

# JINR Experience in SC Magnets



A.D.Kovalenko

**NUCLOTRON**



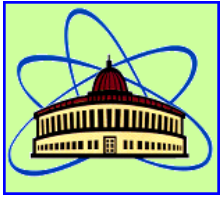
**Dubna, 100 km from Moscow, Russia**

*Volga river*

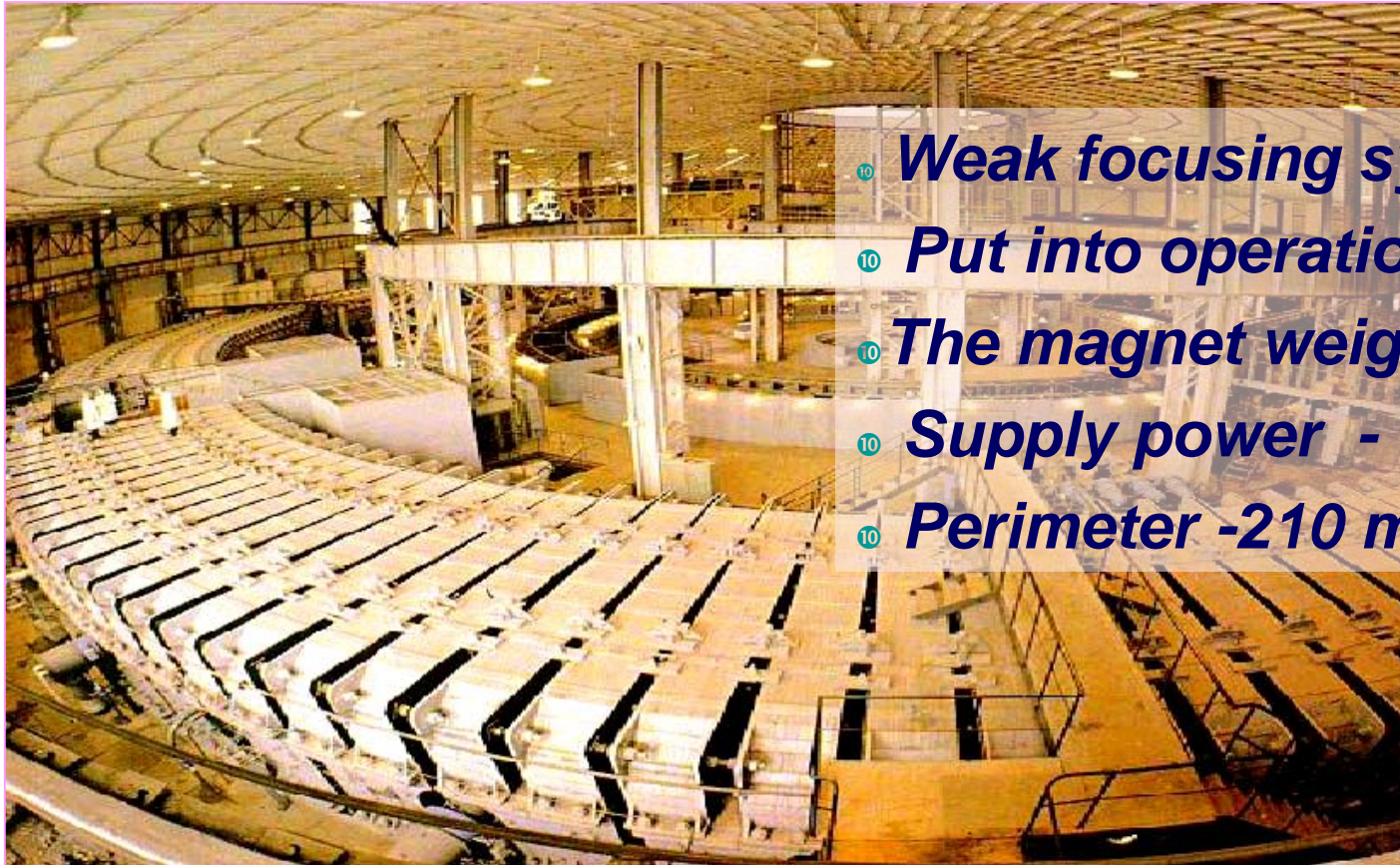
**FCC Week, April 10-15, 2016, Roma, Italy**

# Outline

- Introductory remarks
- Fast-cycled SC magnets, Nuclotron, NICA
- SIS100 at GSI, improved Nuclotron design
- Fast-cycled 4-6 T SC magnets
- Pulsed 20-60 T single-turn dipole
- FCC design issues
- Summary



# 10 GeV proton synchrotron – “SYNCHROPHASOTRON”



- 10 *Weak focusing synchrotron*
- 10 *Put into operation – 1957*
- 10 *The magnet weight - 36 000 t*
- 10 *Supply power - 140 MBA*
- 10 *Perimeter -210 m*

*The accelerator was modernized in the 70's and used as relativistic light ion (up to sulphur) and polarized deuterons accelerator up to 2002.*

