



Development of Radiation Tolerant Silicon Sensors for the SLHC

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Why do we need radiation hard sensors?

Upgrade to SLHC

Luminosity increases from $10^{34} \text{cm}^{-2}\text{s}^{-1}$ to $10^{35} \text{cm}^{-2}\text{s}^{-1}$
=> fluence (at $r=4\text{cm}$, in 5 years) increases up to $1.6 \cdot 10^{16} \text{cm}^{-2}$

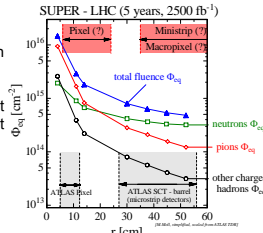
Replacement of LHC components

LHCb Velo detector, ATLAS Pixel B-layer

Linear collider experiments (generic R&D)

RD50 collaboration

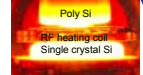
- approved 2002 by CERN research board
- over 250 members from 50 institutes
- challenges: Radiation hardness, fast signal collection, low mass, cost effectiveness



Different materials

Float Zone (Fz)

- standard detector material
- high purity and resistivity
- low oxygen content $5 \times 10^{15} \text{cm}^{-3}$.

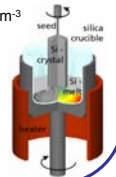


(Magnetic) Czochralsky silicon (MCz)

- used in IC industry
- difficult to achieve high resistivity
- high oxygen content $5 \cdot 10^{17} \text{cm}^{-3}$

Epitaxial silicon (EPI)

- silicon layers up to 150 μm
- chemical vapour deposition



How do we make devices more radiation hard?

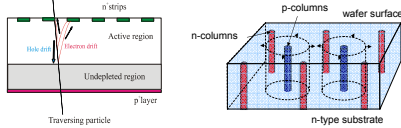
Materials

Defect engineering on silicon
New materials (Diamond)



New detector designs

n-in-p detectors
3D detectors



Variation of detector operational conditions

RD39: Cryogenic Tracking Detectors

Depletion voltage

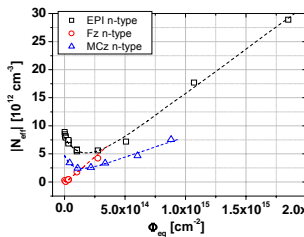
- material dependence
- particle dependence
- type inversion possible

Effects on detectors

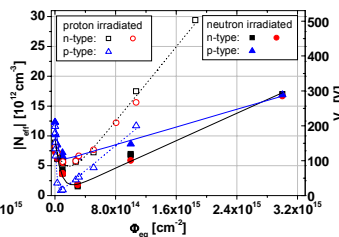
- electric field grows from back side
- under-depletion



Determining the depletion voltage



Comparison of different materials after proton irradiation. The higher oxygen concentration in MCz leads to a slower increase with fluence compared to Fz and 150 μm thick EPI.



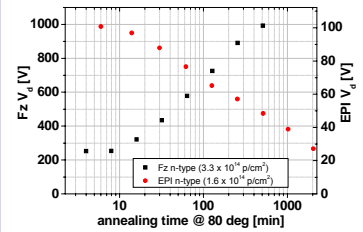
Comparison of 150 μm EPI n- and p-type material after proton and neutron irradiation. After proton and neutron irradiation, the depletion voltages increase three times faster than after neutron irradiation.

Annealing

- detector characteristics change with time
- time constant depends on temperature
- study at elevated temperatures

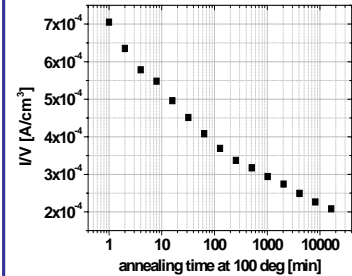
Depletion voltage

- development depends on material type after irradiation (i.e. type inversion plays a role)
- in standard Fz increase after initial decrease => detectors have to be cooled at all time



Leakage current

- decreases with time for all types

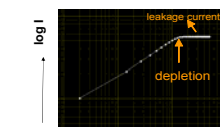


Leakage current

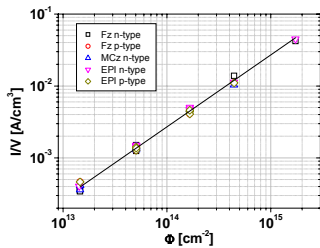
- same for all materials
- depends on particle type
- temperature dependent
- linear increase with fluence

Effects on detectors

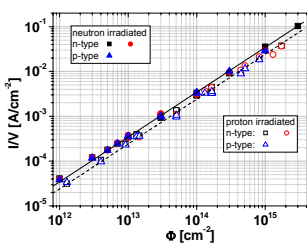
- increased noise
- power dissipation
- thermal runaway



Leakage current vs. voltage



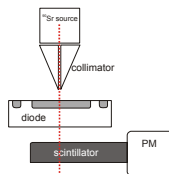
Leakage current per volume for different silicon materials after proton irradiation. No material or type (n or p) dependence is observed



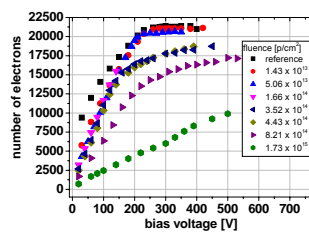
Leakage current for EPI material after proton and neutron irradiation. From the different damage constants the hardness factor needed for scaling to equivalent fluences is obtained.

Charge collection efficiency

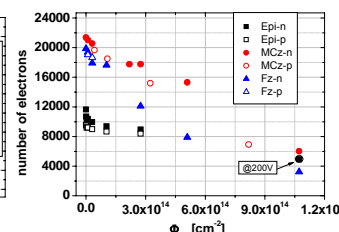
Loss of signal due to trapping



Schematics of the CCE setup using a β -source



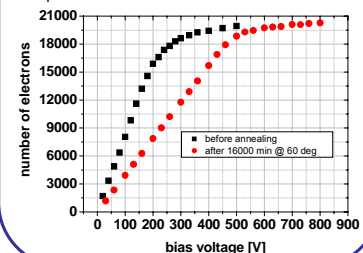
Collected charge vs. bias voltage in MCz n-type after proton irradiation.



Different materials after proton irradiation. EPI of 150 μm thickness, rest 300 μm .

Charge collection efficiency

- maximum doesn't change
- change of depletion voltage reflected in curve shape



Thanks to Maurice Glaser and Vladimir Cindro for irradiations and Ian McGill for wire bonding.