

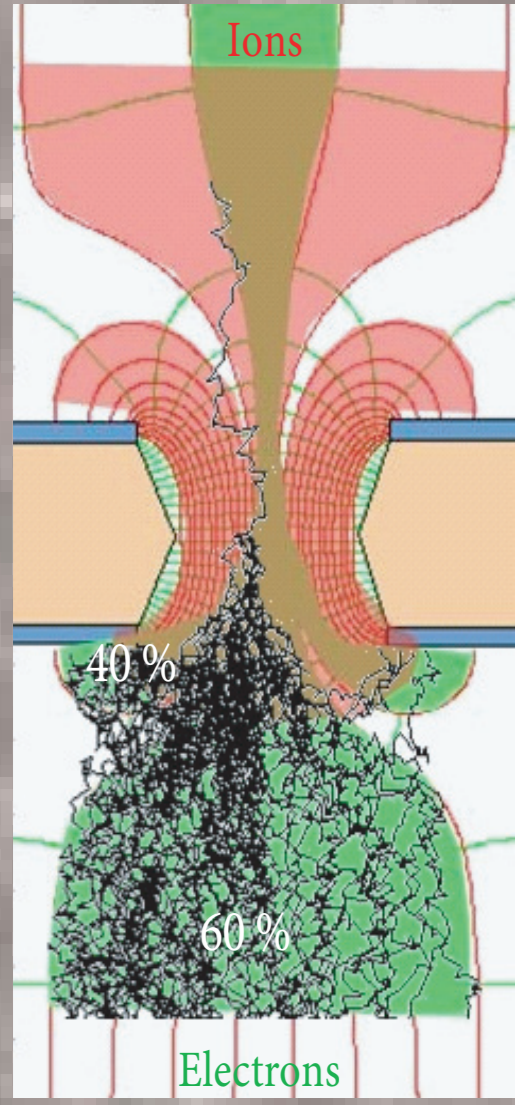
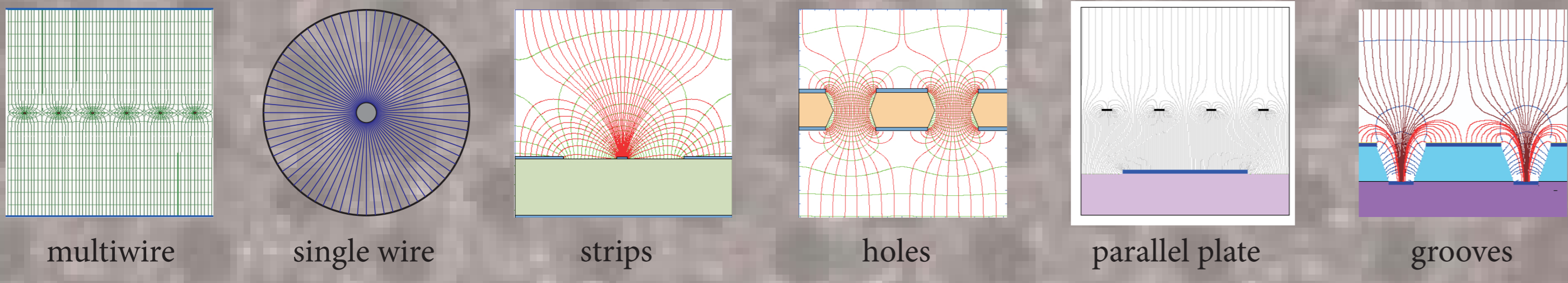
# GAS ELECTRON MULTIPLIER

Research & development on gaseous detector technology

Serge Duarte Pinto, on behalf of the CERN DT-GDD group — EIROforum school on instrumentation, 11–15 May 2009

## LARGE AREA GEMS

Gas detectors



From wires to planar structures.

General properties of MPGDS compared to wirechambers:

