

# High Field Accelerator Magnets: a Path Towards New Physics ?



Presented by L. Bottura

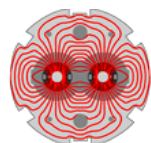
## MT25

RAI - Amsterdam  
August 27-September 1, 2017



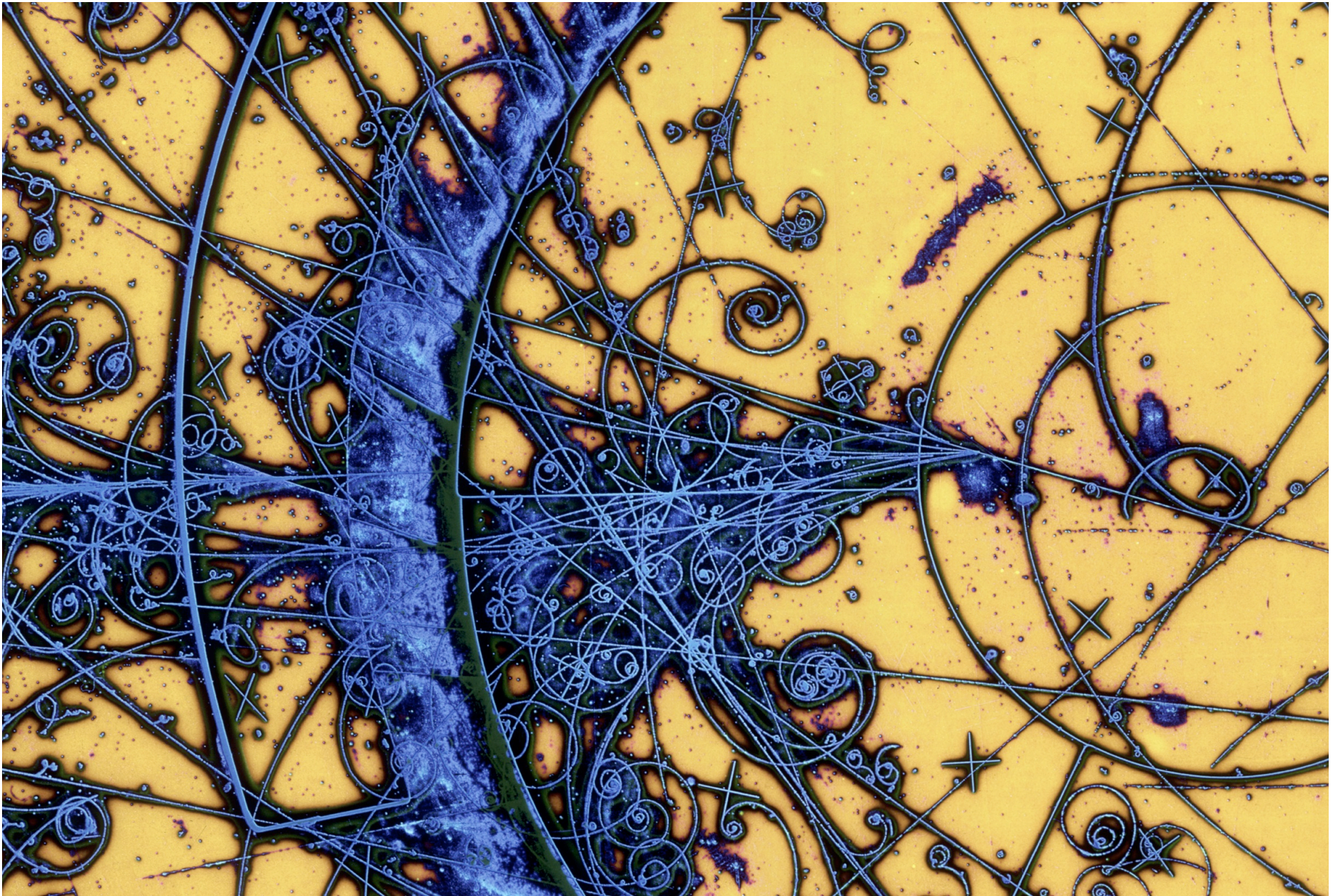
# Outline

- Where do we stand in HEP ?
- Ingredients of new discovery machines
- Challenges of high magnetic fields
- HL-LHC, the cornerstone
- FCC and its siblings
- Summary and perspective



... and of course many more !

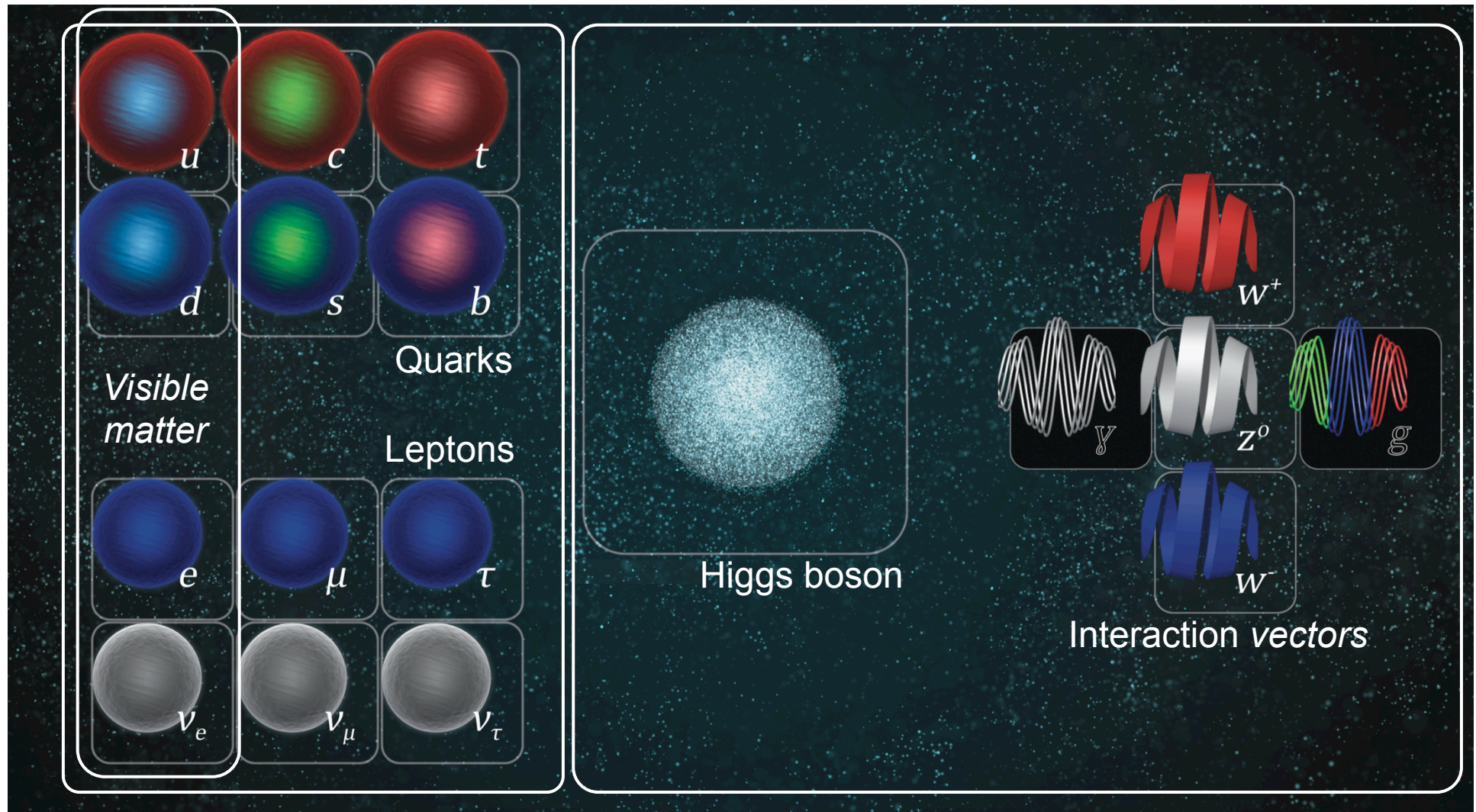




Where do we Stand in HEP ?



# A recipe for all matter (the Standard Model)



Fermions



Bosons

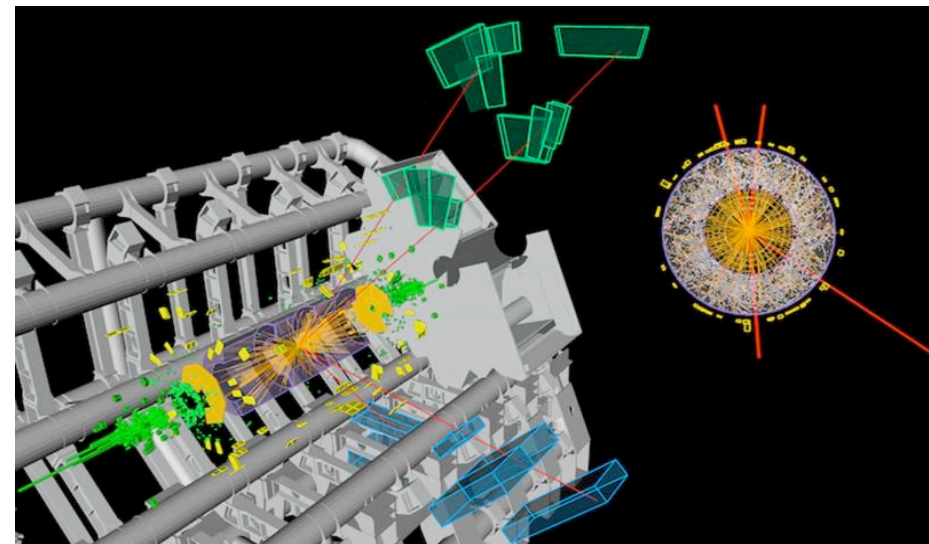
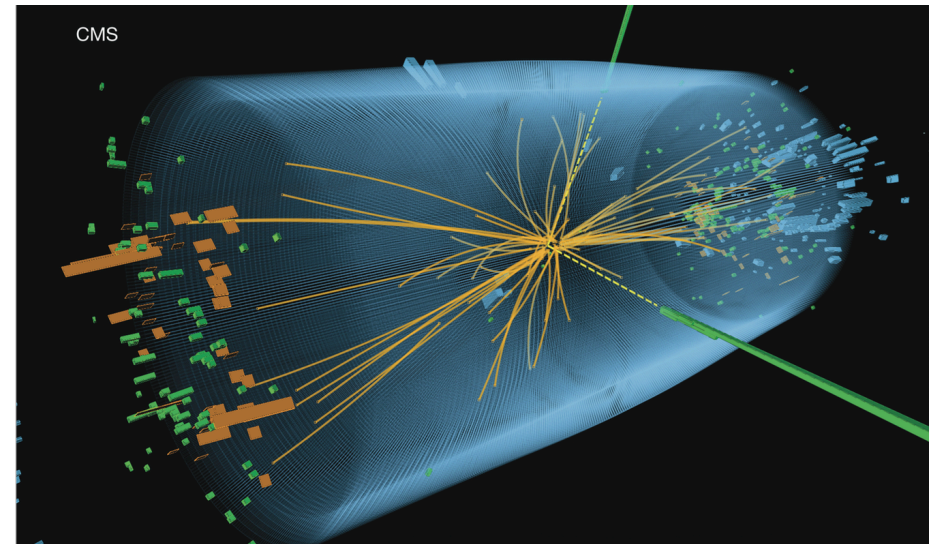
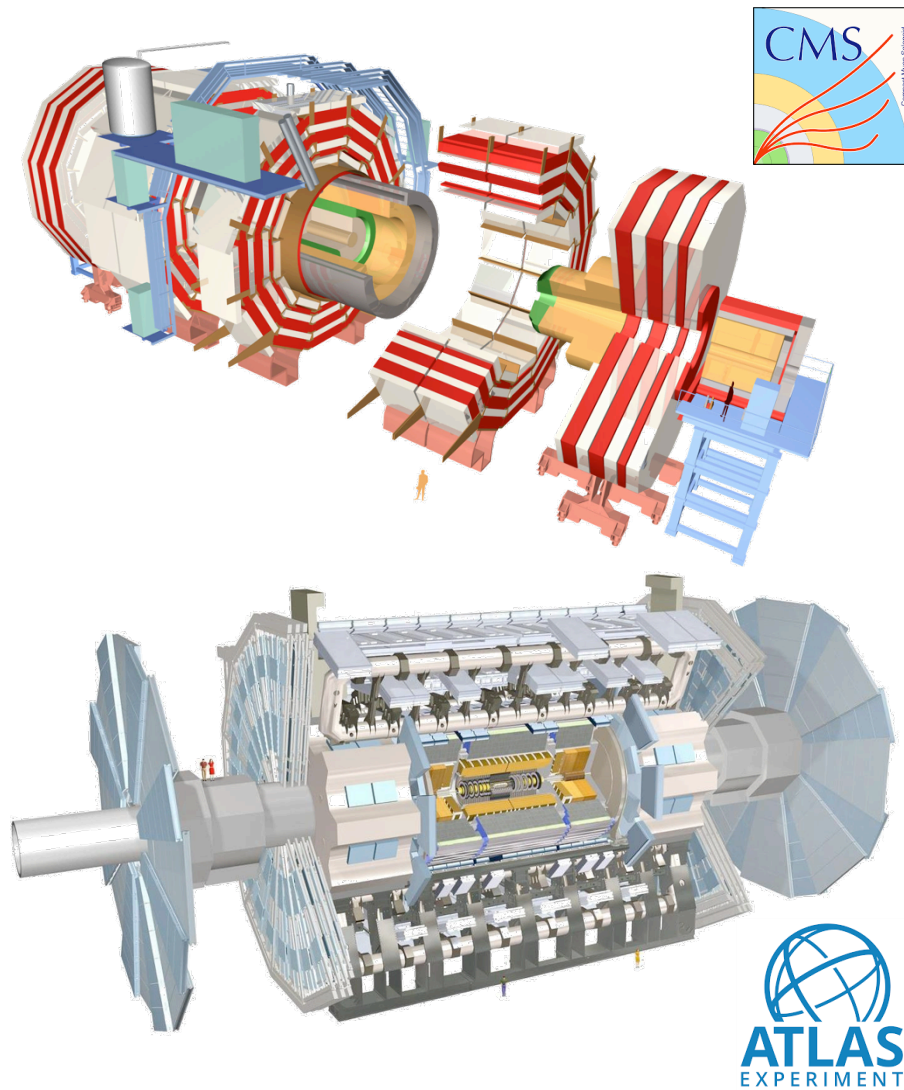


# The LHC to produce beams...



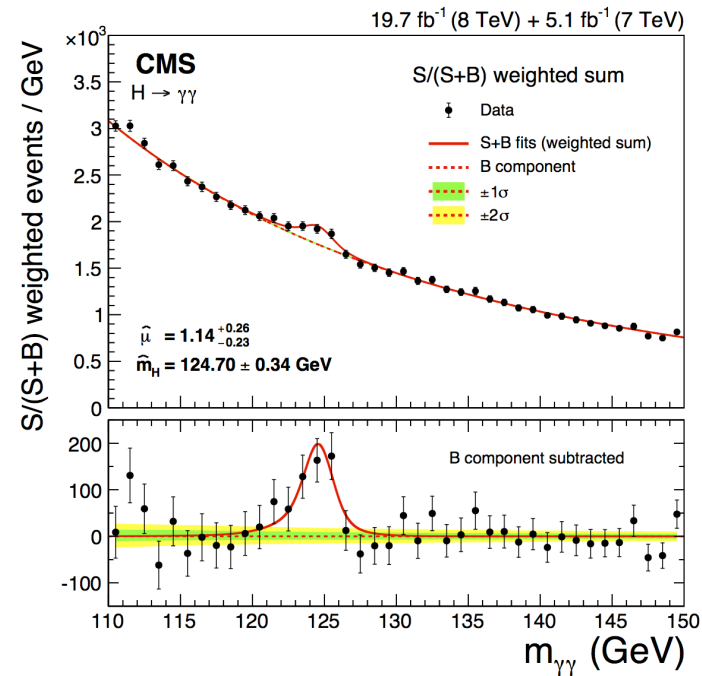
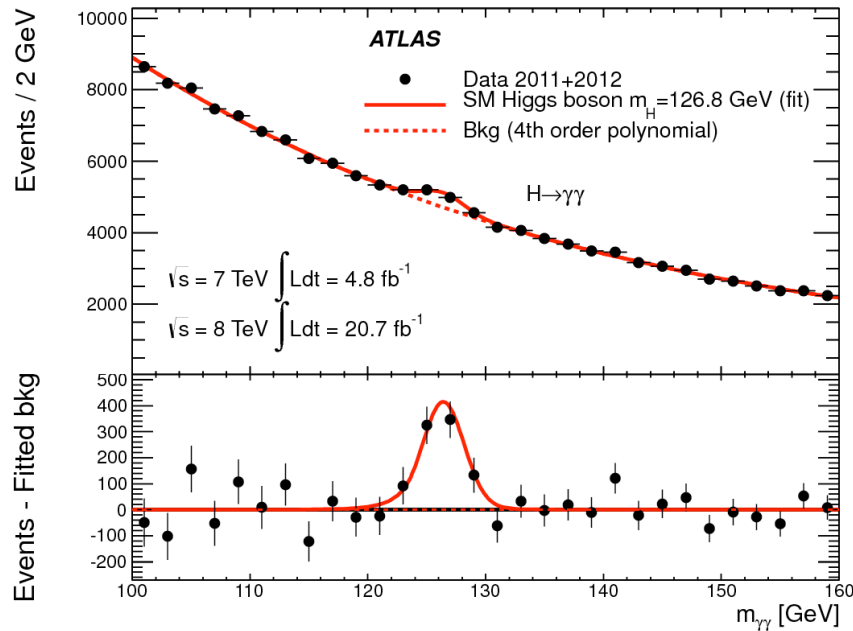


# ... detectors to search for needles...

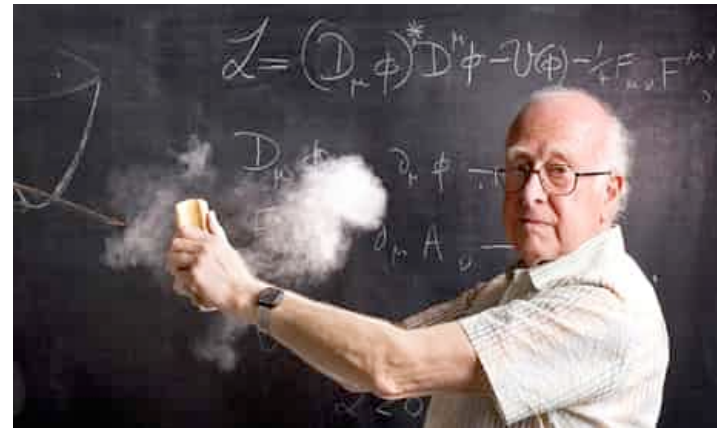




# ... and finding them



50 years  
later



R. Brout and F. Englert, PRL 13(9), 321-323, **1964**

P. Higgs, PRL 13(16), 508-509, **1964**

G. Guralnik, C.R. Hagen, T.W.B. Kibble, PRL 13(20), 585-587, **1964**

# Mysteries – 1/2

## Quarks

$u$ up	$c$ charm	$t$ top
$d$ down	$s$ strange	$b$ bottom

## Forces

$Z$ W boson	$\gamma$ photon
$W$ W boson	$g$ gluon

$e$ electron	$\mu$ muon	$\tau$ tau
$\nu_e$ electron neutrino	$\nu_\mu$ muon neutrino	$\nu_\tau$ tau neutrino

## Leptons

The matter we know is only 5 % of the estimated mass of the Universe. Astronomical observations show the universe is dominated by unknown ingredients: dark matter and dark energy.  
**What are they ?**

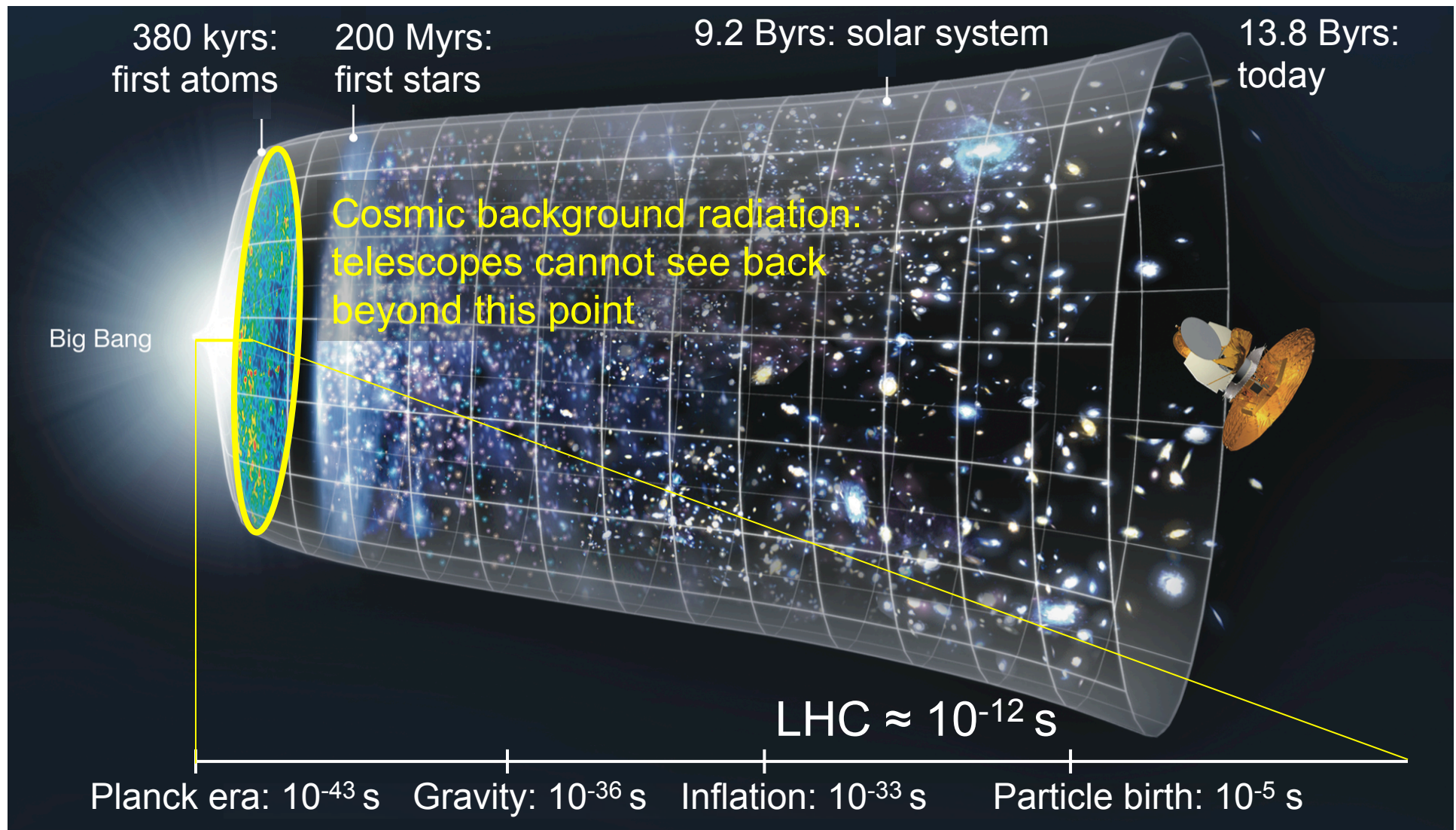
The most familiar force in our lives, gravity, does not fit in the Standard Model. **Is there a GUT to combine quantum and relativity theories ?**

Antimatter should have made up half the early universe, before annihilating with matter to leave just energy. This is manifestly not the case.