# Nuclotron: view & some parameters

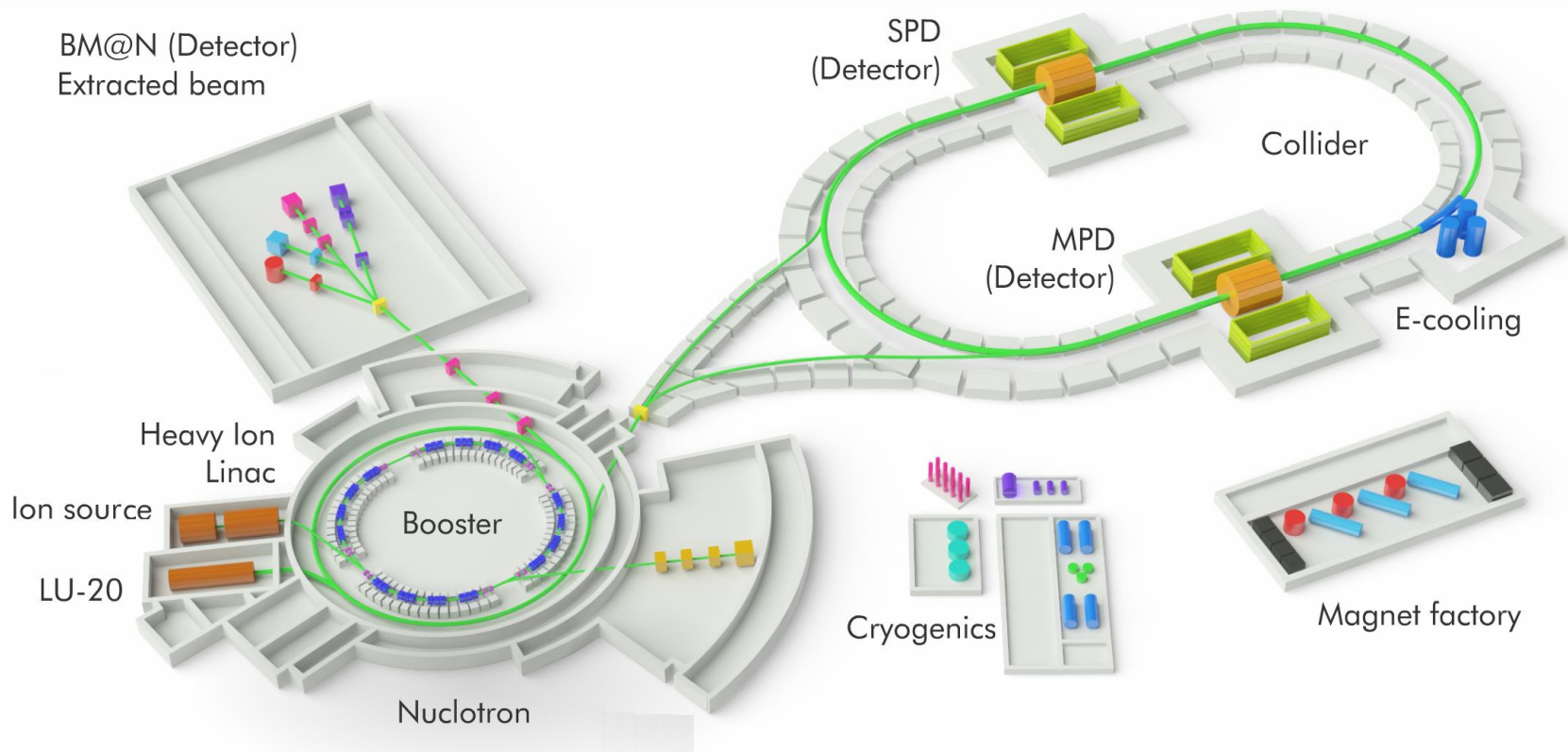


- ⑩ **Strong focusing synchrotron**
- ⑩ **Put into operation – 1993**
- ⑩ **Energy – 6 GeV/u for  $Z/A=1/2$**

- Circumference – 251.5 m;
- 96 dipoles, 64 quadrupoles;
- Beam pipe: 55x110 mm;
- **SC slow extraction system:**

**Beam species: p to Xe, polarized deuterons as well**

# NICA (Nuclotron based Ion Collider fAcility)



*Development of the Nuclotron facility and construction of collider of ions from  $p$  to  $Au$ , **polarized protons and deuterons** (up to  $\sqrt{s_{NN}} = \mathbf{11}$  GeV ( $Au^{79+}$ ) and  $\mathbf{27}$  GeV ( $p$ ))*

# Manufacturing plan

		2015				2016				2017				2018				2019				2020			
		I	II	III	IV	I	II	III	IV	I	II	III	IV	I	II	III	IV	I	II	III	IV	I	II	III	IV
<b>Booster</b>																									
dipoles	40+3																								
quadrupoles	48+6																								
multipole correctors	40+4																								
<b>Collider</b>																									

dipol																									
quad																									
multi																									
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pre-s																									
quad																									
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dipol																									
multipole correctors	12																								



# SC Magnets for Booster, Collider & SIS-100/FAIR workshop at VBLHEP JINR (*bld. 217*)

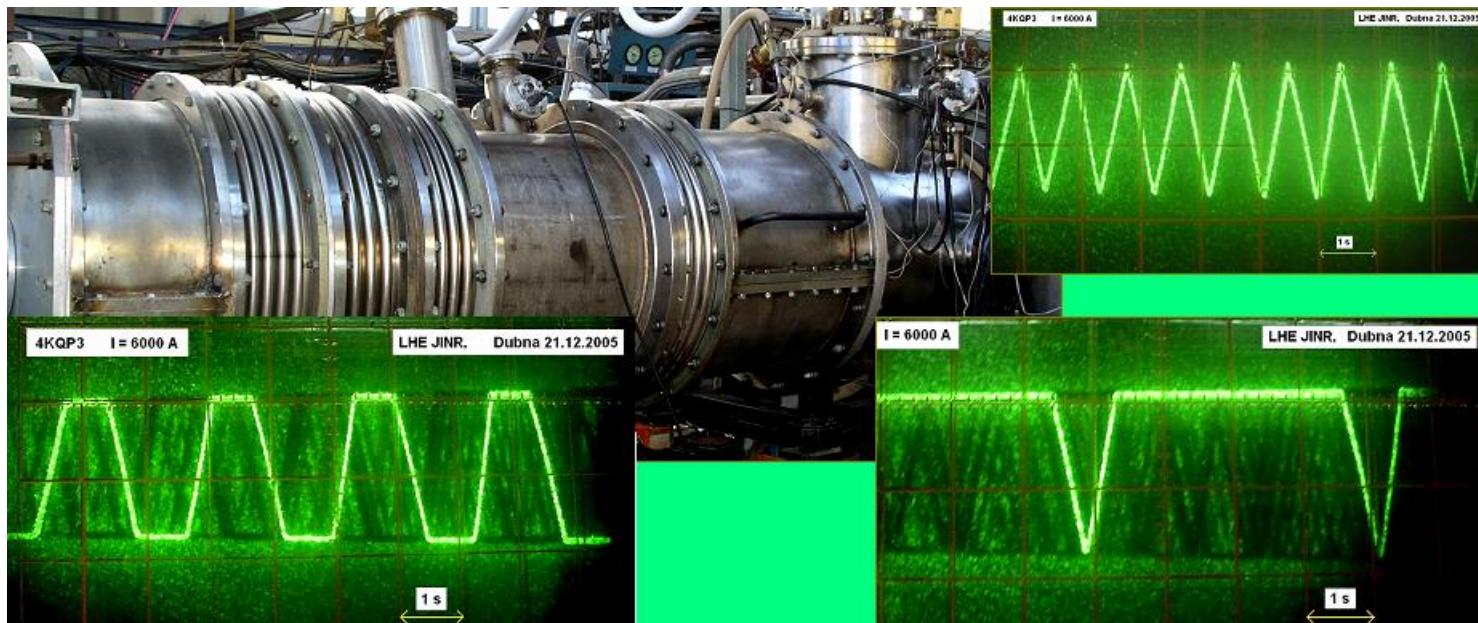


**2 of 6 cryo-test benches are mounted**



# Nuclotron magnet operation modes

- Fast cycled and quasi- continuous operation modes
- Multi flat tops at ramp up and ramp down as well

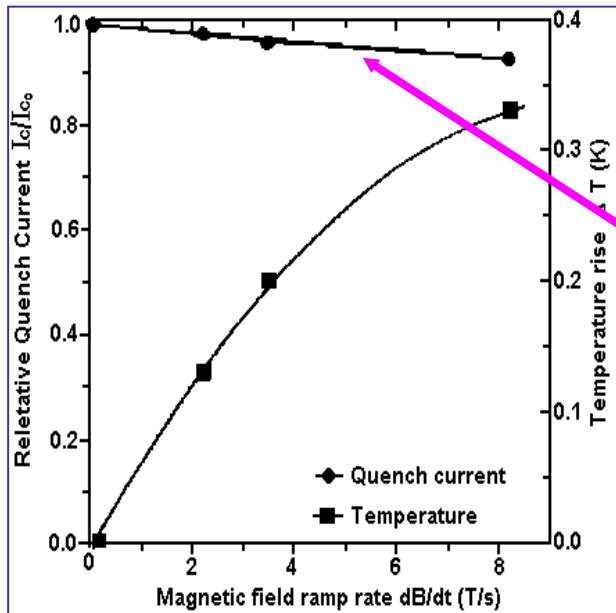
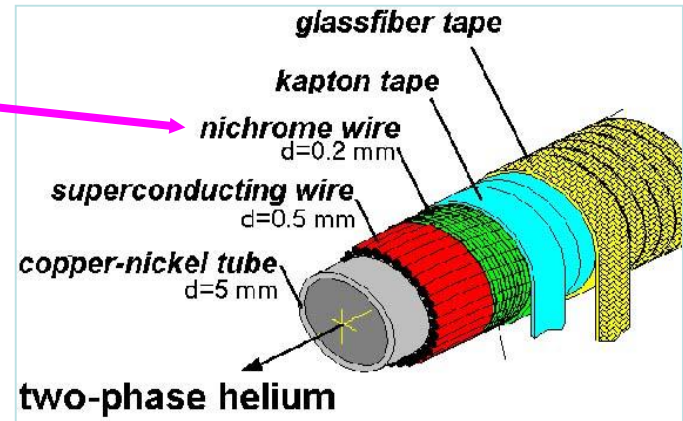


