



TRAINING OF THE LHC DIPOLES ABOVE 6.5 TEV OPERATIONAL CURRENT

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Based on the hardware commissioning data of 2017, 2016, 2015 and 2008
and on production data 2001-2006

Thanks to MP3 team, SM18 team (present and past),
and project engineers at the time of production



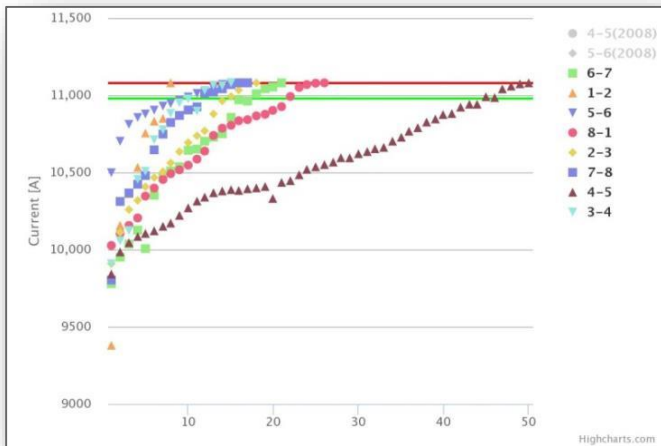
CONTENTS



- A bit of history
- Distributions of quench currents
- The powering above 6.5 TeV
- Variations along the production
- Correlations to individual tests
- Conclusions

- LHC dipoles assembled by **three manufacturers** (series 1000, 2000 and 3000)
 - Built to print, same procedures with few exceptions
- LHC energy / dipole field / current / loadline margin:
 - Nominal LHC energy of 7 TeV: dipole at 8.3 T, corresponding to 11.85 kA, dipoles at 86% of loadline margin
 - Ultimate LHC energy of 7.5 TeV: dipoles at 8.9 T, corresponding to 12.75 kA, dipoles at 92% of loadline margin
- Individual tests: all magnets tested at 1.9 K
 - All powered above 12.0 kA (i.e. for 7 TeV operation)
 - About 50% powered to 12.85 kA (i.e. for 7.5 TeV operation)
 - Less than 10% went through thermal cycle (biased sample)
- LHC operated at 3.5 TeV, then at 4 TeV in Run I
 - Consolidation of dipole splices in 2013-14 allowed to go to high energies

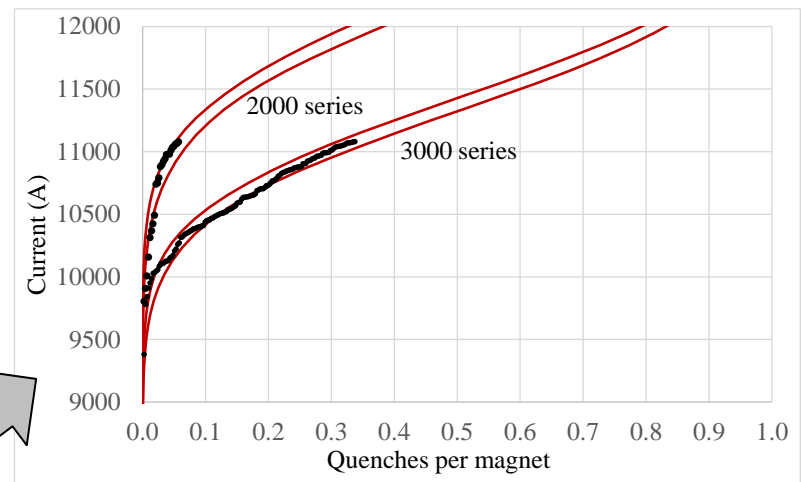
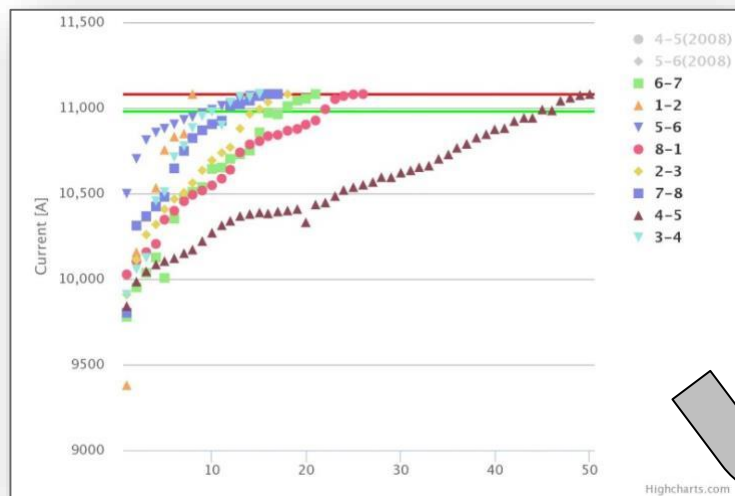
- In 2015 we aimed at operation at 6.5 TeV (10980 A)
 - We took 100 A operational margin, so we trained LHC up to 11080 A
 - 172 quenches
 - **Large difference between series** confirmed
 - 5 quenches from 1000 series (1%)
 - 27 quenches from 2000 series (12%)
 - 140 quenches from 3000 series (87%)
 - **Negligible number of second quenches** (6%), all in 3000 series
 - Second quench definition: magnet quenching twice



