

FROM RESEARCH TO INDUSTRY

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# ALIGNMENT AND TOLERANCES

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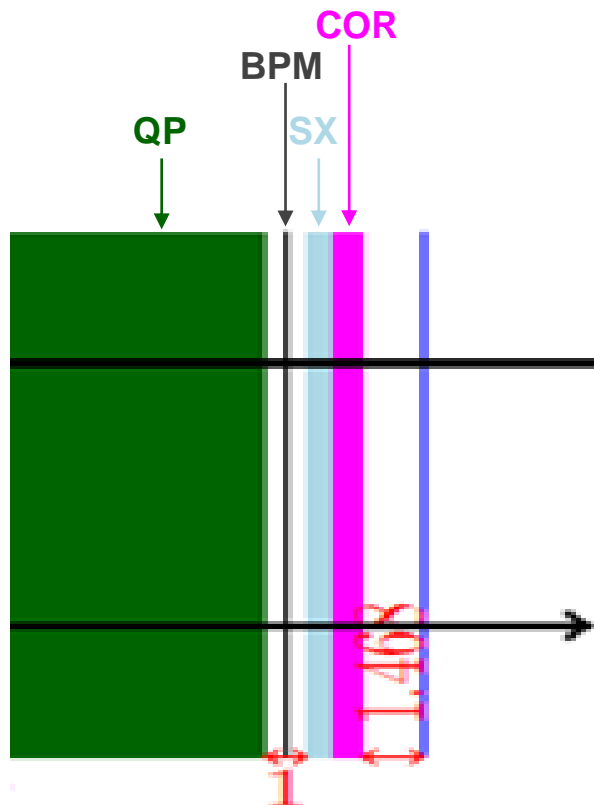
- Definition of the errors and correction scheme
- Evaluation of the results
- Dependency of various observables on the errors
- Conclusions and perspectives

# ERRORS DESCRIPTION

- FCC will be subject to various errors that will perturb its normal activity  
⇒ important to study and to correct them
- Two types of errors contributing to beam misalignment are studied: **position error** and **field error** (both static)
- Position error is defined for all 'MQ' quadrupoles, in arc and in dispersion suppression (DIS) regions:
  - $0 < \sigma_{\delta x} < 0.5 \text{ mm}$
  - $0 < \sigma_{\delta y} < 0.5 \text{ mm}$
- Field error (random b1) is defined for all 'MB' dipoles (in arcs and DIS) and 'MBS' dipoles (in DIS), in relative units:
  - $0 < \sigma_{\delta B/B} < 0.5 \%$
- All errors are Gaussian distributed, truncated at 3- $\sigma$  values
- **No errors are applied in the straight (insertion) regions**
- The error generator seed is user defined, and different for each of the 500 runs

# CORRECTION SCHEME

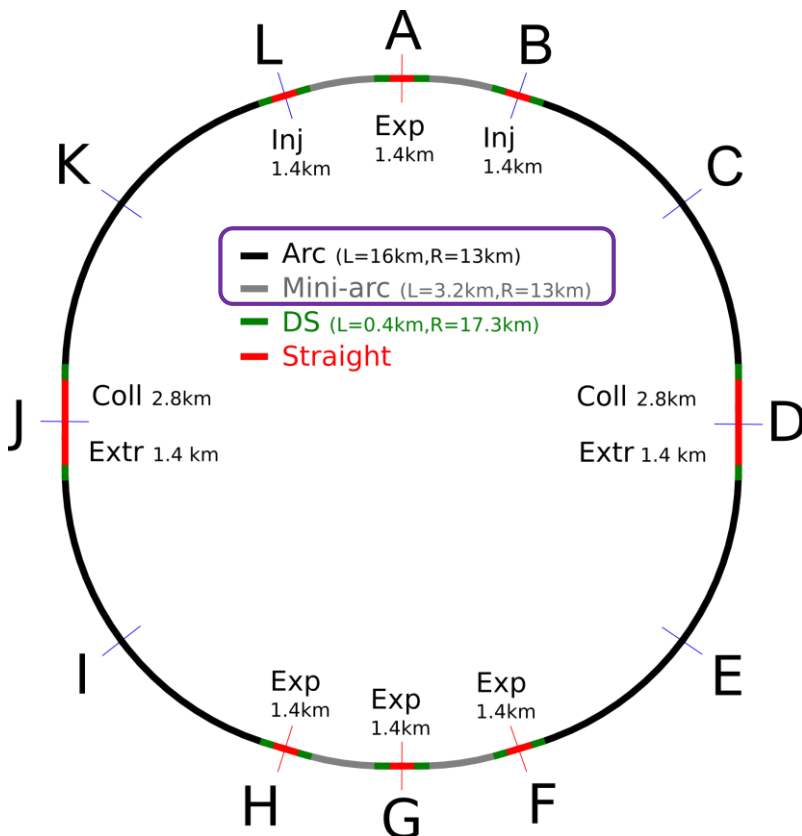
- The complete FCC ring lattice is used, at collision energy (50 TeV)
- All quadrupoles of the **arc** and **DIS** sections have a BPM and a corrector ( $L = 0.647$  m) next to them, with the same polarity (BPMs are used on the corresponding plane only).
- **Exception:** the first quadrupole of the DIS before each arc section (no BPM), and the last quadrupole of the DIS after each arc section (no corrector).



