

T2K beam profile monitor

2006/09/05

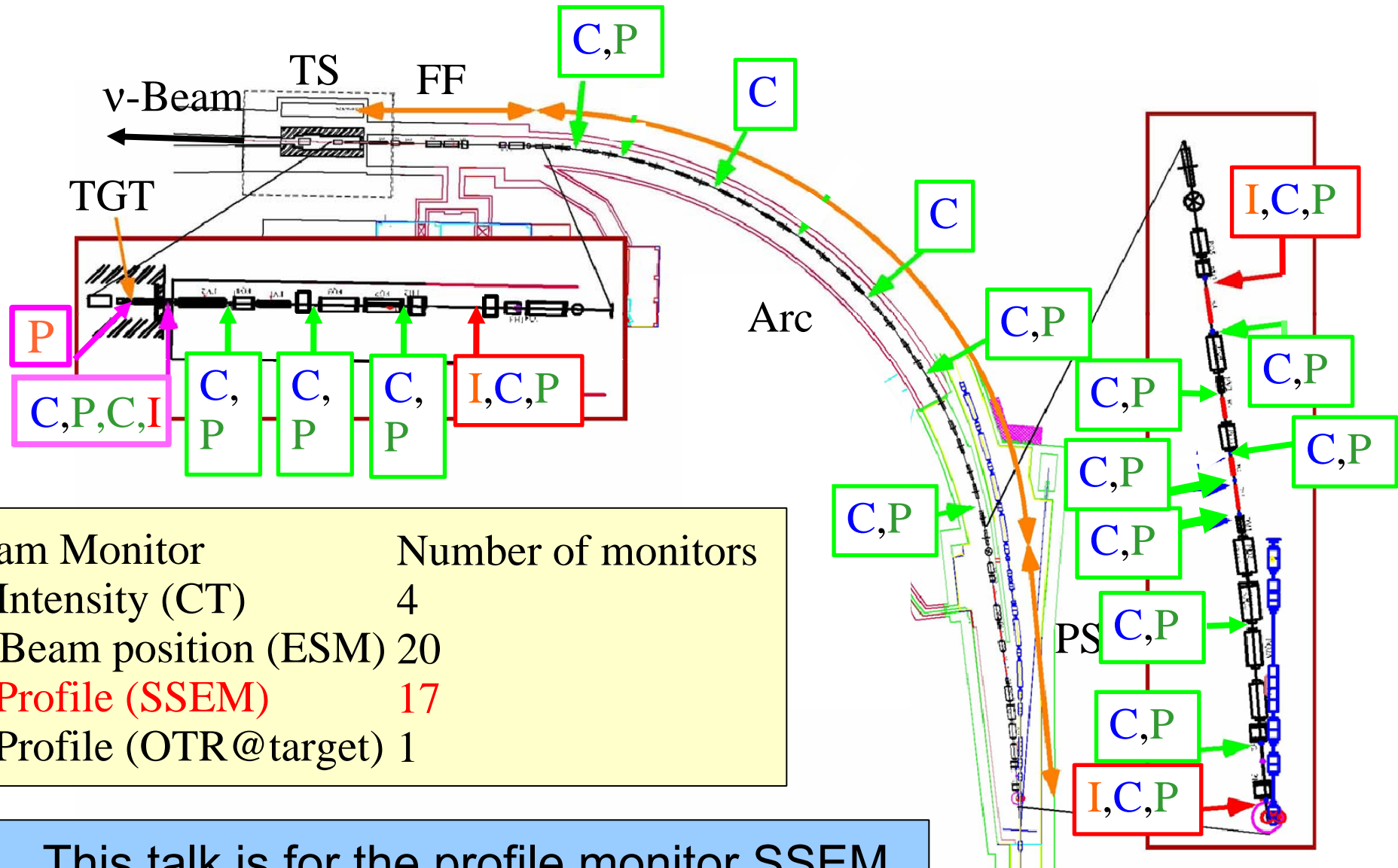
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Outline

1. Introduction
2. Beam test for the performance evaluation
3. Test of the movable structure
4. Irradiation test
5. Status of the readout electronics
6. Schedule
7. Summary

Primary beam line monitors



Beam Monitor	Number of monitors
I : Intensity (CT)	4
C: Beam position (ESM)	20
P: Profile (SSEM)	17
P: Profile (OTR@target)	1

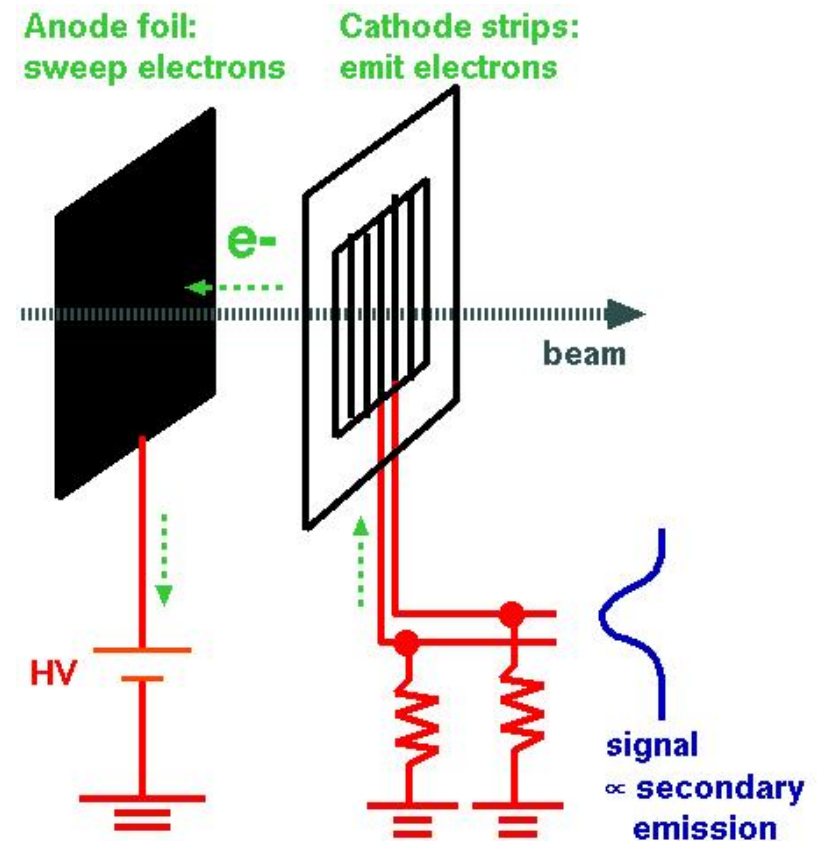
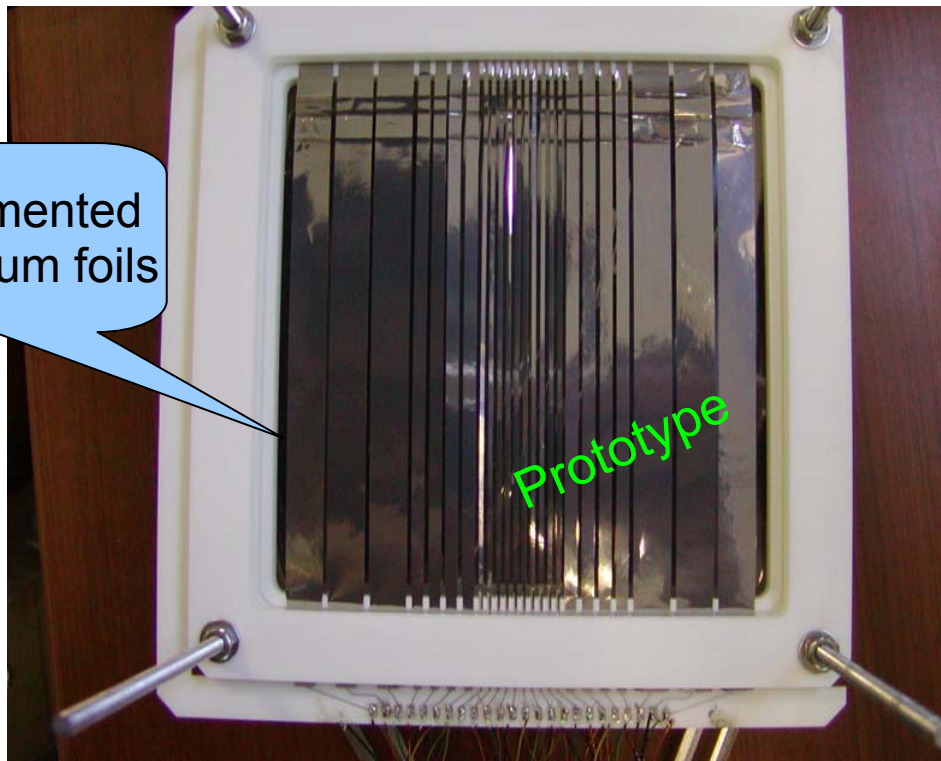
This talk is for the profile monitor SSEM

Beam profile monitor: SSEM

SSEM: Segmented Secondary Emission Monitor


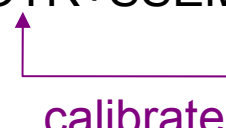
- Measure x and y projection of the beam profile

Use: Segmented
5 μm titanium foils



SSEM in the monitoring scheme

Role of the SSEM:
1. beam monitoring device for the beam tuning
2. calibration device for the BPM

	Beam tuning	Physics run
Center position	BPM+SSEM  calibrate	BPM
Profile(prepare,ARC)	SSEM	
Profile(FF)	OTR+SSEM  calibrate	OTR

Use of SSEM under beam cause:
beam loss & degradation of the secondary emission efficiency



Use SSEM only for the beam tuning
- use movable structure so that we can insert SSEM on demand
- use stepping motor to calibrate the SSEM strip gain