**Beam duty factor can exceed 95%, if necessary**



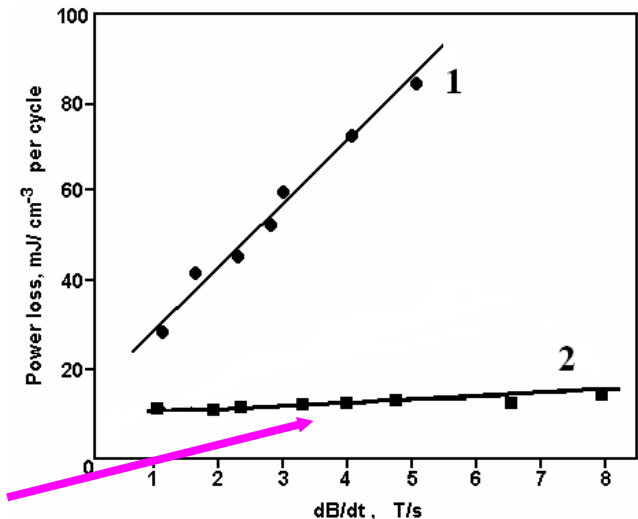
# Dubna hollow SC cable

**Basic idea:** SC-strands pressed to cooling tube with wire wound.

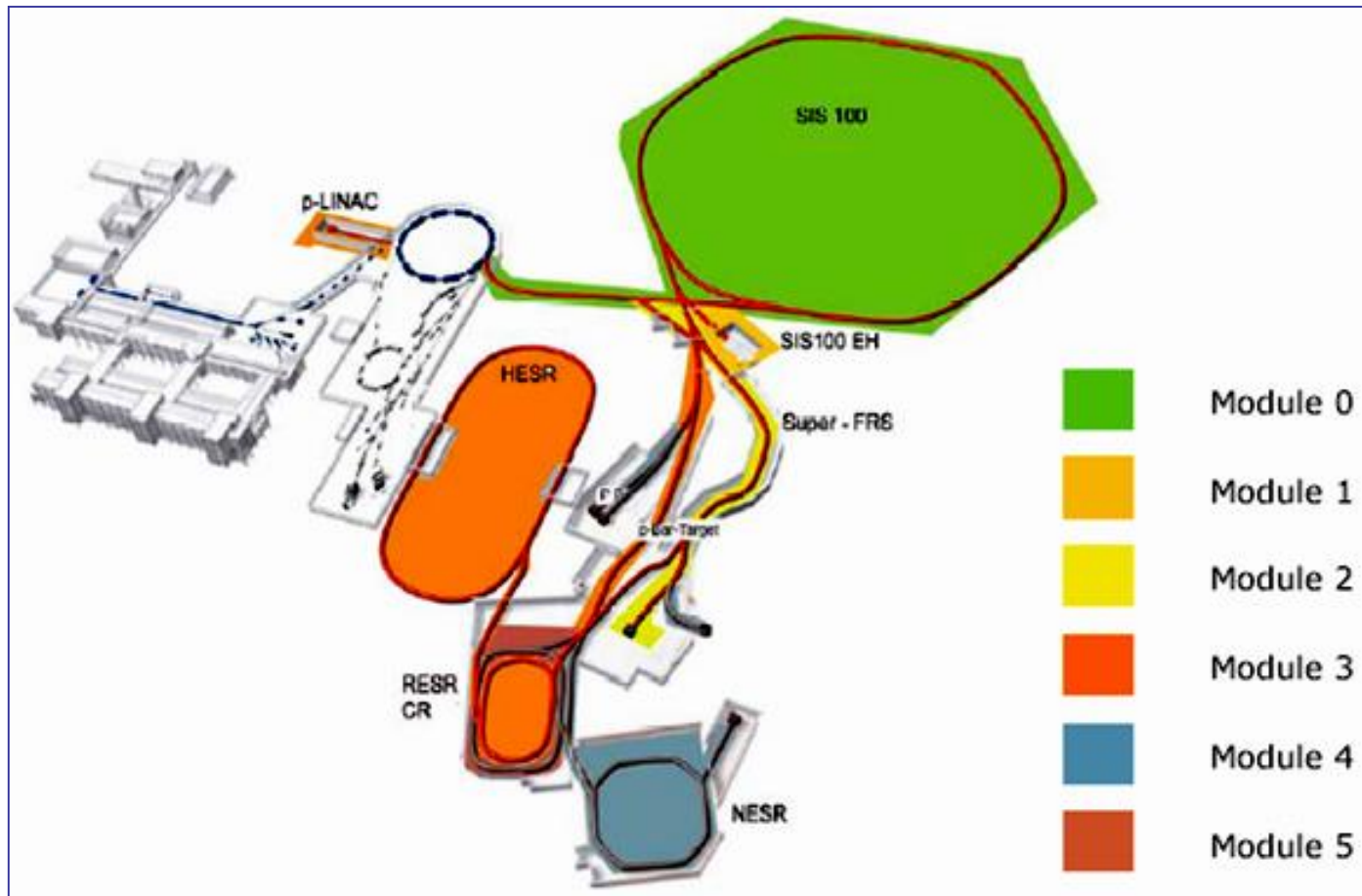


Weak degradation of critical current at fast ramp ( $\sim 5\%$  @  $dB/dt = 4$  T/s)

Weak dependence of the eddy current loss on the magnetic field ramp (2)