sector	installed per sector			total
	1000	2000	3000	
12	50	95	9	154
23	56	58	40	154
34	44	81	29	154
45	48	44	62	154
56	28	42	84	154
67	57	36	61	154
78	53	40	61	154
81	64	24	66	154
LHC	400	420	412	1232

sector	Quenches to 11080 A in 2015			
	1000	2000	3000	total
12	2	1	4 (1)	7 (1)
23	0	2	15	17
34	1	7	8 (1)	16 (1)
45	0	3	46 (7)	49 (7)
56	0	0	17	17
67	0	1	19	20
78	2	10	6	18
81	0	3	25 (2)	28 (2)
LHC	5	27	140 (11)	172 (11)

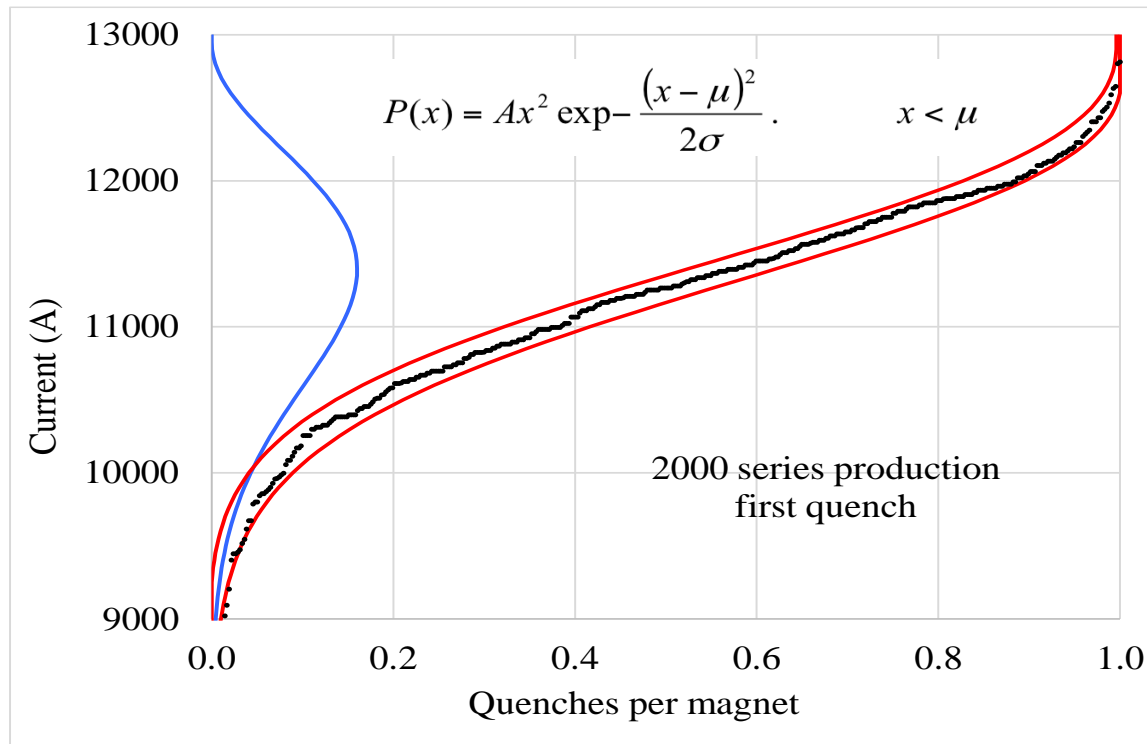
- In early 2016 the management decided **to aim at 7 TeV as LHC operational energy** after 2019-2020 shutdown
 - Based on the **very smooth operation at 6.5 TeV** (see J. P. Tock talk)
 - Based on a on Gaussian fit of the quench distributions, **giving about 500-600 quenches to reach 7 TeV**
 - Training curve as integral of a Gaussian distribution (E. Todesco, et al. ASC 2016)