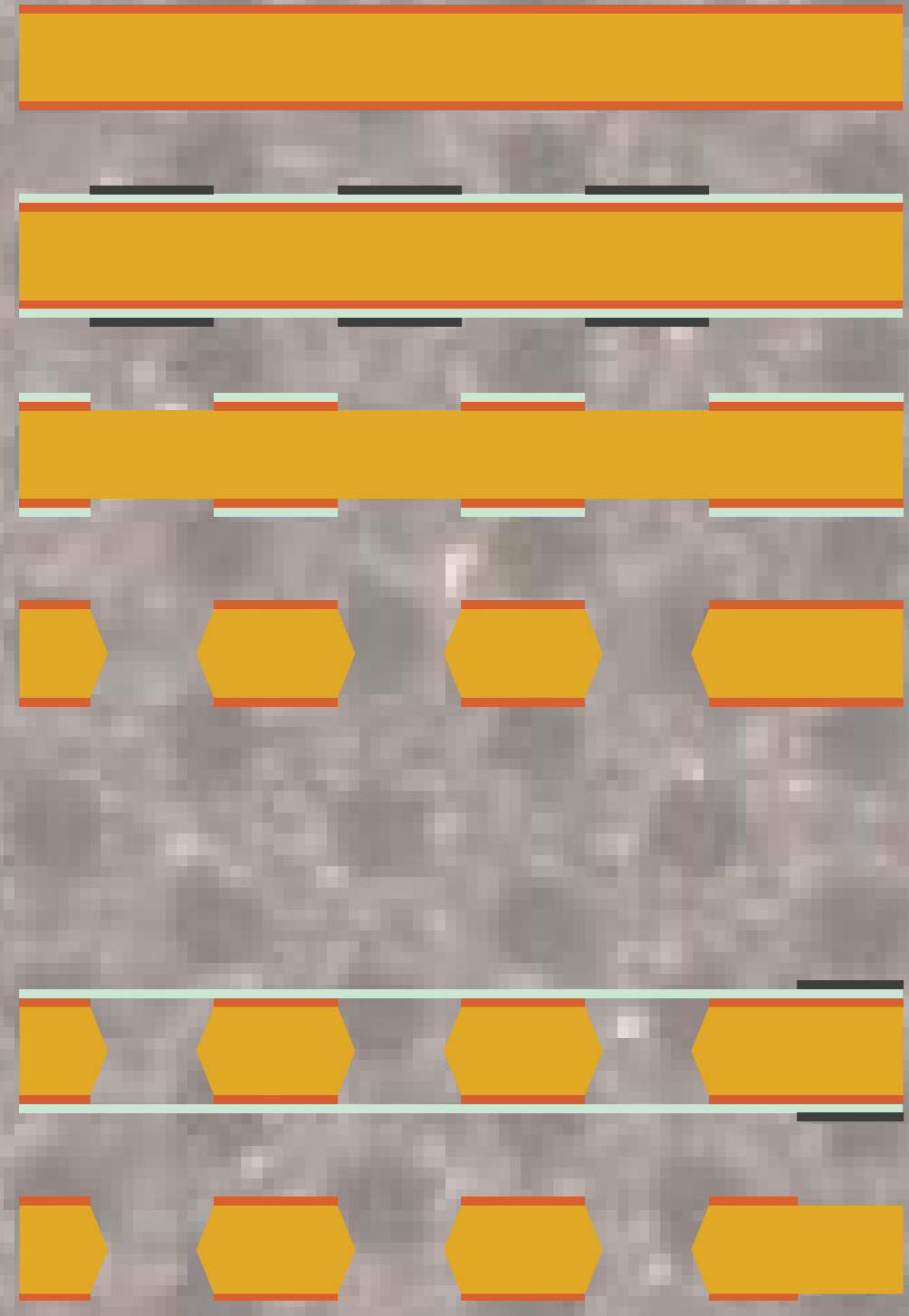
- Narrow pitch, short distance anode-cathode
- Good position resolution ( $\sim 50\mu\text{m}$ )
- Good time resolution ( $\sim 5\text{ ns}$ )
- High rate capability ( $\sim \text{MHz}/\text{mm}^2$ )
- Natural ion feedback suppression ( $\sim 10^{-3}$ )
- Radiation tolerant and resistant to aging
- Photon feedback reduction
- Manufacturing based on industrial materials & procedures

Technical challenges for large area

- Double mask technique introduces alignment errors  $\rightarrow$  use single-mask technique
- Base material is only 457 mm wide  $\rightarrow$  splice foils together

