

Superconducting Magnets for High Performance ECR Ion Sources

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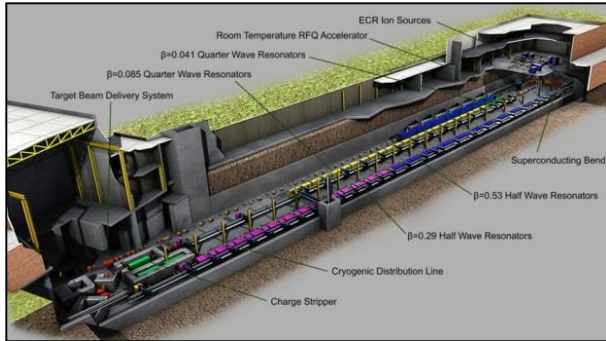


- Introduction
- Worldwide SC-magnet development for **3rd G. ECRIS**
- Development of SC-magnet for **4th G. ECRIS**

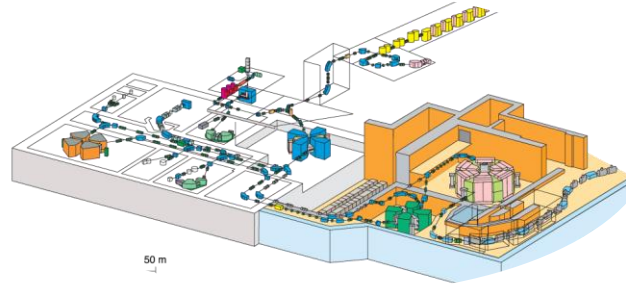


Introduction

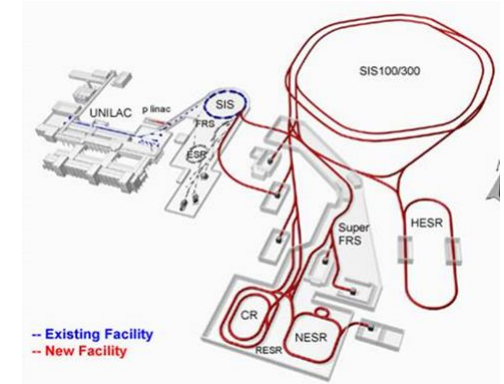
Worldwide Large Scale Heavy Ion Facilities



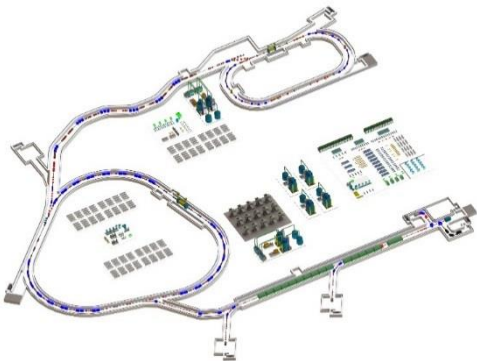
MSU FRIB U^{34+} 440 μA / CW



RIKEN RIBF U^{35+} 525 μA / CW



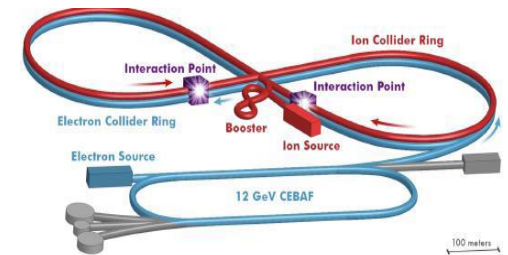
GSF FAIR $A/q \leq 6.0$ 1 μA /CW



HIAF IMP U^{35+} 700 μA /CW
& 1750 μA /Pulsed



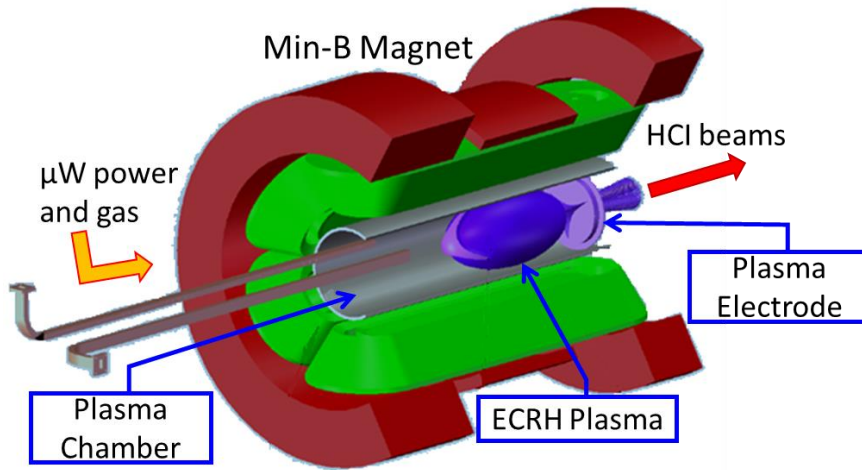
SPIRAL2 Ar^{12+} 1 μA / CW
 Bi^{30+} 1 μA /CW



J-Lab JLEIC Pb^{30+} >500 μA /pulsed



Introduction



Plasma Magnet Microwave
Electron Cyclotron Resonance
Ion Source

$$B_{ecr} = \frac{\omega_{rf} m_e}{e}$$

- $$I_i^q = \frac{1}{2} \frac{n_i^q q e V_{ex}}{\tau_i^q}$$

$$\sum_{i,q} n_i^q q_i = n_e \quad (\text{Plasma neutrality})$$

n_i^q ion density for species i charge q
 τ_i^q Confinement time for species i charge q

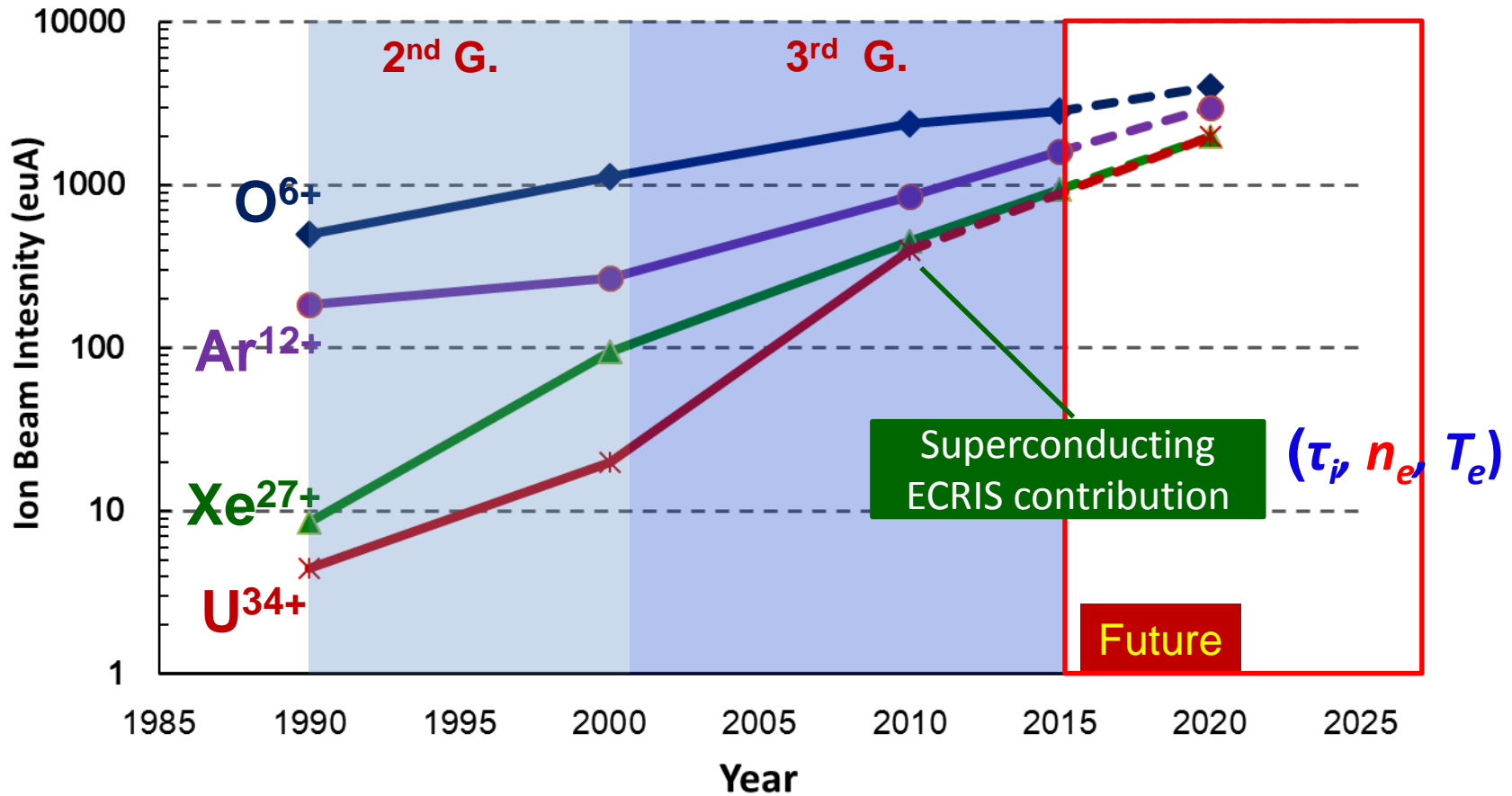
- $$\text{RF dispersion equation at resonance : } (n_e T_e) \approx \left(\frac{m_e \epsilon_0 \omega_{rf}^2}{e^2} \right) m_e c^2 \quad I^q \propto \omega_{ECR}^2$$

