



# Resistive Micromegas for the Muon Spectrometer Upgrade of the ATLAS Experiment

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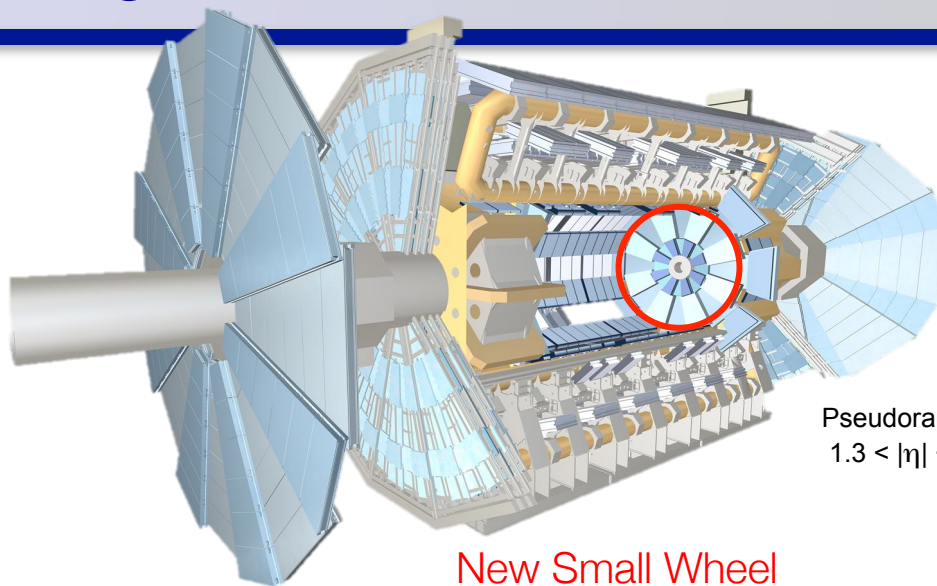
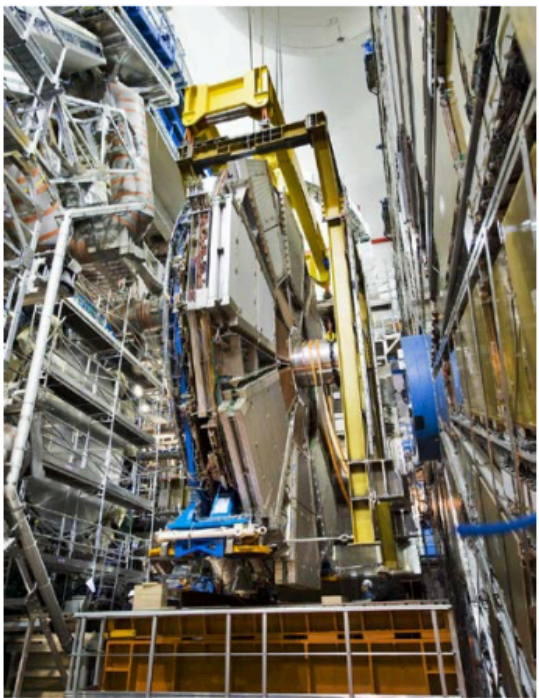
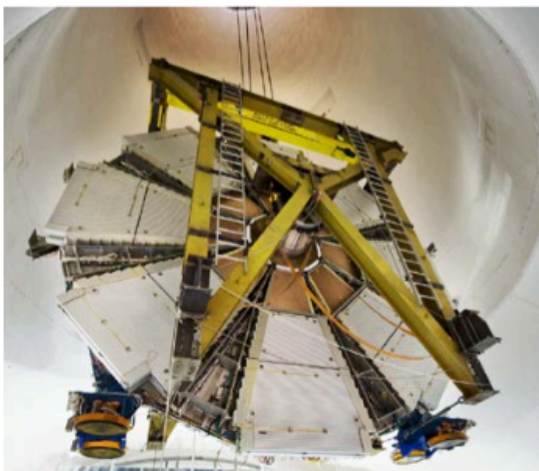


# OUTLINE

- The ATLAS Muon New Small Wheel Upgrade in a nutshell
- Detector Technologies and NSW Layout
- Micromegas
  - ATLAS Micromegas Design and Challenges
  - Construction of the Modules-0 prototypes
  - SM1 Module-0 Test-beam PRELIMINARY Results
- Summary



# New Small Wheel Upgrade in a nutshell



- Main ATLAS upgrade during the Long Shutdown 2 (2019/20) (Phase-1)
- Will replace the present Small Wheel, not designed to exceed  $10^{34} \text{ cm}^{-2}\text{s}^{-1}$
- Will operate up to HL-LHC luminosity (Phase-2)
- Expected rates up to  $15 \text{ kHz/cm}^2$
- GOALS:
  - Maintain momentum resolution: 15%  $P_T$  resolution at 1 TeV  
→  $\sim 100 \mu\text{m}$  resolution per plane on a multilayer station
  - keep single muon trigger under control  
→ 1 mrad online angular resolution



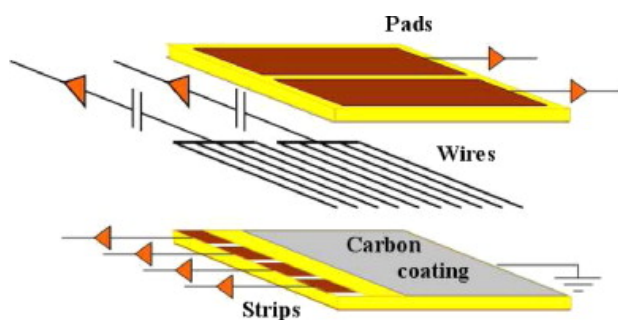
# New Small Wheel Detector Technologies

## Combination of sTGC and MicroMegas detector planes

### Small Strips TGC (sTGC)

primary trigger detector

- Bunch ID with good timing resolution
- Online track vector with  $<1$  mrad angle resolution
- pads: region of interest
- strips: track info (strip pitch 3.2 mm)
- wire groups: coarse azimuthal coordinate

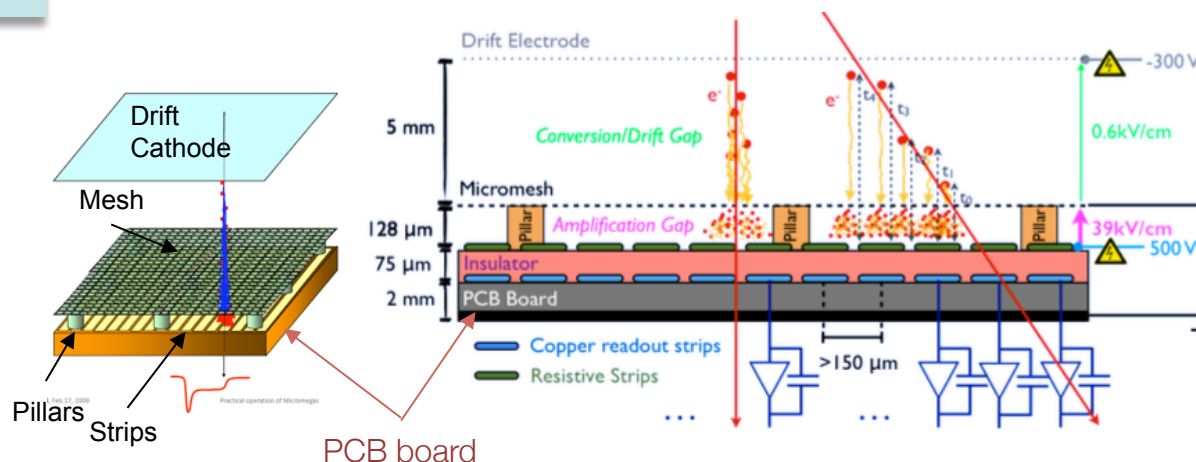


Talk by Rimsky Rojas - Aug. 6th

### Resistive strips MicroMegas (MM)

primary precision tracker

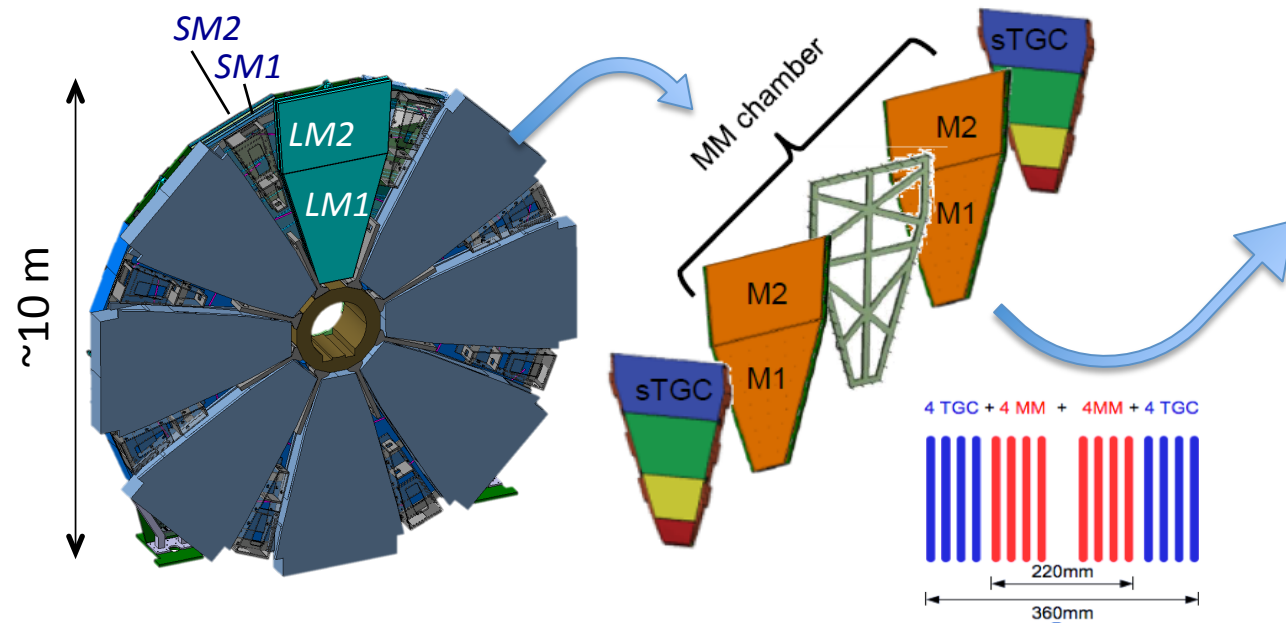
- Good Spatial resolution  $< 100 \mu\text{m}$
- Good track separation (0.4 mm readout granularity)
- Resistive anode strips  $\rightarrow$  suppress discharge influence on efficiency
- Provide also online segments for trigger



- Common front-end ASIC: VMM second prototype under tests



# New Small Wheel Layout

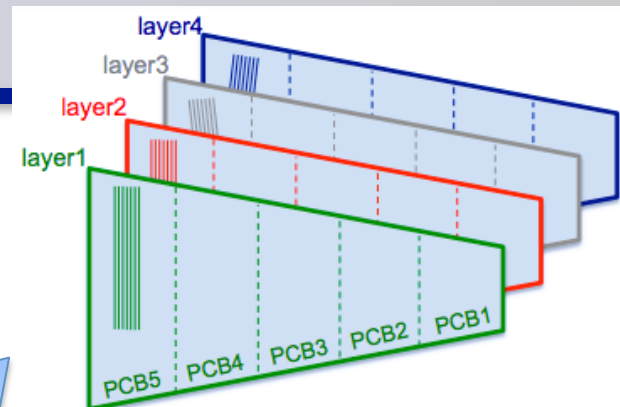
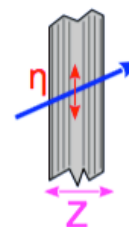


