

# An engineering perspective on high field superconducting magnets

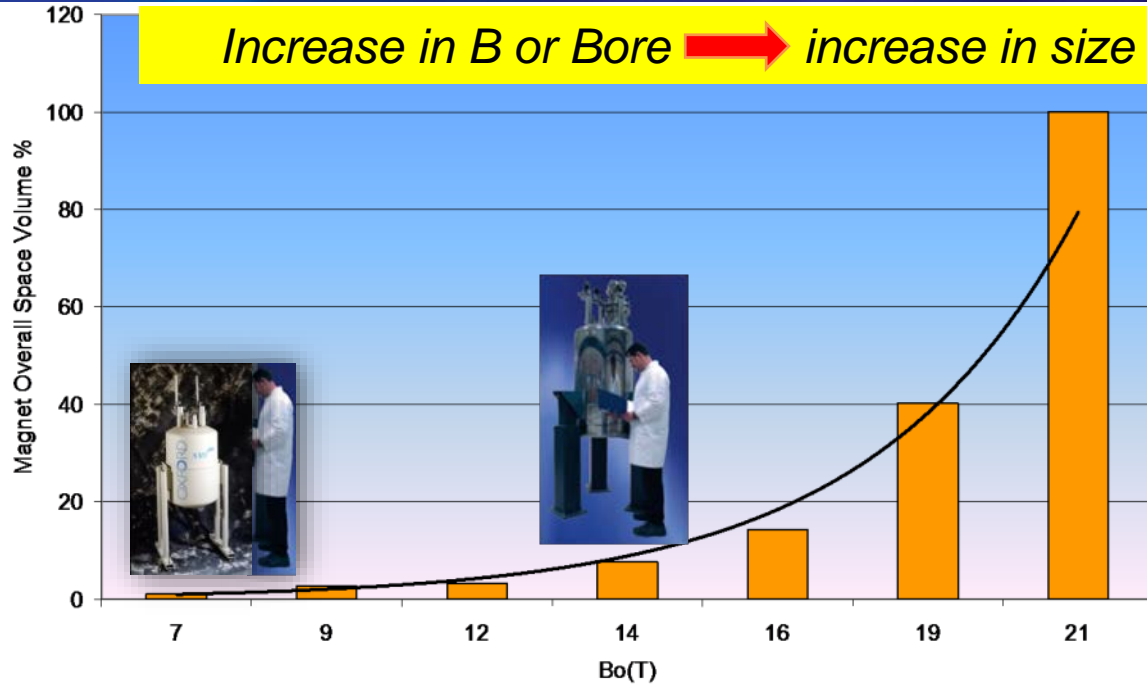
Thu-Mo-Or-33-04

**Andrew Twin**, Steven Ball, Rod Bateman, Joe Brown, Neil Clarke, Ziad Melhem, Daniel Strange, Roman Viznichenko, David Warren, Richard Wotherspoon,

Oxford Instruments Nanoscience

- NMR 'requirements prototyping'
  - Low drift magnets & minimal quenching up to 22 Tesla
- High field 'outsert' developments using LTS conductors
  - Increasing energy density with high critical current wires
- High field magnet developments using HTS superconductors
  - The challenge of strain and quench management

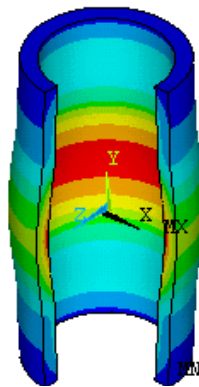
# Challenge of high field magnets :- size and stored energy of NMR magnets



Stored energy of a 22 Tesla (950 MHz)  
**21 MJ**

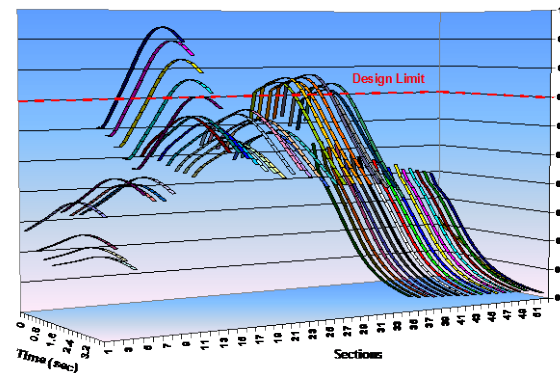
Stored energy of a 7 Tesla (400 MHz)  
**0.22 MJ**