- Same number of BPMs (parameters) and correctors (variables)
- Optimization using the CORRECT command of MADX (SVD mode)
- **The errors are evaluated only for the arcs**
- IR orbit correction done in parallel  
→ talk of A. Seryi (next session)

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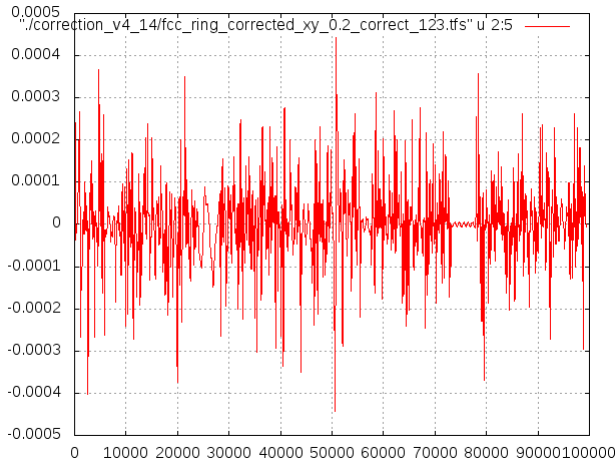


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→ talk of A. Seryi (next session)

- For each run, calculation of the **RMS and maximum values** for the corrector strengths and the following observables over all elements of the arcs:
  - residual orbit
  - residual angle
  - beta-beating  $\Delta\beta/\beta_{\text{ref}}$
  - parasitic dispersion or dispersion beating  $\Delta D/\sqrt{\beta_{\text{re}}}$

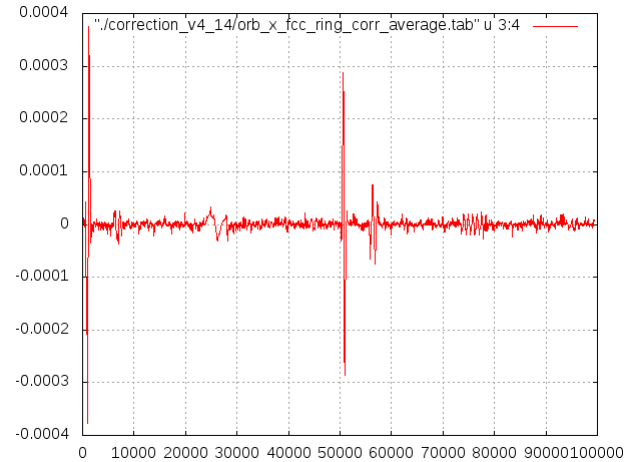
→ see LHC Project Report 501 for more details
- **From the distribution of the maximum values the 90-percentile (value for which 90% of the distribution is included) is calculated over all runs**
- The dependency on each main error contribution is studied with:
  - Quadrupole alignment error. The RMS error is assumed identical in both planes (x and y).
  - Dipole field errors. The relative RMS error is assumed to be identical for the two types of magnets (MB and MBS).
- When one error contribution is varied, the other contribution is fixed with the reference values of **0.35 mm** for the quadrupole misalignment and **0.1%** for the dipole field errors, resp.