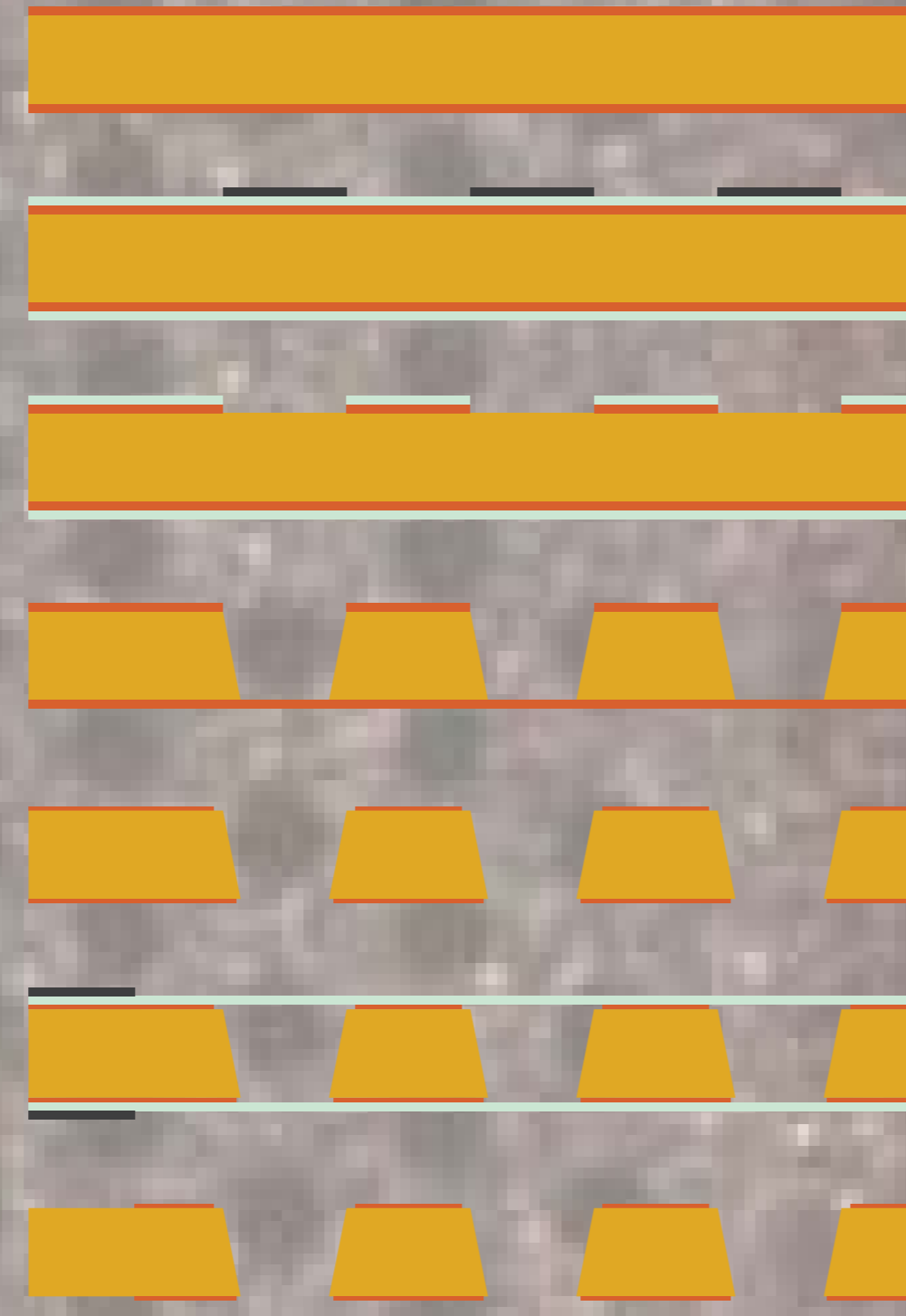
Single-mask technique

DOUBLE MASK

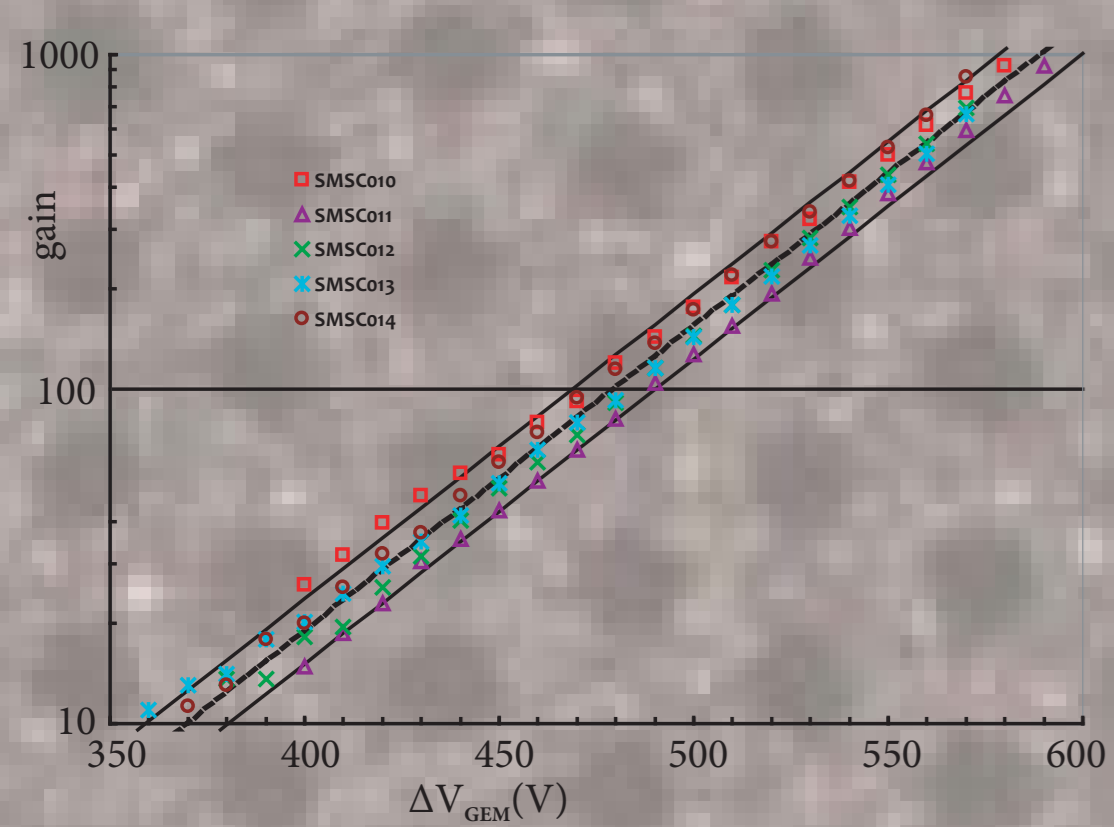


- 50 $\mu\text{m}$  kapton foil
- 5 $\mu\text{m}$  copperclad
- photoresist coating, masking, exposure
- metal etching
- kapton etching
- metal etching
- second masking
- metal etching, and cleaning

