

Current sharing properties of REBCO superconducting parallel conductors wound into a coil

Shintaro Sagawa¹, Shotaro Honda¹, Shun Miura¹, Masataka Iwakuma¹, Yusuke Fukumoto¹, Koichi Yoshida¹, Seiki Sato¹, Teruo Izumi², Akira Tomioka³, Masayuki Konno³

1. Kyushu-University Fukuoka 819-0395, Japan
2. National Institute of Advanced Industrial Science and Technology, Tsukuba 305-8568, Japan
3. Fuji Electric Co., Ltd., Ichihara-city 290-8511, Japan

Tue-Af-Po2.08-09

Introduction

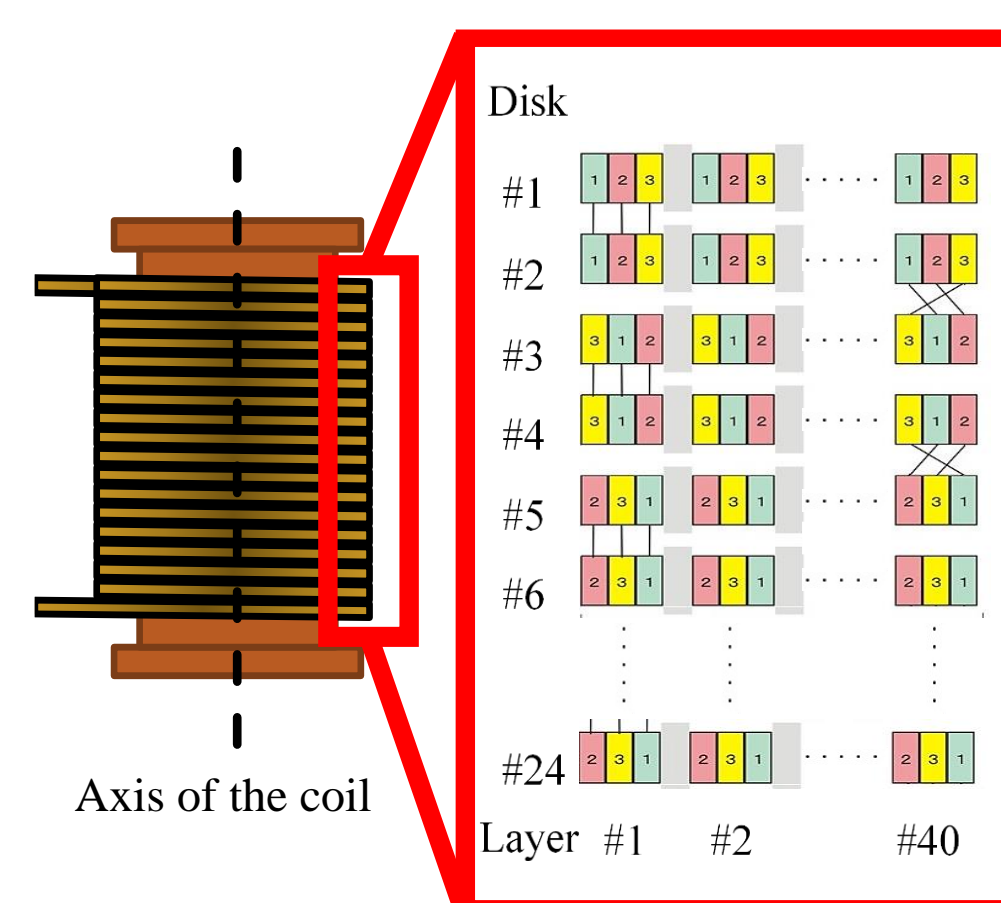
- ◆ Operating current of large-scale magnets need to be enhanced up to several kA to several tens kA in the view point of magnet protection.
- ◆ For AC applications, the current capacity of windings is determined due to the specifications of machines and devices (usually ranges from several hundreds A to several tens kA).
- ◆ We proposed the introduction of the configuration of parallel conductors for these reasons.
- ◆ Superconducting magnets for MRI need the uniformity in produced magnetic field within ppm order in time and space.
- ◆ To realize that, current sharing properties among tapes should be even.
- ◆ In this study, we have clarified the current-sharing properties taking account of the change of I_c due to the self-magnetic field of the three superconducting coils wound with parallel conductors.

