

Scientific contribution and Industrial applications of Photon detectors on Hamamatsu Photonics

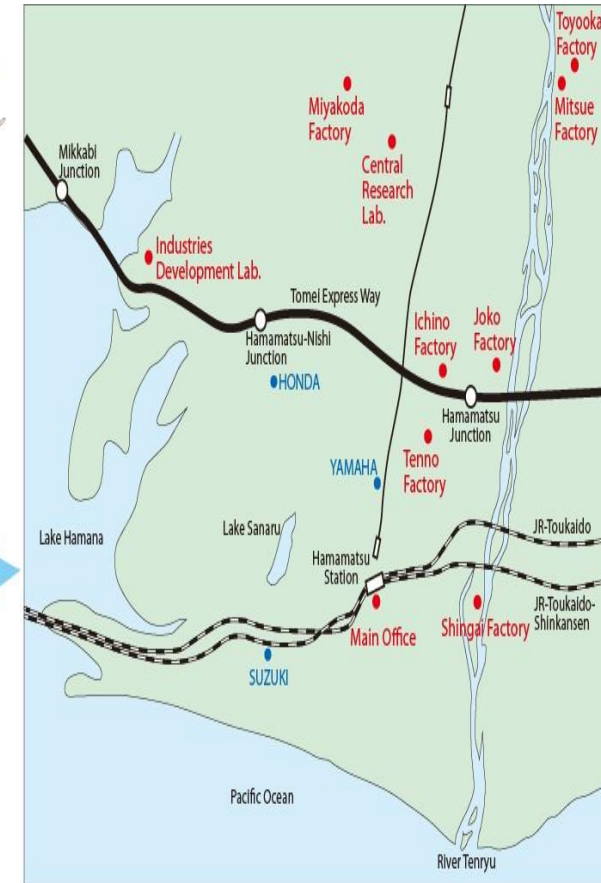
HAMAMATSU PHOTONICS K.K.
Solid State Division
Koei Yamamoto

Company Information: Hamamatsu Photonics K.K.

- Established: September 29, 1953
- Stock listing: Tokyo Stock Exchange (1st Section, ID number: 6965)
- Capital : 35 Billion YEN
- Turnover FY15: 120 Bio Yen net sales / 1 Bio US\$
- Number of employees : > 4400



Where is Hamamatsu



Hamamatsu Photonics K.K. - Divisions:

Electron Tube
Division



Photomultiplier Tubes, Light Sources, Fiber Optics Plates, Image Sensors, X-ray Products, etc.

Solid State
Division



Photodiodes, Photo ICs, Image Sensors, Infrared Sensors, X-ray Sensors, Solid State Emitters, etc.

System
Division



Imaging & Measurement Instruments in the diverse fields such as biological/medical/pharmaceutical fields, semiconductor, spectroscopy and industry

Laser
Division



High Power LD, CW LD, QCL, etc.

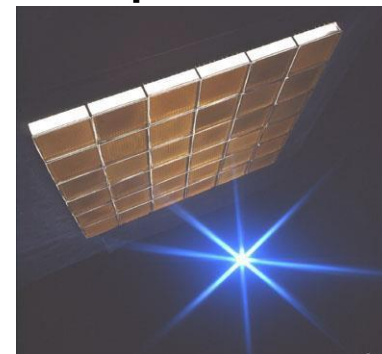
Optical Sensors (Photomultiplier Tubes)

Over 90% PMT share of the world market.

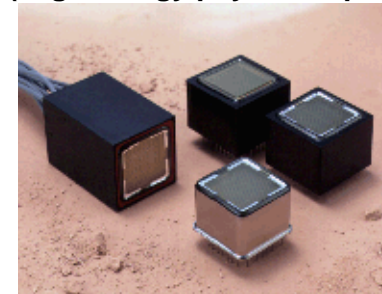


Optical Sensors(Head-on PMT)

■ Flat panel PMT



■ Metal package PMT (high energy physics experiments)



■ Near infrared PMT (biological function measurement)

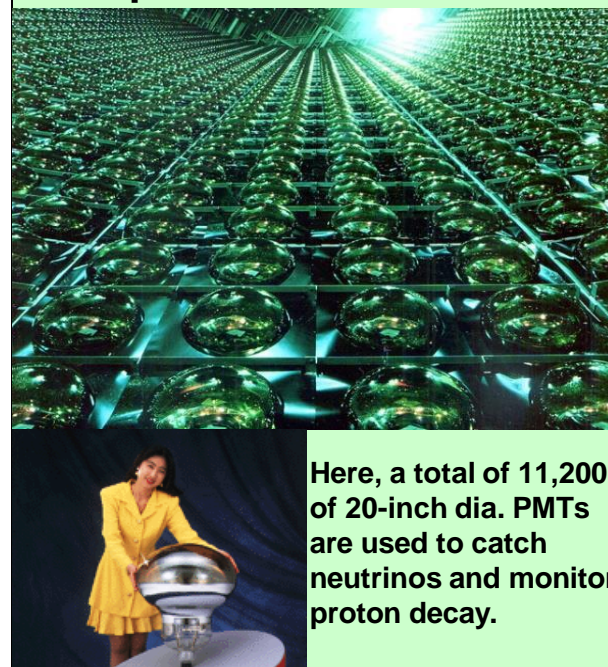


- The No.1 choice in academic research fields including high energy physics.
- Striving to develop new sensors by merging the features of semiconductors and electron tubes.
- Makes the world's most sensitive and responsive optical sensors in the near infrared range.

■ Whole-body PET



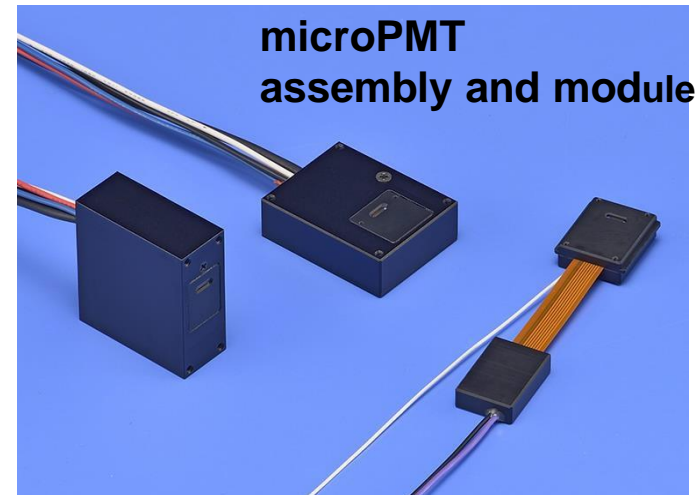
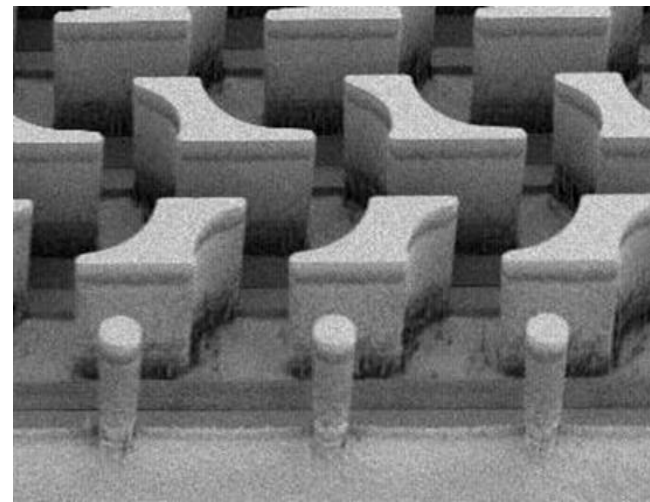
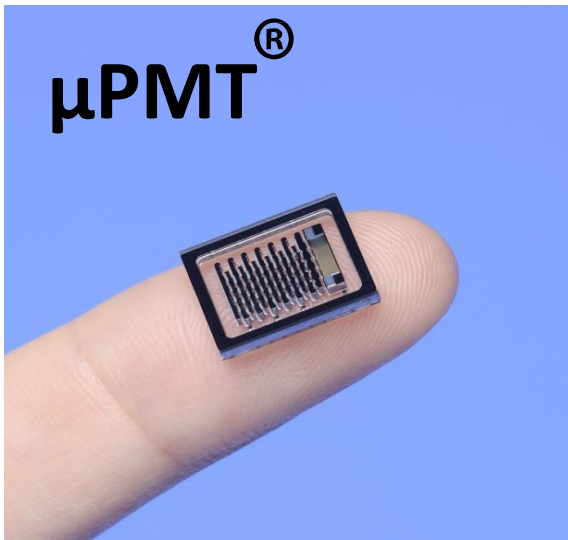
■ Super-Kamiokande



Here, a total of 11,200 of 20-inch dia. PMTs are used to catch neutrinos and monitor proton decay.

Optical Sensors(microPMT)

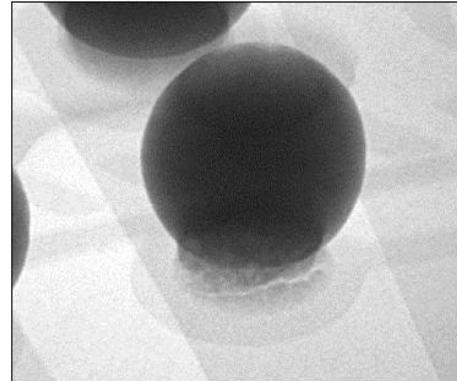
μ PMT[®]



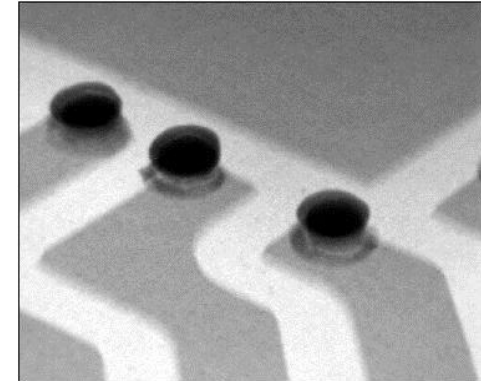
**Extremely miniaturize with keeping the high performance.
Practicable for miniaturizing the instrument, hand held measuring instruments.**

X-Ray Related Products

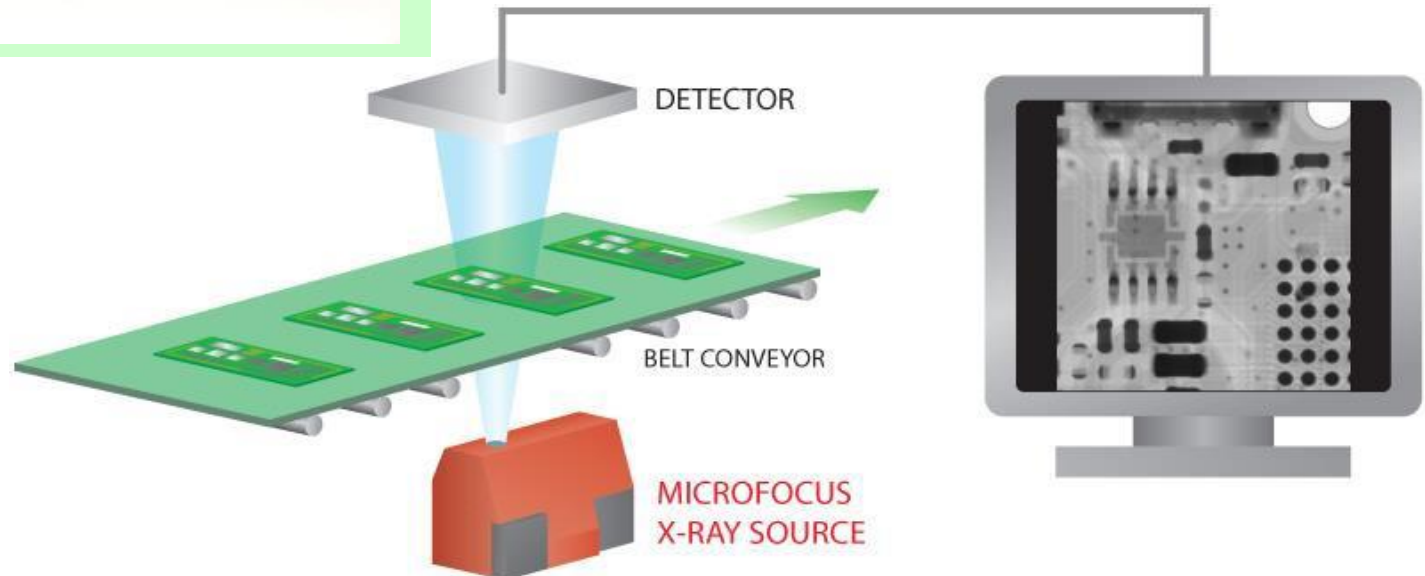
Microfocus X-ray source
(non-destructive X-ray inspection)



BGA joint

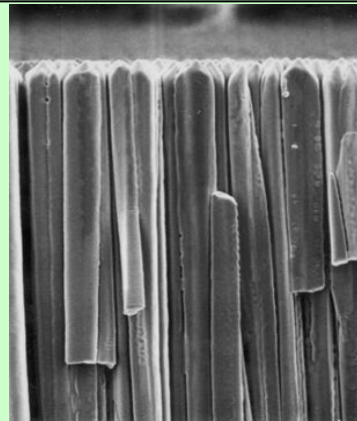
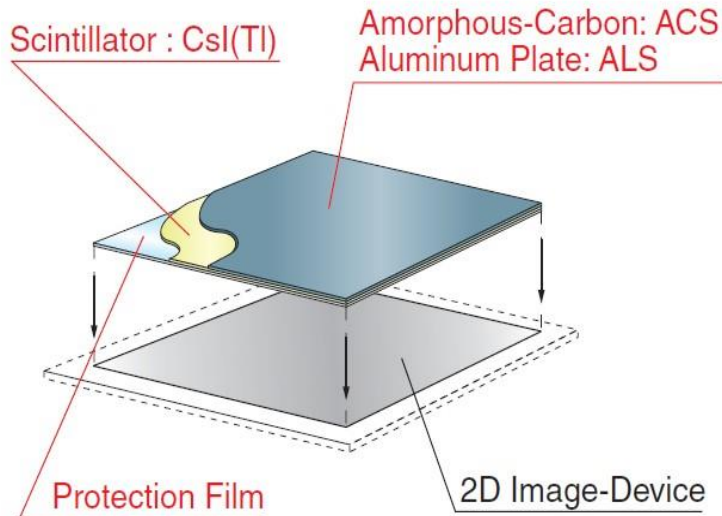