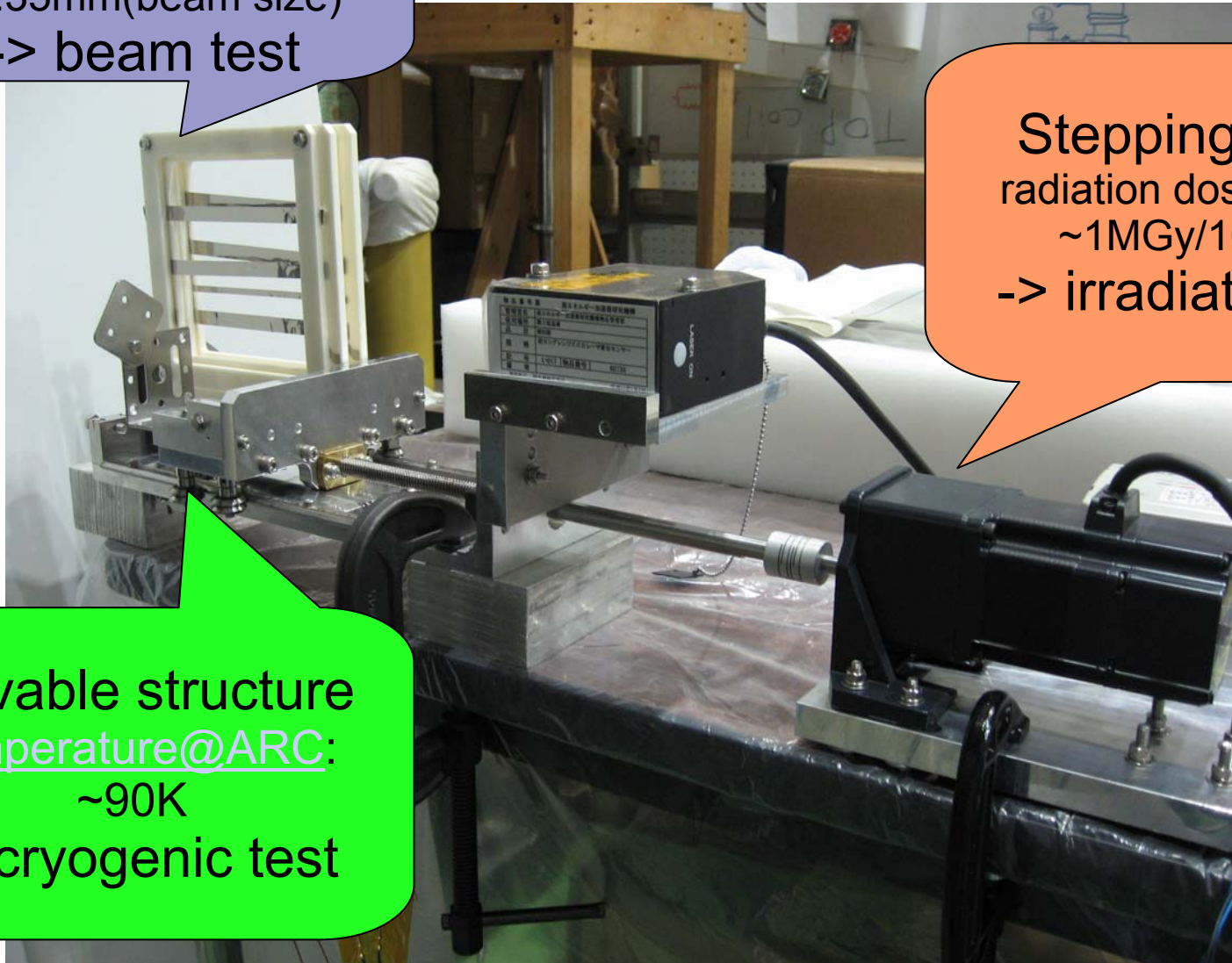
SSEM R&D items

SSEM

required resolution:
<0.5mm(center position)
<0.35mm(beam size)
-> beam test

Stepping motor
radiation dose @prep:
~1MGy/10years
-> irradiation test

Movable structure
temperature@ARC:
~90K
-> cryogenic test

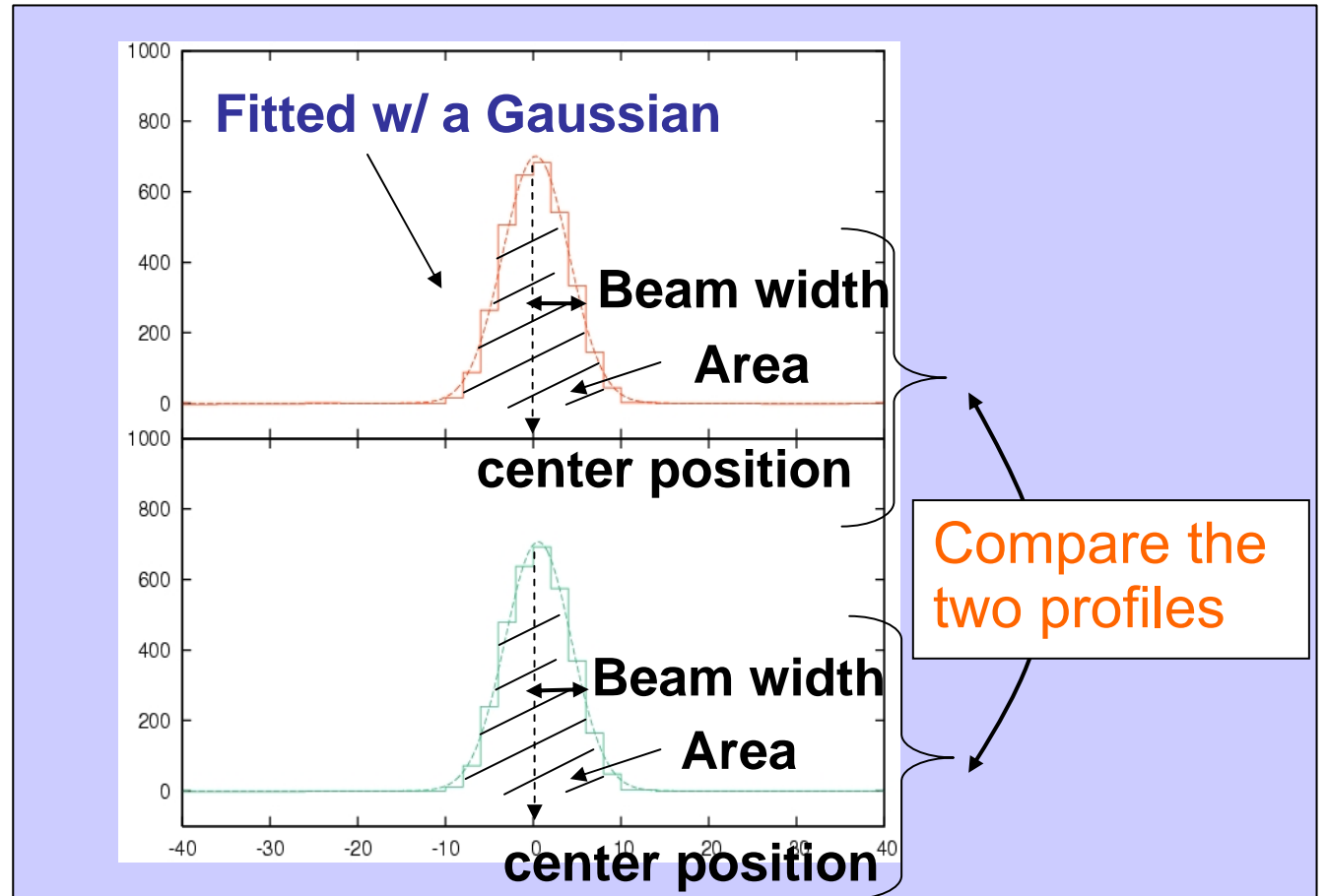
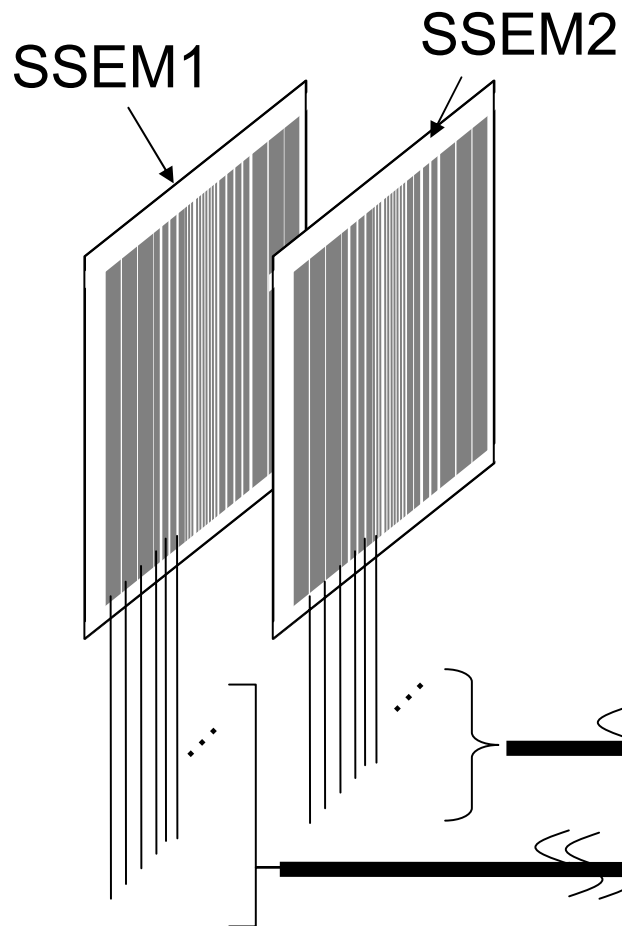


SSEM performance evaluation by a beam test

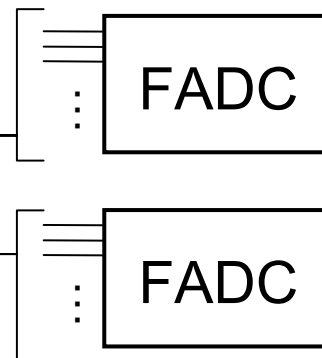
	Test beam line (Booster@KEK)	T2K beam line
# of bunches / spill	1	8
# of protons / bunch	2×10^{12}	3.7×10^{11} (1/100 intensity) 3.7×10^{13} (full intensity)
Beam size	3.8mm	~31mm (maximum)

