With the characteristics of high energy density and good control performance, A 100 MVA / 100 MJ flywheel pulse generator power supply system has been developed at the Wuhan National High Magnetic Field Center (WHMFC), which energize for the a series of experiments including 100T, 50T flat-top, repetitive 20T, 5 / 10 / 15 / 20 multi-stage pulse magnetic fields. For these experiments, a three-level monitored control system including remote control, process control and real-time control is designed. This paper will analyze the functions and implementation methods of the three-level monitored control system based on the working process and the protection of the pulse generator power supply system. Experiments indicate the monitored control system can realize the remote control of magnetic field waveforms. The experimental results show this system is stable, reliable, and easy to use, and can meet the security, flexibility and visualization requirements.

II The Structure of the Control System

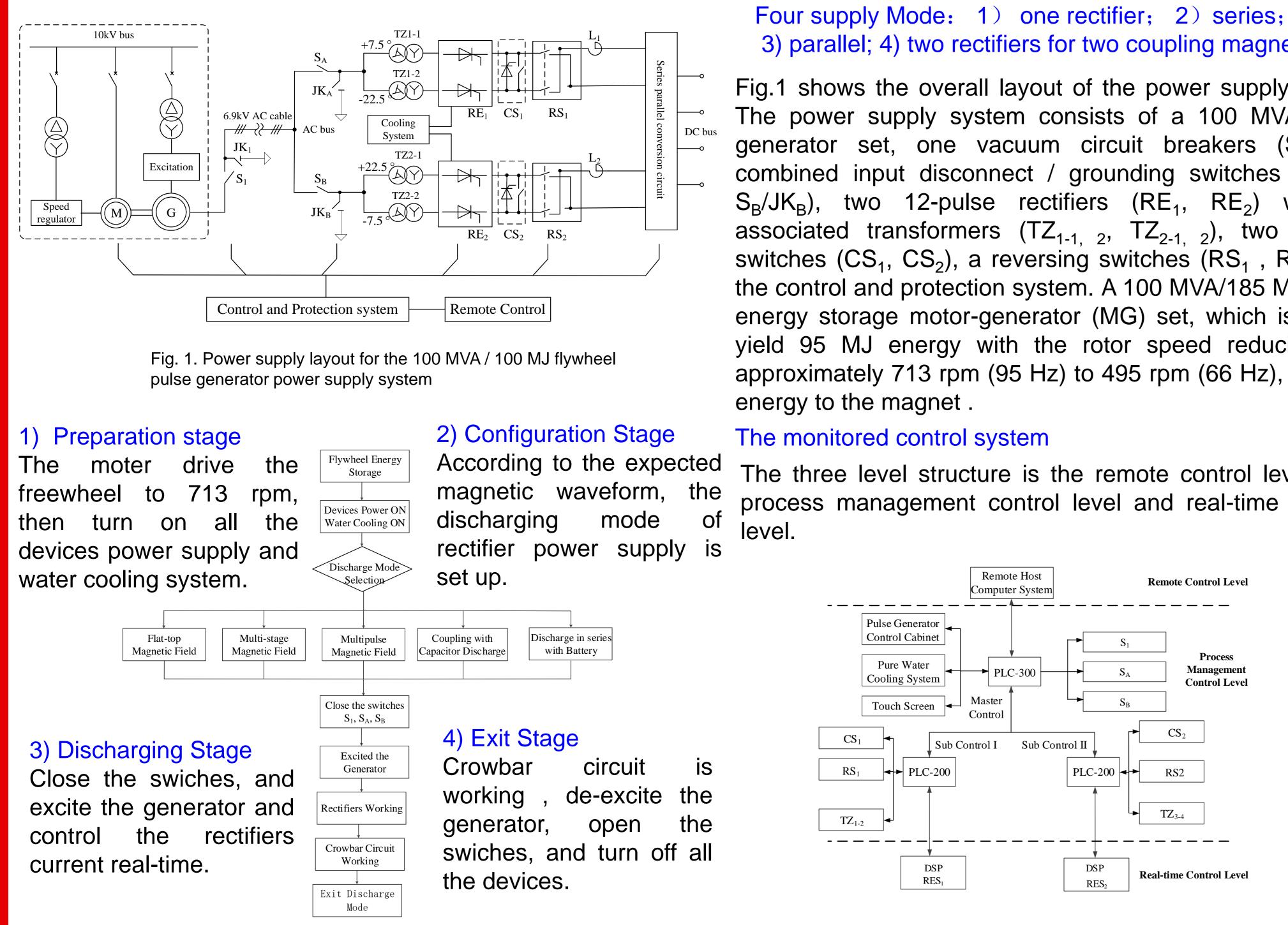
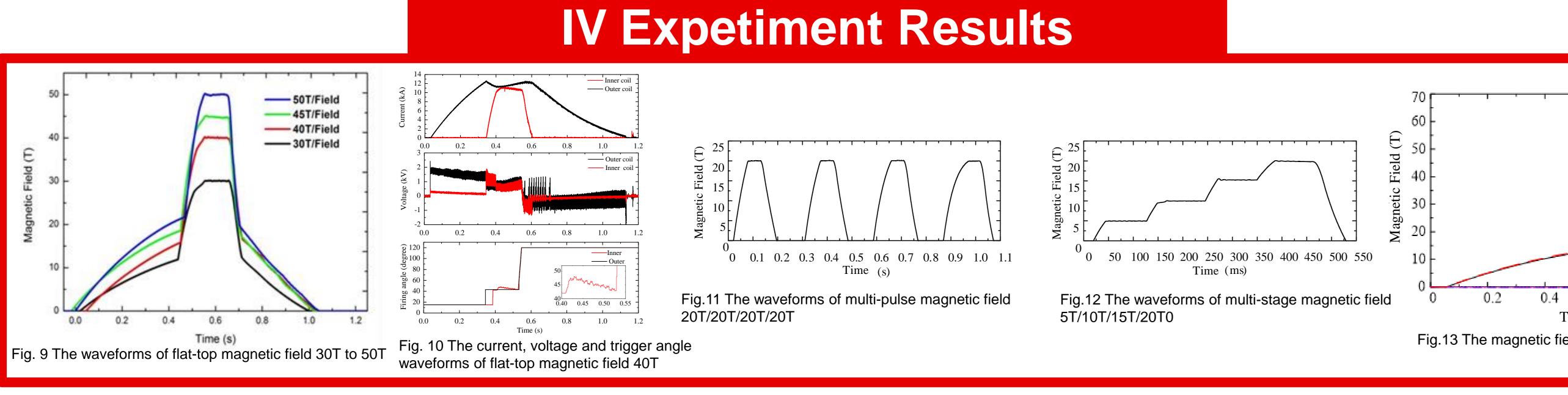