## Case 0.35 mm, 0.1 %

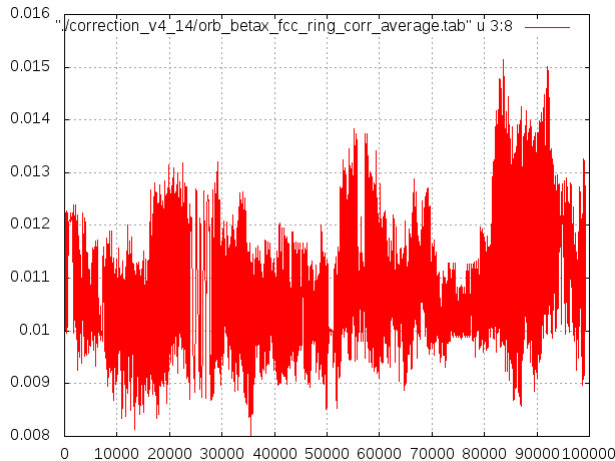


Vertical residual orbit for each element in one run

\* 500 runs =>

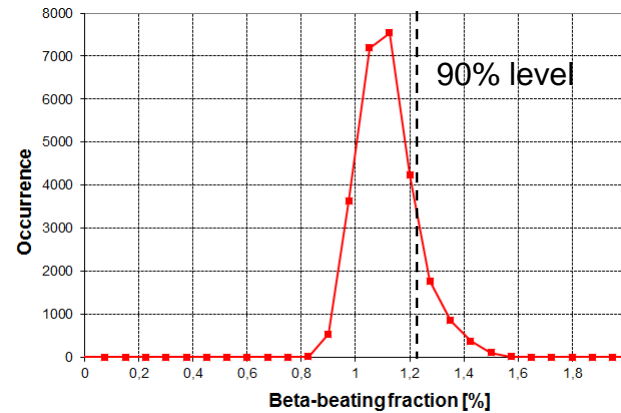


Mean value of the vertical residual orbit for each element over the 500 runs



Maximum value of horizontal beta-beating over the 500 runs

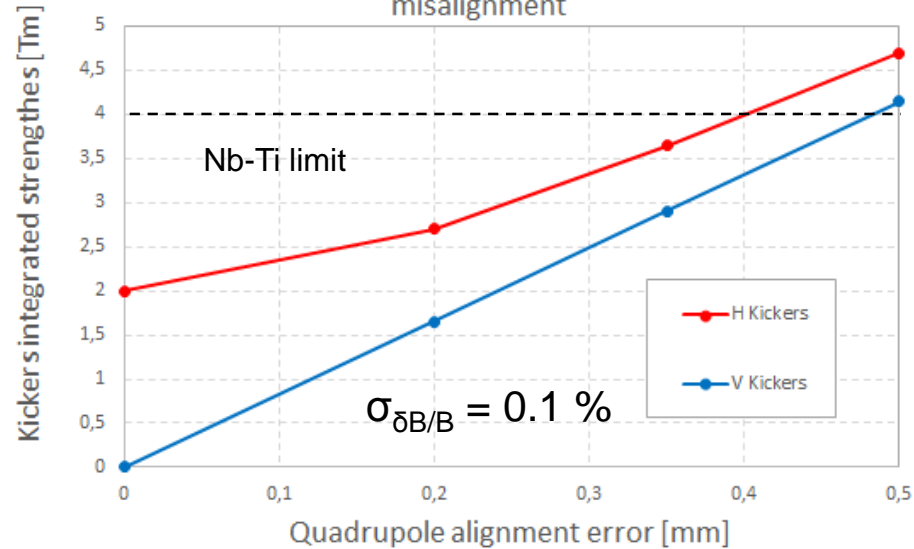
Histogram =>



Distribution of the maximum value of horizontal beta-beating

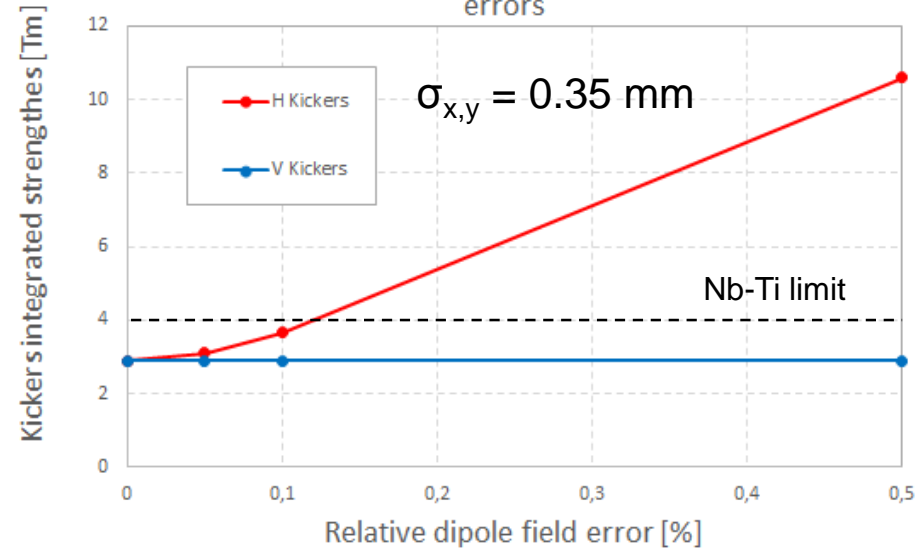
# CORRECTOR STRENGTHS

Evolution of corrector 90% strengthes with qpoles misalignment