IC bumps (50µm)



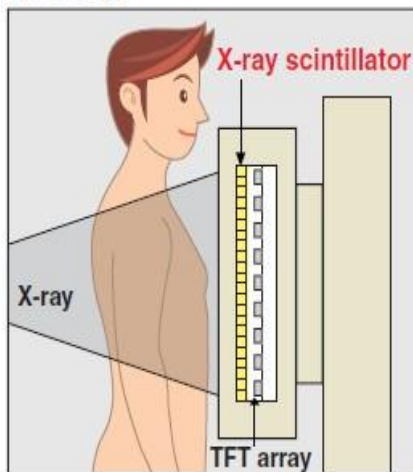
X-Ray Related Products

■ Scintillator

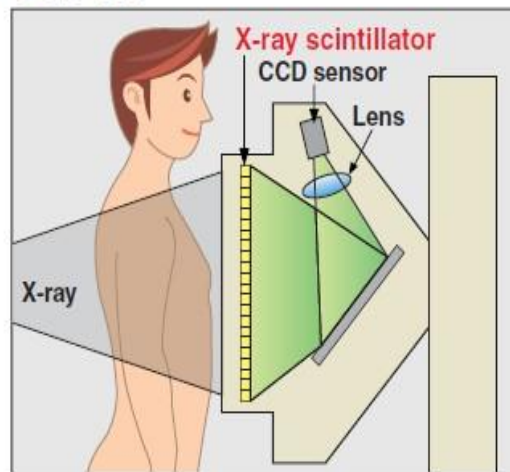


- FOS (Fiber Optics Plate with CsI scintillator)**
- ACS (Amorphous-carbon plate with CsI scintillator)**
- GPXS (Great Performance X-ray CsI scintillator)**
- ALS (Aluminum plate with CsI scintillator)**

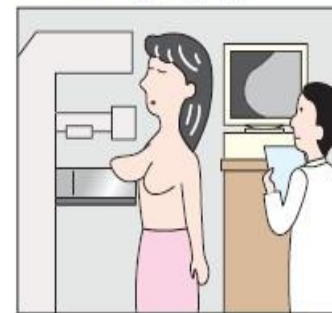
Chest examination
FPD-DR



CCD-DR



Mammography



Dental examination



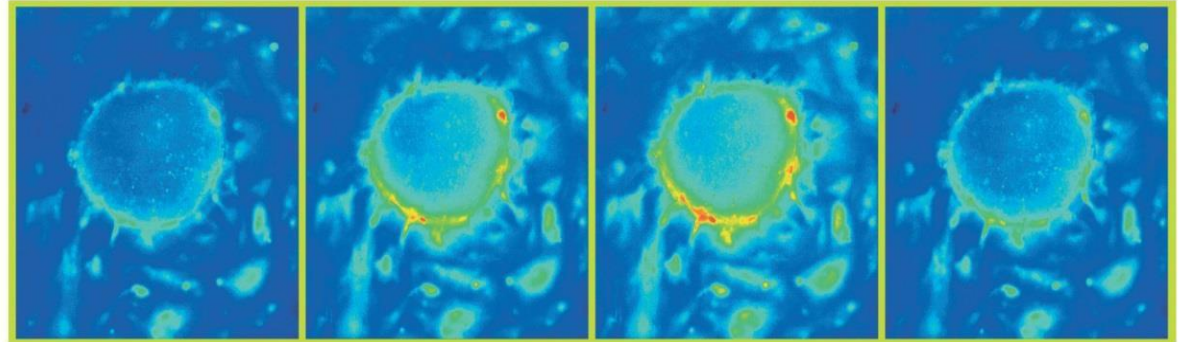
Low Light Cameras for Life Science

■ Scientific CMOS Camera ORCA-Flash 4.0 V2

ORCA-Flash 4.0 V2 is the new generation camera featured by low noise, high speed and high resolution.



ORCA-Flash 4.0 V2



High-speed Ca^{2+} imaging of cardiomyocyte derived from human iPS cell stained with Fluo8-AM. Sequential images were obtained every 10 ms.

■ Electron Multiplying CCD camera

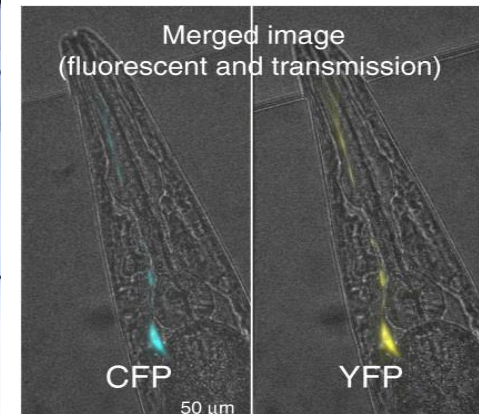
ImagEM is ideal for bio-medical imaging require very high speed and high sensitivity.



ImagEM X2

■ Time Image Splitting Optics W-VIEW GEMINI

Simultaneous dual wavelength imaging by a single camera.



Pharmaceutical & Medical Research

■ Kinetic plate reader for HTS and assay development

Hamamatsu Photonics assists developing new drugs synthesizing large amounts of chemical compounds using new technical breakthroughs by offering high-speed, cell-based assay screening systems as well as functional analysis and screening systems..

▪ Kinetic Plate Reader for Cell-based Assay Screening

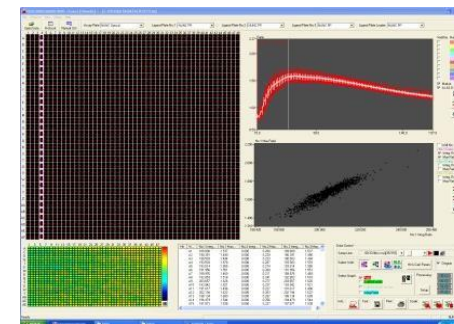


FDSS /uCELL

▪ Cell-based Assay System corresponding High Throughput Screening



Analysis of kinetic response



FDSS7000EX

■ Digital slide scanner for pathology and cytology

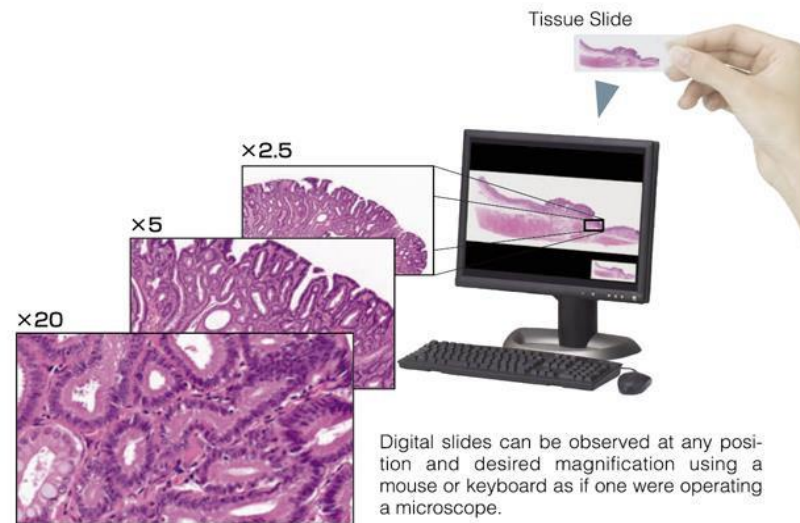
The NanoZoomer 2.0 converts glass slides into the digital form



NanoZoomer-XR
(Process up to 320 slides automatically)



NanoZoomer-SQ (Desktop and light weight)



Digital slides can be observed at any position and desired magnification using a mouse or keyboard as if one were operating a microscope.

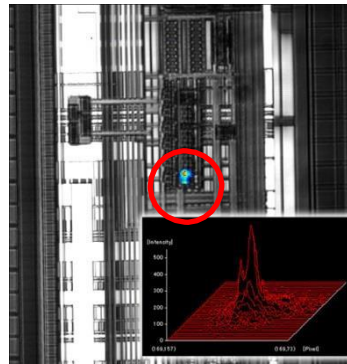
Semiconductor QC and Process

■ Failure detection and analysis

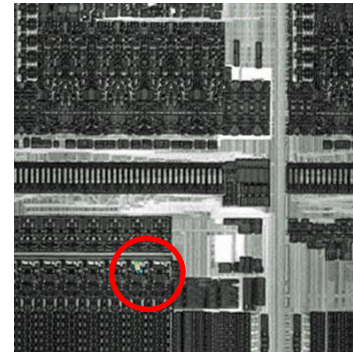
This system locates, visualizes and analyzes failures inside semiconductor devices by detecting weak light emissions, heat emissions or electrical changes caused from the failures.



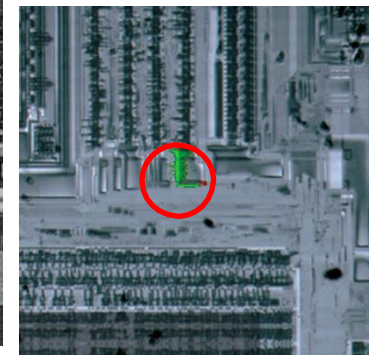
PHEMOS series



ESD damage localization



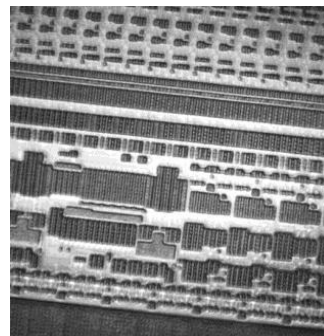
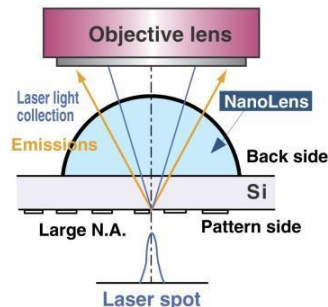
FET rush current caused by a short or open circuit



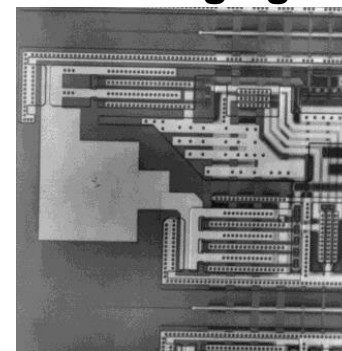
Metal wiring defect analysis using the IR-OBIRCH method

■ High resolution and high light collection efficiency

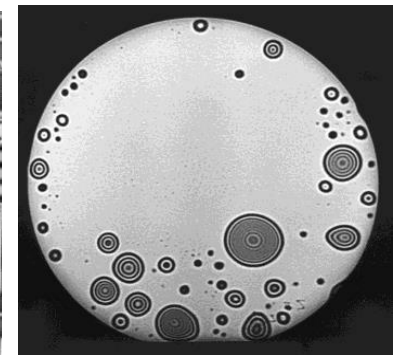
NanoLens (solid immersion lens)



■ IR imaging of internal structures



Imaging of Chip internal



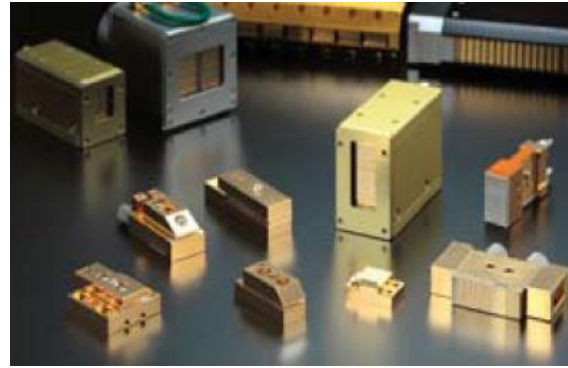
Imaging of SOI wafer Void

Products of laser group

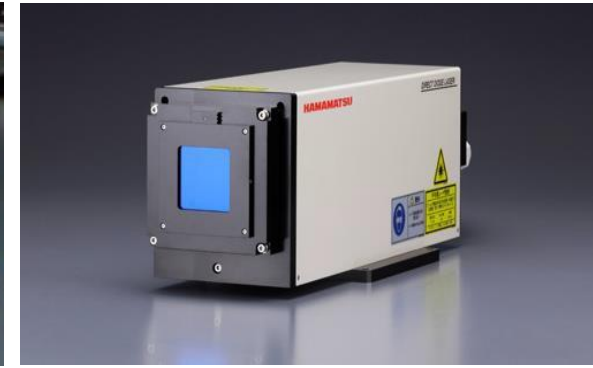
We develop every part of our semiconductor lasers ourselves, from epitaxial growth to chip assembly to drivers. The finished products offer high reliability for many applications.