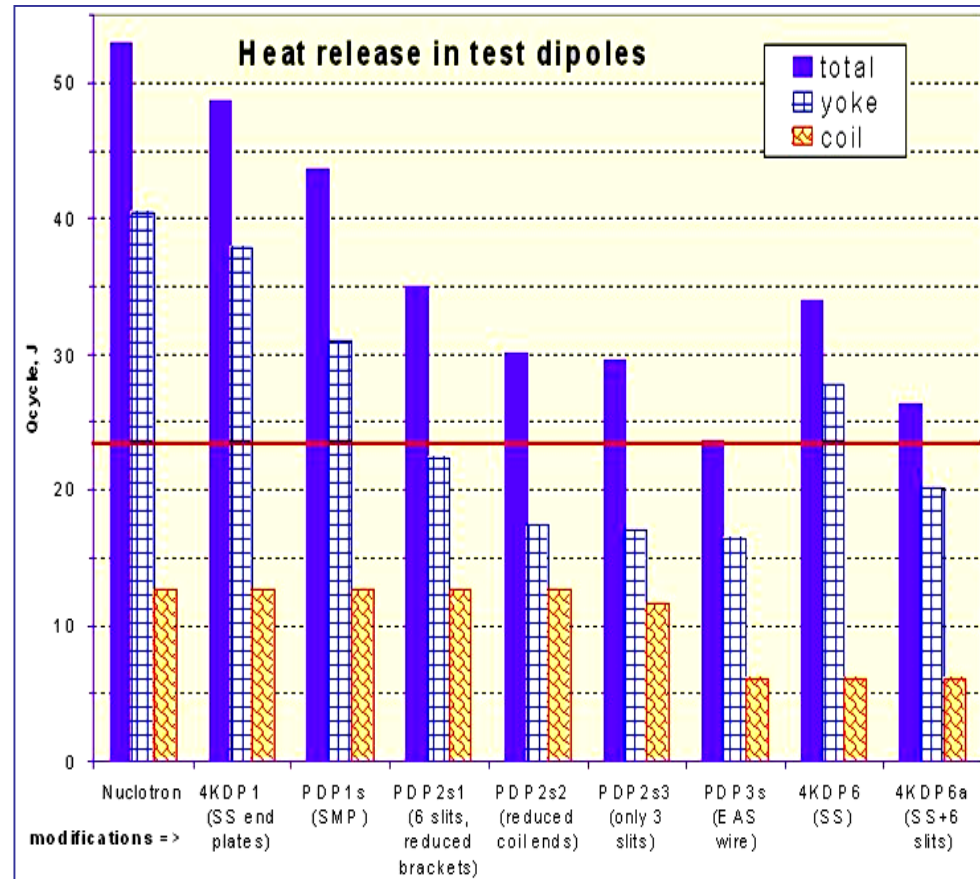


# FAIR at GSI – new facility for antiproton and ion research

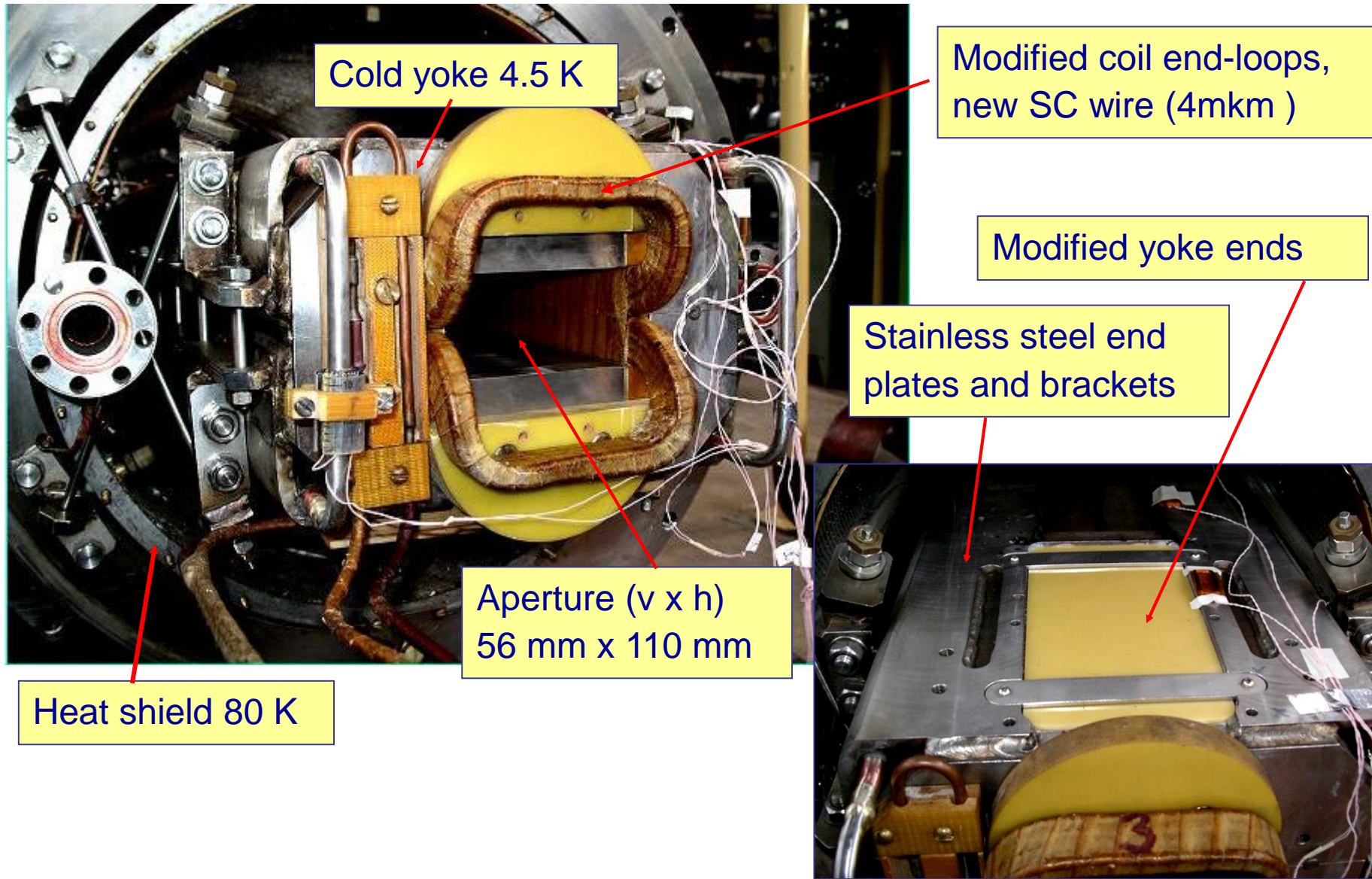


# Improvement of original Nuclotron magnets

**JINR/GSI: SIS100**  
**(Y2000/2010):**  
**2T, 4 T/s, 1 Hz,**  
**larger sizes, less AC**  
**losses, better**  
**mechanical stability**  
**especially important**  
**at cycled operation**  
**for a long time**