Each NSW has 16 sectors  
8 Large + 8 Small

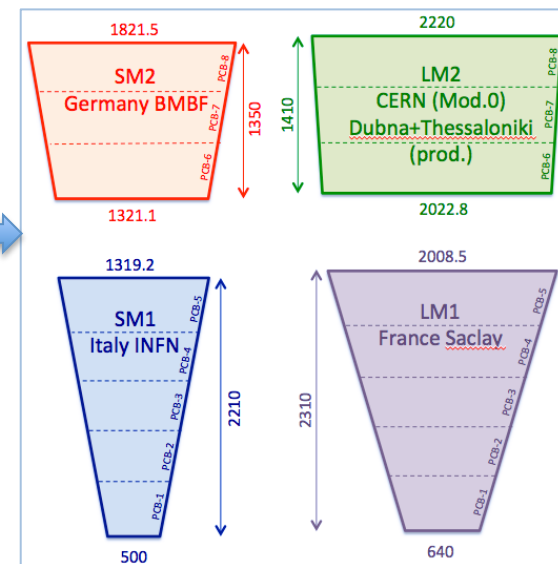
Each Sector is a sandwich of  
sTGC and MM quadruplets

- Construction of MM Quads is distributed over several countries.
- Challenge in construction: alignment of the strips on each detection layer

- 30  $\mu\text{m}$  RMS in  $\eta$
- 80  $\mu\text{m}$  RMS in  $z$



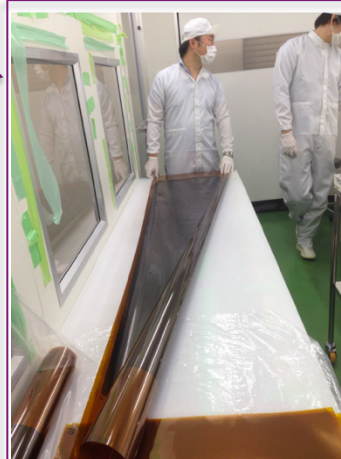
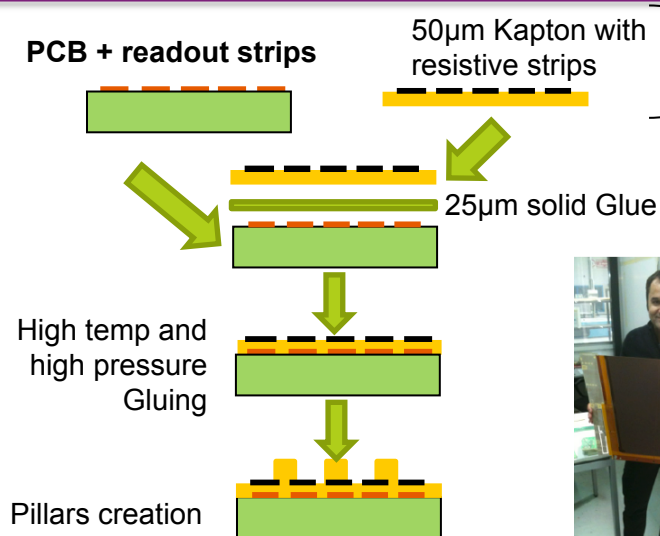
- Each MM module has 4 detection planes
- 2 planes with parallel strips (precision coordinate)
- 2 planes with  $\pm 1.5^\circ$  Stereo strips (2<sup>nd</sup> coordinate)





# Micromegas Construction: Resistive strips Anode Boards

## PCB + readout strips

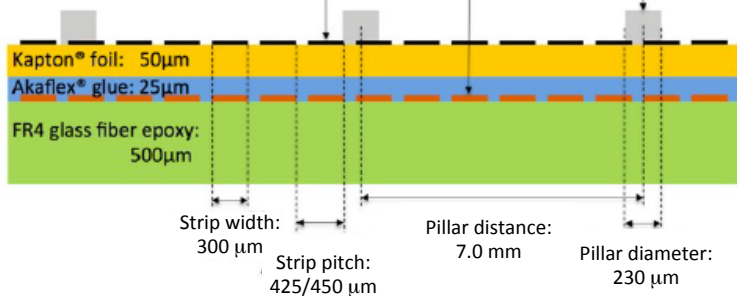


- Resistive strips on kapton by screen-printing
- “Ladder pattern” (connections every 10 mm):
  - Homogeneous resistivity (independent from distance)
  - Insensitivity to broken lines

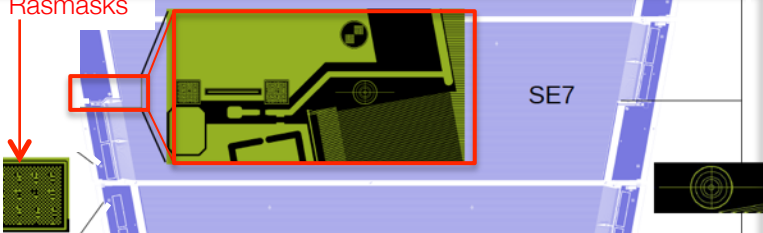


*Typical resistivity:*  
~ 10-20 MΩ/cm  
(~800 kΩ/□)

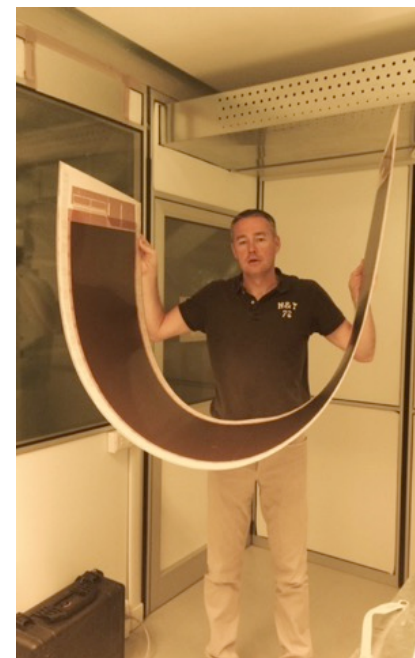
Resistive strips: 15 µm  
Copper readout strips: 17 µm  
Pyrallux® pillars height: 128 µm



## Rasmasks



- Board dimensions: from 45x30 up to 45x220 cm<sup>2</sup>
- 1022 strips/boards
- Readout strips pitch: 425 or 450 µm
- Pillars height: 128 µm
- Several types of alignment masks

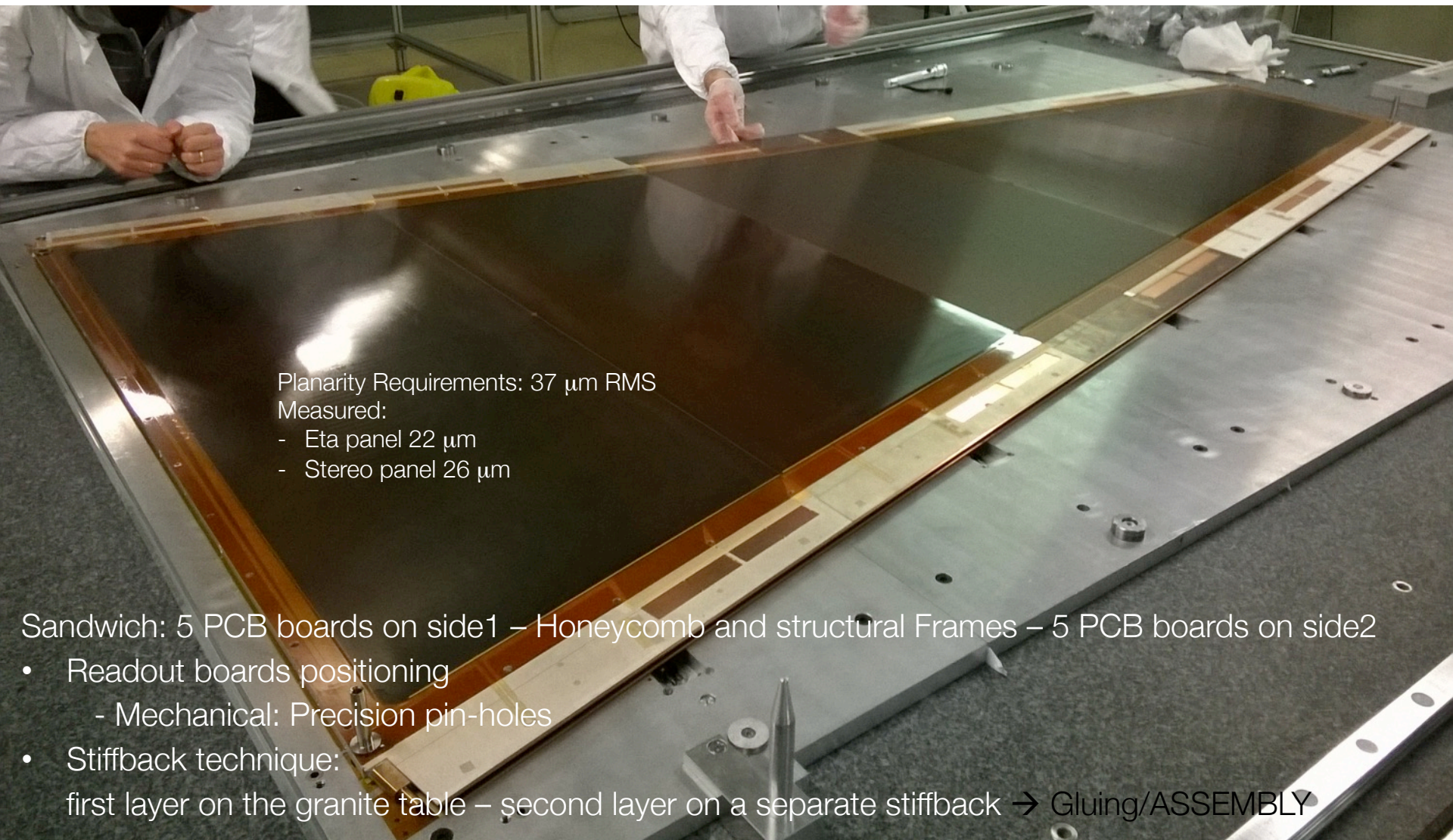




# SM1 Module-0 Readout Panels Construction

INFN Pavia

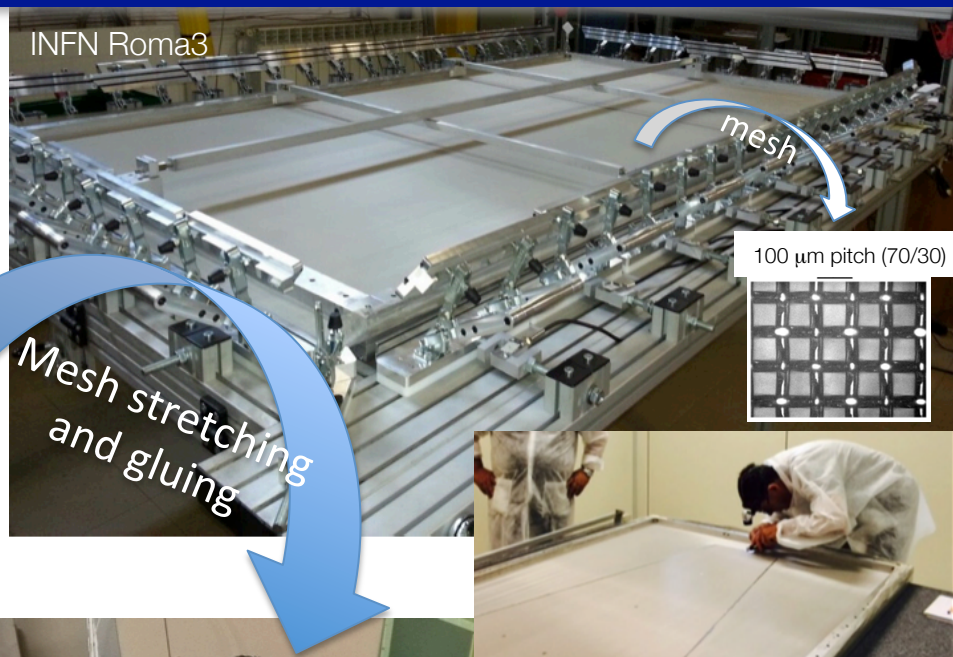
Double Side Readout panel built with 5+5 Readout boards – strips alignment  $< 40 \mu\text{m}$