- $$\text{Plasma Stability condition : } \beta = \frac{n_e k_b T_e}{\left(\frac{B^2}{2\mu_0} \right)} < 1 \quad \text{As } n_e \nearrow \quad B \nearrow$$



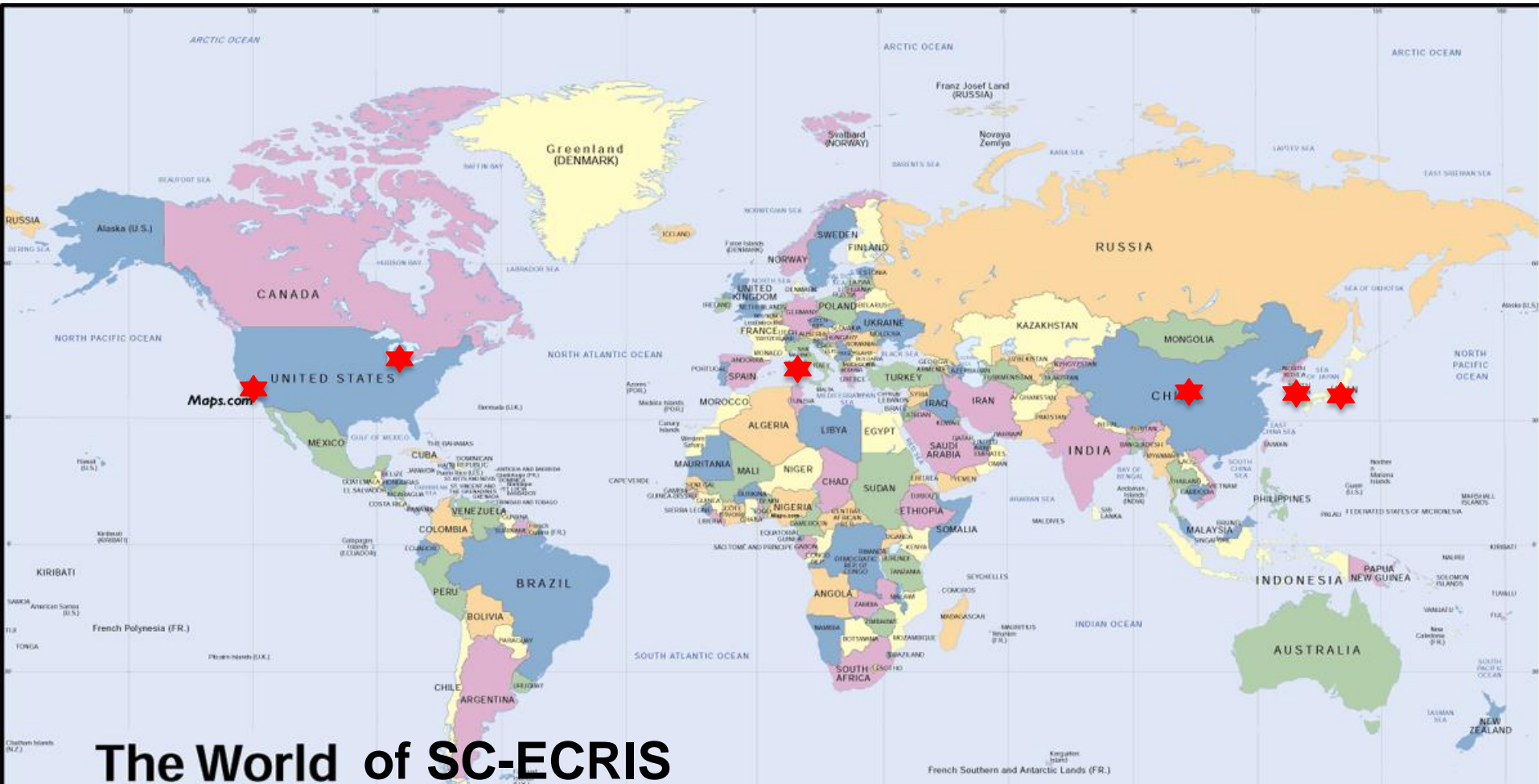
Introduction

ECRIS Beam intensity evolution





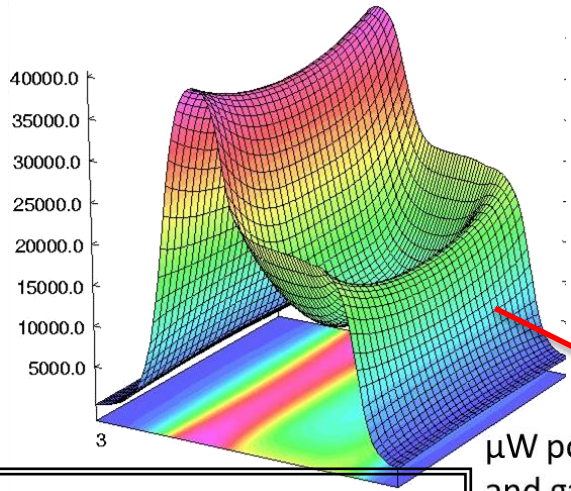
Introduction



The World of SC-ECRIS

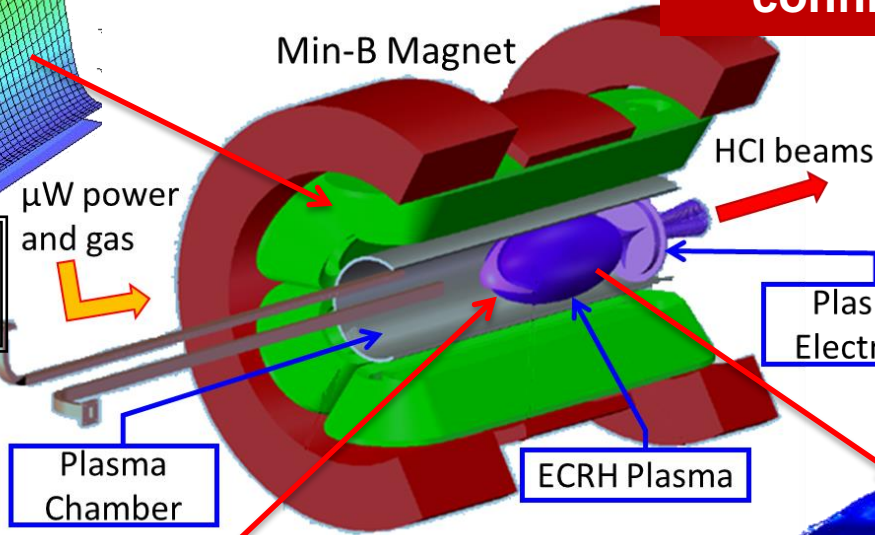


SC-Magnet Development for 3rd G. ECRIS

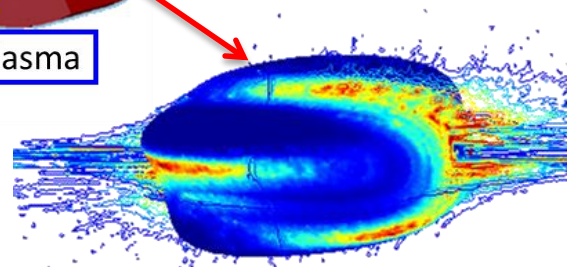


$|B|_{min}$ configuration
magnetic confinement

- ECRIS performance not determined by the magnet structure
- As long as sufficient confinement realized



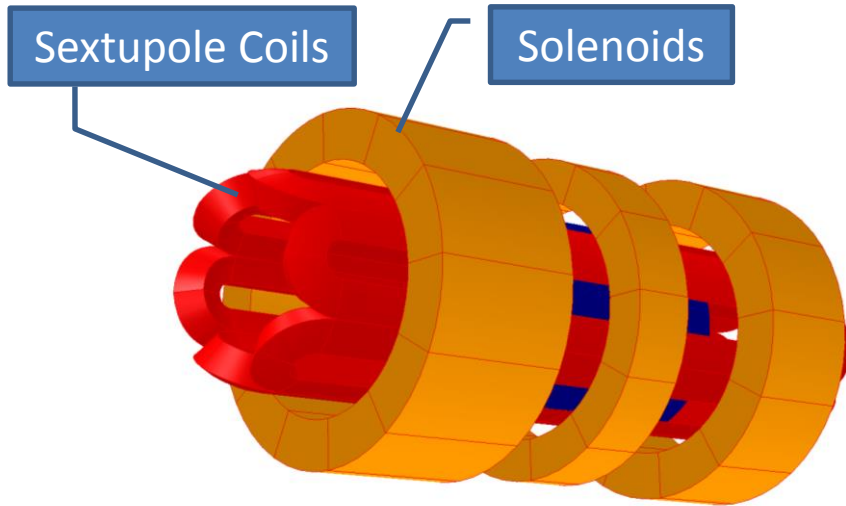
Stochastic heating of electrons through ECRH $W_{ecr} = \frac{eB_{ecr}}{m_e}$



Dense hot plasma and HCl production

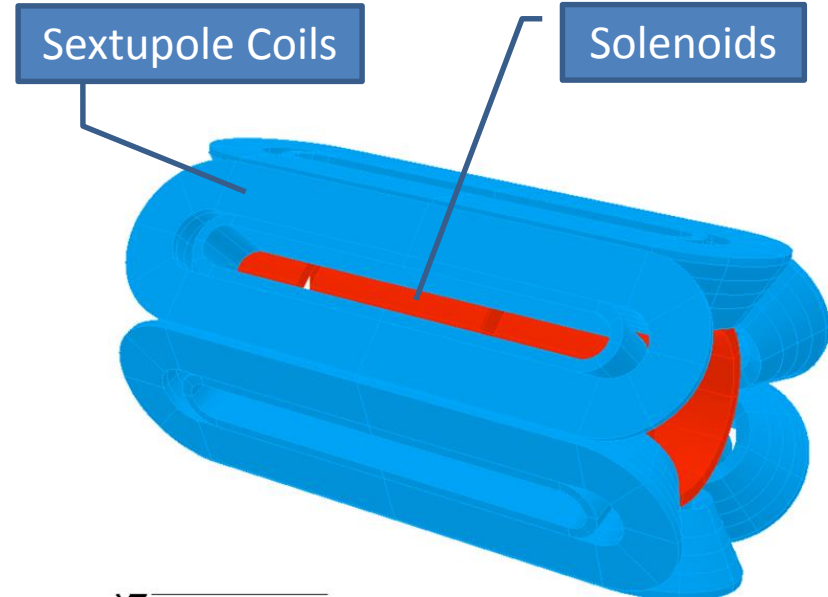


SC-Magnet Development for 3rd G. ECRIS



Conventional Structure

- SERSE INFN/Catania
- VENUS LBNL
- SuSI NSCL/MSU
- SCECRIS RIKEN
- FRIB SCECR FRIB/MSU
- RAON SCECR RISP
- Busan SCECR KBSI/Busan