■ Laser diodes



■ High power laser diode bar modules



■ Direct diode laser (DDL)



■ Fiber output laser diode (FOLD)



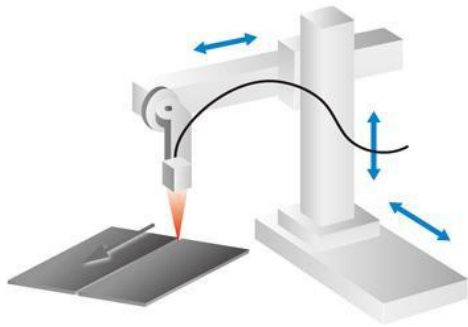
■ Quantum cascade lasers (QCL)



■ LD irradiation light source (SPOLD)

Applications of laser diodes

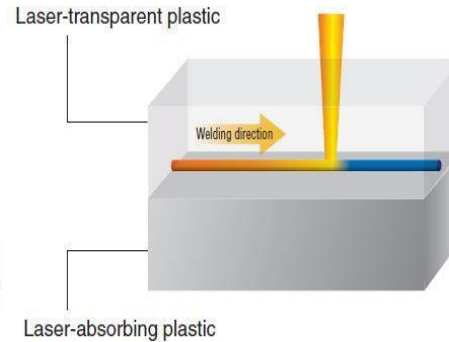
Processing



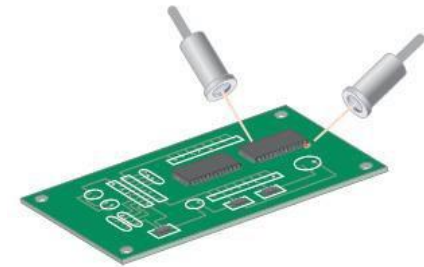
1D(line) welding



3D welding



Plastic welding



Soldering

Range measuring



Distance meter



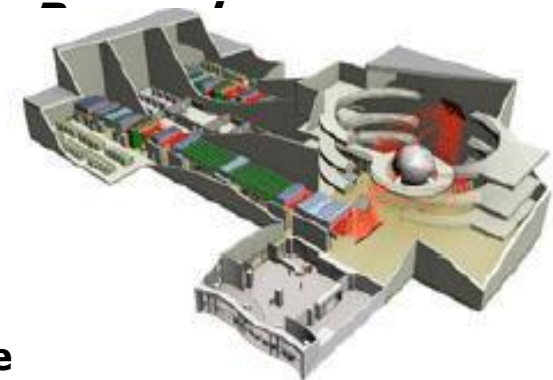
Anti-collision

Medica



OCT (Optical coherence tomography)

Academic



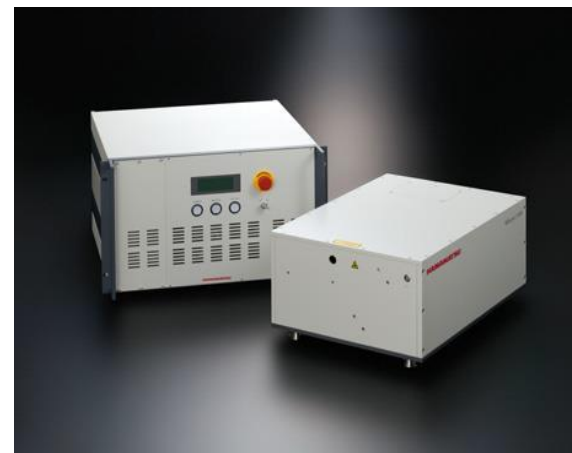
Laser fusion research

Products of integral optics



■ Microchip laser

Solid-state laser

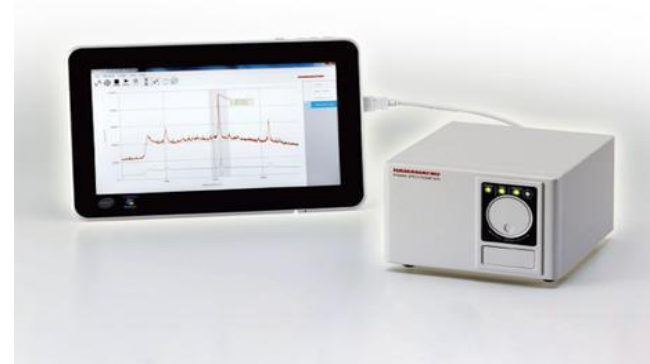


■ Ultrashort pulsed laser
“MOIL-ps L11590”



■ Tera-Hz spectrophotometer

Laser analysis equipment



■ Portable Raman
spectrometer module

Industries development laboratory

■ Working to achieve laser fusion generation

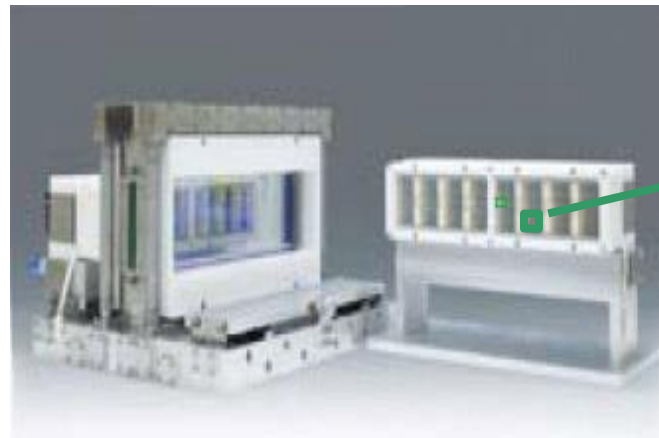
Promoting high-power semiconductor laser (LD) research and bringing applications for high-power output lasers to the industrial front



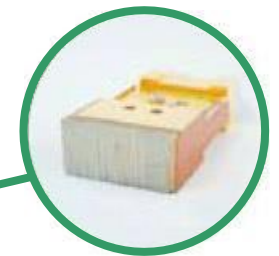
Laser irradiation building for research



■ High-intensity femtosecond lasers

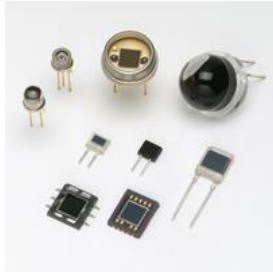


■ Solid-state laser driver excited by high-power LDs

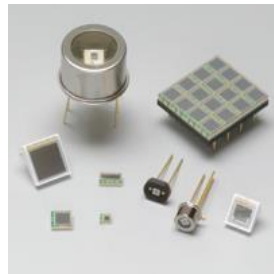


■ A 50-stack high-power LD module

Products of Solid State Division



Si photodiodes



APD/ MPPC

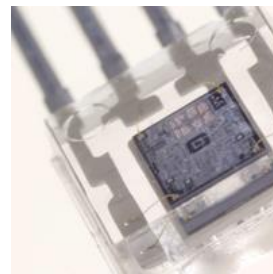
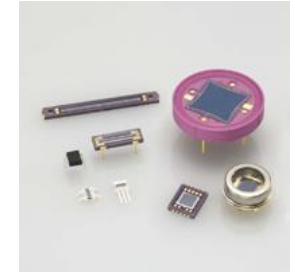


Photo ICs



Image sensors



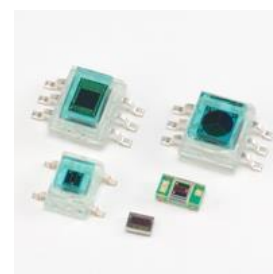
PSD



Infrared LED/detectors



Visible sensors



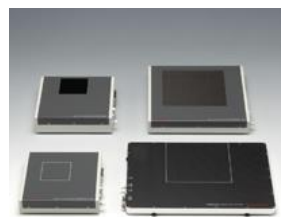
Color sensors



LED



Optical communication



Flat panel sensors



spectrometers



Opto- Modules



Automotive devices

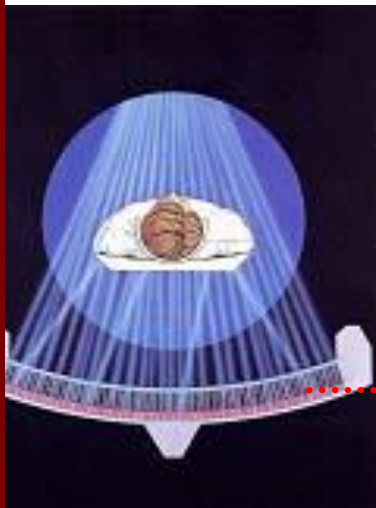


LCOS-SLM

X-ray detector for medical CT



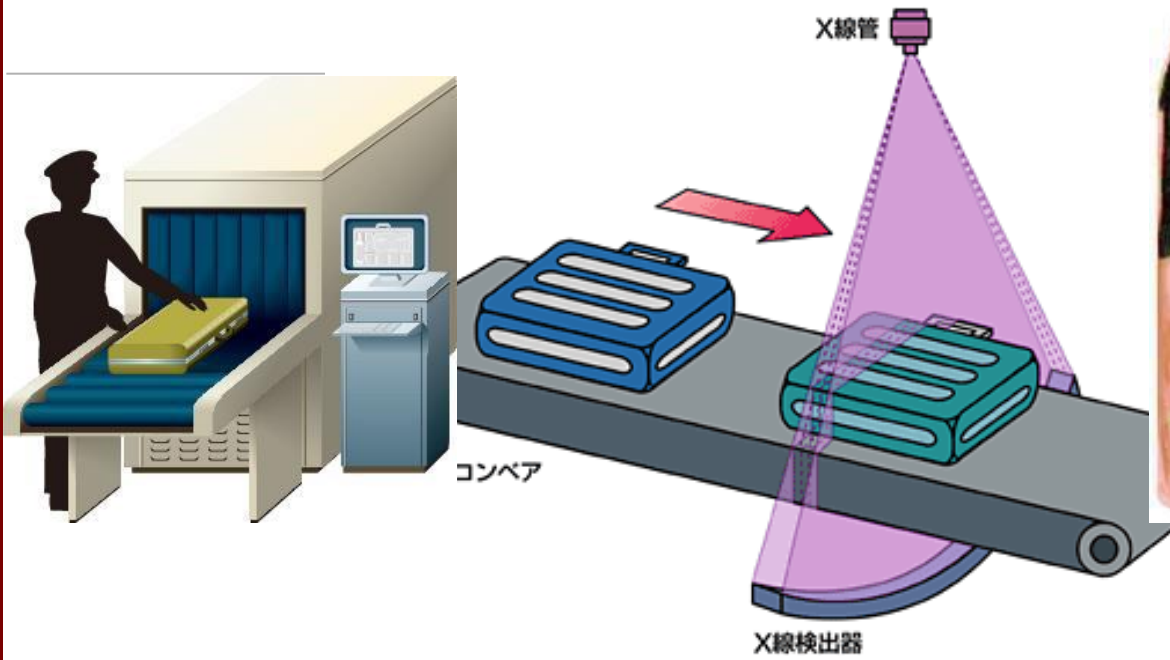
Multi Slice(1D to 2D)



Si PD
Array

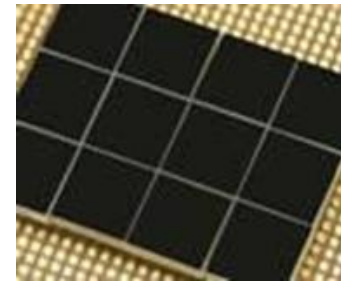


X-ray Baggage Inspection



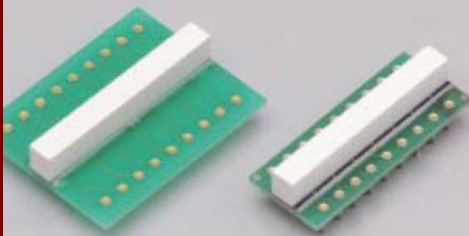
Si photodiode array with scintillator

2D BT-PD array



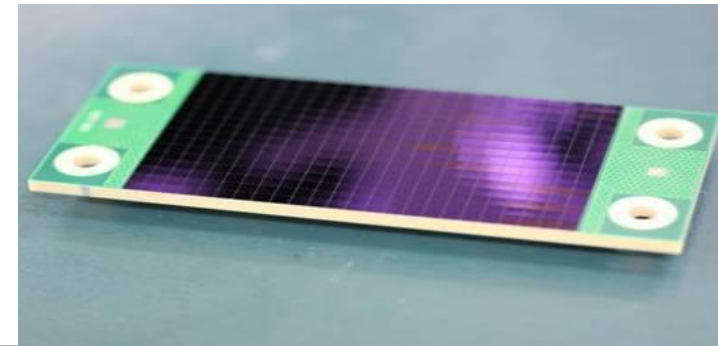
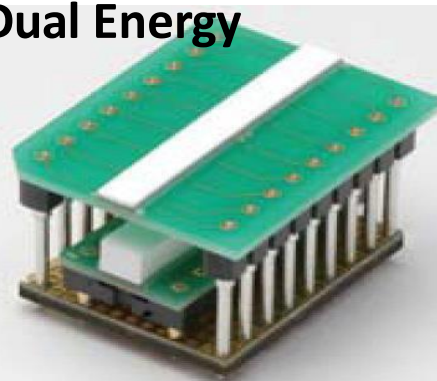
Single Energy

Dual Energy

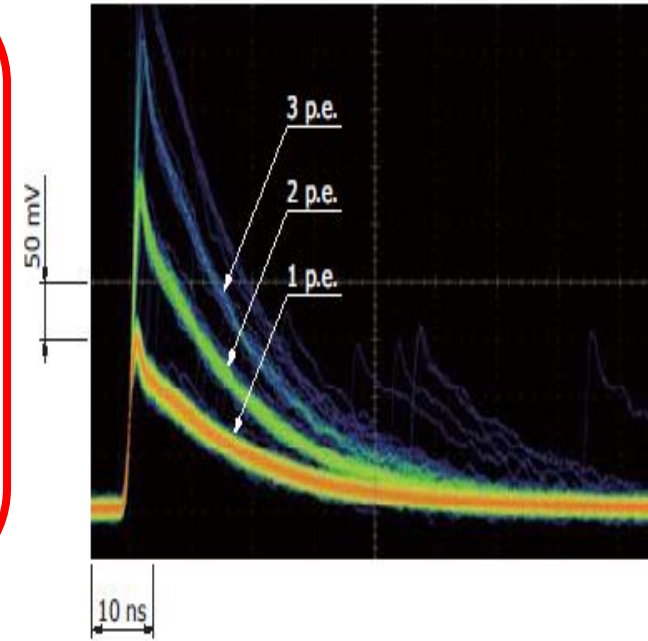
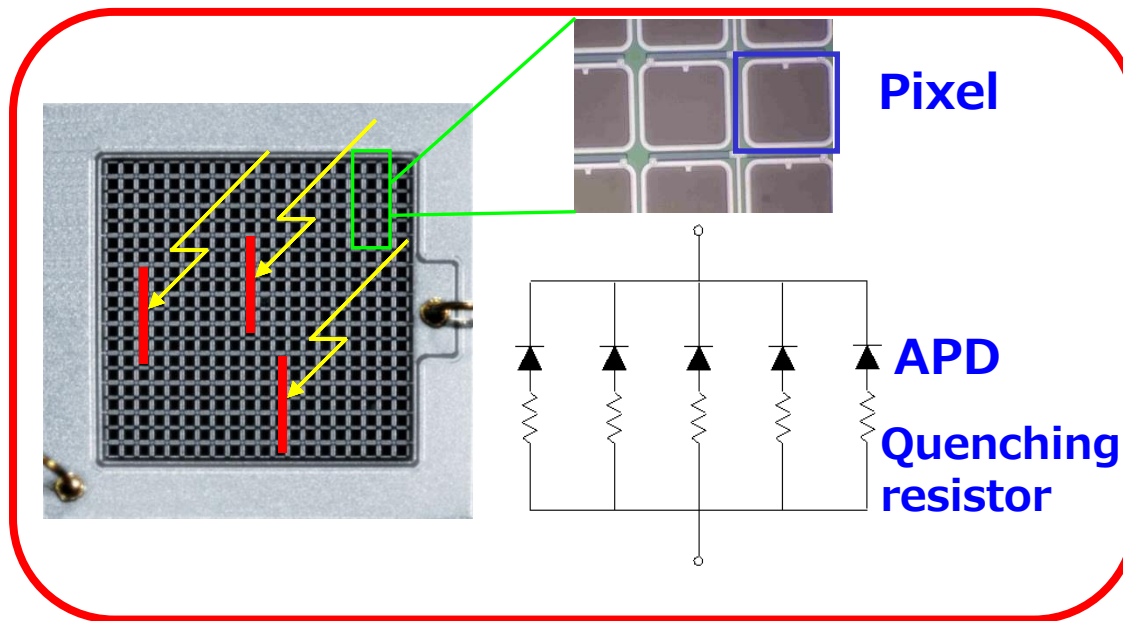


