

Development of LN₂ cooled RE-Ba-Cu-O superconducting magnet for NMR use

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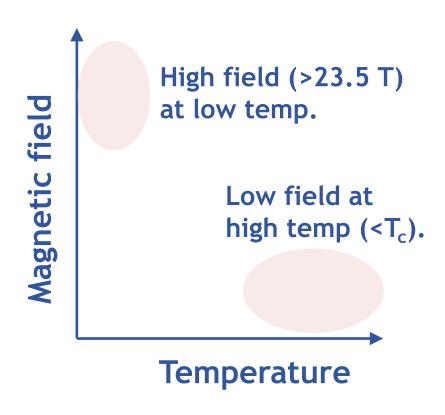
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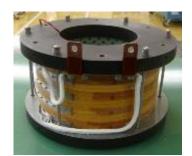


HTS for two extreme areas



Hashi, JMR 2015 Nishijima, TAS 2016





Bi-2223 1Τ-φ106

Nishijima, RSI 2013





Motivation of LN₂ cooled superconducting magnets

NEWS IN FOCUS



Magnetic resonance imaging scanners rely on liquid helium to cool their superconducting magnets.

RESEARCH MATERIALS

Qatar blockade hits helium supply

Researchers braced for shortages as Gulf state forced to close its production plants.

with supplies, if needed. "This can negatively impact his career; all of us who are senior colleagues would do anything we can to avoid that situation," says the scientist.

Qatar is the world's largest exporter of helium and its second-largest producer, accounting for 25% of global demand (see 'Helium supplies'). So the blockade will inevitably cause shortfalls over the next few months, says Phil Kornbluth, a consultant based in Bridgewater, New Jersey, who specializes in the helium industry.

Countries likely to be most affected are those closest to Qatar. But Asian countries such as India, China, Japan, Taiwan and Singapore are also at risk. "But none of us are immune," adds William Halperin, a researcher in low-temperature physics at Northwestern University in Evanston, Illinois.

LOW PRIORITY

Labs account for only around 6% of the helium market; most helium is used in the electronics industry, hospital magnetic resonance imaging scanners, and airships and balloons. This means that suppliers tend to prioritize deliveries to larger customers — not scientists — when supplies are limited.

Many researchers had hoped that supply disruptions were a thing of the past, because the installation of substantial new plant in Qatar had expanded and helped to secure the global helium supply. But Hayes says that she warned the community against complacency, given the political volatility in the Middle East.

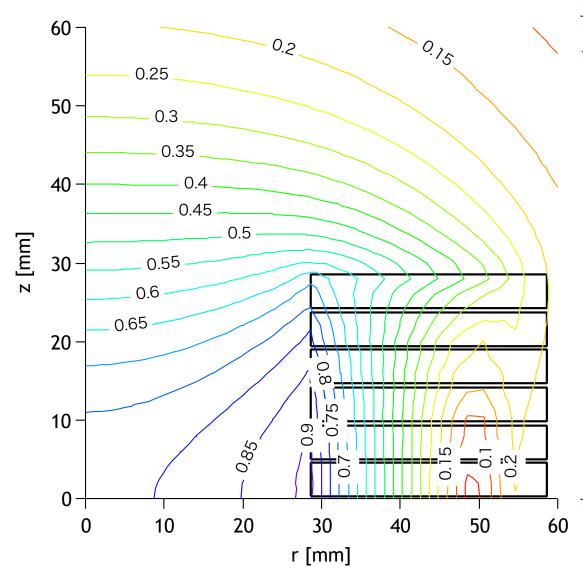
Scientists have already been banding together to protect themselves against disruption in helium supplies and the rising price of the gas. The American Physical Society

- LN₂ is easier to use and cheaper, and have more cooling power than LHe.
- Risk of He shortage and future running out.