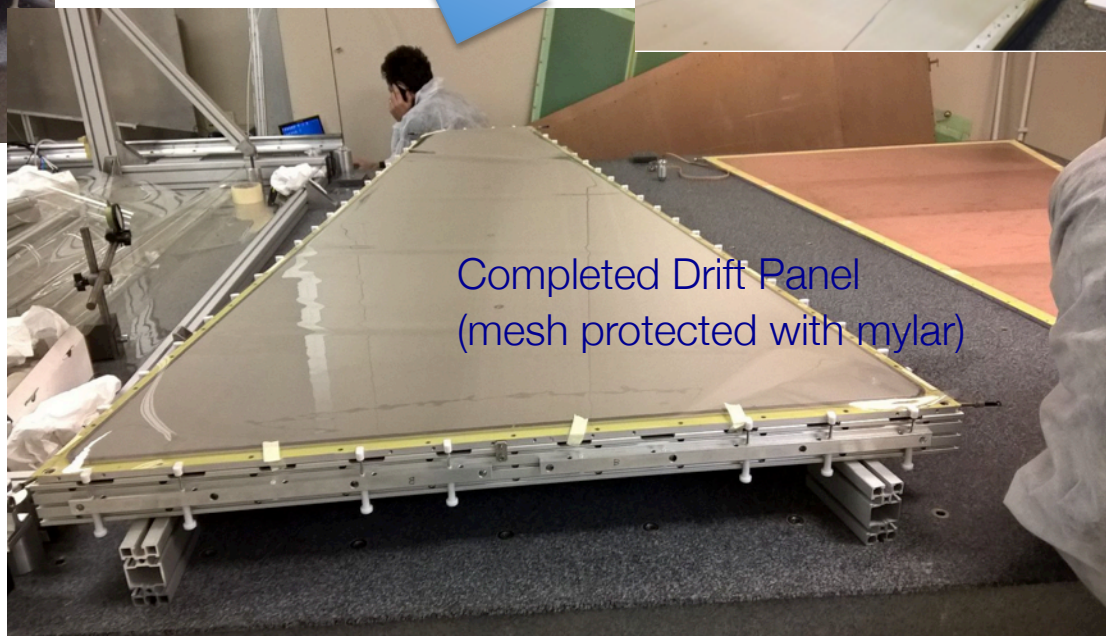
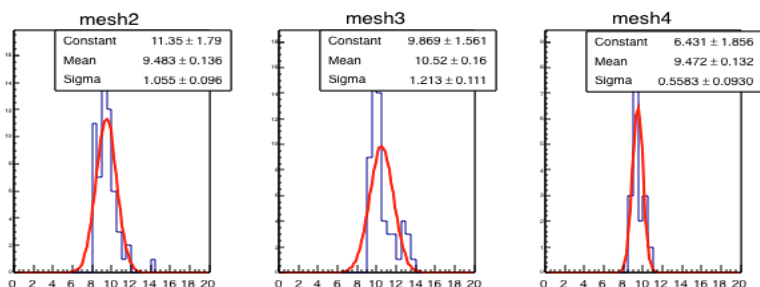


# SM1 Module-0 Drift Panels Construction

Similar construction Concept as for the readout panels



- Same planarity requirements as RO panels
- Mesh tension  $\sim 10$  N/cm – uniformity 10%





# SM1 Module-0 Quadruplet assembly

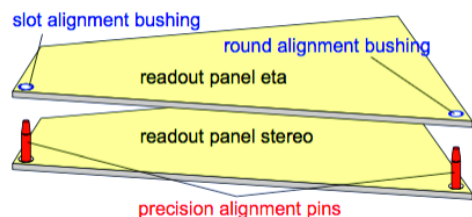
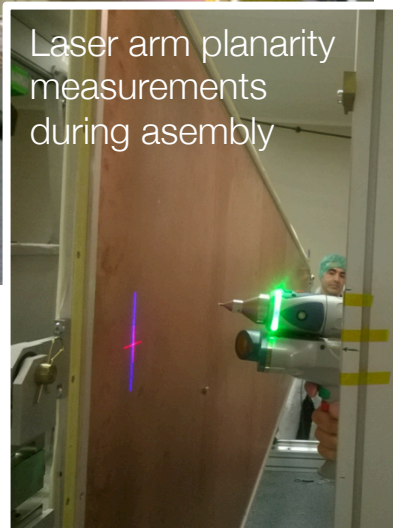
Crucial: Alignment of the two readout panels at  $< 60 \mu\text{m}$  precision

Vertical Assembly

Alignment of eta Vs Stereo Readout Panel ensured by alignment pins



Laser arm planarity measurements during assembly



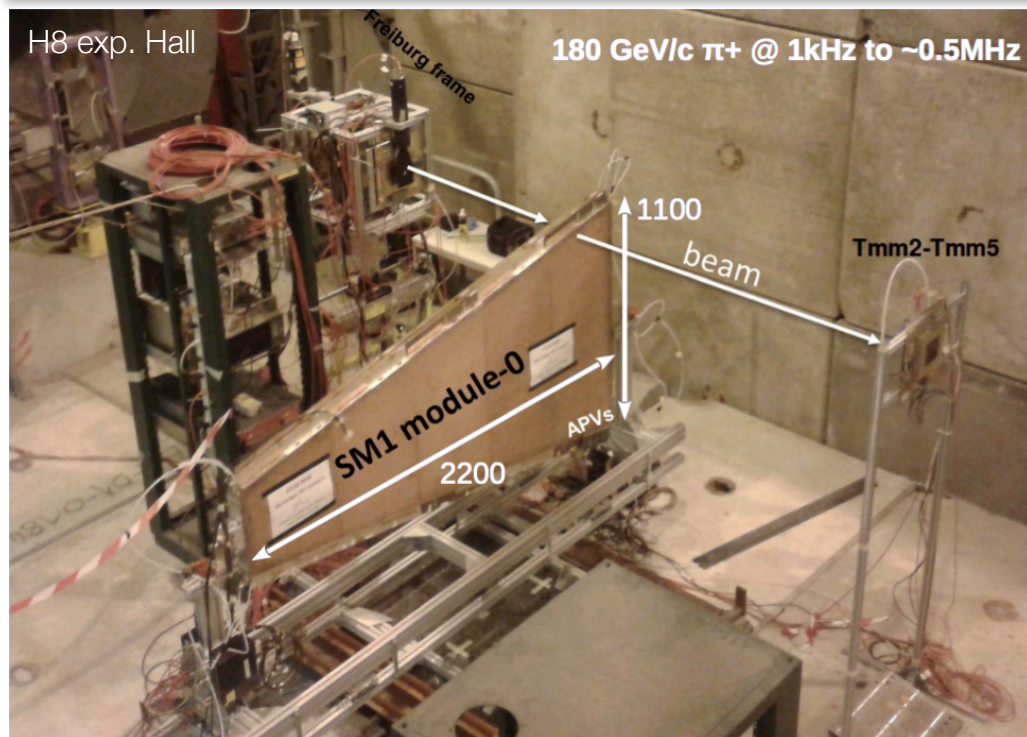
INFN Frascati



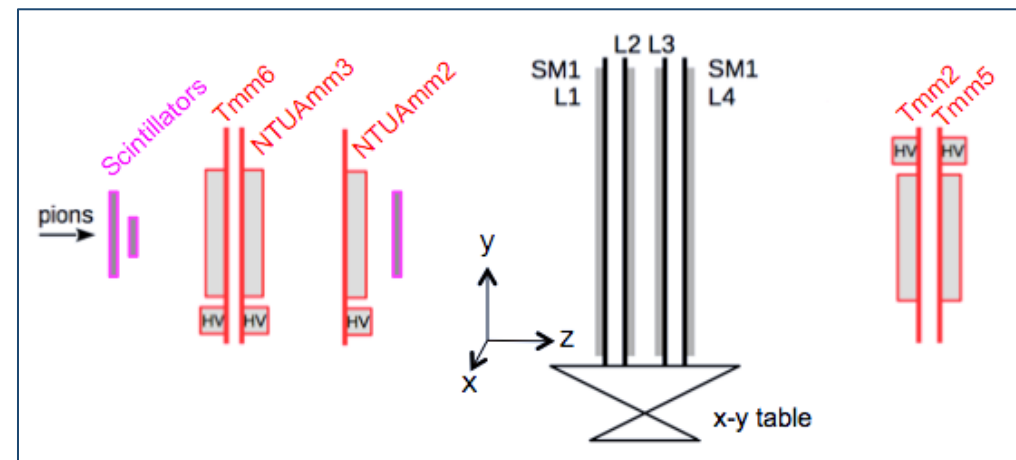
- Assembly completed in mid-May, then shipped to CERN for Test-Beam early June  
→ superb achievement !



# SM1 Module-0 Test-beam and PRELIMINARY Results

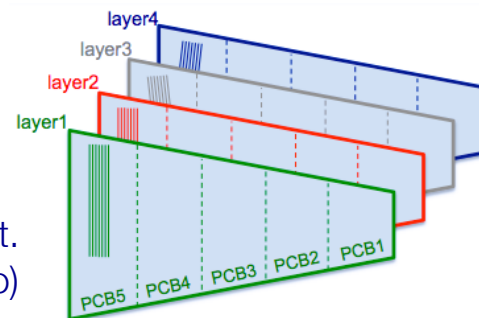


- 180 GeV/c pion beam
- Scintillators trigger
- Beam spot+trigger  $\sim 1 \times 1 \text{ cm}^2$
- 5 micromegas with x-y readout (Tmm) used as reference
- SM1 Module-0 on a x-y scanning table
- Ar:CO<sub>2</sub> gas mixture (93:7)
- APV25+SRS readout (from RD51) [NOT FINAL NSW electronics]



## SM1 quadruplet:

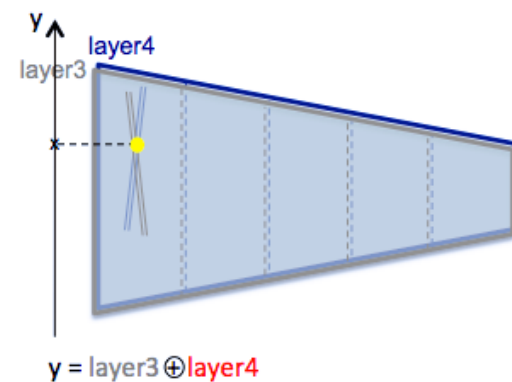
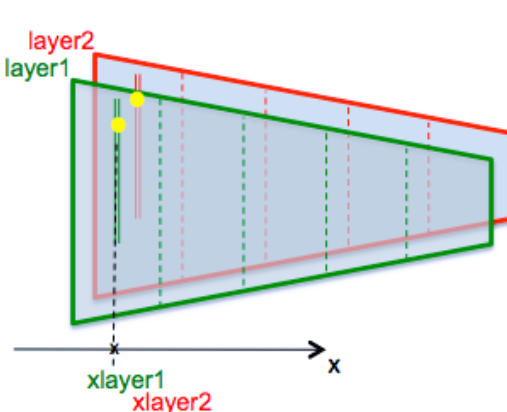
- 425  $\mu\text{m}$  strip pitch
- L1 & L2 vertical strips (eta),
- L3 & L4  $\pm 1.5^\circ$  w.r.t. vertical axis (stereo)