Training of the 8 sectors of LHC (left), and the same data separated by series with Gaussian fit (right)

- In winter 2016-2017, 308 dipoles powered above 6.5 TeV

- First observations of a **Gaussian tail** in quench distribution suggested using an asymmetric Gaussian for the fit
 - Further analysis showed that a **Gaussian multiplied by a parabola** fit well the data



Modified Gaussian fit for the first quench in individual test (D. Mapelli thesis)

- We had **32 quenches above 11.08 kA**
 - The campaign has been stopped around 11.5 kA by
 - Short circuit in sector 34
 - Available time in sector 45

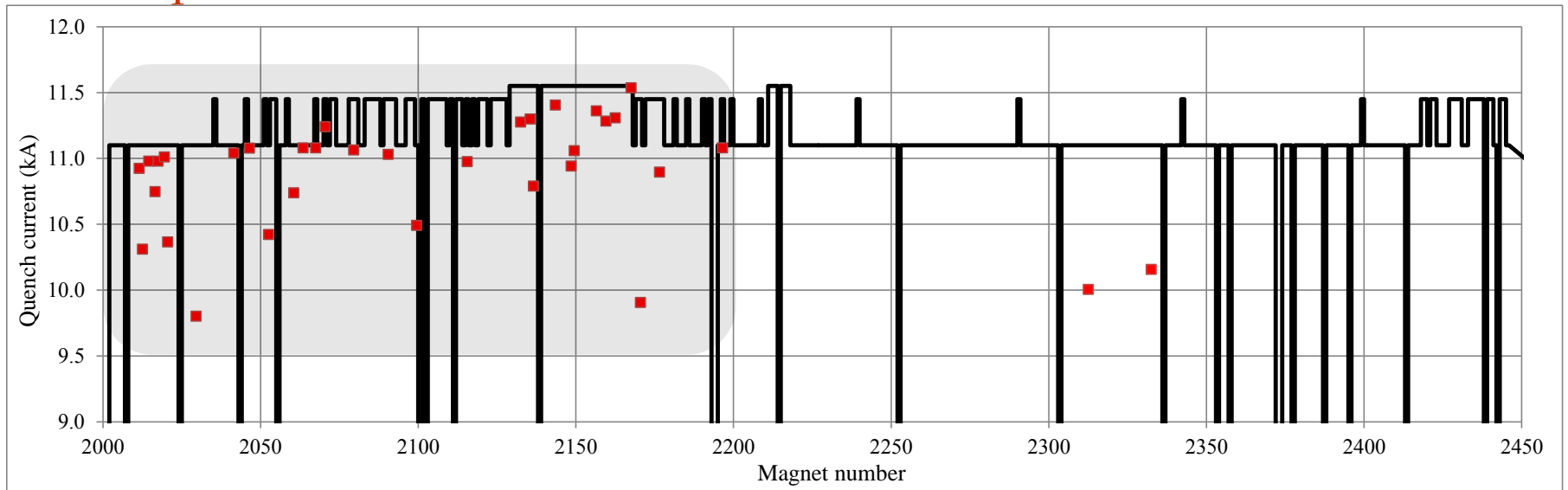
2016: quenches from 11080 A to 11415/11536 A