Butler, Nature 2017



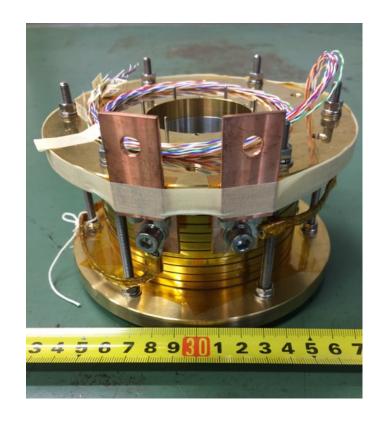
REBCO magnet design



	6xDP
Insulated conductor [mm]	4.3 x 0.2 (thickness 0.192~0.210)
Inner diameter [mm]	57.1
Outer diameter [mm]	109.1
Height [mm]	68.1
Number of turns	1560 (130x12)
Number of DP	6 (12 x SP)
Spacer thickness	0.5 mm
Conductor length [m]	407.2
Coil constant [mT/A]	19.7
Inductance [mH]	149.6
I _{op} [A]	40
B ₀ [T]	0.788



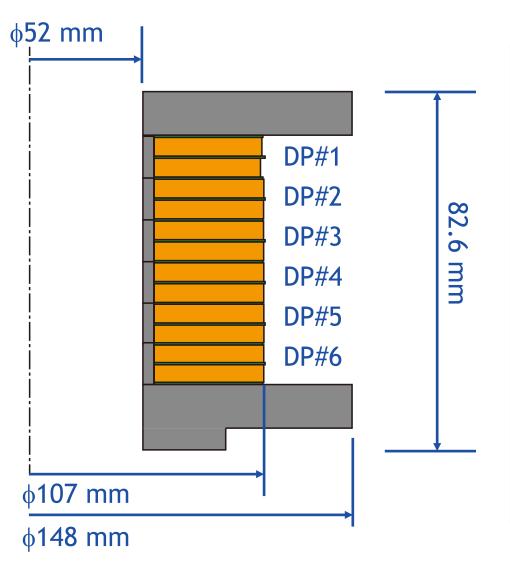
REBCO DP fabrication



	DP #							
	1	2	3	4	5	6		
Average thickness (bare) [mm]	0.131	0.132	0.127	0.127	0.131	0.131		
Average thickness (insulated) [mm]	0.209	0.193	0.192	0.189	0.201	0.195		
Number of polyimide tape insertion	0	42	50	51	38	40		
Number of turns	262	256	256	256	256	256		
O.D. [mm]	106.2	107.4	107.3	107.4	107.5	107.4		
Inspection report I_c [A]	251	245	196	220	210	245		
Short sample I _c [A]	261	262	214	225	239	246		
DP I _c [A]	84.1	83.7	74.9	78.6	81.1	83.9		