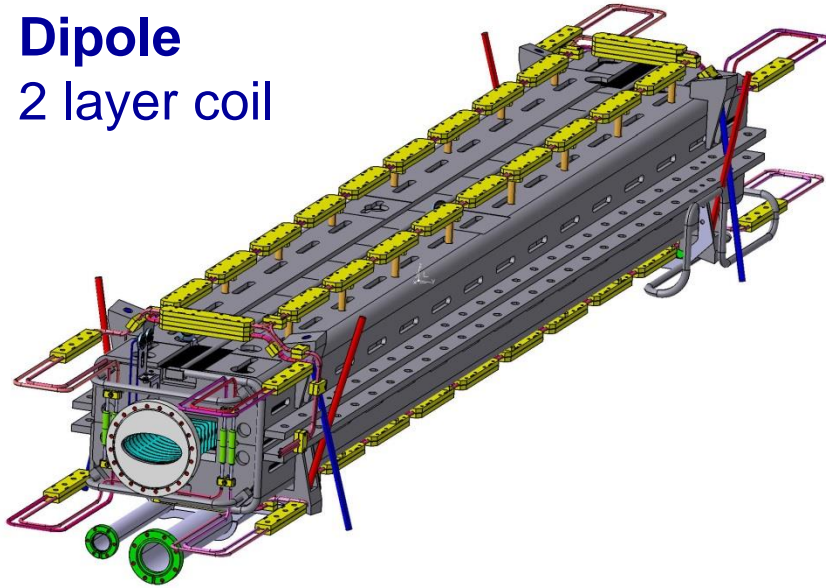


# SIS100 model dipole



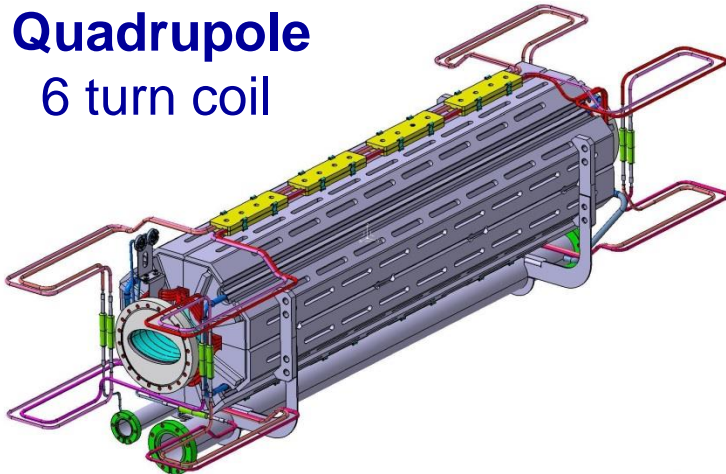
# SIS100 full size prototypes

**Dipole**  
2 layer coil



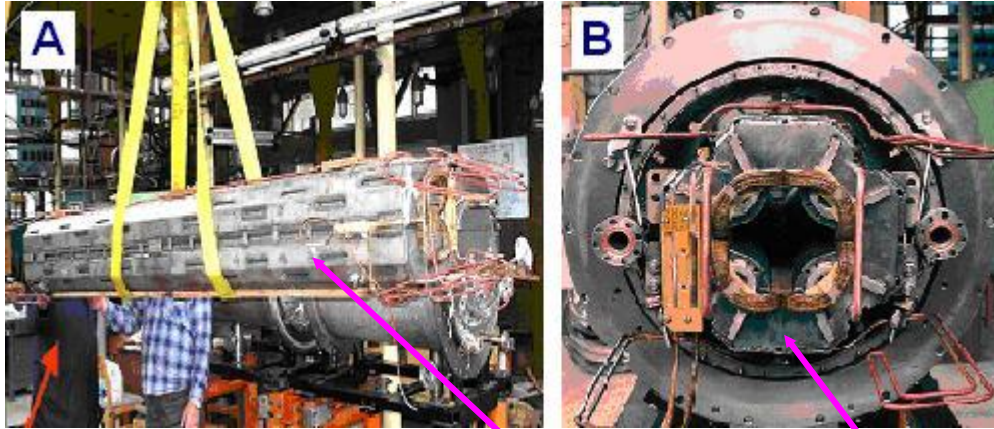
Straight dipole FBTR design		
$B \times L_{\text{effective}}$	[Tm]	5.818
$B$	[T]	2.11
$L_{\text{effective}}$	[m]	2.756
$L_{\text{yoke}}$	[m]	2.696
Bending angle	[deg]	3 ?
Rad.of curvature	[m]	47.368
Aperture (h x v)	[mm]	130 x 60

**Quadrupole**  
6 turn coil



Quadrupole FBTR design		
$B' \times L_{\text{effective}}$	[T]	35
$B'$	[T/m]	32
$L_{\text{effective}}$	[m]	1.1
Estimated $L_{\text{yoke}}$	[m]	1
Aperture (h x v)	[mm]	135 x 65

# Pilot Full Size SIS100 Dipoles and Quad



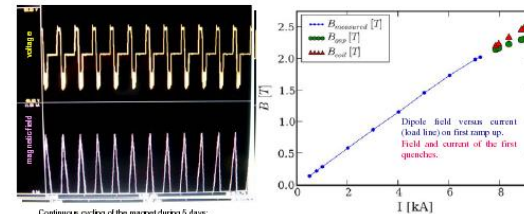
Full size SIS100 Dipole (A) and Quad (B) Manufactured and tested at JINR.

Full size SIS100 Dipole was in parallel manufactured BNG was tested at GSI

The Collaboration is continuing: SIS100 quadrupole modules will be manufactured at Dubna magnet facility

## Excellent test start of the first SIS100 Prototype Magnet

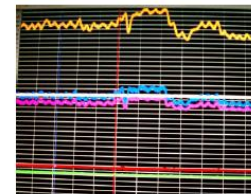
E. Fischer, G. Sikler, P. Schnitzer, E. Floch, A. Mierau, C. Schröder, A. Stafiniak, F. Walter



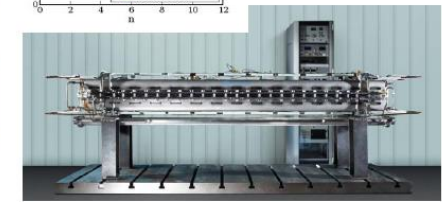
Continuous cycling of the magnet during 5 days:  
 $B_{max} = 2.1\text{ T}$ ,  $B_{min} = 0$ ,  $\dot{B}_{max} = 4\text{ T/s}$ ,  $f = 0.4\text{ Hz}$



Designed and tested at GSI:  
 The world largest fast ramped superconducting dipole for synchrotrons at the cryogenic test bench



Flexible adjustment of the operation temperatures of the magnet and of the thermodynamic state of the forced two-phase Helium flow for various magnets: field ramping cycles



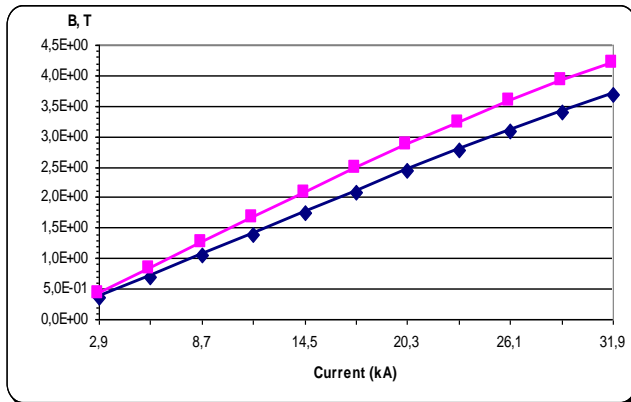
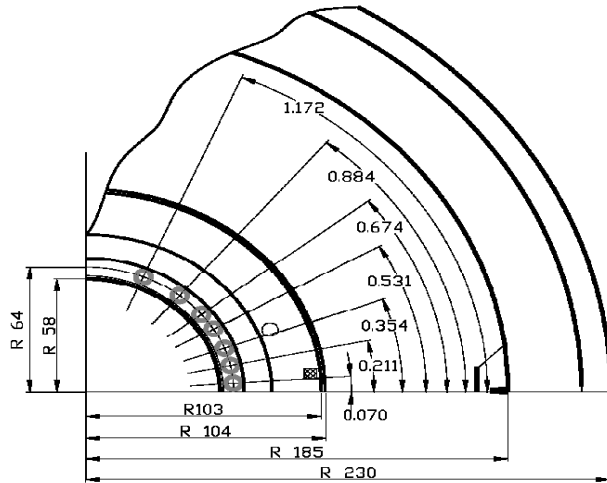
# FAST RAMPED 4-6 T FIELD DIPOLE

## General remarks:

- ❖ hollow superconducting cable can be applied to the design and construction of a fast-ramped 4...6 T dipoles.
- ❖ “**cosine $\Theta$** ” style of the magnets (dipoles and quadrupoles) should be used in this case.