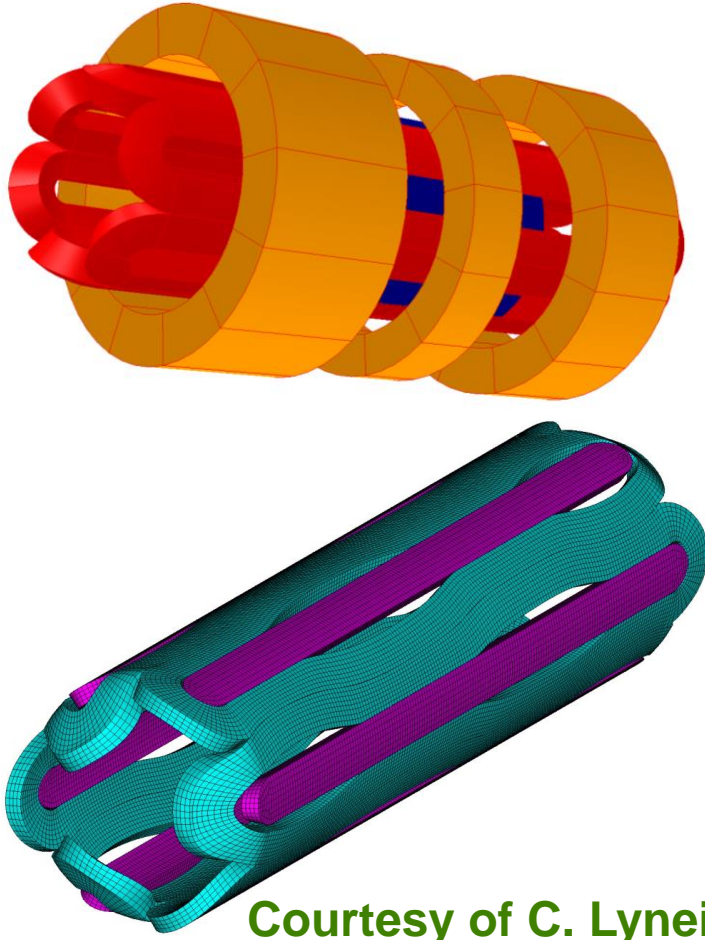
Reversed Structure

- SECAL IMP/Lanzhou
- SECAL II IMP/Lanzhou



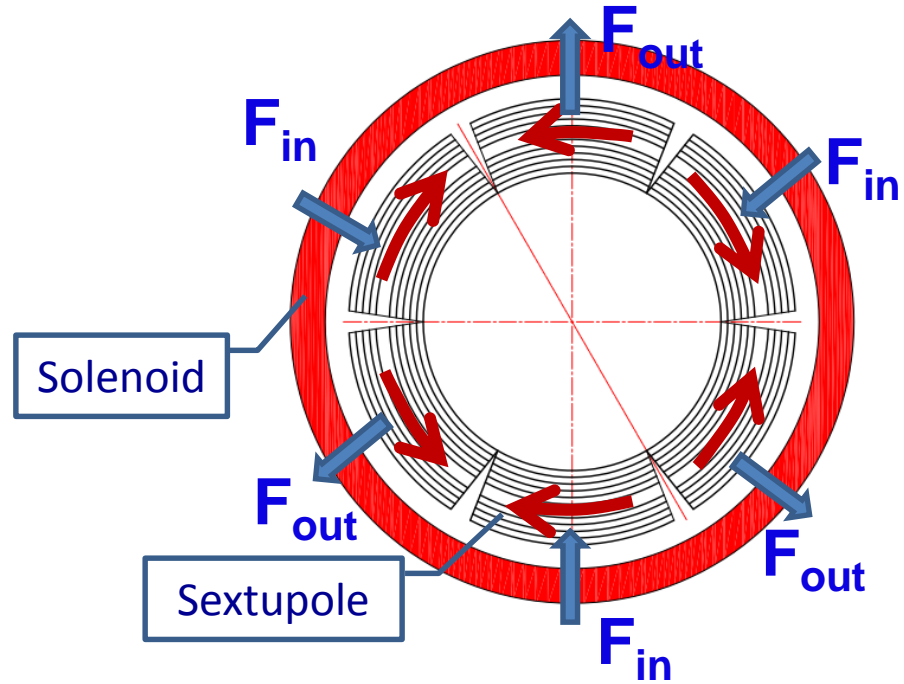
SC-Magnet Development for 3rd G. ECRIS

Conventional structure



Courtesy of C. Lyneis

Exaggerated displacement for illustration
($\times 100$)



- Complicated EM forces and stresses
- Sophisticated installation fixture, tooling and clamping structure