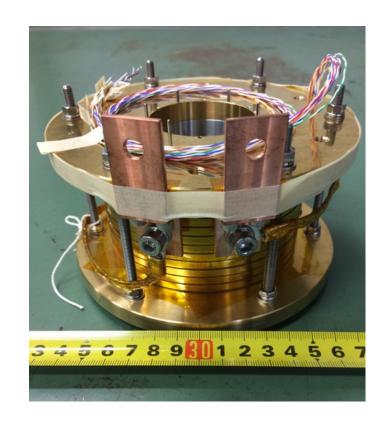
REBCO DP fabrication

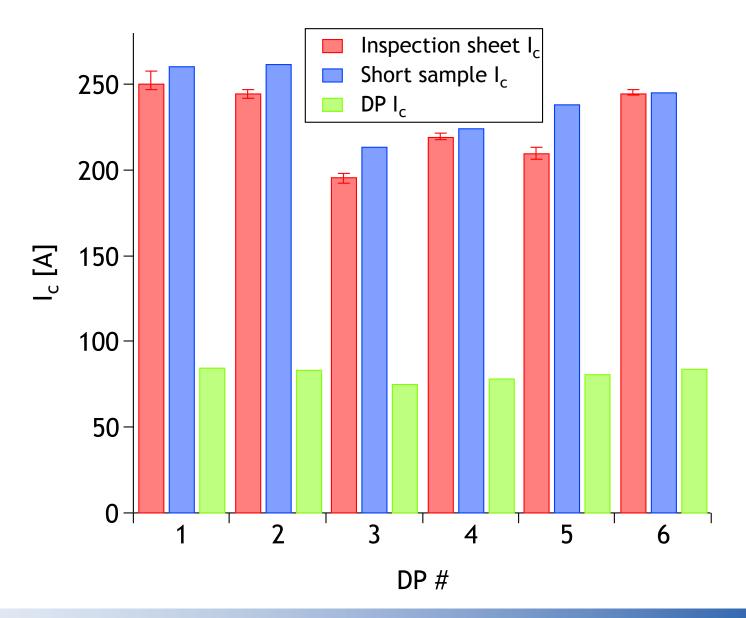


	DP #							
	1	2	3	4	5	6		
Average thickness (bare) [mm]	0.131	0.132	0.127	0.127	0.131	0.131		
Average thickness (insulated) [mm]	0.209	0.193	0.192	0.189	0.201	0.195		
Number of polyimide tape insertion	0	42	50	51	38	40		
Number of turns	262	256	256	256	256	256		
O.D. [mm]	106.2	107.4	107.3	107.4	107.5	107.4		
Inspection report I_c [A]	251	245	196	220	210	245		
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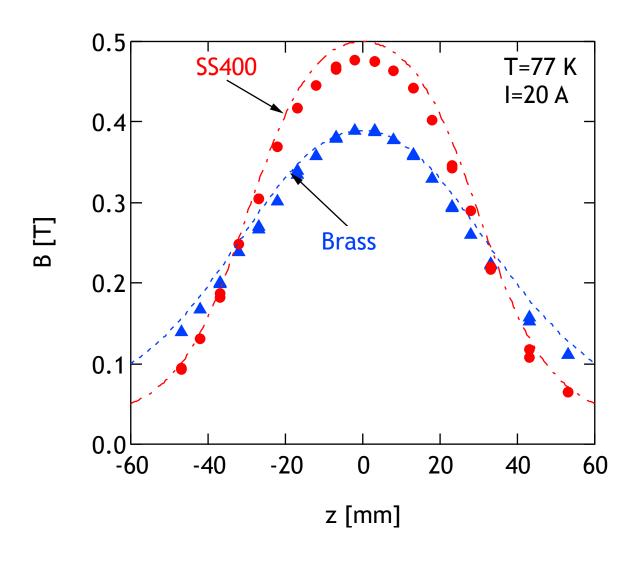
I_c variation among DPs







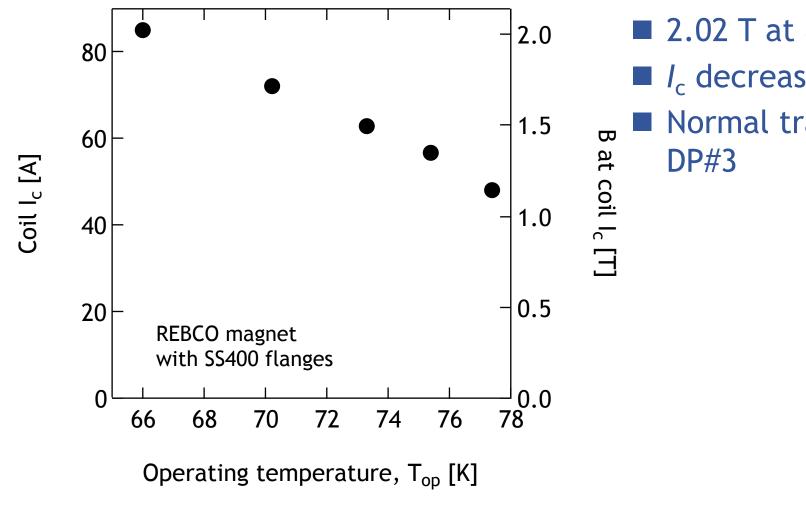
Magnetic field profile along z-axis (Hall probe)



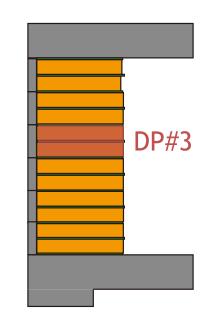
- Fabricated as designed
- Ferromagnetic flanges → +0.1 T
- Magnetic permeability at cryogenic temperature to be considered in design