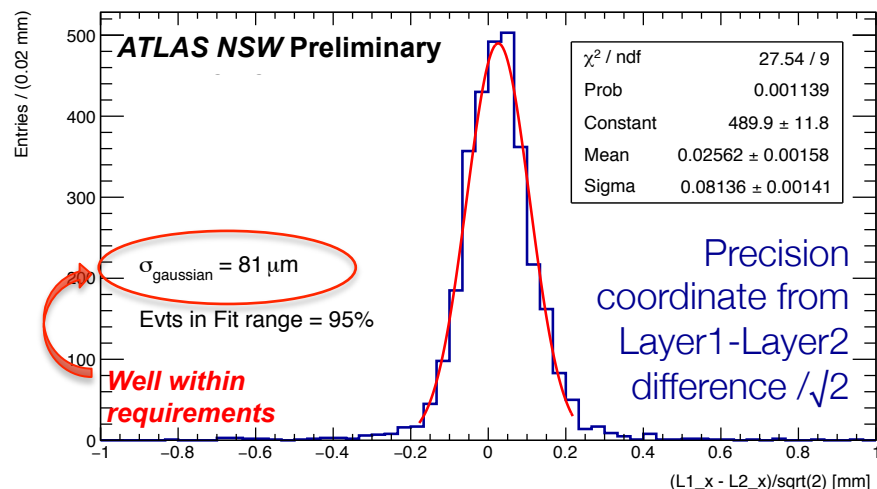


# Module-0 PRELIMINARY Results on Spatial Resolution

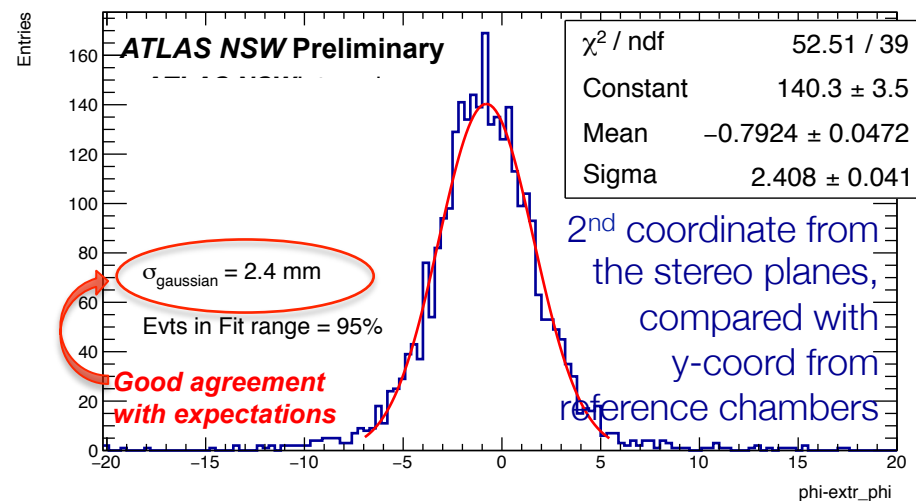
- Perpendicular incident beam on PCB5  
= longest strips
- Nominal High voltage settings:  
HV\_ampl = 570 V ( $E = 4.4 \times 10^7$  V/cm)  
HV\_drift = 300 V ( $E = 600$  V/cm)
- Ar/CO<sub>2</sub> 93/7 @ 20 l/hour



Preliminary result: Spatial Resolution of the precision coordinate



Preliminary result: Spatial Resolution of the second coordinate.

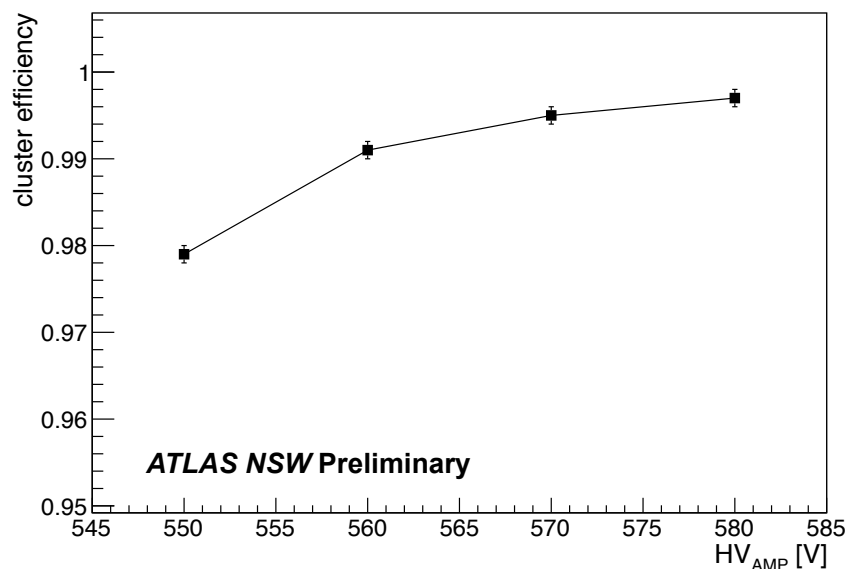




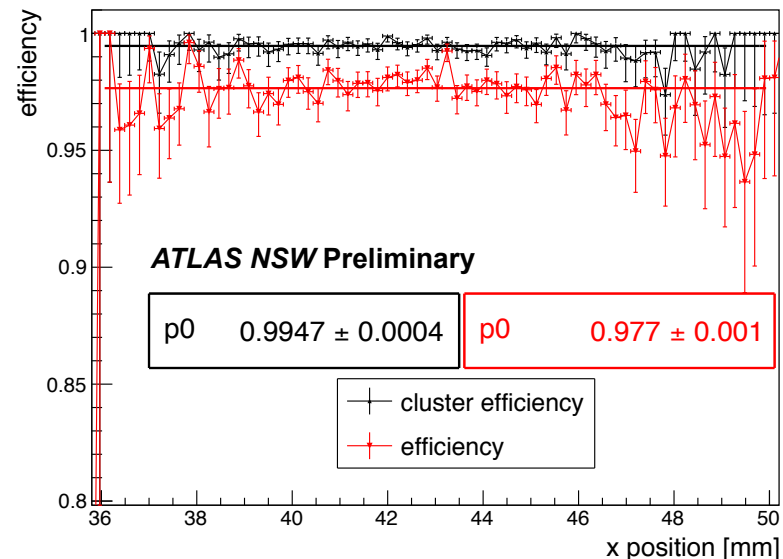
# Module-0 PRELIMINARY Results on Efficiencies

- Cluster efficiency: presence of a cluster for any reference track
- Track-based efficiency: one cluster within given distance from the reference track impact on SM1

Cluster efficiency Vs Amplification HV for Layer1



Efficiency at 570 V vs x-pos in the beam-spot  
For Layer1



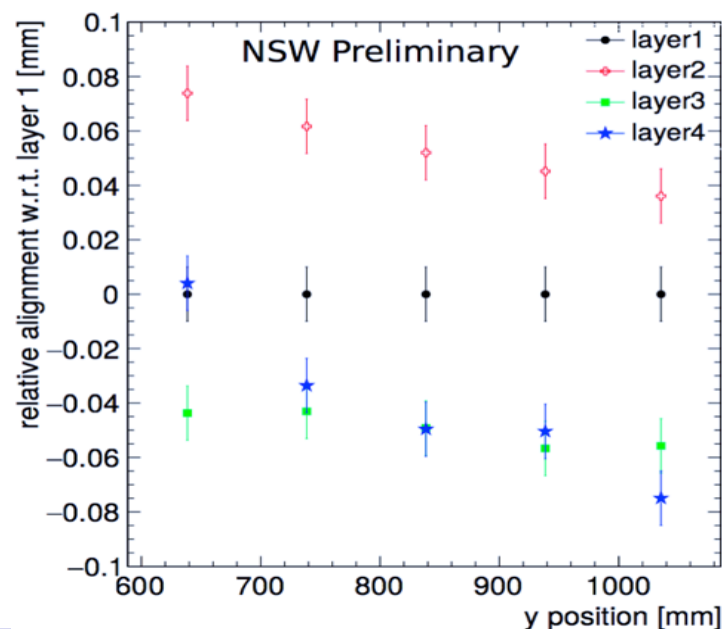
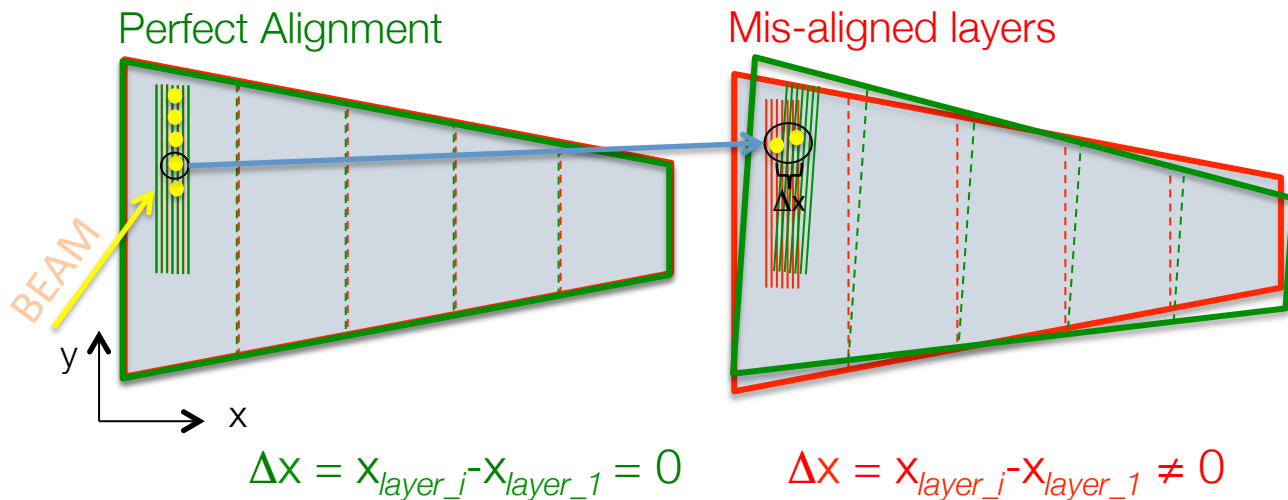
- Track based efficiency ( $\pm 1.5$  mm)  $\sim 98\%$
- 2% inefficiency mostly due to delta-rays



# Module-0 PRELIMINARY Results on Strip Alignment

## Measurements of layer-to-layer alignment

- Measurements at different vertical positions (along the strips)
- For each y-position measure  $\Delta x$  between  $layer_i$  and  $layer_1$  using reference tracks



### Relative alignment wrt layer\_1 :

- All layers aligned within a maximum deviation of  $\pm 80 \mu\text{m}$
- Indication of layer-to-layer rotation or strip pattern global deformation under investigation at the construction site



# Summary

- The ATLAS NSW Upgrade will enable the Muon Spectrometer to retain its excellent performance also beyond design luminosity and for the HL-LHC phase
- Large size resistive Micromegas will be employed for the first time in HEP experiments
- Micromegas design & construction methods have been refined & tested to meet the ATLAS requirements:
  - Tooling Design and quality control procedures
  - Construction and assembly methods
  - Planarity of the panels
  - Alignment of Strips and panels
- All module-0 construction are near completion
- SM1 Module-0 Completed and tested with very satisfactory results
- Ready for transition to series production in January 2017

BACKUP slides



# NEW SMALL WHEEL – MOTIVATIONS: TRIGGER

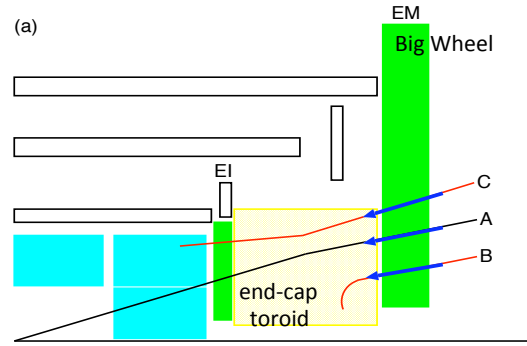
## Consequences of luminosity rising beyond design values for forward muon wheels