**Why this asymmetry ?**



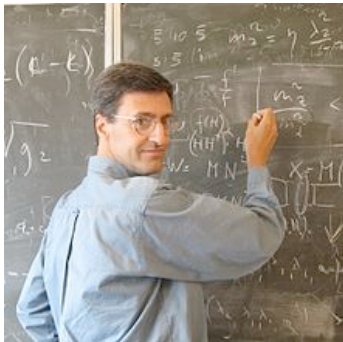
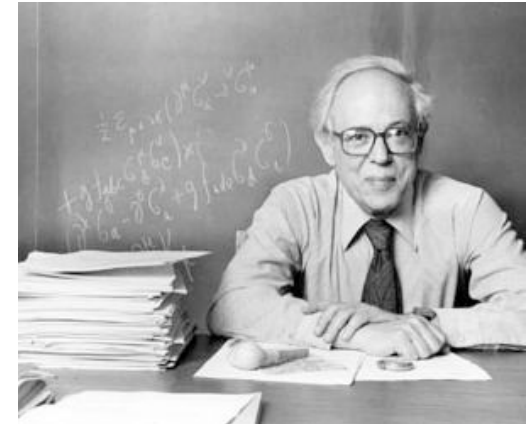
# Mysteries – 2/2



# A state of confusion

*“Today we live in the midst of upheaval and crisis. We do not know where we are going, nor even where we ought to be going”*

*A. Pais, "Physics in Denmark: The First Four Hundred Years" (6 March 1996)*



*“LHC Run 1 taught us that we live in a metastable state. I don't refer to the EW vacuum, but to the HEP community. Confusion is the best moment in science”*

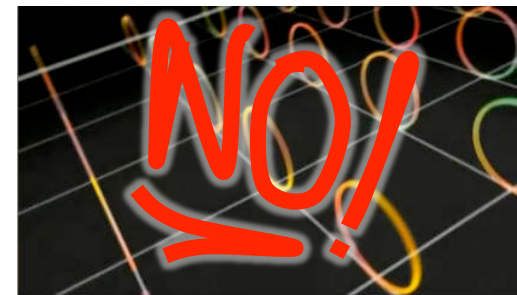
*G. Giudice, FCC Week 2016, Rome*

M-theory ?



Supersymmetry ?

Strings ?

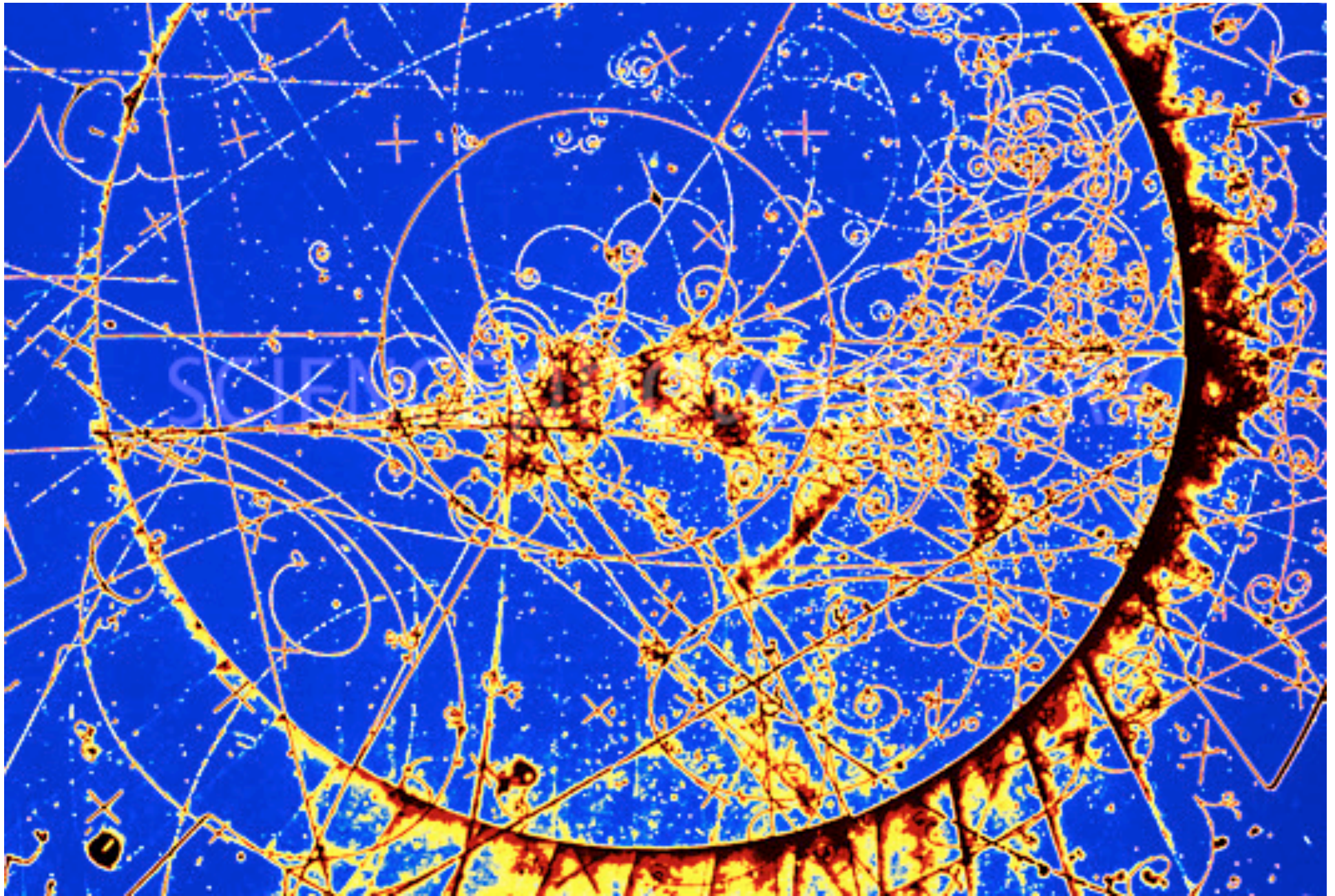


Extra dimensions ?



## So, what are we supposed to do ?

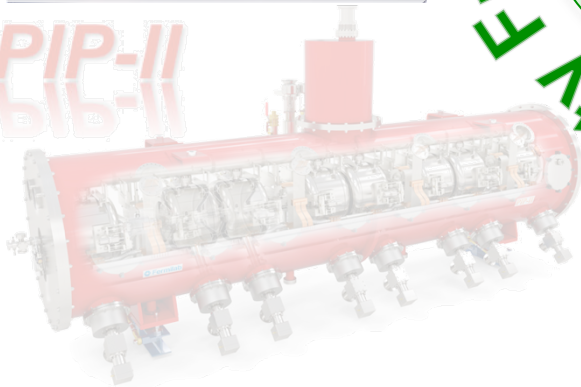




Ingredients of New Discovery Machines



# Frontiers of discovery in HEP



Energy Frontier

Origin of mass

Antimatter

Dark matter

BSM  
GUT

Proton decay

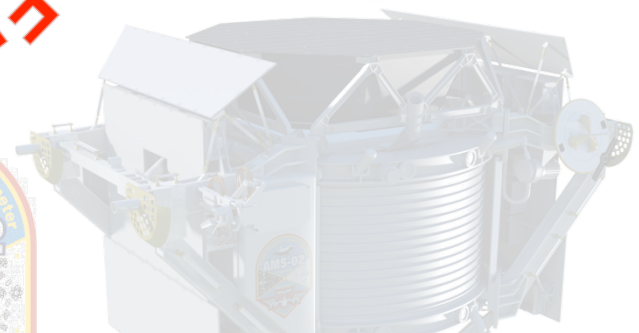
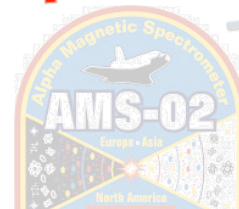
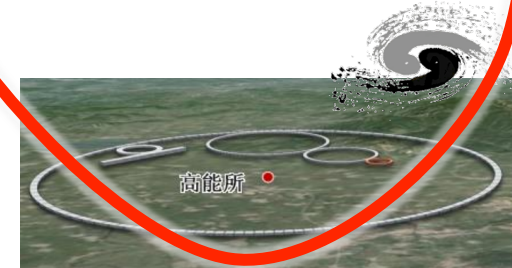
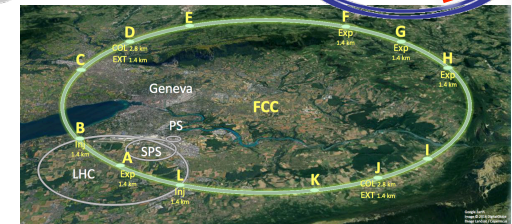
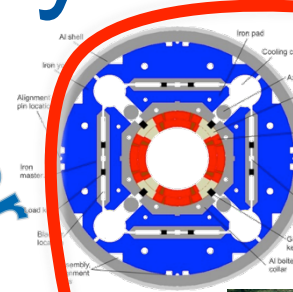
Cosmic particles

Neutrinos

Dark energy

Intensity Frontier

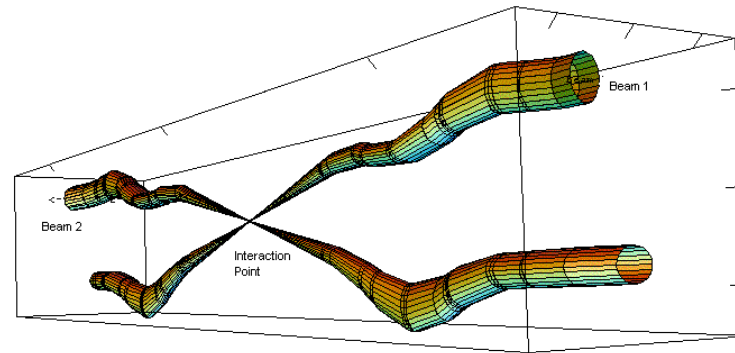
Cosmic Frontier





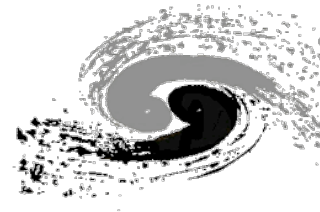
# Bread and butter of HEP

- More events to increase the statistics of the events (so called **luminosity** at the experiment) → decrease the colliding beam dimension by strong focussing



Relative beam sizes around IP1 (Atlas) in collision

- More collision energy to increase the “physics reach” (generate new particles) → increase the beam **energy**

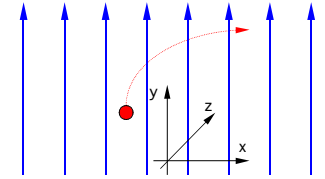




# The need for high fields

- Dipoles:

$$E[\text{GeV}] = 0.3 \underbrace{B[\text{T}]}_{\text{Dipole field}} \underbrace{\rho[\text{m}]}_{\text{Bending radius}}$$



- Design for the largest feasible and economic B to reduce the accelerator radius

- Final focus quadrupoles

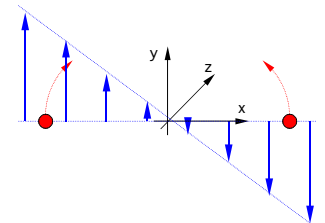
$$\underbrace{\sigma}_{\text{Beam size at the quadrupole}} \approx \frac{\underbrace{\varepsilon}_{\text{Emittance}}}{\underbrace{\gamma}_{\text{Lorentz factor}}} \underbrace{\frac{f}{\sigma^*}}_{\text{Focal length}}$$

$$f[\text{m}] = \frac{E[\text{GeV}]}{0.3 G \ell_q [\text{T}]}$$

Integrated quadrupole gradient

$$\underbrace{B}_{\text{Peak coil field}} \approx \sigma G$$

$$\underbrace{B \ell_q}_{\text{Beam size at the collision point}} \approx \frac{1}{\sigma^*}$$

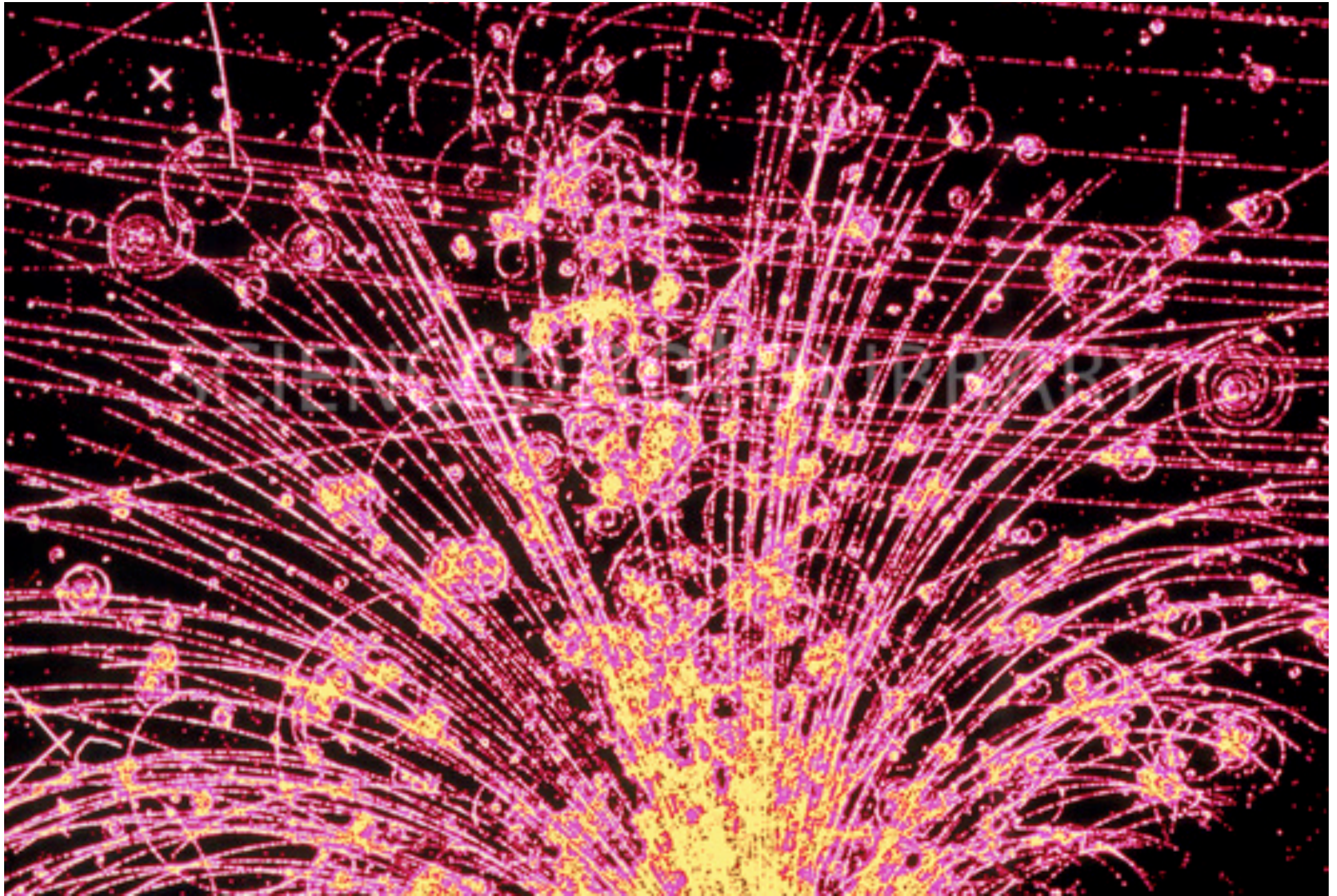


- Design for the largest feasible and economic integrated field to achieve the smallest beam size at the IP



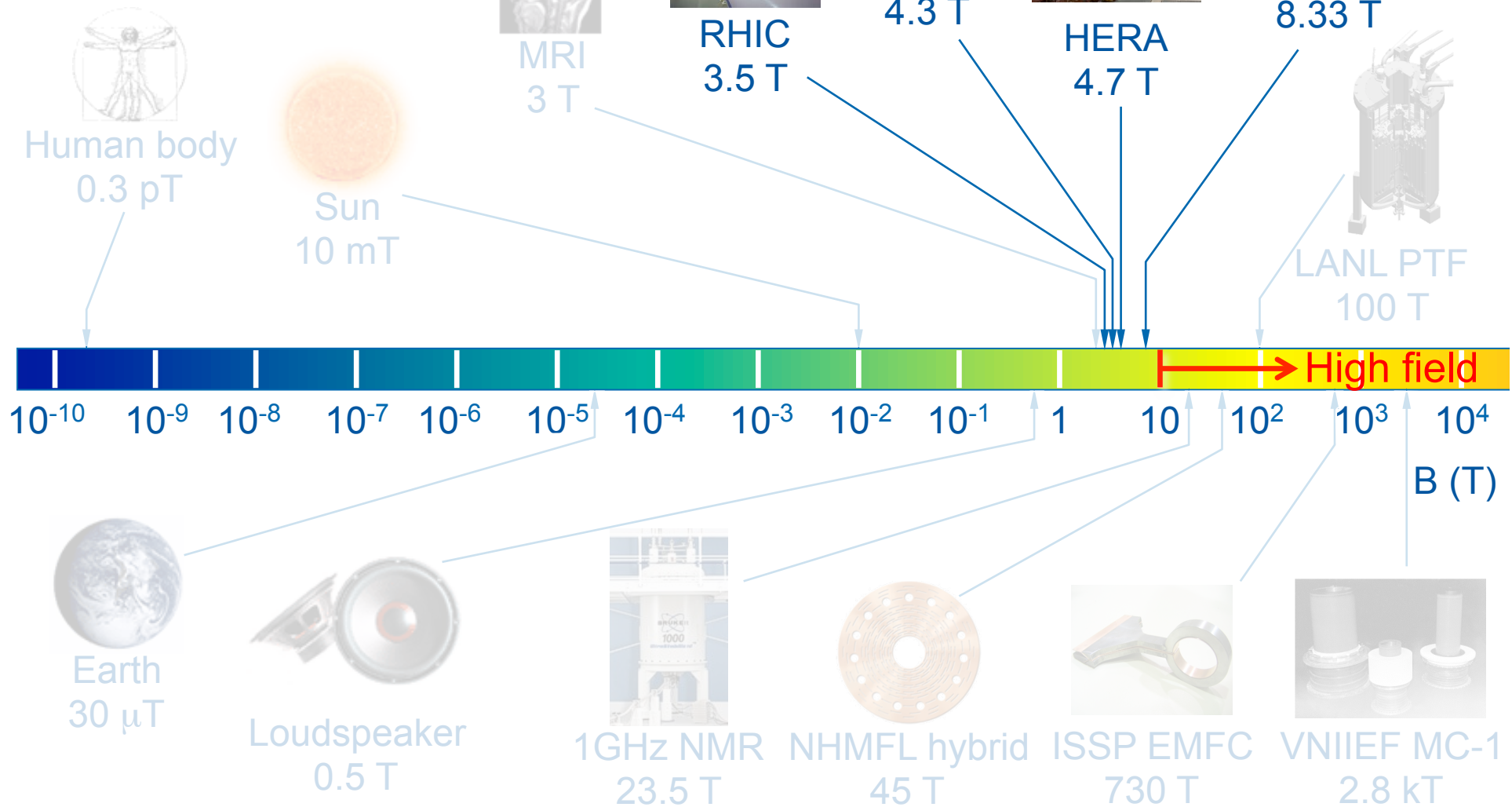
High field (SC) accelerator magnets !





