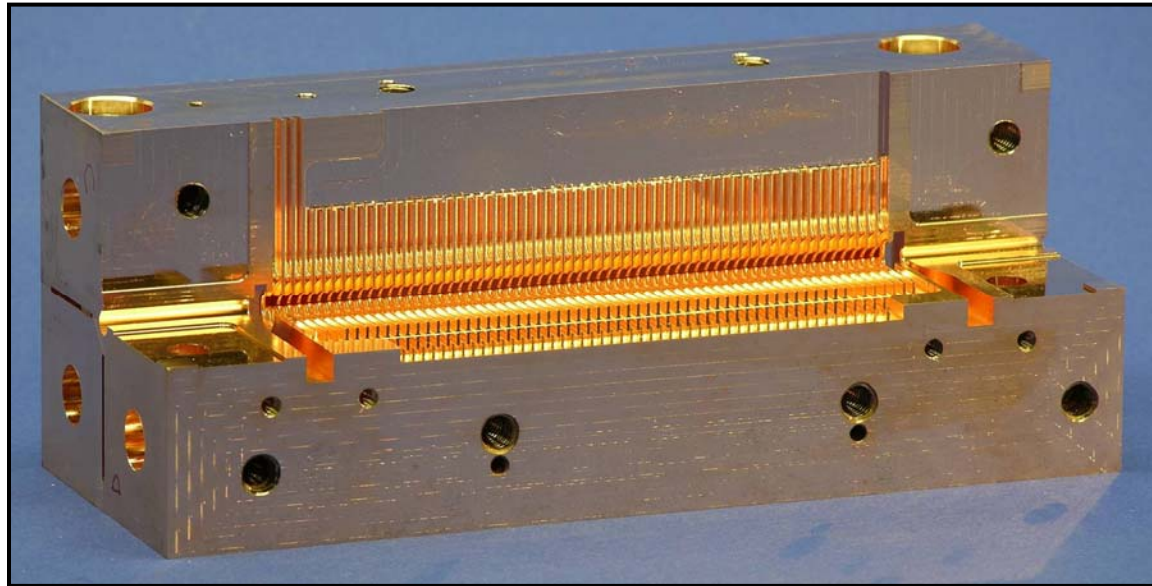
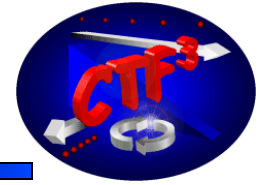


30 GHz, 150 MV/m, 70 ns,  $< 10^{-6}$  trip probability

Alexej Grudiev



## New Ideas from CLIC



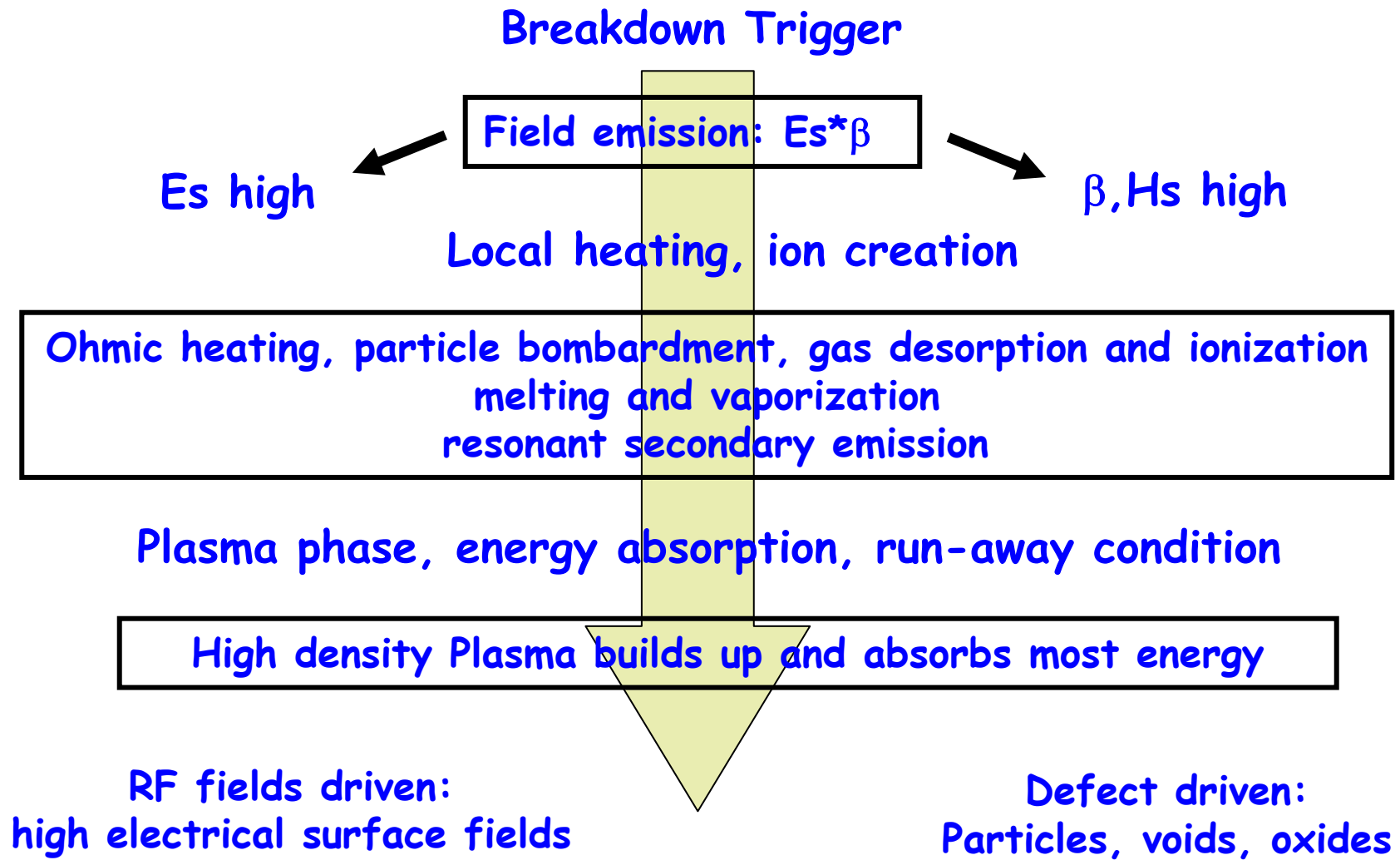
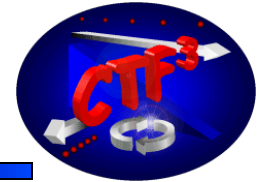
Currently being installed for testing !

Alexej Grudiev



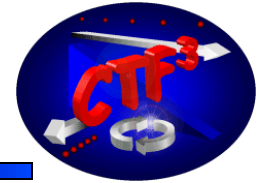


# What Happens in an RF breakdown

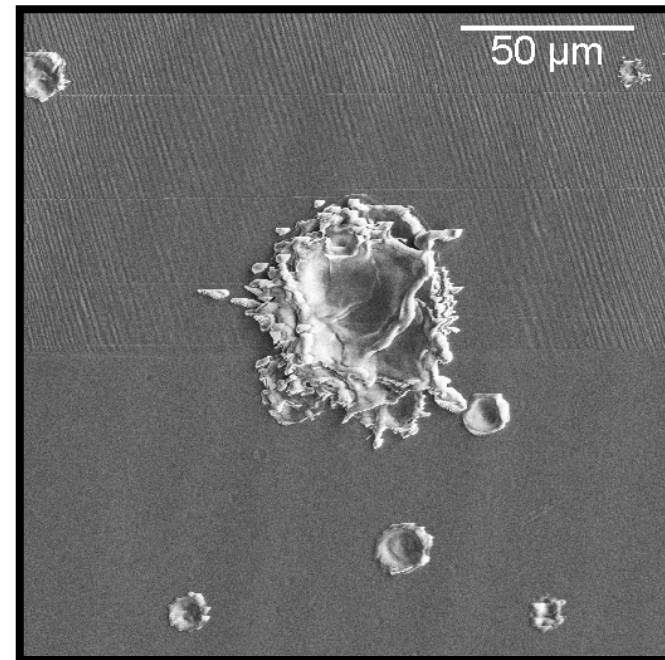
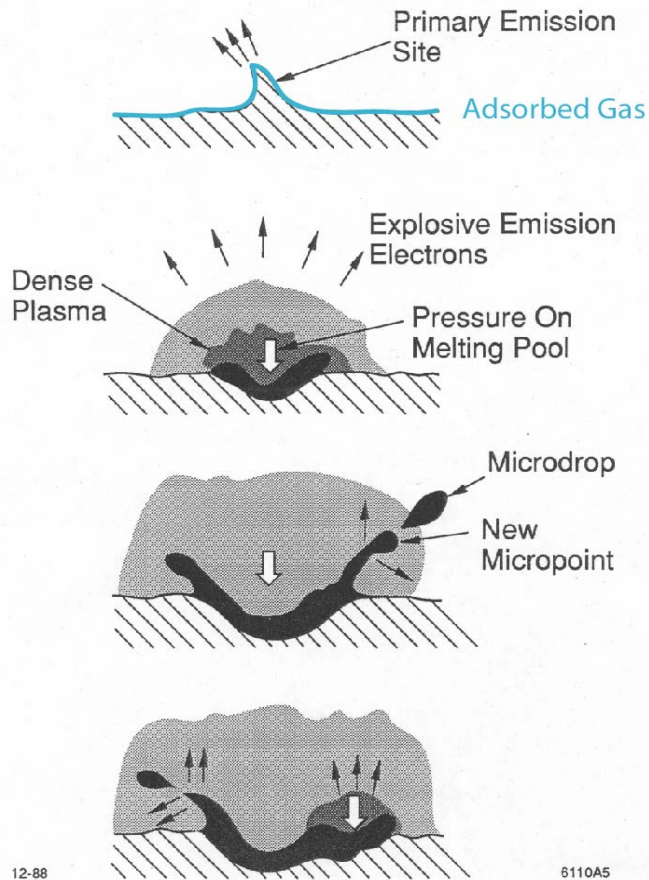