Fig. 2. Discharging flow diagram of the pulse generator power supply system

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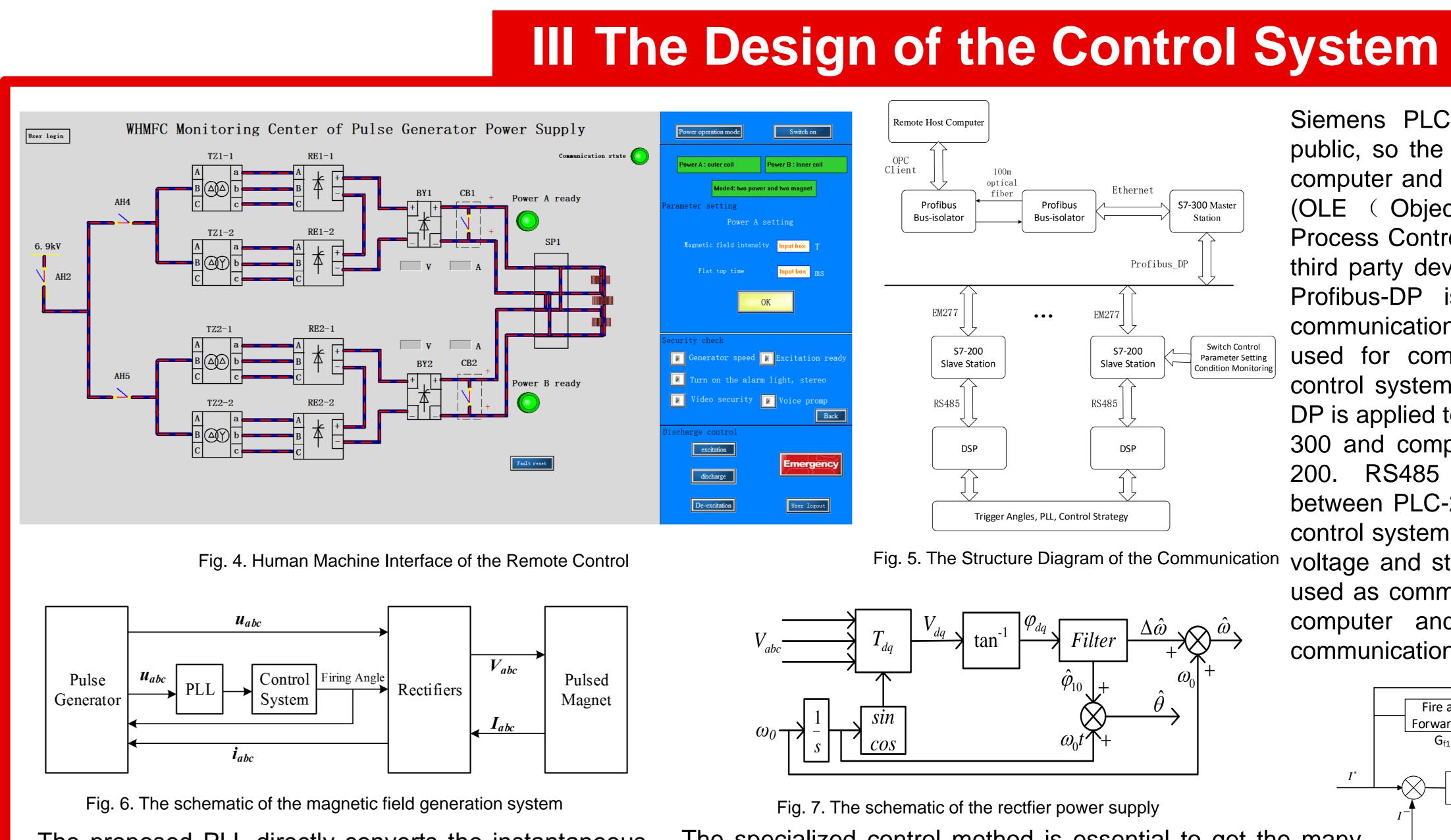
Design and Implementation of a Monitored Control System of the 100 MVA/100 MJ Pulsed Generator Power Supply at WHMFC Yun Xu, Taiqiang Sun, Lixia Chen, Tieqiang Ren, Hongfa Ding, Liang Li, Yuan Pan Wuhan National High Magnetic Field Center, Huazhong University of Science and Technology, Wuhan, China

ntroduction

3) parallel; 4) two rectifiers for two coupling magnet coils

Fig.1 shows the overall layout of the power supply system. The power supply system consists of a 100 MVA motorgenerator set, one vacuum circuit breakers (S_1) , two combined input disconnect / grounding switches (S_{Δ}/JK_{Δ}) , $S_{\rm B}/JK_{\rm B}$), two 12-pulse rectifiers (RE₁, RE₂) with the associated transformers $(TZ_{1-1, 2}, TZ_{2-1, 2})$, two crowbar switches (CS_1 , CS_2), a reversing switches (RS_1 , RS_2), and the control and protection system. A 100 MVA/185 MJ inertial energy storage motor-generator (MG) set, which is able to yield 95 MJ energy with the rotor speed reducing from approximately 713 rpm (95 Hz) to 495 rpm (66 Hz), provides

The three level structure is the remote control level, the process management control level and real-time control