S11212-121

S11299-121



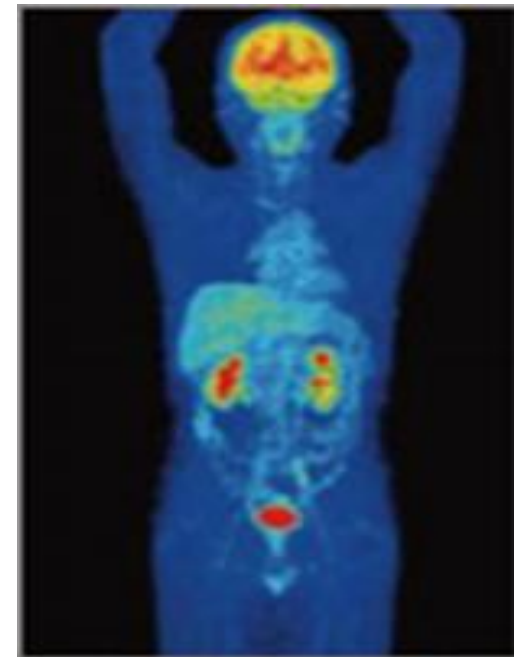
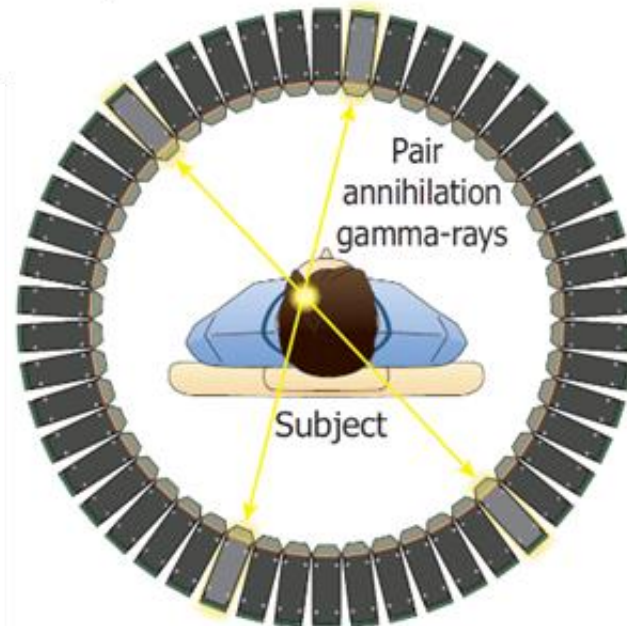
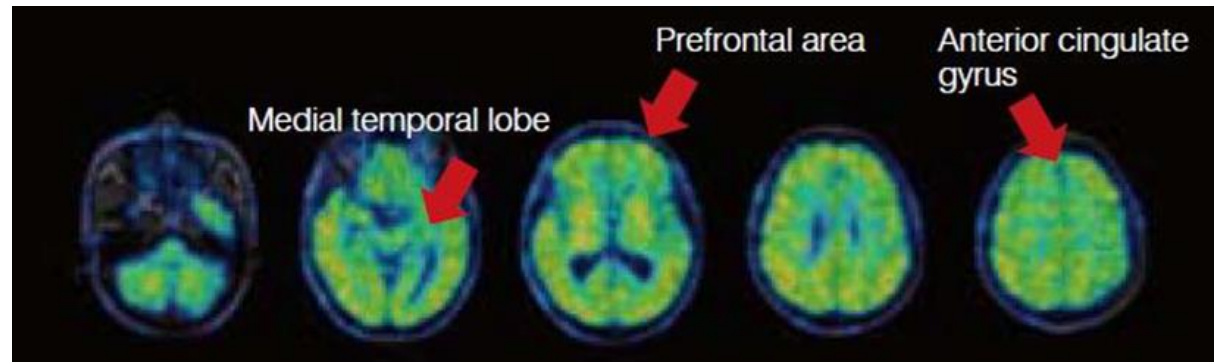
Principle of Operation



● Basic Operation

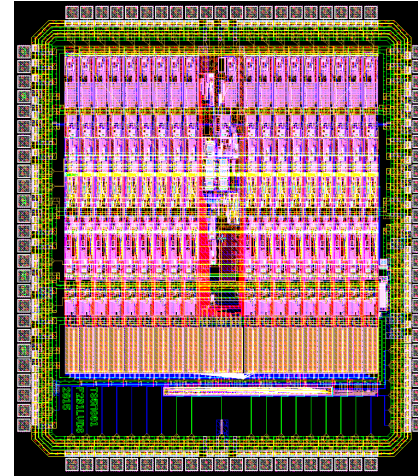
- ✓ Each pixel operates separately in Geiger-mode
- ✓ Each pixel outputs a same amplitude pulse
- ✓ Pulse generated by multiple pixels are output while superimposed onto each other (detected at the same time)
- ✓ No position information

MPPC Module for PET Application

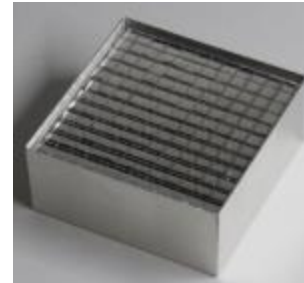


TOF PET Module

Specifications	
CRT	280 ps
Energy resolution	<15 %
Crystal material	LFS (Lutetium Fine Silicate)
Crystal dimensions	4.14 × 4.14 × 20 mm 12 × 12 array
MPPC type	LCT type
Detector dimensions	4.0 × 4.0 mm 12 × 12 Array
Pixel size	75 μm
Operating voltage	24V Require Local Power Supply
Consumption power	5 W
Interface	High Speed Serial

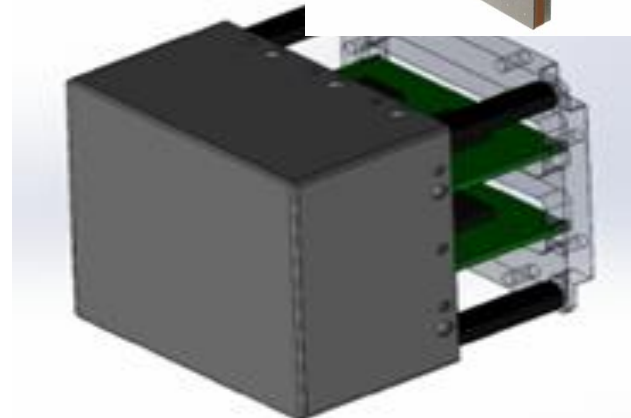
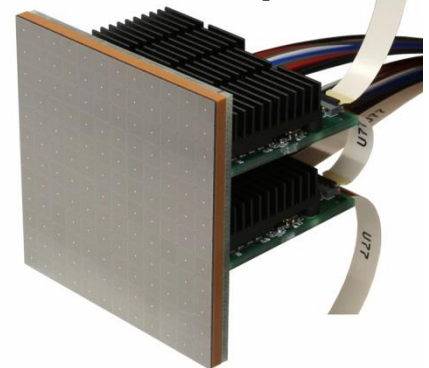


12×12 LFS Array



	New (2016)
Power Consumption	3mW/ch
Timing Resolution	~200ps
Process	0.18 CMOS

MPPC Array + ASIC

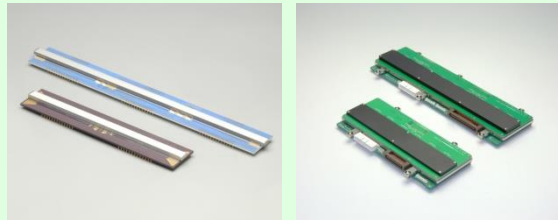


Dental Application

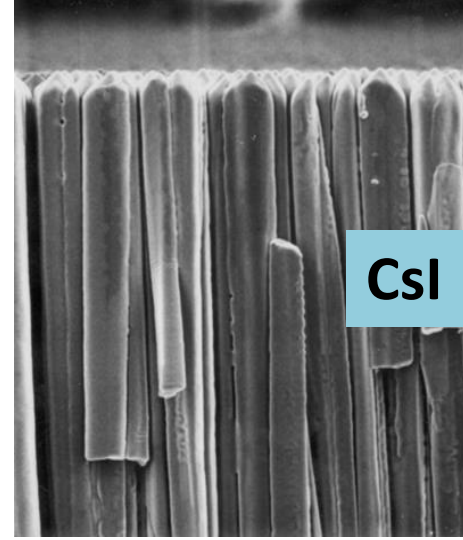
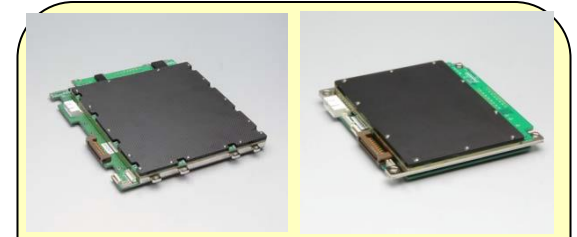
Intra-Oral



Pan/Ceph



CT



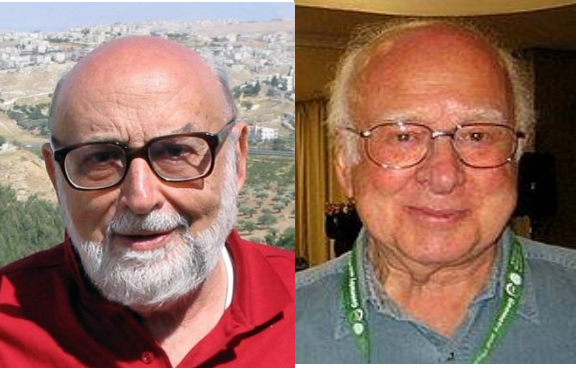
Scientific Contribution

HAMAMATSU PHOTONICS K.K.

Contribution to Nobel Prize



2002 Masatoshi Koshihara, professor emeritus of University of Tokyo, was awarded the Nobel Prize in physics, as a result of research conducted at the Kamiokande using Hamamatsu 20" PMT



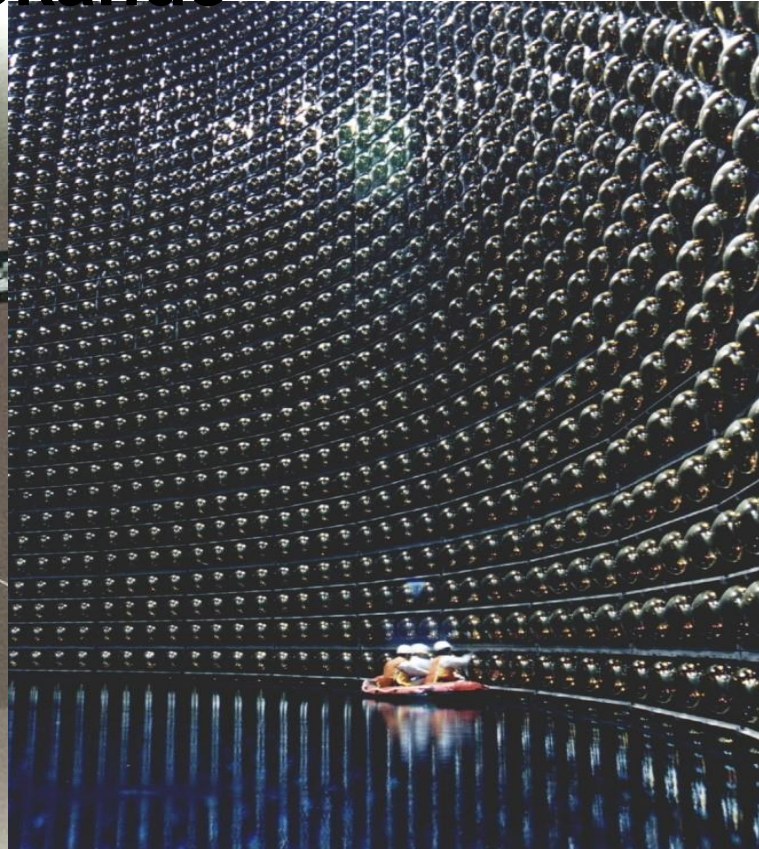
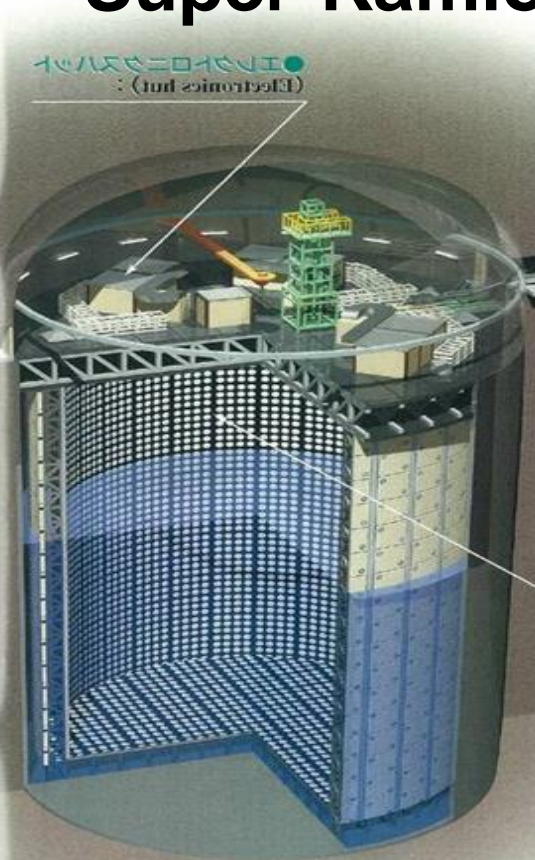
2013 Professors emeriti François Englert and Peter Higgs won the Nobel Prize in Physics. (Our SSDs, APDs, and PMTs helped to detect the Higgs boson)



2015 Takaaki Kajita, professor of University of Tokyo, was awarded the Nobel Prize in physics, as a result of research conducted at the Super-Kamiokande facility using 20" PMT from Hamamatsu Photonics.