# What Happens in an RF breakdown

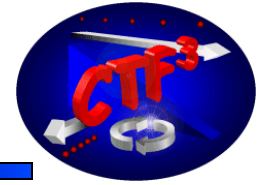


## Explosive Electron Emission

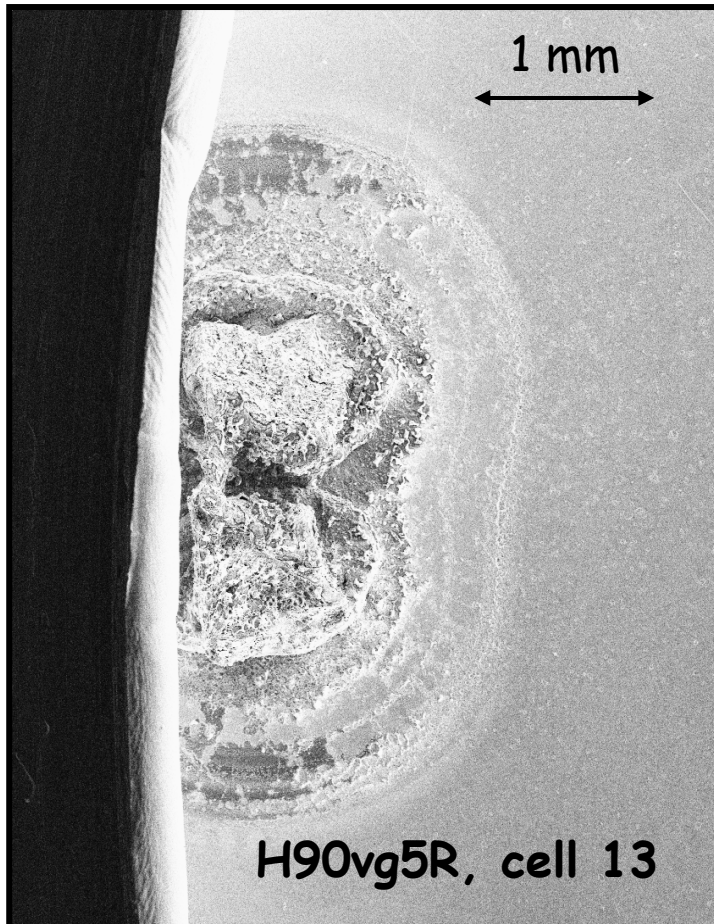




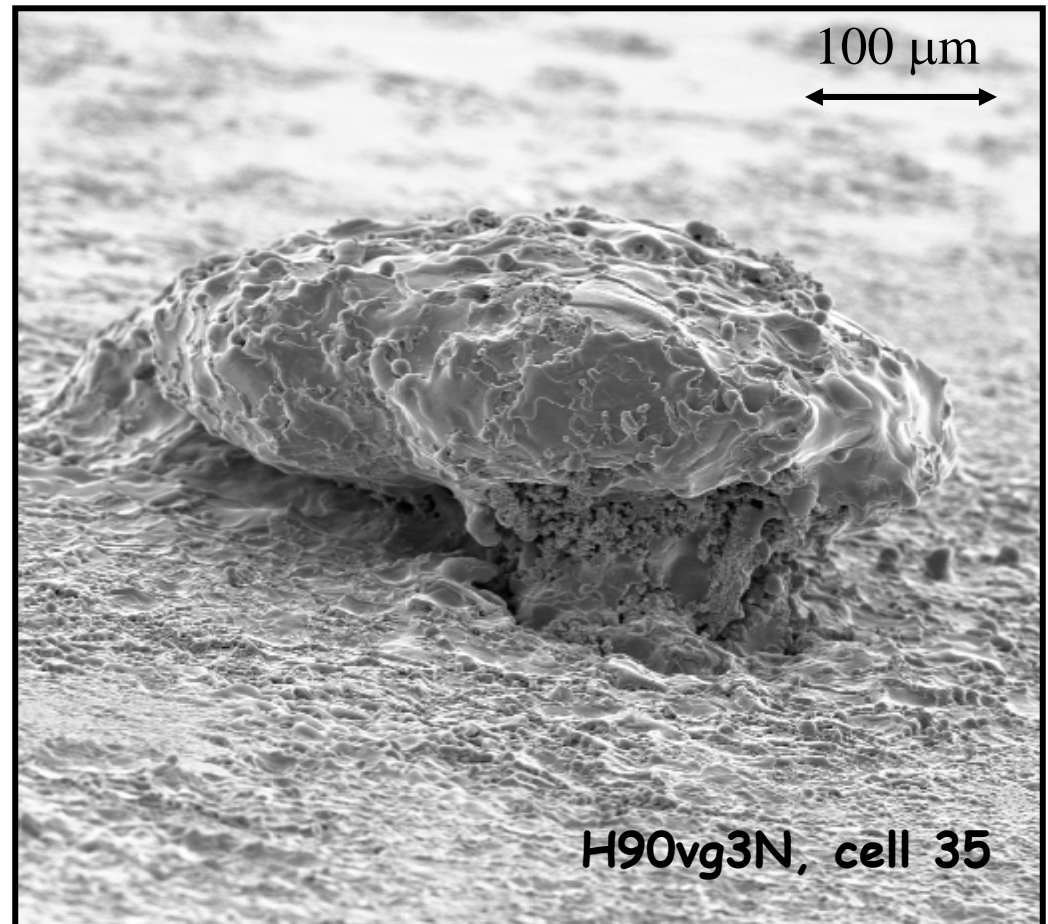
# What Happens in an RF breakdown



Aluminum



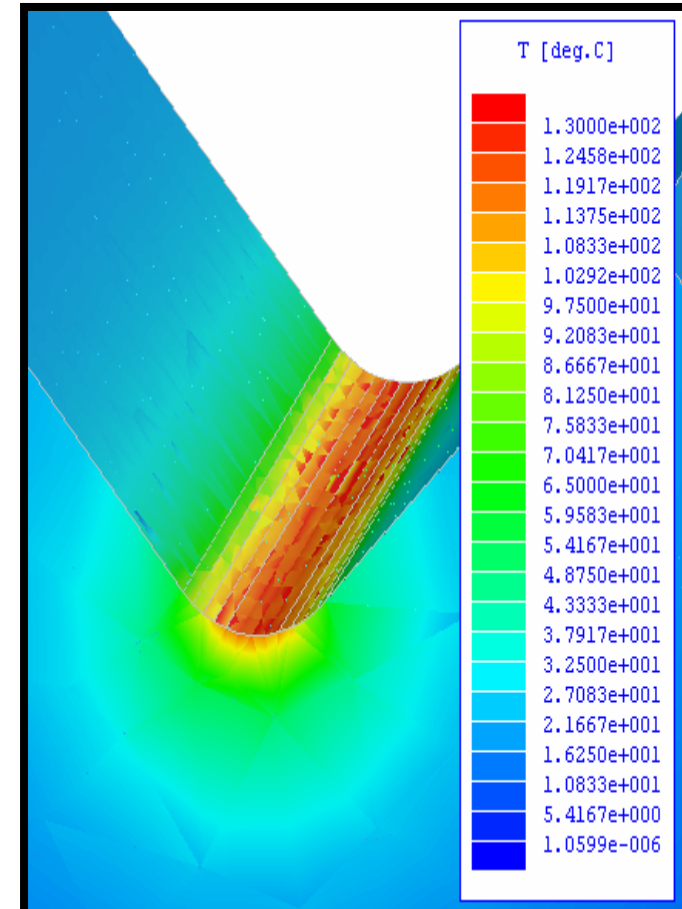
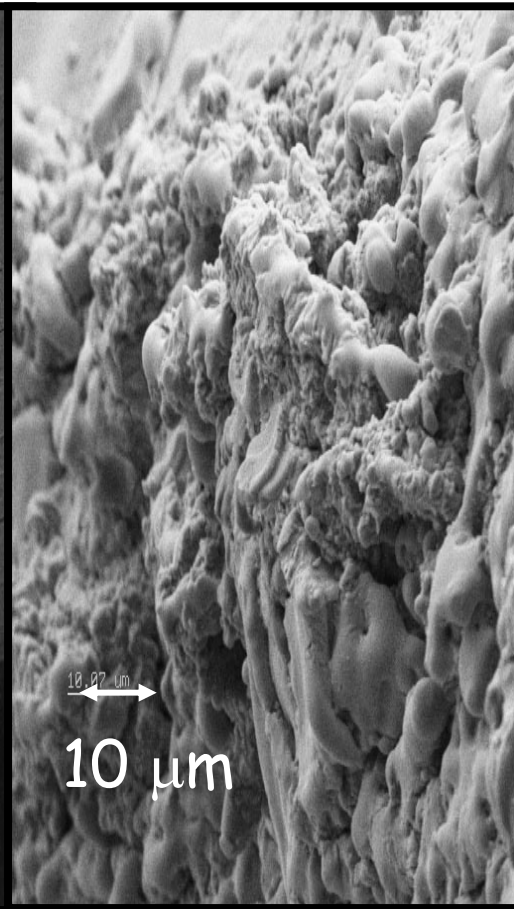
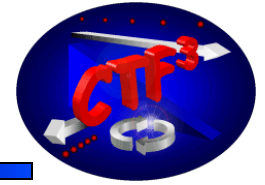
Stainless steel







# What Happens in an RF breakdown



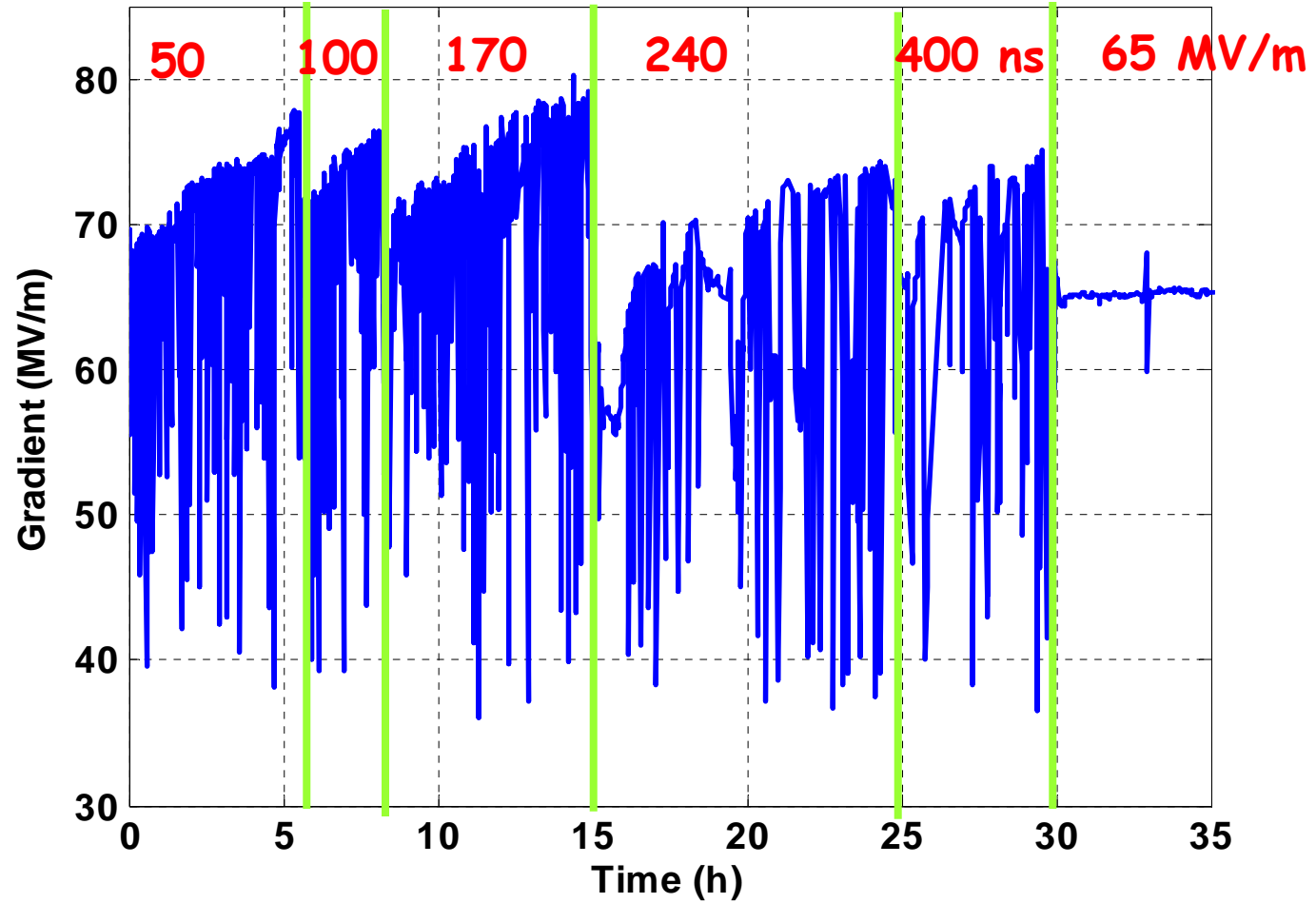
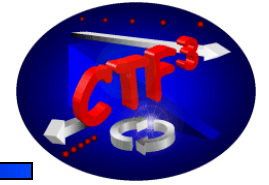
130 K pulse heating at 400 ns pulse length