**Two main high field design challenges :**



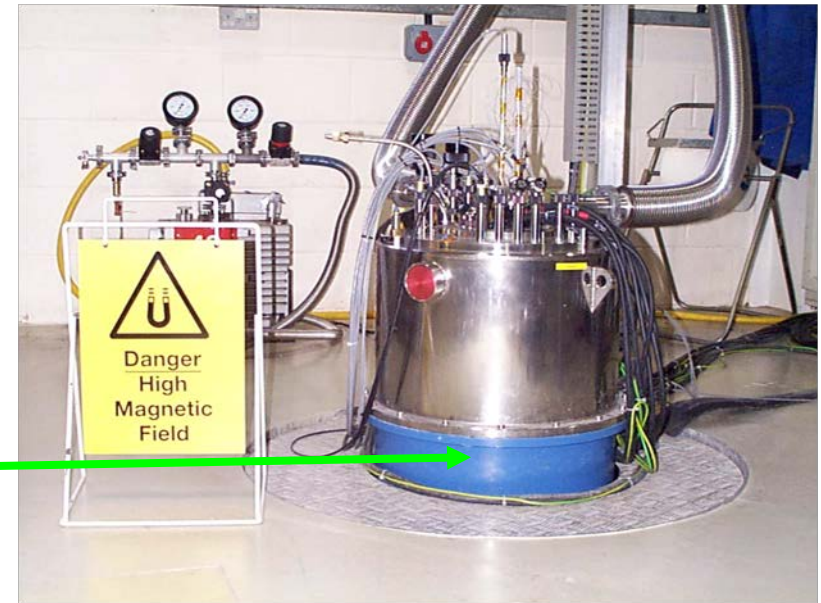
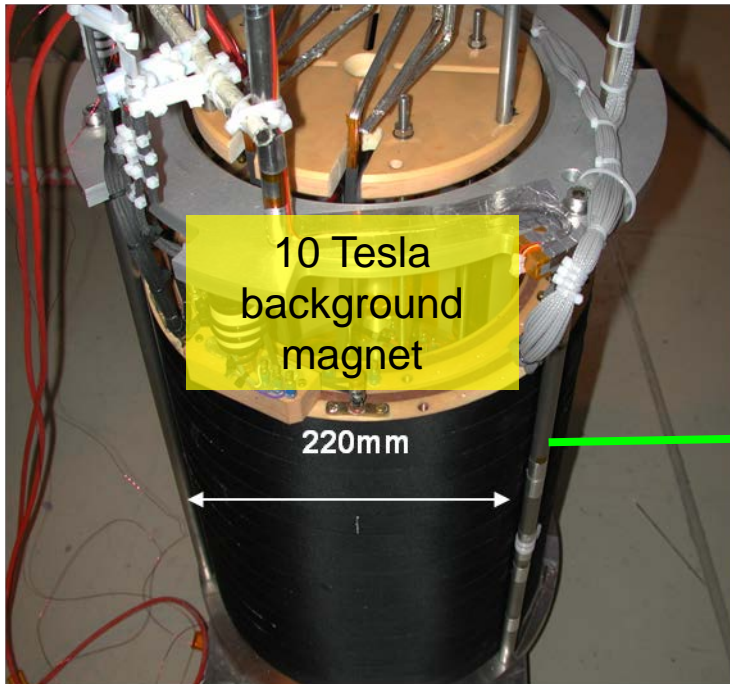
Pseudo static stresses

&



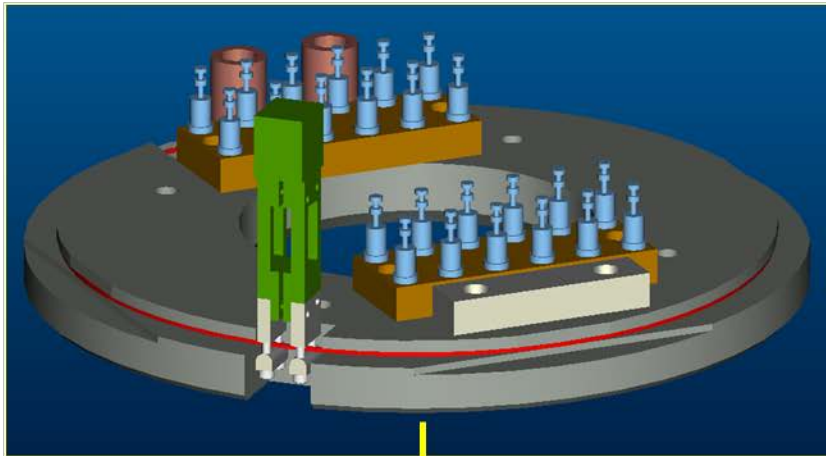
Quench transients

# Requirements prototyping identified as the best technique to develop high field magnets

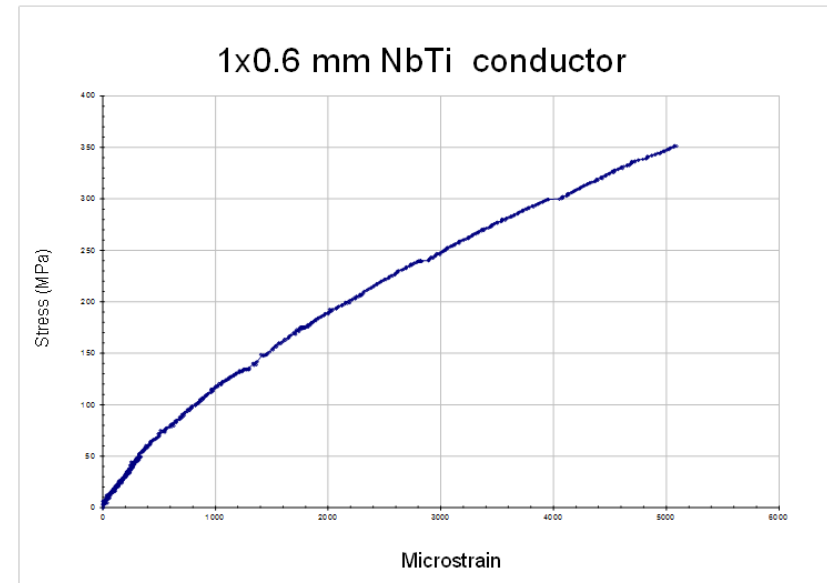


Running prototype coils and wires in a 10 Tesla background field magnet :-

The stresses are now due to Lorentz forces  
i.e. A TRULY REPRESENTATIVE  
MAGNET TEST