*”Cable Design and Related Issues in a Fast-Cycling Superconducting Magnets”, Workshop on Accelerator Magnet Superconductors, WAMS2004, Archamps, March 22-24, 2004.*

# FAST RAMPED 4T DIPOLE



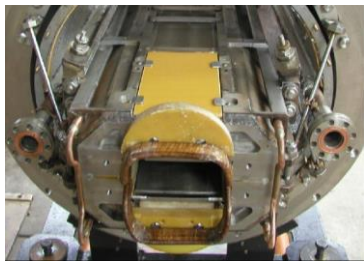
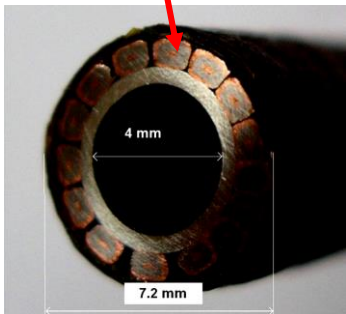
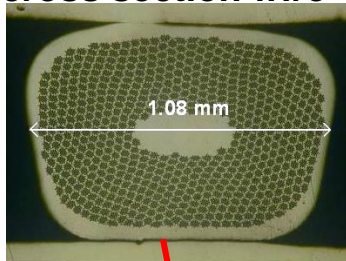
- **APERTURE: 100-110 mm;**
- **SINGLE LAYER COIL (12-14 turns)**
- **HOLLOW NbTi CABLE MADE of KEYSTONE WIRES;**
- **THE COLD MASS LIMITED TO THE COIL AND COLLAR;**
- **THE YOKE at T = 50- 80 K;**
- **TWO-PHASE HELIUM FLOW ( mass flow rate of 2 g/s);**
- **OPERATING CURRENT OF 30 kA;**
- **THE FIELD RAMP OF 4 T/s;**



# HOLLOW SC CABLE & SINGLE-LAYER SC DIPOLE

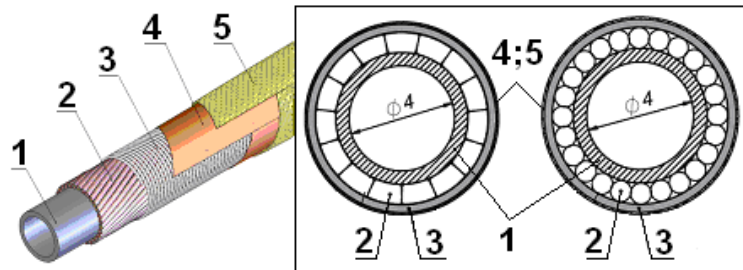
NbTi composite  
**KEYSTONE**

cross section wire



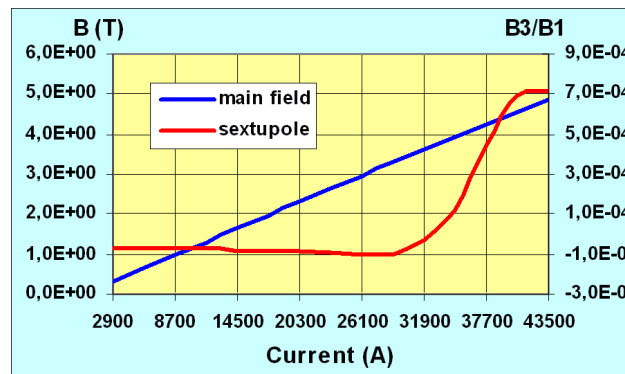
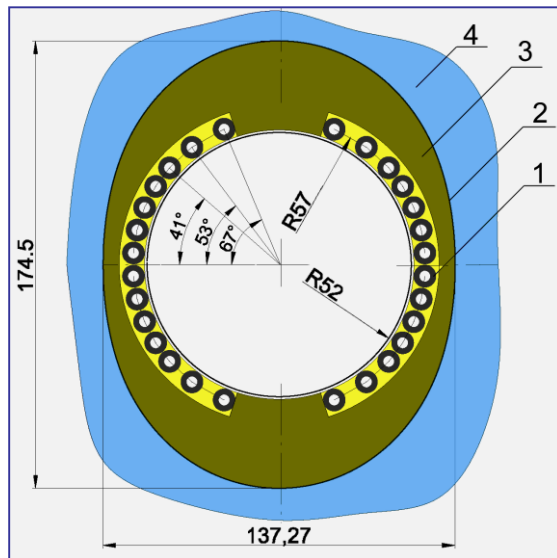
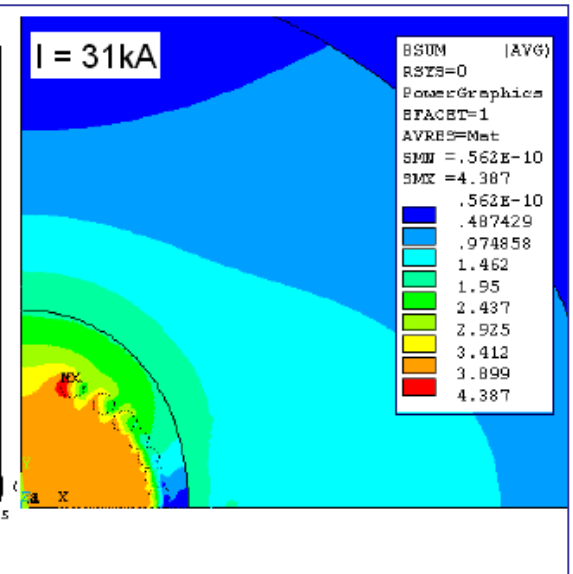
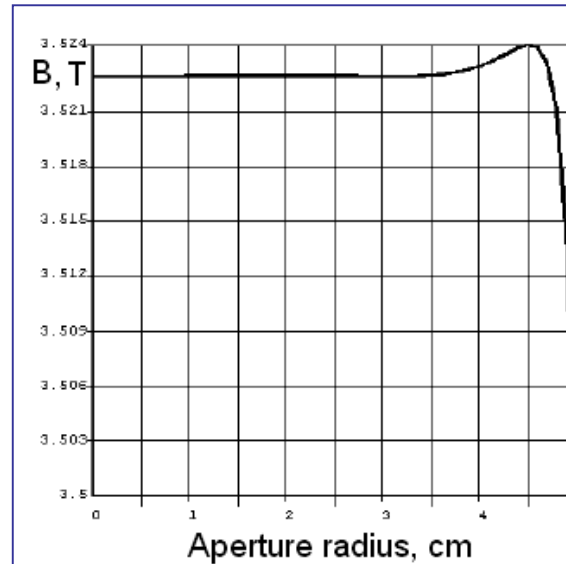
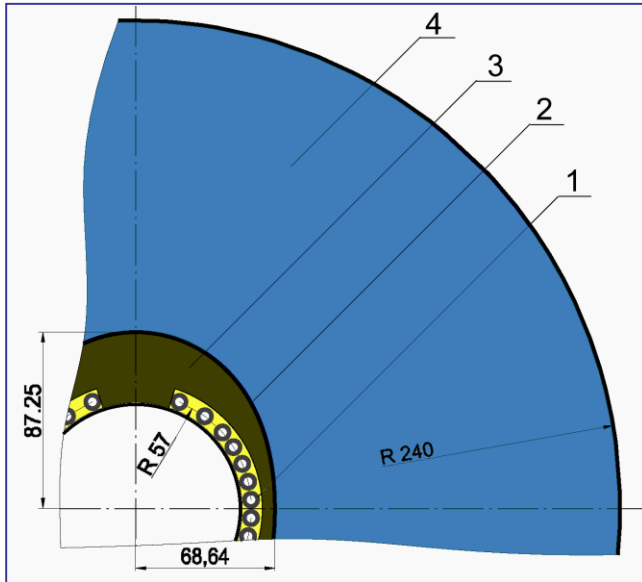
**SINGLE LAYER  
COIL DIPOLE**