Rule of thumb: < 50 k pulse heating is safe



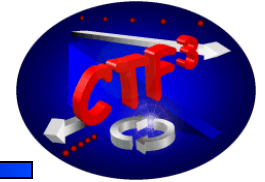


# Structure processing





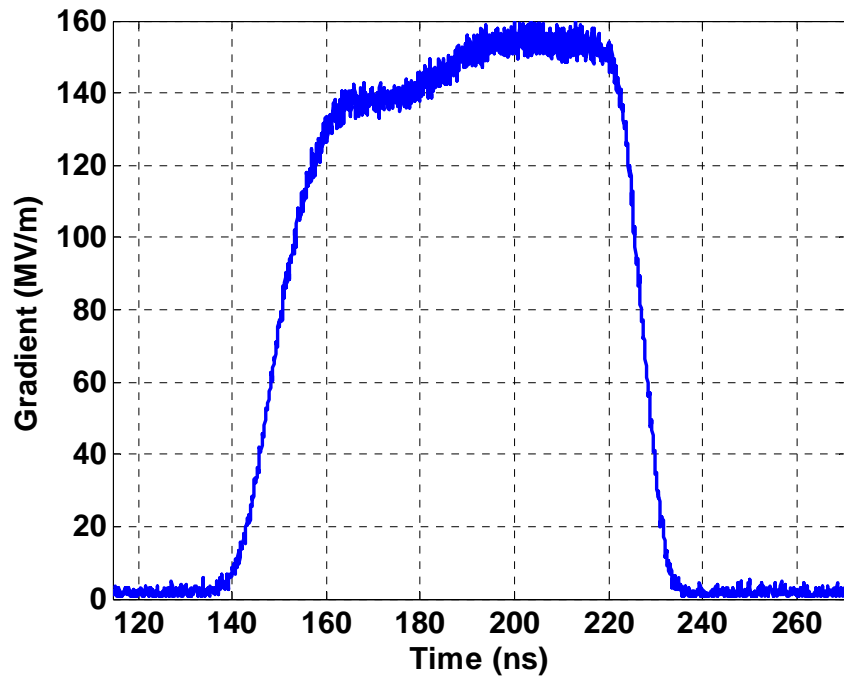
# Examples from CTF3



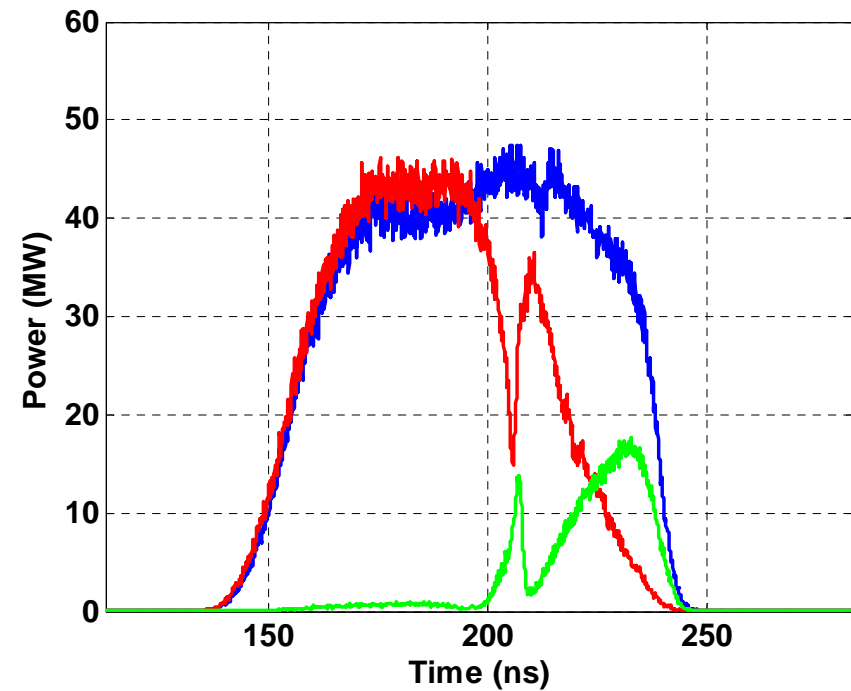
## Molybdenum Structure

~ 60 ns, 150 MV/m

RF Pulse Example



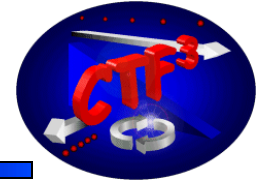
with break down





## Trip Rate a figure of merit

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NLC a example of a large scale accelerator (30 km)

18000 structures , 2% operational overhead,  
10 s trip recovery, 100% availability

→ trip rate  $> 0.1/h$  at 60 Hz

(5 s, 99% availability → trip rate 0.4/h)

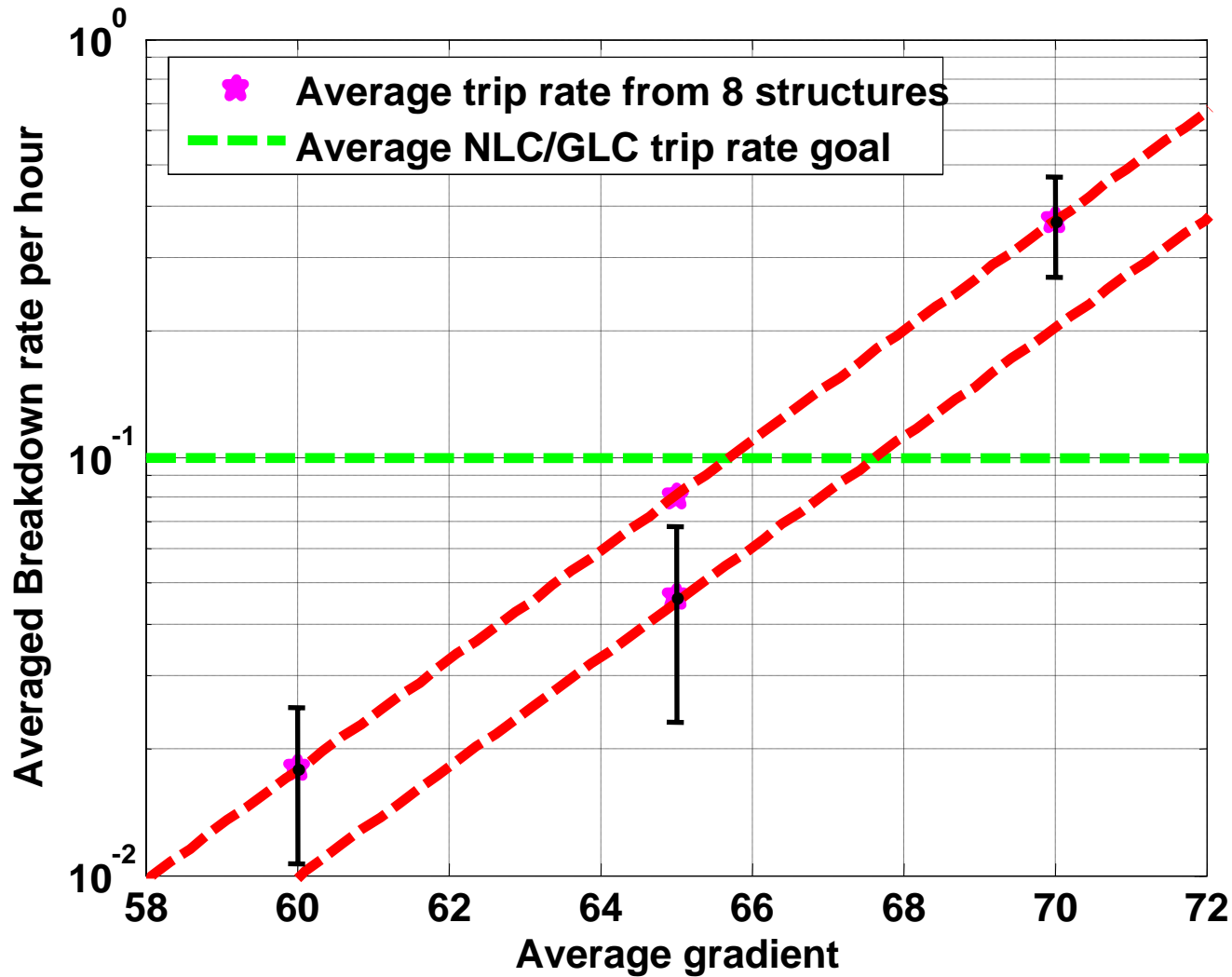
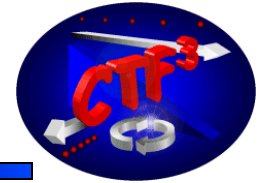
Still a trip every second !