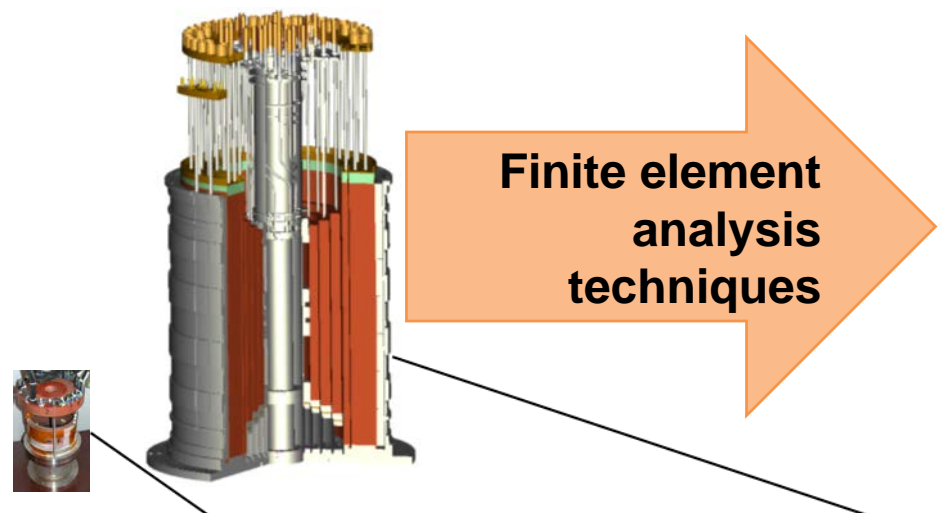
Provides Stress/Strain curves for superconducting wires at 4.2K background fields up to 10 Tesla.



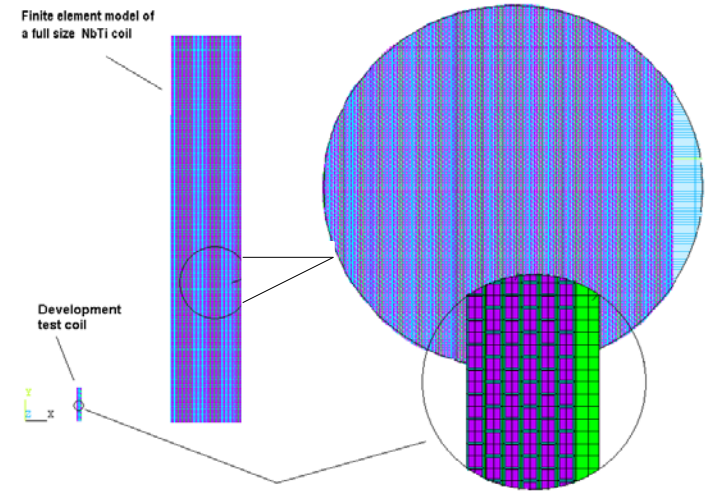
Also make preliminary assessment of the short sample performance (SSP) & quench behaviour of new wires before their use in prototype magnets!



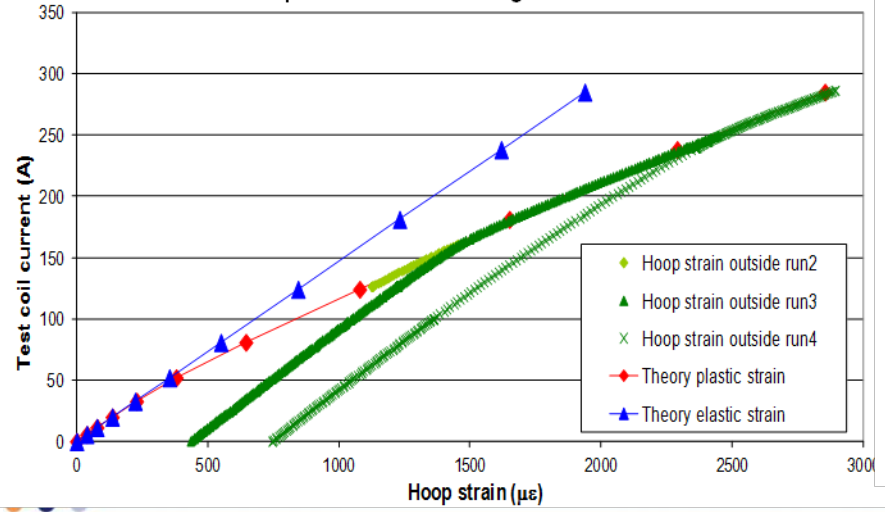
# NMR @ 22T, requirements prototyping NbTi coils



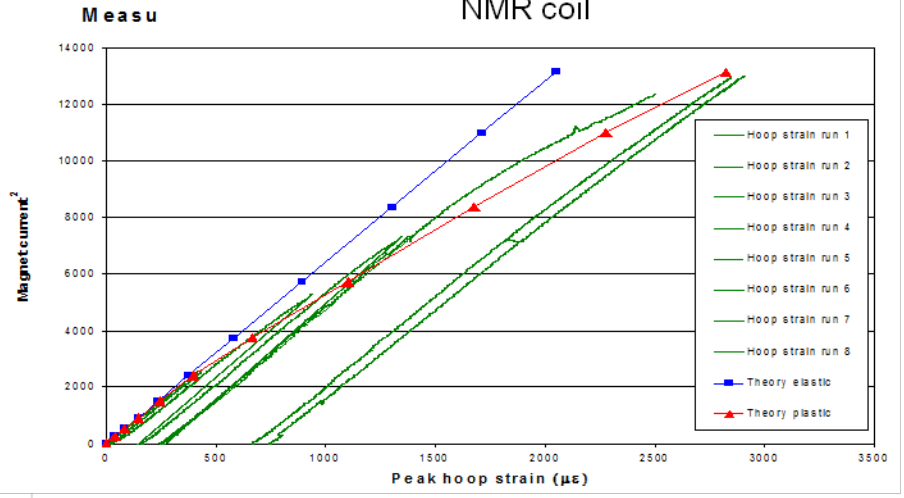
**Finite element analysis techniques**



Hoop strain on the outer diameter of a NbTi test coil running up in an 8.5T background field