Beam test

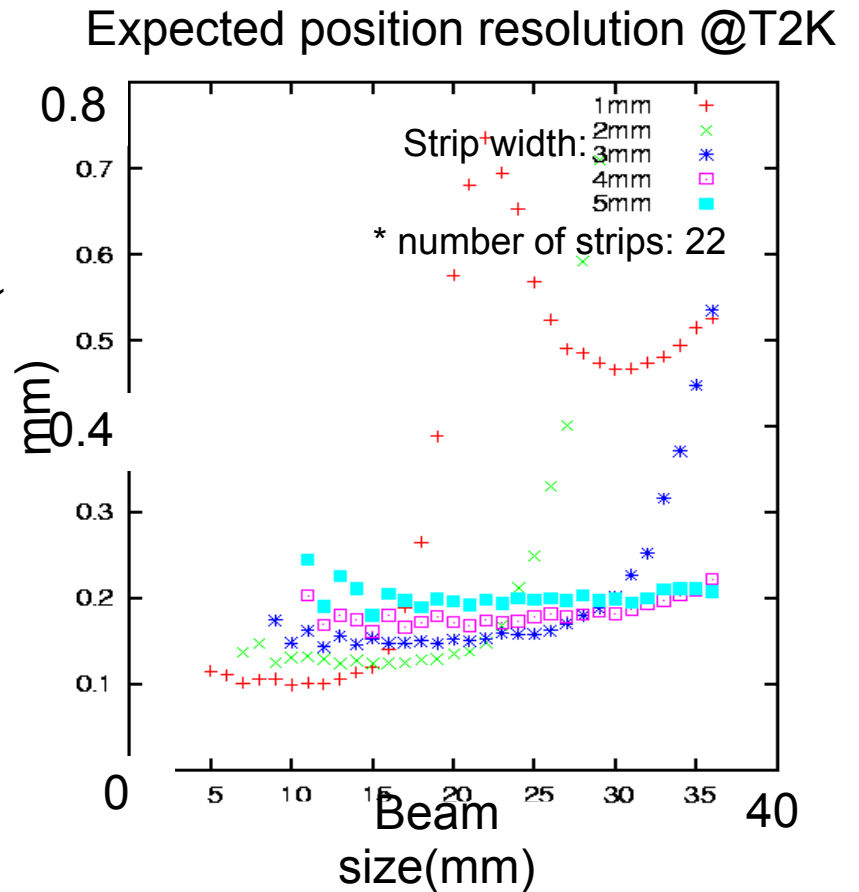
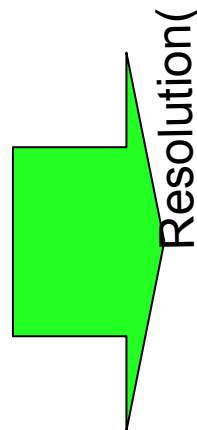
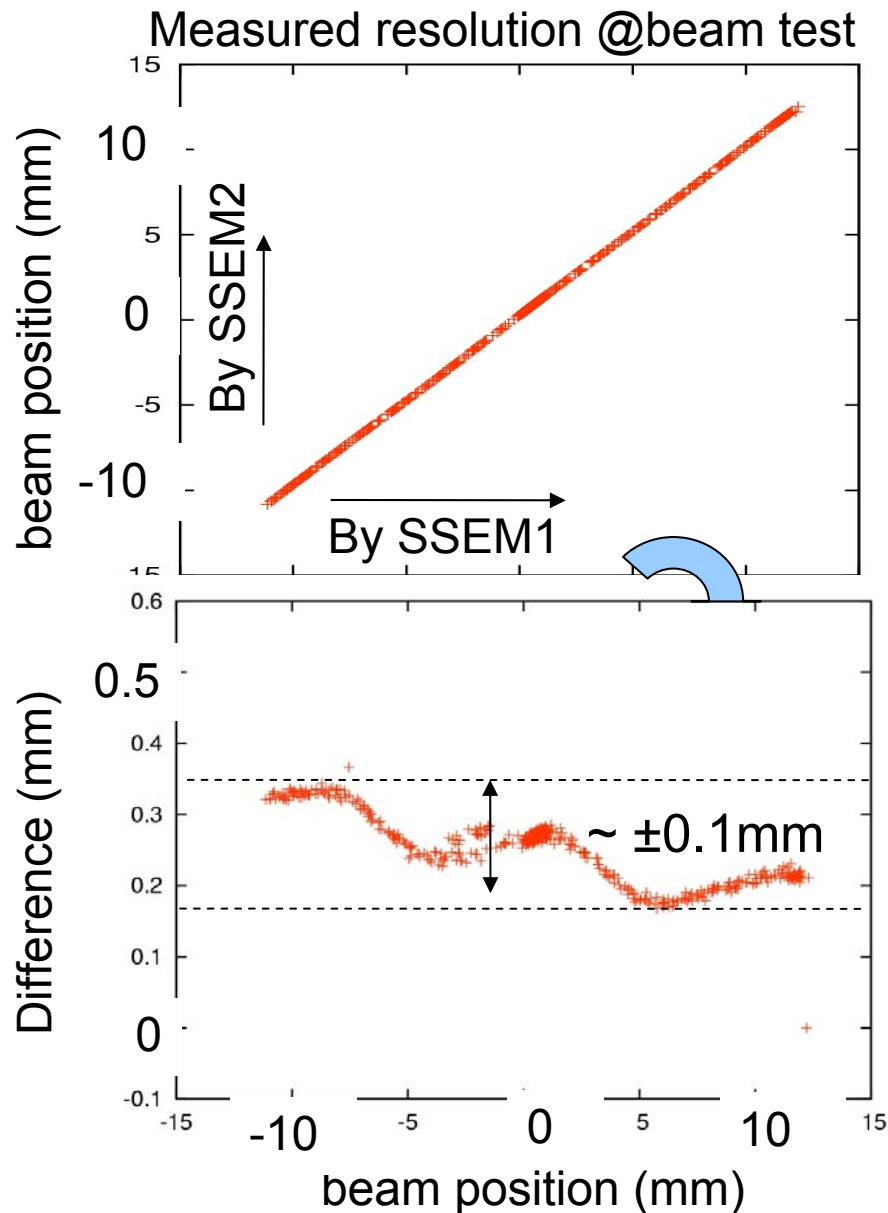
Use two SSEMs to estimate their performance



Cable: 150m

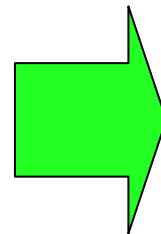
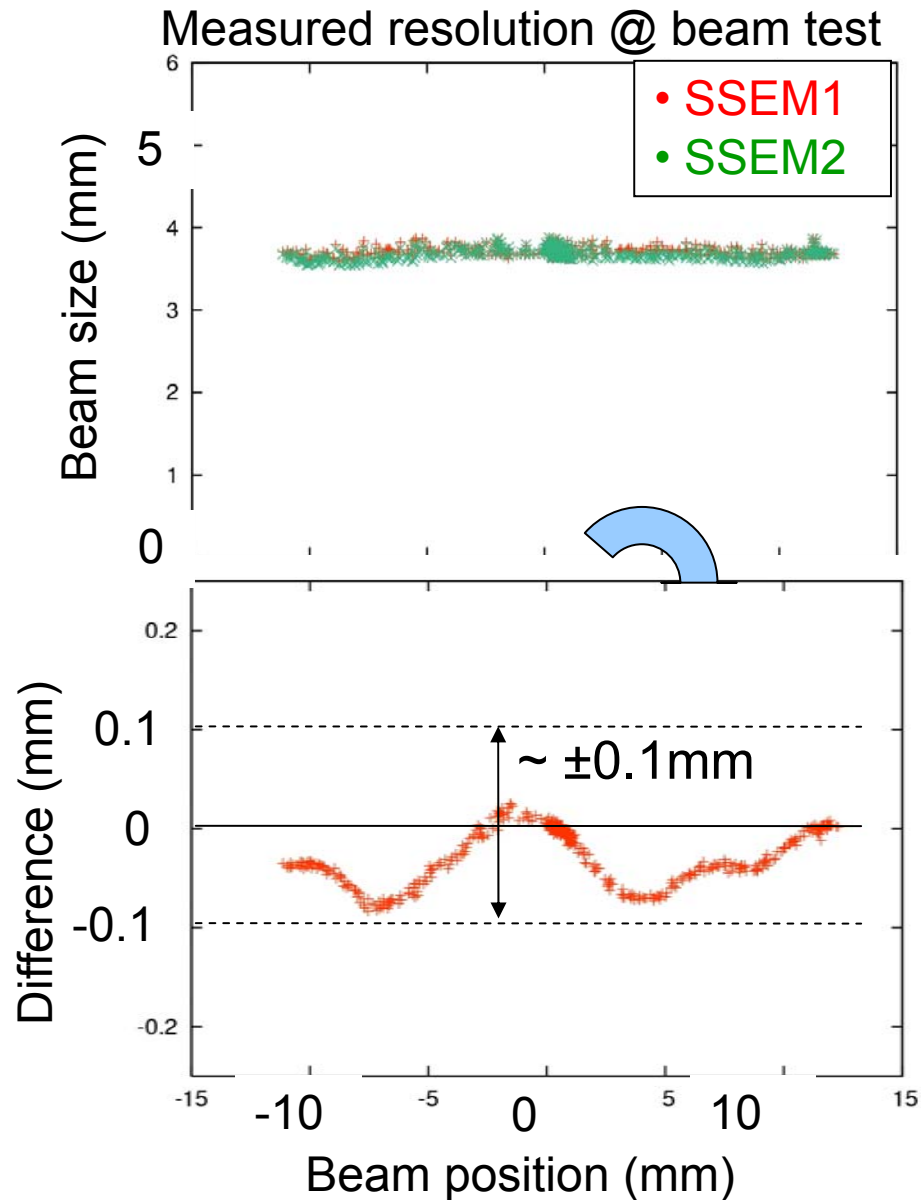


Beam position resolution

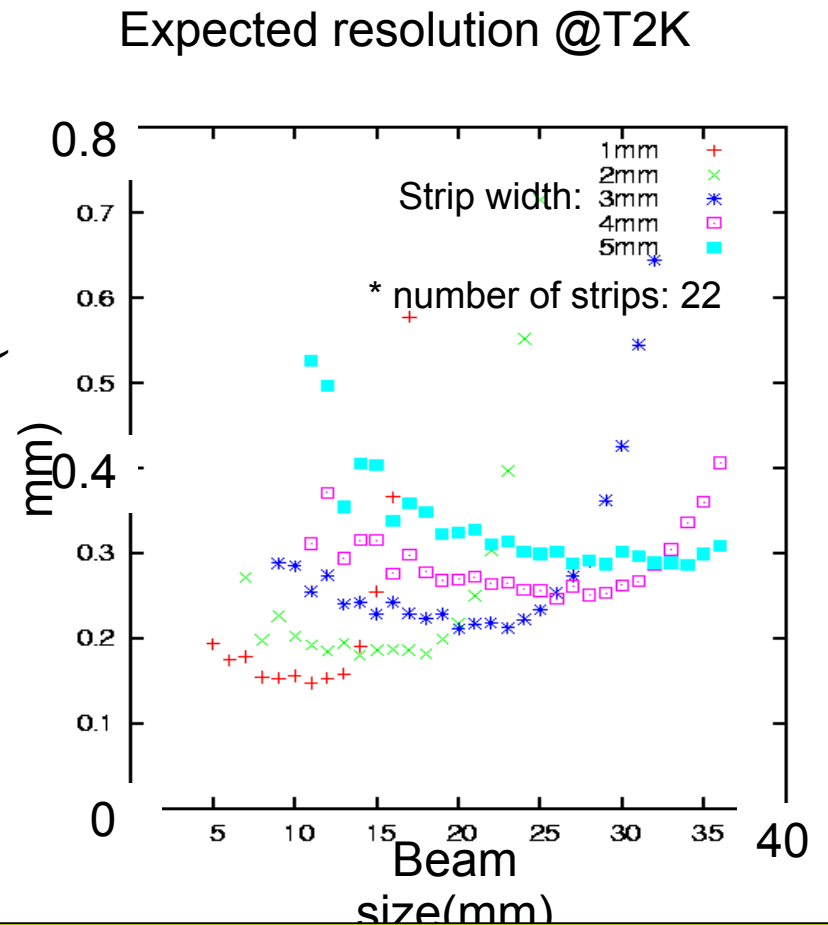


Position resolution at T2K is:
at most 0.19mm
(31mm beam size, 4mm strip width)
↔ requirement: < 0.5mm