Assumption that breakdown kicks reduce luminosity on  
the pulse but wouldn't hit the collimators

**Very similar number for CLIC**



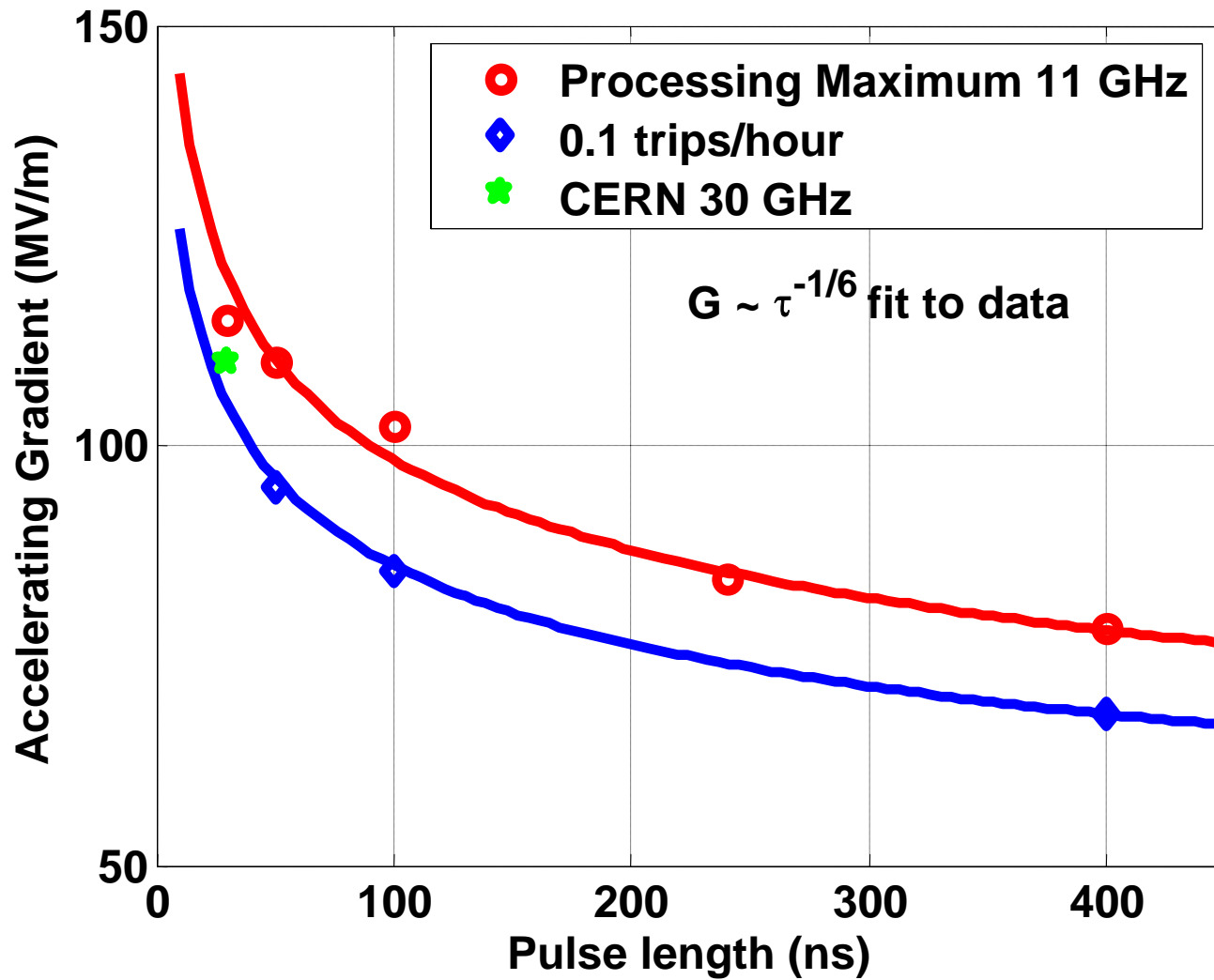
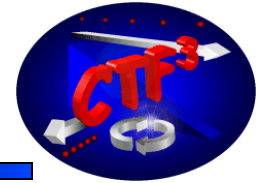
# Trip Rate vs Accelerating Gradient



Average trip rate after 500 h and 1500 h at 65 MV/m

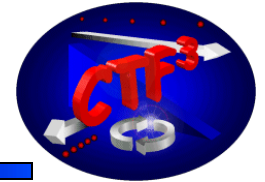


# Pulse Length Dependence

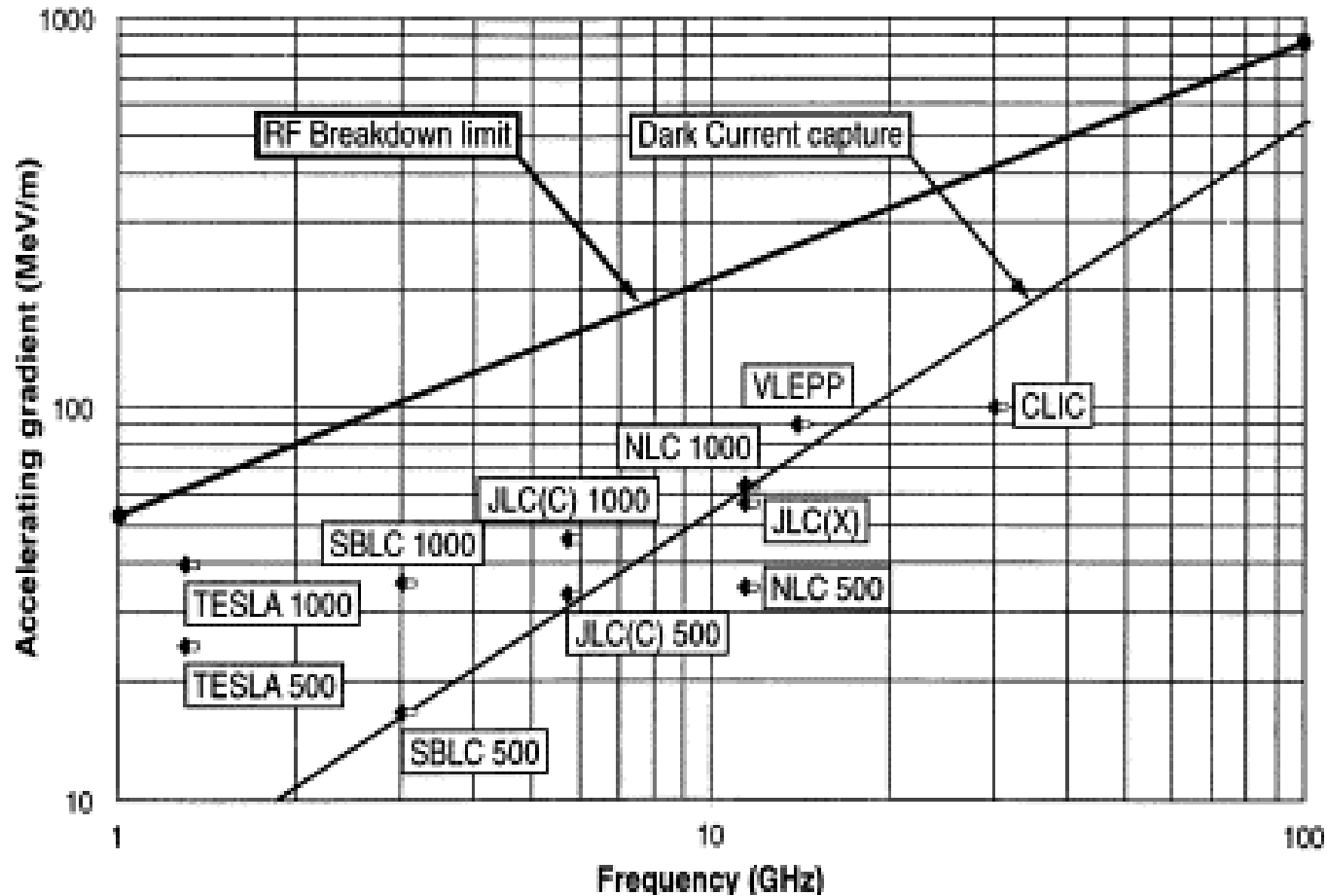




# Frequency Dependence

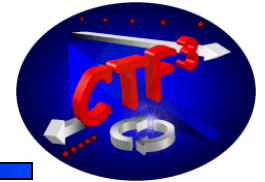


Kilpatrick type  $G \sim f^{1/2}$

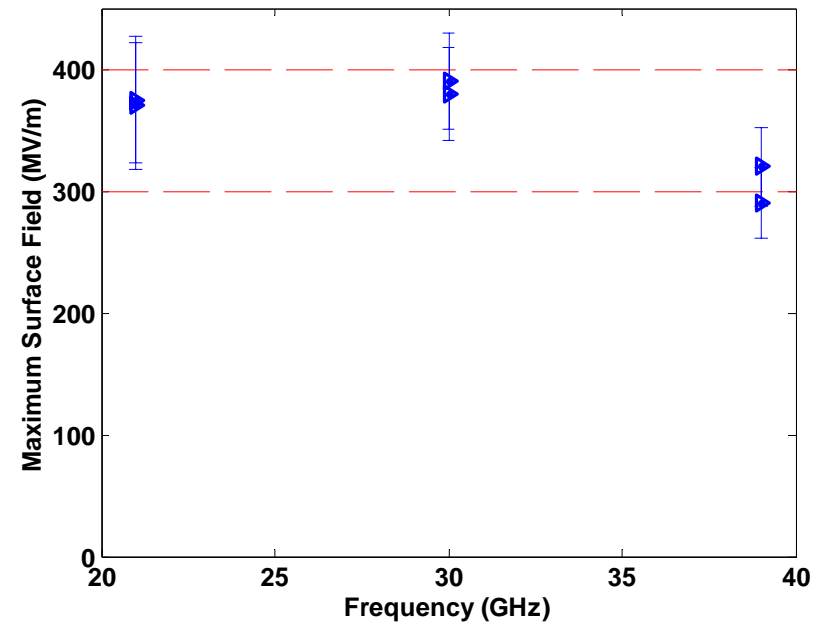
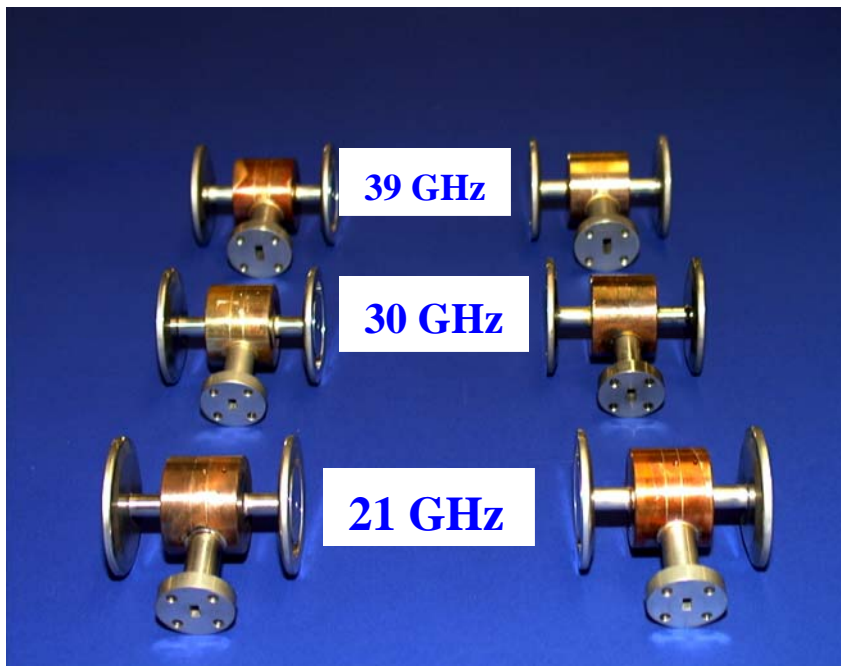