Temperature dependence of coil I_c (SS400 flanges)

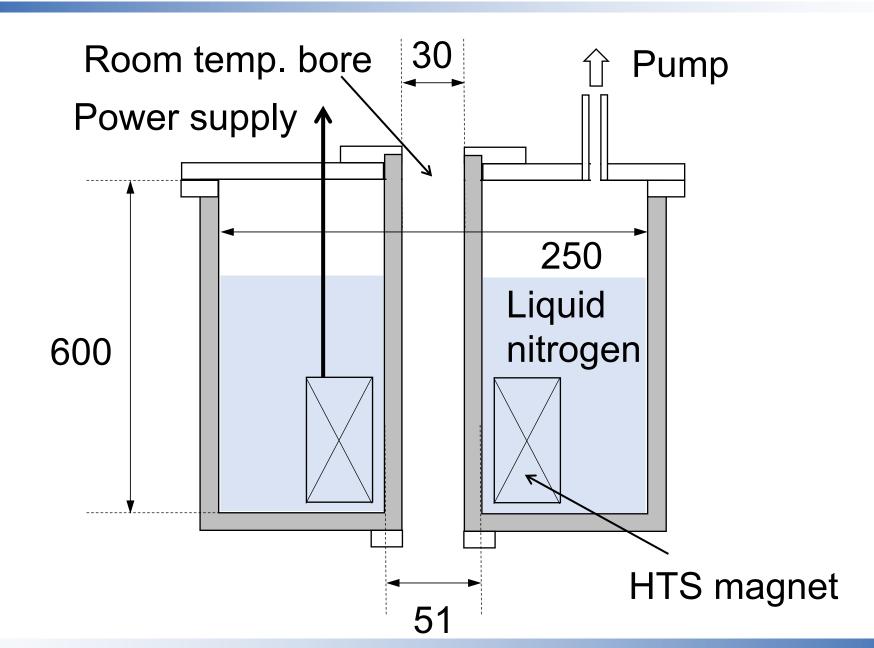


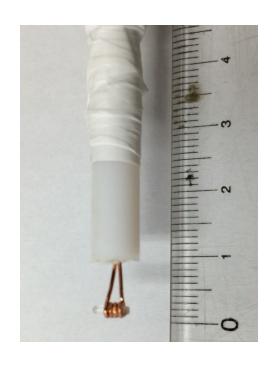
- 2.02 T at 85 A (66 K)
- \blacksquare I_c decreased with increasing T_{op}
- Normal transition occurred at



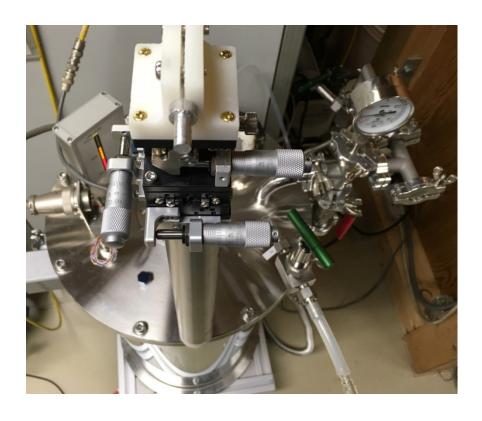


Cryostat for NMR measurement





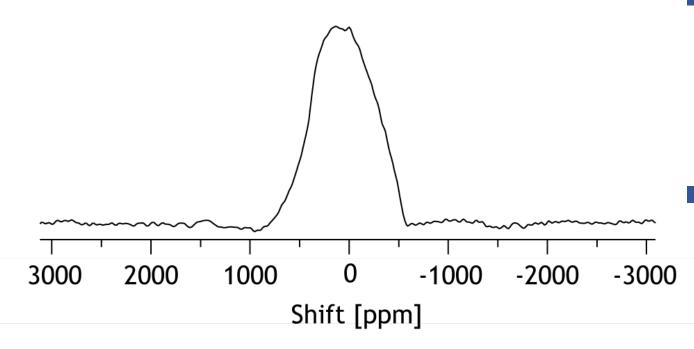
¹H NMR sample
0.1 mol/L aqueous solution of CuSO₄
Glass capillary φ0.63 mm x 1 mm