Numerical simulation

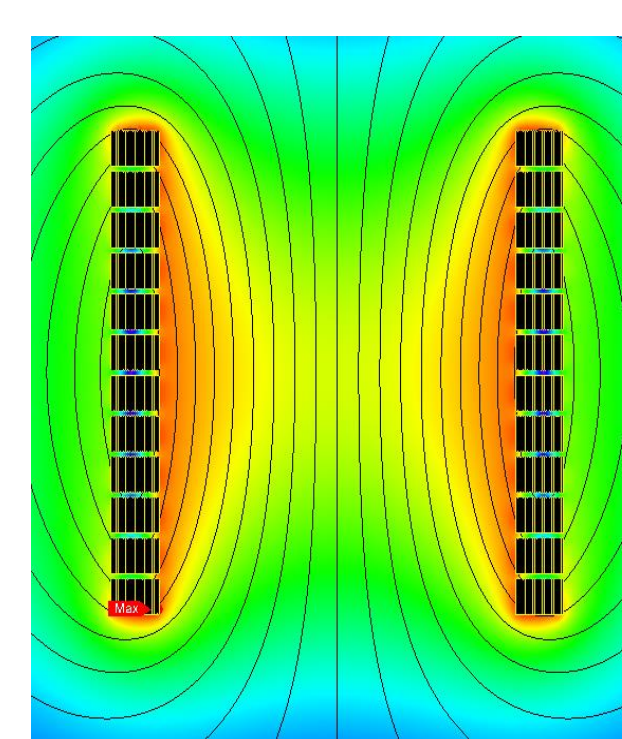
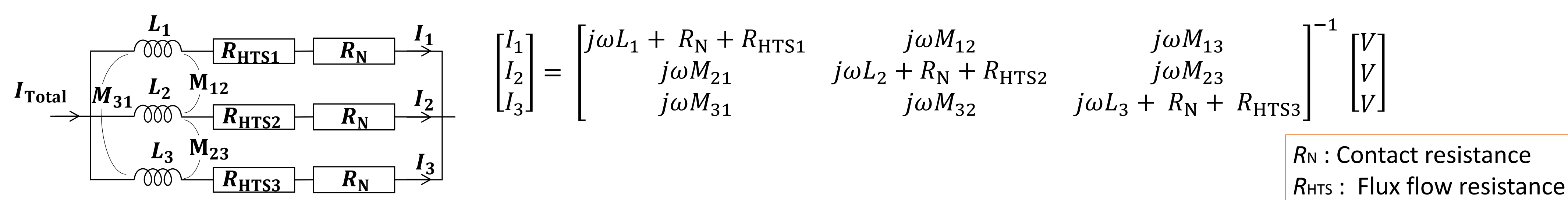
A Double pancake coil with a three-strand parallel conductor

- A three-strand parallel conductor composed of REBCO superconducting tapes was wound into a double pancake coil.
- Each tape of the double pancake coil is transposed and wound so that the inductance becomes equivalent. ($L_1 \approx L_2 \approx L_3$)

Unit of the optimum transposition pattern of the double pancake coil to realize uniform current sharing.



Circuit equation



Magnetic flux density [T]

- In the magnetic field, the I_c of the REBCO tapes change at each turn of the coil.
- I_c depend on the converted perpendicular magnetic field $B_{\perp}(\theta)$.
- We conducted the numerical simulation considering magnetic field dependence of I_c .
- Variations of critical current under zero magnetic field I_{c0} and n -value to the parallel conductor also considered.

Self-magnetic field distribution in a pancake coil wound with a three-strand parallel conductor.