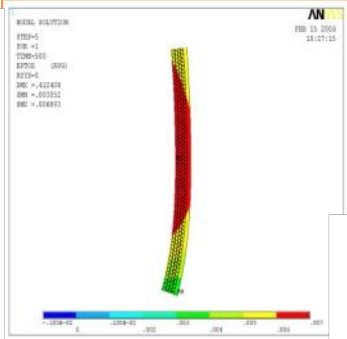
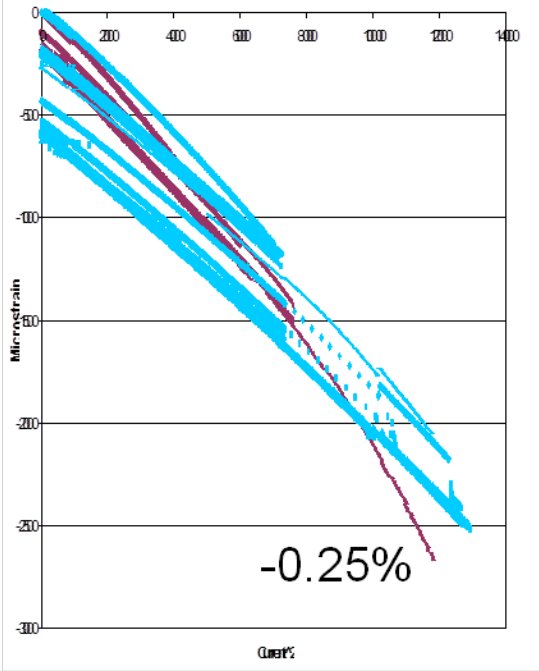


Hoop strain on the outer diameter of a 21 MHz NMR coil



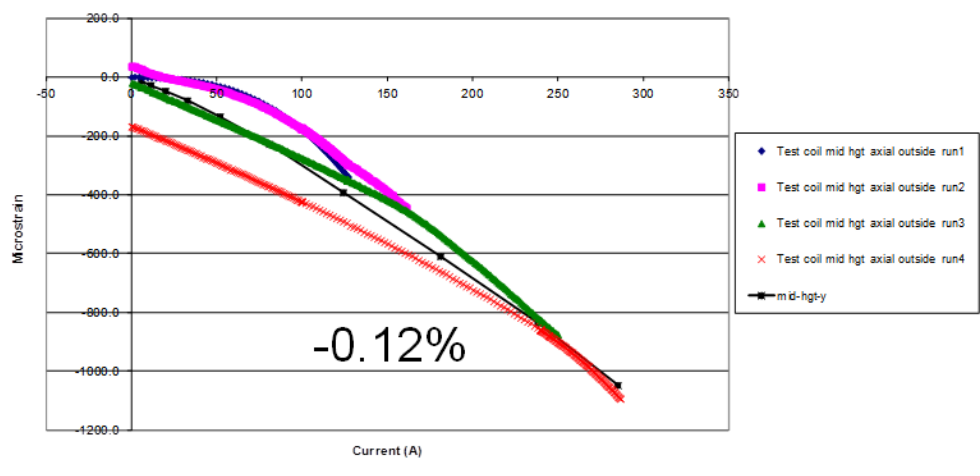
# A theoretical model predicting strain is good but designing zero quench coils is the aim.

Axial compression at the mid height of a 21 Tesla NMR outer NbTi coil



Finite element detailed models show the Von Mises and axial stresses differ :

Axial compression at the mid height of a 120mm diameter NbTi test coil



& the measured strains

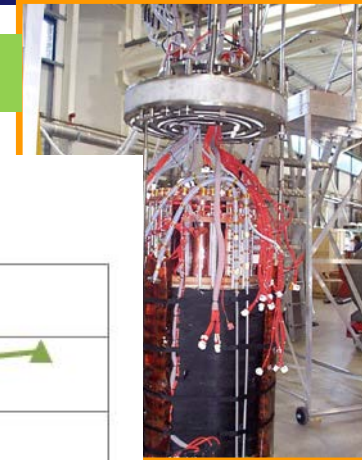
Is this still a representative test with respect to coil quench behaviour?

Can the magnet engineer replicate the tensile stresses on a unit cell of composite to best investigate it's quench behaviour at the micro Joule level?