# Frequency Dependence



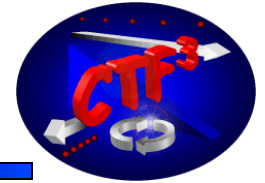
## High Gradient Single cells, CERN



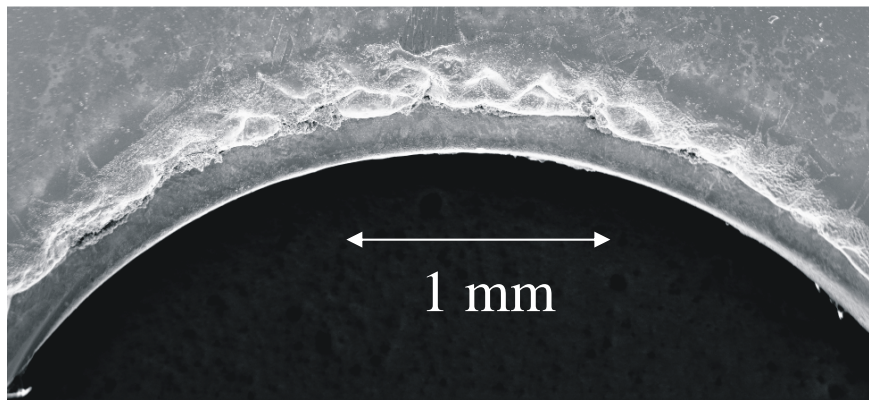
PRL, 2003, Vol. 90, No 22, 224801



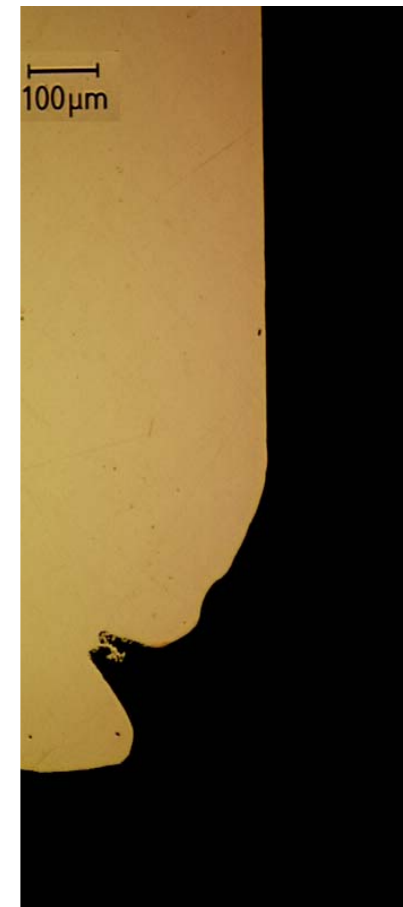
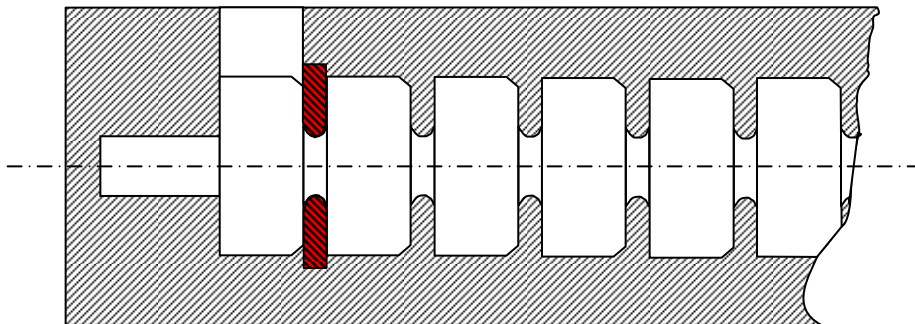
# The beginning of a long story, Damage in high field areas



In 1999, damage was found in high field areas of the first CLIC prototype accelerating structures at a gradient  $\sim 60\text{-}70\text{ MV/m}$   
( Surface field on Copper  $\sim 300\text{ MV/m}$ )



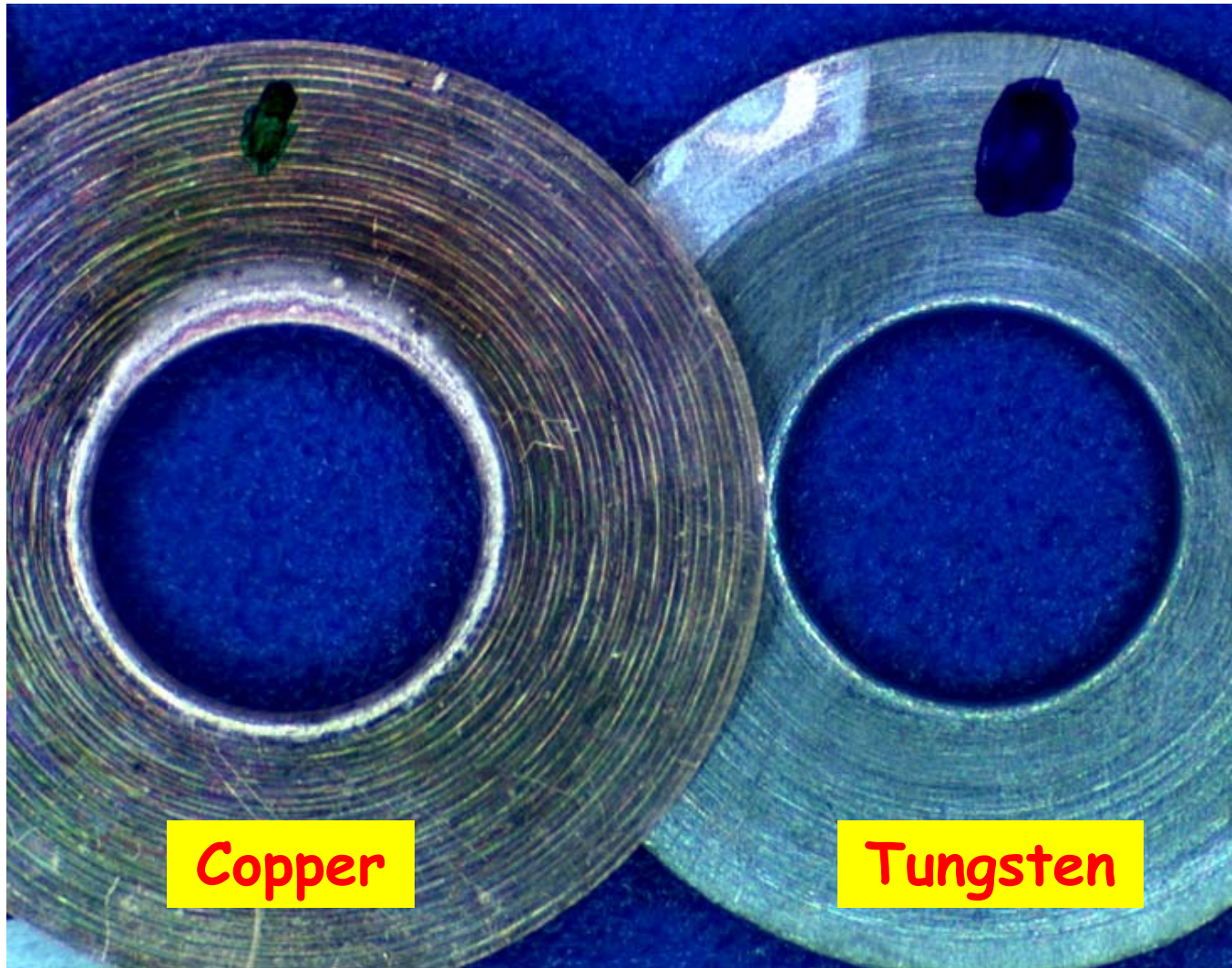
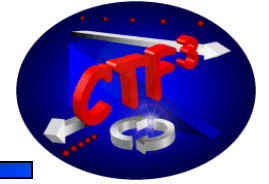
↓  
Power  
Input







## Damage in high field areas

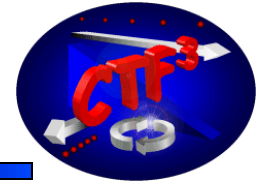


Copper

Tungsten

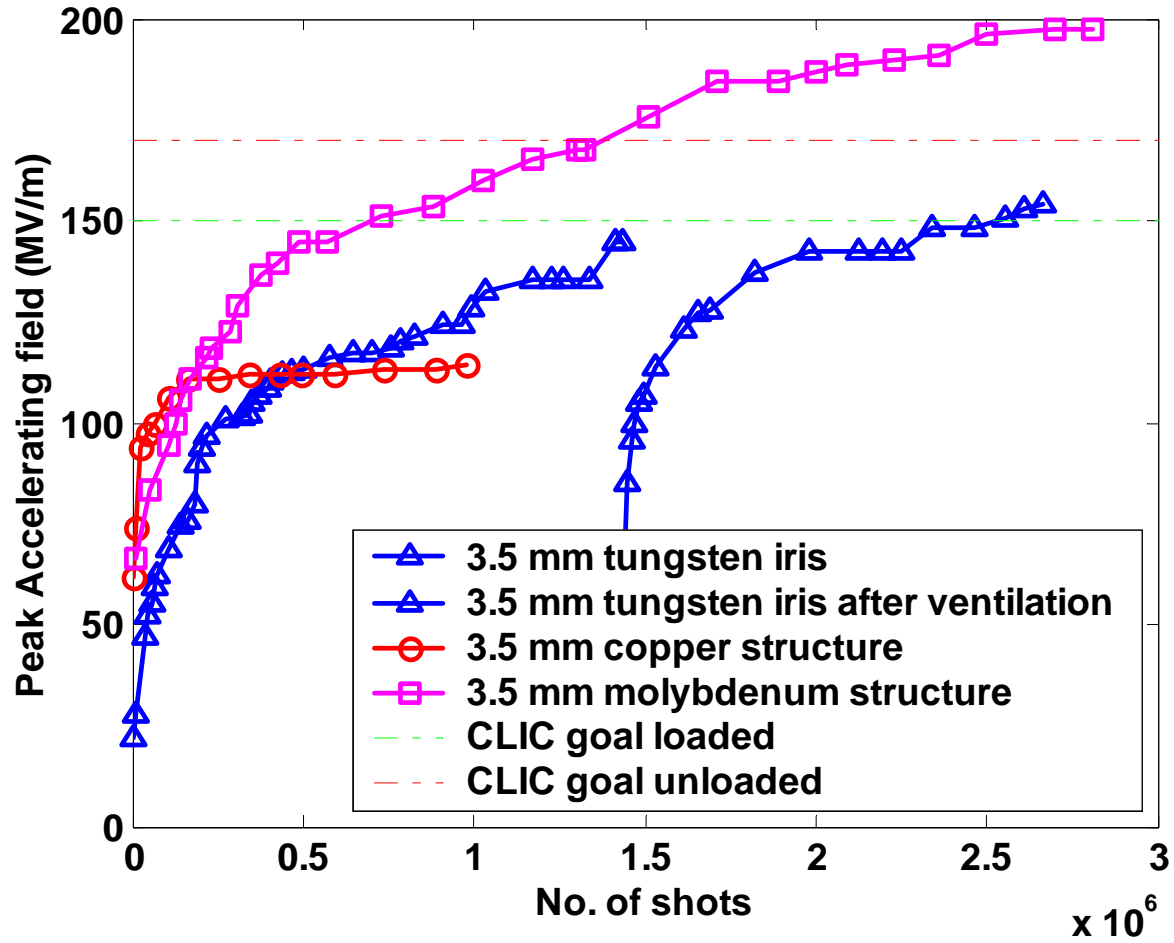
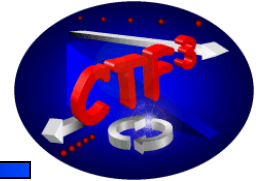