Beam size resolution



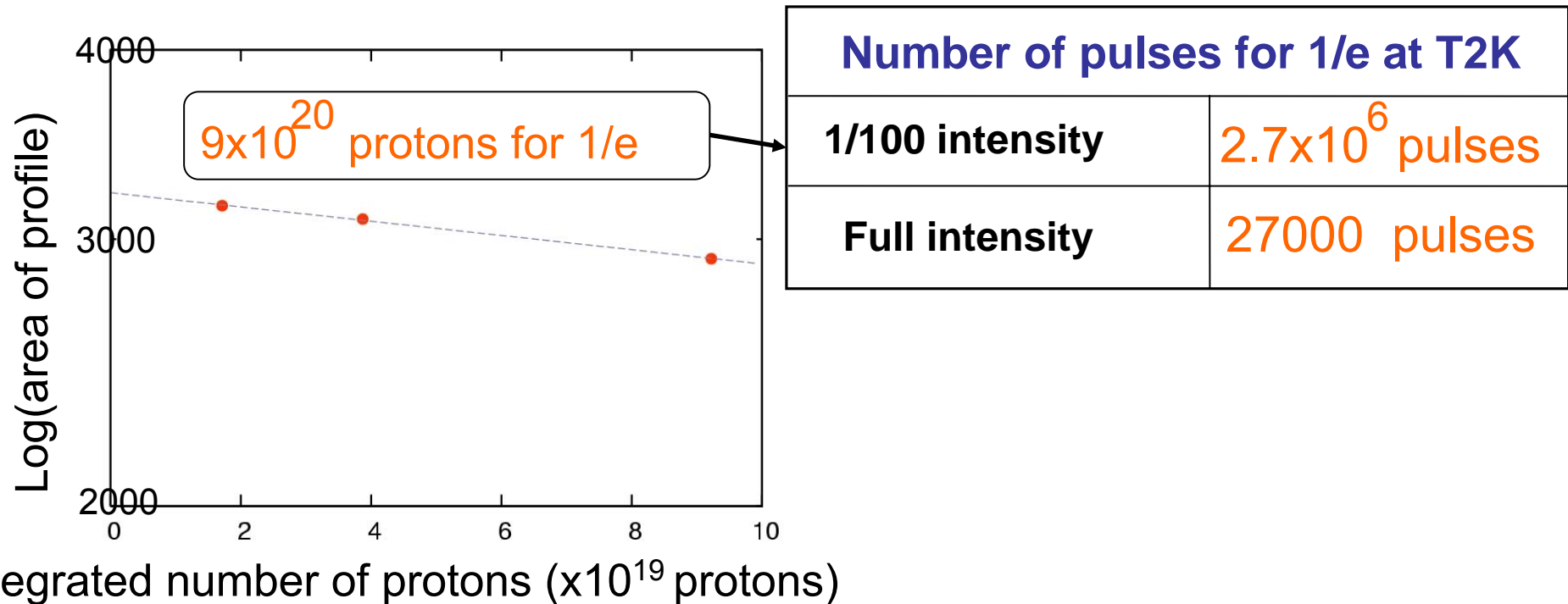
Resolution (mm)



Beam size resolution at T2K is:
at most 0.27mm
(31mm beam size, 4mm strip width)
↔ requirement: < 0.35mm

Gain stability

Long term stability of the secondary emission efficiency



- Degradation of the secondary emission efficiency is observed
- We plan to have calibration mechanism: move SSEM position using a stepping motor

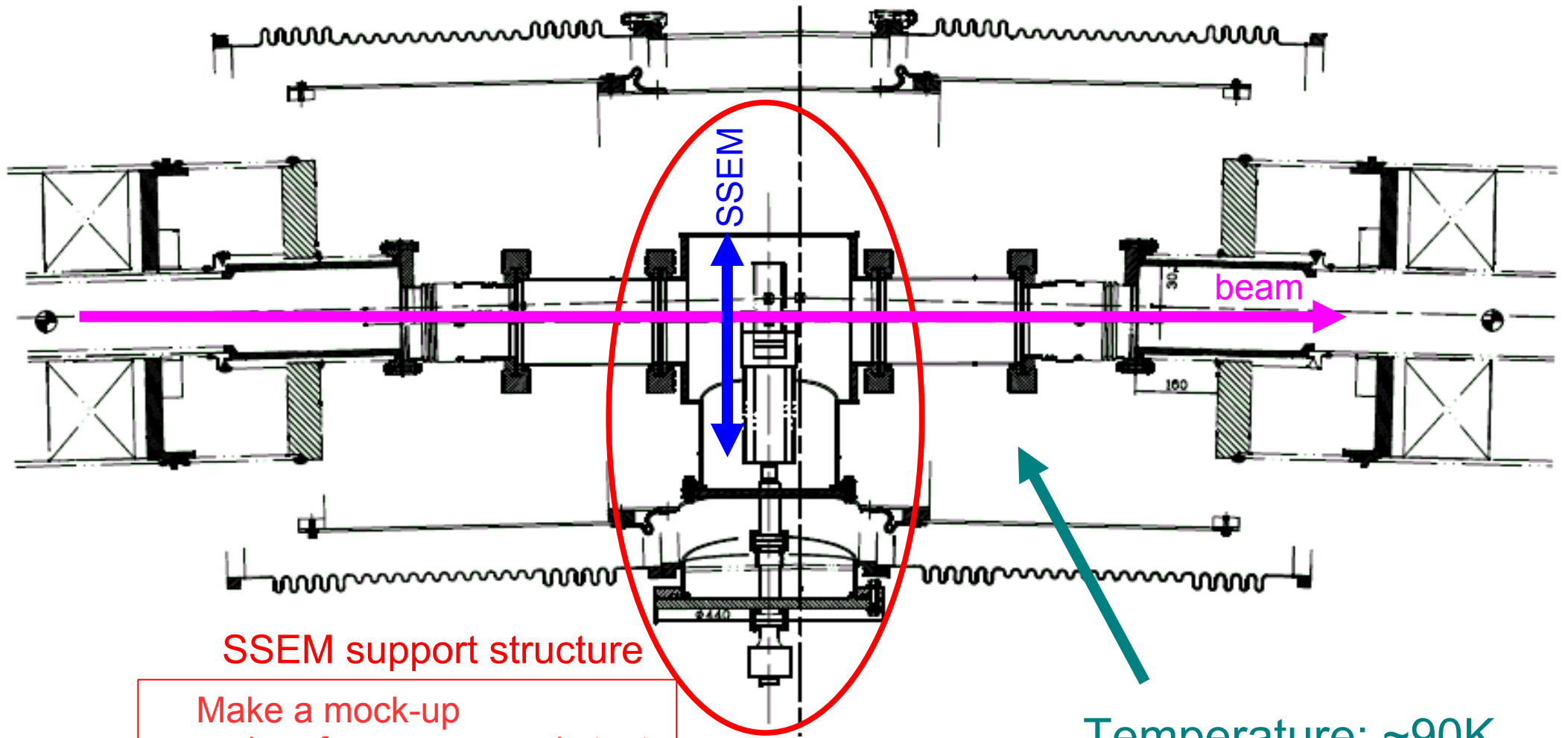
Test of the mechanical structure

- cryogenic test

- long term operation test

Cryogenic test for SSEM movable structure

SSEM in the ARC section



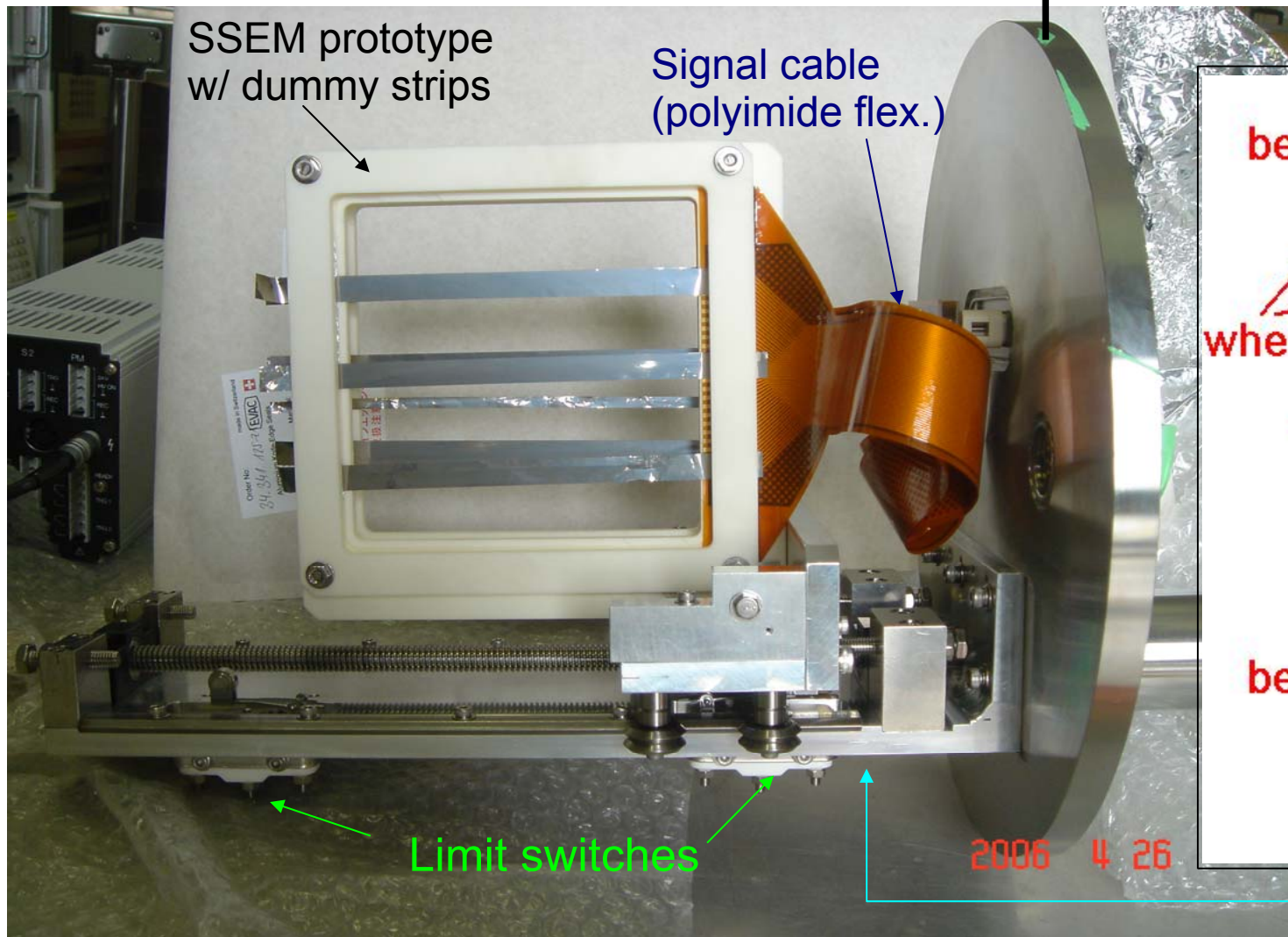
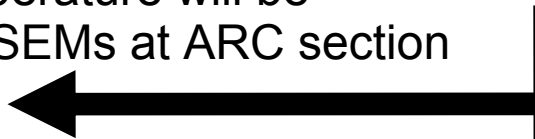
SSEM support structure