# Challenges of High Magnetic Fields







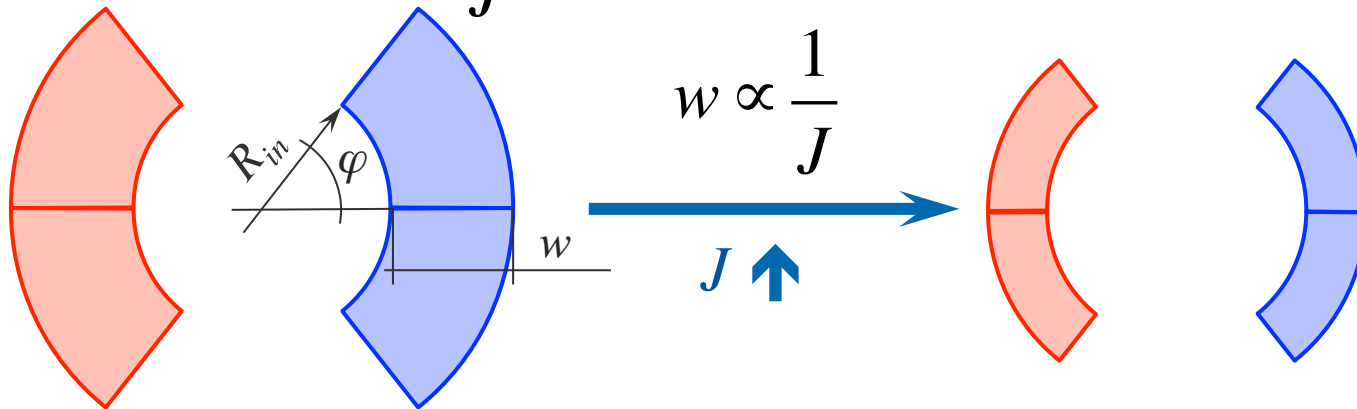
# J<sub>C</sub> ! J<sub>C</sub> ! J<sub>C</sub> ! (A. McInturff)

Dipole field generated by a current distribution with constant current density  $J$  over a sector of inner radius  $R_{in}$ , outer radius  $R_{out}$ , coil width  $w = R_{out} - R_{in}$  and opening angle  $\varphi$

$$B = \frac{2\mu_0}{\pi} J w \sin(\varphi)$$

$$A_{coil} = 2\varphi(w^2 + 2R_{in}w) \propto \frac{1}{J^n} \quad n \approx 1 \dots 2$$

In the range of typical magnet designs considered  $n \approx 1.5$



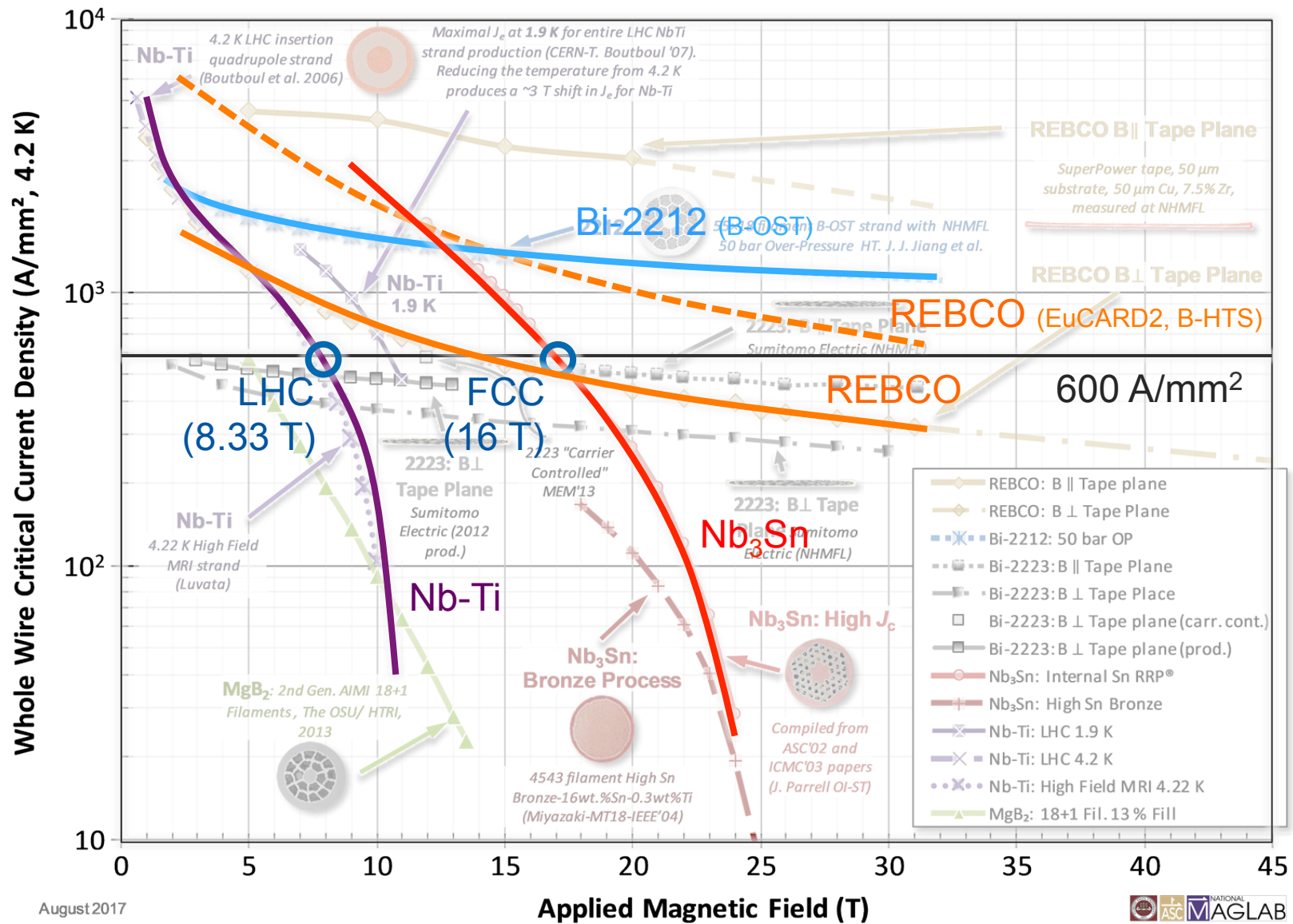
$B$	(T)	16
$J$	(A/mm <sup>2</sup> )	300
$w$	(mm)	76
$A_{coil}$	(mm <sup>2</sup> )	20,000

$$A_{coil} \propto M_{coil} \propto COST$$

16
600
38
7000

Factor 2

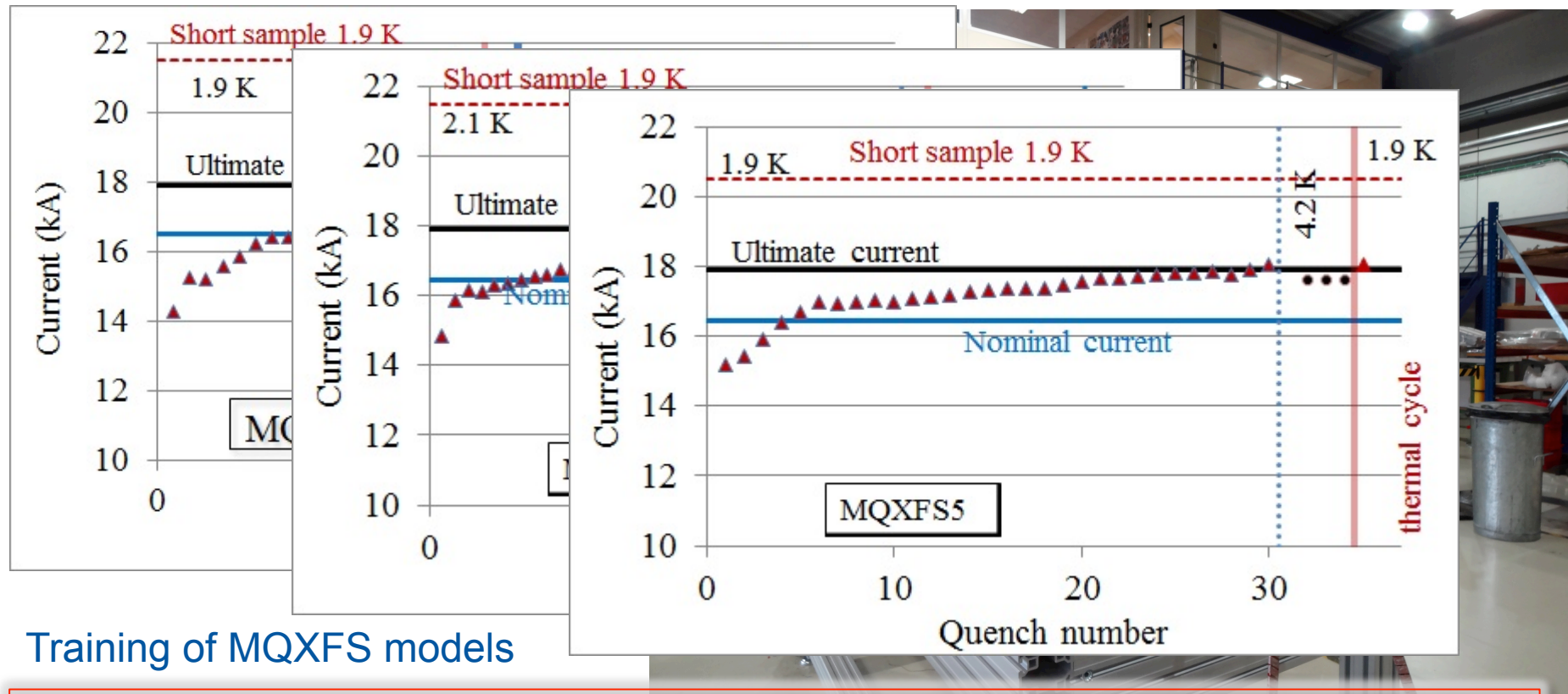
Factor 3



Courtesy of P. Lee, with stimulating inputs from D. Larbalestier and D. Abraimov



# Efficient use of $J_C$

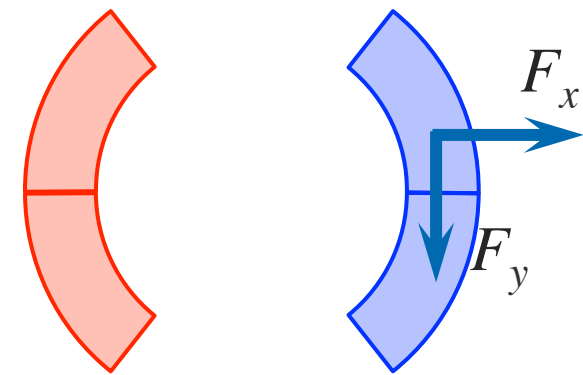
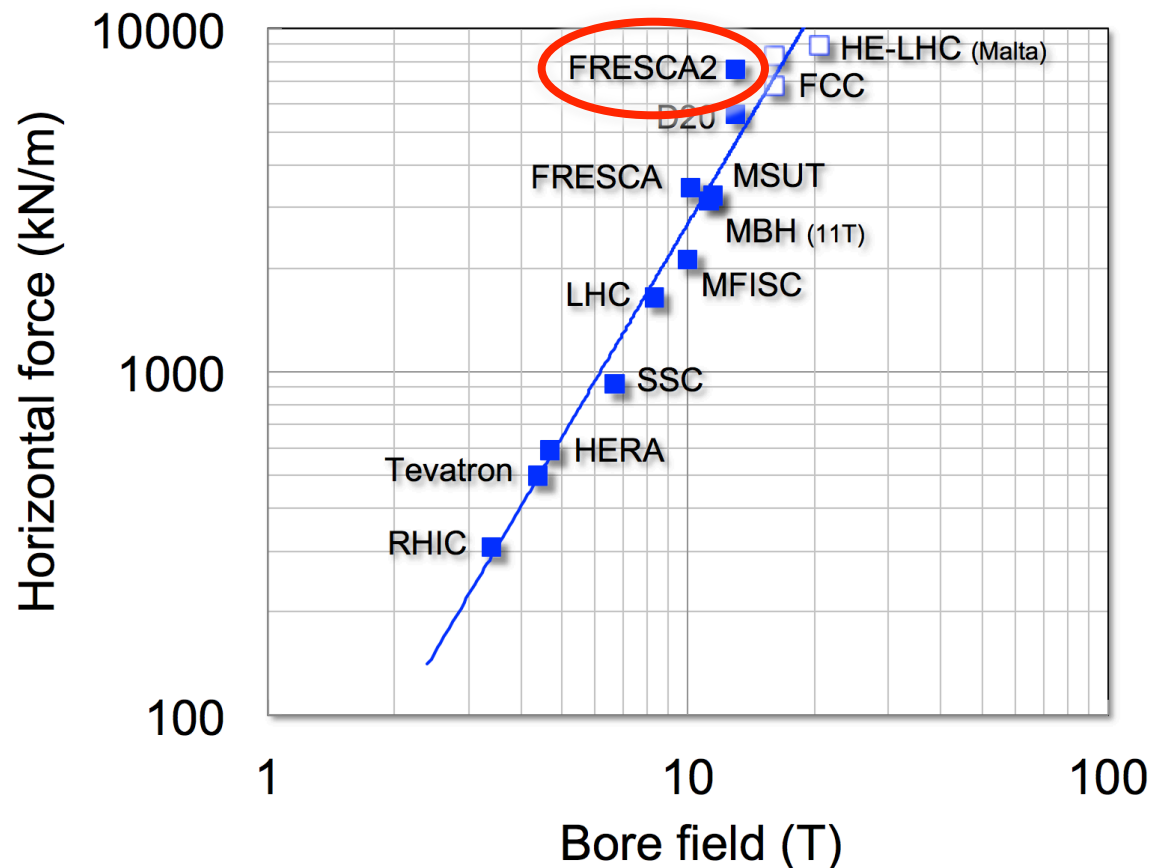


- The grand challenge for high field magnets:
  - Abolish training !
  - Increase  $J_{op}/J_C$  (presently at  $\approx 40\%$  for  $Nb_3Sn$  at 1.9 K)

# Mechanics at high fields

Lorentz forces in the plane of a thin coil of radius  $R_{in}$  generating a dipole field  $B$  (thin shell approximation), referred to a coil quarter

$$F_x = -F_y \approx \frac{4}{3} \frac{B^2}{2\mu_0} R_{in}$$



Progression of  $F_x$ :

LHC MB(8.33T)  $\approx 1.7$  MN/m

LHC MBH(11T)  $\approx 3.2$  MN/m

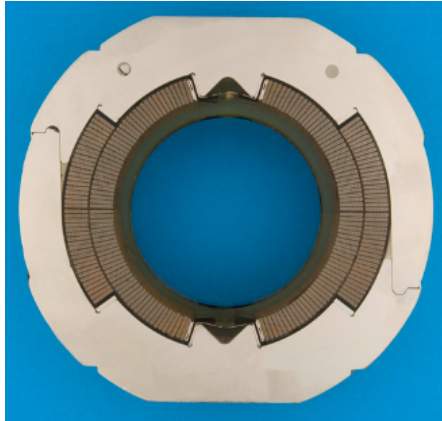
FRESCA2(13T)  $\approx 7.6$  MN/m

FCC MB(16T)  $\approx 8$  MN/m

HE-LHC MB(20T)  $\approx 10$  MN/m

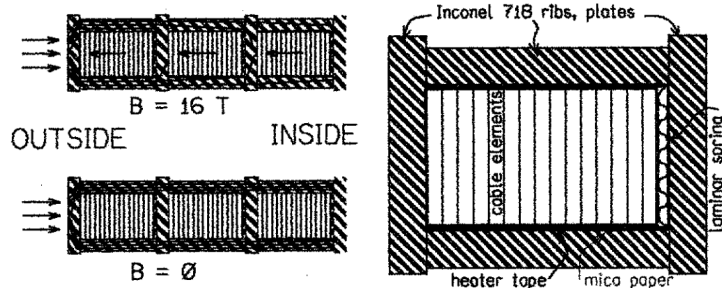


# Old structures, new structures



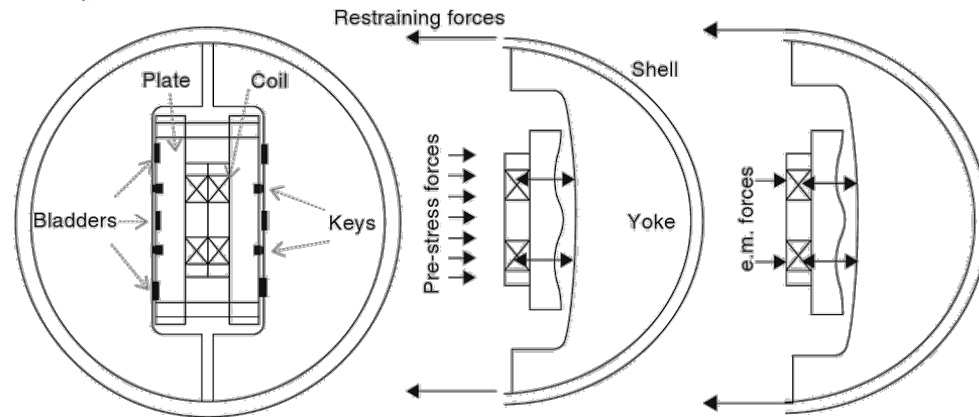
## mid 1970's, FNAL: Collared coils

A. Tollestrup, Proc. Int Conf. on the History of Original Ideas and Basic Discoveries in Particle Physics, Erice (1994).



## 1998, TAMU: Stress management

N. Diaczenko, et al., Proc. PAC, Vancouver (1997), pp.3443-3345.

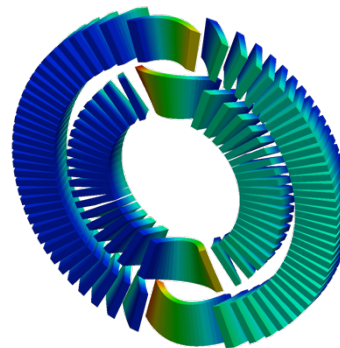


## 2002, LBNL: Bladder and keys

R.R. Hafalia, et al., IEEE TAS, 12(1) (2002), pp. 47-50.

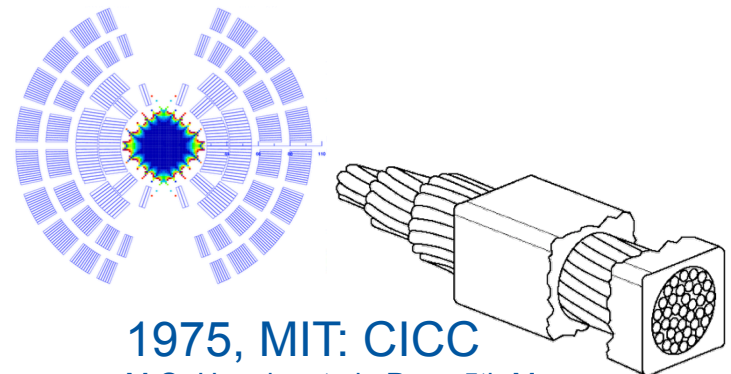
## 2014, LBNL: CCT

S. Caspi, et al., IEEE TAS (2014), p. 4001804.



## 2017, FNAL: SM cos(θ)

V. Kashikin, et al., Proc. IPAC, Copenhagen (2017), pp. 3597-3599.

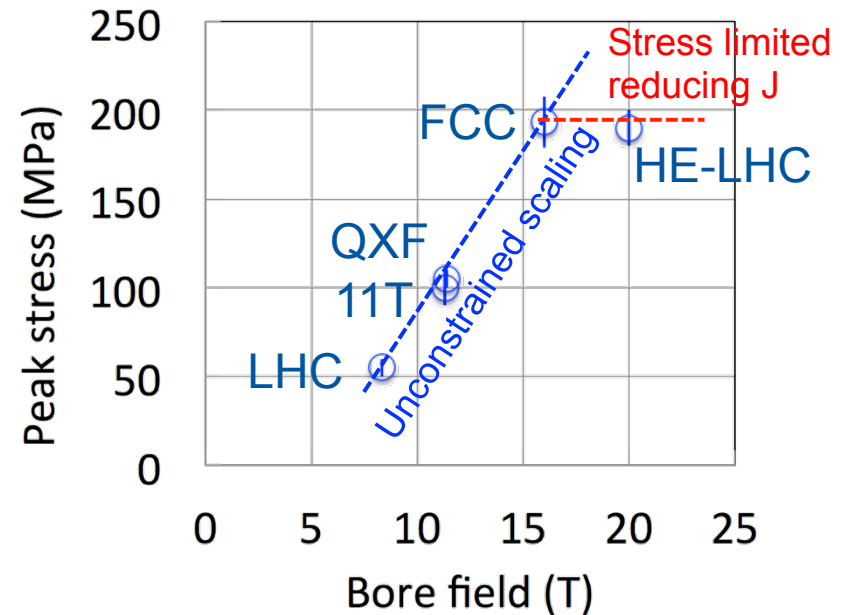


## 1975, MIT: CICC

M.O. Hoenig, et al., Proc. 5th Magn. Tech. Conf., Frascati(1975), p. 519.

# Stress in high field magnets

$$\left. \begin{array}{l} F \propto B^2 \\ w \propto \frac{B}{J} \end{array} \right\} \rightarrow \sigma \approx \frac{F}{w} \propto JB$$



- **The challenge of mechanics:**
  - Devise an appropriate support concepts for the coil (bladder-and-key, stress management, canted-cosinus-theta, ...)
  - Cope with increasing stress on the conductor
  - Limit mechanical energy release (training)



# Protection at high fields

$$E/l = \frac{\pi B^2 R_{in}^2}{\mu_0} \left[ 1 + \frac{2}{3} \frac{w}{R_{in}} + \frac{1}{6} \left( \frac{w}{R_{in}} \right)^2 \right]$$

Energy per unit length in a sector coil of inner radius  $R_{in}$ , outer radius  $R_{out}$ , coil width  $w = R_{out} - R_{in}$  producing a dipole field  $B$

$$V/l \approx \frac{2E/l}{\tau I_{op}}$$

Voltage per unit length for an external dump with time constant  $\tau$

A simple exercise:

$$J_{Cu} \approx 1000 \dots 1250 \text{ (A/mm}^2\text{)}$$

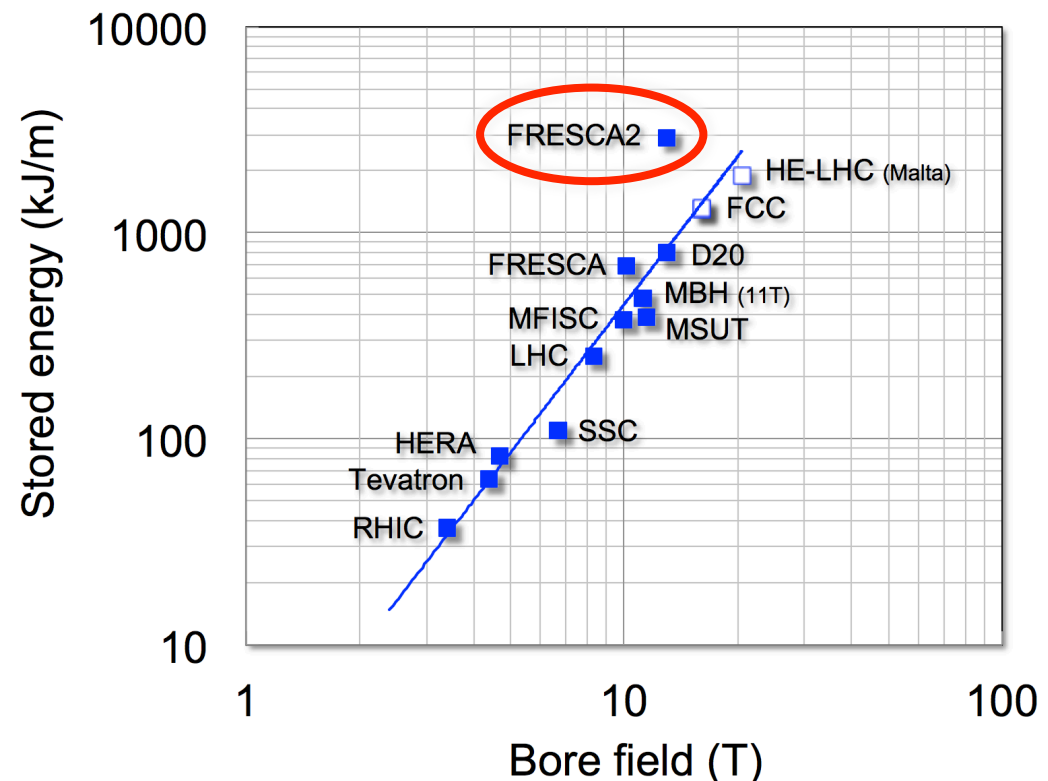
$$dT/dt \approx 1000 \dots 2000 \text{ (K/s)}$$

$$\tau_{(300 \text{ K})} \approx 0.15 \dots 0.3 \text{ (s)}$$

$$I_{op} \approx 15 \text{ (kA)}$$

$$E/l \approx 1000 \text{ (kJ/m)}$$

$$V/l \approx 500 \dots 1000 \text{ (V/m)}$$



It is not possible to protect accelerator magnet strings using an external dump

# Ultimate protection limit

In the range of typical magnet designs considered  $n \approx 1.5$

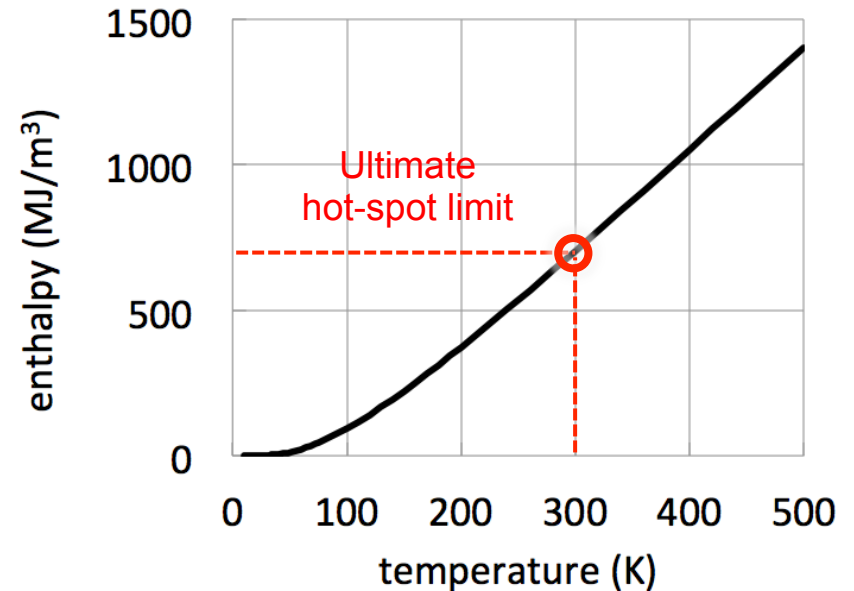
$$\left. \begin{array}{l} E/l \propto B^2 \\ A_{coil} \propto \left(\frac{B}{J}\right)^n \end{array} \right\} \rightarrow e \approx \frac{E/l}{A_{coil}} \propto J^n B^{2-n}$$

Typical energy densities  $e$ :

LHC MB(8.33T)  $\approx 50 \text{ MJ/m}^3$

LHC MBH(11T)  $\approx 85 \text{ MJ/m}^3$

FRESCA2(13T)  $\approx 100 \text{ MJ/m}^3$



- **The challenge of protection:**
  - **Fast detection and internal dump** (spread the energy)
  - **Material and coil limits** (hot-spot, thermal stress, voltage)



# The Battle of the High Fields

- Get that  $J_c$  up !
- Train those magnet faster !
- Sustain larger forces !
- Protect those magnets !
- Secure 12 T range, and attack 16 T !