# Accelerating Structure Tests in CTF II





# Accelerating Structure Tests in CTF II

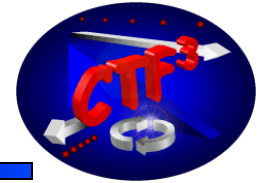


Short, 16 ns rf pulses





# Accelerating Structure Tests in CTF II

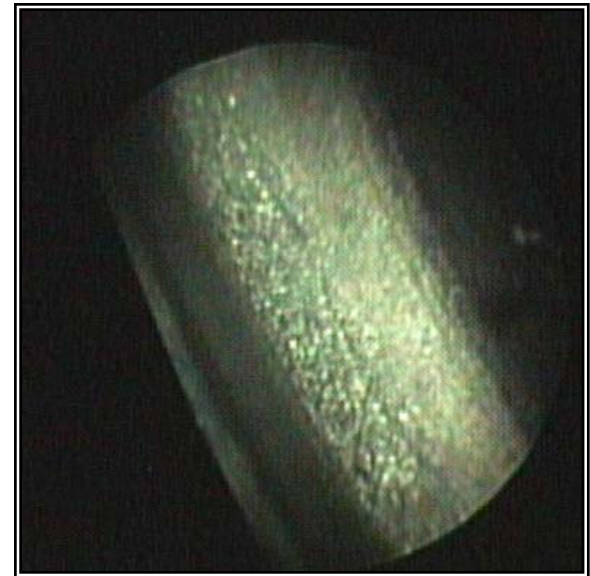
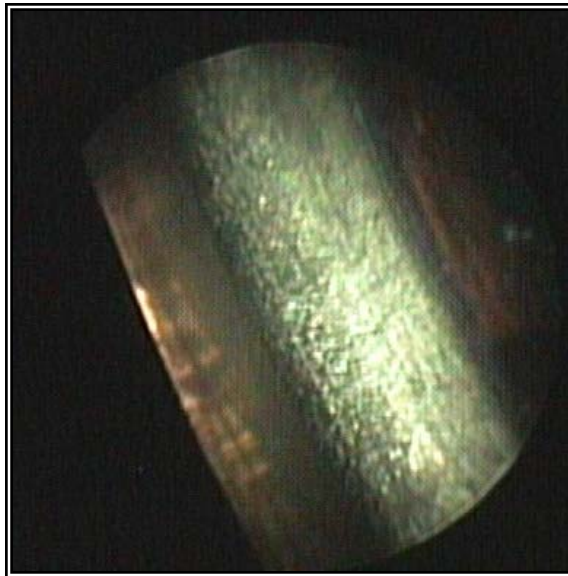
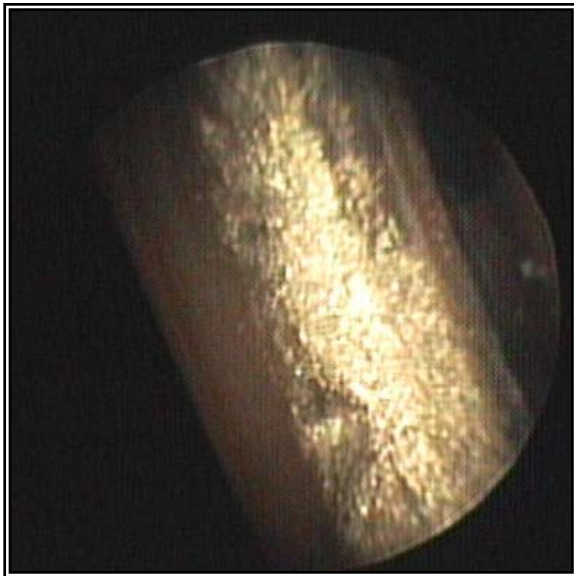


## Surface field on first iris

Copper 260 MV/m

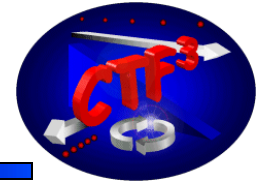
Tungsten 340 MV/m

Molybdenum 426 MV/m





## Accelerating Structure Tests in CTF II



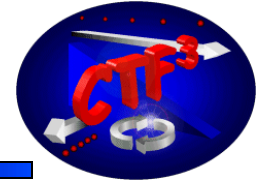
177 MV/m average acceleration gradient  
at 30 GHz with 8 ns RF pulses



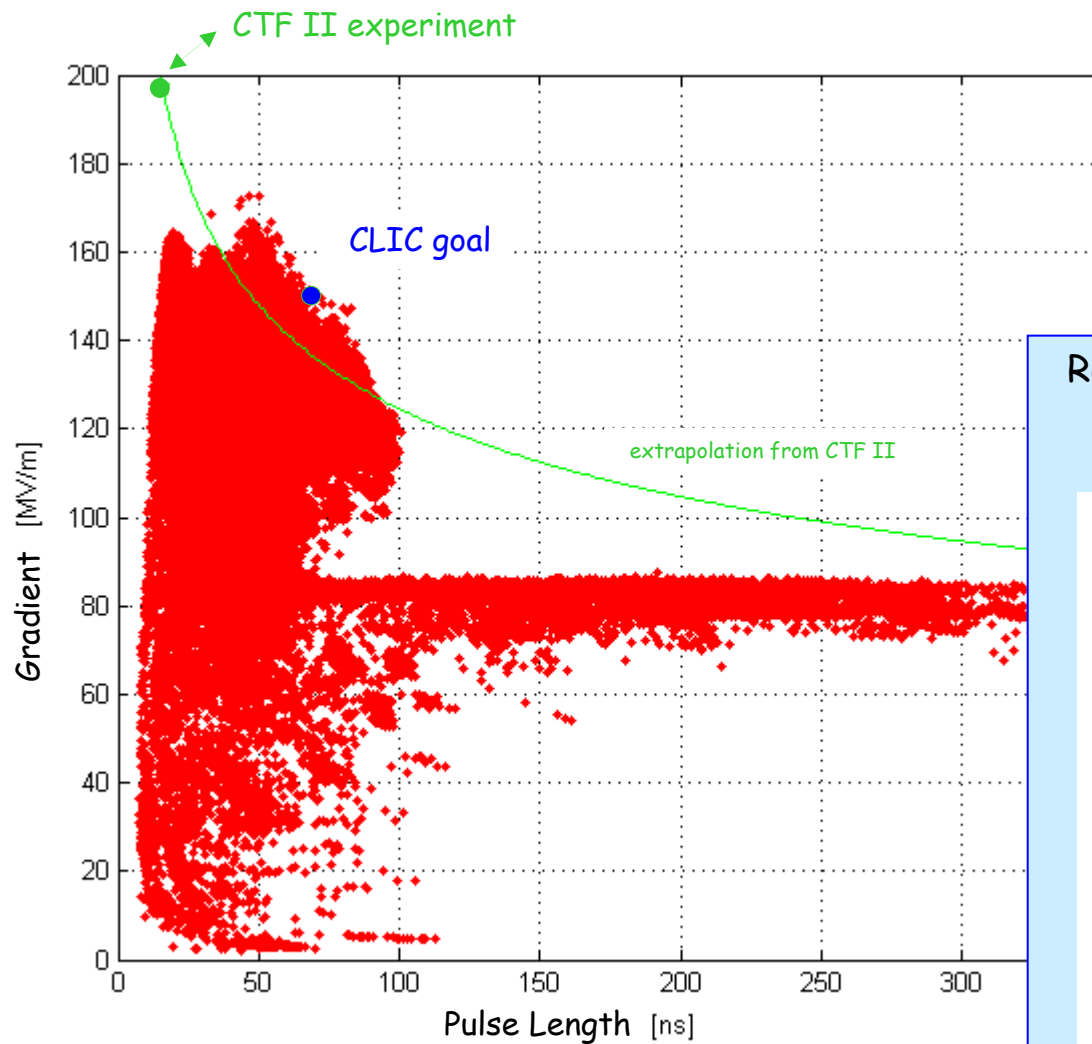
228 MV/m peak acceleration gradient



# Recent Results from CTF3

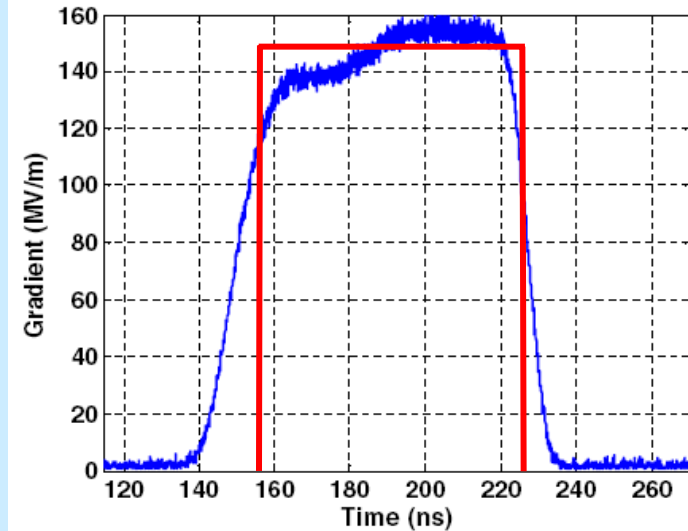


## Molybdenum Structure Conditioning



Reached nominal CLIC values :