- Present Muon L1 trigger in the EndCap relies on the Big Wheel station only: Calculating a track angle/vector and extrapolating to IP
- The Level1 Trigger rate in the EC is dominated by fake triggers
- At a  $3 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$  L1MU20 ( $p_T > 20 \text{ GeV}$ ) rate is estimated  $\sim 60 \text{ kHz}$ , exceeding the available bandwidth ( $\sim 15 \text{ kHz}$  for muons)

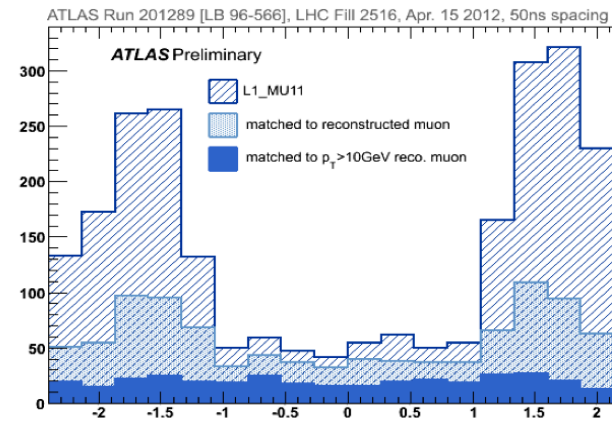
## Replace the Muon Small Wheels with the New Small Wheels

- Can filter out fake tracks by being able to reconstruct track vector/direction also in the endcap inner (EI) station
- Extend L1 trig coverage to  $\eta = 2.6$  with angular resolution of 1 mrad

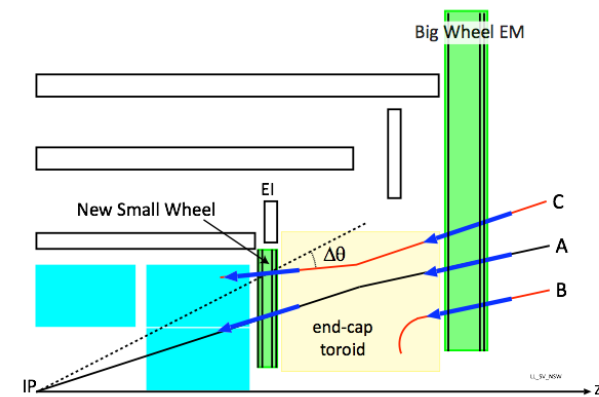
## Present Level1 muon trigger



↑ Cannot distinguish cases A (real high-pt track), B (low-pt particle created in the toroid area) and C (multiple scattering)



## Upgrade L1 with NSW

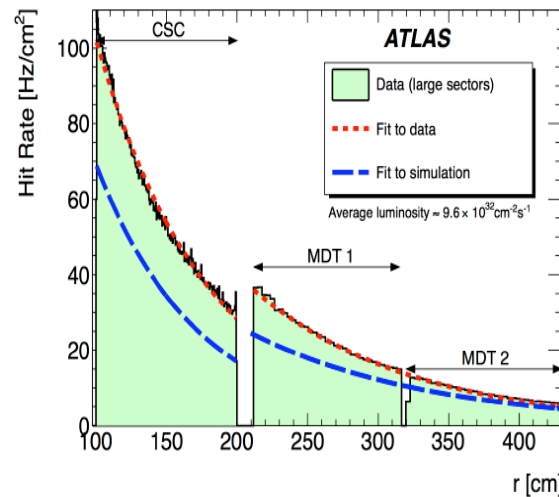


# NEW SMALL WHEEL – MOTIVATIONS: TRACKING

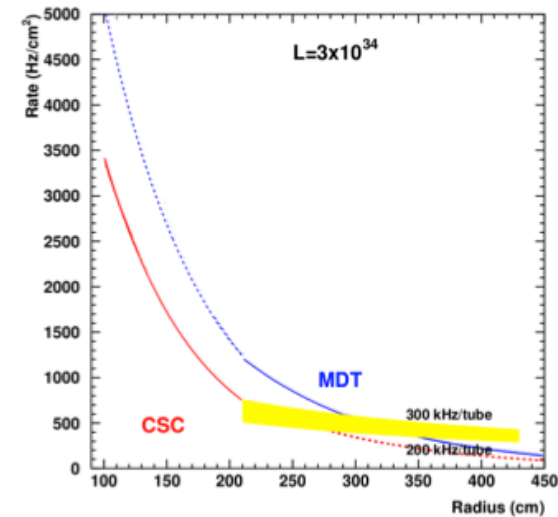
## Cavern Background

- Measured hit rates in the Endcap Inner (Small Wheel) and extrapolated to  $3 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$
- At  $5 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$  (luminosity of HL-LHC) the maximum expected rate in the NSW is about **15 kHz/cm<sup>2</sup>** (**>5 MHz/MDT\_tube**) (incl. Safety factor of 1.5)

Measured hit rates @  $10^{33} \text{ cm}^{-2} \text{ s}^{-1}$

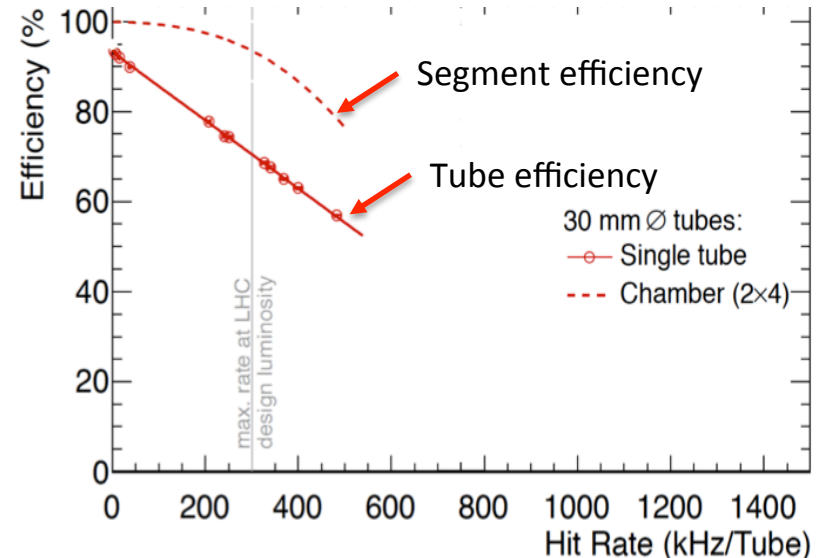


Expected rates @  $3 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$



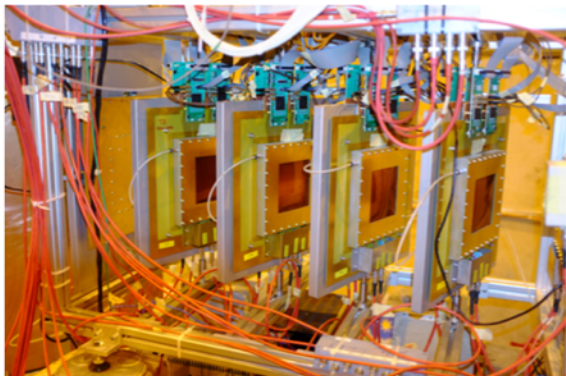
## Efficiencies and resolutions

- Above 300 kHz/tube the MDT efficiency drops significantly due to dead time from background hits
- Limit for CSCs is reached even earlier, due to only 4 detection layers (instead of 6 for MDT)
- MDT Resolution degradation due to gain loss caused by space charge

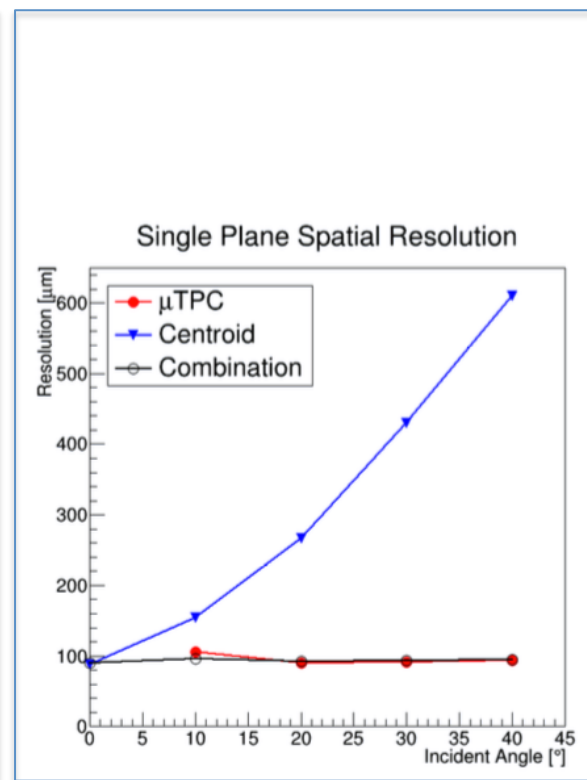
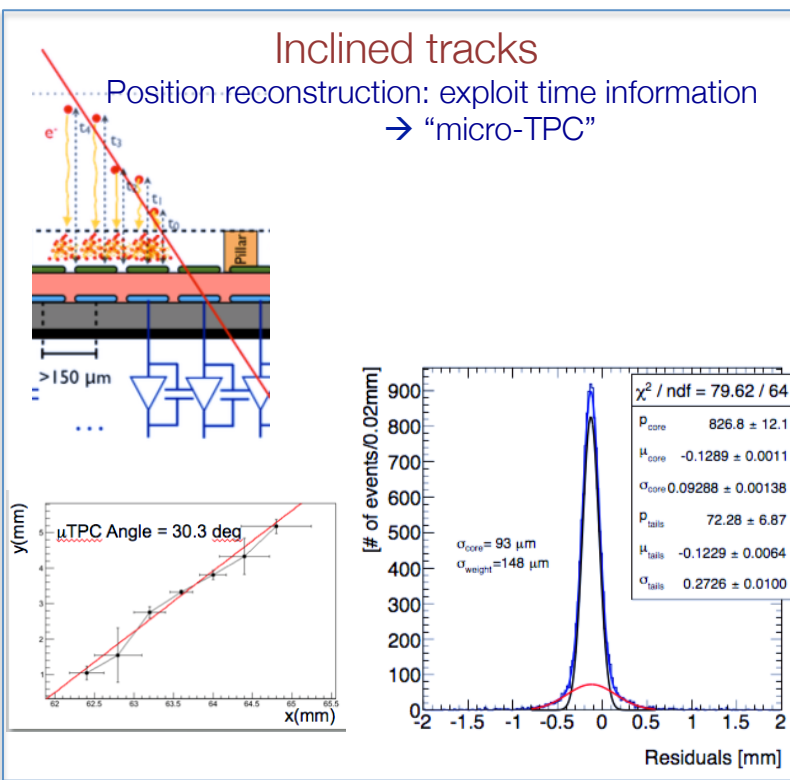
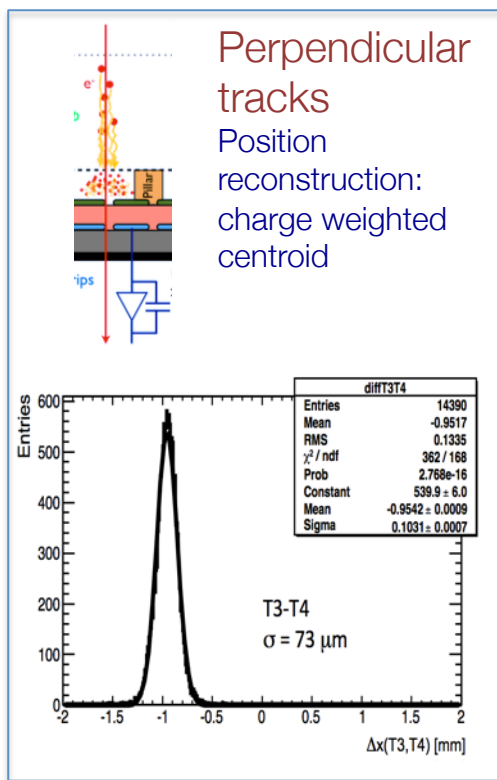