sector	1000	2000	3000	total	current (A)
34	1	1	6 (2)	8 (2)	11415
45	0	7	17 (8)	24 (8)	11536
total	1	8	23 (10)	32 (10)	

A. Verweij and MP3 team, 2016-2017

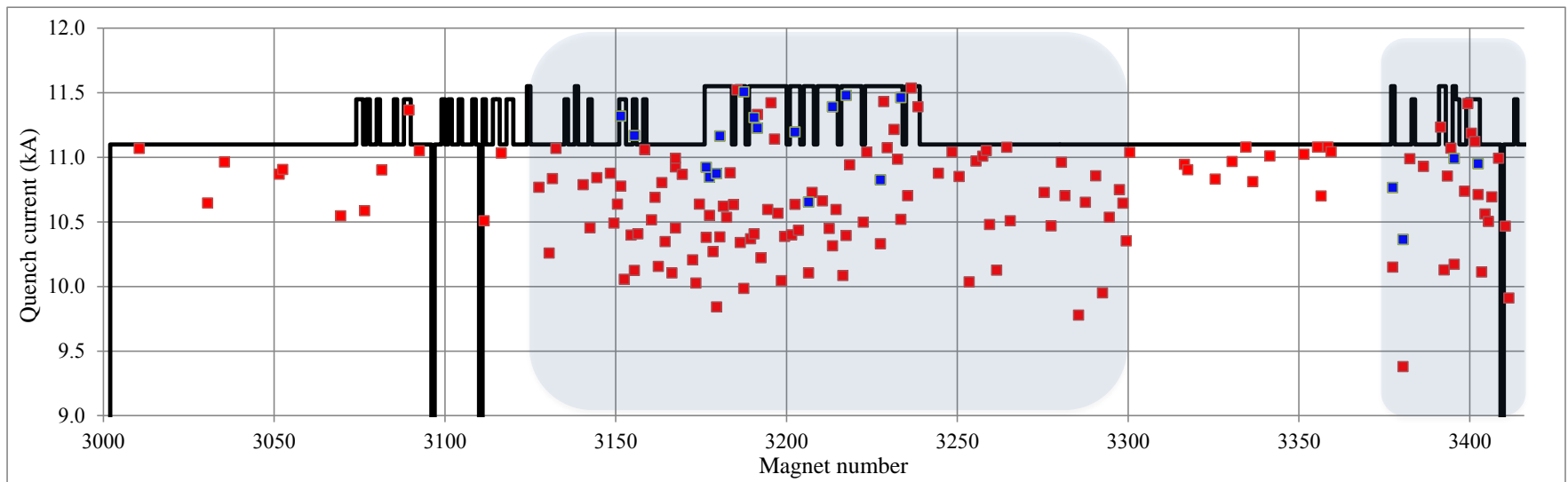
- Decision to consolidate diodes in 2019-20 to avoid shorts (**J. P. Tock talk**)
- The campaign confirmed the main features
 - Large difference **between series**, large difference **within series**
 - No second quenches in 1000 and 2000 series
 - **No visible showstopper**
- Capability of the MP3 team to safely deal with large number of quenches, and all the complexity of the protection system

- The campaign confirmed very large differences along the 2000 and 3000 series production
 - 2000 series has the **second half of the magnets with negligible quench**