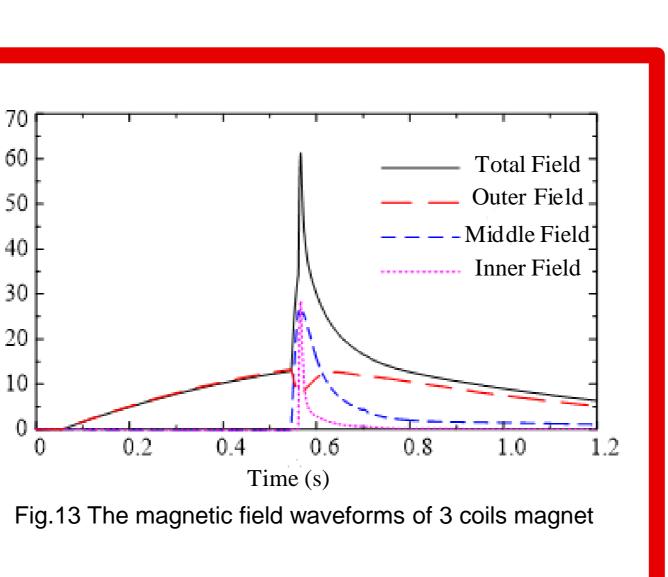
The proposed PLL directly converts the instantaneous values of voltages to corresponding phase angle deviation. A filters is designed to eliminate the influence of the harmonics. The estimated angle $\hat{\theta}$ is achieved by compensating phase angle $\omega_0 t$ of dq-RF with filtered φ_{da} (as $\widehat{\varphi}_{10}$). This proposed PLL is fast due to its openloop computation and can totally get rid of the fluctuation of the amplitude of the three-phase voltages.

Fig. 3. 3-level Control system Schematic



WUHAN NATIONAL HIGH MAGNETIC FIELD **CENTER**

The specialized control method is essential to get the many types of magnetic field waveforms and to overcome the Fig. 8. The schematic of the rectfier power supply violent change of the magnet resistor and the output voltage of the generator. Considering of the short pulse period, quick response is the primary concern of the controller. In this paper, a closed-loop with feed-forward control system is proposed as shown in Fig. 8. The forward feeding provides the firing angles to roughly compensate the increase of the magnet resistance and the PI close-loop is used for reducing the errors caused by disturbances in the system. The forward feeding is designed to improve the response speed and the close-loop is to ensure the control precision, so the combined controller has fast response and good steady accuracy.



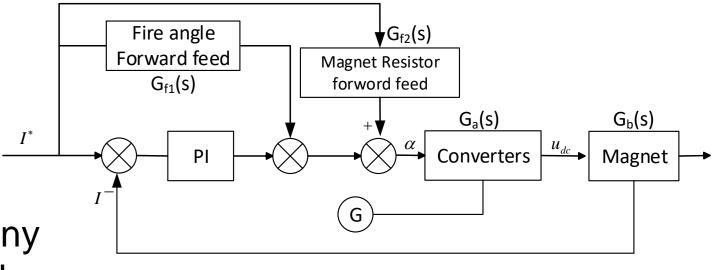
In this paper, a monitored control system for the pulse generator power supply is designed. This control system is composed of 3 subsystems. The remote control subsystem is for the human machine interface, experiment configuration, clock synchronization and data management. The process management control subsystem is to arrange the related nonreal time devices. The real time control subsystem is duty on the control strategy and giving trigger signals. The 3-level control system is suitable for this complicated multi-purpose high power system. By this system, the flat-top field from 30T to 50T, the repetitive 20T, multistep field as 5T/10T/15T/20T and background field in the 3 coils magnet are generated as expected

The results of the experiment indicate the design and implementation of a monitored control system of the 100 MVA/100 MJ pulse generator power supply system is feasible. More than 1000 shots on WHMFC have been carried out on this power supply system safely.



ID NUMBER





V Conclusion

PRESENTATION Mon-Af-Po1.12-16

between PLC-200 and DSP. Considering that the control system is in the harsh environment of high voltage and strong magnetic field, optical fiber is used as communication medium between remote computer and field equipment. The detailed communication structure is shown as Fig. 5.

Siemens PLC's communication protocol is not

public, so the direct communication between the

computer and PLC is limited, fortunately the OPC

(OLE (Object Linking and Embedding) for

Process Control) can effectively help to relate the

third party development tools and Siemens PLC.

Profibus-DP is a high speed and low cost

communication for field level applications, which is

used for communication between device level

control systems and distributed I/O. So Profibus-

DP is applied to the communication between PLC-

300 and computer, between PLC-300 and PLC-

200. RS485 serial communication is used