- Bulky magnet and high cost
- High radial field efficiency



SC-Magnet Development for 3rd G. ECRIS

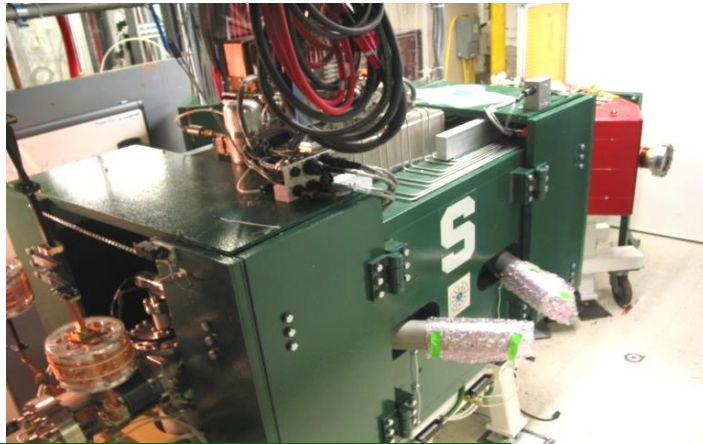
Conventional structure SC-ECRISs



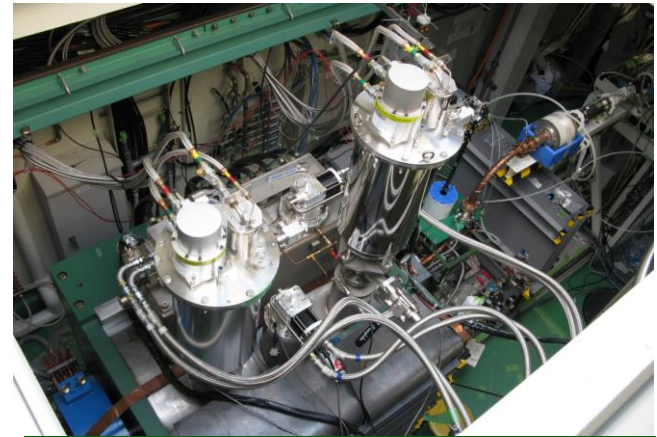
SERSE-18 GHz: 1997



VENUS-28 GHz: 2002



SuSI-24 GHz: 2007

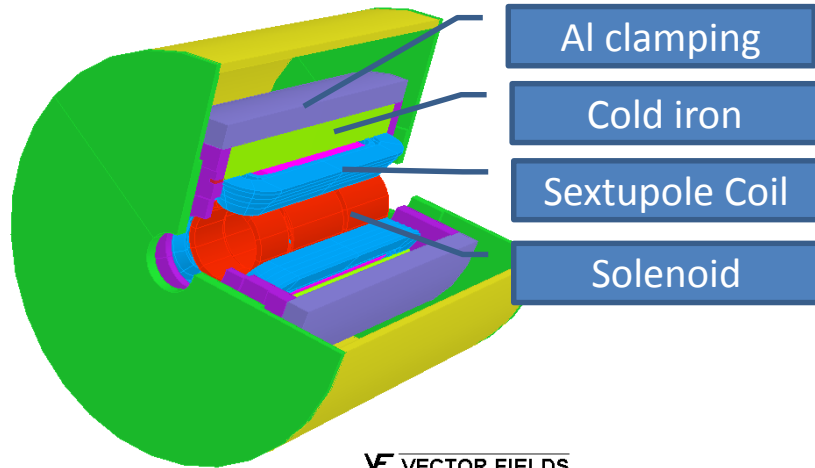
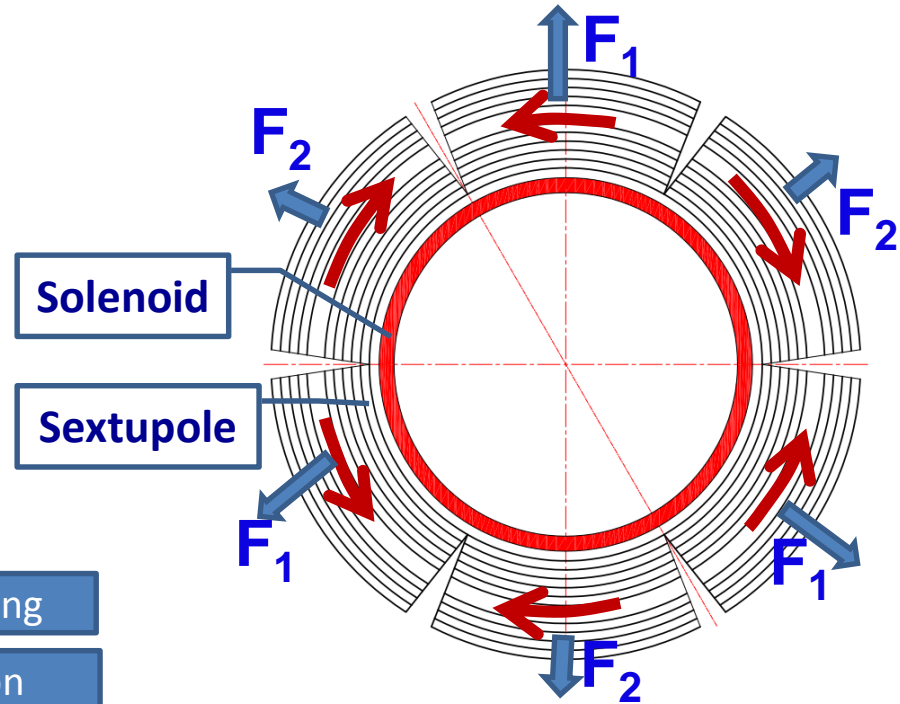
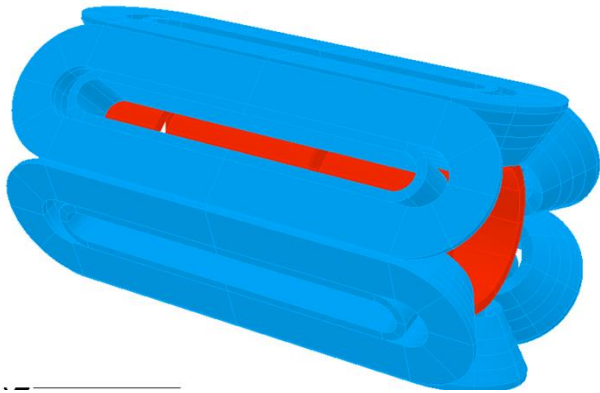