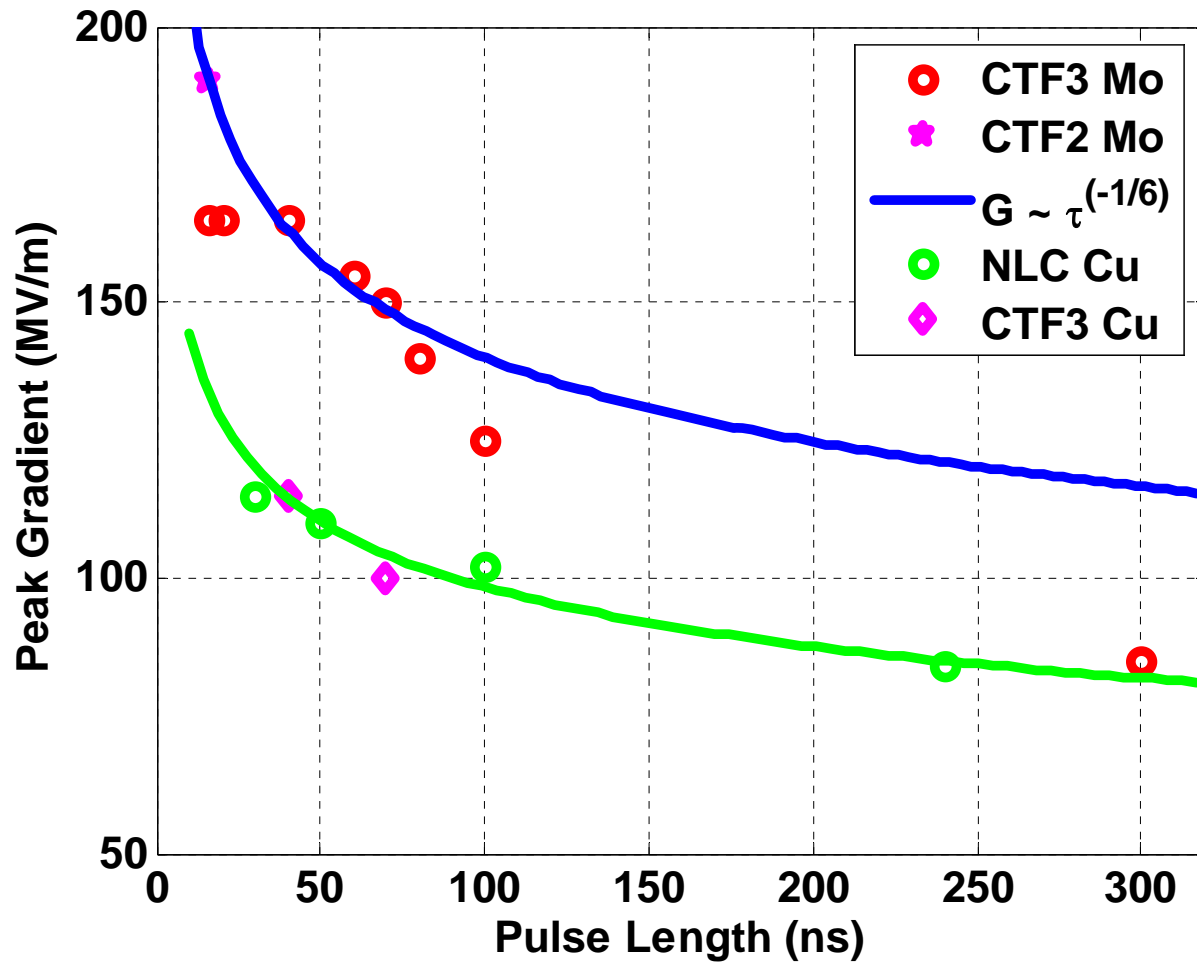
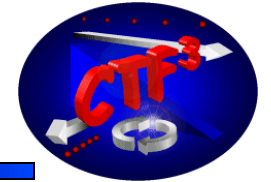
150 MV/m 70 ns





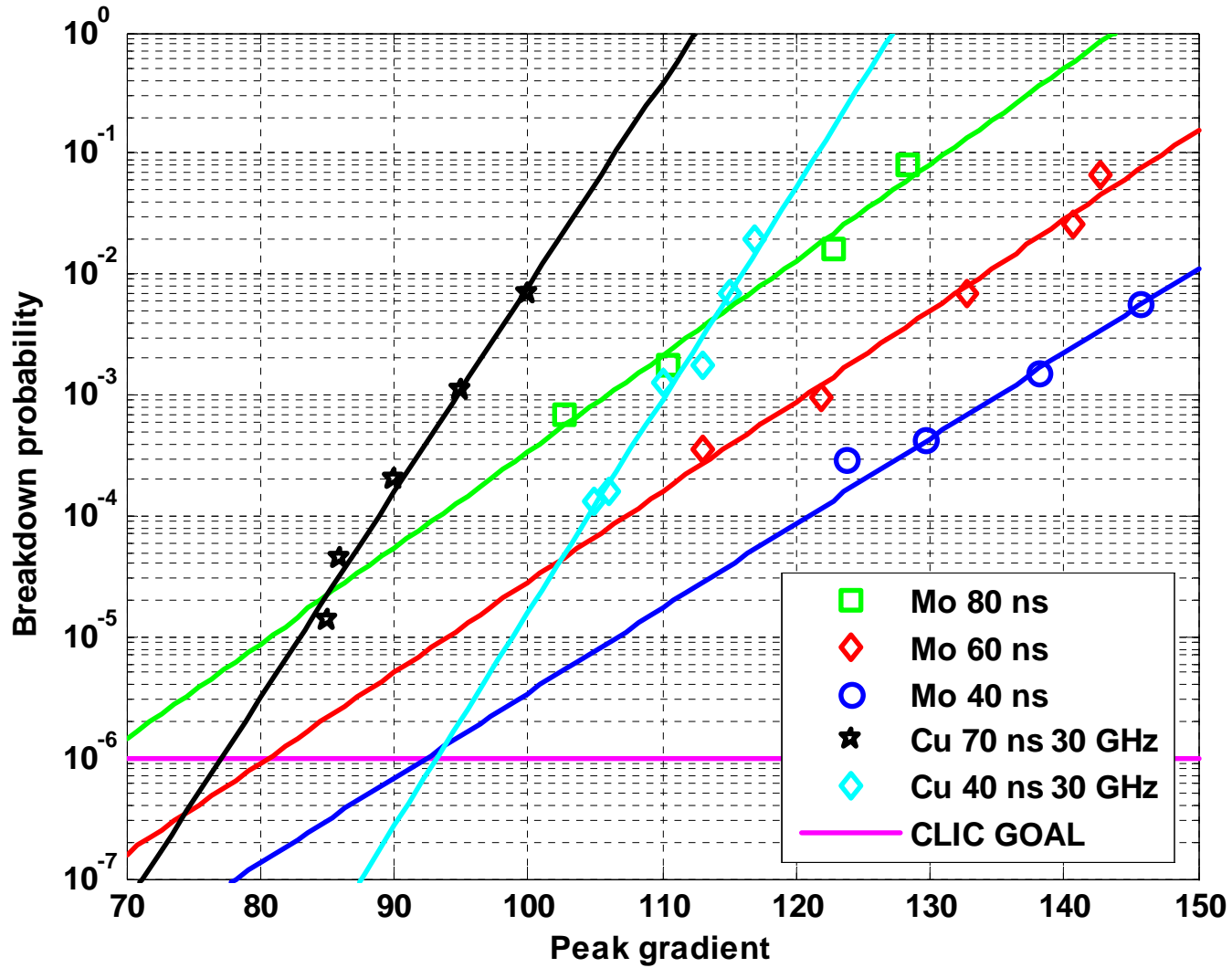
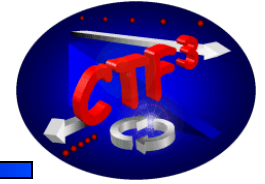


# Pulse Length Dependence



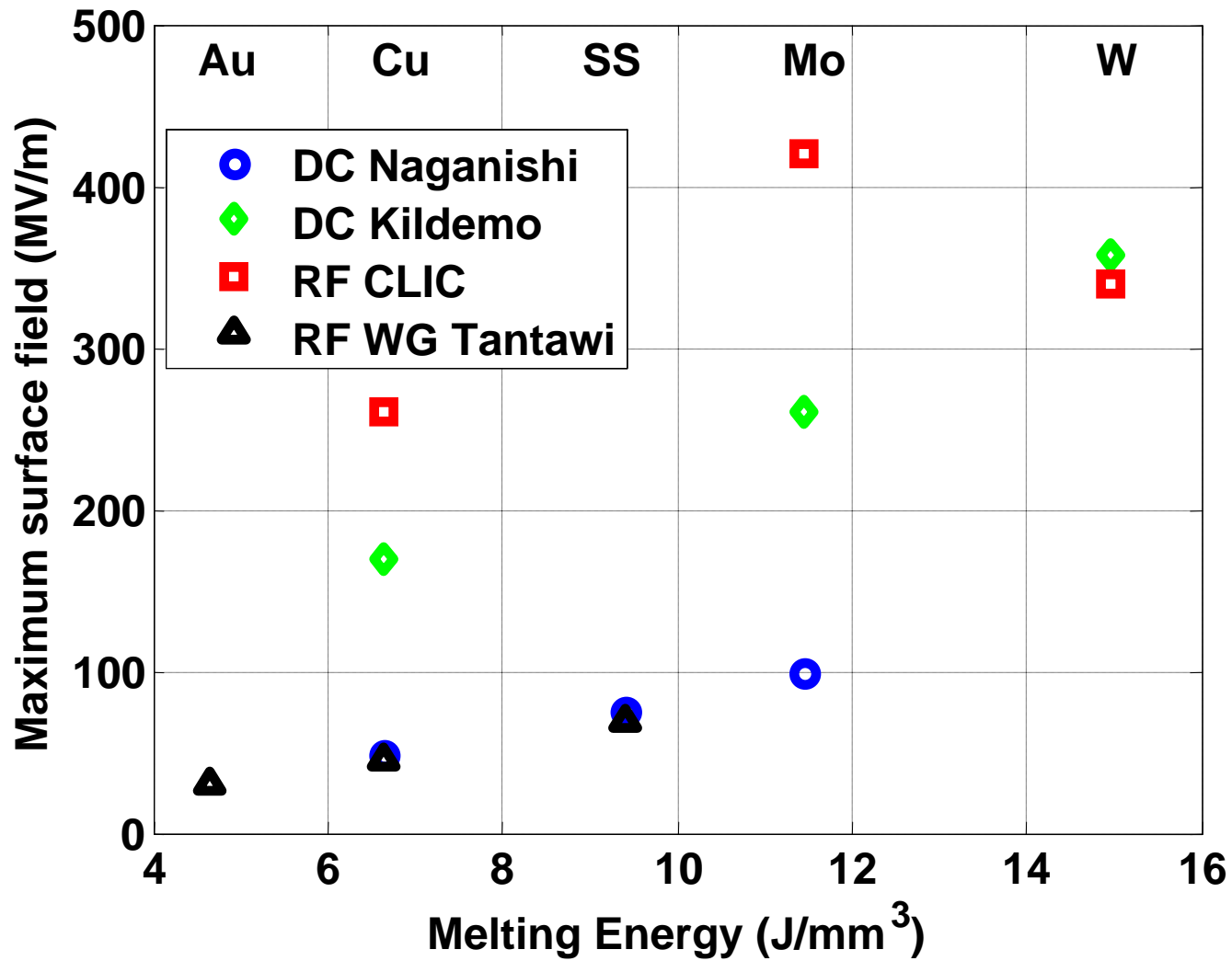
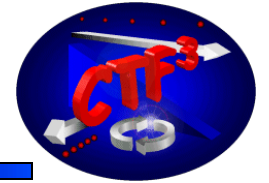