Make a mock-up
and perform a cryogenic test

Temperature: ~90K
(inside of the shield)

movable structure prototype

Temperature will be
~90 K for SSEM at ARC section



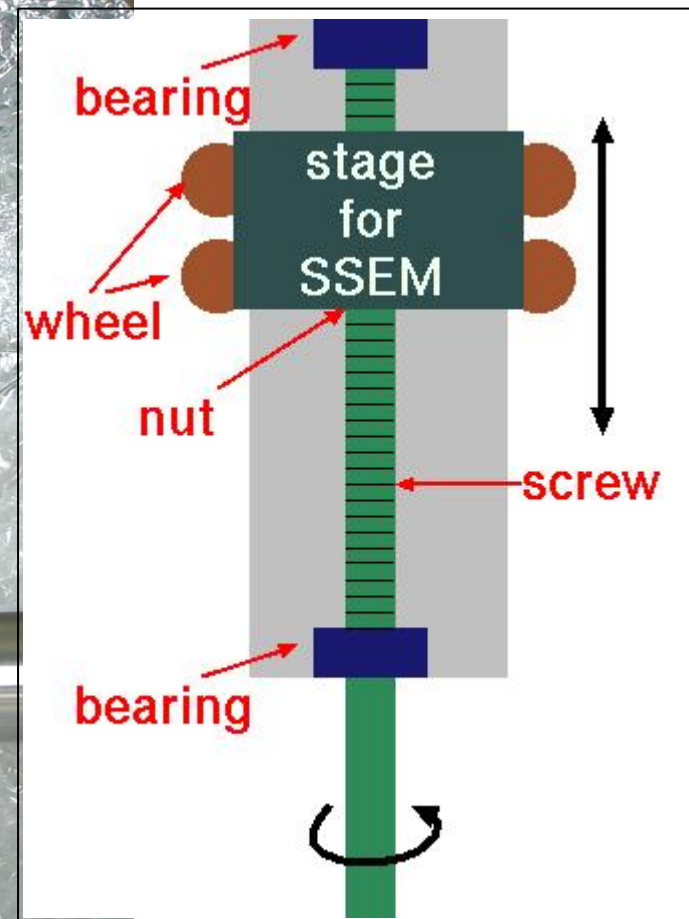
SSEM prototype
w/ dummy strips

Signal cable
(polyimide flex.)

Limit switches

2006 4 26

Linear guide



Cryogenic test

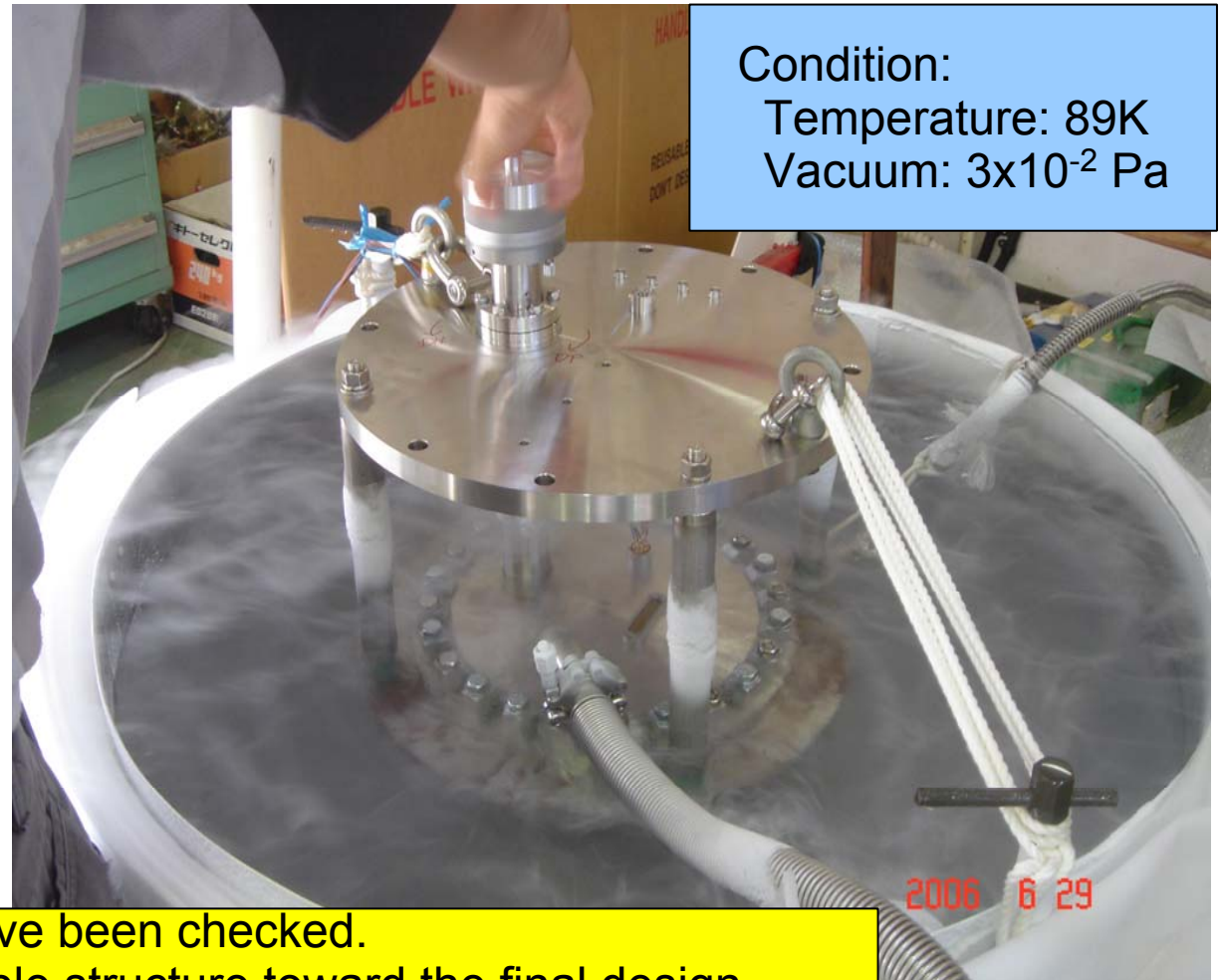
Both the linear guide
and the limit switches work

Maximum torque for the axis
of the movable guide: 0.5Nm



at room temp.: 0.2Nm
-> Sufficiently low torque
c.f.) maximum torque of
the stepping motor: 3Nm