Neutrino Detection

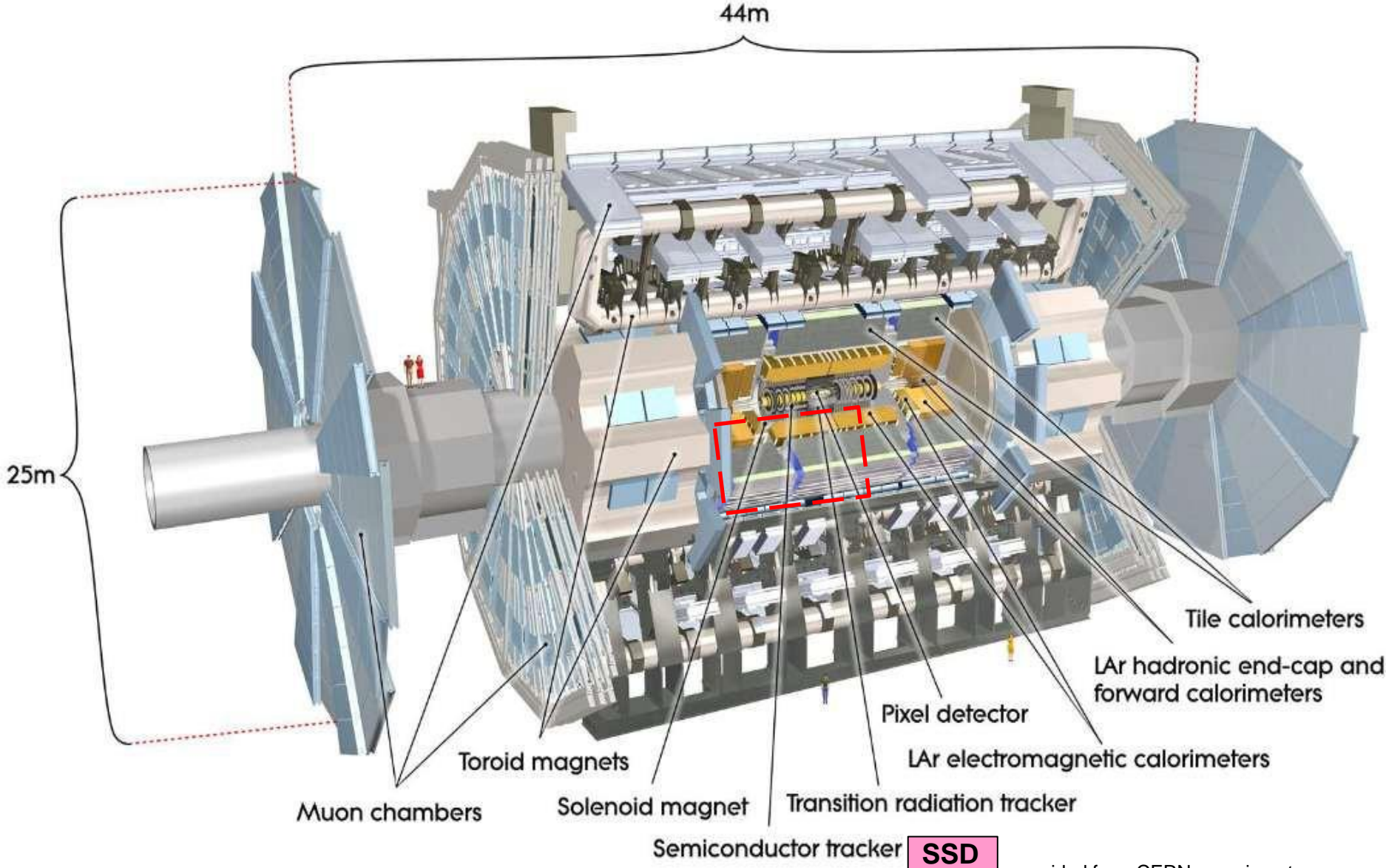
- Super-Kamiokande -



20" PMT

“Super Kamiokande” There are 11,200 PMT with 50cm diameter Inside

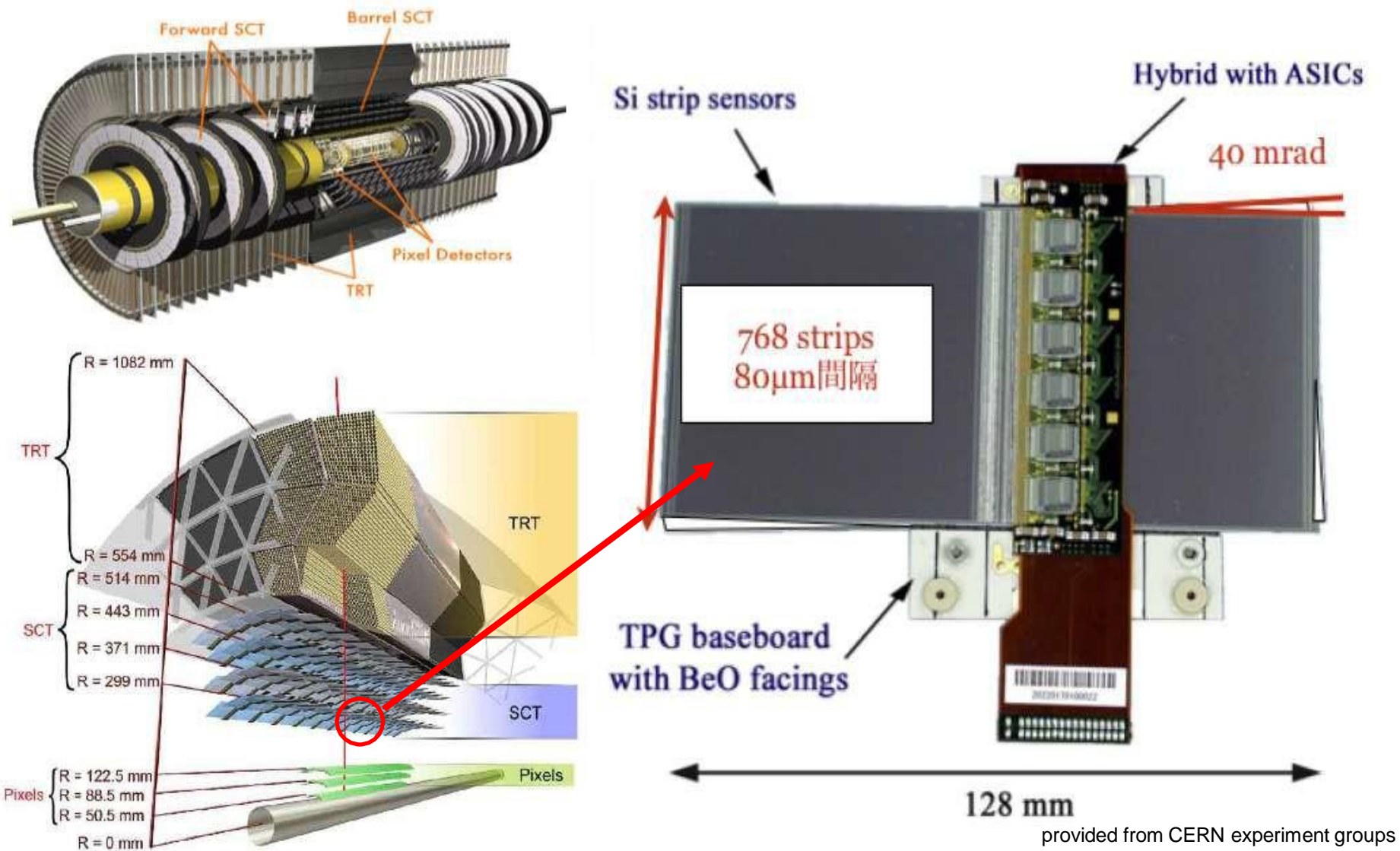
ATLAS - SSD



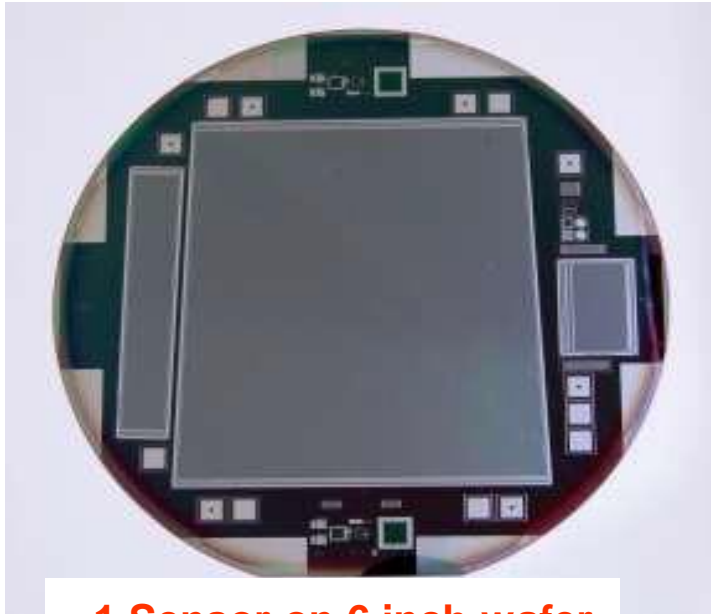
provided from CERN experiment groups

ATLAS

Central tracking detectors & SCT module



CMS Si tracker and SSD



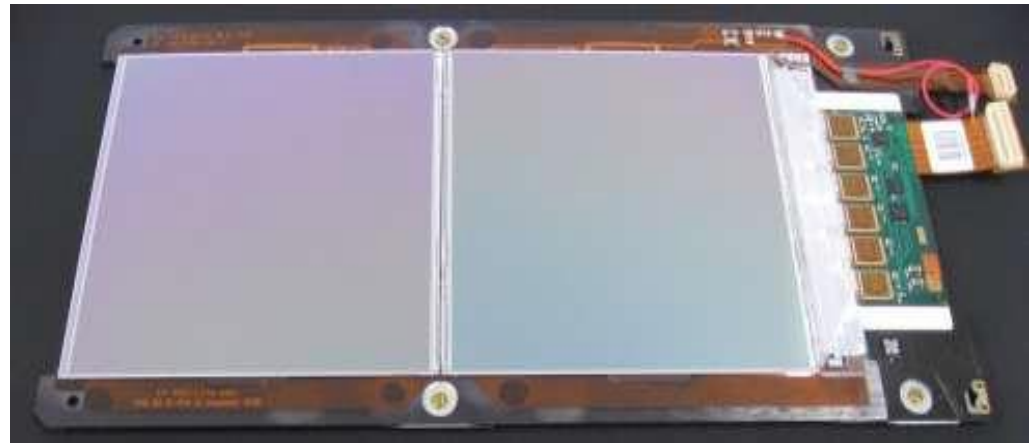
1 Sensor on 6 inch wafer



provided from CERN experiment groups

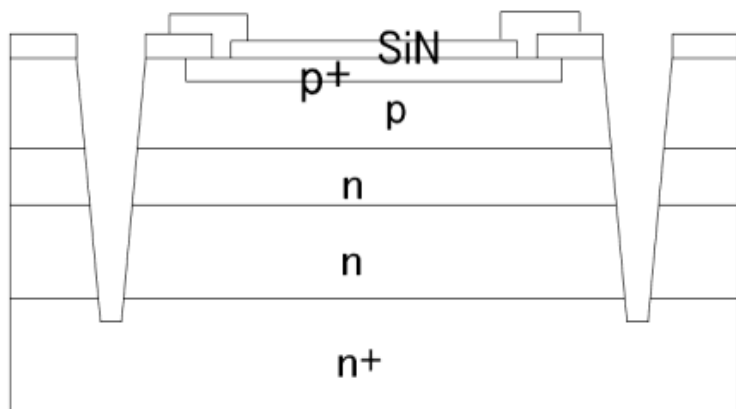


S9153, S9154 series



CMS

Specifications and Structure of APD

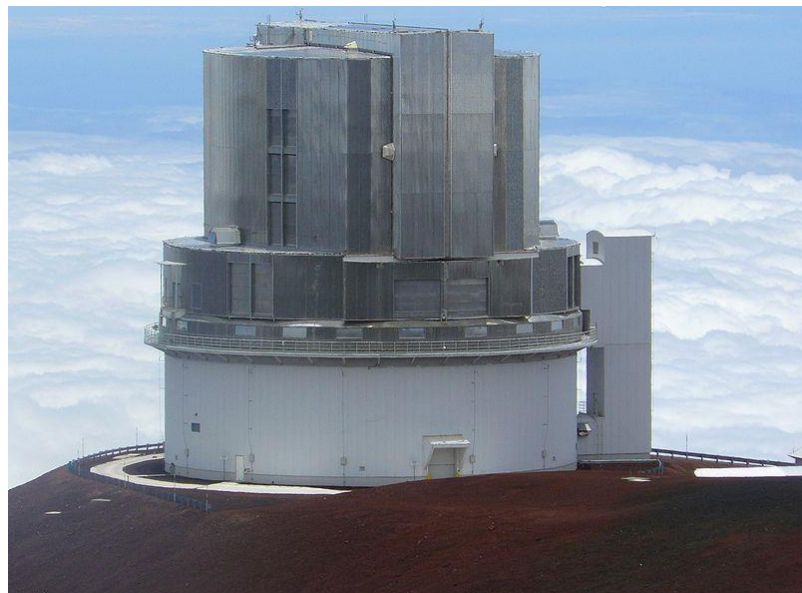


- Blue sensitivity improved by SiN-AR coating
- low-capacity by spreading the depletion layer into the N side
- V-Groove for less increase of surface leakage current due to the irradiation damage.