Characteristics	Units	Nuclotron	Keystoned
<b>CABLE</b>			
Cooling channel diameter	mm	4	4
<i>Cu-Ni</i> tube diameter	mm	5	5
Number of strands		31	15
Twist pitch of strands	mm	47	65
<i>Ni-Cr</i> wire diameter	mm	0.2	0.3
<i>Ni-Cr</i> wire binding pitch	mm	0.4	0.4
Cable diameter with insulation	mm	7	7.34
Current density in the winding	A/mm <sup>2</sup>	122.4	219.1



presented at ASC2004,  
Jacksonville, USA

# 4 T, 2-4 T/s Cos(theta)-style dipole



**Improvement of the field quality by means of the yoke boundary profile and the coil turns azimuth position**

# Design of a Twin-Aperture 4 T Curved Dipole Based on High Current Hollow Superconducting Cables for the NICA Collider at JINR

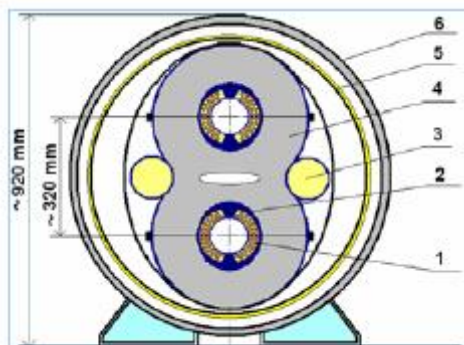
9th European Conference on Applied Superconductivity (EUCAS 09)

IOP Publishing

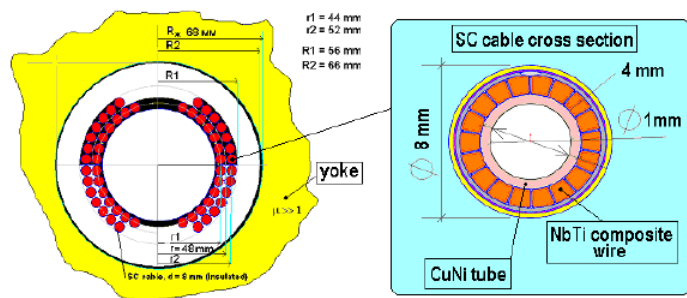
Journal of Physics: Conference Series 234 (2010) 032033

doi:10.1088/1742-6596/234/3/032033

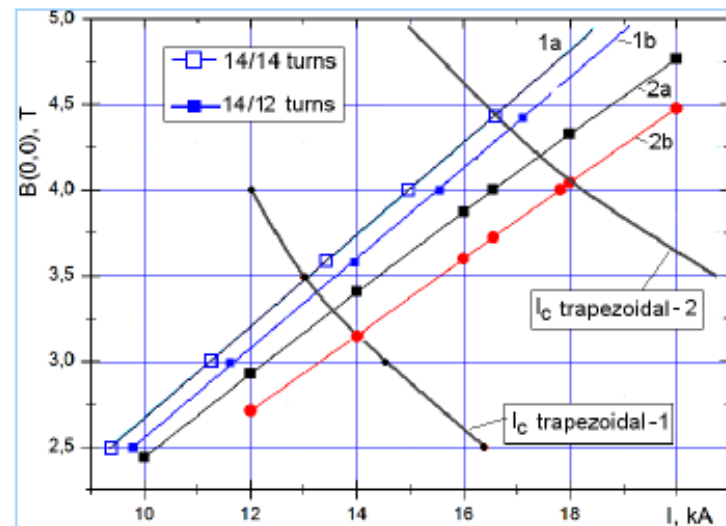
A Kovalenko<sup>1</sup>, A. Bychkov<sup>1</sup>, A. Gromov<sup>1</sup>, E. Fischer<sup>2</sup>, H. Khodzhbagiyani<sup>1</sup>, A. Shabunov<sup>1</sup>, P. Schnizer<sup>2</sup>, A. Starikov<sup>1</sup>, G. Titova<sup>1</sup>



- ❖ Two top-on-top dipoles, double-layer coil made of a hollow cable operating at 4.5 K, supply current up to 17 kA, the field ramp up to 1 T/s

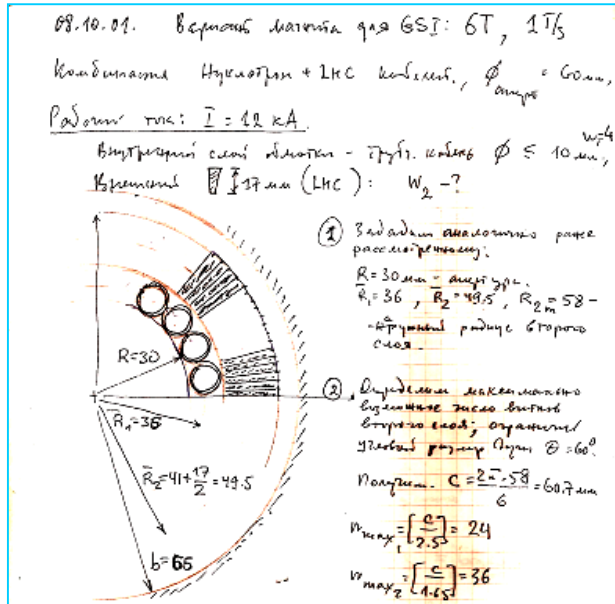


- ❖ The cable made of a wire of trapezoidal cross section



# FAST RAMPED DIPOLE: $B > 7 \text{ T}$

Aimed at the SPS or NICA future upgrade



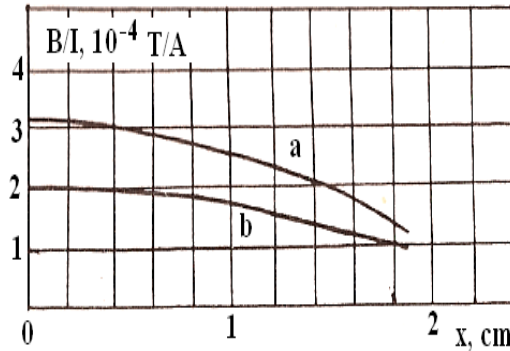
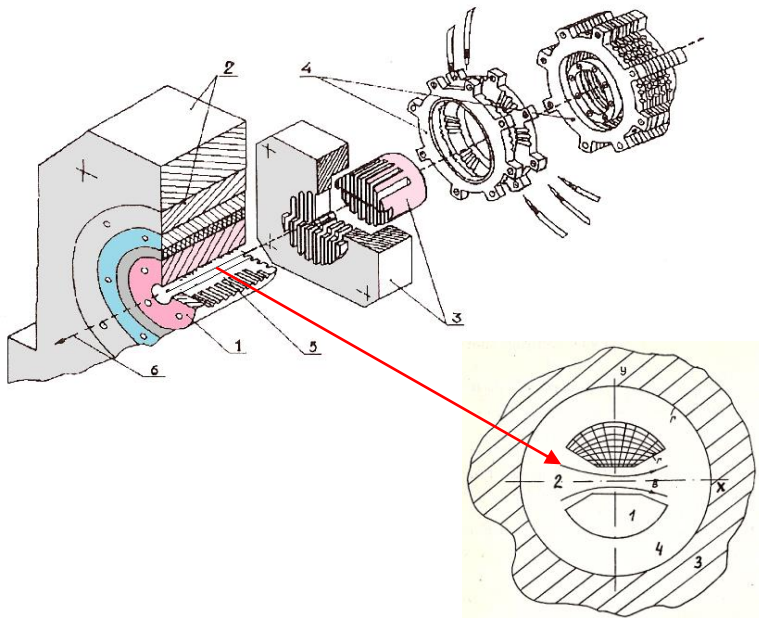
- ❖ double-layer coil consisted of a hollow cable (inner layer) and the Rutherford one (outer layer) exited with different ramps.