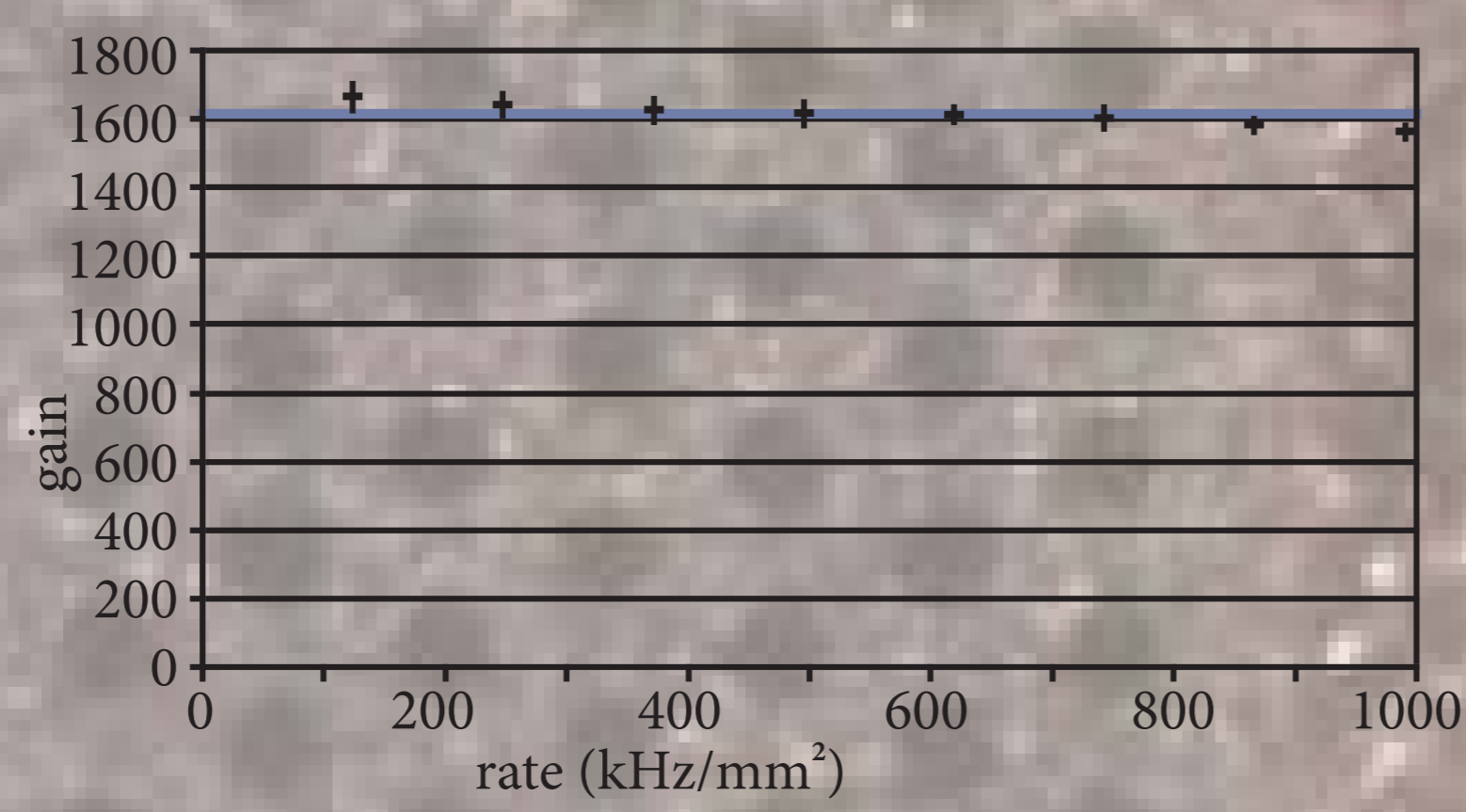
SINGLE MASK



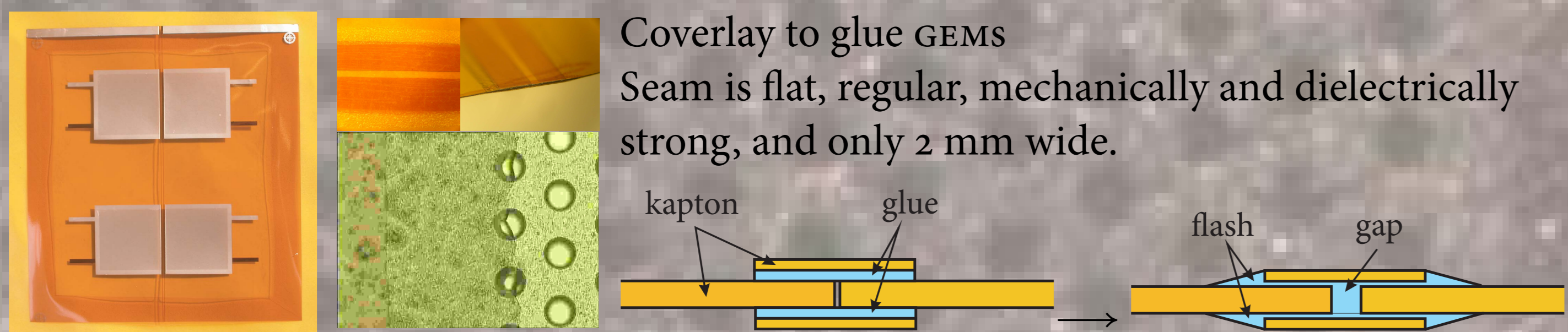
Single-mask single GEM gain curves.