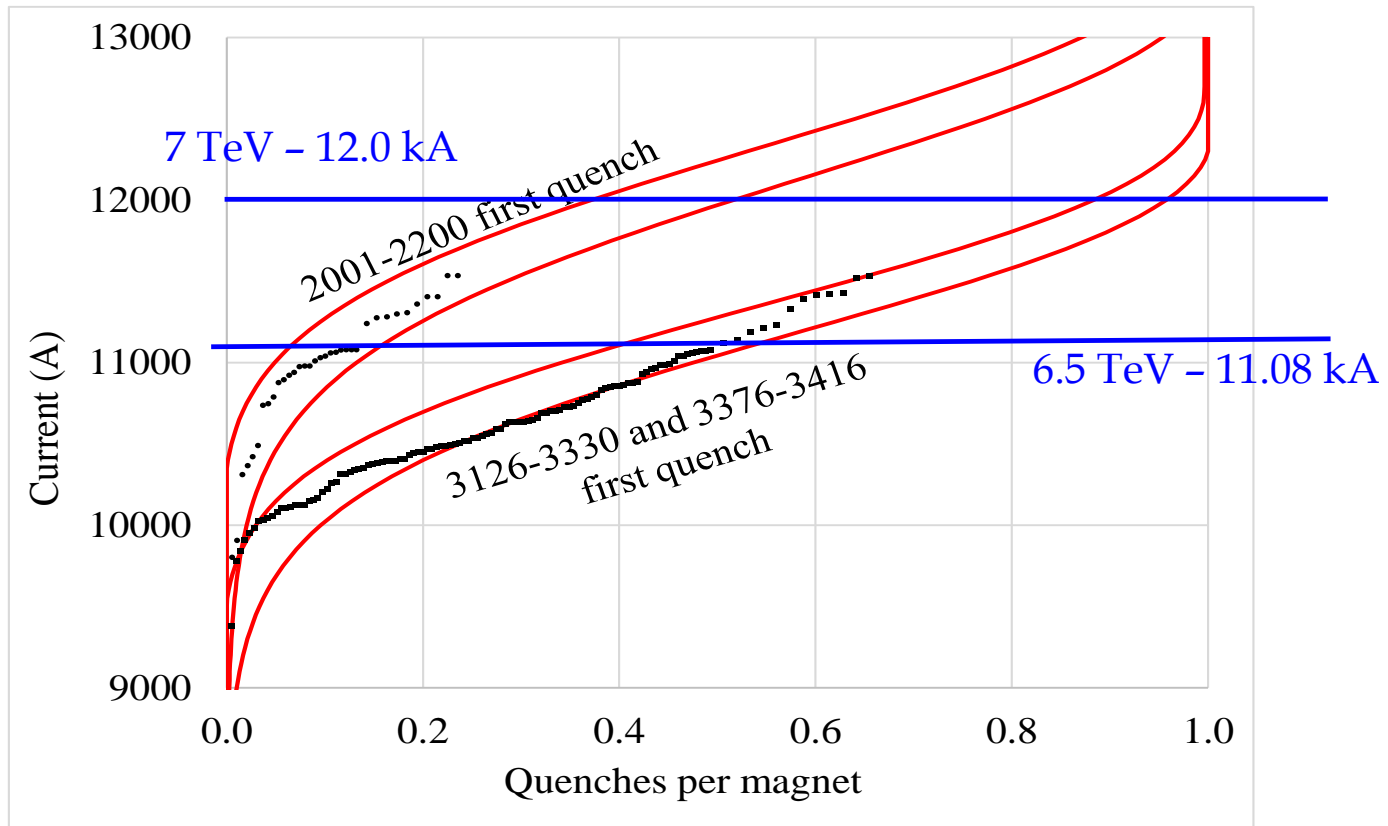
- Red dots: first quenches after installation
 - No second quenches observed
- Black line: maximum current reached in the LHC

- The campaign confirmed that **second quenches are seen only in part of the 3000 production**
 - In both cases the reasons for these variation are still unknown