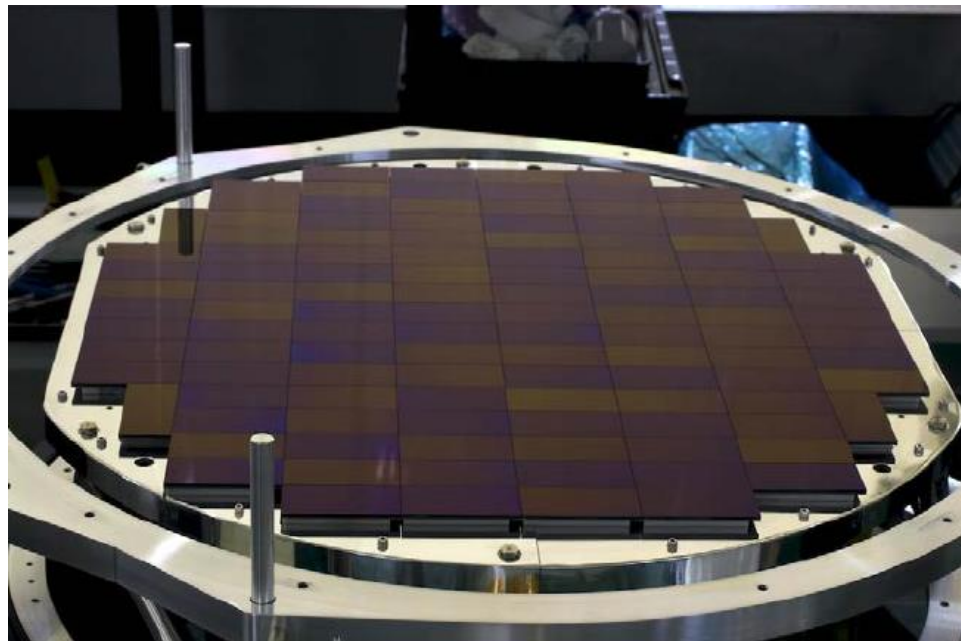
Spec. (Ta = 25°C)

STD No	S8148
active area	5 x 5 mm ²
breakdown voltage (VB)	> 325 V
Operating Voltage (VR)	300 - 450 V
Difference VB-VR	> 25 V
Dark current at VR	< 50 nA
Capacitance at VR	65 - 85 pF
Quantum efficiency at VR, 430nm	75 ± 5%
Passivation layer	SiN
Protective coating	Epoxy Resin

Fully depleted back illuminated CCD



SUBARU observatory at Hawaii



116pcs 3x6cm 4side buttable CCD



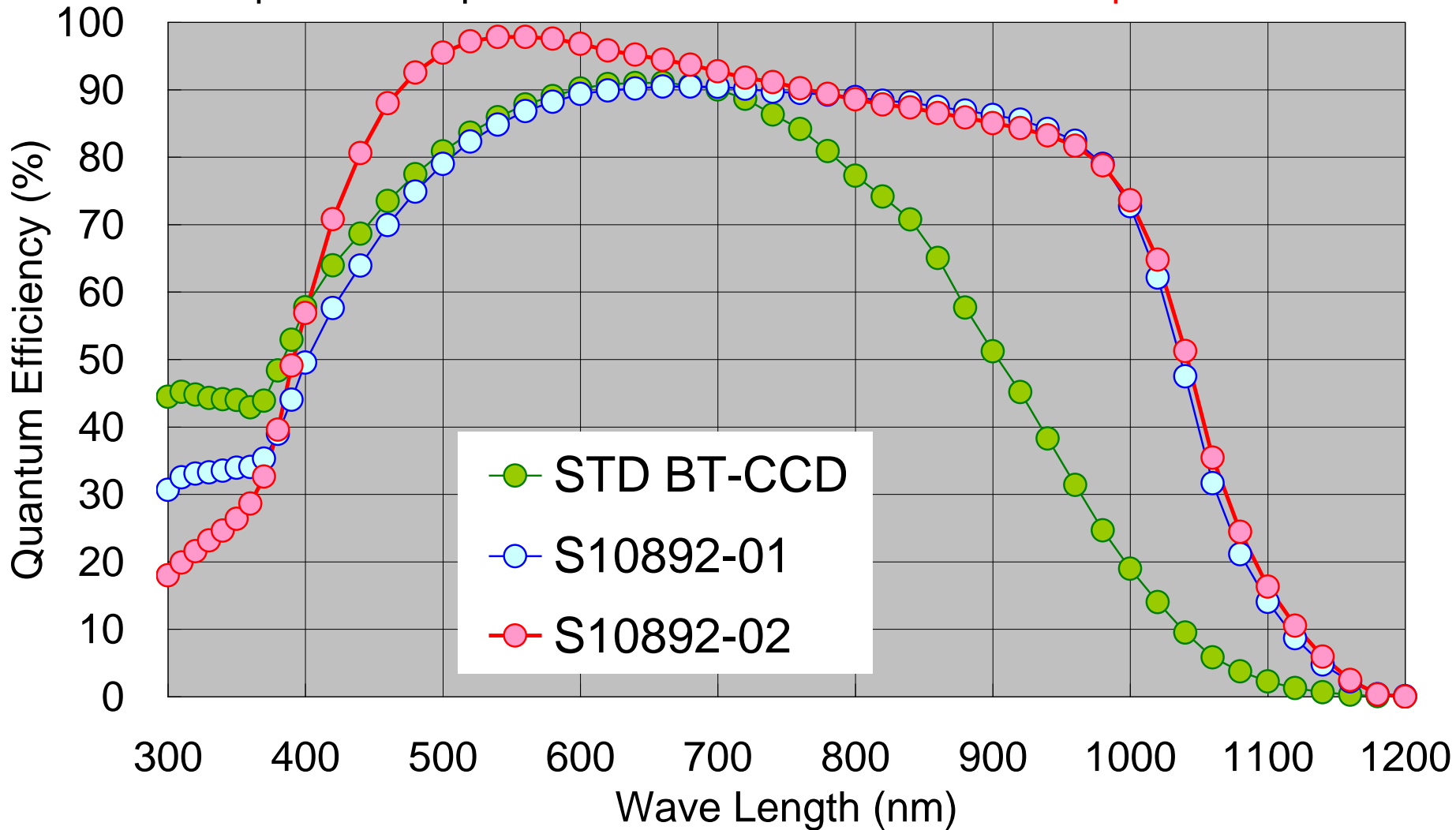
Observation of outer galactic space



- NIR high sensitivity
- Low noise (4erms@133kHz)

Quantum Efficiency

Spectral Response Characteristics at Room Temperature



Astronomical Application

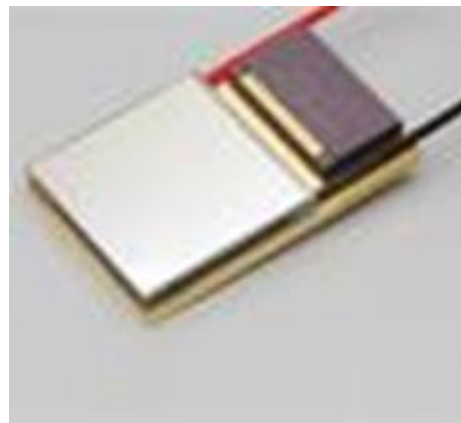


HAYABUSA brought back Itokawa's sample after 7 years long and traveling about 2 billion kilometers journey.

HAYABUSA had two of detectors on board developed by Hamamatsu to observe the surface materials of Itokawa. One was CCD for fluorescence X-ray spectrometer and other was Infrared Spectrometer.



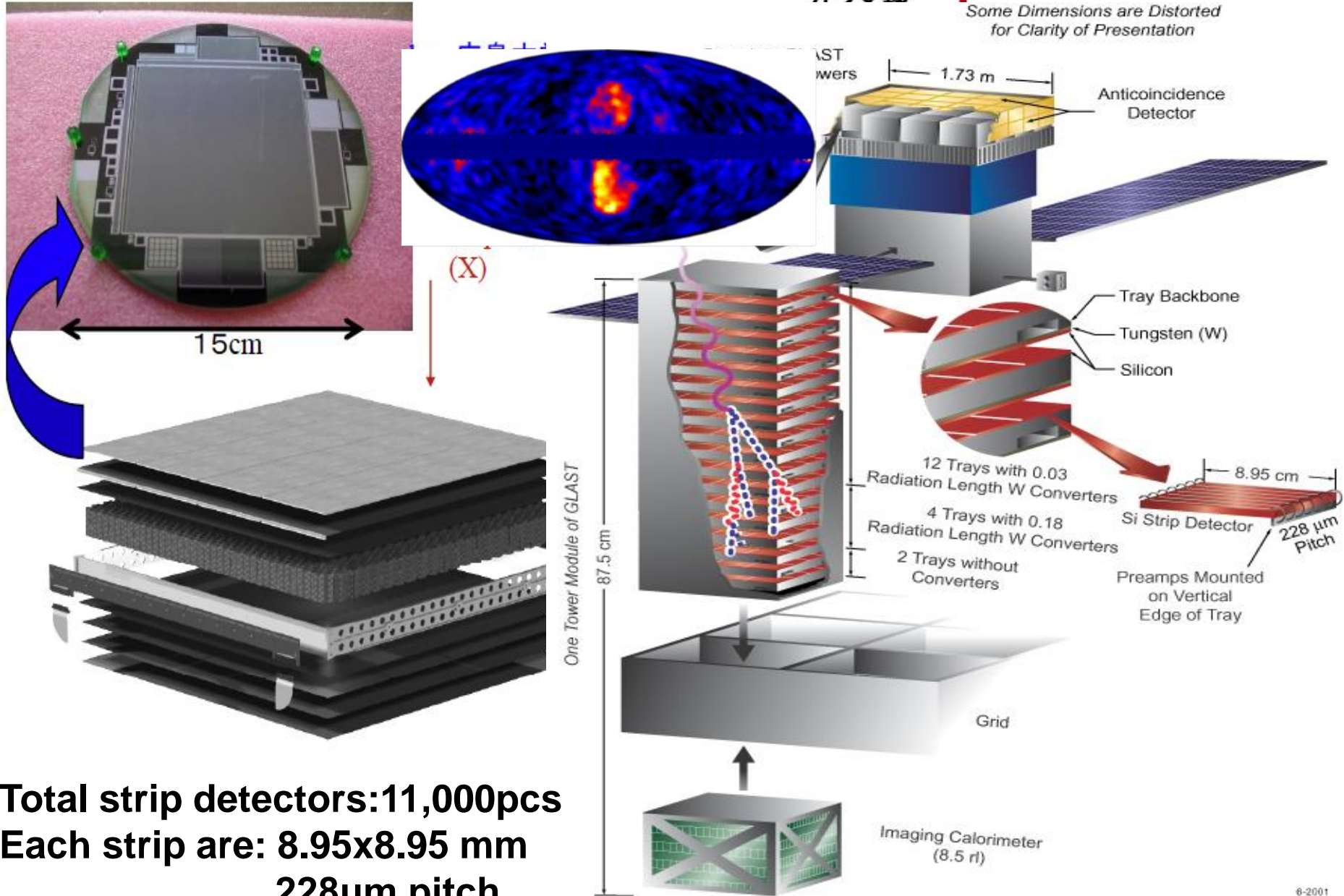
**CCD
image sensor**



**InGaAs
image sensor**



Gamma-ray Large Area Space Telescope (GLAST)



Total strip detectors: 11,000 pcs
Each strip are: 8.95x8.95 mm
228 μm pitch

New Developments

HAMAMATSU PHOTONICS K.K.

Recent Development for HEP



Large Size

PMT

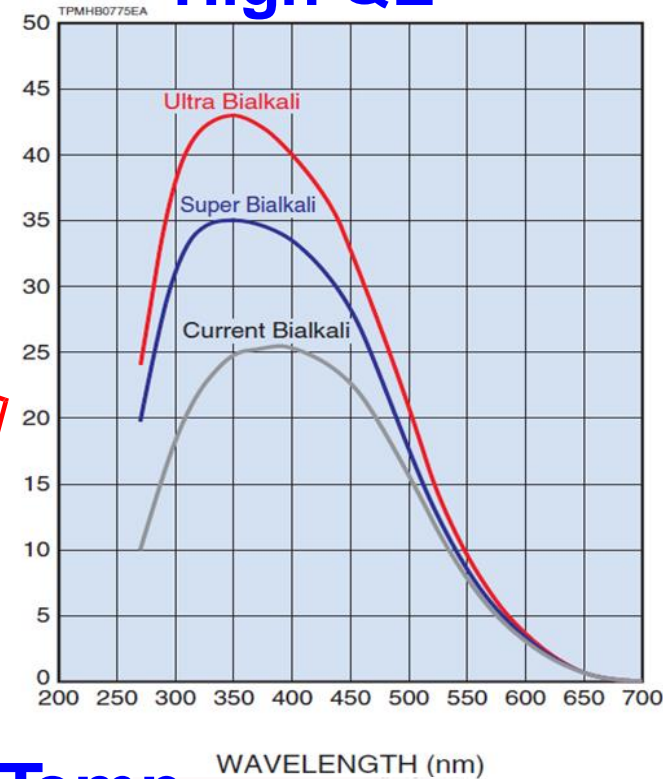
Fast Time Respons



Low Temp. & Low R.I.