Horizontal correctors always stronger

Evolution of corrector 90% strengthes with dipole field errors



Strong dependency in x plane  
Constant in y plane

**Integrated corrector strengths @ 0.35 mm, 0.1 %  
(90-percentile):**

$$B_x * L = 3.6 \text{ Tm}$$

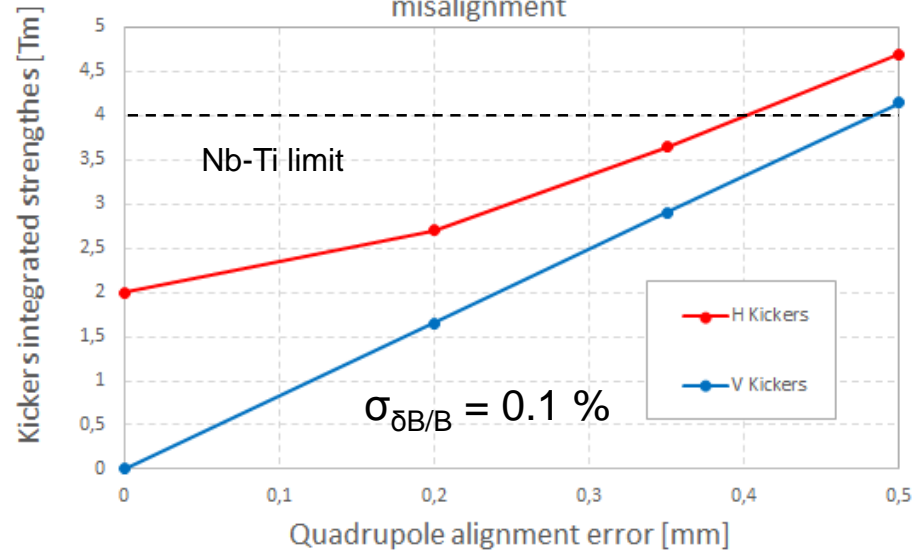
$$B_y * L = 2.9 \text{ Tm}$$

**Compatible with the Nb-Ti technology (4 Tm) → talk of E. Todesco (Thursday)**

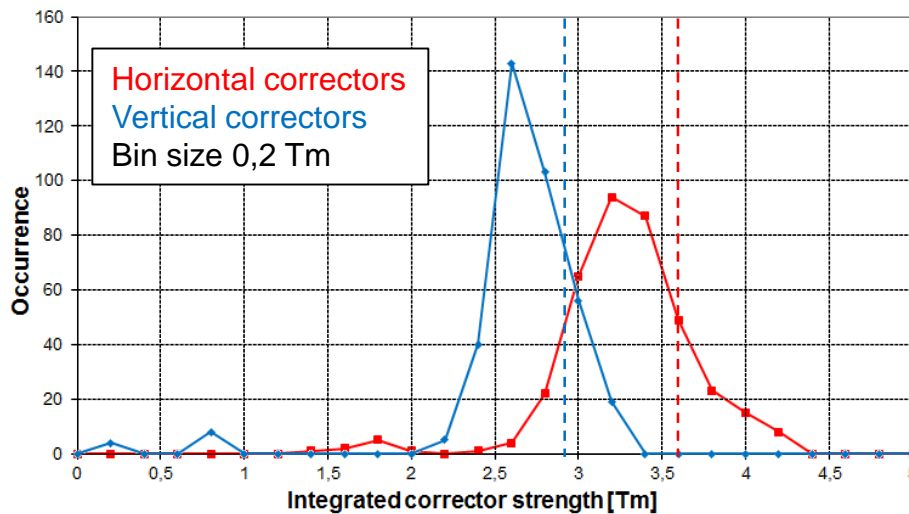
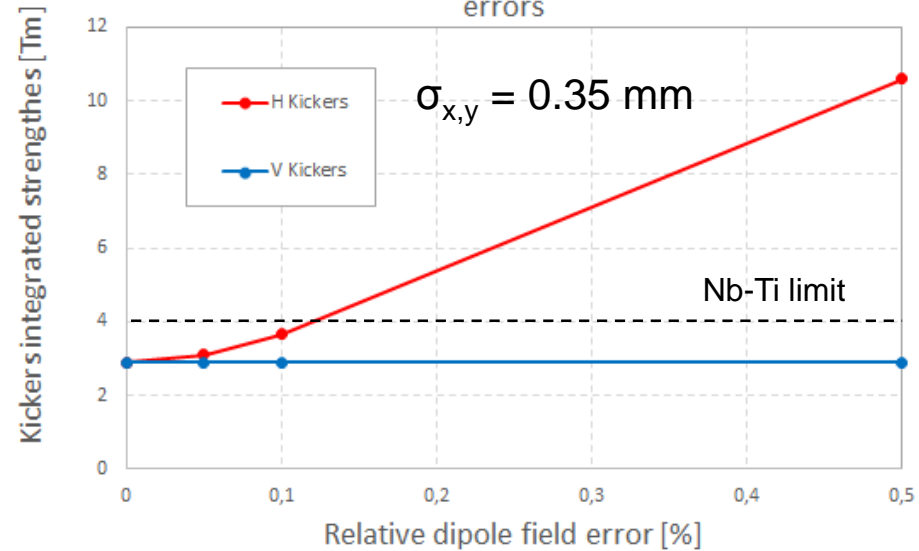