- ❖ R&D work on optimization of different aspects (lattice, magnet sizes, power supply, cooling scheme, etc.) are needed.

- ❖ Co-existence of the two independent coils could be useful in the case of organization of successive excitation of a double aperture magnet used for different particles.

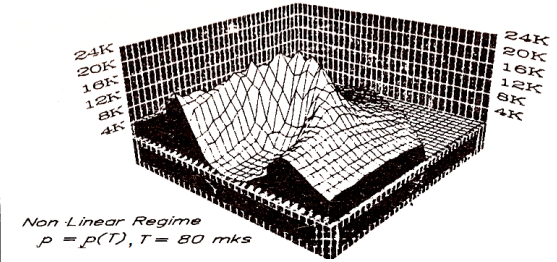
# 20-70 T, pulsed single-turn dipole

Was designed in the 80's to expose nuclear emulsion stacks to particle beam at external magnetic field that gives better accuracy of the momentum measurements. SLON-setup was constructed and tested.

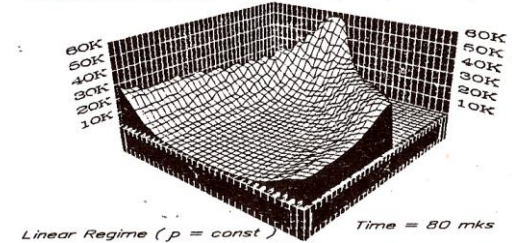


Effect of nonlinear diffusion of the magnetic field ( $B \approx 70$  T): a.  $t = 40$  mks; b.  $t = 80$  mks

Current Density Surface ( MA/m<sup>2</sup> )



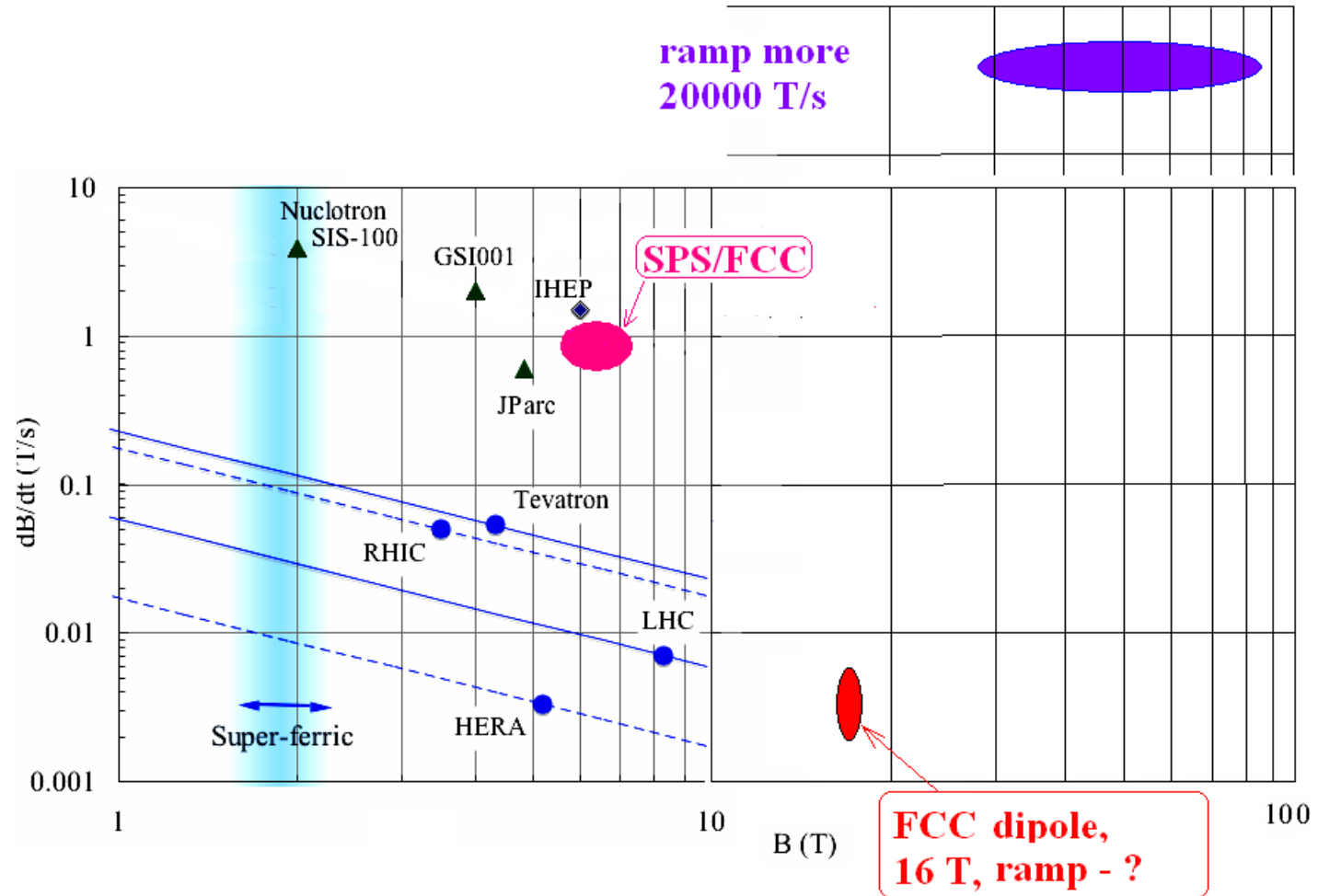
Current Density Surface ( MA/m<sup>2</sup> )



The field and stress analysis were performed. Long term stability of the design approach at the field level of 55-60 T was calculated.

Possible use: beam kicker system, beam deflector at the transfer lines. Design parameters:  $Bl \sim 50$  Tm/m

# Magnet design areas



# Summary

- R&D work on superconducting proton and ion synchrotrons is continuing at the Laboratory since 1970.
- Several options of SC magnets covering the parameters range of  $B = (1.5 - 4.5 \text{ T})$ ,  $dB/dt = (1 - 4 \text{ T/s})$ , pulse repetition rate  $f = 0.5 - 5 \text{ Hz}$  were proposed and studied.
- The 6 AGeV ion synchrotron based on a fast - cycled SC magnets was constructed, it operates since March 1993.
- The Nuclotron SC systems are based on technological advances.
- Pulsed 20-70 T single-turn dipole was design and tested.
- We analyze some new solutions that could be used in the FCC, in particular: design of a curved 5-7 T dipoles ramped at least at 0.5 T/s, consideration of a 1.5 -3TeV proton bunch extraction schemes, some aspects of a beam transportation to the main FCC ring.



*Alexander D. Kovalenko, FCC Week, Roma 11-16 April, 2016*