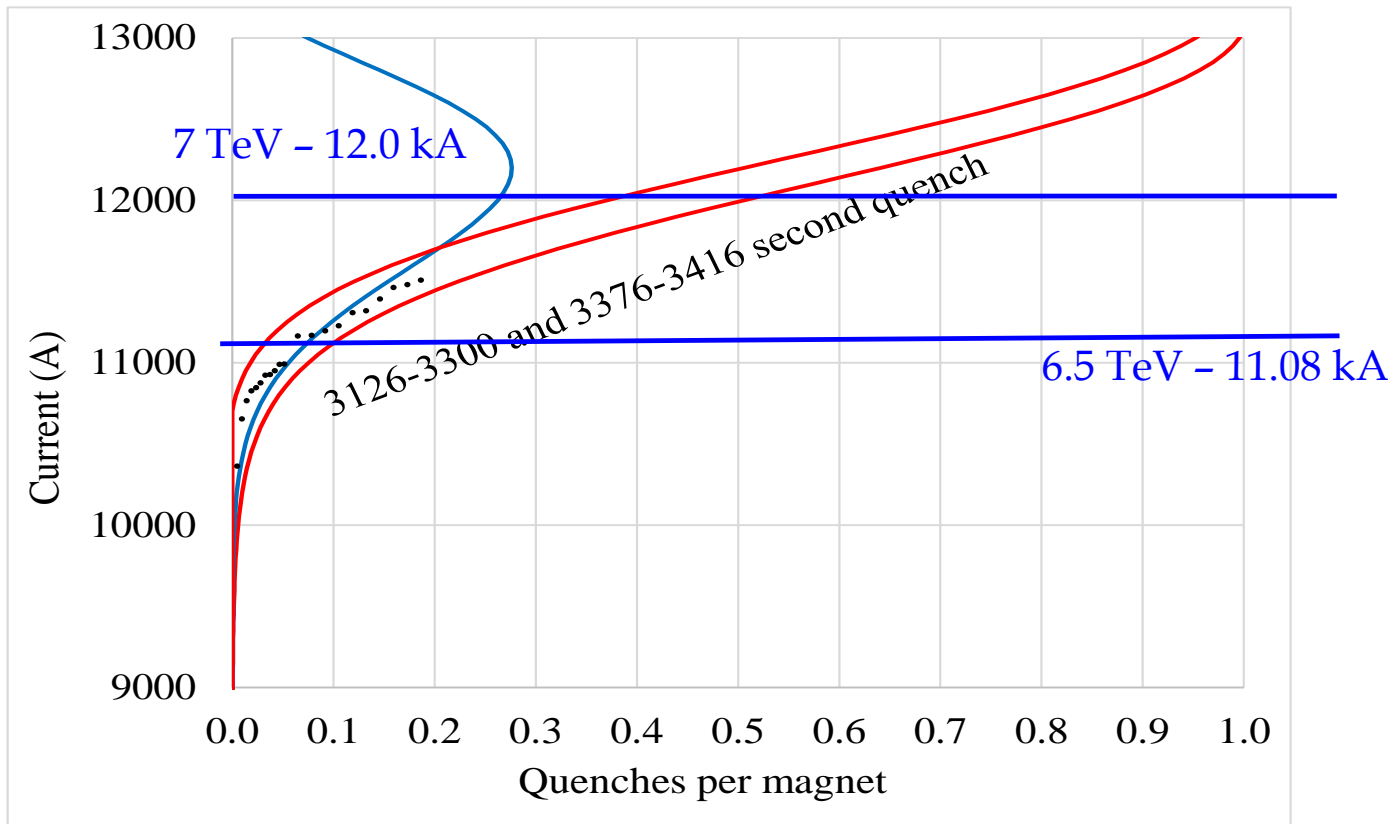
- Red dots: first quenches after installation
- Blue dots: second quenches after installation
- Black line: maximum current reached