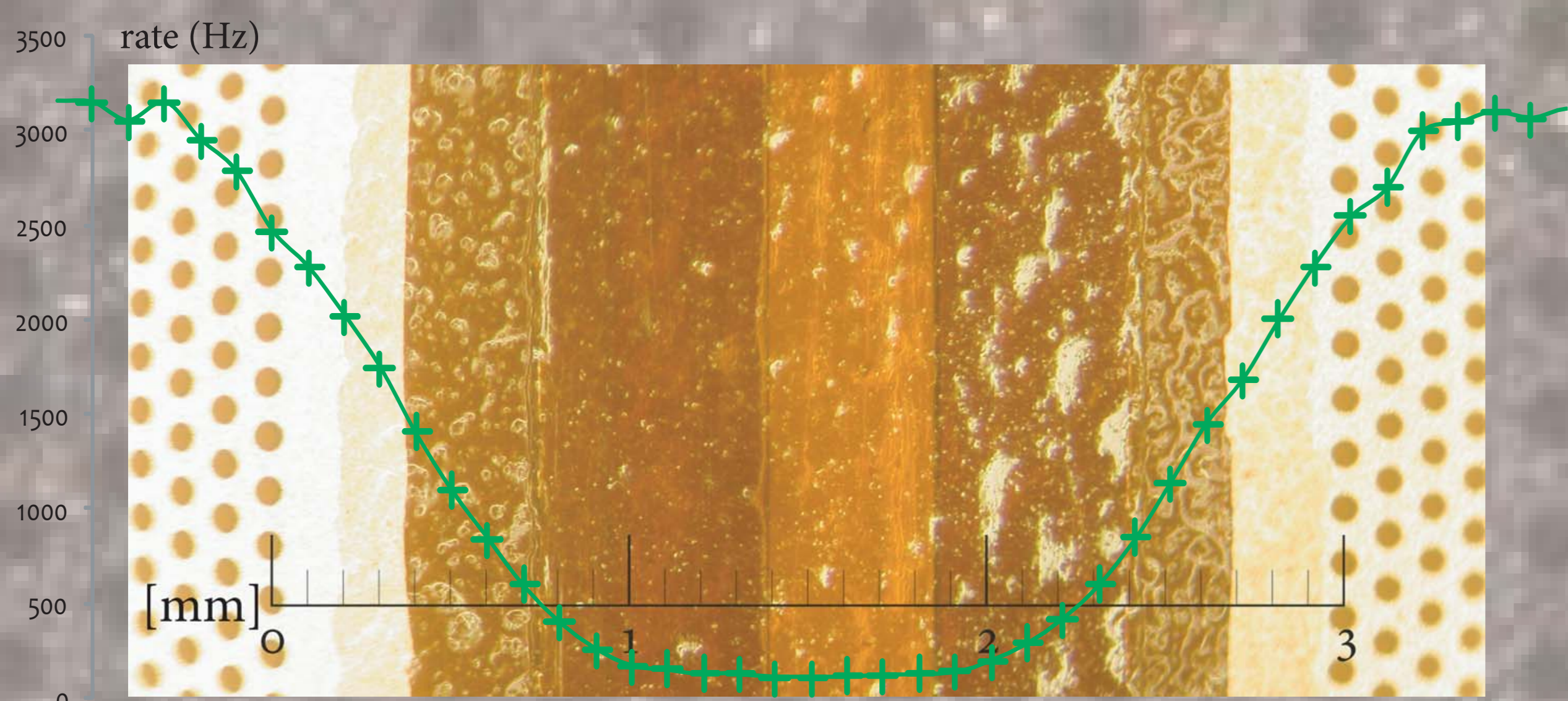
Rate capability of single mask triple GEM.



GEM splicing



X-ray counting rate scan over a seam,  $\varnothing 0.5\text{ mm}$  collimator.