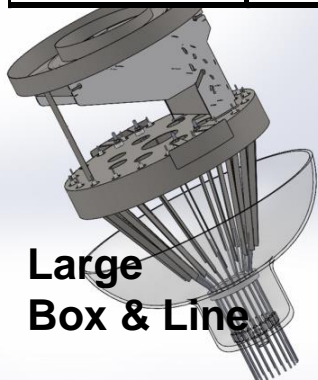


High QE

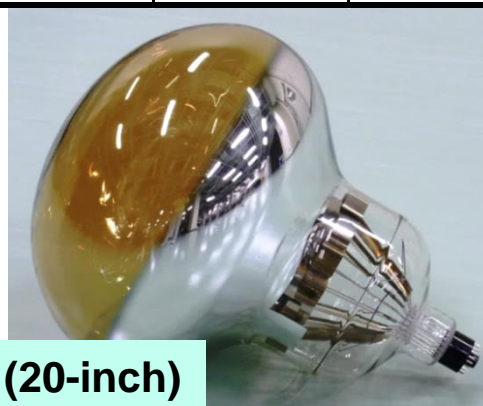


Future Experiments for PMT (1/2)

Category	Experiment	Experimental Site	Delivery	Type of PMT
Neutrino	Hyper-Kamiokande	Kamioka/Japan	2018~	R12860 (20-inch) ASSY
				R5912 (8-inch) ASSY
	NuPRISM	J-Parc/Japan	2020~	R12199 (3-inch)
	KamLand2-Zen	Kamioka/Japan	2018~	R12860 (20-inch) ASSY
	JUNO	Jiangmen/China	2016~	R12860 (20-inch)
			2017~	R12199 (3-inch)
	KM3NeT	Mediterranean Sea	2014~	R12199 (3-inch)
Baikal-GVD	Lake Baikal	2015~	R7081-100 (10-inch)	
PINGU/IceCube	the South Pole	2018~	R12199 (3-inch)	



R12860 (20-inch)



R12199 (3-inch)

Future Experiments for PMT (2/2)

Category	Experiment	Experimental Site	Delivery	Type of PMT
Collision Experiment	RICH/LHC-B	CERN	2015~	1-inch Square MA-PMT
				2-inch Square MA-PMT
	RICH/CBM	GSI/Germany	2015~	2-inch Square MA-PMT
Dark Matter	LZ7	SURF/USA	2016~	3-inch Metal Bulb PMT
	XENON-1T/-nT	Gran-Sasso/Italy	2015~	3-inch Metal Bulb PMT
Gamma-ray Telescope	CTA	North-La Palma South-Chile	2015~	R12992 (1.5-inch)

Multi-Anode PMT

R11265
(1-inch)



R12699
(2-inch)

High QE and Low Noise

Concave-Convex
Window



R12992 (1.5-inch)

Metal Bulb PMT

R11410 (3-inch)

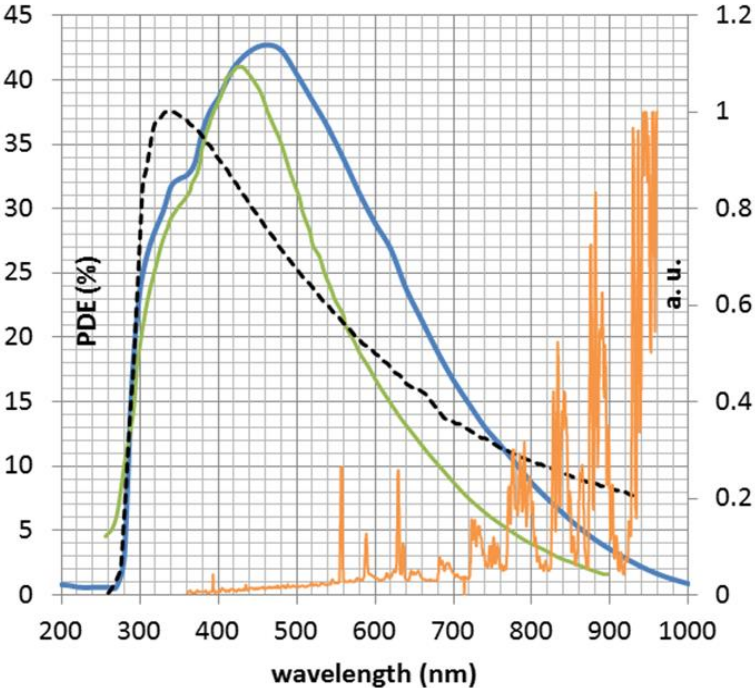
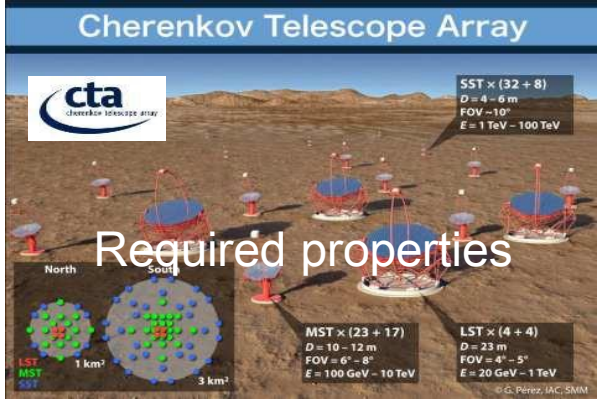
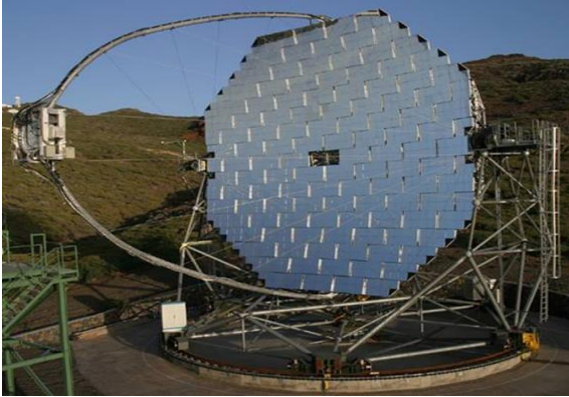


Ultra Low RI

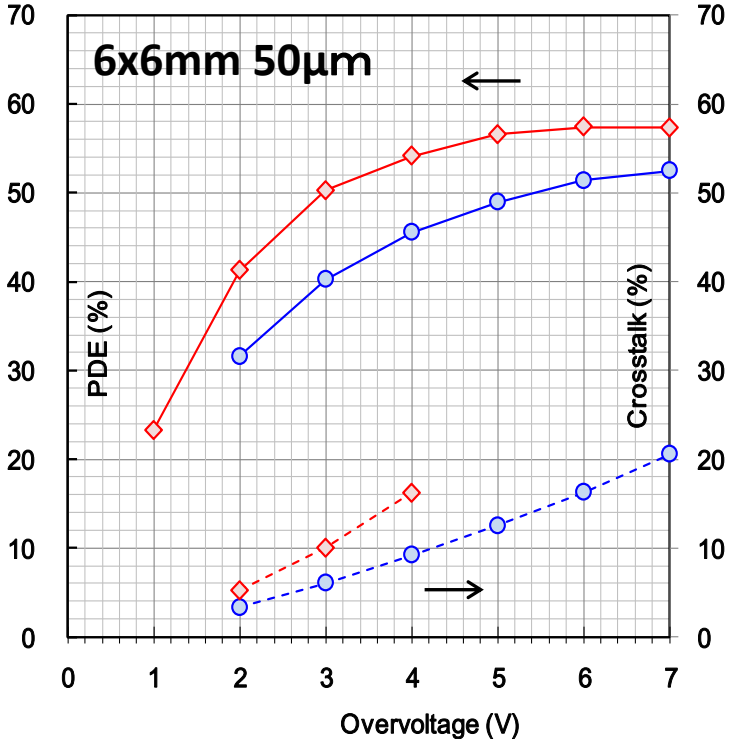
MPPC for Cherenkov Telescope Array

Required Properties

- High PDE @350nm
- High Gain
- Low cross talk
- Low dark count
- Large sensitive area
- Less sensitivity in visible



- MPPC Standard
- MPPC NIR suppress
- - - Cherenkov photons
- Night sky background photons

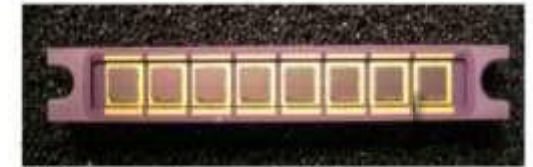


MPPC for CMS HCAL upgrade (HB/HE)