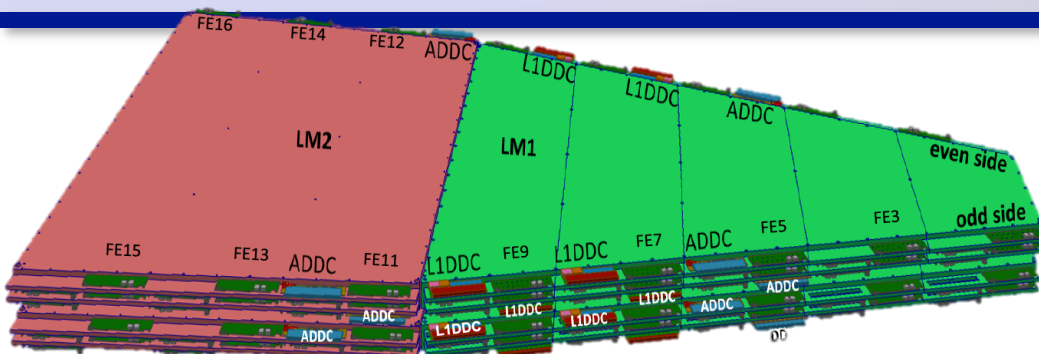
# Performance of Resistive Micromegas



- A long R&D phase on small/Medium size Micromegas prototypes has demonstrated that resistive Micromegas fulfill the requirements for operations in ATLAS during next LHC upgrades
- Quick review on the main performance (obtained with NOT NSW elx):
  - Spatial Resolution below 100  $\mu\text{m}$  independent from track angle

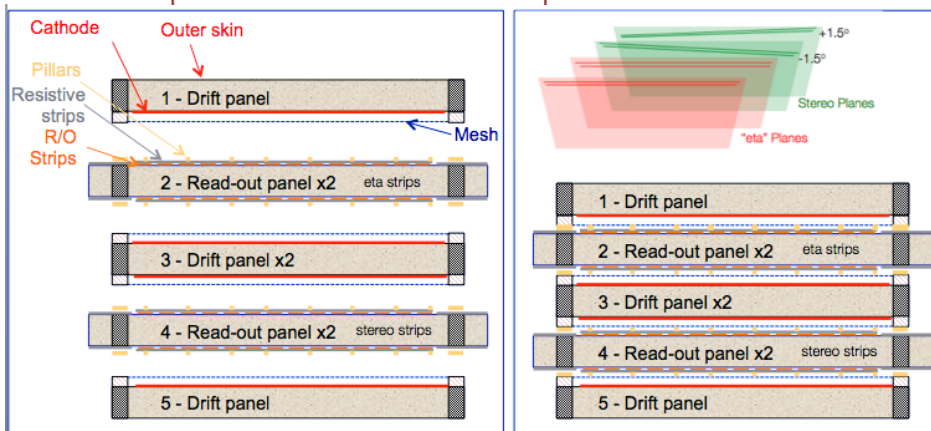


# ATLAS Micromegas Design



A Large Sector of Micromegas

## Main components of one Quadruplet

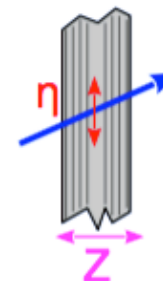


- 1 “eta-strips” double readout panel
- 1 “stereo-strips” double readout panel → Alignment is crucial
- 1 double drift cathode panels
- 2 single drift cathode panels

To achieve 15% transverse momentum resolution for 1 TeV muons :

- Alignment of the strips on each plane (RMS):

track accuracy:  
 $30\ \mu\text{m}$  in  $\eta$   
 $80\ \mu\text{m}$  in  $z$



Requirements on the construction:

Precision coordinate  $\eta$

- Position of strips on planes:  $40\ \mu\text{m}$  (max dev.)
- Relative alignment of the two sides of the readout panel:  $60\ \mu\text{m}$  (max dev.)
- Relative alignment of the two readout panels:  $60\ \mu\text{m}$  (max dev.)

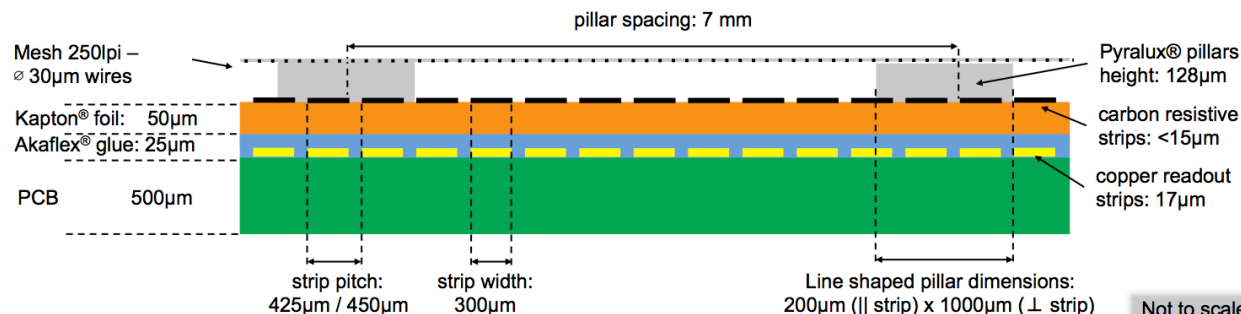
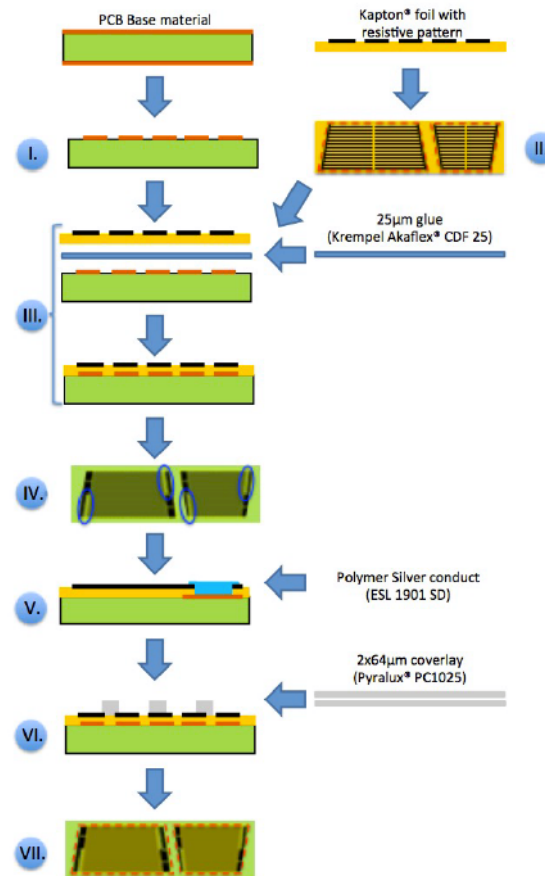
Z-coordinate

- Planarity for ALL panels:  
 $< 37\ \mu\text{m RMS}$   
 $< 110\ \mu\text{m max deviation wrt nominal}$

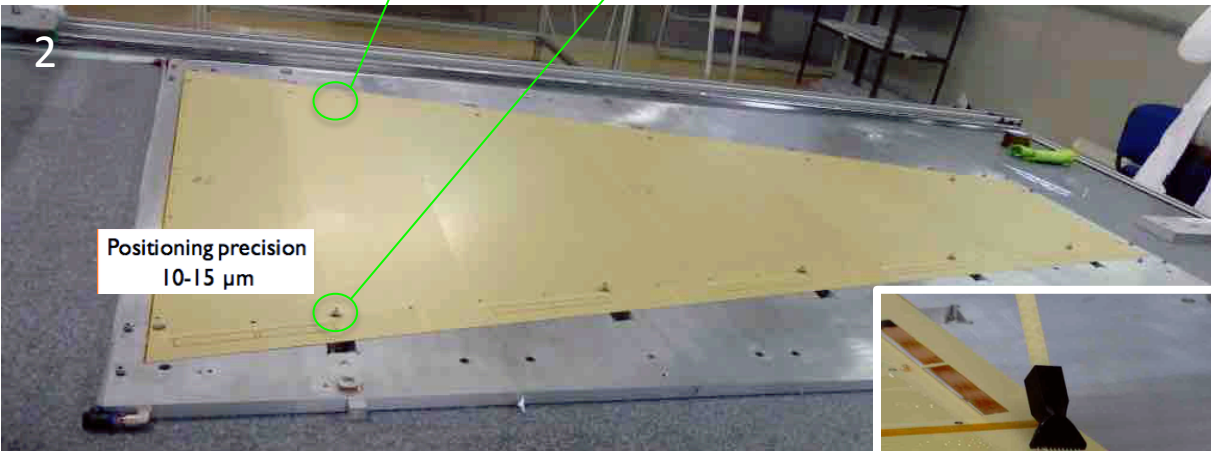
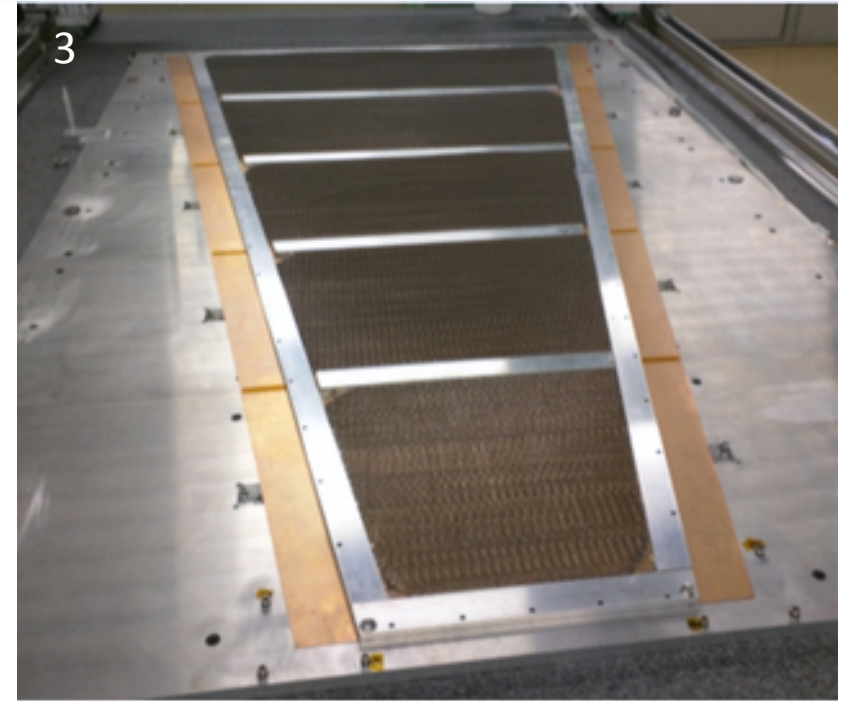
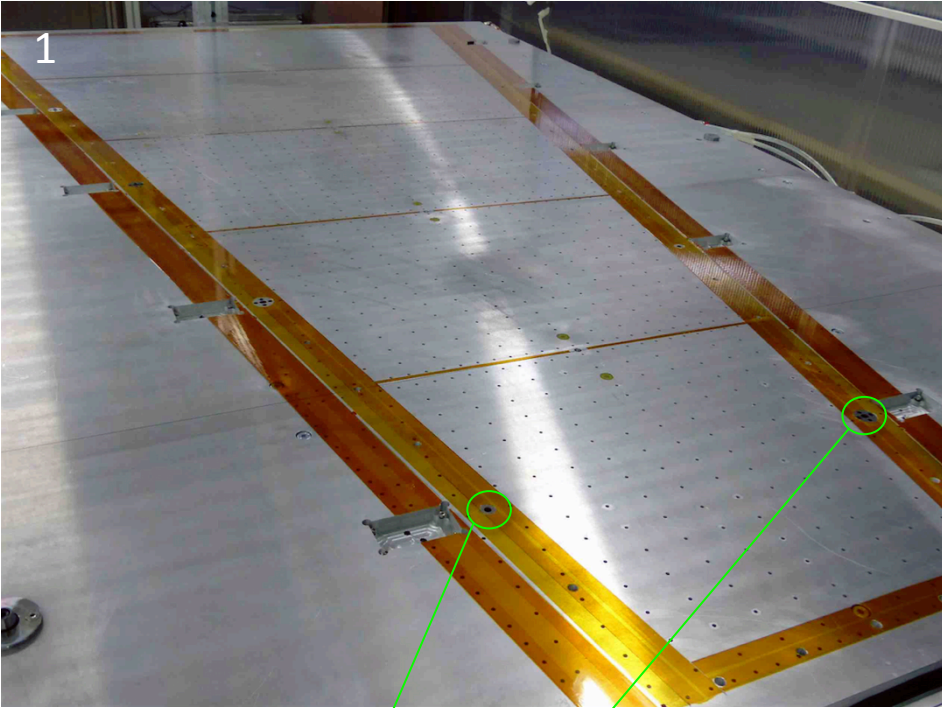