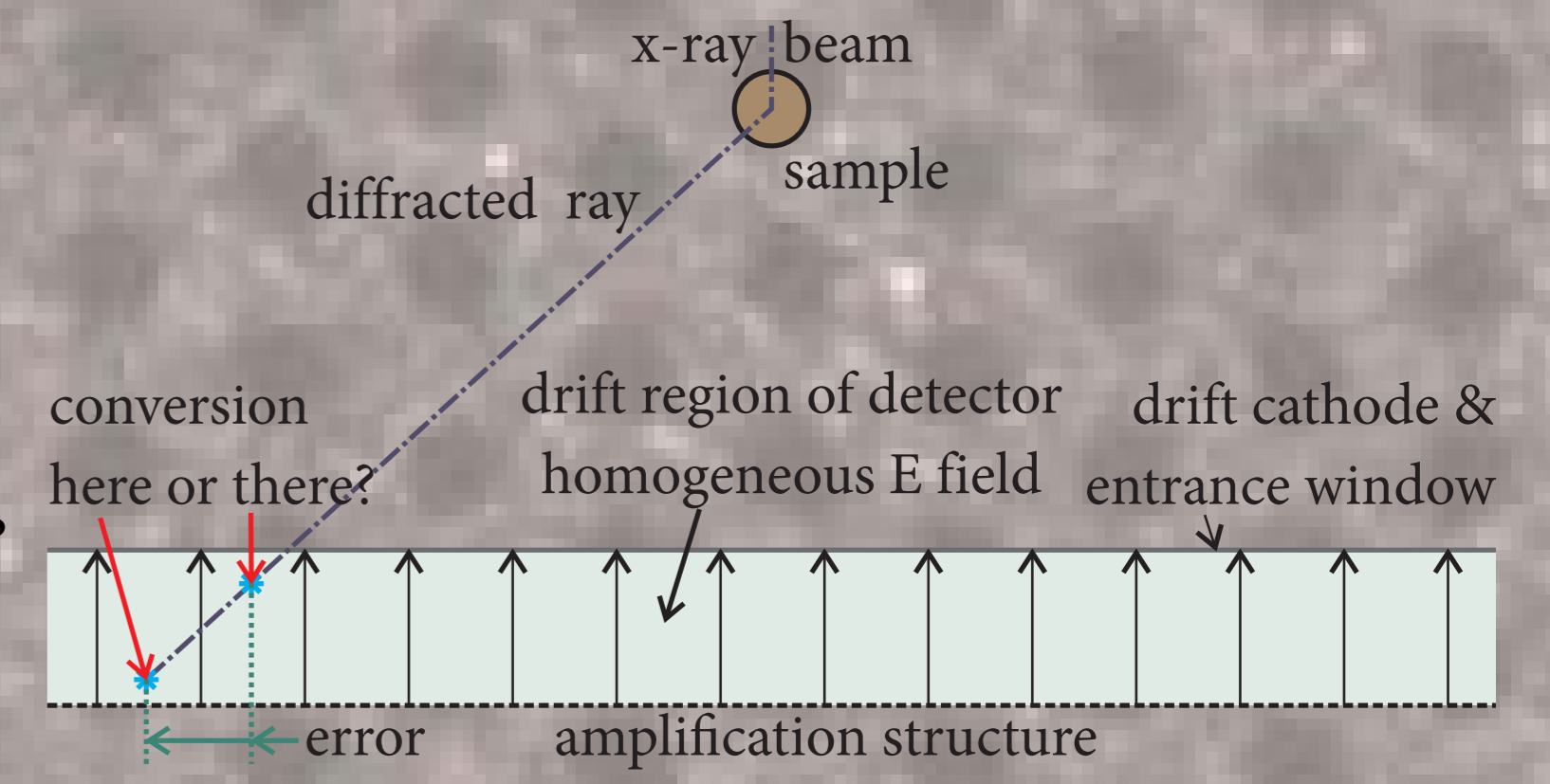


## SPHERICAL GEMS

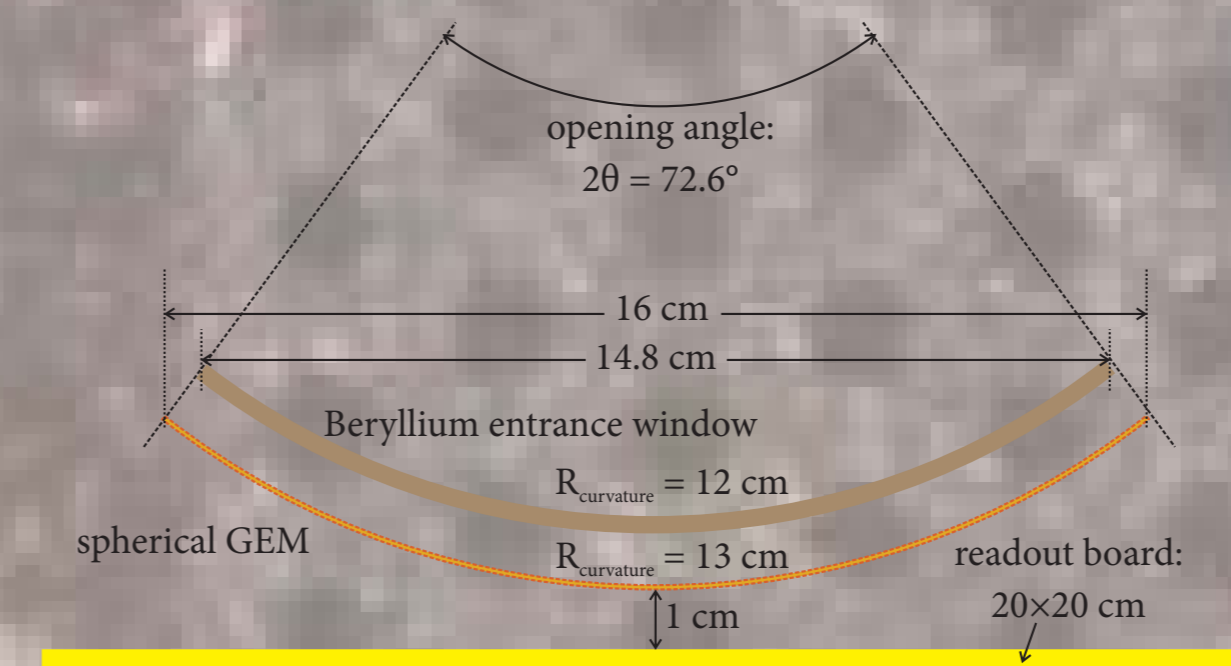
X-ray imaging & parallax error

Ways to reduce parallax error:

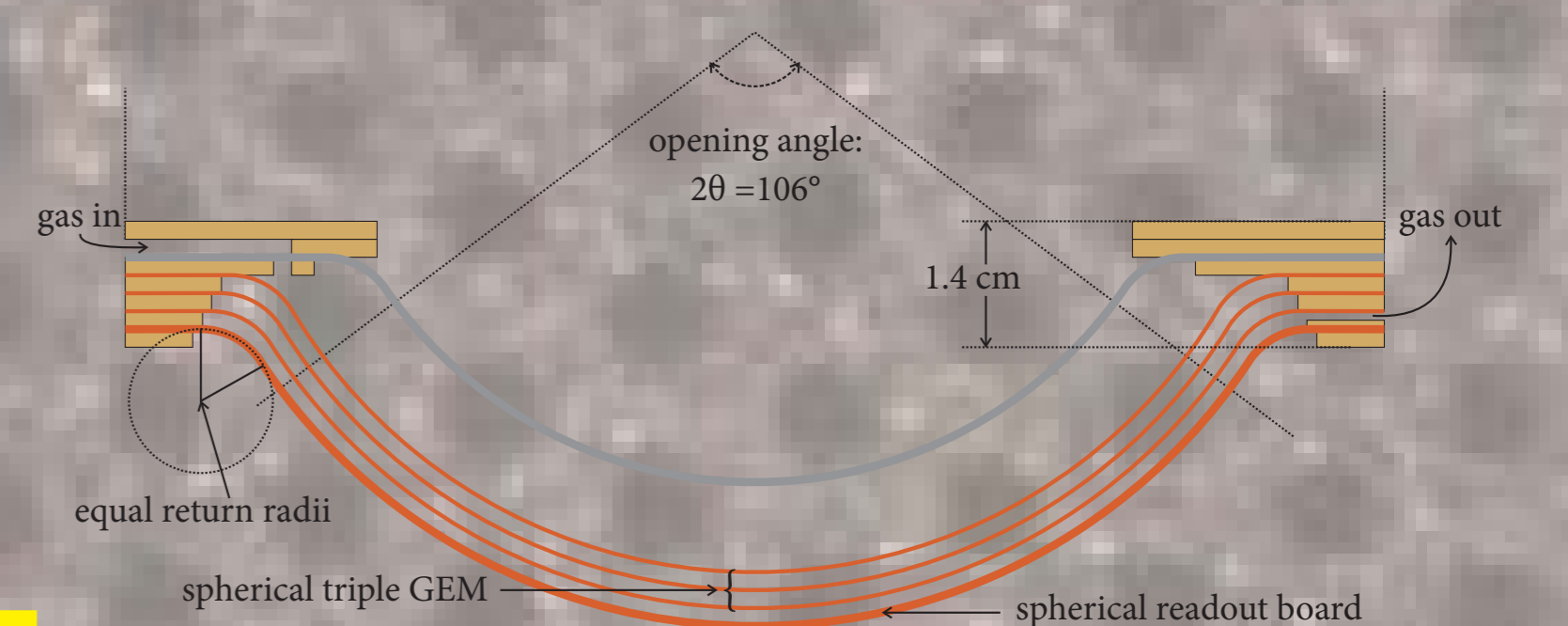
- Efficient x-ray conversion gas reduces the probable conversion depth
- Increase in pressure has same effect, but necessitates thicker window
- Spherical entrance window helps a lot, and allows higher pressure
- Truly spherical conversion gap would be optimal (zero parallax error)