# CORRECTOR STRENGTHS

Evolution of corrector 90% strengthes with qpoles misalignment



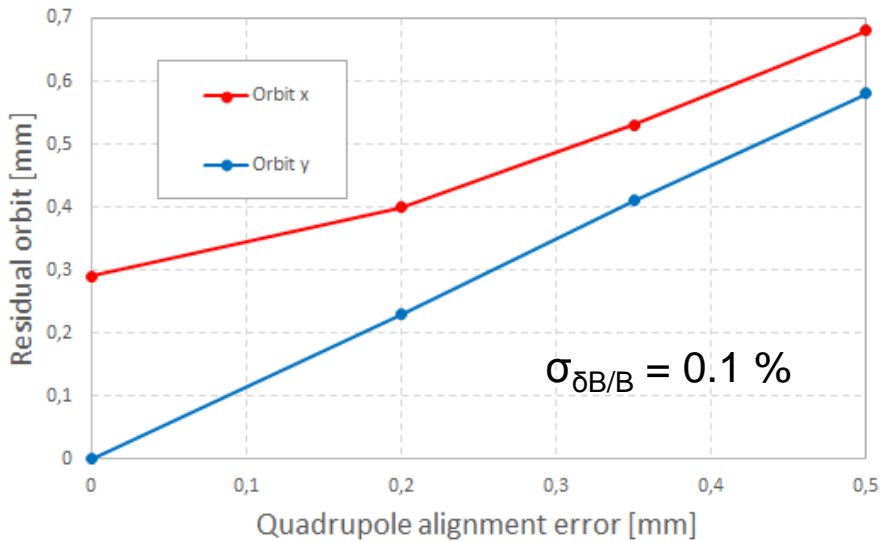
Evolution of corrector 90% strengthes with dipole field errors



Histogram of the maximum value of the integrated correctors strengths

# CLOSED ORBIT

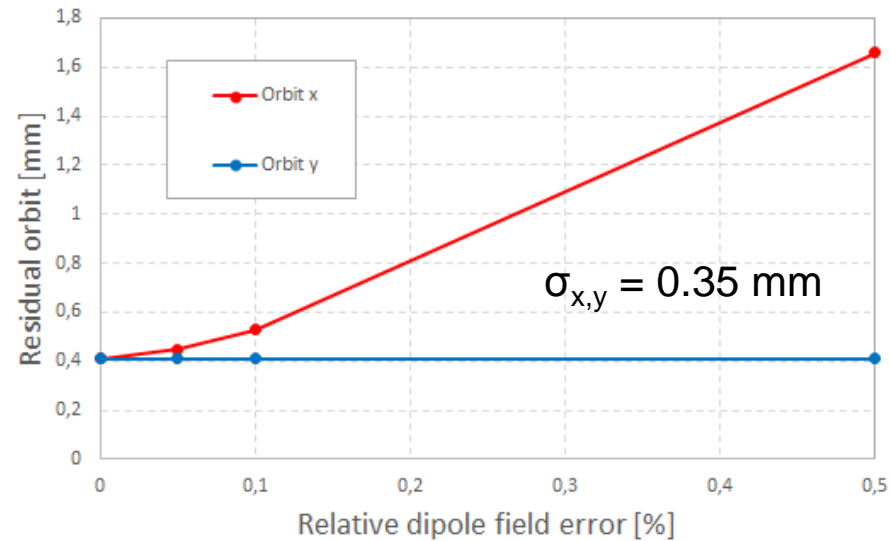
Evolution of 90% orbit with qpoles misalignment