# Micromegas Construction: Readout PCBs

- I. photolithographic creation of copper pattern  
standard process.  
complex due to: size of board & required precision.
- II. cutting of Kapton foil with resistive pattern  
non-standard but simple & required accuracy only  $\pm 1\text{mm}$
- III. stacking and high-pressure & temperature gluing of Kapton foil, glue foil and board  
standard process for small boards.  
complex due to: size of board & required cleanliness.
- IV. chemical plating of copper pads  
standard process
- V. screen-printing of silver paste  
non-standard but rather simple & required accuracy only  $\pm 1\text{mm}$
- VI. lamination of coverlay & pillar creation  
standard process for small boards.  
complex due to: size of boards, highly non-standard pattern, required flatness
- VII. cutting of boards and drilling of non-precision holes  
standard process on CNC machine.  
complex due to size of boards and required cutting precision



# Readout Panels – Construction steps 1/2

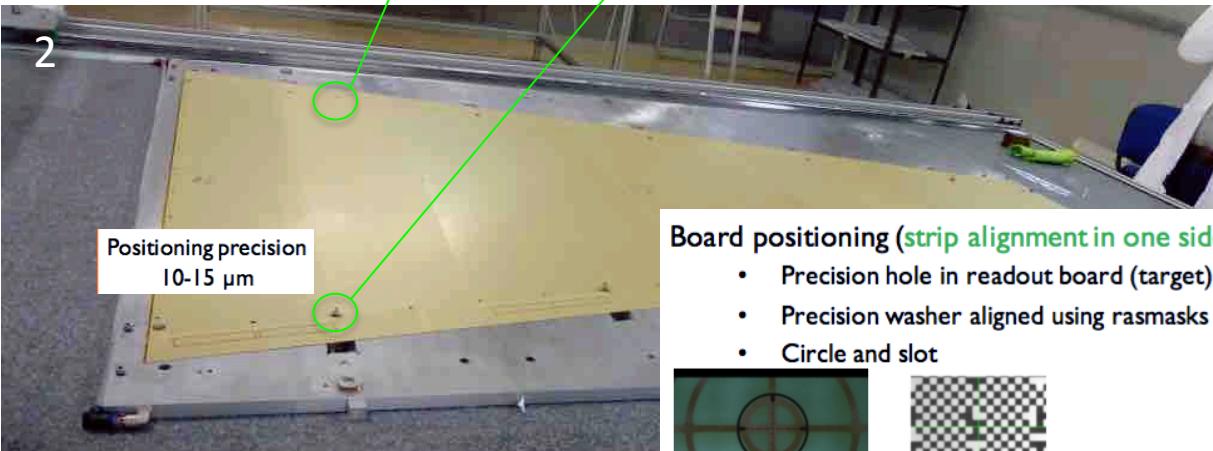
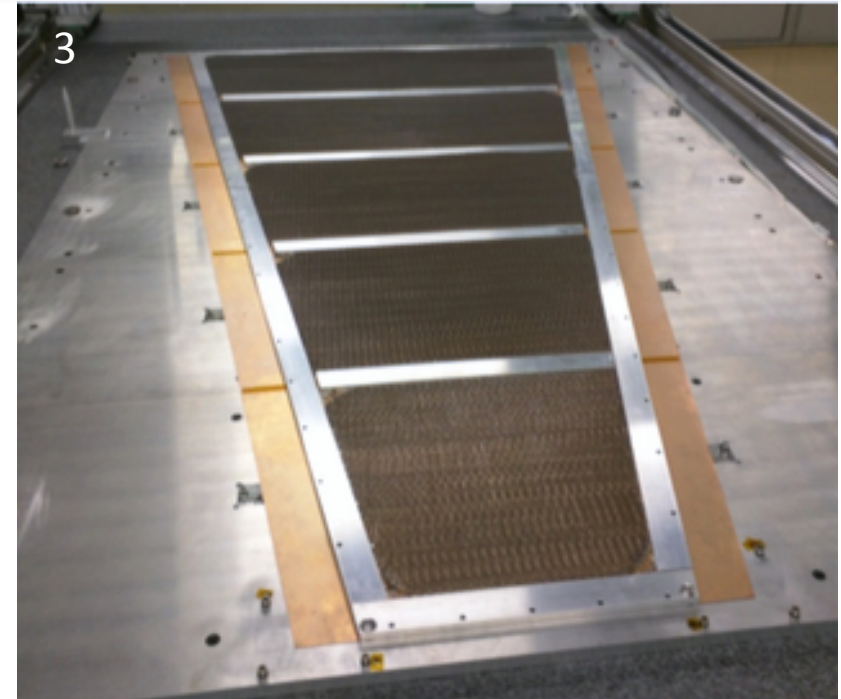
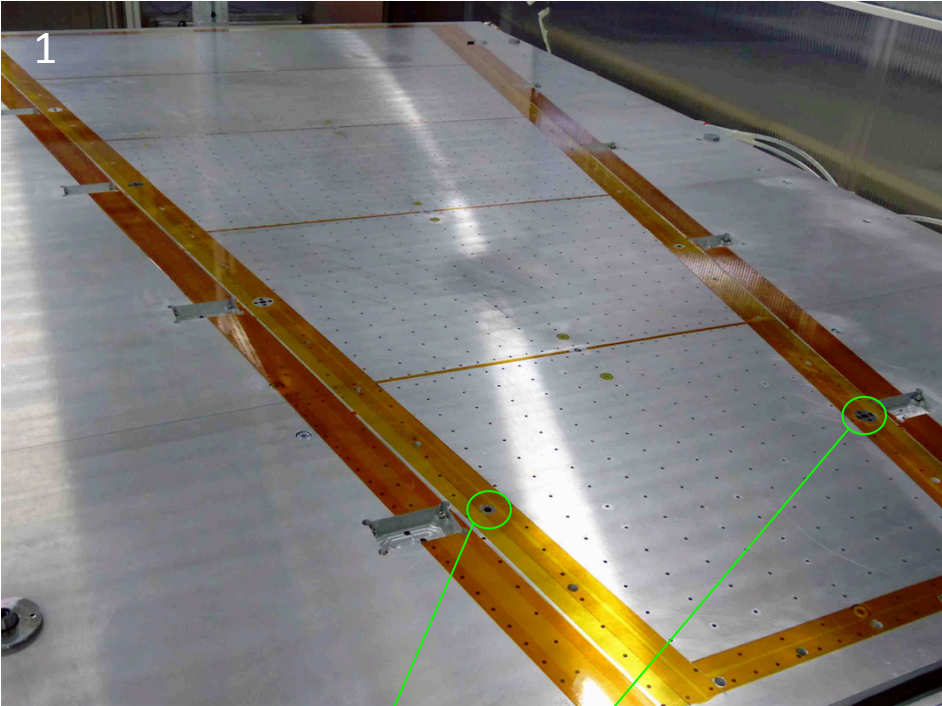


1. Align 5 Readout PCB on precision plates on the granite table with precision pins in precision hole & slot
2. Apply vacuum, remove pins, and apply glue
3. Place aluminum bars and honeycomb into the glue (align with Teflon pins in assembly holes)





# Readout Panels – Construction steps 1/2



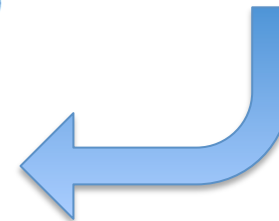
## Board positioning (**strip alignment in one side**)

- Precision hole in readout board (target)
- Precision washer aligned using rasmasks
- Circle and slot

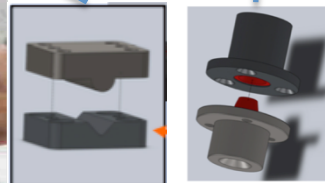
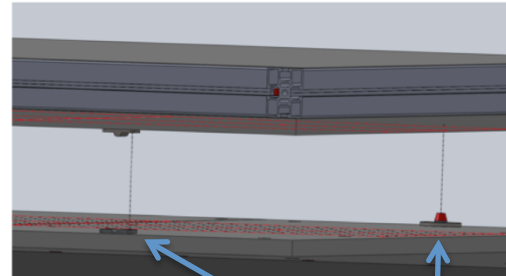
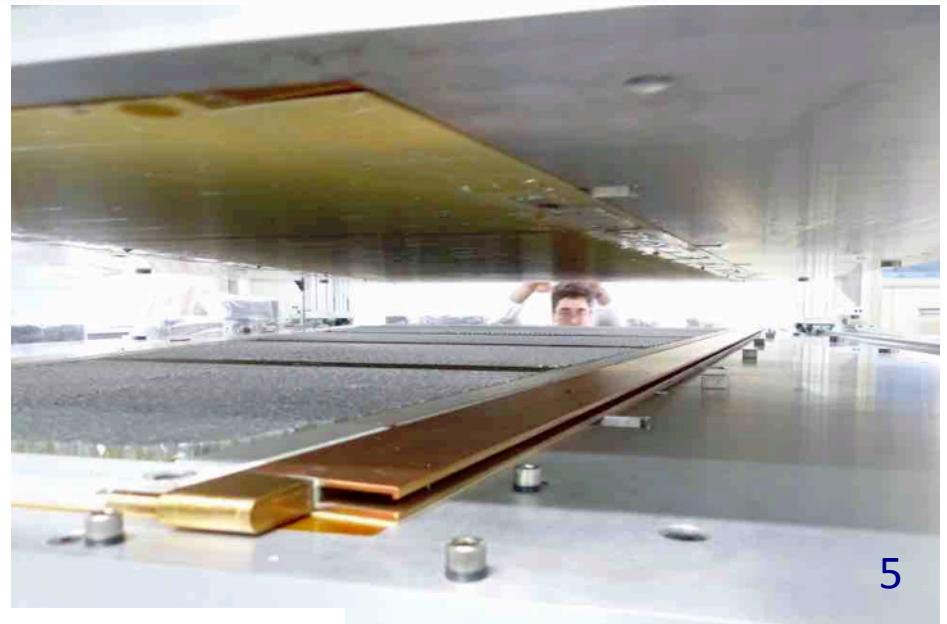
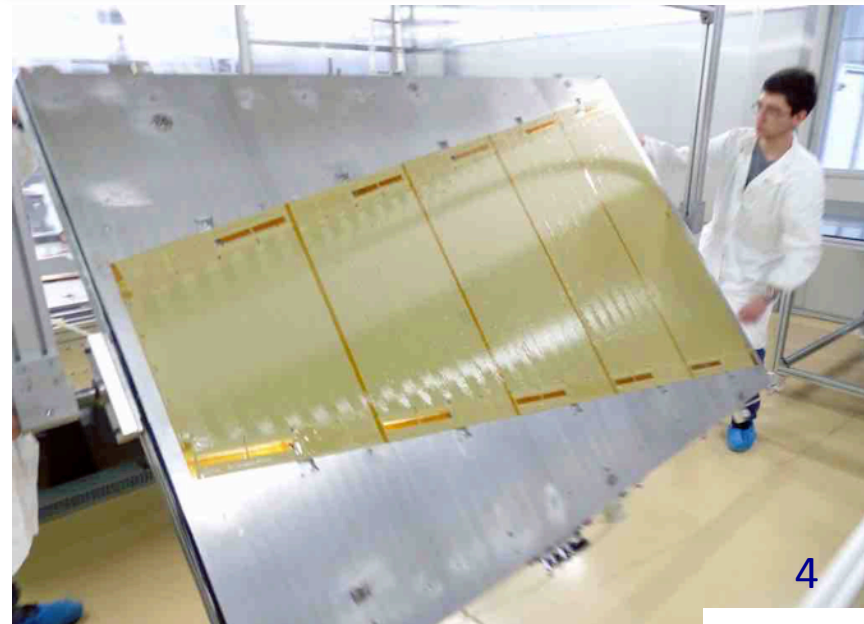