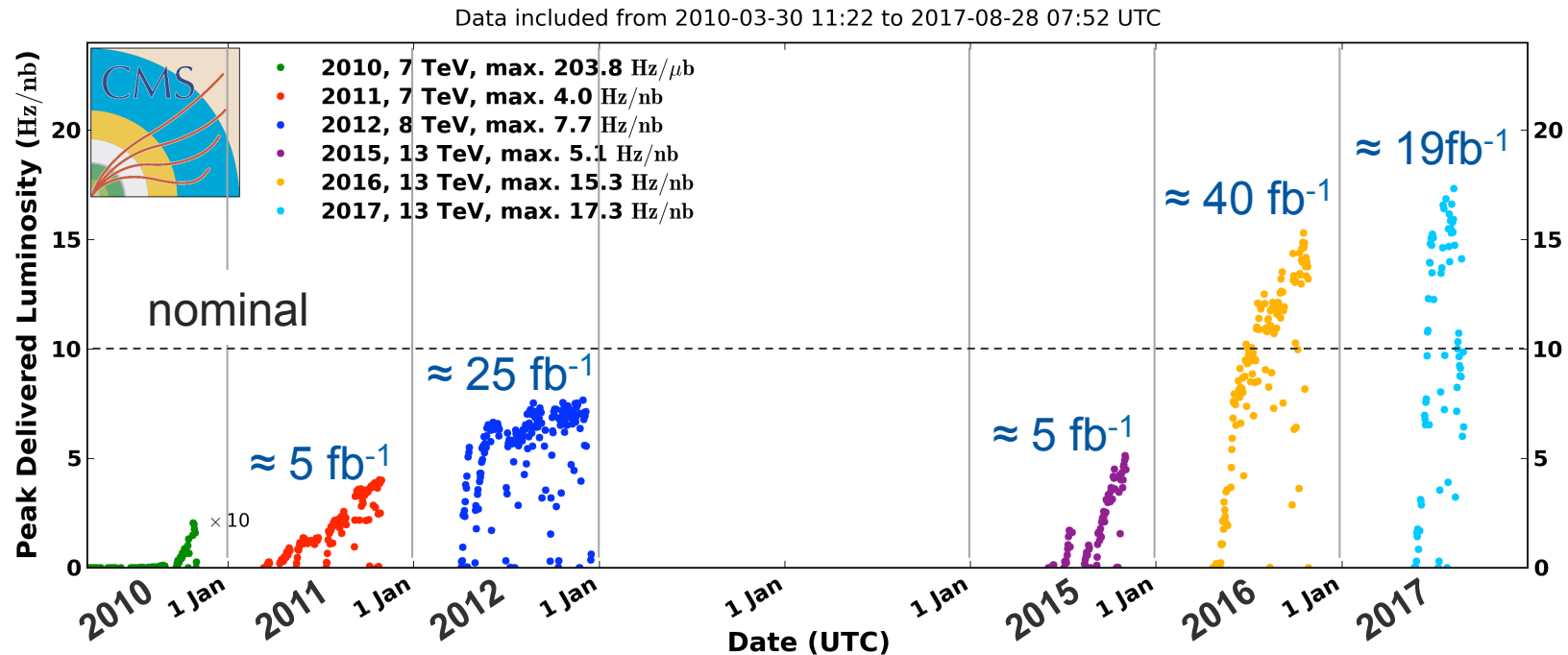


# HL-LHC, the Cornerstone



# HL-LHC objectives

c.o.m. energy = 13 TeV  
 $L_{\text{max}} = 1.73 \times 10^{34} \text{ 1/cm}^2 \text{ s}$



- HL-LHC:

- A peak luminosity of  $5 \times 10^{34} \text{ 1/cm}^2 \text{ s}$  with *leveling*
- An integrated luminosity of 250 fb<sup>-1</sup> per year, with a goal of 3000 fb<sup>-1</sup> by the end of the LHC lifetime

## NEW TECHNOLOGIES FOR THE HIGH-LUMINOSITY LHC



2

### CIVIL ENGINEERING

2 new 300-metre service tunnels and 2 shafts near to ATLAS and CMS.

**“CRAB” CAVITIES**  
16 superconducting „crab“ cavities for each of the ATLAS and CMS experiments to tilt the beams before collisions.



3

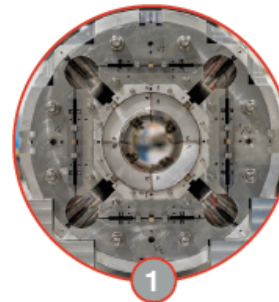
Cryo@P1-P5



Cryo@P4



**2023: Nb<sub>3</sub>Sn QXF**

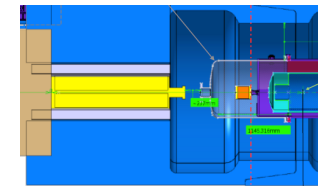


1

### FOCUSING MAGNETS

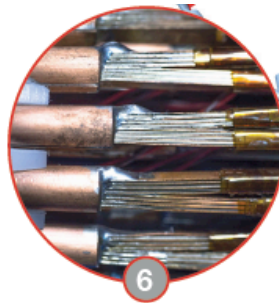
12 more powerful quadrupole magnets for each of the ATLAS and CMS experiments, designed to increase the concentration of the beams before collisions.

CMS



New TAS and VCX

**2023: MgB<sub>2</sub> cables**

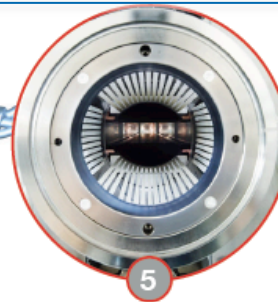


6

### SUPERCONDUCTING LINKS

Electrical transmission lines based on a high-temperature superconductor to carry current to the magnets from the new service tunnels near ATLAS and CMS.

LHCb

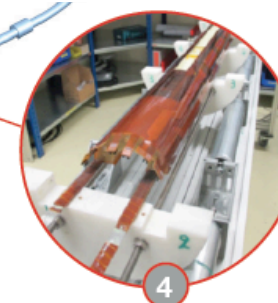


5

### COLLIMATORS

15 to 20 new collimators and 60 replacement collimators to reinforce machine protection.

**2019: Nb<sub>3</sub>Sn MBH**



4

### BENDING MAGNETS

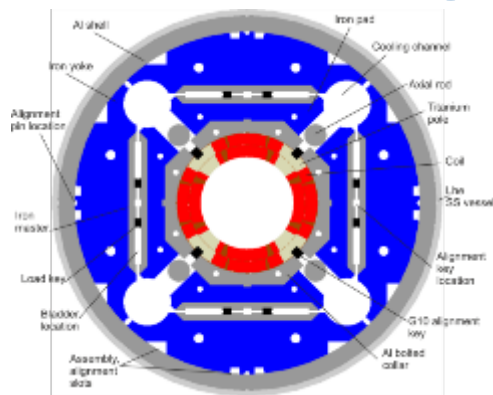
4 pairs of shorter and more powerful dipole bending magnets to free up space for the new collimators.



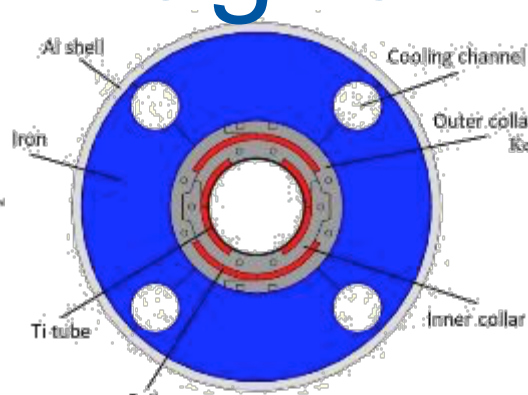
Courtesy of L. Rossi, HL-LHC



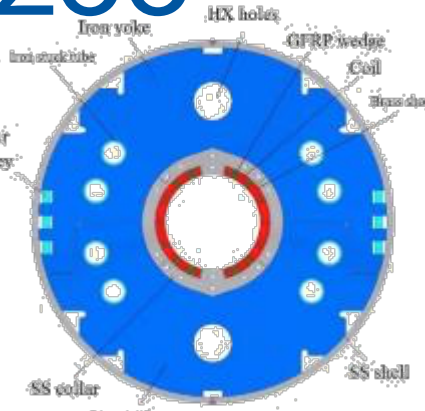
# HL-LHC magnet “zoo”



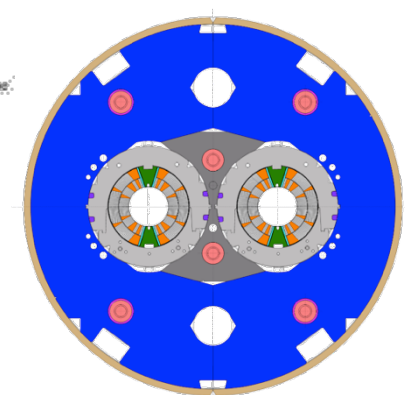
Triplet QXF (LARP and CERN)



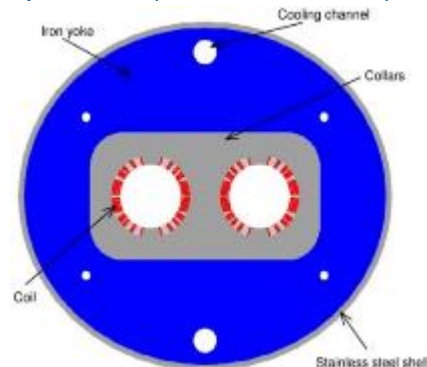
Orbit corrector (CIEMAT)



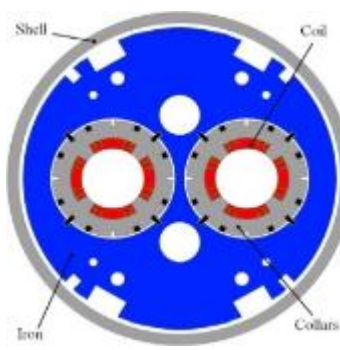
Separation dipole D1 (KEK)



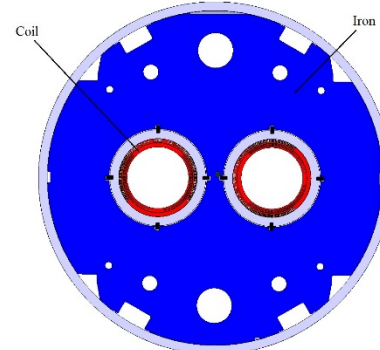
11 T dipole (CERN)



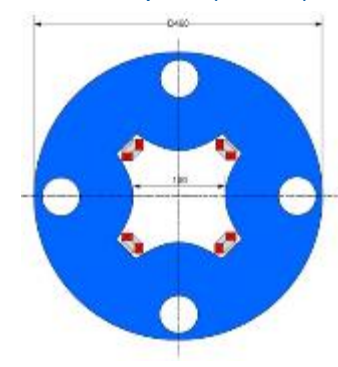
Recombination dipole D2 (INFN)



Q4 (CEA)

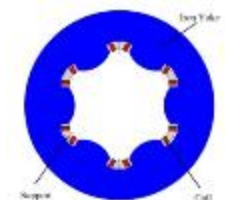


D2/Q4 orbit corrector (CERN)

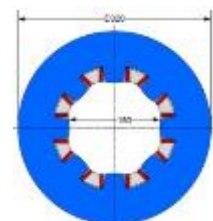


Skew quadrupole (INFN)

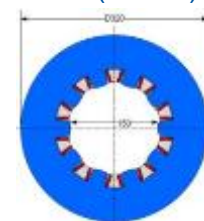
Approximately 150 single magnets and 50 cold masses for HL-LHC



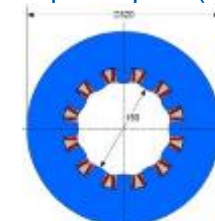
Sextupole (INFN)



Octupole (INFN)

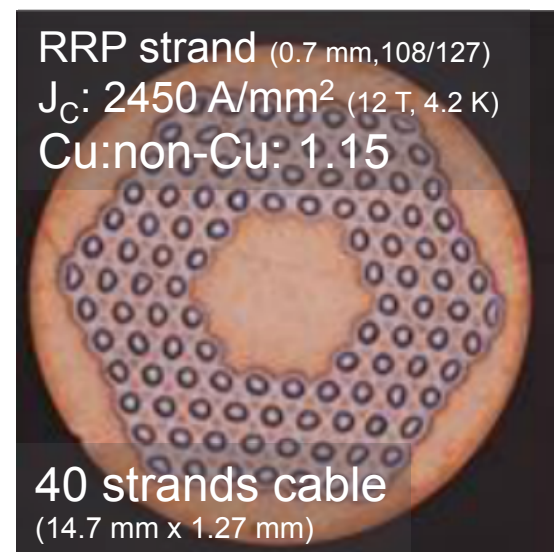
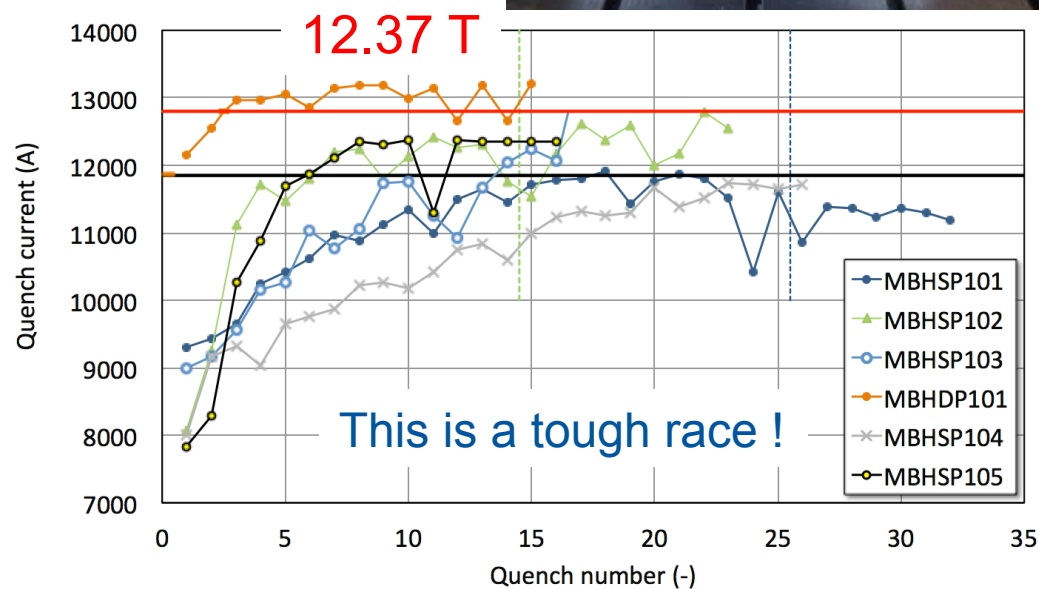
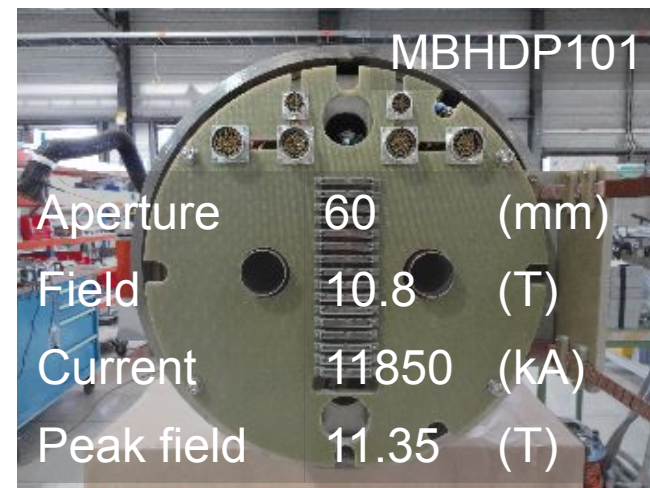
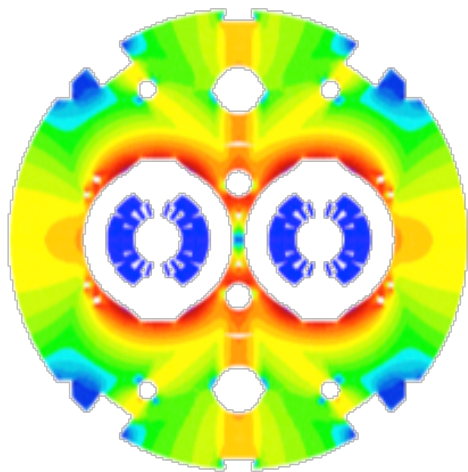


Decapole (INFN)



Dodecapole (INFN)

# MBH (11T) dipole



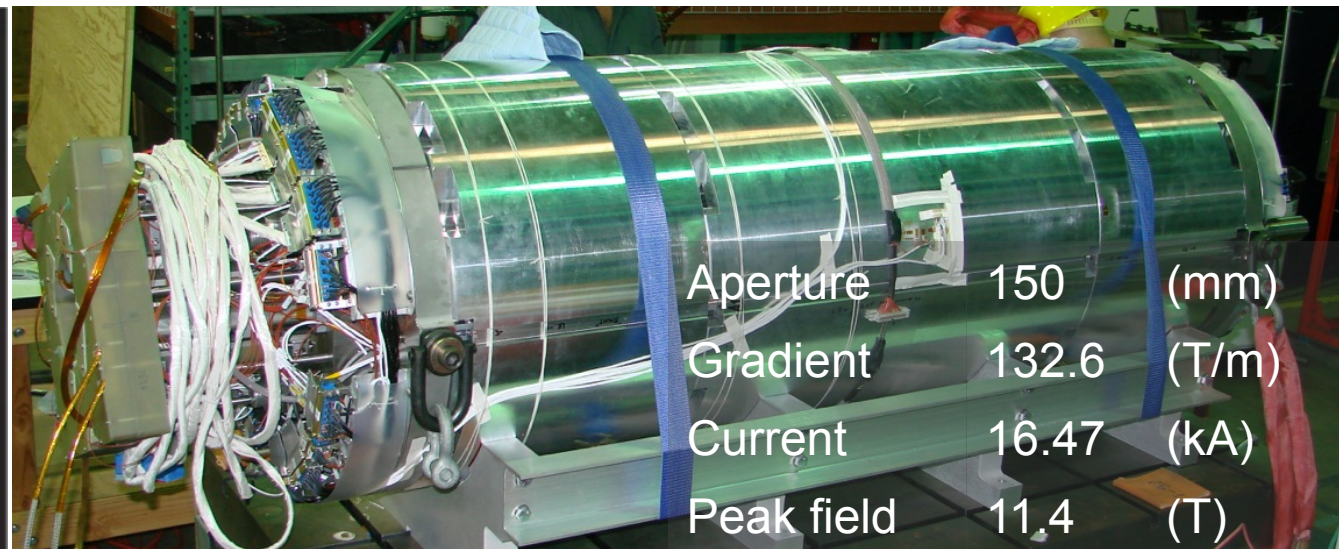
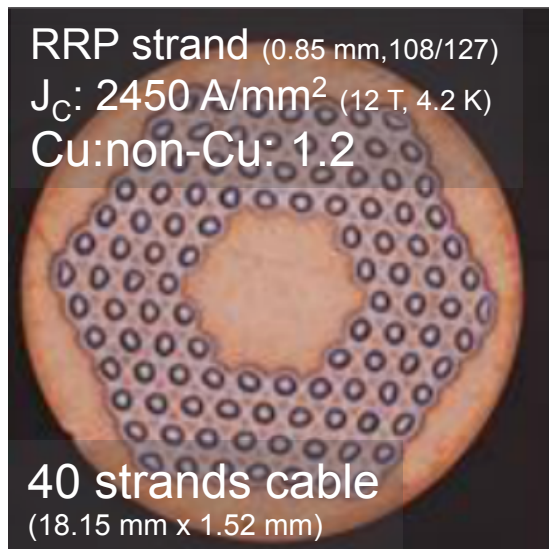
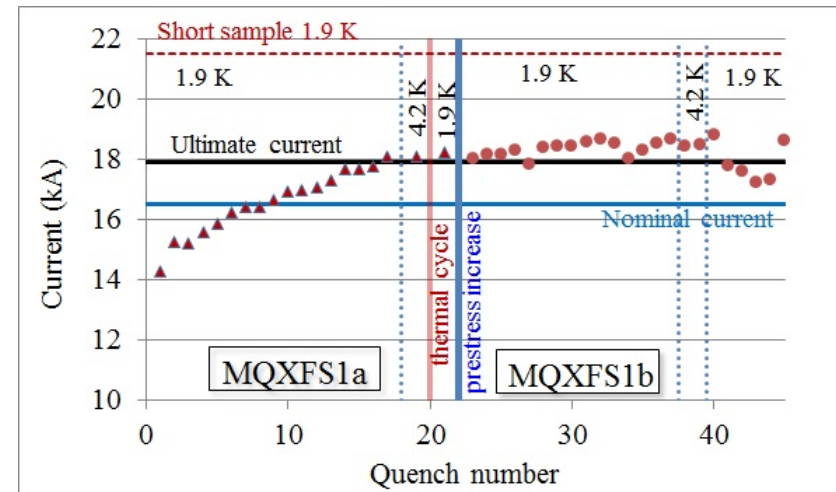
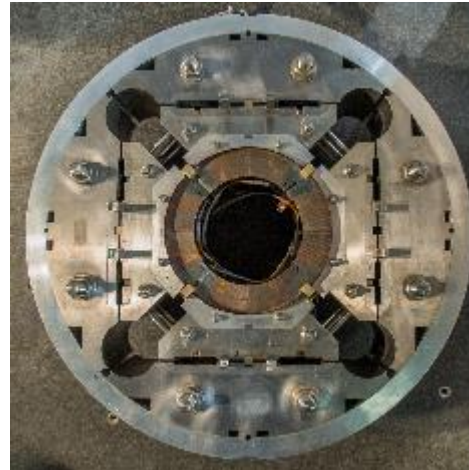
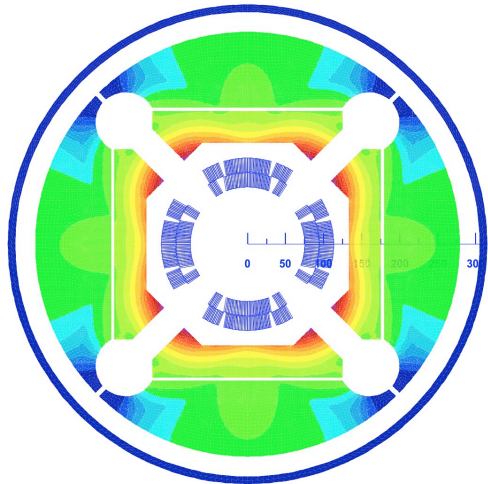