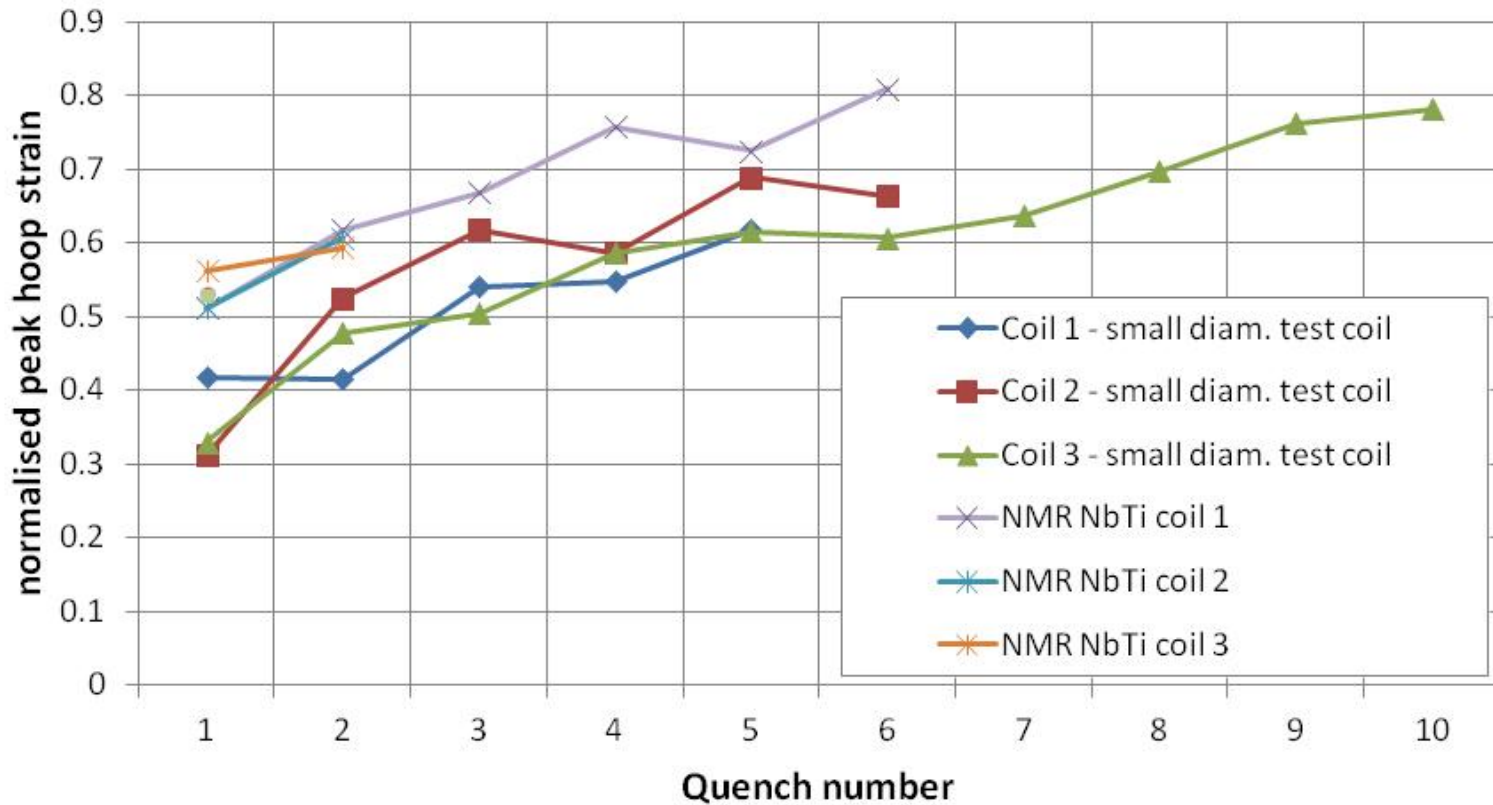
# Quench performance of NbTi test coils compared to 21 Tesla NbTi NMR coils