What you see  
with the Rasnik  
camera

Alternative systems are used for  
Readout board positioning  
e.g. with optical method in Saclay



# Readout Panels – Construction steps 2/2



interlocks

4. Align second layer PCBs with precision pins on precision aluminum plates on the stiffback  
Apply vacuum, remove pins and apply glue
5. Turn stiffback, lower towards the first side
6. Alignment of the PCB layers achieved by precision tapered and v-shaped interlocks



# Quadruplet Assembly Steps

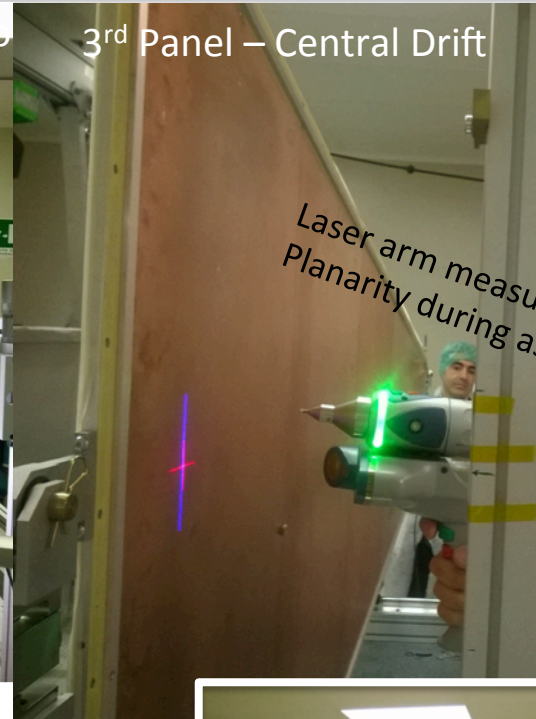
1<sup>st</sup> Panel - Drift



2<sup>nd</sup> Panel – Readout Stereo



3<sup>rd</sup> Panel – Central Drift

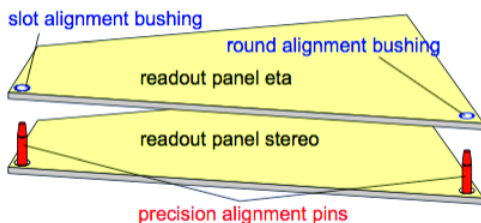


Laser arm measurements of Planarity during assembly

4<sup>th</sup> Panel – Readout Eta



Alignment  
Readout eta Vs  
Readout Stereo

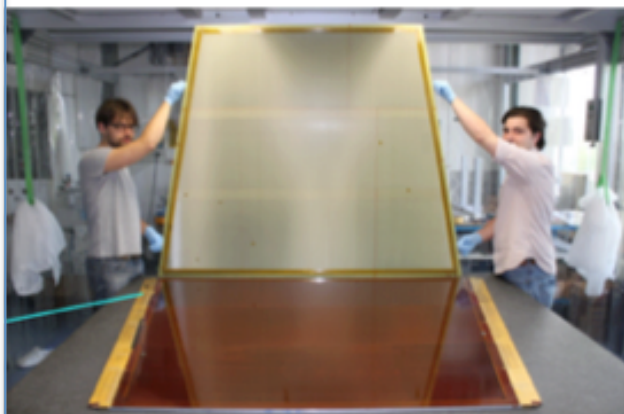


5<sup>th</sup> Panel – Drift



Alignment of the two readout panels at  $< 60 \mu\text{m}$  precision

# Modules-0 Status at other Construction Sites



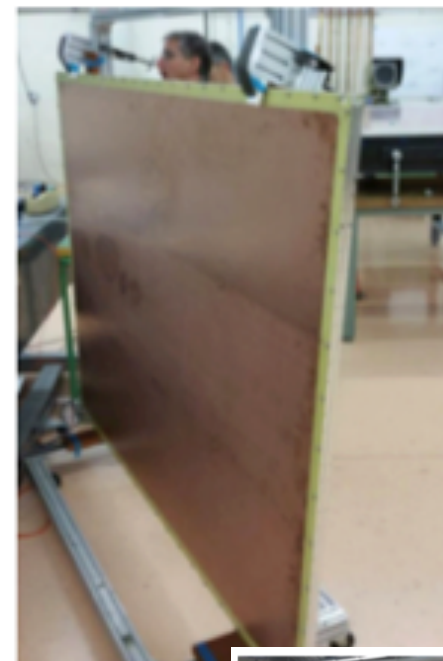
SM2 – Germany - BMBF

- All drift Panels are built – mesh stretching as well
- All Readout panels are built
- Completion module-0 in Autumn



LM1 – France - Saclay

- 2 Drift panels built
- Production tooling and new clean room ready (~20July – **NEW!** )
- Completion of module-0 in Autumn



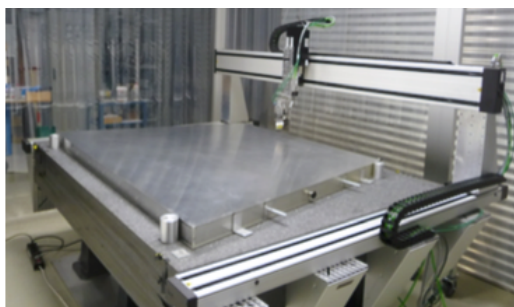
LM2 – CERN - Dubna-Thessaloniki

- All drift and readout panels built
- Quadruplet assembly ongoing (next step doublet assembly in Aug.)
- Completion module-0: in Autumn



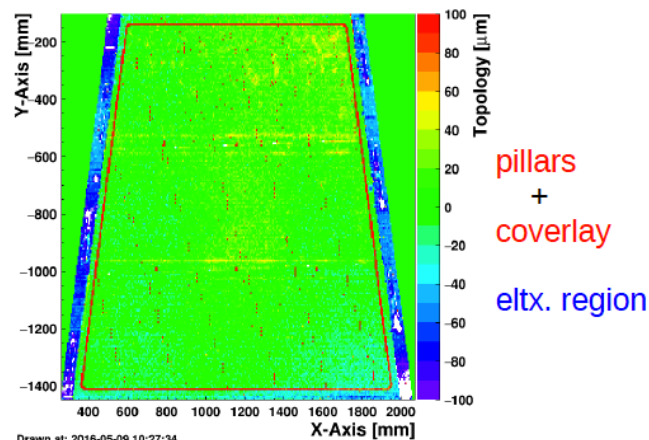
# Panels Planarity Measurements Results

Optical measurements with coordinate measurement system @ Munich

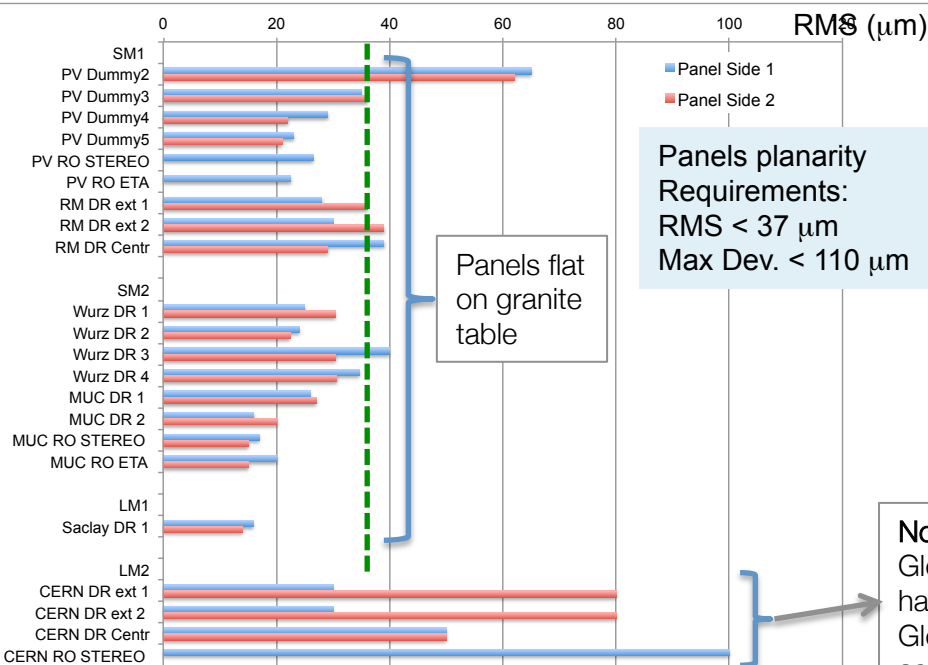
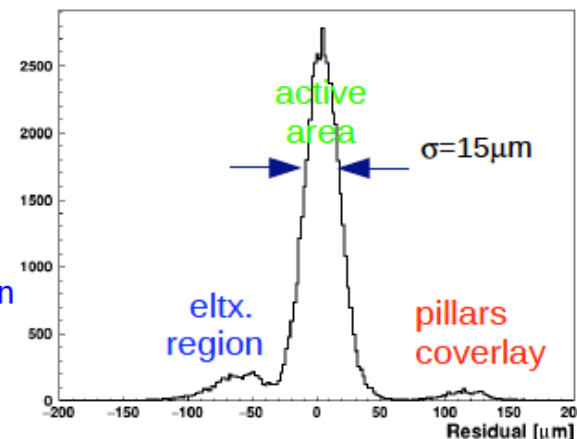


- Laser distance sensor on a CMM
- Granite table tolerance  $6\text{ }\mu\text{m}$
- Accuracy  $8\text{ }\mu\text{m}$

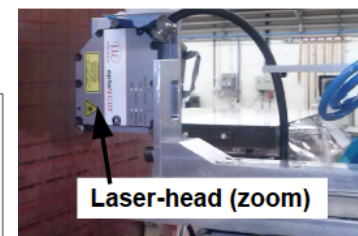
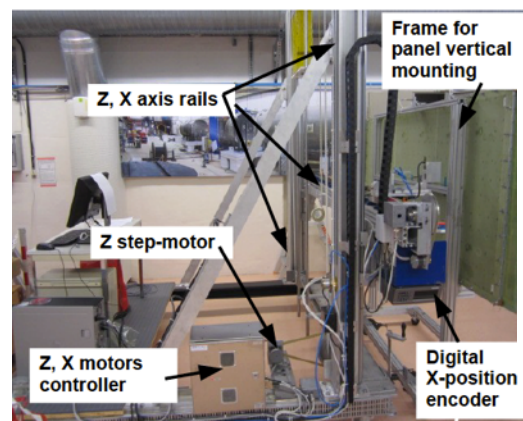
Panels flat on granite table



SM2 STEREO Readout Panel



Panel measurements at CERN with laser tracker in vertical position



**No local inhomogeneity above  $30\text{ }\mu\text{m}$**   
 Global deformations visible because of vertical hanging of the panels during measurements  
 Global deformations expected to vanish after assembly