SCECRIS-28 GHz: 2009



SC-Magnet Development for 3rd G. ECRIS

Reversed structure

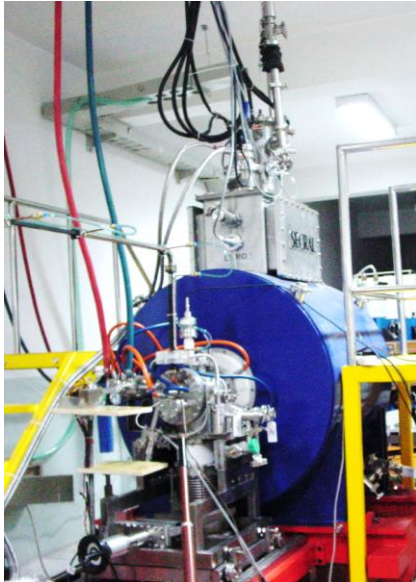


SECRAL magnet structure

- Lower/simpler interaction forces
- Easier tooling and clamping structure
- Compact magnet and lower cost
- **Lower radial field efficiency**



SC-Magnet Development for 3rd G. ECRIS



SECRAL-24 GHz: 2005

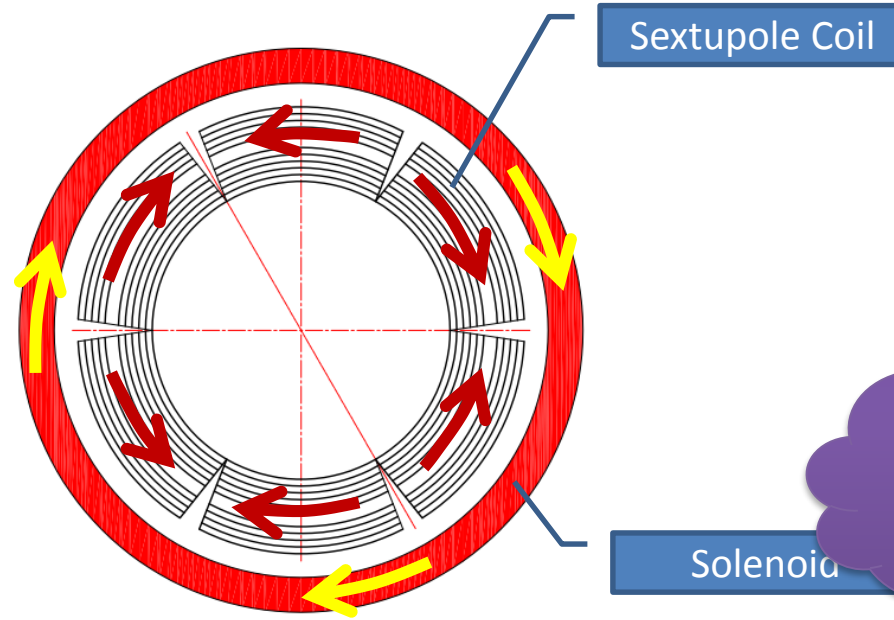


SECRAL II-28 GHz: 2016

See [Tue-Af-Or16-04](#) by Tongjun Yang



SC-Magnet Development for 3rd G. ECRIS



Can we improve it?

Sextupole coil ends having solenoidal components

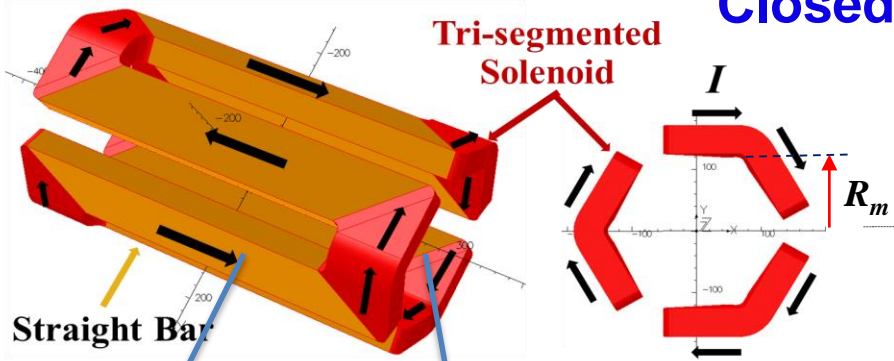
- Lower field efficiency
- Higher end forces between sextupole coils and solenoids





SC-Magnet Development for 3rd G. ECRIS

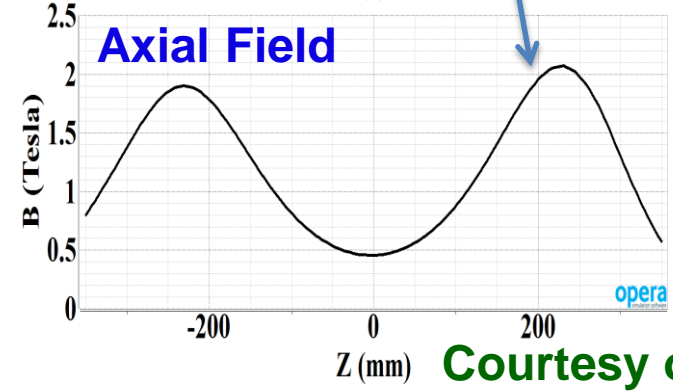
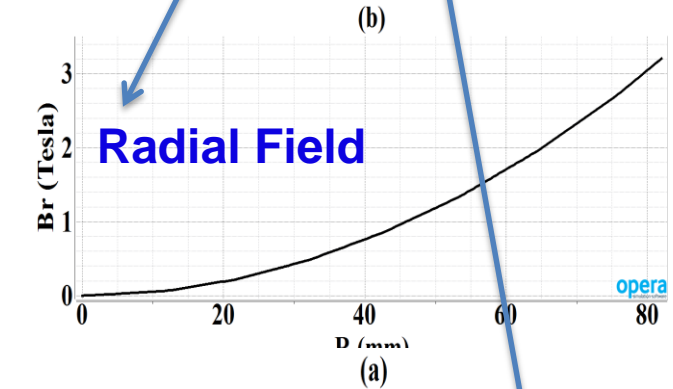
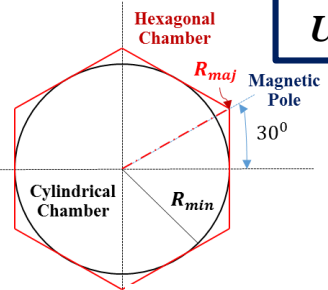
Closed-Loop Coil (CLC) structure