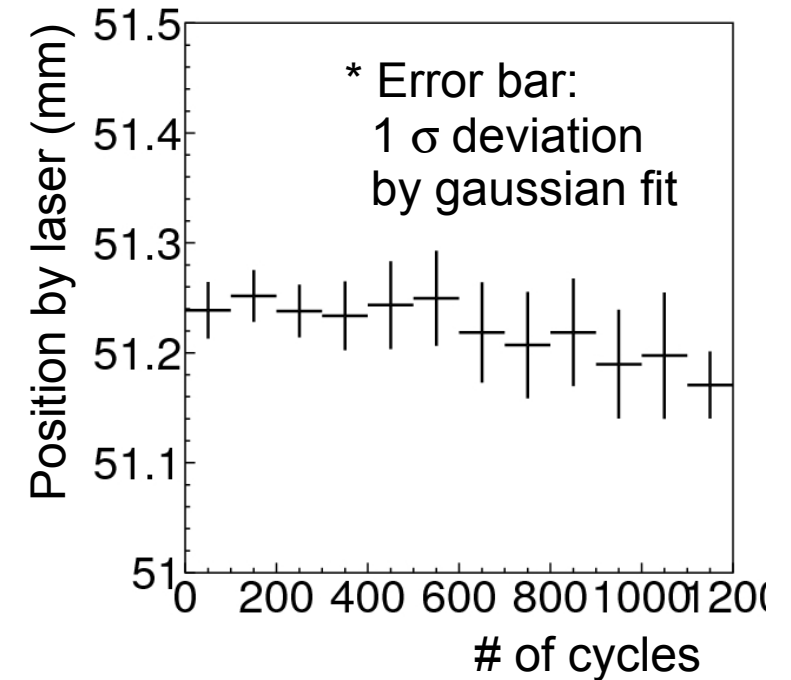
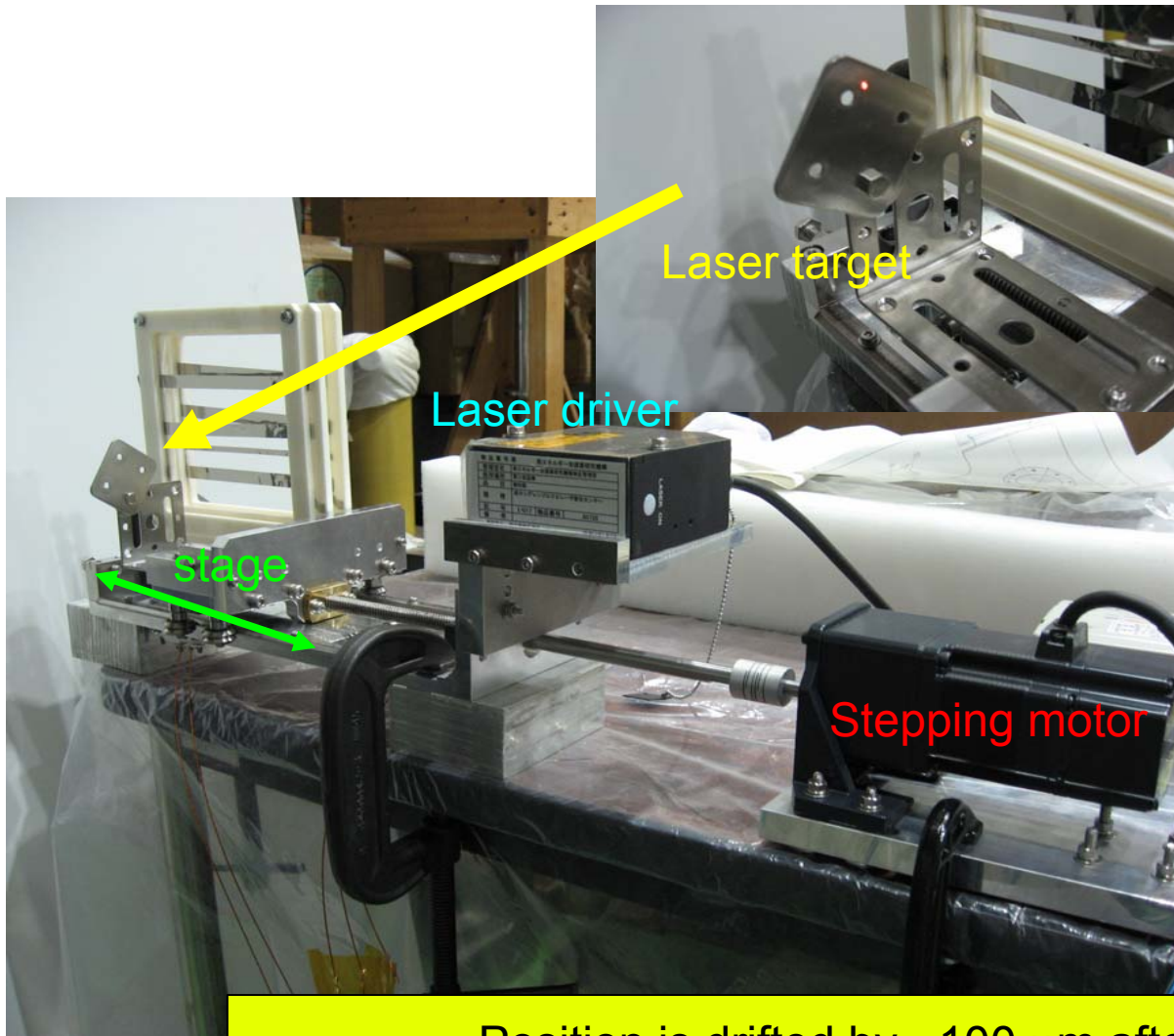
Condition:
Temperature: 89K
Vacuum: 3×10^{-2} Pa



- Basic functionality have been checked.
- > make a new movable structure toward the final design

Long term structure test

Long term stability test of the movable structure



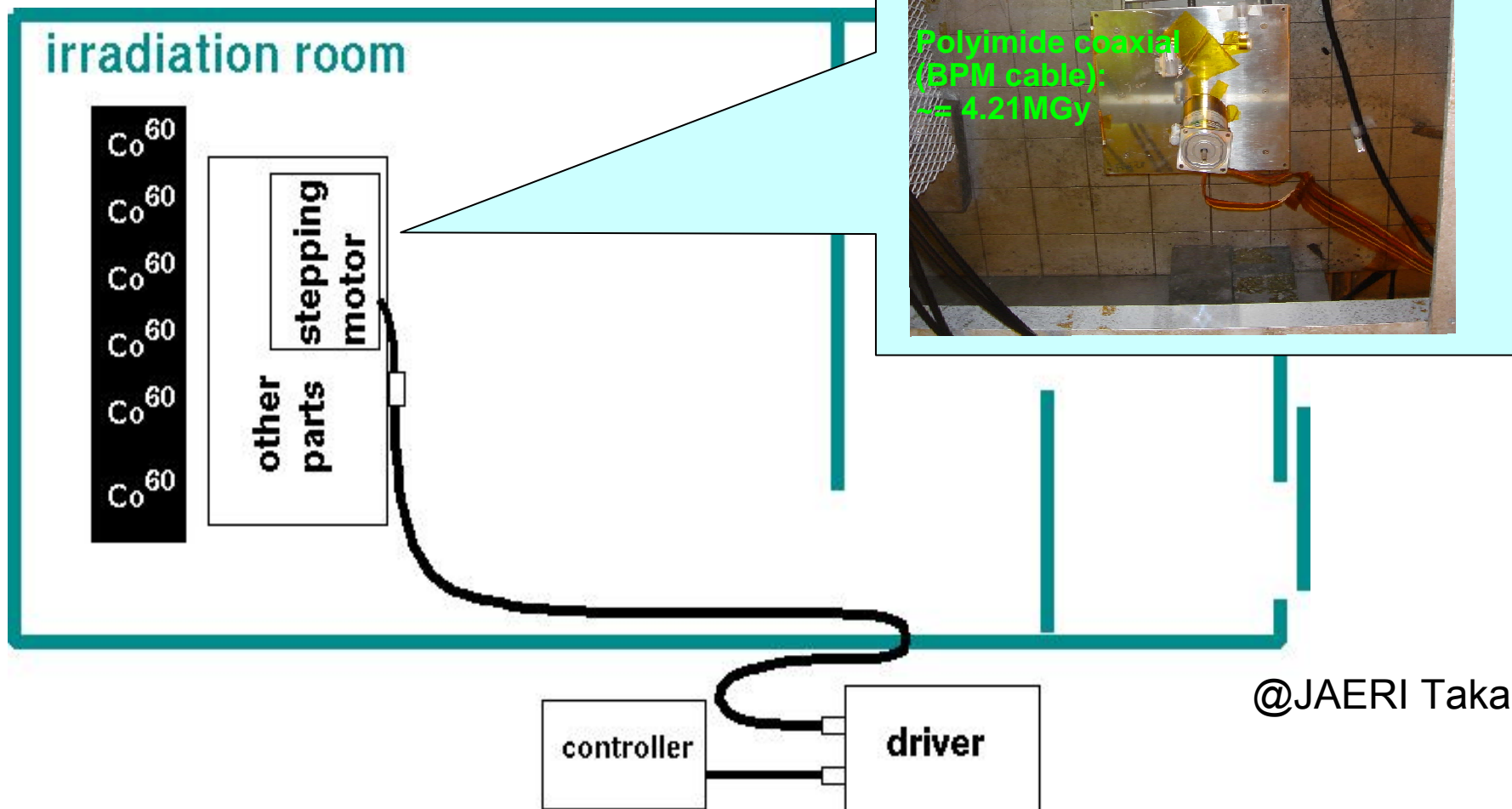
Full stroke between
the limit switch

* error from the laser system:
 $\sim 34\mu\text{m}$

Position is drifted by $\sim 100\mu\text{m}$ after ~ 1000 cycles
test for further cycles is going on

Irradiation test

- Use Co^{60} source for the irradiation test
- test a stepping motor and other monitor related parts



Check of irradiated parts

Stability of the stepping motor
(stability measured by a potentiometer)

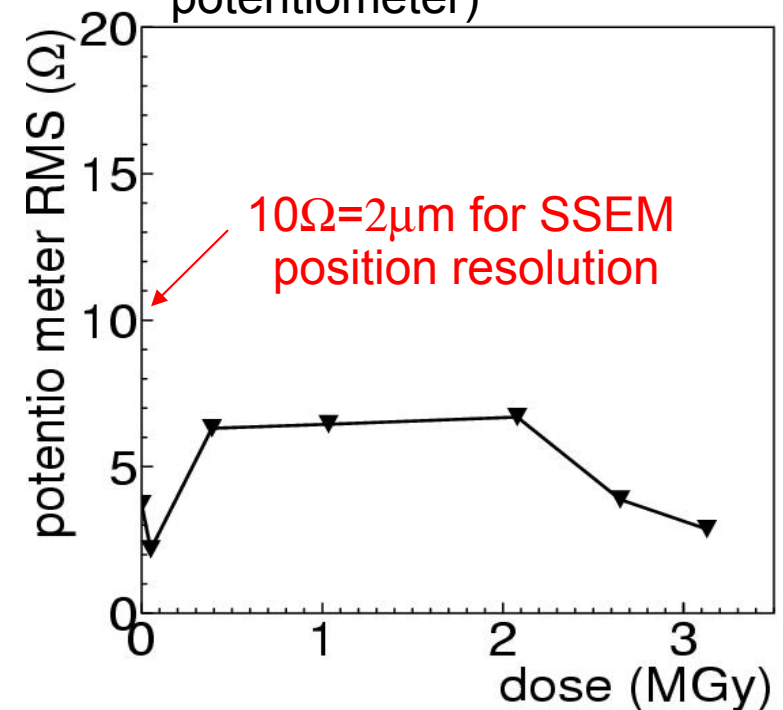
1. Stepping motor

Motor itself works stably up to 3.1MGy

2. Cable

Insulation resistance

	Before irradiation	After irradiation
polyimide flex cable (SSEM cable)	>2000M Ω	5-20M Ω
polyimide coaxial cable (BPM cable)	>2000M Ω	>2000M Ω