Spherical GEM detectors

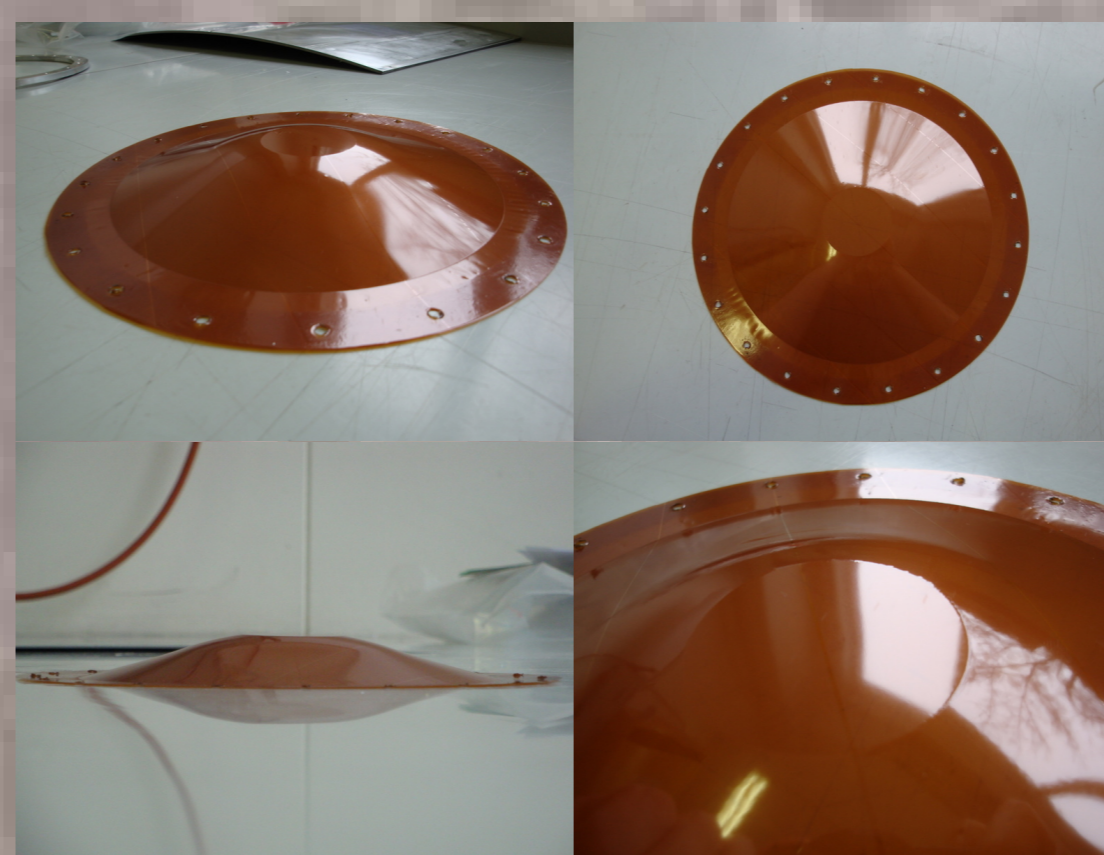
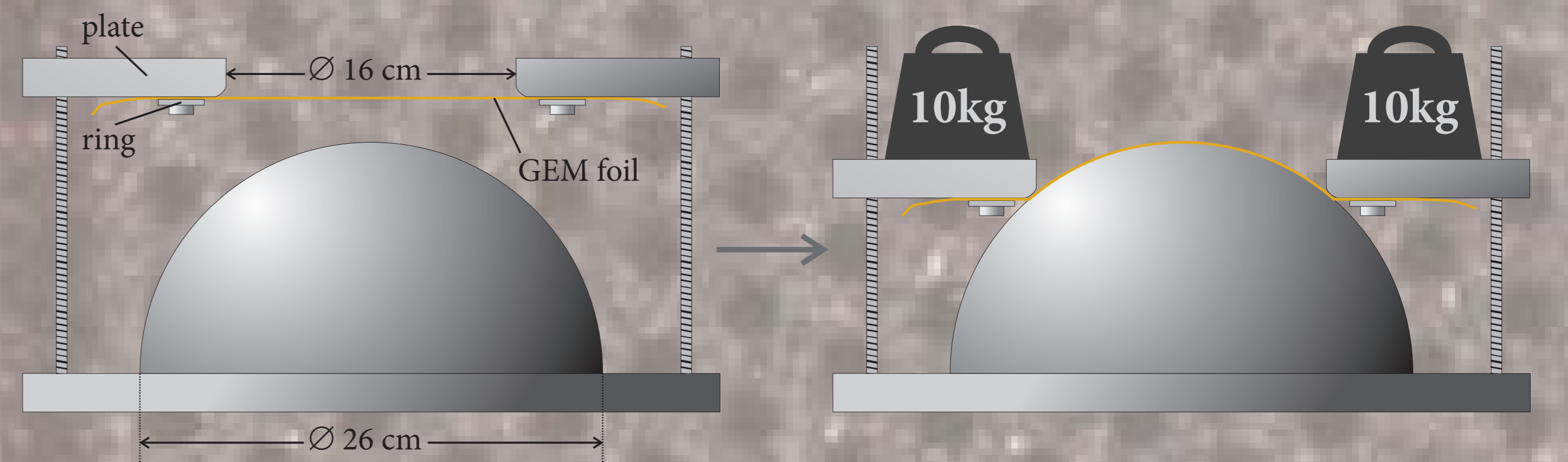