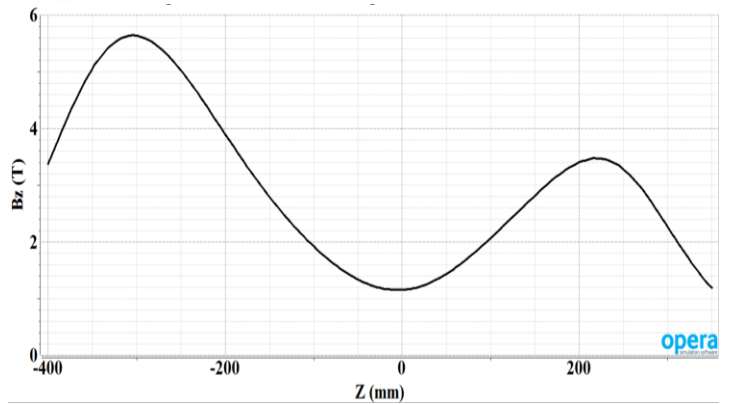
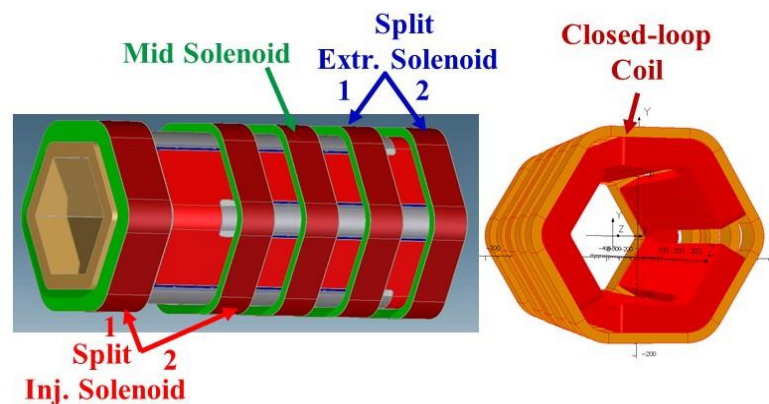
Use a hexagonal plasma chamber

$$B_r/B_m = (R_{maj}/R_m)^2 \sim 66\%$$

$$B_r/B_m = (R_{min}/R_m)^2 \sim 50\%$$



Practical Axial Field



Courtesy of D. Xie

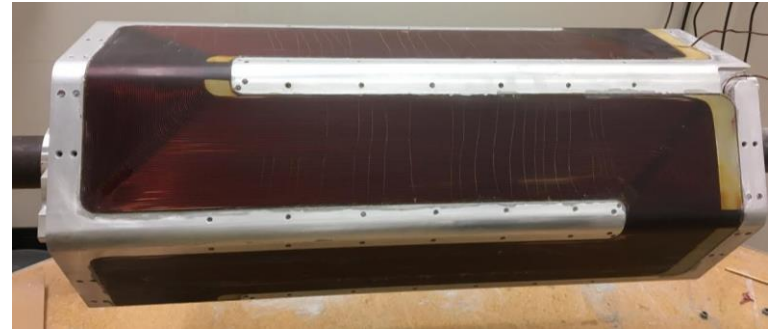


SC-Magnet Development for 3rd G. ECRIS

CLC structure



Closed-loop-coil with Cu wire finished on the winding fixture



Closed-loop-coil after potting with epoxy

Proof of principle completed with Cu wire

- **Winding and potting**
- **Field mapping**

Challengeable aspects

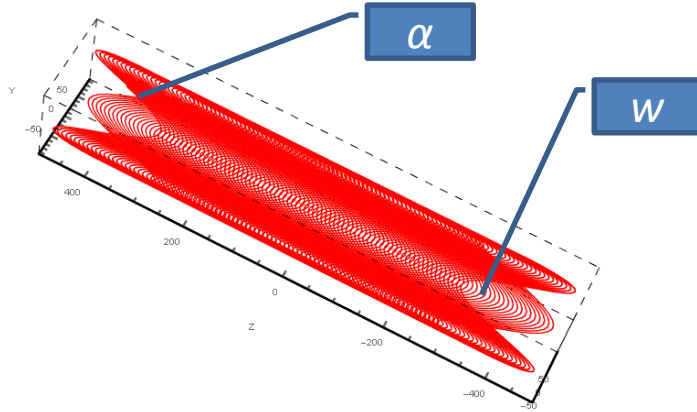
- **Hexagonal inner bore cryogenic system**
- **Hexagonal plasma chamber**
- **Magnet assembly**

Intense R&D work in LBNL led by Dr. D. Xie



SC-Magnet Development for 3rd G. ECRIS

Canted Cosine Theta (CCT) Design



$$\begin{pmatrix} B_{ri} \\ B_{\theta i} \\ B_{zi} \end{pmatrix} = \frac{\mu_0 I_0}{2w} \begin{pmatrix} \cot(\alpha) \left(\frac{r}{a_i}\right)^{n-1} \sin(n\theta) \\ \cot(\alpha) \left(\frac{r}{a_i}\right)^{n-1} \cos(n\theta) \\ 2(-1)^i \end{pmatrix}$$

Each CCT module

- Pure sextupole field
- Solenoidal field

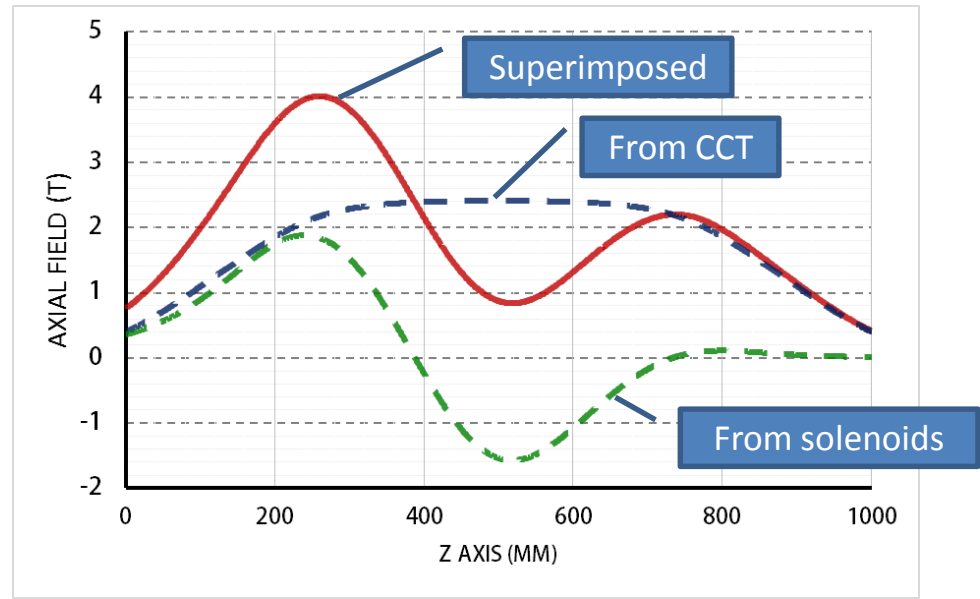
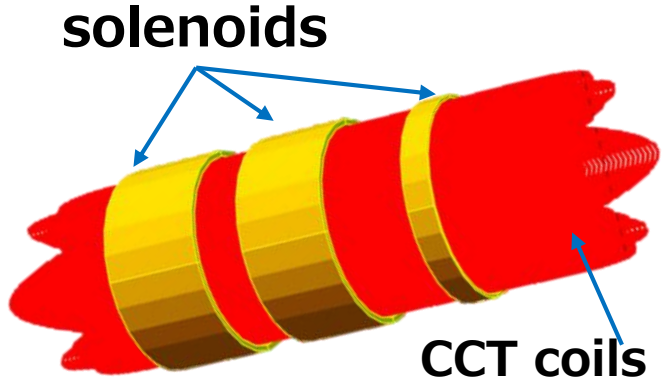
Extra solenoids