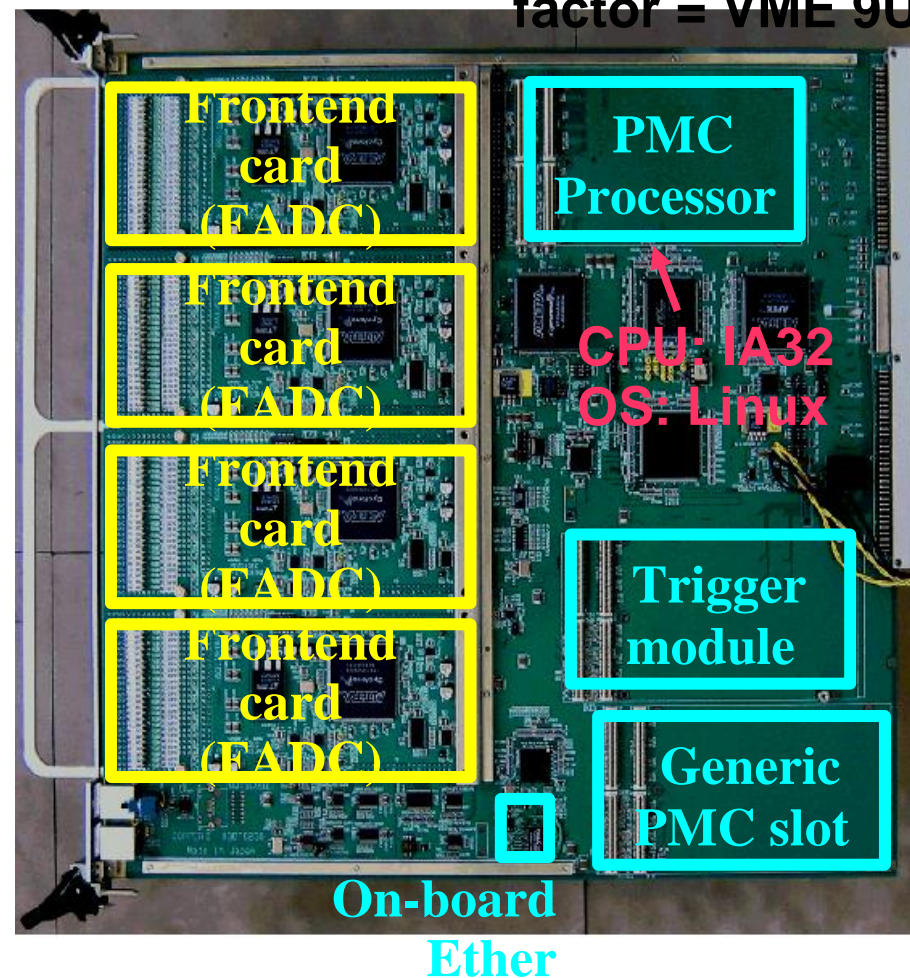
Stepping motor works at above 1MGy (~10 year operation @T2K line)
SSEM and ESM signal cables (polyimide flex. and polyimide coax.) are also OK

Status of the readout electronics

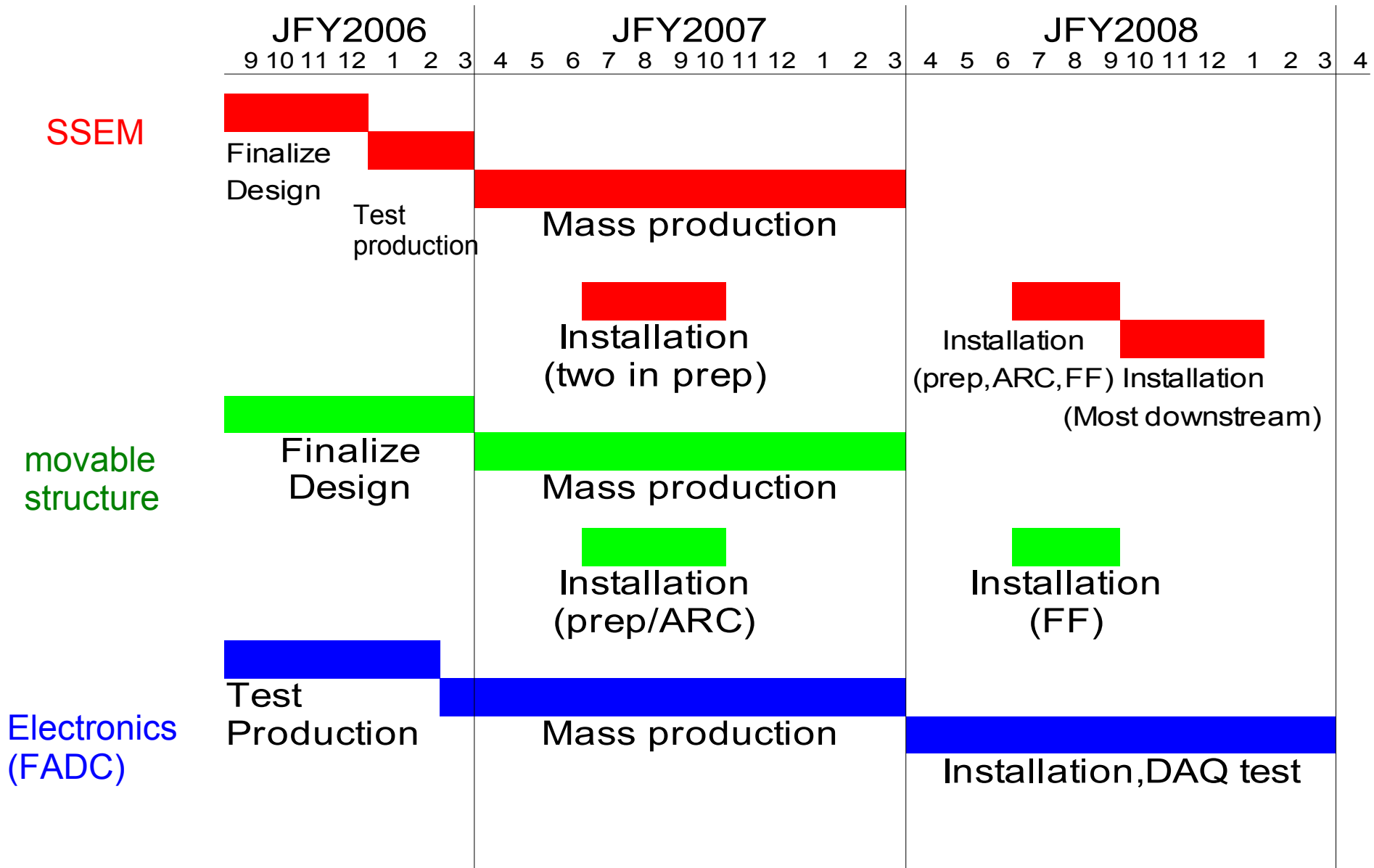
- Use 65MHz FADC w/ shaper
- ← Copper based system developed at KEK
- Sample waveform so that we can extract bunch-by-bunch beam profile

- Performance is checked at the beam test
- optimized the shaping time (50ns)
- Copper boards are already ordered by Korean group
- Mass production of the FADC modules and its quality check will be also done by Korean group
- > Korean group is now preparing for the mass production of FADCs

Copper board: Form factor = VME 9U



Schedule



Summary

- SSEM performance evaluation
 - SSEM satisfy the requirement for the beam tuning:
 - resolution for the beam center position $< 0.19\text{mm}$
 - resolution for the beam size $< 0.27\text{mm}$
 - Status of SSEM structure
 - First round of the Cryogenic test is done
 - > modify for the final design
 - Electronics (FADC)
 - Preparing for the mass production
- schedule is tight but we need to keep up with it:
This year: Finalize all the design
Next year: Mass production +
Installation (structures for Prep./ARC)
JFY2008: Installation

Gain calibration procedure

1. collect many pulse and average at beam center
2. move SSEM that corresponds to the strip pitch
3. collect many pulse and average at that position
4. For the strips that is parallel to the SSEM move, estimate the gain degradation from the above result

Gain of a certain strip: G_i

average intensity at that position: I_i

output signal $S_i = G_i I_i$

-> move SSEM that corresponds to the strip pitch

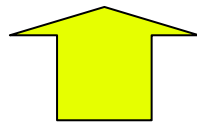
output signal at that position: $S'(i-1) = G(i-1) I_i$

gain of the strip:

$$G_i = S_i / S'(i-1) * G(i-1)$$

$$= S_i / S'(i-1) * \dots * S_2 / S'_1 * G_1$$

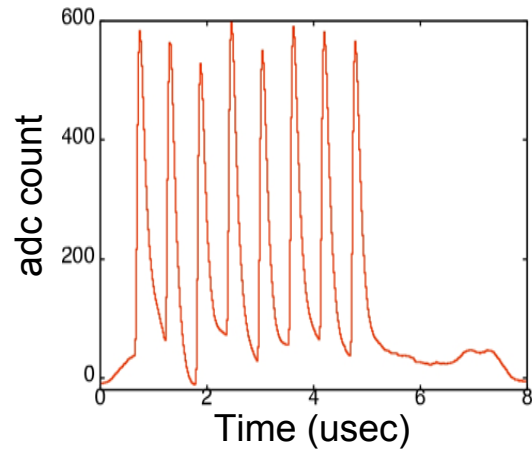
All the gain is written using one unknown gain G_1



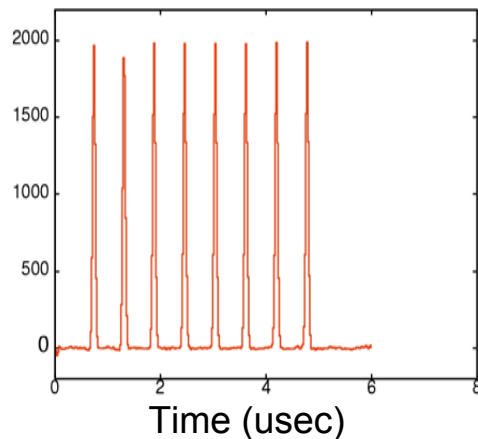
SSEM is required to have the uniform strip pitch

Degradation of the SSEM resolution in multi bunch environment

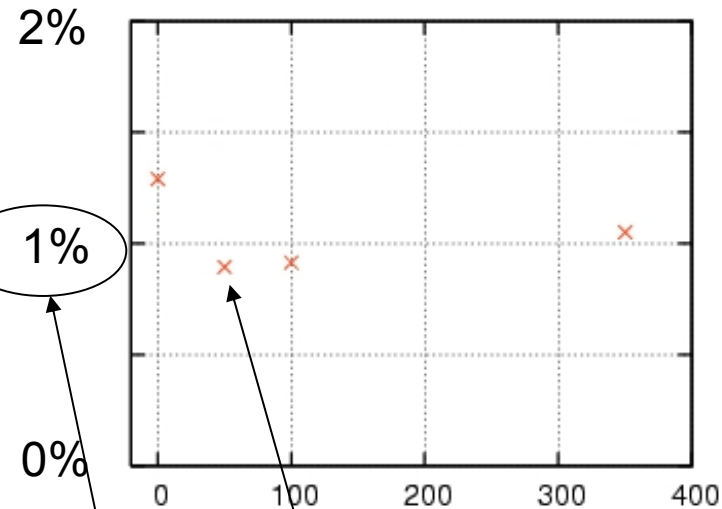
- Deviation of pulse height for each shaping time