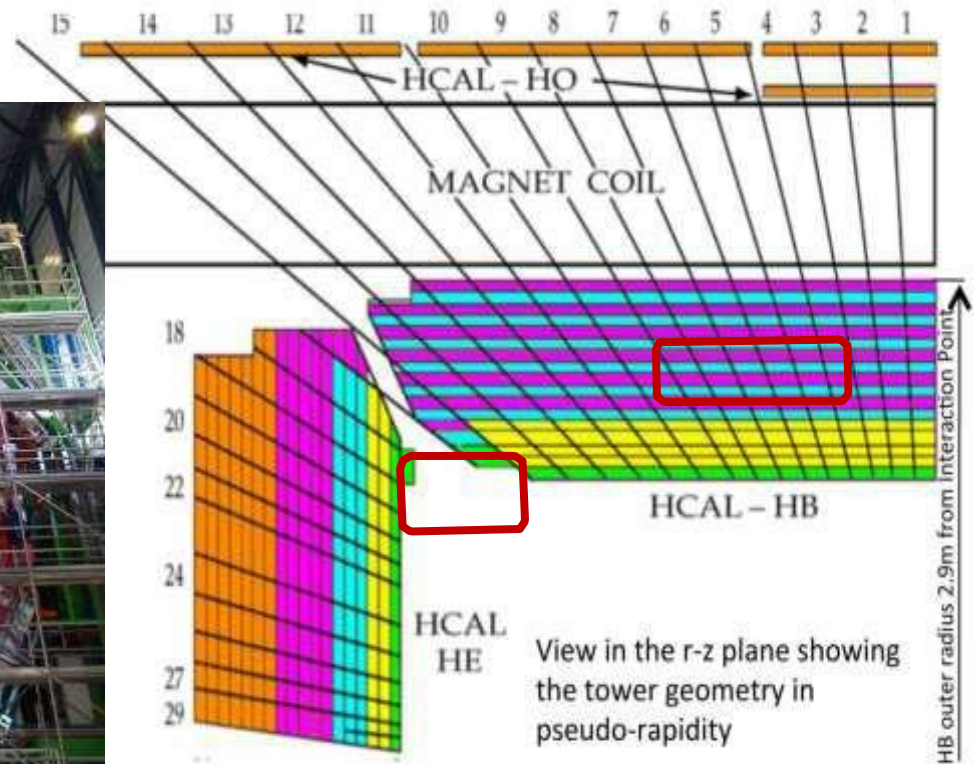
Required properties

- Low dark count
- Radiation hardness
- High PDE
- Wide dynamic range

Sensitive area: $\phi 3.3\text{mm} \times 8\text{ch}$ $15\mu\text{m}$ pitch



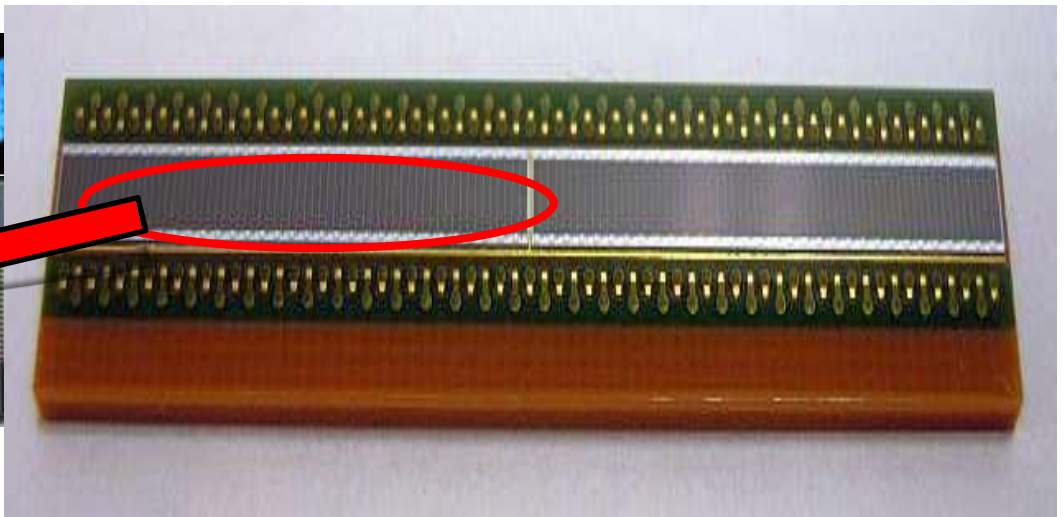
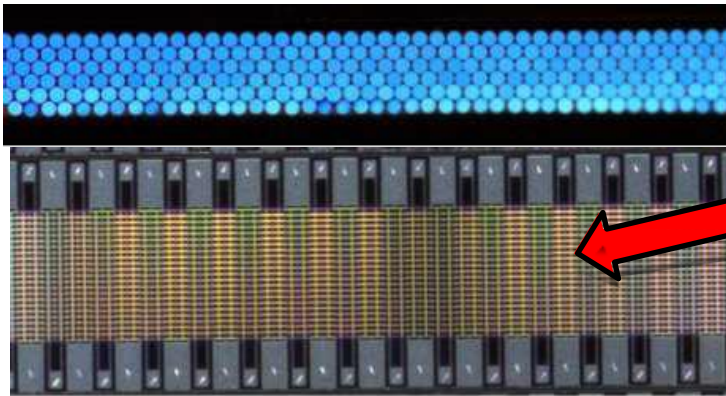
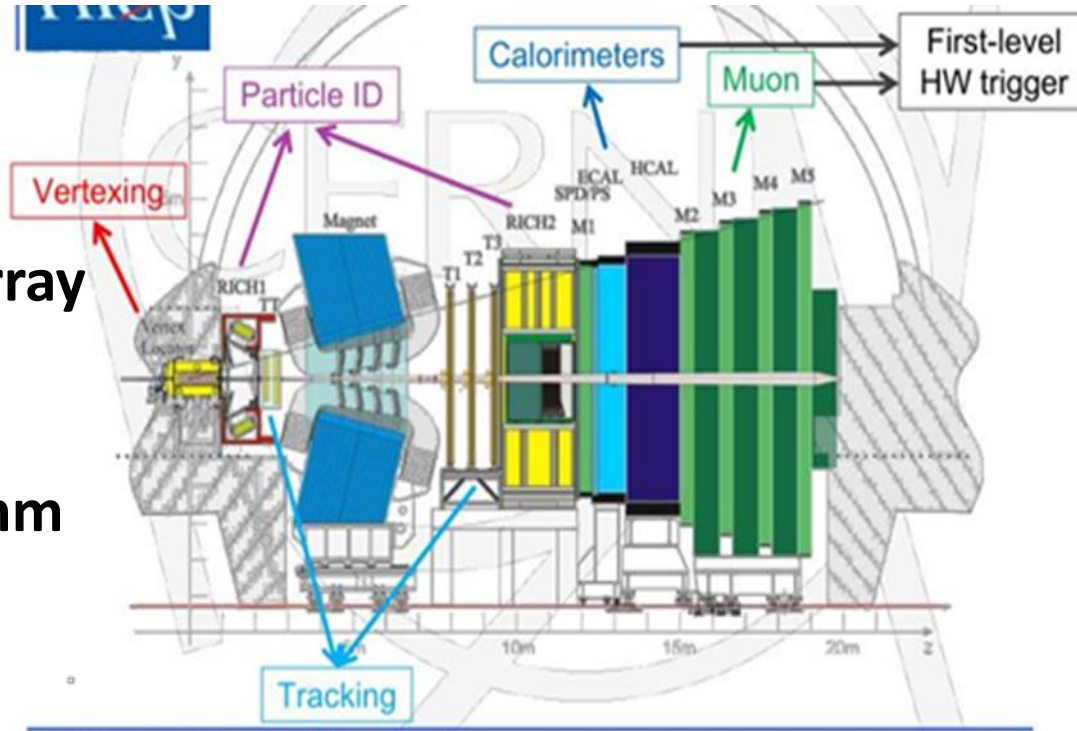
SiPM array in ceramic holder



MPPC for LHCb SciFi Tracker

Required Properties

- Coupled with SciFi matrix
- 64x2ch fine pitch MPPC array
- High position accuracy
- High PDE @400nm
- Area: 0.23x1.5mm p0.25mm



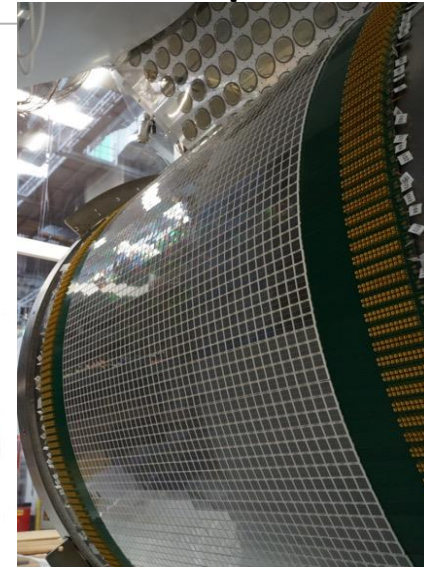
MPPC for VUV detection

1. Search for the $\mu^+ \rightarrow e^+ + \text{gamma}$ decay

➤ MEG experiment

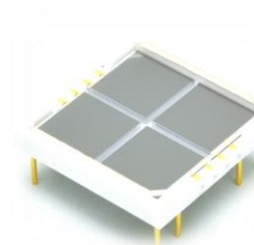
- 6mm sq. – 2x2ch. x 6,000pcs
- LXe (178nm) sensitivity & Low temperature resistive PKG

MEG experiment



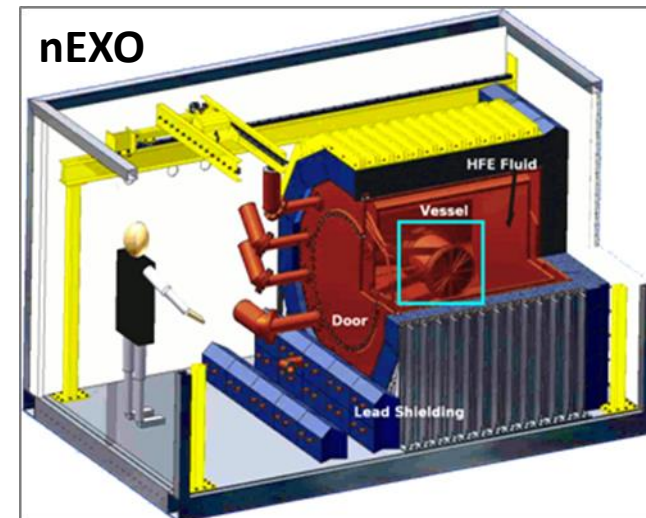
2. Dark matter search

- DARWIN ▪ LAr or LXe sensitivity
- ANKOK ▪ LAr (128nm) sensitivity
- ArDM ▪ LAr sensitivity or WLS



3. Precise neutrino experiment

- DUNE
- nEXO ▪ LXe direct detection, Low RI PKG
- NEXT ▪ WLS, Low RI PKG



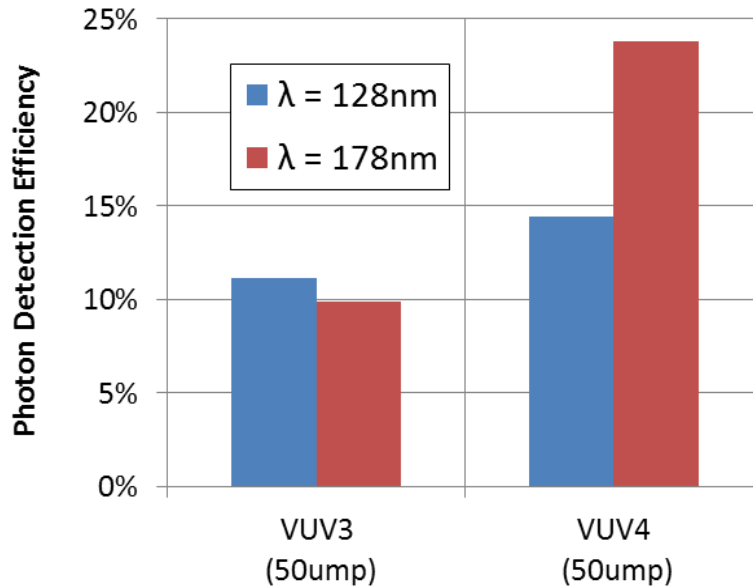
MPPC : VUV Detection

ICHEP 2016, ID: 450

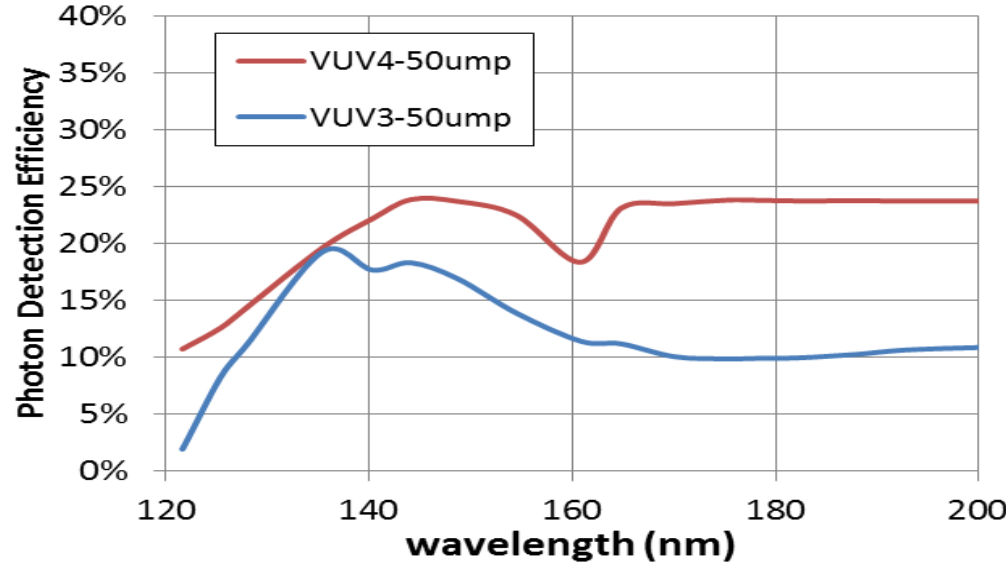
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New improvements to a specialized Multi-Pixel Photon Counter (MPPC) for neutrino less double-beta decay and dark matter search experiments

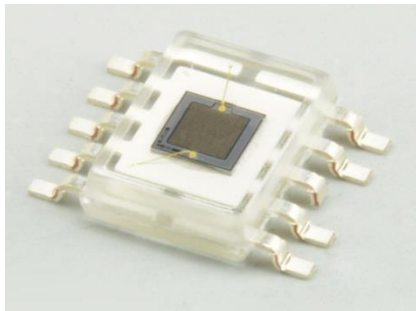
➤ Improvement for VUV sensitivity (VUV4)



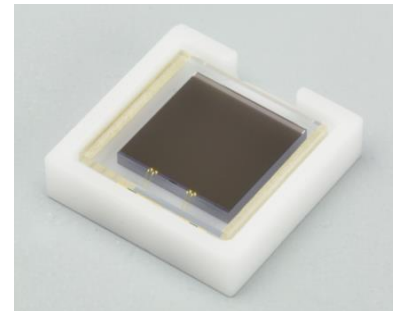
PDE measurement data
Vover = 4V, in vacuum



➤ Packaging technology for physics experiment with liquid scintillator



➤ **Ultralow-RI for indirect VUV detection**

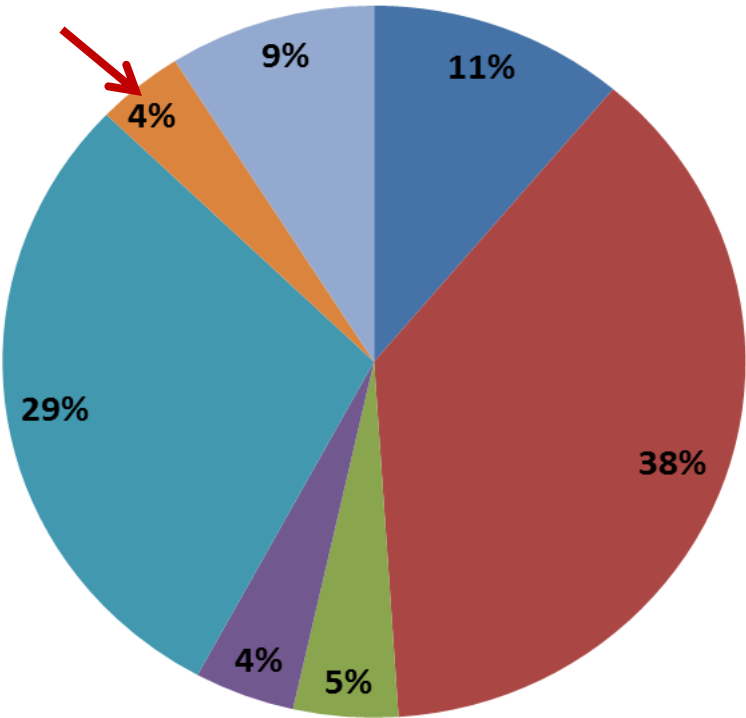


➤ **Ultralow-RI for direct VUV detection**

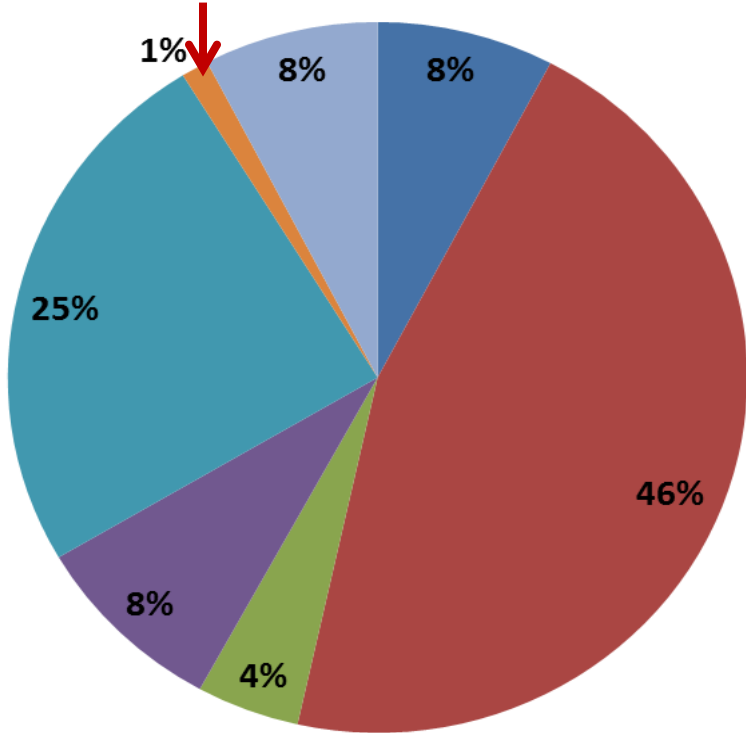
Sales by Application

Sales share in major application

HPK Total



Solid State Division



- Analytical
- Medical
- Measurement
- Transportation
- Industrial
- Academic research

Thank for Your attention

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