

Xinbo Liu<sup>1</sup>, Xu Zhong<sup>2</sup>, Yi Du<sup>1</sup>, Xun Chen<sup>2</sup>, T. W. Ching<sup>3</sup> School of Electrical and Information Engineering, Jiangsu University, Zhenjiang 212013, Jiangsu

2. School of Electronics and Information, Jiangsu University of Scinece and Technology, Zhenjiang 212000, Jiangsu 3. The Faculty of Science and Technology, University of Macau, Macau, China

Direct drive systems based on permanent magnet (PM) machines are one of the main methods to improve operation efficiency and simplify system structure, in which PM machines are required to possess the performances of low speed and high torque output. Thus, the design with a large numbers of stator slot and rotor pole are always adopted in the direct drive PM machines, resulting in a bulky machine volume. Therefore, a new type of magnetic field modulation (MFM) PM (MFM-PM) machines have been proposed and investigated widely. Based on the field modulation effect, MFM-PM machines can provide high torque with low speed operation, so as to be suitable for low speed direct drive applications, such as renewable power generation and electrical propulsion. However, similar with conventional PM synchronous machine, the operation range of MFM-PM machine is restricted since the uncontrollable PM excitation field. So, hybrid excitation (HE) design concept has been introduced into MFM-PM machine to achieve the flexible flux controllability.

In this paper, a new MFM type of brushless double-fed (MFM-BDF) machine is proposed, in which the outer rotor and inner stator arrangement is adopted. The split-pole structure is employed in the inner stator to obtain the modulating poles on each stator tooth, so that the MFM effect can be achieved to increase its torque density. The field windings are embedded in the dummy slots between each adjacent modulating poles. Thus, the proposed MFM-BDF machine can artfully integrates two merits of offering the low speed with high torque output and providing the high speed using flux weakening control.



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**Air-gap flux density and harmonic spectrums** There are a number of asynchronous space harmonics due to the MFM effect of modulating poles in despite of different excitation and the main harmonics including the 4<sup>th</sup> and 14<sup>th</sup> ones. The 4<sup>th</sup> and 14<sup>th</sup> harmonic component amplitudes of radial flux density in flux weakening and flux enhancing operations are reduced and increased obviously, respectively, which indicates the reduction and improvement of 3-phase flux linkages linked by armature windings with 4 pole-pair, respectively. However, the 14<sup>th</sup> harmonic component amplitudes of tangential flux density is increased and reduced in flux weakening and flux enhancing operations on the contrary.



# **A new Magnetic Field Modulation Type of Brushless Double-Fed machine**

# Background

# **lopology**

The proposed MFM-BDF machine, in which the outer-rotor and inner stator arrangement is adopted. The structure of outer rotor with 14 pole-pair number PMs surface-mounted is similar with those of conventional PM machines, so it possesses the merits of ease of manufacture, robustness and reliability. Besides, a split-pole structure is employed in the inner stator, namely the inner stator equips 6 stator teeth to house 4 pole-pair number armature windings and each stator tooth has three modulating poles. These modulating poles function to modulate the air-gap magnetic field and accommodate 14 pole-pair number AC field windings, so that the spaces between the adjacent modulating poles are fully utilized, thus improving the torque density and magnetic field regulation capability.

The proposed MFM-BDF machine operates based on magnetic field modulation effect.  $G_r$ named magnetic gear ratio is the rotation speed ratio between the armature reaction magnetic field and the rotor, which is governed by

where  $p_r$  and  $p_s$  are the pole-pair numbers of rotor PMs and armature windings, respectively. A rotational MMF will be produced when the AC current is fed into field windings, which exhibits the identical pole-pair numbers with that of equivalent MMF excited by PMs. Simultaneously, the air gap magnetic field will be enhanced or weakened by adjusting the phase of field current.



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> By artfully integrating the double-fed concept and MFM machine, a new MFM-BDF machine is proposed in this paper. The field windings are embedded between the modulating poles, so that the machine space can be fully utilized. The machine configuration and operation principle are discussed. Based on the FEA, the static characteristics such as the flux linkage, torque and cogging force are analyzed. It confirms that the proposed machine possesses a high torque density due to the MFM effect. By feeding flux enhancing field current and flux weakening field current, the operation region and the cogging torque can be enlarged and reduced.

# **Operation Principle**

$$\omega_s = \frac{P_r}{n} \omega_r = G_r \omega_r$$



## **Cogging Torque and Inductance**

The cogging torque peak-to-peak value of proposed machine in flux weakening operation is higher than that with PM excitation only, and that in flux enhancing operation is the lowest one.

Due to  $L_d = L_a$ , the  $i_d = 0$  control method is adopted to obtain the highest torque current ratio.

# Torque

The average torque increases linearly with  $\exists 70 + 444$ the armature current when it is below the rated  $\Xi$ value of 12A, whereas the increase of average torque is gradually clipped when beyond the  $\frac{3}{2}$  <sup>30</sup> rated armature current due to the magnetic saturation occurs at the iron core.

The waveforms of output torque excited by PM only and cogging torque are drawn for comparison. It can be obtained that the torque ripple is mainly affected by the cogging torque.







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### Conclusion