Quench performance similar within B field & SSP constraints



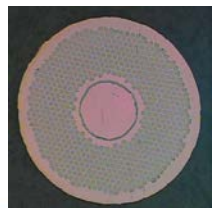
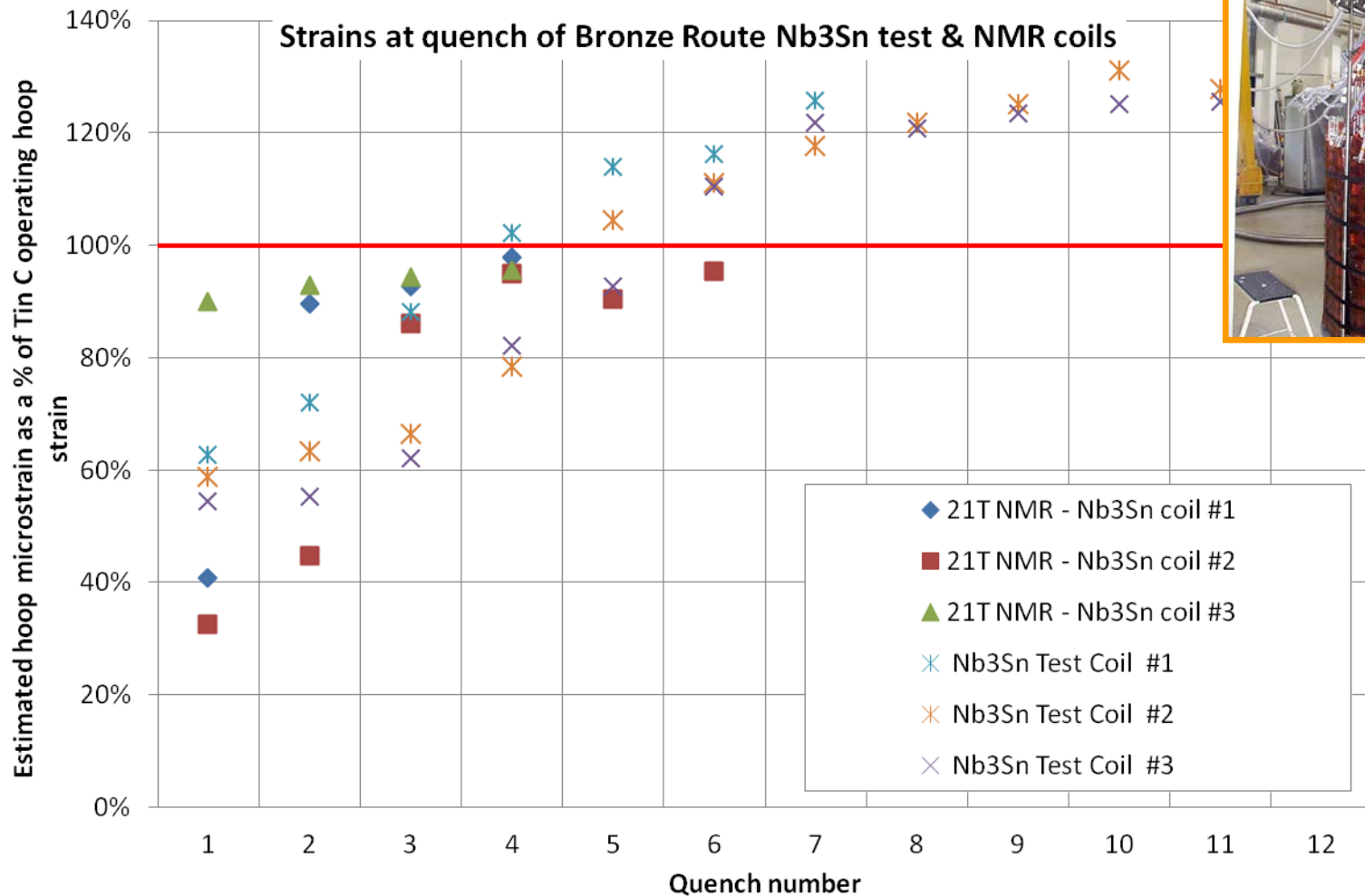
Quench occurrence vs hoop strain for NbTi test coils and 21 Tesla NMR magnet coils





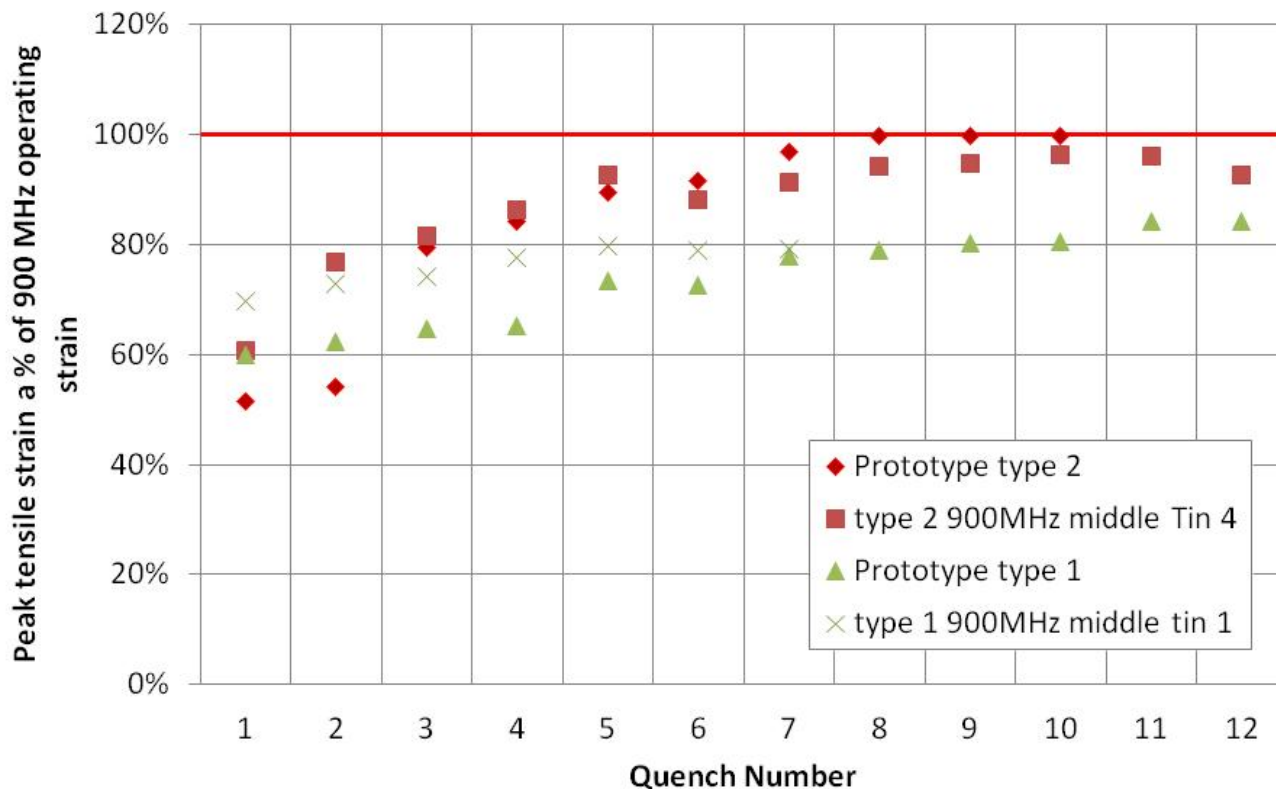
# Quench performance bronze route Nb<sub>3</sub>Sn test coils and 21 Tesla magnet NMR coils