- Mirror field configuration
- Flexible tuning for ECR operation

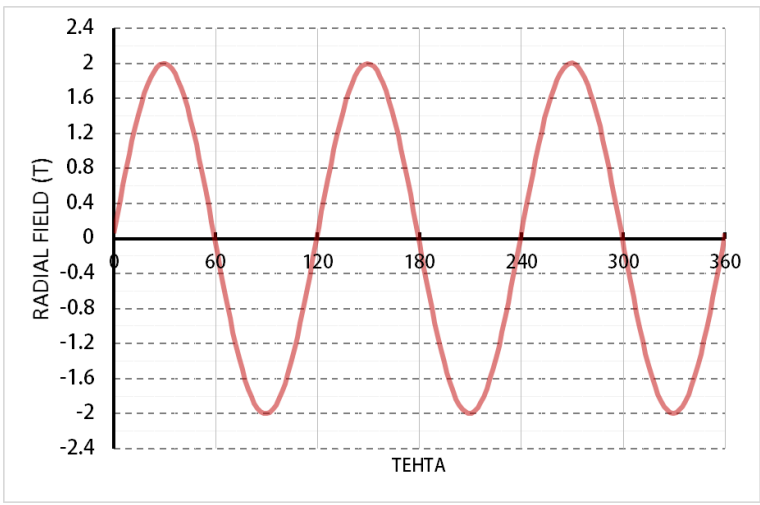
Reference:

- D.I. Meyer, and R. Flasck, Nucl. Instrum. Meth., pp. 339-341, 1970.
- S. Caspi, et al., IEEE Trans. Appl. Supercond, Vol. 17, part 2, pp. 2266-2269, 2007.
- Brouwer, Lucas Nathan, ProQuest Dissertations And Theses; Thesis (Ph.D.)--University of California, Berkeley, 2015

Canted Cosine Theta (CCT) Design



Axial field@r=0 mm



Sextupole field@r=63 mm

- 4 modules + 3 solenoids
- 1 module= 24 turns
- 2 inner modules → solenoidal field + pure sextupole field
- 2 outer modules → pure sextupole field



SC-Magnet Development for 3rd G. ECRIS

Comparison of the 4 designs for a 28 GHz ECRIS

Key Para.	Conventional	Reversed	CLC	CCT
Frequency (GHz)	28	28	28	28
Warm bore (mm)	170	142	>160	>140
$B_r/B_{inj}/B_{ext}$ (T)	2.0/4.0/2.8	2.0/3.7/2.2	2.2/4.1/3.0	2.0/4.0/2.2
Mirror Length (mm)	500	420	420	500
Max. J_e (A/mm ²)	200	255	270	625
Stored Energy (kJ)	760	700	212	<1000
#Wire length (km)	38.6	34.2	16.9	<20.0
#Loading Factor	87%	91%	72%	~90%
Engineering Difficulty	High	Medium	Very high	Low

#Based on WST 1.20X0.75 mm² NbTi wire



SC-Magnet Development for 4th G. ECRIS

General Parameters of A 45 GHz 4th G. ECRIS Magnet

Specs.	Unit	State of the art ECRIS	FECR
frequency	GHz	24-28	45
B_{ECR}	T	0.86~1.0	1.6
B_{rad}	T	1.8~2.2	≥ 3.2
B_{inj}	T	3.4~4.0	≥ 6.4
B_{min}	T	0.5~0.7	0.5~1.1
B_{ext}	T	1.8~2.2	≥ 3.4
Warmbore ID	mm	120~170	≥ 160
Mirror Length	mm	420~500	~500
Cooling Capacity@4.2 K	W	0~6.0	≥ 10.0



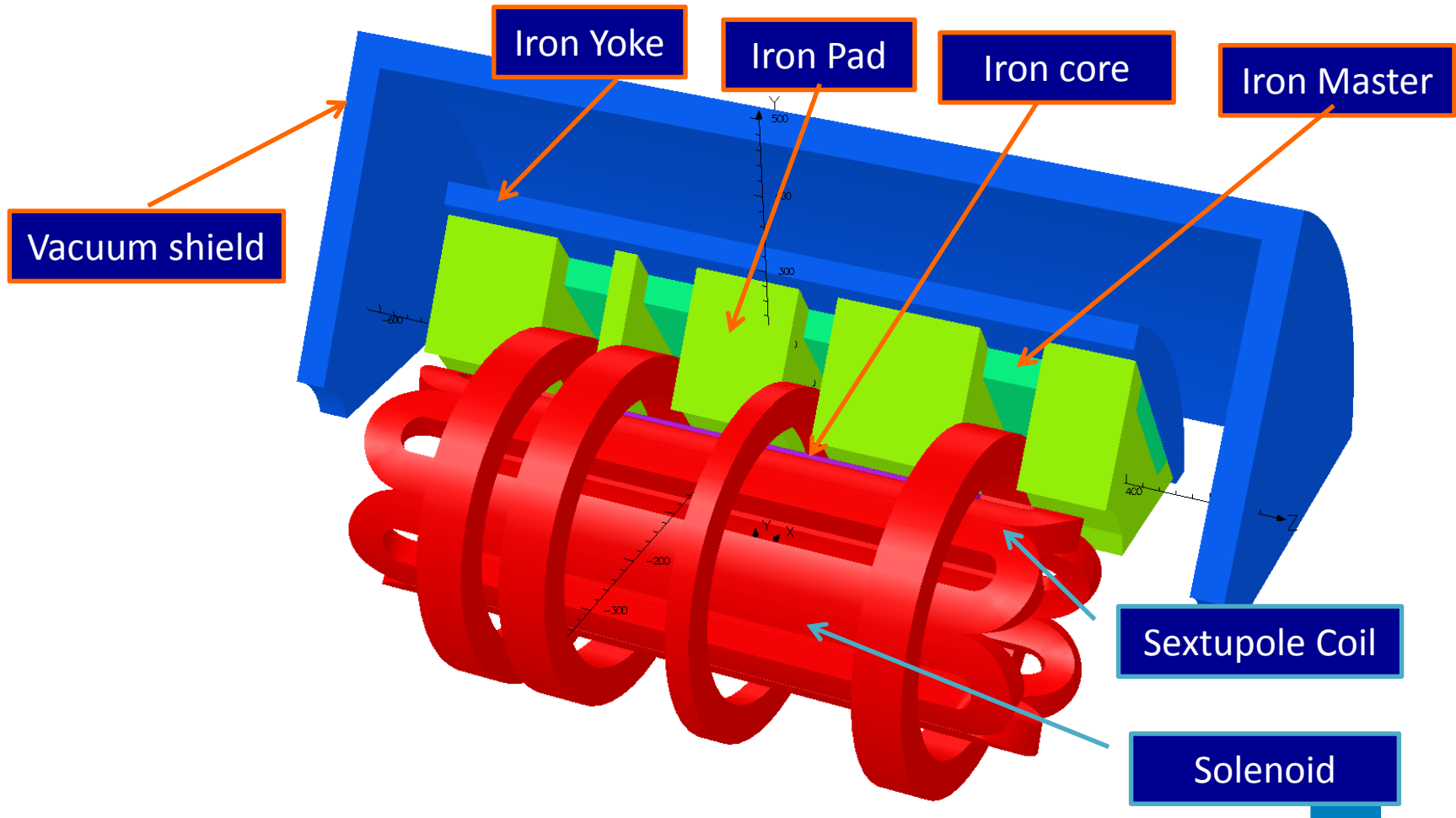
SC-Magnet Development for 4th G. ECRIS

Options for 4th G. ECRIS

Issues	Conventional	Reversed	Ioffe-bar	CCT
Frequency	<50 GHz	<42 GHz	>56 GHz	<50 GHz
Wire	Nb ₃ Sn	Nb ₃ Sn	Nb ₃ Sn+NbTi	Nb ₃ Sn
Challenges	Coil fabrication Quench protection Clamping, assembly	Insufficient fields Coil fabrication Quench protection Clamping, assembly	Not technically verified Cryogenic system complexity	Not technically verified
Stored Energy	1.7 MJ	1.7 MJ	0.8 MJ	~2.0 MJ
Feasibility	✓	X	X	X