# 11T production





# MQXFS1 results



Courtesy of G. Ambrosio, G. Chlachidze, US-LAUP and CERN

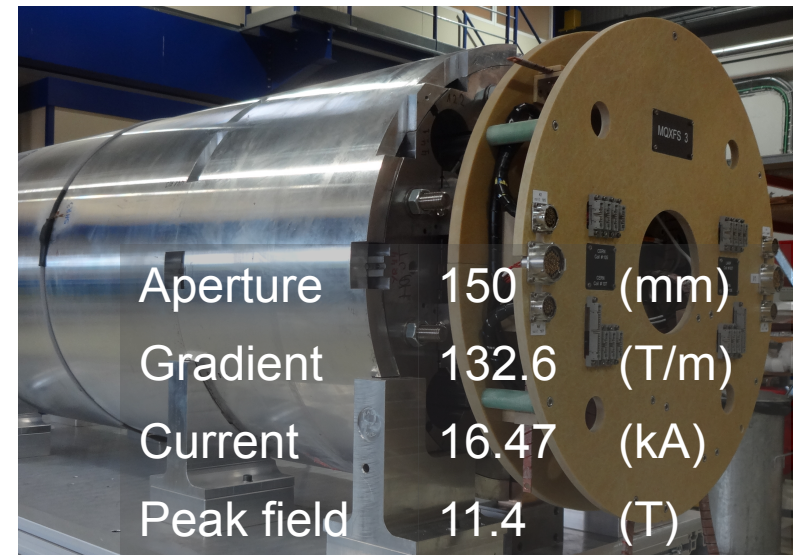
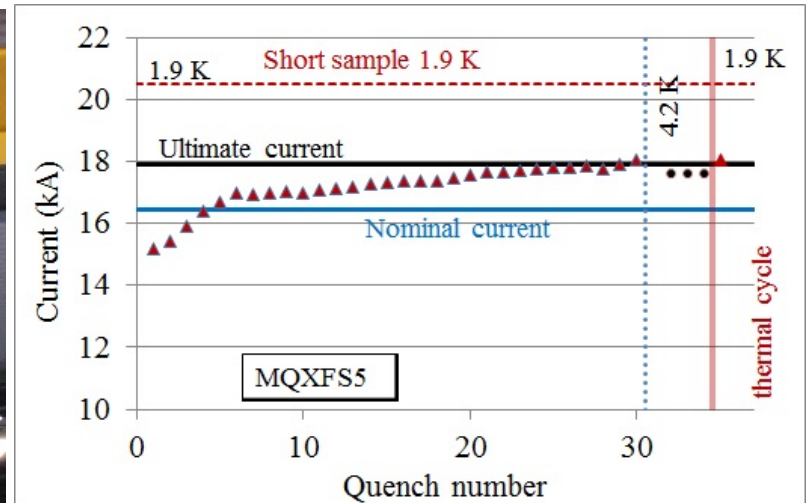


# MQXFS5 results



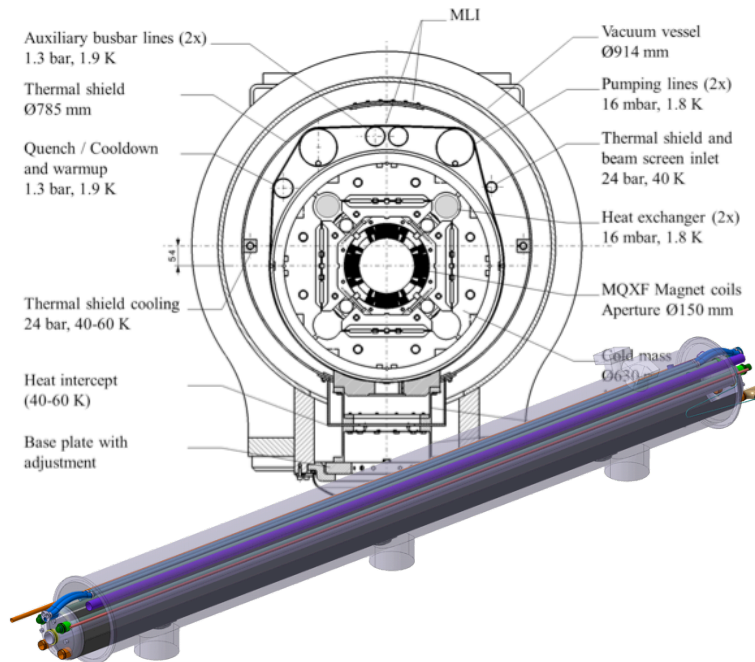
PIT strand (0.85 mm, 192)  
 $J_C$ : 2450 A/mm<sup>2</sup> (12 T, 4.2 K)  
 Cu:non-Cu: 1.2

40 strands cable  
 (18.15 mm x 1.52 mm)

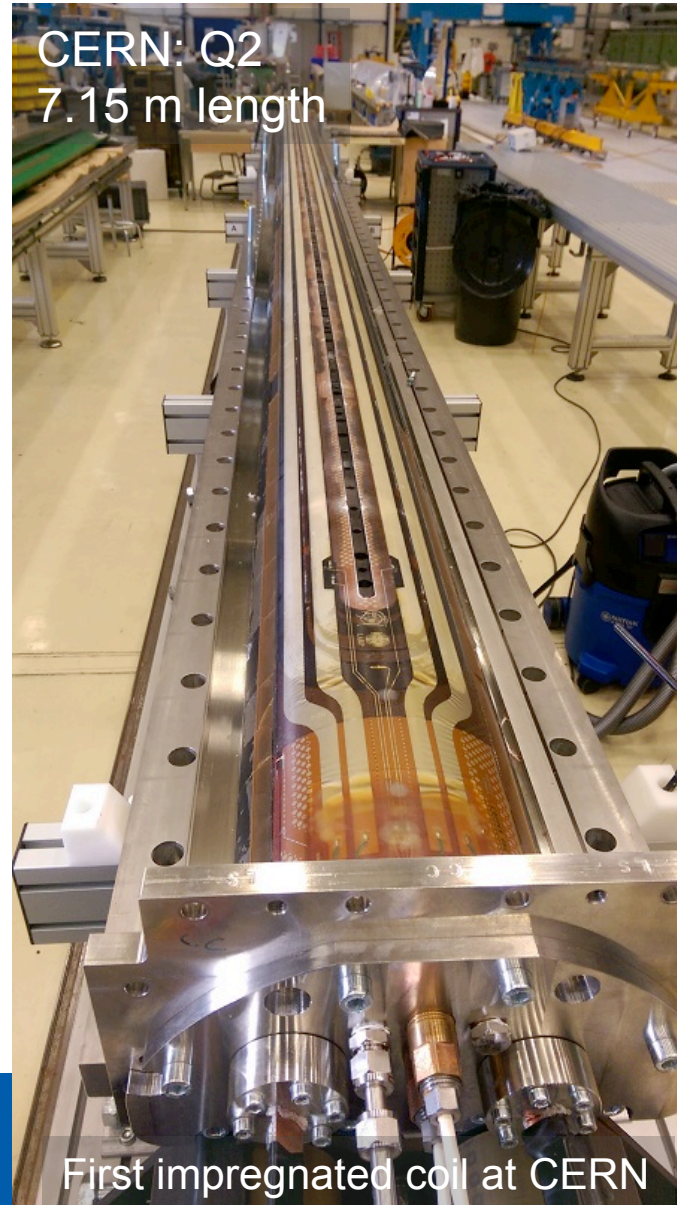




# LQXF production



Coil winding at CERN



CERN: Q2  
7.15 m length

First impregnated coil at CERN



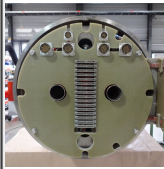
US: Q1/Q3  
4.2 m length

Long mirror test at BNL



# HI-LHC Nb<sub>3</sub>Sn plan



Activity	Begin	End	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026
 11 T Models Mark I	01.01.2012	31.12.2016	■	■	■	■	■	■	■	■	■	■	■	■
11 T Models Mark II	30.06.2016	30.06.2018		■	■	■	■	■	■	■	■	■	■	■
11 T Prototype	12.06.2015	20.01.2017	■	■	■	■	■	■	■	■	■	■	■	■
11 T Production	03.04.2017	14.03.2021			■	■	■	■	■	■	■	■	■	■

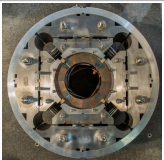


LHC Run II  
≈ 100 fb<sup>-1</sup>

LS2

LHC Run III  
≈ 300 fb<sup>-1</sup>

LS3

Activity	Begin	End	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026
 QXF Models CERN/US	26.05.2014	31.12.2017	■	■	■	■	■	■	■	■	■	■	■	■
QXF Prototypes US	30.06.2015	30.06.2019	■	■	■	■	■	■	■	■	■	■	■	■
QXF Prototypes CERN	30.06.2016	30.06.2019		■	■	■	■	■	■	■	■	■	■	■
QXF Production US	30.06.2018	31.12.2024				■	■	■	■	■	■	■	■	■
QXF Production CERN	30.06.2018	31.12.2023				■	■	■	■	■	■	■	■	■

Opportunity for **first industry experience** on Nb<sub>3</sub>Sn accelerator magnets

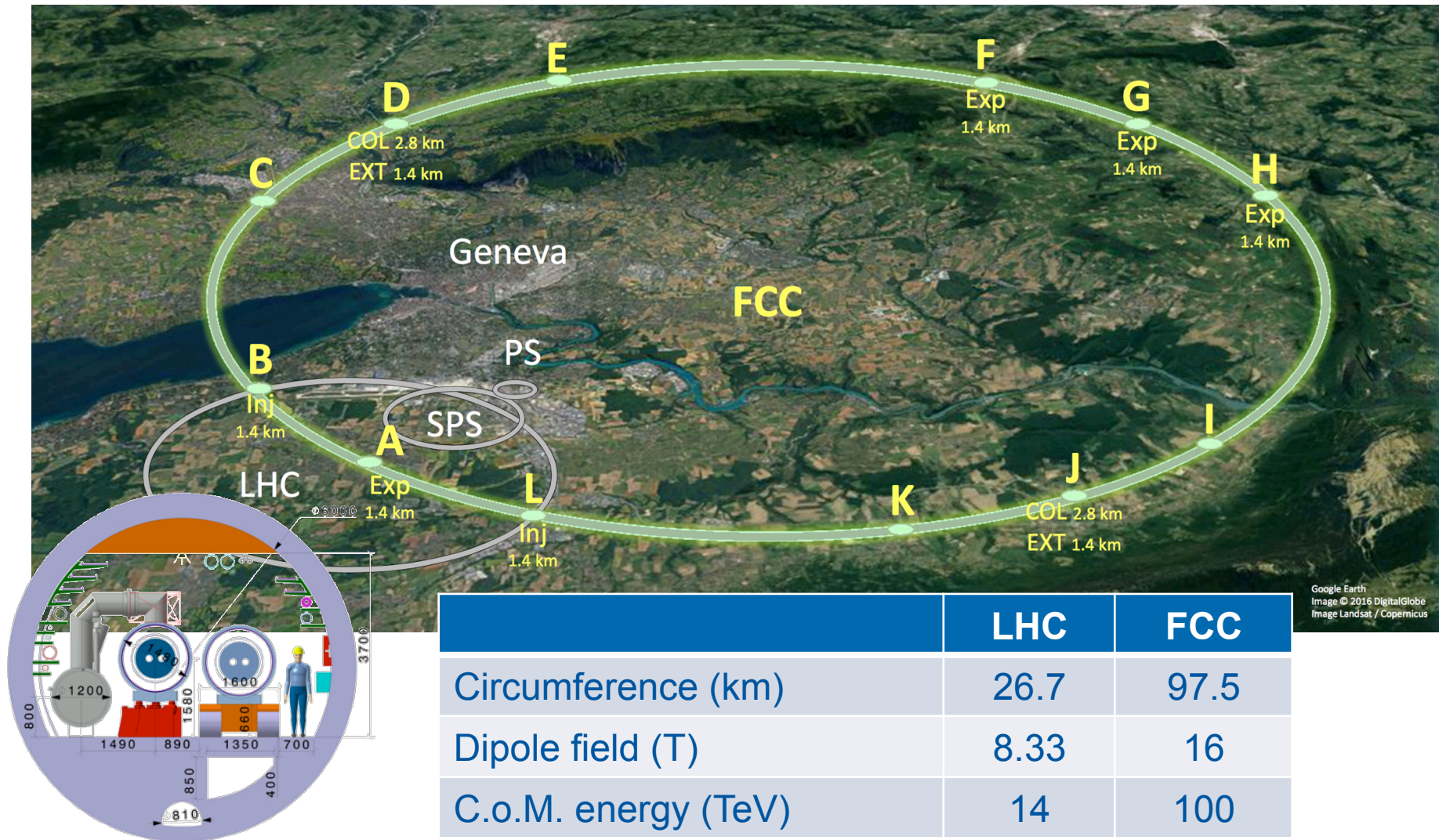




FCC and its siblings

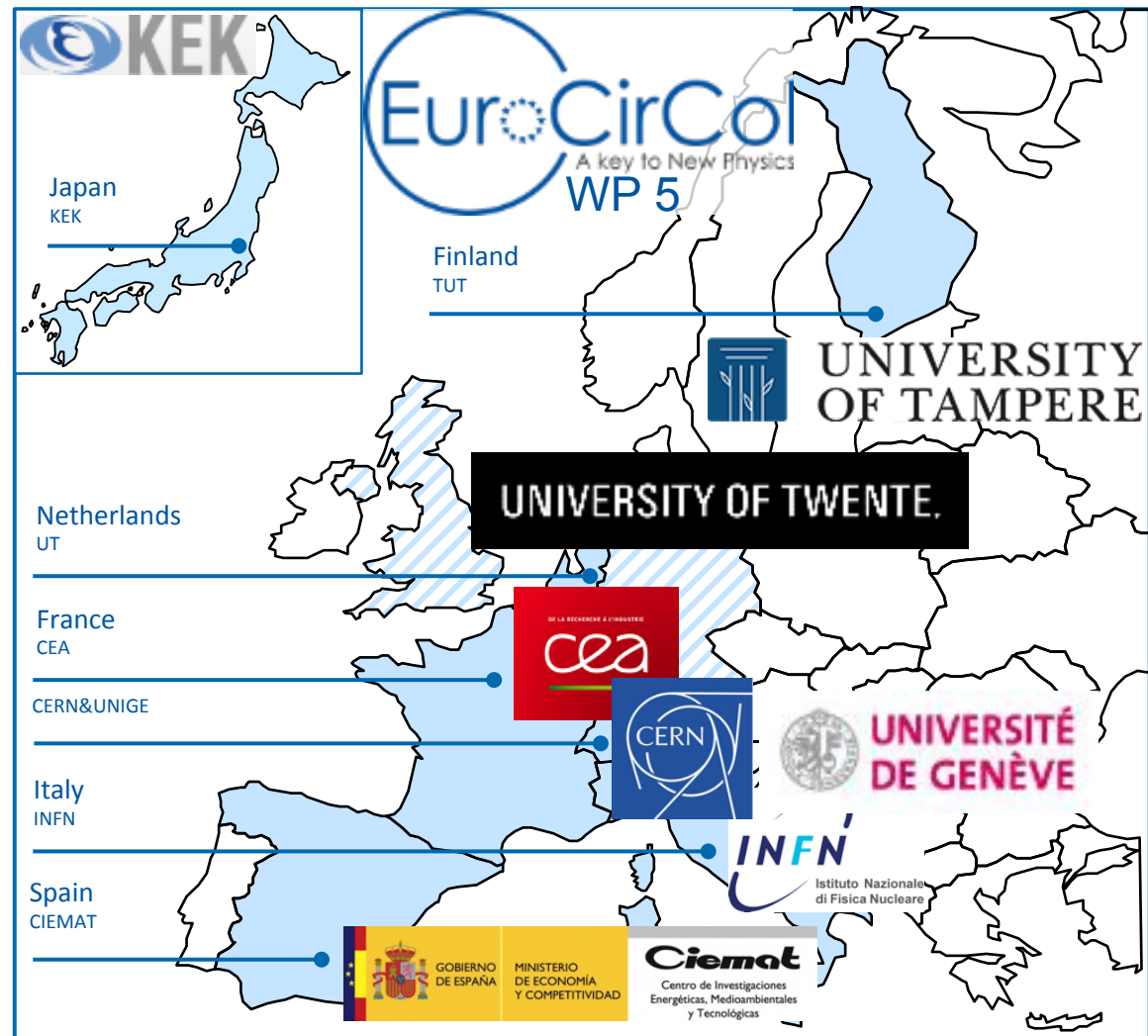


# Future Circular Collider



Courtesy of M. Benedikt, FCC

# CERN/EU program for 16 T dipole



Design a 16 T accelerator-quality model dipole magnet by 2018



Courtesy of M. Benedikt, FCC



# FCC Magnet Designs

$$T_{\text{op}} \approx 1.9 \text{ K}$$

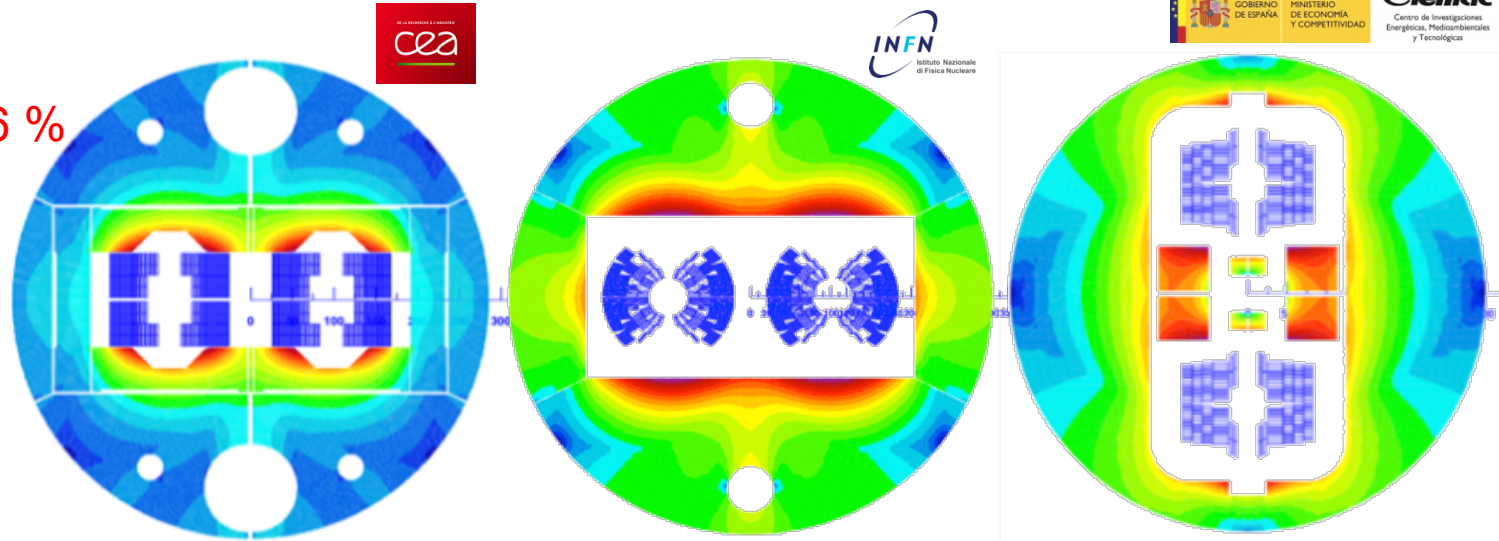
$$I_{\text{op}}/I_{\text{C}}(\text{loadline}) \approx 86 \%$$

$$V_{\text{dump}} < 2.5 \text{ kV}$$

$$\sigma_{\text{max}} < 200 \text{ MPa}$$

$$T_{\text{hot}} < 350 \text{ K}$$

$$D_{\text{out}} \approx 600 \text{ mm}$$

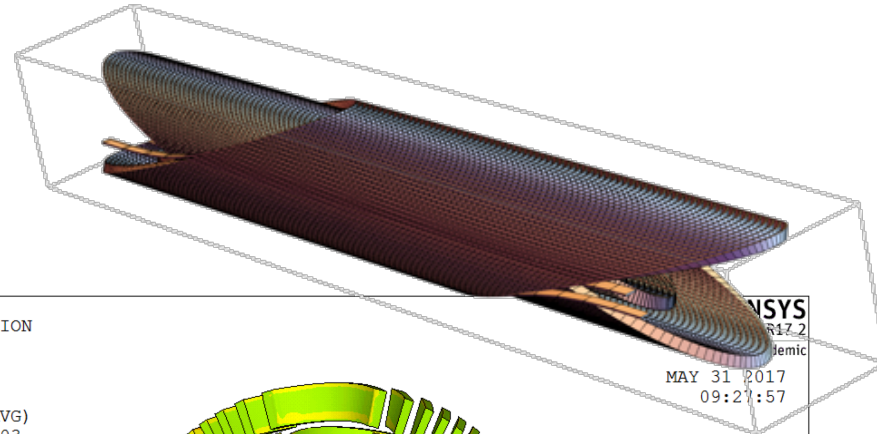
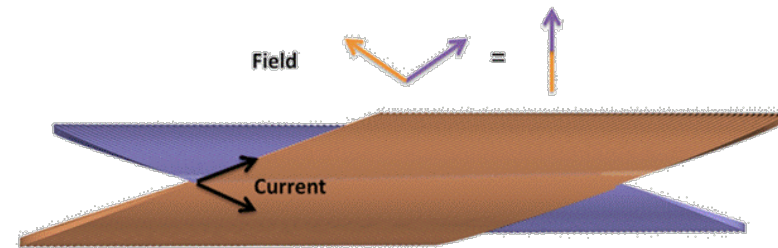
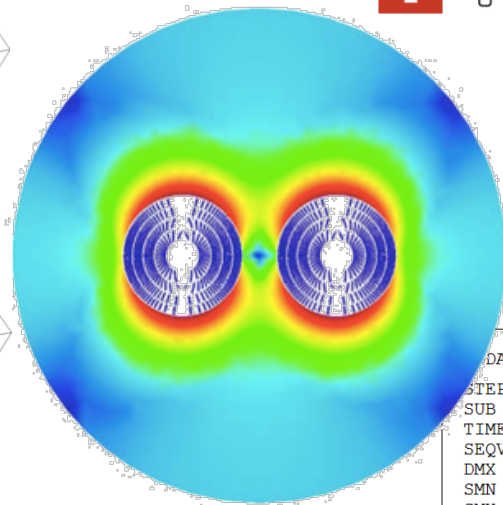
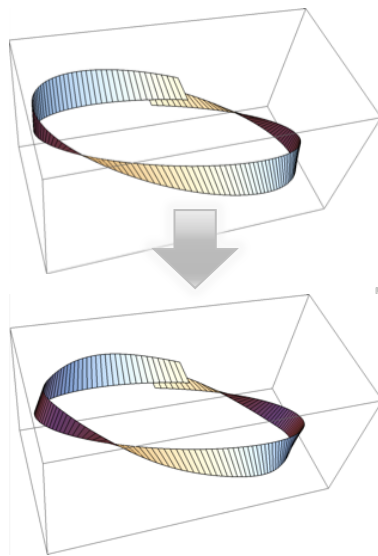


		blocks		$\cos(\theta)$		common coil
Current	(A)	11230		10000		16100
Inductance	(mH/m)	40		50		19.2
Stored energy	(kJ/m)	2520		2500		2490
Coil mass	(tons)	7400		7400		9200