Different B fields and SSP, but similar quench characteristics



# Requirement prototype coils give the engineer a new perspective on different coil structures.

Tensile strain achieved vs no. of quenches



**Coil quench behaviour is 'a little more predictable'. Look to new materials.**

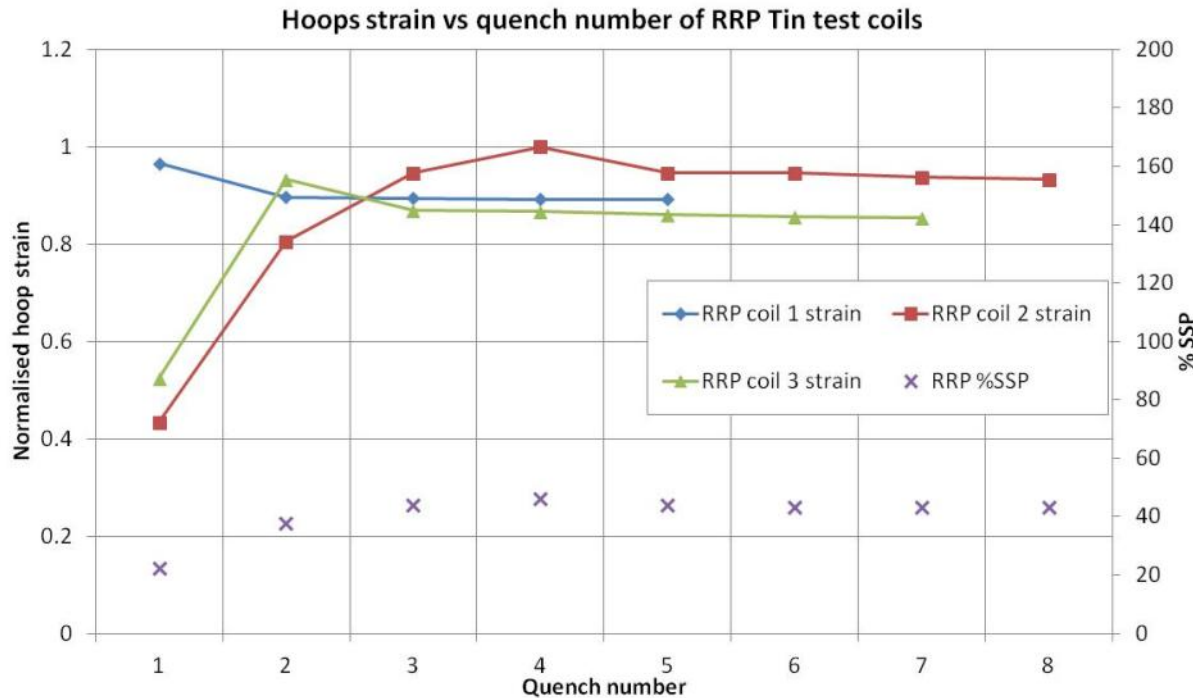
An example of two different coil constructions tested at > \$1,000 per quench in full NMR magnet and \$10 per quench in test coils.

# Restack rod process (RRP) wires : new coil structures, lower quench probability



Magnet test coil ramped up in background field with strain gauges fitted :-

(1 to 4) quenches before the Nb<sub>3</sub>Sn strain limit is reached!



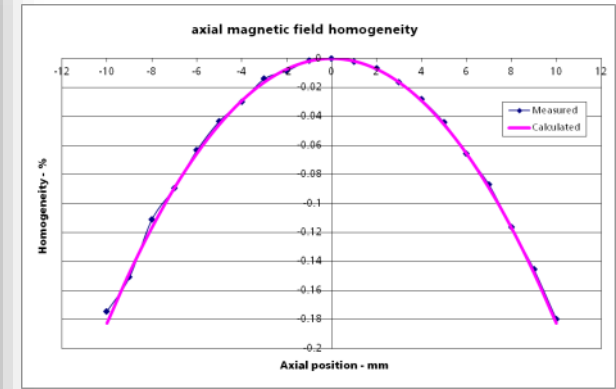
Next challenge  
Quench dynamics modelling and experiment. Again done using requirement prototype coils with both voltage monitoring & fibre optics.



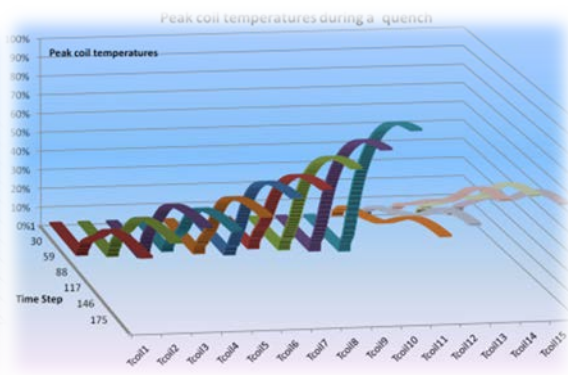
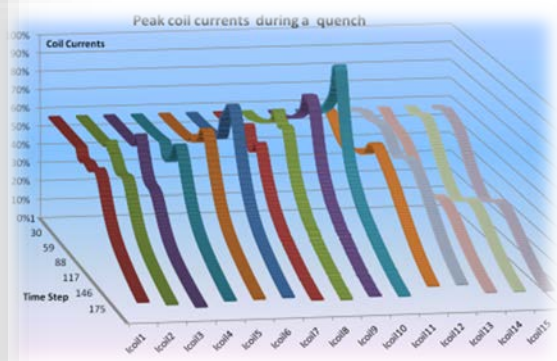
14Tesla background magnet