3-axis linear stage to control NMR probe



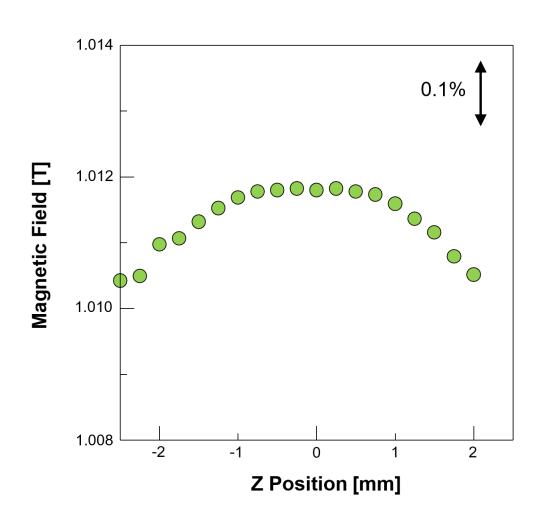
¹H NMR spectrum at 64.48 MHz (1.51 T)

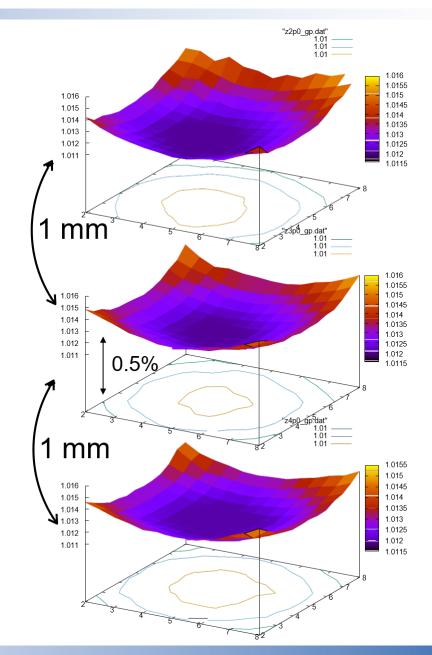


- ¹H NMR spectrum successfully measured.
 - feasibility of DP stack for NMR use
 - Solid state physics
- Broad resonance line ~1000 ppm
 - Inhomogeneous magnetic field
 - Long solenoid
 - shimming



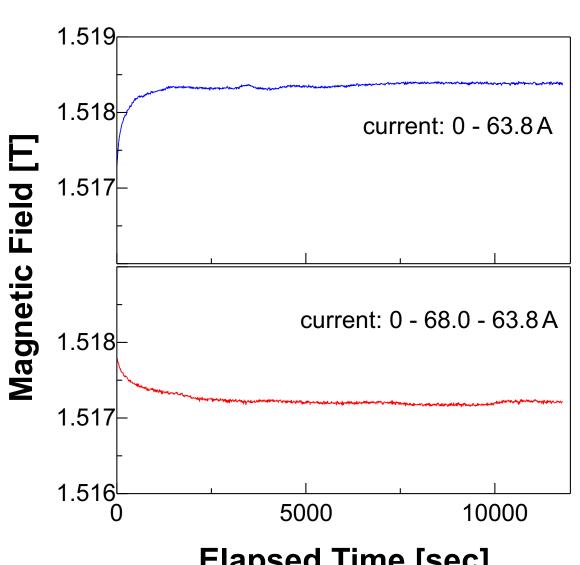
Magnetic field profile measured by NMR







Temporal stability measured by NMR



Current reversal (overshooting) is effective to shorten the time to approach the stationary field.

Summary

- Designed and fabricated LN₂ cooled REBCO magnet.
- Specification variation among the conductor is to be improved.
- Generated 1.55 T stably at 67 K, 2.02 T at 66 K.
- ¹H NMR spectrum successfully measured.
 - feasibility of DP stack for NMR use
 - Broad resonance line ~1000 ppm
- Investigated spatial homogeneity and temporal stability by NMR.
 - Inhomogeneous magnetic field
 - Long solenoid
 - shimming