- Data above 11.08 kA follow the modified Gaussian fit
 - Statistics is low, so there is a **large statistical error** – but no wall is visible



Modified Gaussian fit for first quench of two batches of 2000 and 3000 series, and training after installation

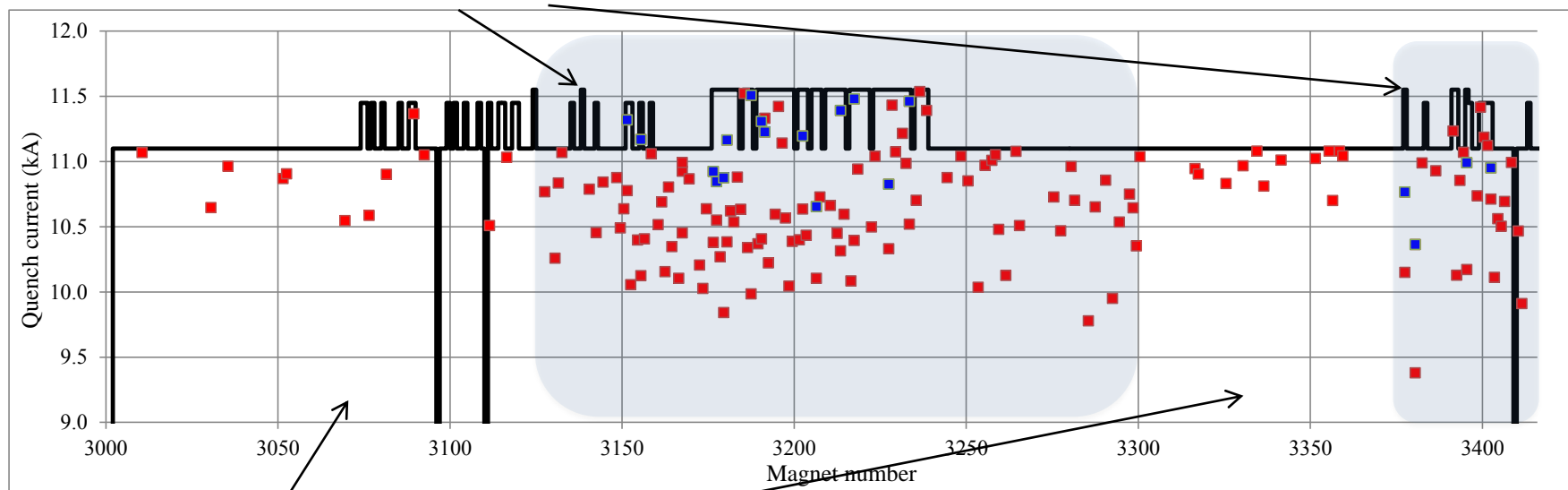
- Same for the case of the second quench
 - Statistics is low, so there is a **large statistical error** – but no wall is visible



Modified Gaussian fit for second quenches, and training after installation

- We find a **strong correlation of the training after installation to individual tests after thermal cycle**

35% of these magnets tested ATC had a quench below 11.08 kA



0% of these magnets tested ATC had a quench below 11.08 kA

- On the other hand, **no correlation to quench at first powering** (35% in both batches)

- LHC **will aim at 7 TeV operation** after 2019-2020 shutdown
 - This corresponds operating 1232 dipoles at 86% of the short sample current
 - A new powering campaign above 6.5 TeV has been done in winter 2016-2017 on one quarter of the LHC (308 dipoles)
- Data confirm the **absence of showstoppers** towards higher fields (and energies)
 - Half of the LHC magnets have negligible quench
 - The other half follow modified Gaussian distributions, and after initial saturation (integration of the tails) we are now in a quasi-linear regime (integration of the peaks)
 - A 500-600 quench estimate to reach 7 TeV operation is confirmed
- **Strong differences between the three series**, and within the 2000 and 3000 series, are visible, seen in individual tests after thermal cycle, and not understood