Very efficient use of superconductor

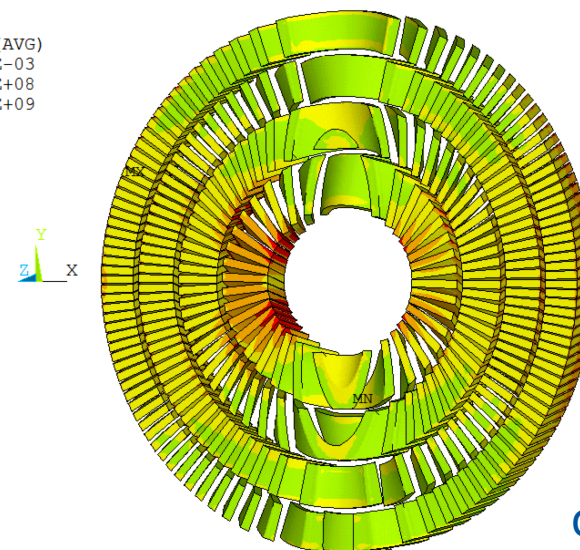
Simplified mechanics and manufacturing ?

# CCT option

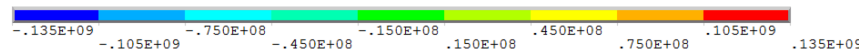


MODAL SOLUTION  
STEP=3  
SUB =10  
TIME=3  
SEQV (AVG)  
DMX =.550E-03  
SMN =.248E+08  
SMX =.195E+09

		CCT
Current	(A)	18055
Inductance	(mH/m)	19.2
Stored energy	(kJ/m)	3200
Coil mass	(tons)	9770



135 MPa  
on the conductor



Operation

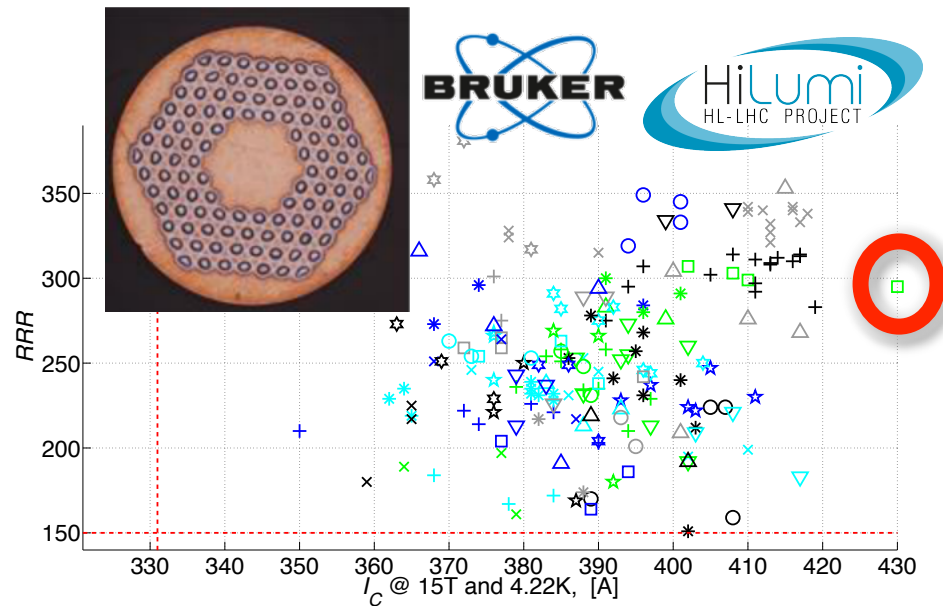


Courtesy of B. Auchmann, PSI and CERN



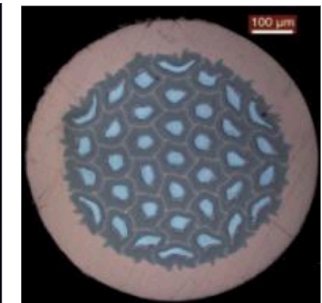
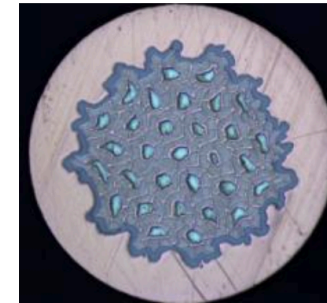
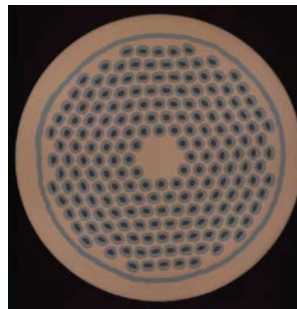
# Conductor R&D

Specification: 1500 A/mm<sup>2</sup> @ 16T, 4.2K

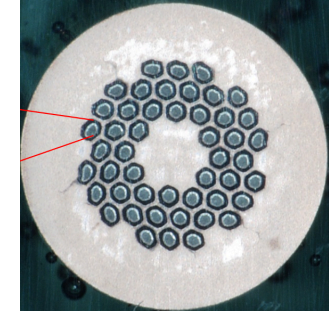
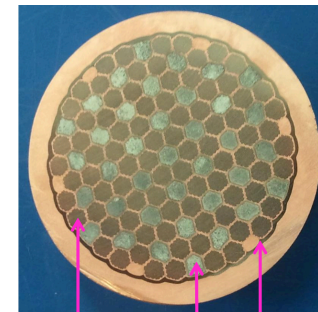


1750 A/mm<sup>2</sup> @ 15T, 4.2K  
 ≈ 1400 A/mm<sup>2</sup> @ 16T, 4.2K

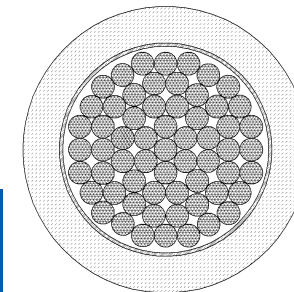
1274 A/mm<sup>2</sup> @ 15T, 4.2K  
 ≈ 1000 A/mm<sup>2</sup> @ 16T, 4.2K



2850 A/mm<sup>2</sup> @ 12T, 4.2K  
 ≈ 1250 A/mm<sup>2</sup> @ 16T, 4.2K



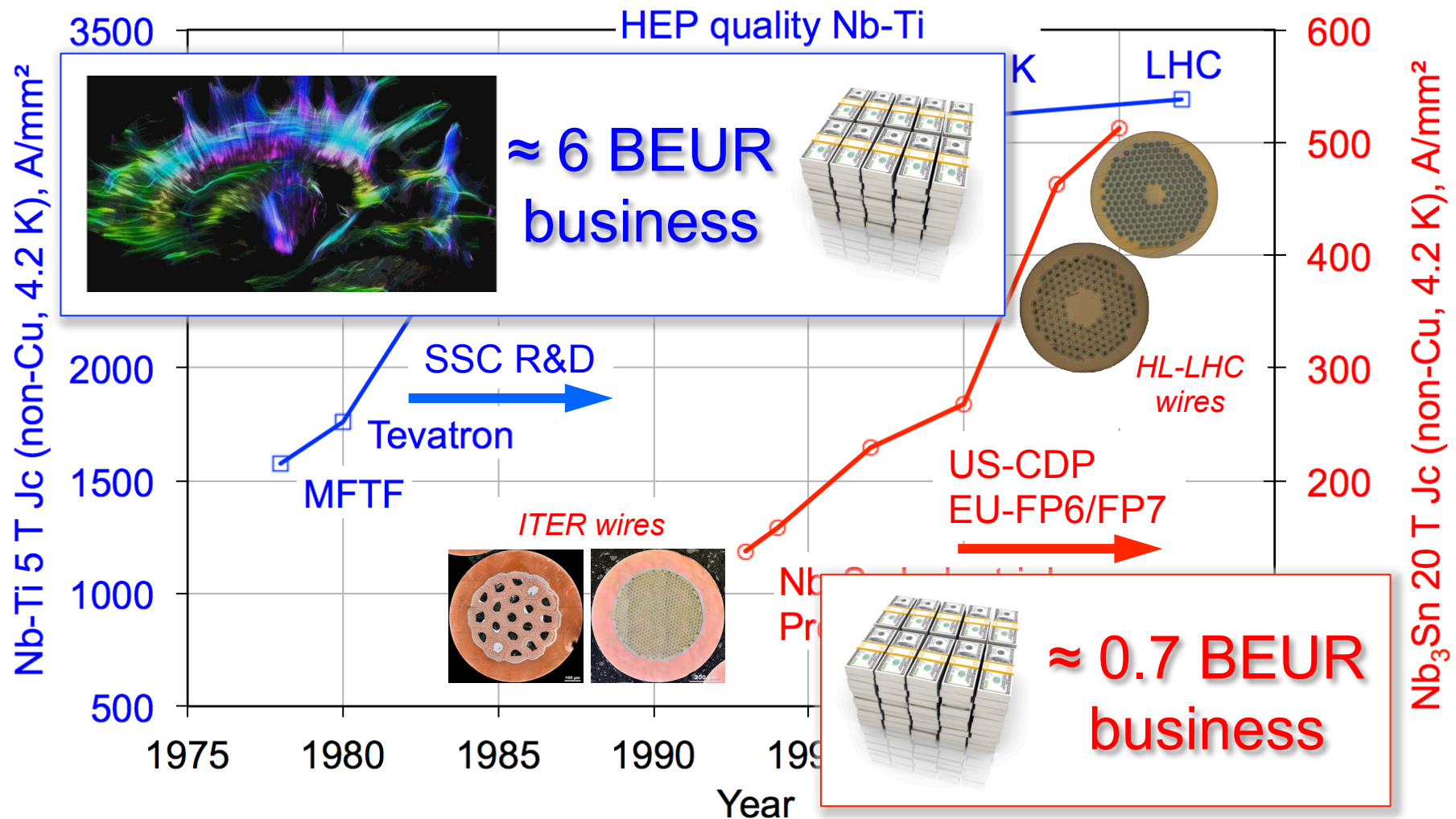
≈ 950 A/mm<sup>2</sup> @ 16T, 4.2K



Results expected later this year



“So I tell you: Ask and it will be given to you” (Luke 11:9)



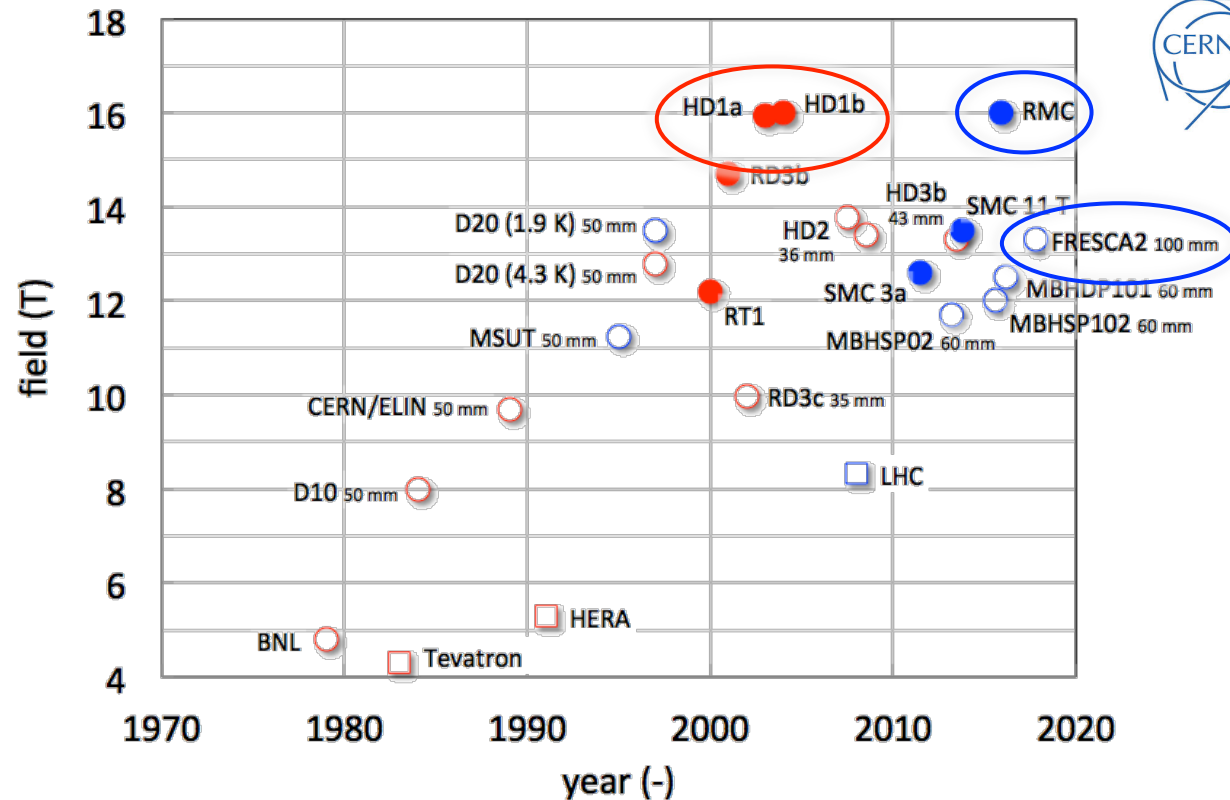
“And this may be known to you: What you do not ask, will not be given to you” (Lucio 1:3)



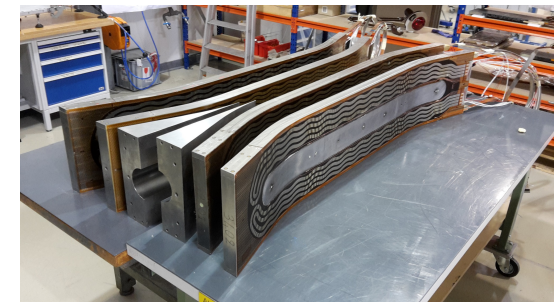
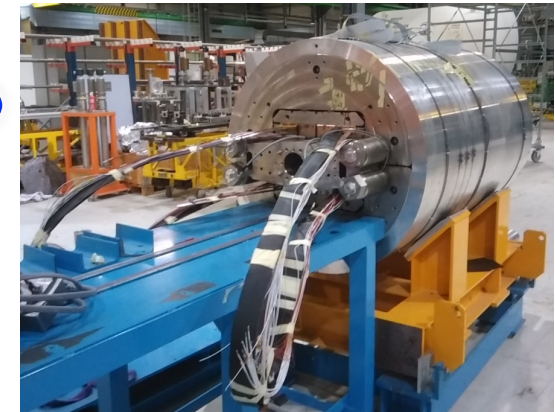
On the unreasonable request of high  $J_C$



# High field “Hall of Fame”



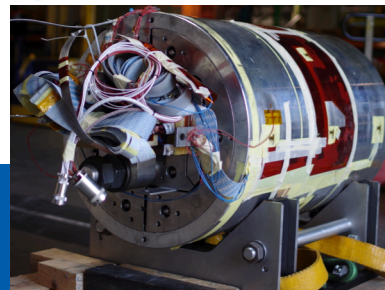
2017: FRESCA2  
(13.3 T at 1.9 K, 100 mm)



2003: LBNL HD1  
(16 T at 4.2 K)



2015: CERN RMC  
(16.2 T at 1.9 K)

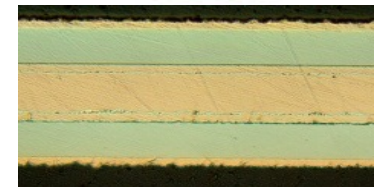




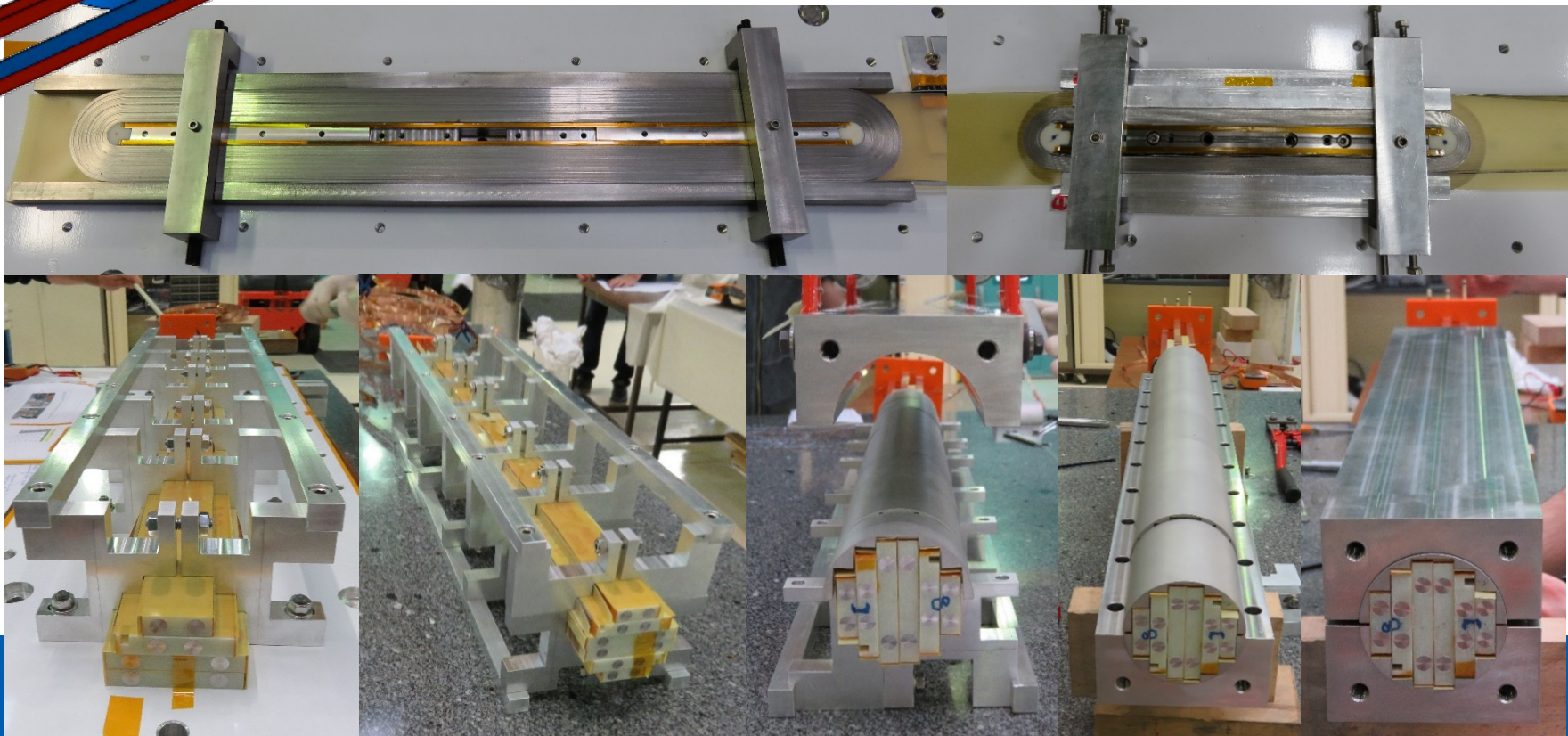
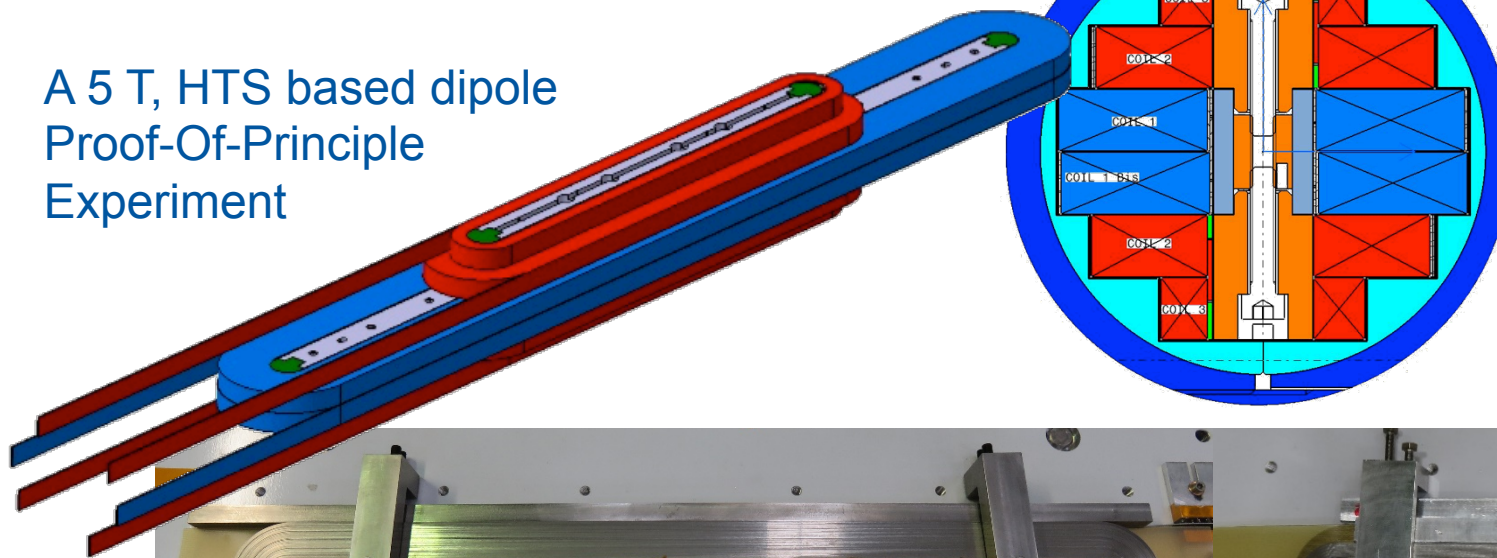
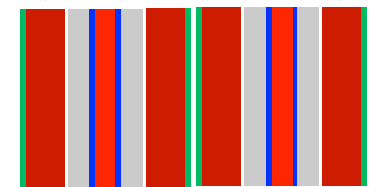