Parameters of the REBCO tapes and the double pancake coil

REBCO tape	10 mm wide, 0.1 mm thick
Substrate	Hastelloy (90 μ m)
Buffer layer	CeO ₂ , LaMnO ₃ , MgO, Y ₂ O ₃ , Gd ₂ Zr ₂ O ₇ (1 μ m)
Superconducting layer	REBCO(1 μ m)
Critical current under zero magnetic field, I_{c0}	approximately 300 A
Coil	Double pancake coil
Inner diameter	120 mm
Outer diameter	184 mm
Height	240 mm
Number of turns	40 turns / single-pancake
Number of pancakes	12 double-pancake

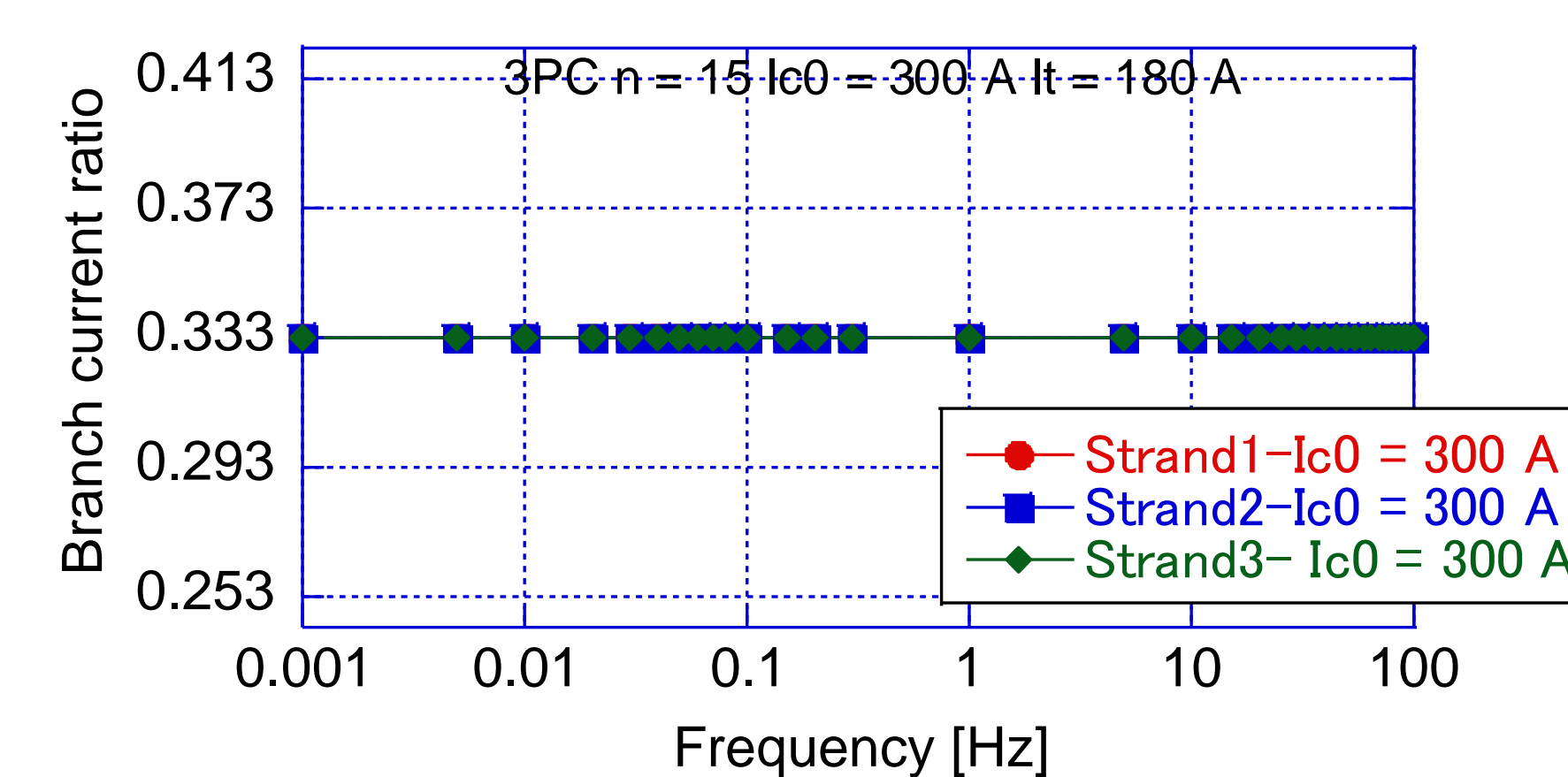
The center magnetic field of the coil is 0.5T
Total transport current $I_t=180$ A

Conclusion

- ◆ If transposition is correctly performed, and I_{c0} and n -value of each tape are equal, the current-sharing properties become substantially uniform.
- ◆ At the low frequency regions below 1 Hz, Non-uniform current occurs due to the variation of the I_{c0} and n -value.
- ◆ At the high frequency regions over 1 Hz, current-sharing properties converged even if there are variations in I_{c0} and n -value.
- ◆ In AC applications such as motors and transformers, uniform current-sharing properties can achieve with transposing tapes and composing parallel conductors.