# Recent Results from CTF3



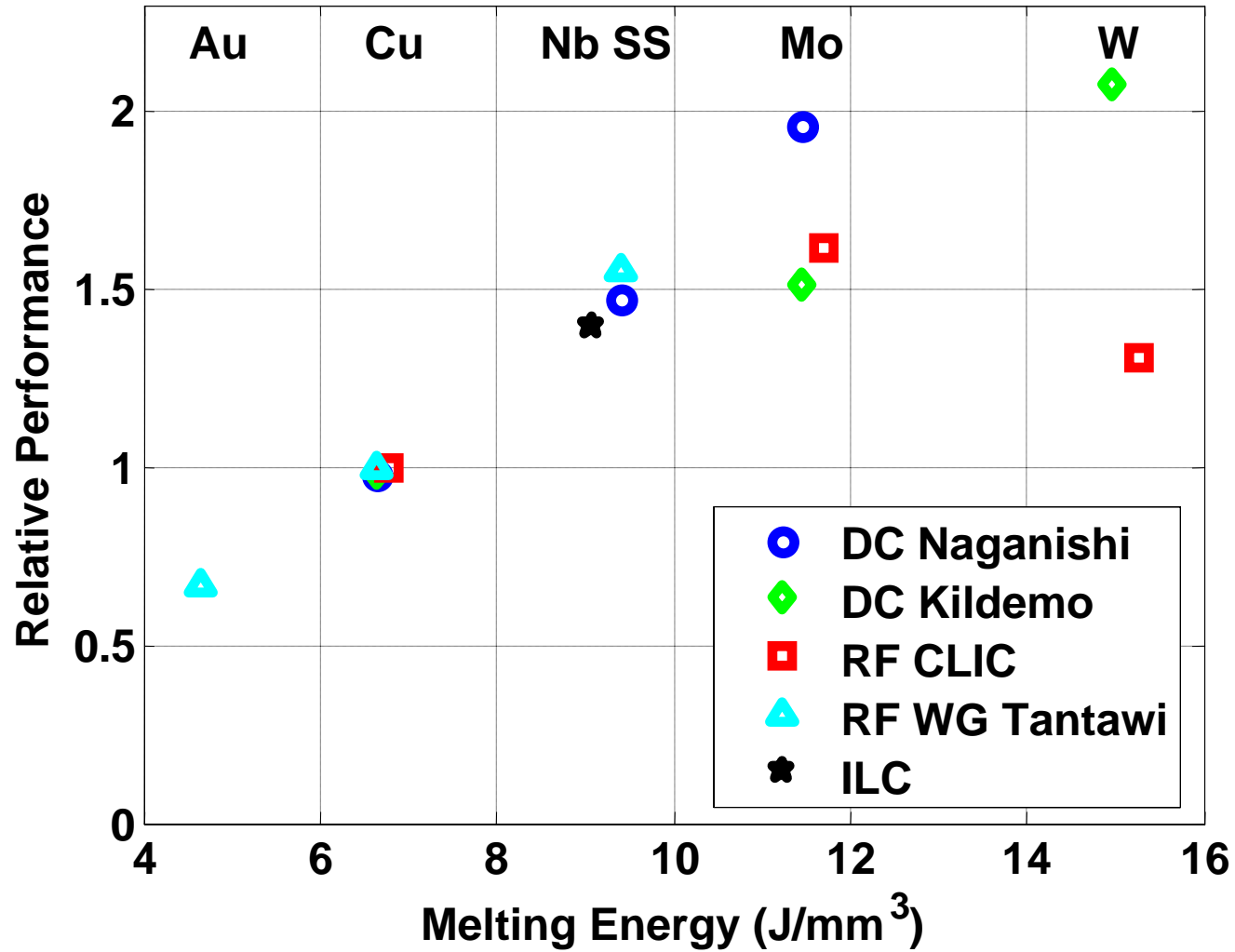
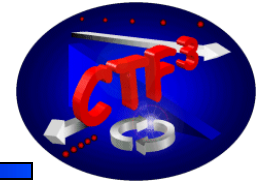


# New Materials



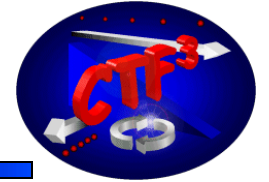


# New Materials





## 30 GHz results so far



### Power Production (642 MW, 70 ns):

280 MW (350 peak) for 16 ns (CTF II)

100 MW for 70 ns (CTF3)

600 MW for 400 ns (NLCTA, SLAC, 11 GHz)

### Accelerating structure (150 MV/m, 70 ns):

150 MV/m (193 peak) for 16 ns (CTF II)

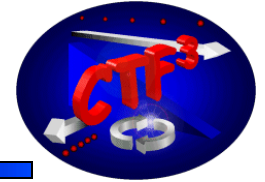
150 MV/m peak for ~ 60 ns (CTF3, Dec 2005)  
(but the breakdown rate is too high, surface erosion)

Two Beam acceleration demonstrated at low Power in CTFII



## 30 GHz Conclusions

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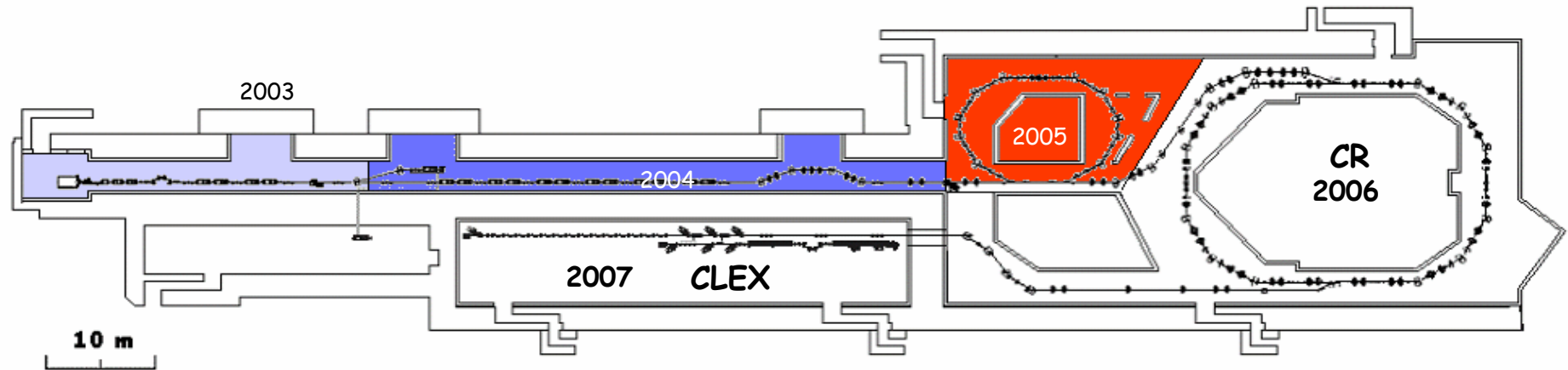
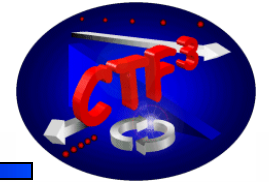


- Visionary parameters of CLIC based on scaling laws turned out to be very challenging
- Proof of existence for the 150 MV/m gradient achieved
- but, for a real machine we likely have to reduce the gradient (100 - 120 MV/m)
- Approaching the limits of normal conducting accelerators
- New materials are promising, but not yet understood





# CTF3 Evolution

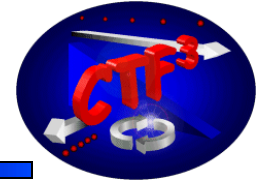


## Milestones towards CLIC feasibility

- 2007 Demonstrate Drive Beam Generation
- 2008 Demonstrate relevant CLIC PETS and accelerating structure as well as stable Drive Beam deceleration
- 2009 Operate relevant CLIC LINAC sub-unit



# CTF3 Evolution

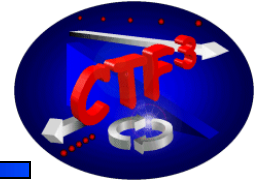


## CLIC Experimental Area





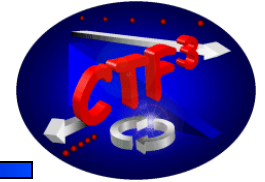
## Outlook



- Trying to demonstrate CLIC feasibility
- Test new HDS design at 30 GHz and 11 GHz
- Test New Materials (Mo, Al, Ti, stainless, Nb)
- Complete CTF3
  
- It is not easy but a lot of fun !



## References



- [1] The CLIC Study-Team, 'CLIC Contribution to the Technical Review Committee on a 500 GeV e+e- Linear Collider', CERN-2003-007, 2003
- [2] The CLIC Study-Team, 'A 3 TeV e+e- Linear Collider based on CLIC Technology', CERN Report No. 2000-008, 2000.
- [3] The CLIC Study-Team, 'The CLIC Power Source', CERN 99-06, 1999
- [4] The CLIC Study-Team, 'CTF3 Design Report', CERN/PS 2002-008, 2002
- [5] E. Jensen, 'Normal Conducting CLIC Technology', CERN-AB-2005-056
- [6] H.H. Braun, S. Döbert, I. Wilson, W. Wuensch, Phys. Rev. Letters, 90, 224801 (2003)
- [7] C. Adolphsen, 'Normal-Conducting rf Structure Test Facilities and Results', Proc. Particle Accelerator Conference 2003, Portland; Oregon, USA (2003), 668
- [8] W. Wuensch, C. Achard, H.H. Braun, S. Döbert, I. Syratchev, M. Taborelli, I. Wilson, 'A Demonstration of High-Gradient Acceleration', Proc. Particle Accelerator Conference 2003, Portland; Oregon, USA (2003), 495
- [9] W. Wuensch et al. 'A high-power test of an X-band molybdenum-iris structure', this proceeding .
- [10] S. Döbert et al., 'High gradient test of a molybdenum iris clamped X-band accelerating structure at NLCTA', SLAC-PUB-10551
- [11] S. Döbert, "Gradient Limitations of High-Frequency Accelerators", Proc. XXII. LINAC Conference, Lübeck, Germany (2004) and SLAC-PUB-10690
- [12] <http://clic-study.web.cern.ch/CLIC-Study>

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