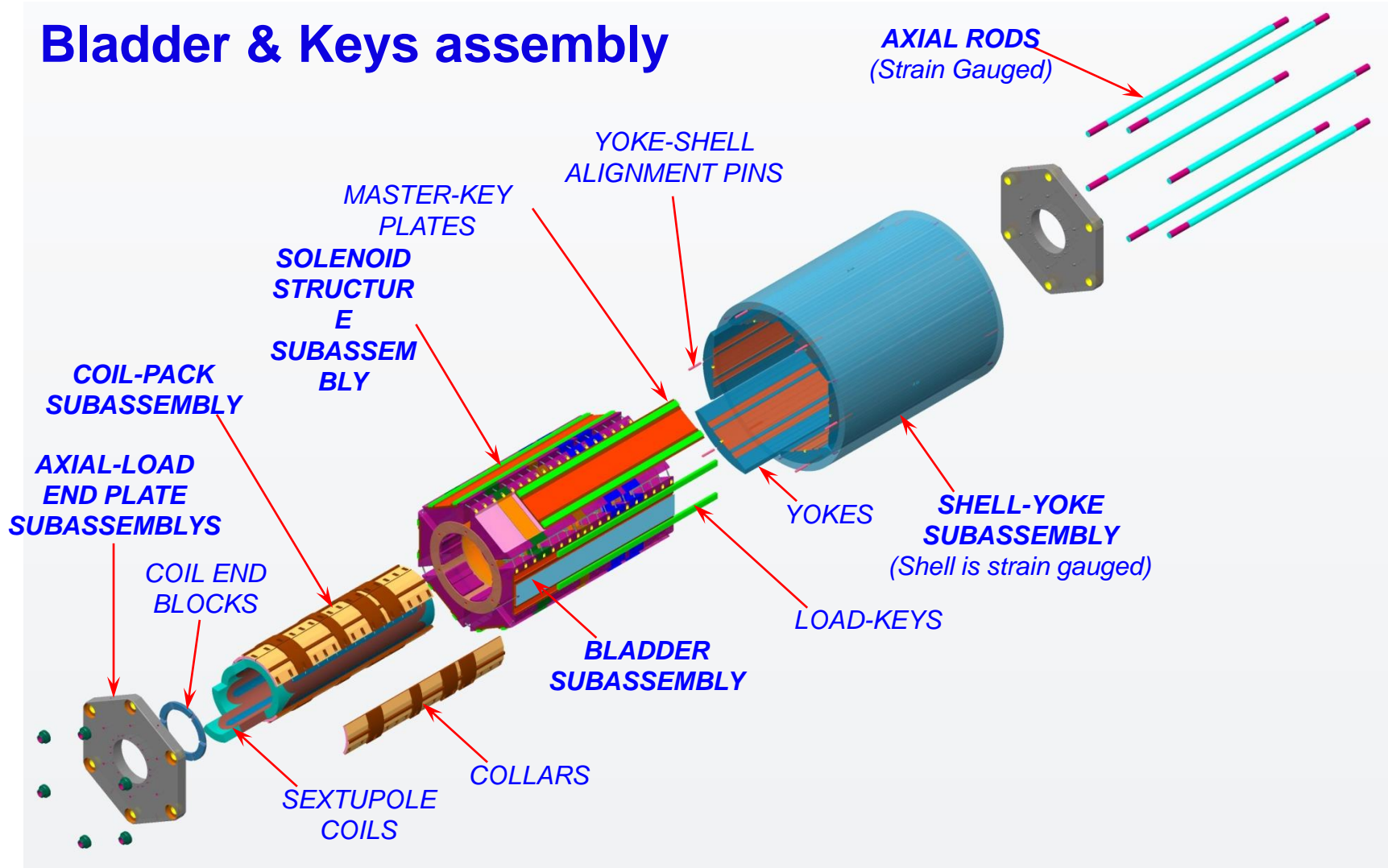
Magnetic Structure Design of FECR





SC-Magnet Development for 4th G. ECRIS

Bladder & Keys assembly



See Mon-Af-Po1.01-09 [09] by M. Juchno



Challenges in the magnet development

Coil fabrication

- **Nb₃Sn wire winding**
- **curing with precise configuration**
- **Large number of current leads**

Integration*

- **Precise fabrication and assembly**
- **Tolerance control**

Quench protection[#]

- **Uni-strand wire design**
- **Quench detection and protection for 10 coils system**

*See [Mon-Af-Po1.01-09 \[09\]](#) by M. Juchno

[#]See [Thu-Af-Po4.09-03 \[140\]](#) by E. Ravaioli



SC-Magnet Development for 4th G. ECRIS



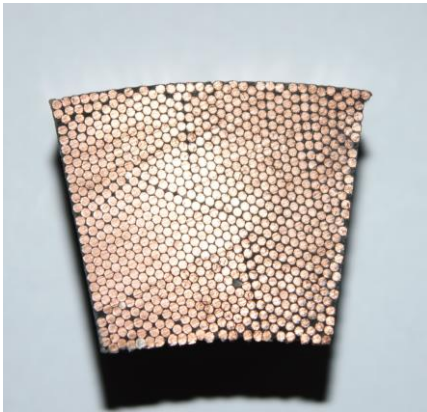
**Sextupole Coil
Prototyping**



Solenoid Prototyping



Water bladder test setup

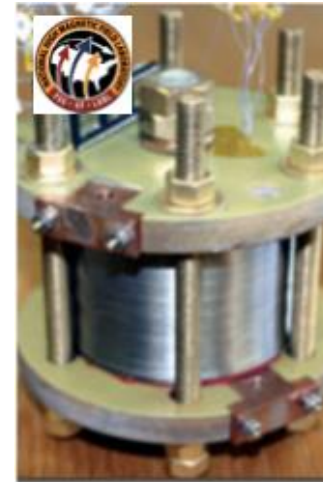




SC-Magnet Development for 4th G. ECRIS

Explore higher field reliable sextupole magnet...

- Feasibility of HTS materials in ECR sextupole magnet
 - Bi2212 wires
 - REBCO tapes/cable
- Conductor:
 - Stronger Bi2212 wire
 - Quasi-isotropic YBCO cable
- Coil:
 - ◆ Race track, saddle, CCT,... ?
 - ◆ Mechanical support
 - ◆ Quench protection



Bi2212: OST



REBCO: Superpower



Conclusion

- ◆ **Superconducting magnet community has provided strong support for ECR ion source technology development**
- ◆ **ECRIS community still needs more robust and economical SC-magnet for high performance sources**
- ◆ **4th G. ECRIS development is unique in the state of the art SC-magnet technologies**



Acknowledgement

- ◆ Hongwei Zhao, Wang Lu, Wei Wu, Enmin Mei from IMP, CAS
- ◆ GianLuca Sabbi, Daniel Xie from LBNL

Thanks for your attention!