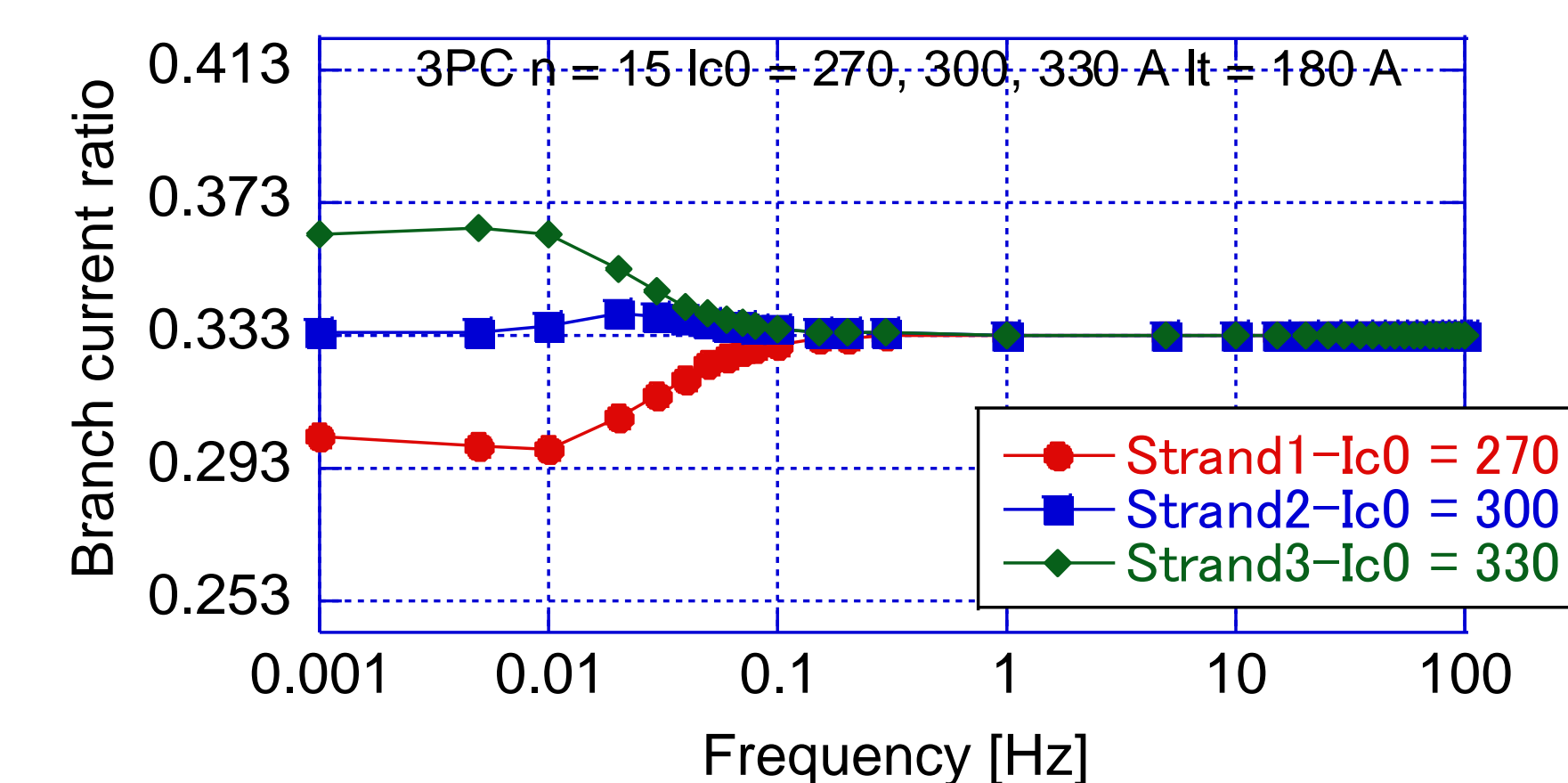
Simulation result

No dispersion
 $I_{c0} = 300$ A, $n = 15$