Linear trend in both planes

x always superior to y

Evolution of 90% orbit with dipole field errors



Strong dependency in x plane

Constant in y plane

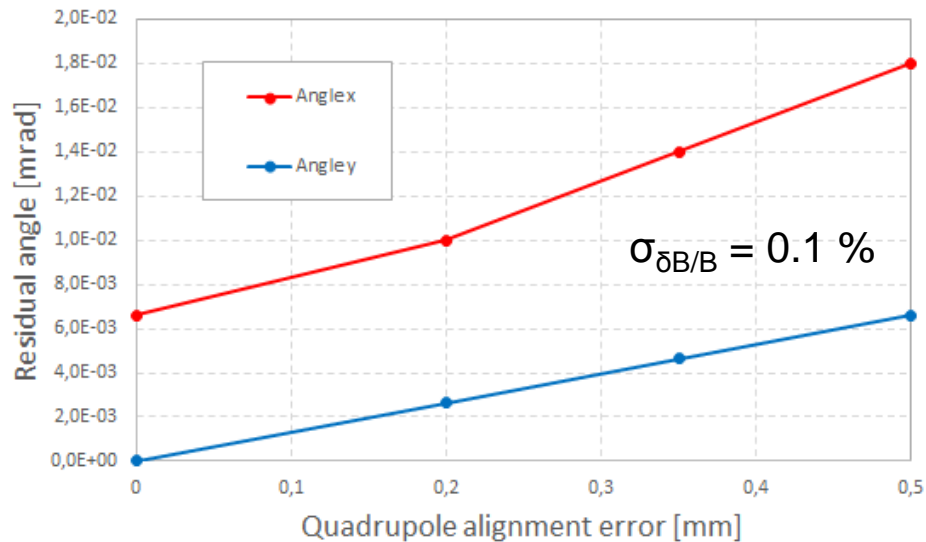
**Residual orbit @ 0.35 mm, 0.1 % (90-percentile)**