A spherical conversion gap.



The first entirely spherical gas detector.

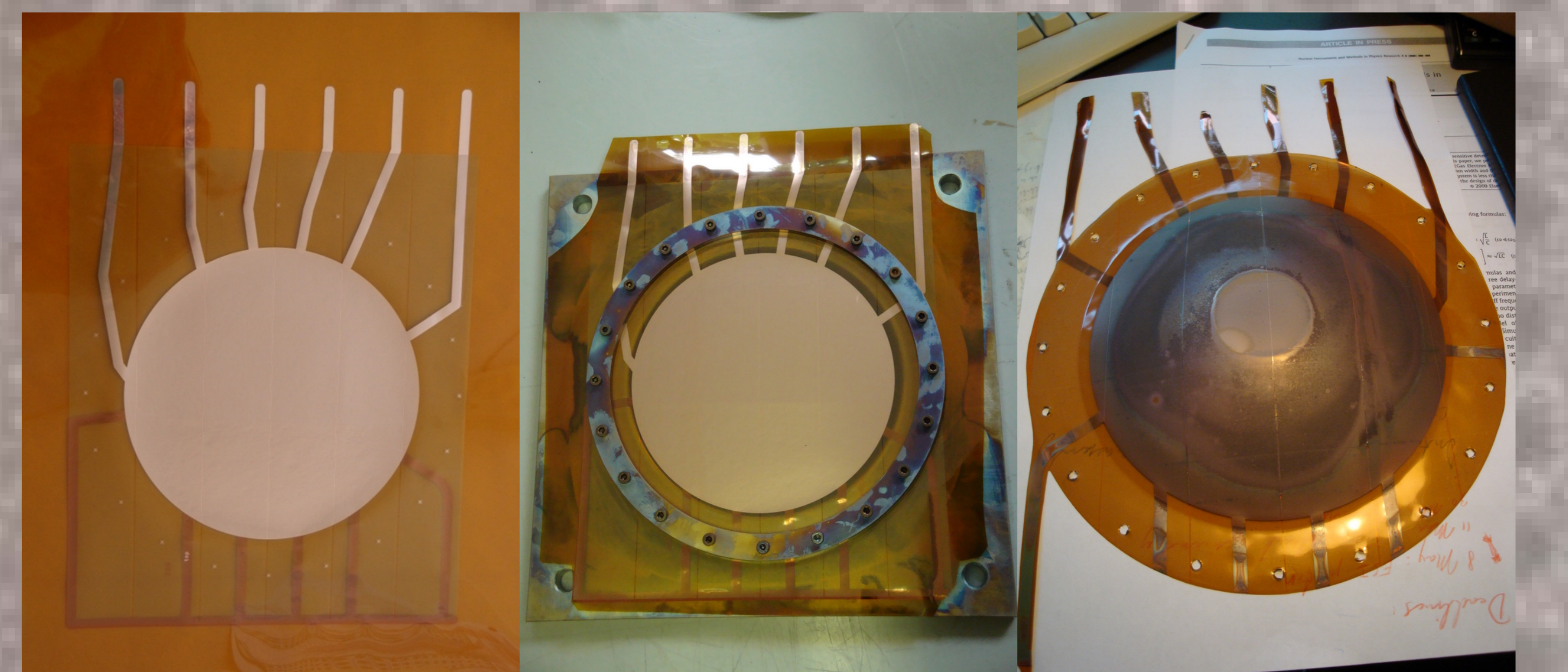
Procedure & tooling



Bending method

- Temperature: 350 $^{\circ}\text{C}$
- Bending force: at least 20 kg
- Takes about 24 hours
- Atmosphere of argon to prevent oxidation
- Can add few % of  $\text{H}_2$  to create reductive atmosphere

A real spherical GEM



Preparation of a GEM foil for bending, and the resulting spherical GEM.

Challenges ahead

- In case the maximum bending angle is limited, well-defined cuts can be applied to achieve a wider opening angle.
- Curved spacers for triple GEM
- Conical field cage for wide drift gaps
- Spherical readout structure