# Racetrack POPE

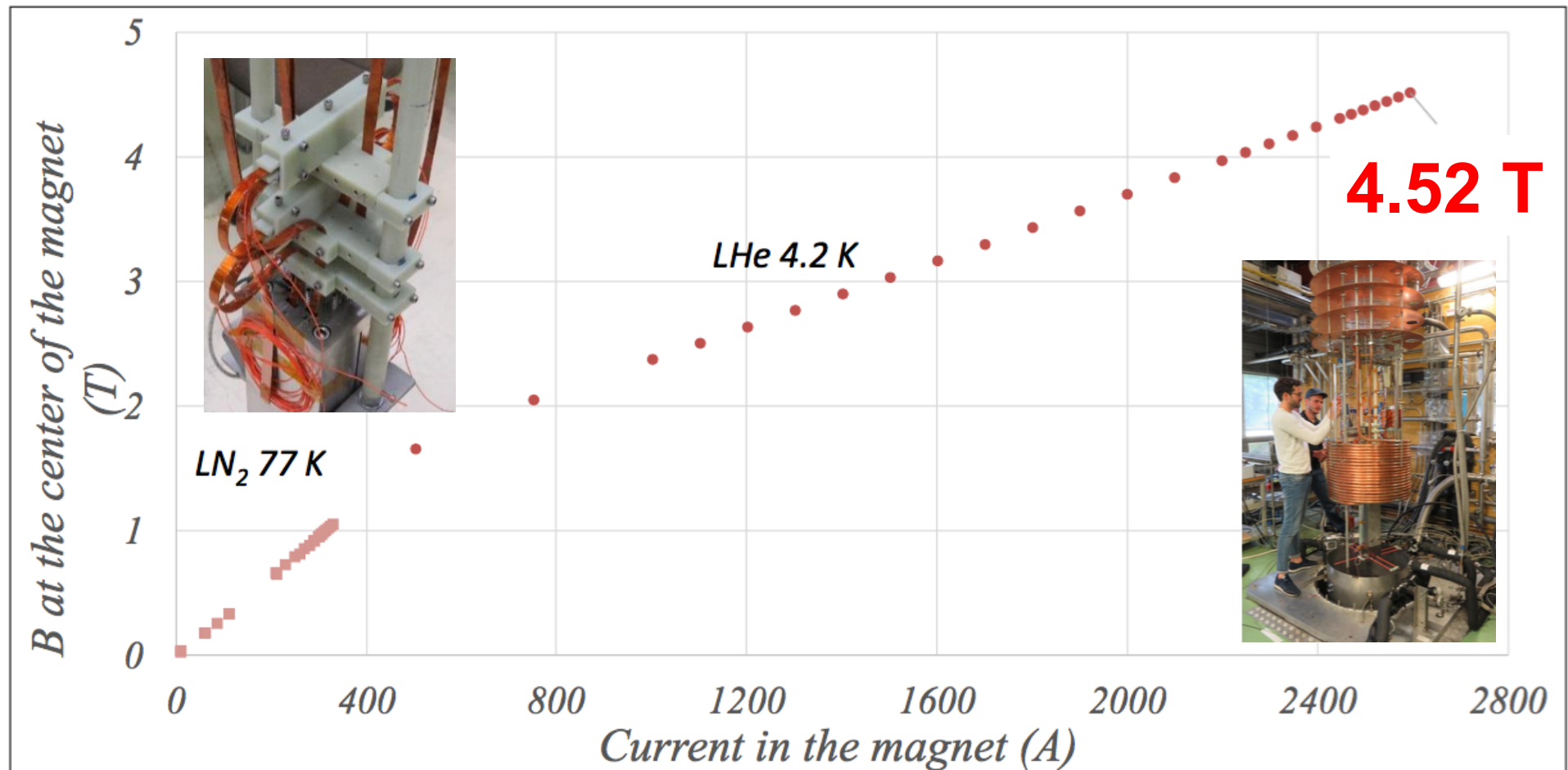
A 5 T, HTS based dipole  
Proof-Of-Principle  
Experiment



920  $\mu\text{m}$

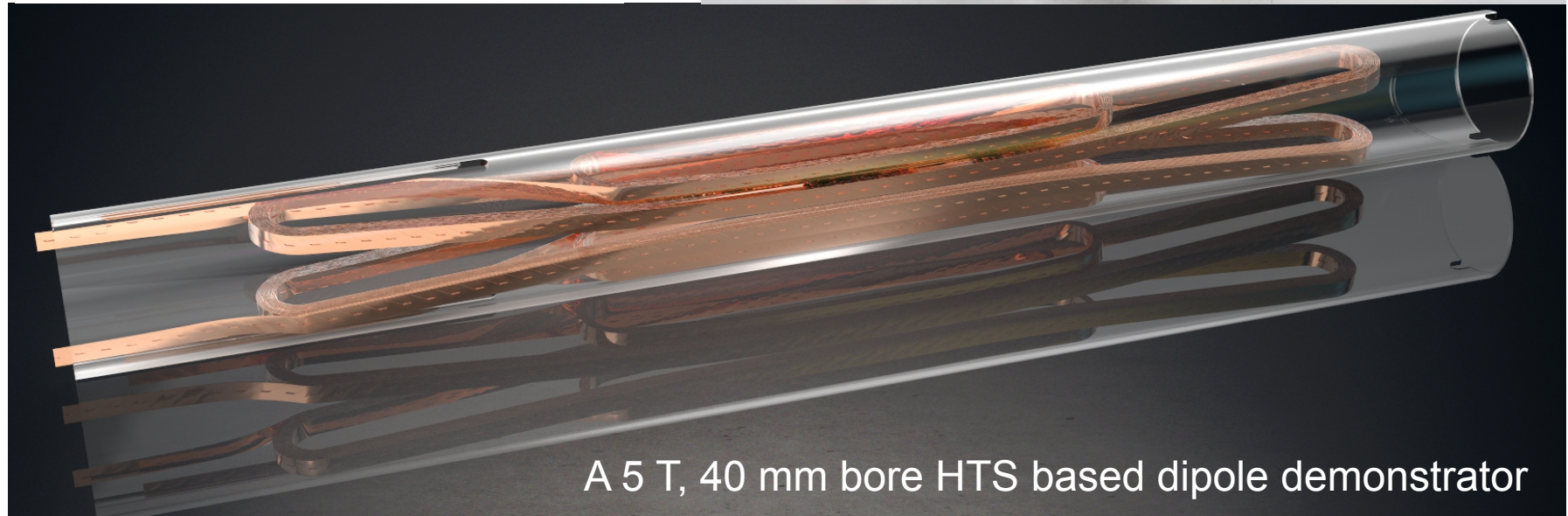
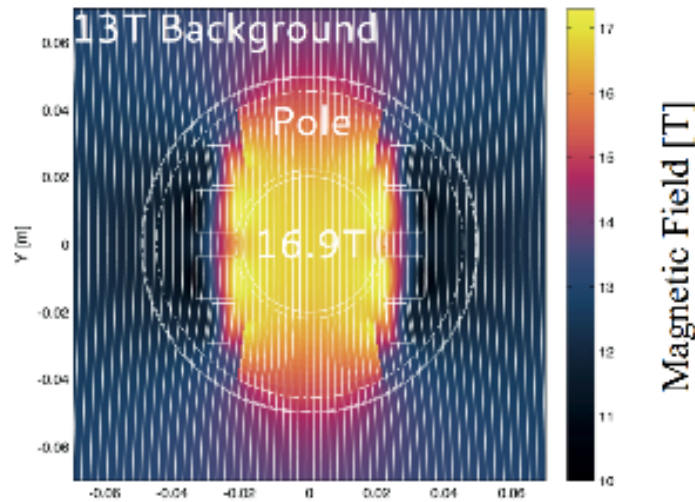


# Racetrack POPE results



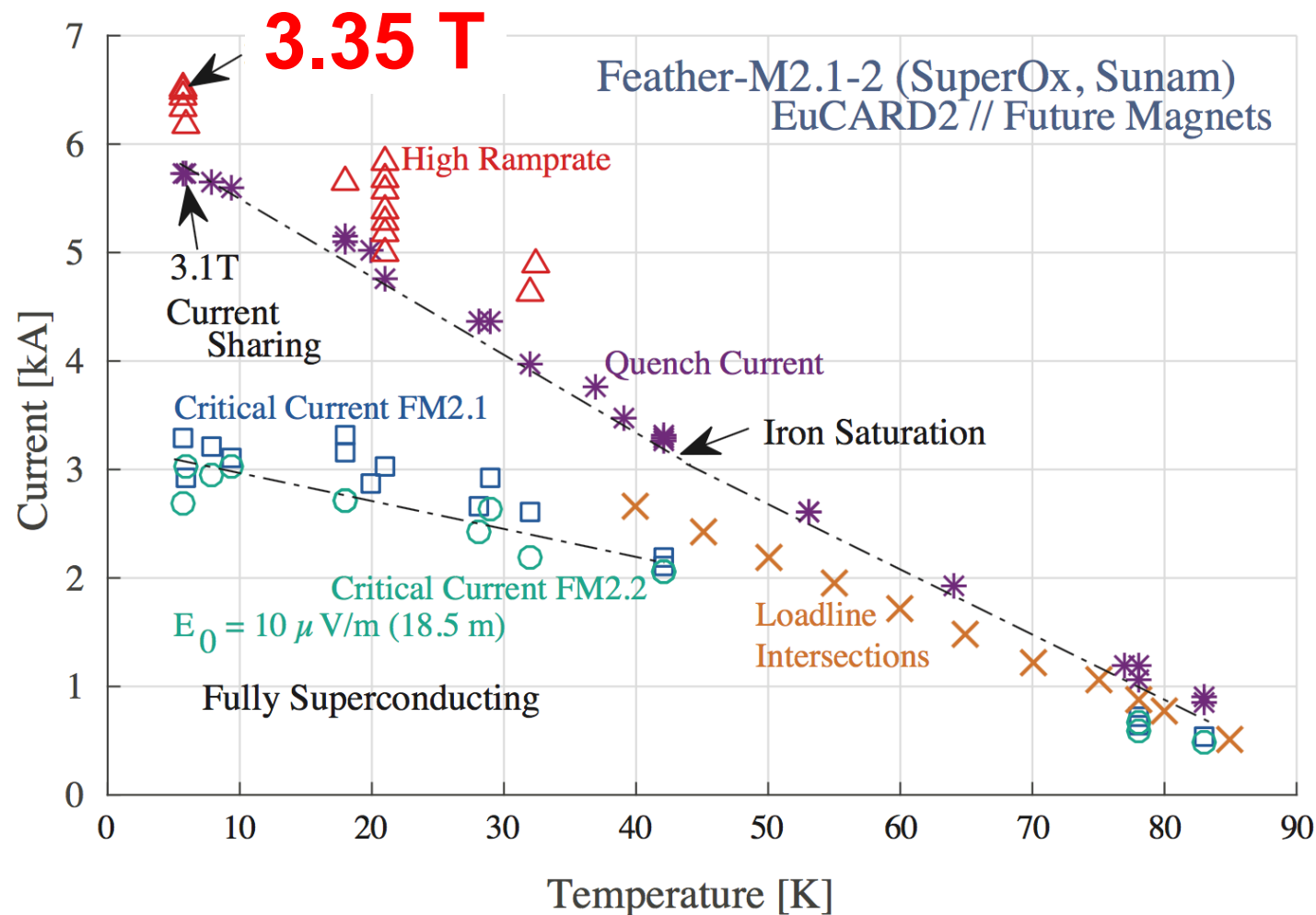


# Short dipole demonstrator



A 5 T, 40 mm bore HTS based dipole demonstrator

# Dipole demonstrator results

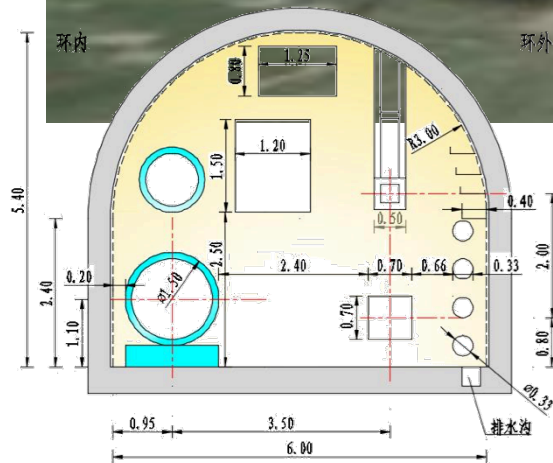
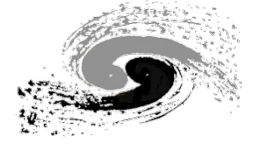




# The Battle of the High Fields

- ~~Get that  $J_c$  up !~~
- ~~Train those magnet faster !~~
- Sustain larger forces !
- Protect those magnets !
- ~~Secure 12 T range, and attack 16 T !~~
- Shoot for 20 T and beyond !

# Super proton-proton Collider



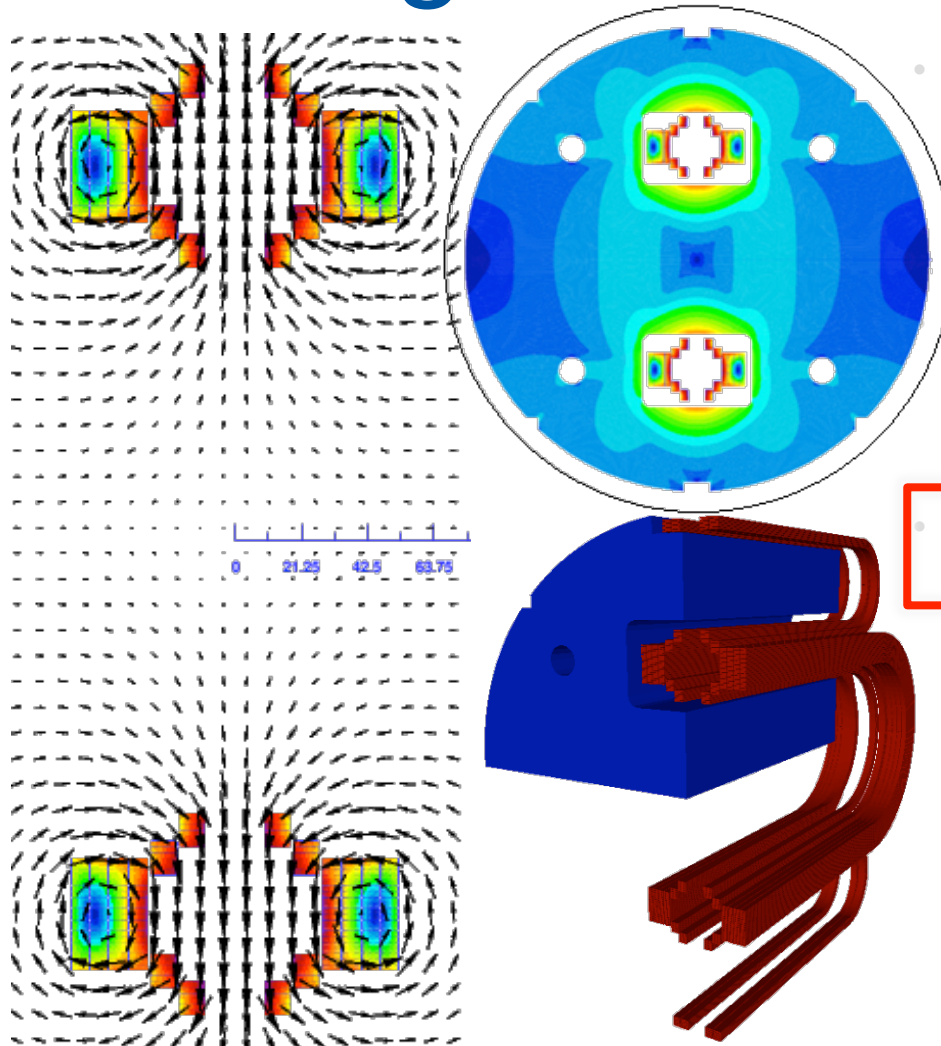
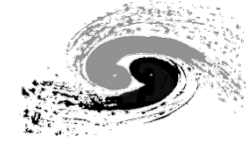
	LHC	FCC	SppC
Circumference (km)	26.7	97.5	100
Dipole field (T)	8.33	16	12...24
C.o.M. energy (TeV)	14	100	70...125



Courtesy of Q. Xu, IHEP



# CN high-field magnet R&D



Conceptual design of common coil 12T dipole

## Baseline design

- Tunnel circumference: 100 km
- Dipole magnet field: 12 T, iron-based HTS technology (IBS)
- Center of Mass energy: >70 TeV

## Upgrade phase

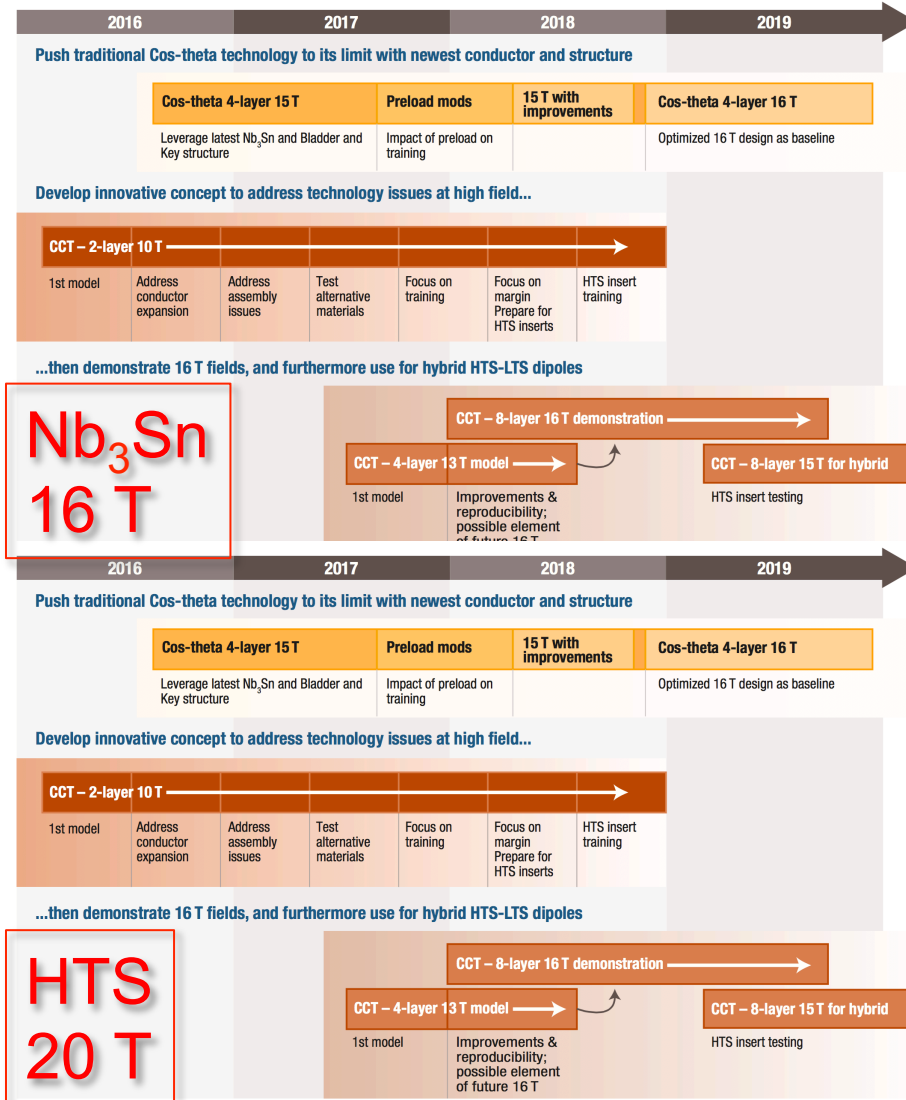
- Dipole magnet field: 20...24T, IBS technology
- Center of Mass energy: >125 TeV