**X = 0.53 mm**

**Y = 0.41 mm**

# RESIDUAL ANGLE

Evolution of 90% orbit with qpoles misalignment



Linear trend in both planes

x always superior to y

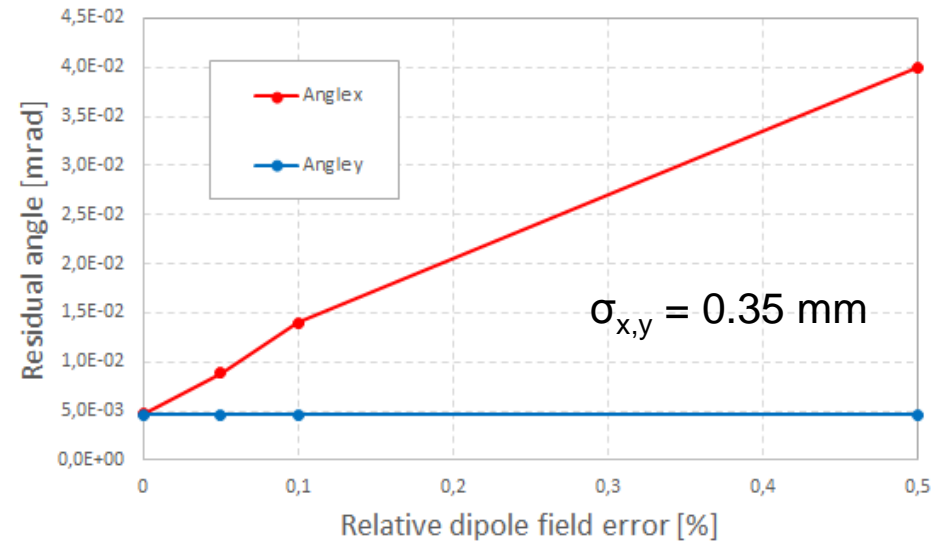
**Residual angle @ 0.35 mm, 0.1 %**

**X' = 14  $\mu$ rad**

**Y' = 5  $\mu$ rad**

**Should not influence beam screen design**

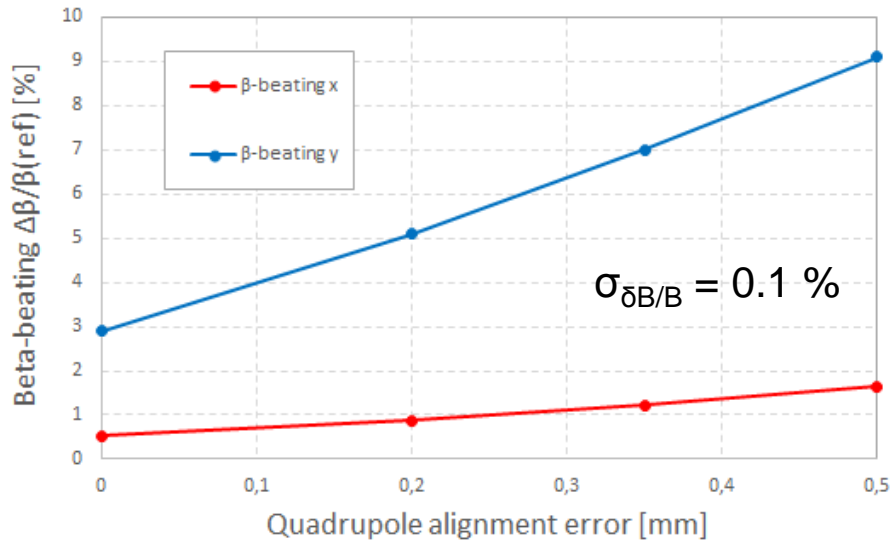
Evolution of 90% orbit with dipole field errors



Strong dependency in x plane

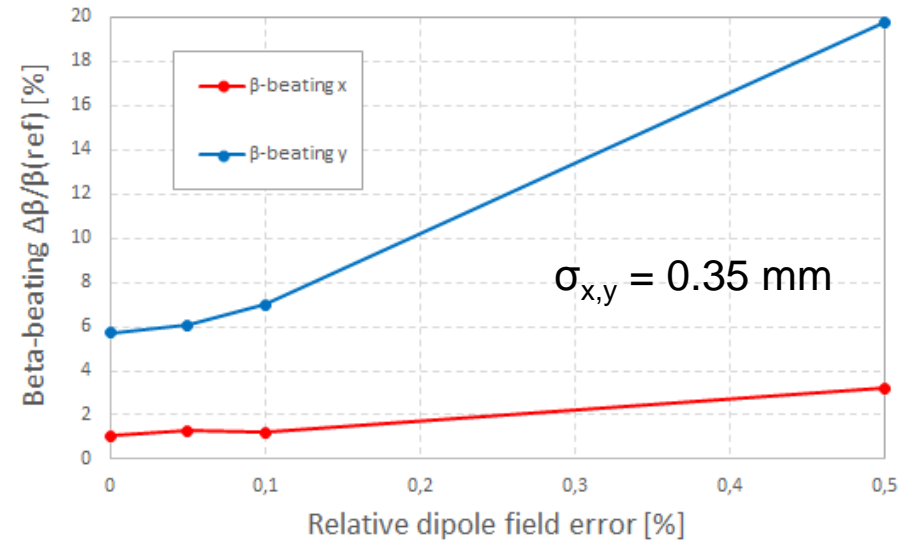
Constant in y plane

Evolution of 90% beta-beating with qpoles misalignment



Strong beta-beating in y plane,  
even without quadrupole errors  
=> sextupole contributions

Evolution of 90% beta-beating with dipole field errors



Strong beta-beating in y plane  
 $\Delta\beta_y/\beta_y > 10\%$  for  $\sigma_{\delta B/B} = 0.5\%$