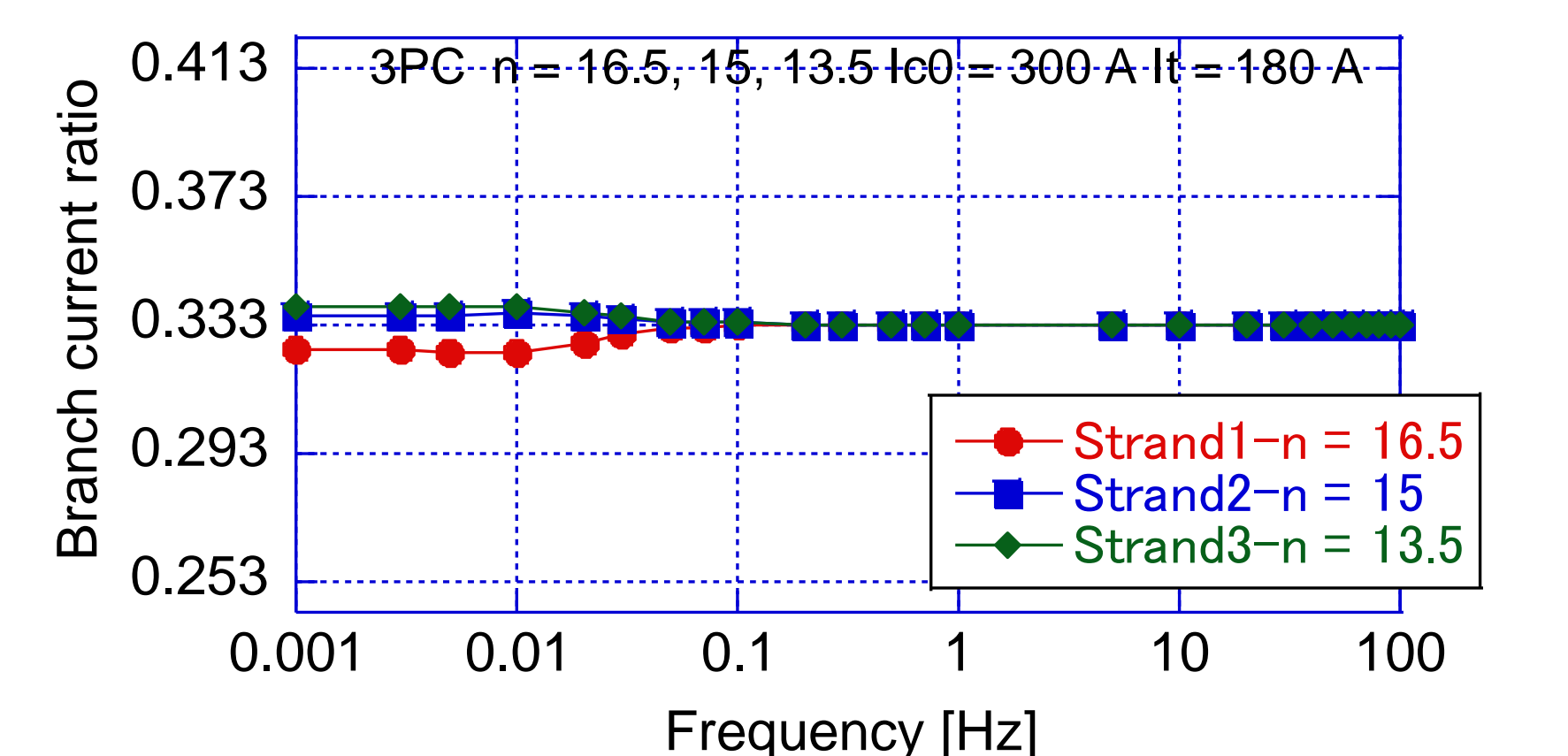
This graph indicates the optimum transposition is performed.