## Development of high-field superconducting magnet technology

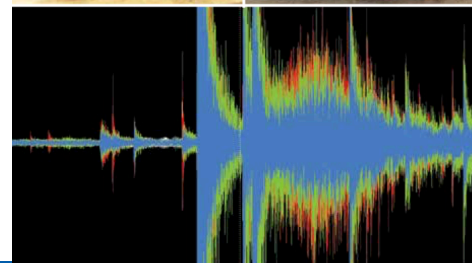
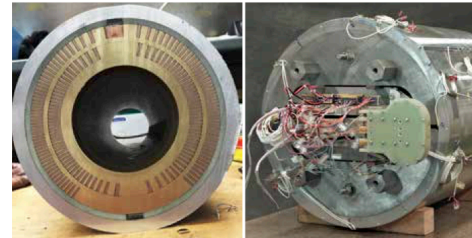
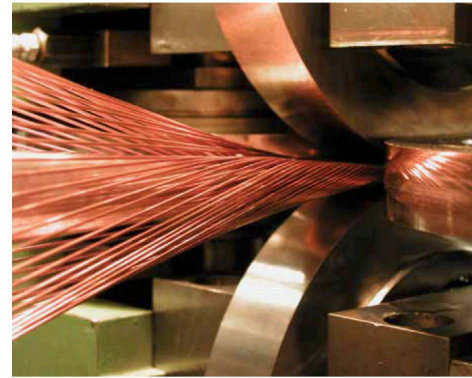
- Starting to develop required HTS magnet technology before applicable iron-based wire is available
- ReBCO & Bi-2212 and LTS wires be used for model magnet studies and as an option for SppC: stress management, quench protection, field quality control and fabrication methods

***Top priority: reduce cost!  
Instead of increasing field***

# US high-field magnet R&D



## The U.S. Magnet Development Program Plan



**S. A. Gourlay, S. O. Prestemon**  
Lawrence Berkeley National Laboratory  
Berkeley, CA 94720

**A. V. Zlobin, L. Cooley**  
Fermi National Accelerator Laboratory  
Batavia, IL 60510

**D. Larbalestier**  
Florida State University and the  
National High Magnetic Field Laboratory  
Tallahassee, FL 32310

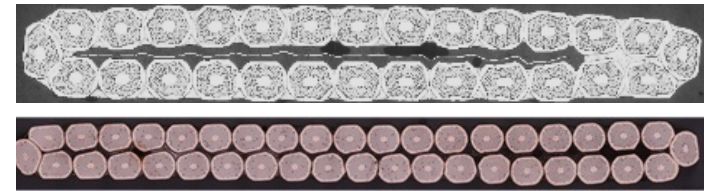
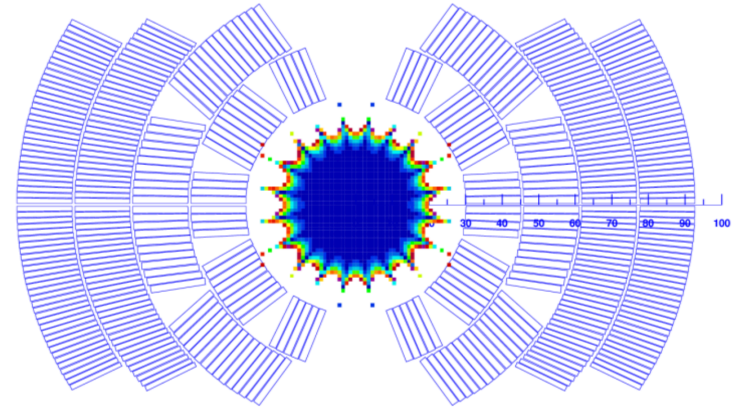
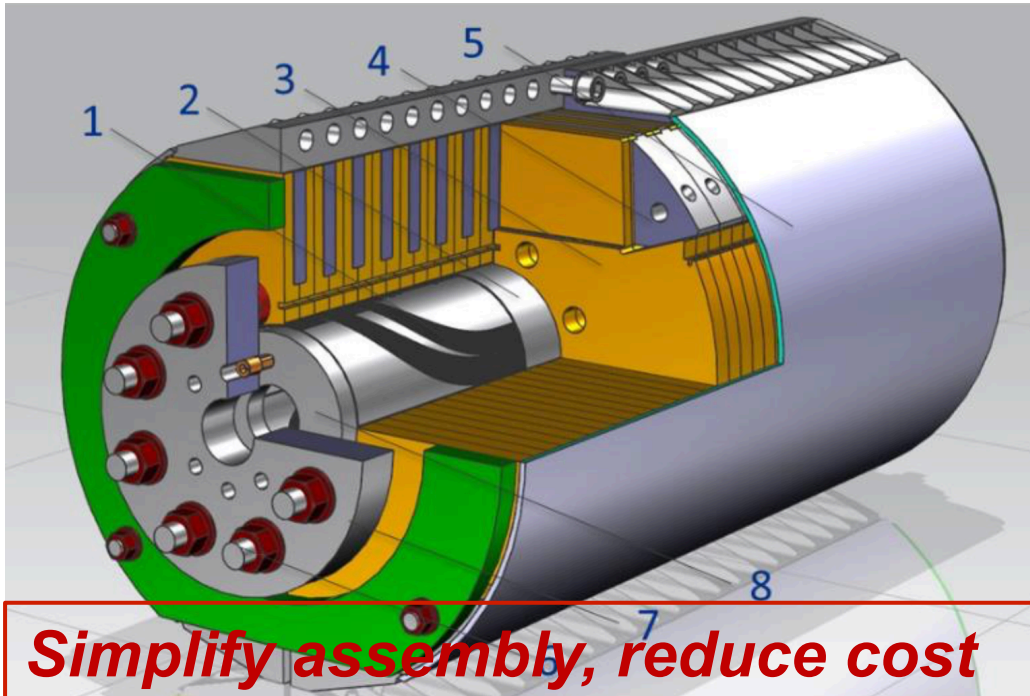
JUNE 2016



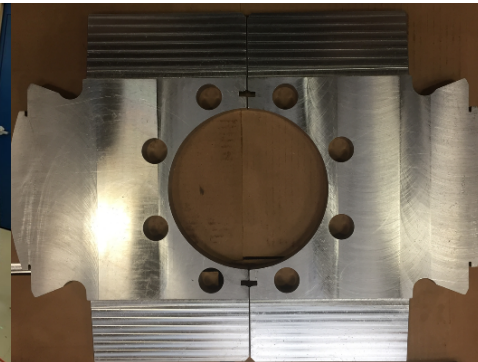
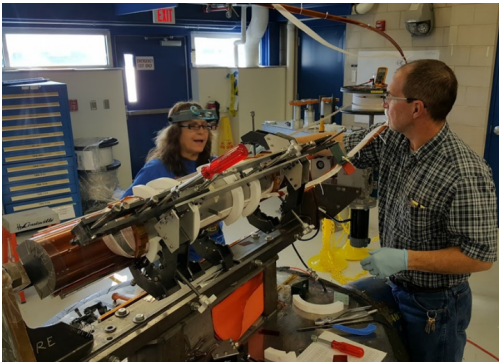
Courtesy of S. Gourlay, US-MDP



# Cos-theta, 4 layers, 15 T dipole



L1-L2: 28 strands, 1 mm RRP 150/169  
L3-L4: 40 strands, 0.7 mm RRP 108/127



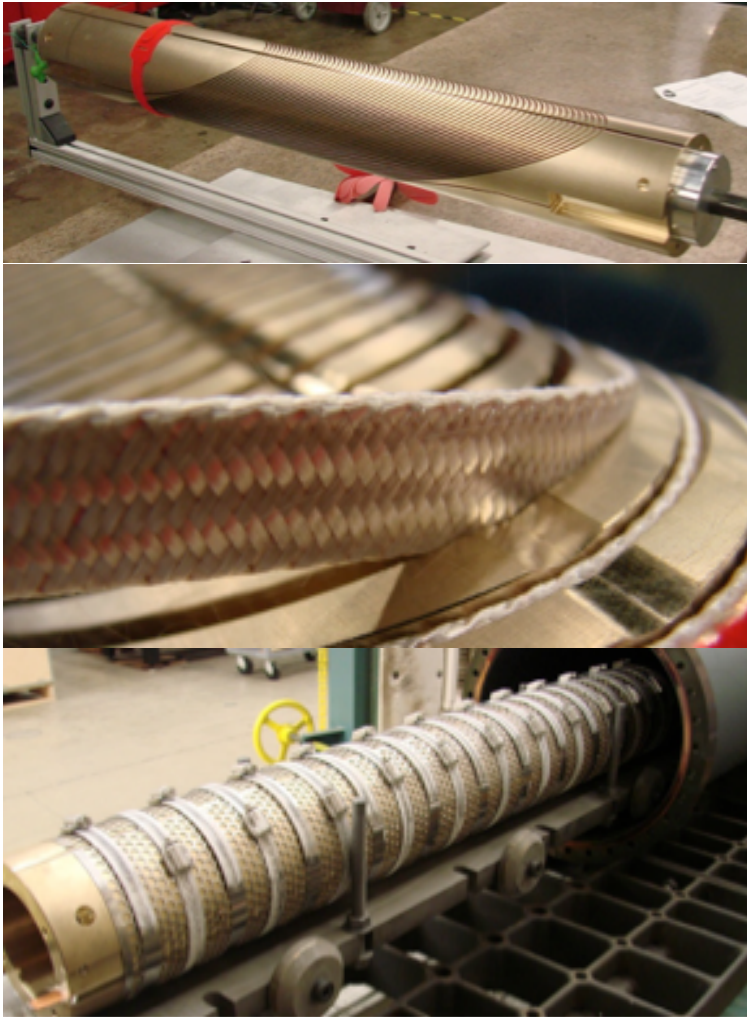
Assembly and test expected in 2018



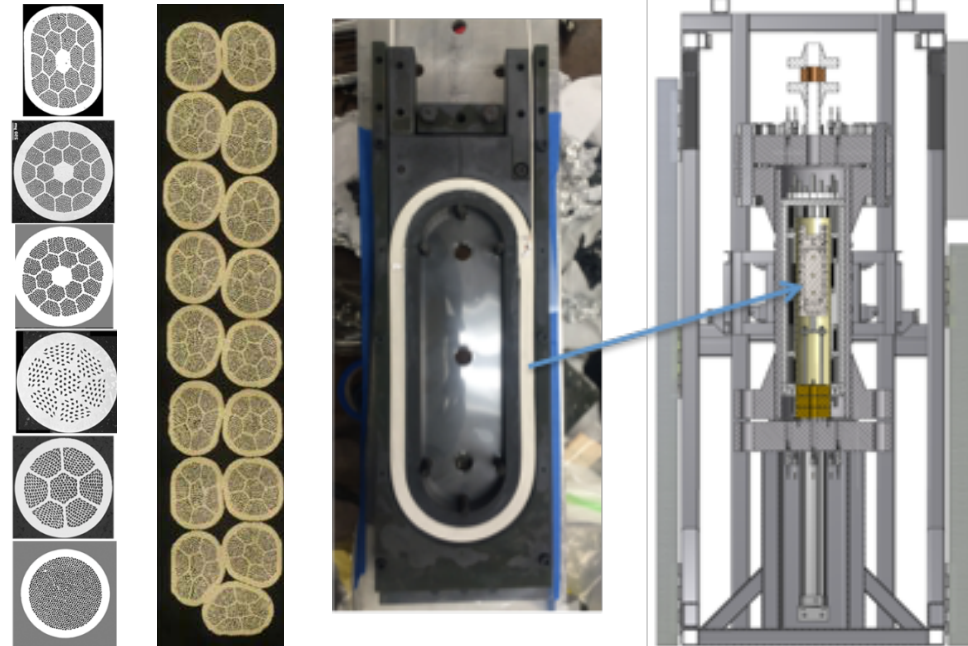
Courtesy of A. Zlobin, FNAL

# US CCT and HTS programs

Nb<sub>3</sub>Sn cable in CCT geometry



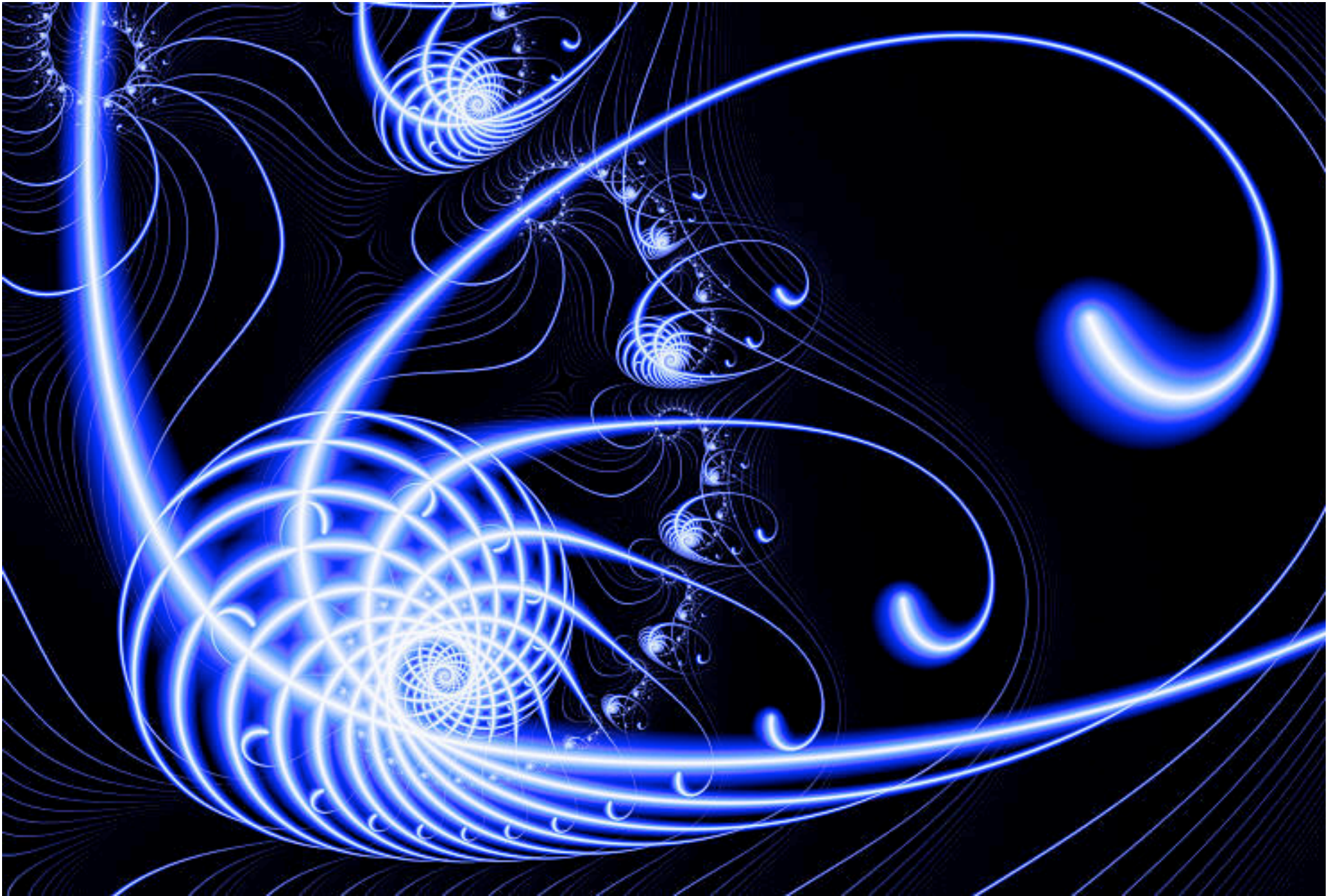
Bi-2212 cable in racetrack



REBCO CORC in CCT geometry







Summary and perspective

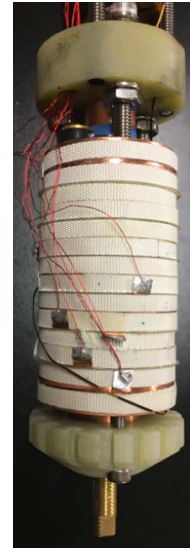
# *An executive summary*

- The LHC High-Luminosity Upgrade is the **spring-board** for new magnet technology, and provides an interesting opportunity for industry
  - Production in 2018-2022
  - **First use ever of Nb<sub>3</sub>Sn in a running accelerator**
- The **next step** is the development of magnets for an “FCC”
  - Model activities are planned in EU laboratories (and US) in 2018-2022
  - Prototyping in industry (full length, ≈10 magnets), in 2022-2025
  - **This is the logical sequence of the HL-LHC production, profiting from Nb<sub>3</sub>Sn technology established in laboratories and industry**
- HTS is only in its infancy, but is the **disruptive high-field magnet technology** of the future
  - Requires high-tech R&D, spanning from material science to electromechanical engineering, 5 years program defined
  - **HTS is the high-risk/high-return investment of the future**

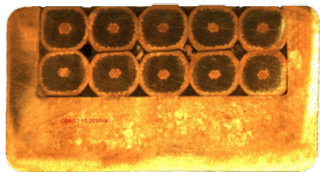
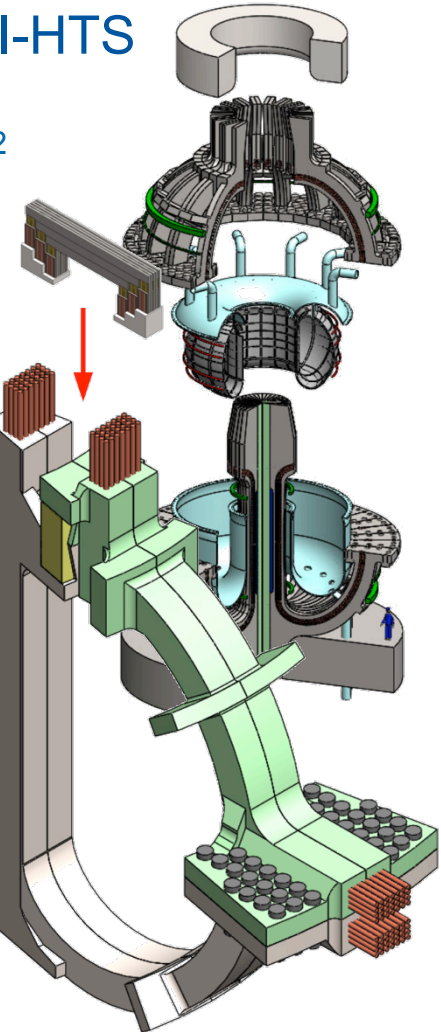


# Is all of this useful ?

Fusion: MIT ARC reactor  
 $B_t = 9.2\text{ T}$   
HTS cable (20 T at 20 K)



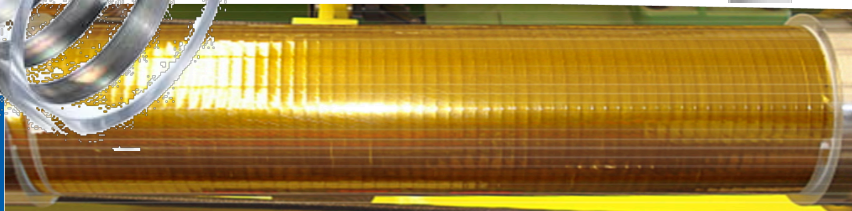
HF science: NI-HTS  
42.5 T  
 $J_E > 1000\text{ A/mm}^2$



MRI: 11.7T Iseult MRI  
Nb-Ti conductor (1.9 K)

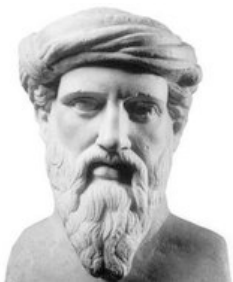


NMR: 28.2T (?)  
4 mm YBCO tape

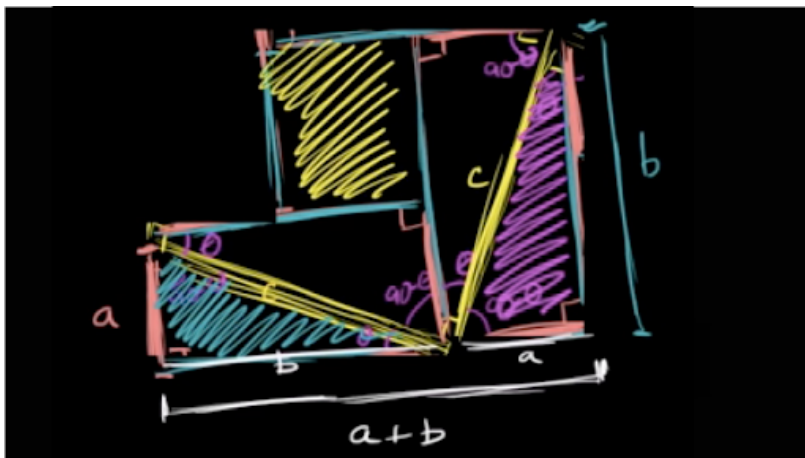


# Now, is all of this really useful ?

## Pythagoras theorem (ca. 570–495 BC)



$$c^2 = a^2 + b^2$$



A piece of cardboard and a twig of olive

## Hamiltonian of the Standard Model of Physics (ca. 1961-2012 AD)

*Discover the physics of applications to come, and not yet thought of...*

*... Provide an immediate return in new technology and industrial applications, ...*

*... Give a nest to the scientists of the future where they educate and train...*

*... Witness a living and successful experiment in cross-culture relations...*

A 5 BEUR accelerator and a few tens of thousands of scientists



... a quest for an intimate order in Nature



# Credits and grateful acknowledgements

To those that have conceived, engineered, realized, and tested  
the wires, cables and magnets discussed here:

## Present and “significant previous” CERN contributors:

B. Auchmann, H. Bajas, T. Boutboul, M. Bajko, A. Ballarino, B. Bordini, A. Devred, P. Ferracin, L. Fiscarelli, J. Fleiter, P. Hagen, S. Izquierdo Bermudez, M. Karppinen, G. Kirby, F. Lackner, D. Leroy, A. Milanese, L. Oberli, J. C. Perez, C. Petrone, H. Prin, D. Richter, G. De Rijk, F. Savary, Ch. Scheuerlein, D. Schoerling, S. Tavares, E. Todesco, D. Tommasini, G. Willering

## Our present post-docs:

A. Chiuchiolo, E. Nillson, J. Van Nugteren, R. Ortwein, E. Rochepault, G. Vallone

The CERN TE-MS C Group, as well as TE-CRG, TE-EPC, TE-MPE for their support

## The main sponsors of the programs described here

L. Rossi (HL-LHC Project) and M. Benedikt (FCC Study)

## Our EU collaborators at:

CEA Saclay, CIEMAT Madrid, CNR SPIN Genova, INFN Milano (LASA) and Genova, KIT, RAL, University of Geneva, University of Southampton, University of Tampere, University of Twente, University of Vienna and ATI

## Worldwide collaborators at:

ASC at NHMFL, Bochvar, BNL, FNAL, IHEP, KAIST, KEK, LBNL, US-DOE, US-LAUP and US-MDP

## Our industrial partners:

ASG, BNG, Bruker-EAS, Bruker OST, Bruker-HTS, GE, Furukawa Electric, JASTEC, KAT Kiswire, OI, Sunam, SuperPower, SuperOx, TVEL ChMP