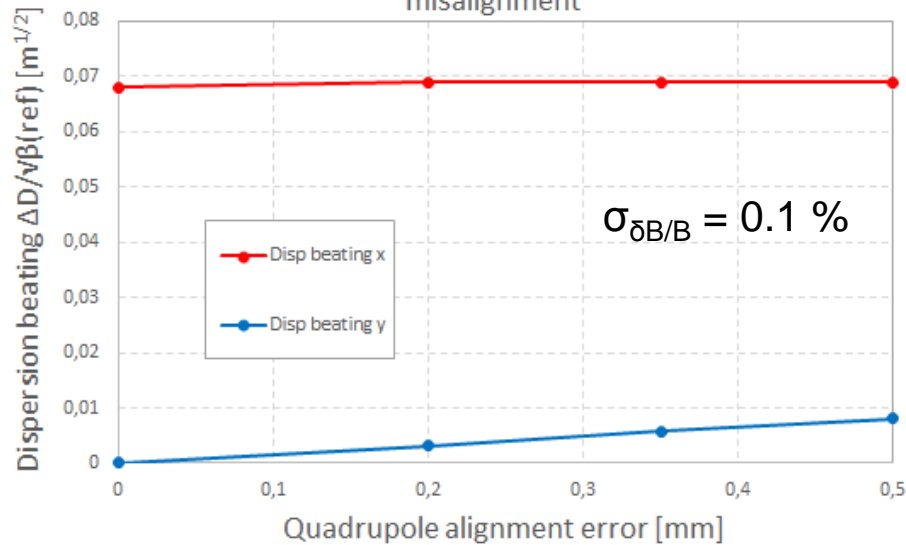
**Beta-beating @ 0.35 mm, 0.1 % (90-percentile)**

$$\Delta\beta_x/\beta_x = 1.2\%$$

$$\Delta\beta_y/\beta_y = 7.0\%$$

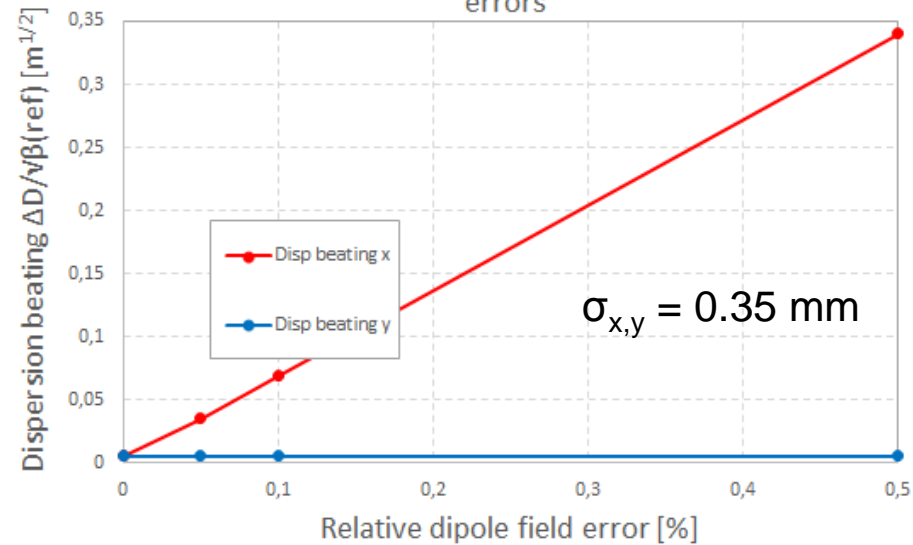
# DISPERSION BEATING

Evolution of 90% dispersion beating with qpoles misalignment



Constant in x plane, strong  
Small dependency in y plane

Evolution of 90% dispersion beating with dipole field errors



Strong dependency in x plane  
Constant in y plane

**Dispersion beating @ 0.35 mm, 0.1 % (90-percentile)**

$$\Delta D_x / \sqrt{\beta_x} = 6.9 \times 10^{-2} \text{ m}^{1/2}$$

$$\Delta D_y / \sqrt{\beta_y} = 5.7 \times 10^{-3} \text{ m}^{1/2}$$

- Corrections of the closed orbit have been performed for all arcs of the FCC ring with various sets of errors
- For a configuration with 0.35 mm quadrupoles alignment errors and dipole relative field errors of 0.1% the correctors have an integrated strength **up to +/- 3.6 Tm @ 90-percentile level**
- The case of quadrupole errors above 0.4 mm or dipole errors of 0.5 % would require a new technology
- To be done:
  - Include additional error contributions (BPM read error, roll angle plus field error in the dipoles)
  - Test more errors combinations (different x and y for quadrupoles)
  - Test 'clustering' of errors (as the alignment of a group of magnets is done in real world)
  - Use a different correction scheme (remove 1/n correctors/BPMs, integrate IR region?)
  - Comparison with LHC scheme