Deconvolution
+
Baseline subtraction



Deviation of pulse height



50nsec is suitable for the T2K experiment

1% corresponds to

Beam position error	~0.06mm
Beam width error	~0.04mm

Structure test w/ motor

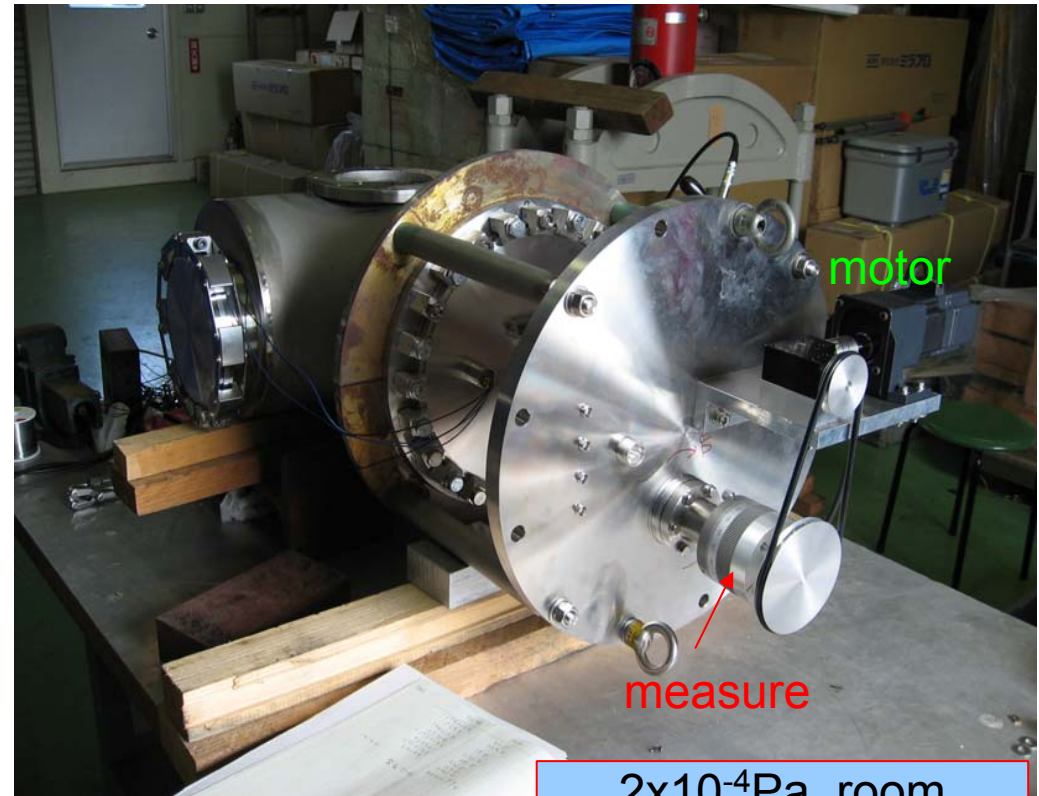
Test movable structure using stepping motor.

- 25 cycles full stroke between the limit switches

Stability of the position is OK (5-10 μm error) for 25 cycles

Stability of the number of steps is not stable ($\sim 0.1\%$ deviation)

120m long cable did not work after 5 cycles

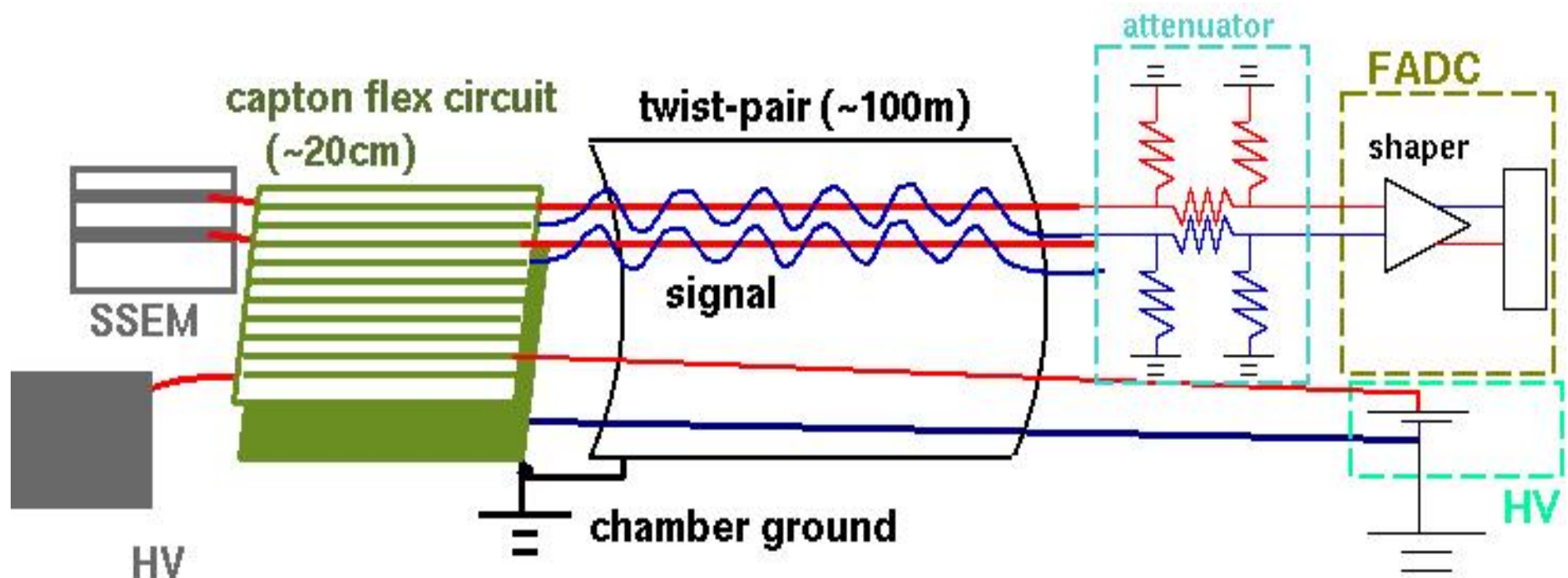


$2 \times 10^{-4} \text{Pa}$, room temp.

SSEM Electronics

Test FADC65 module using the real proton beam at KEK

- Cables:
 - capton flex circuit + ETFE twist-pair cable
- VME variable attenuator
- Readout module
 - copper-base 65MHz FADC (ADC65)

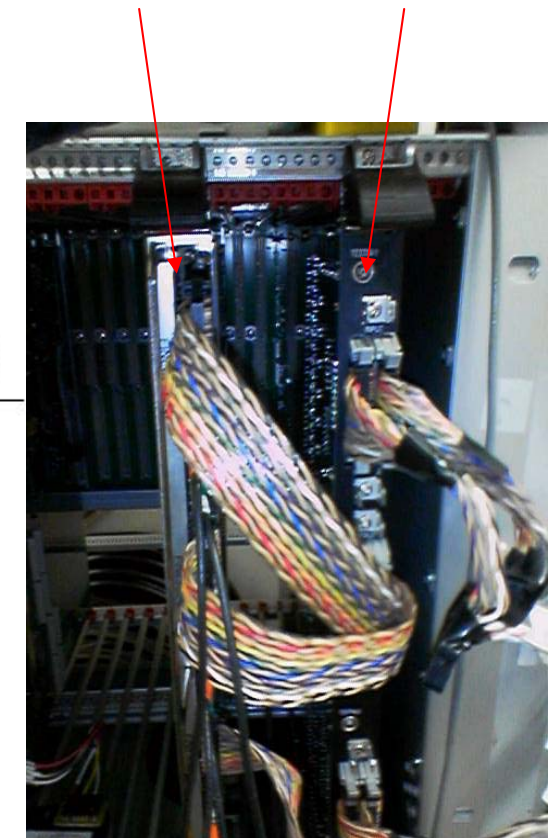
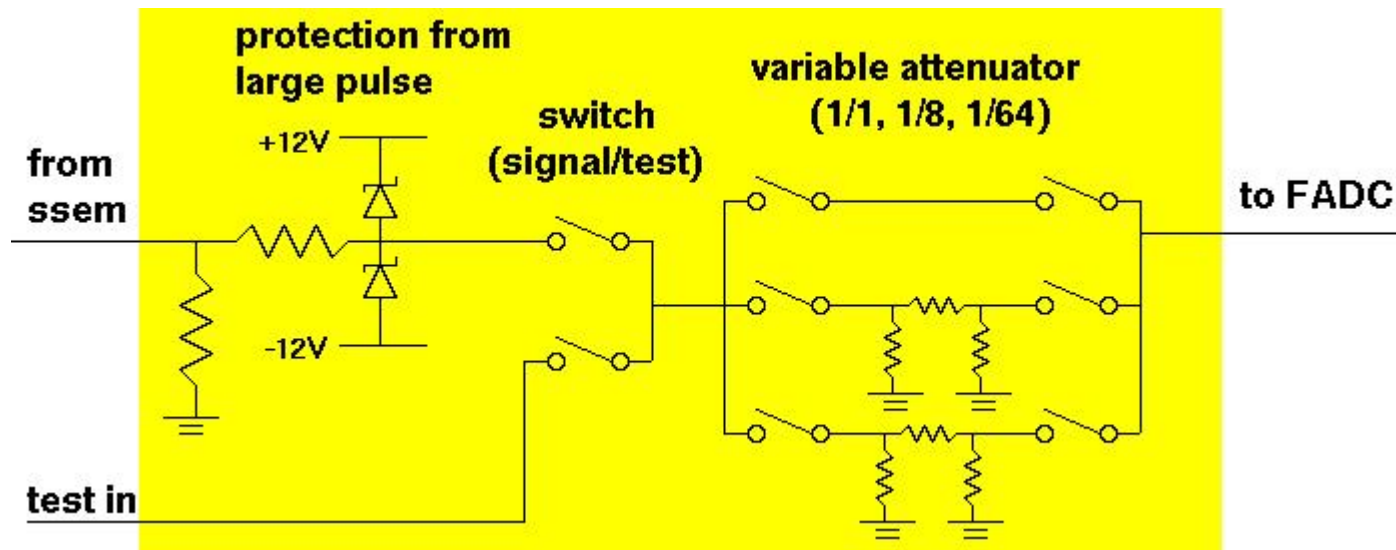


Attenuator module

- Attenuation level (1/1, 1/8, 1/64) can be controlled via VME bus
- have test input for calibration purpose

ADC65

attenuator



Status:

The linearity of the signal turned to be bad
-> modify the design

FADC module

FADC w/ Default shaping time ($1\mu\text{s}$) work fine for the beam test (single bunch/pulse)

For T2K, we will have 8 bunches w/ 600ns spacing
-> optimized the shaping time to be 50ns

Default shaping time: $1\mu\text{s}$