Dispersion in I_{c0}
 $I_{c0} = 270, 300, 330$ A ($\pm 10\%$), $n = 15$



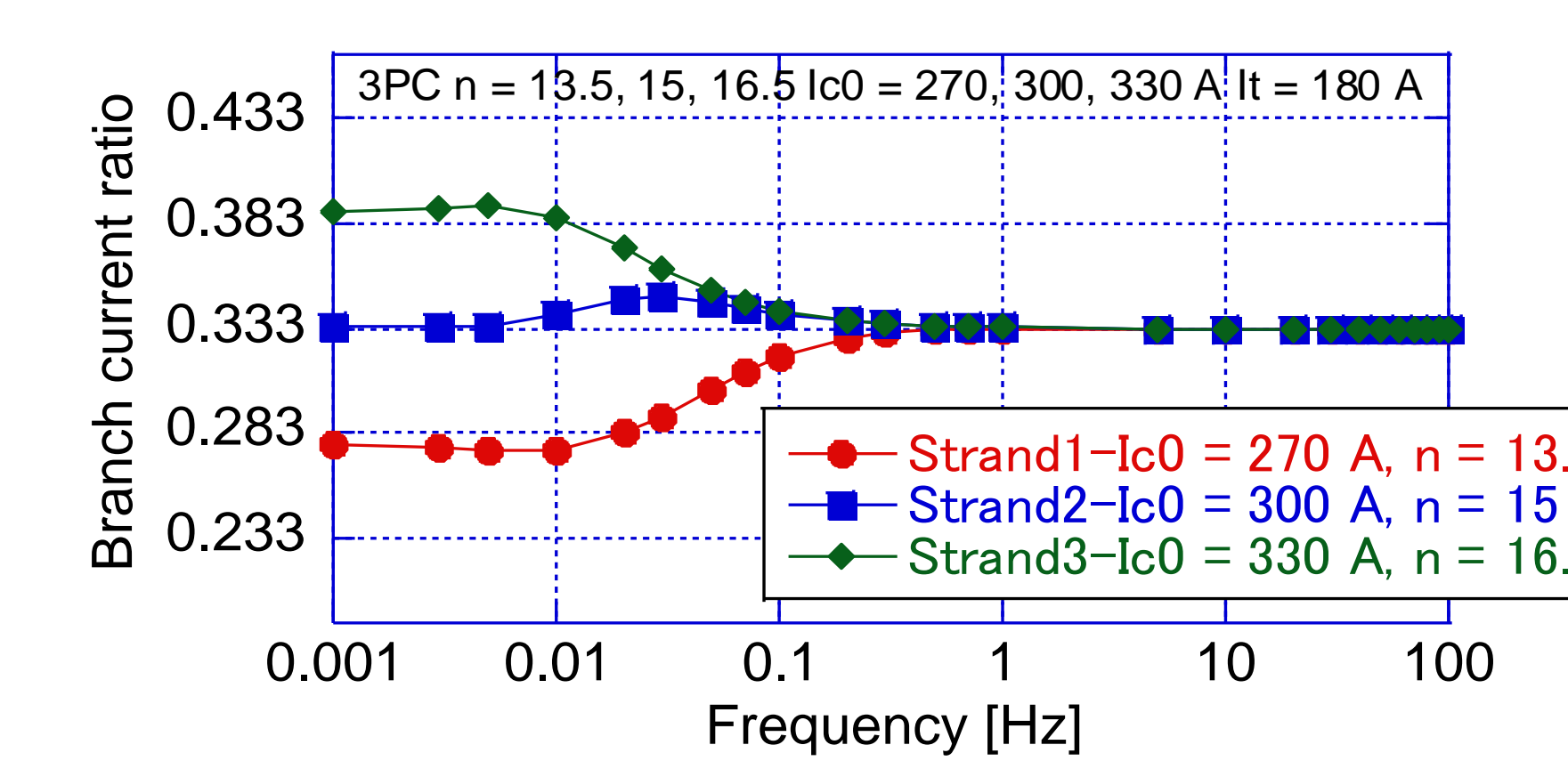
I_{c0} variations cause the non-uniform current.

Dispersion in n -value
 $I_{c0} = 300$ A, $n = 16.5, 15, 13.5$ ($\pm 10\%$)



n -value variations also cause the non-uniform current.

Dispersion in both of I_{c0} and n -value
 $I_{c0} = 270, 300, 330$ A ($\pm 10\%$),
 $n = 13.5, 15, 16.5$ ($\pm 10\%$)



With I_{c0} and n -value variations, the non-uniform current became more serious.