# All this work led to a new class of 'compact' high field magnets for research

**Compact**  
**22T/52 mm (2.2K)**  
**20 T/52 mm(4.2K)**  
**for**  
**Research**  
**Applications**



**15T\_160mm**  
**system - LTS @**  
**4.2K**  
**Prof Wang, IEE,**  
**China**  
**used for HTS**  
**inserts**



# Further development brought a new class of 'outsert' magnets for high field research

## 15T\_250mm @ T = 4.2K LTS - NHMFL

Requirements	Specifications	Actual
Flux density homogeneity	< 0.0143 over a 10 mm DSV	0.0144 over a 10 mm DSV
Energisation rate	< 1 hours	59.55 min
Stored energy	7.3 MJoule nominal	6.95 MJoule
Static Helium Boil off (No insert coil)	< 3.2 L / hour	1.2 L / hour
Helium Capacity	300 L nominal	313 L



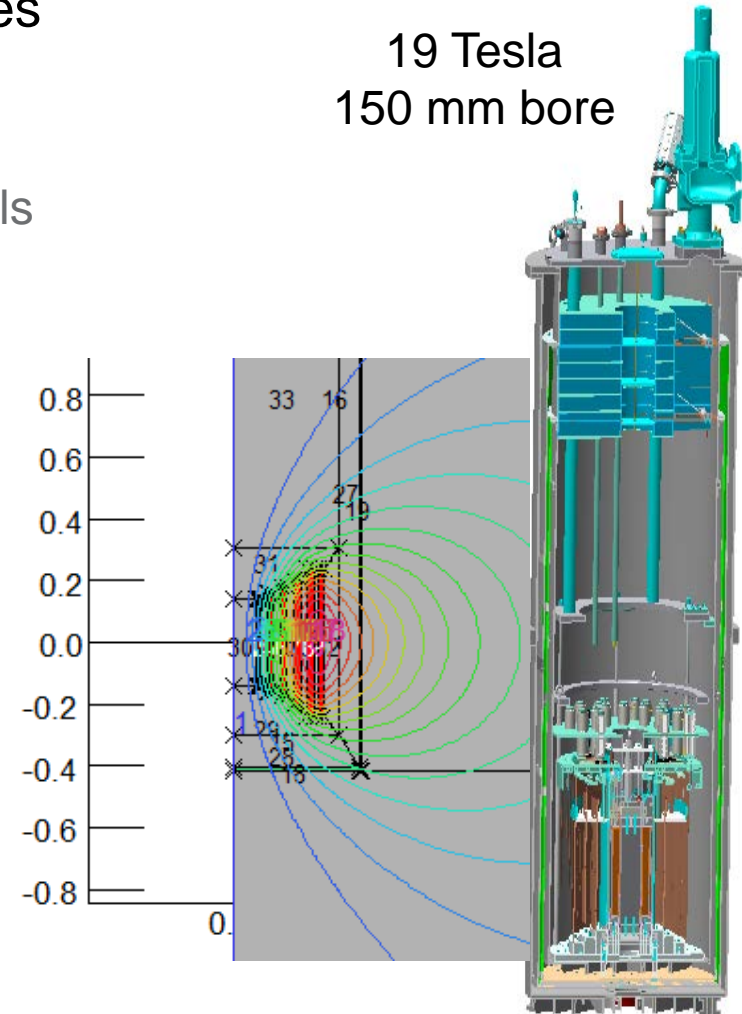
## 19T\_150mm @ T = 4.2K LTS - HLD

Requirements	Specifications	Actual
Flux density homogeneity	< 0.04 % over a 10 mm DSV	< 0.04 % over a 10 mm DSV
Energisation rate	< 2 hours	< 2 hours
Stored energy	5.7 MJoule	5.7 MJoule
Static Helium Boil off (No insert coil)	< 3.2 L / hour	0.86 L / hour
Helium Capacity	240 L	240 L



# Further engineering modelling is required for these large magnet systems

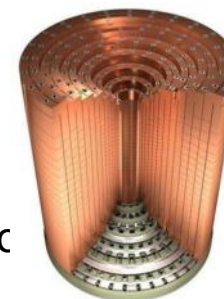
- Key requirements achieved & unique features
  - Low vibration – No nitrogen shield
  - Top loading magnet support system for flexibility in mounting & exchanging insert coils
  - Low loss magnet current leads
  - Fully integrated magnet protection system
- Complex mechanical interactions defined & modelled for cryostat mechanical design:
  - Vacuum load (internal/external)
  - Internal pressure (helium evaporation/Q)
  - Magnet mass (~750Kg)
  - System mass (~1495Kg)
  - Quench eddy current forces



- Three primary approaches for high-field electromagnets

- 1) **Non superconducting;**

- RT copper magnets. No inherent upper-field limit – only more power & cooling required (i.e. need to be close to a power static & a lake)
- Stronger materials enabling current record: 33T (~35MW) at NHMFL.
- For special applications only – pulsed fields (100 T) also done



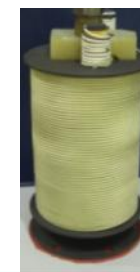
- 2) **Hybrid-combination of 1) and 3);**

- A copper magnet (inner section) combined with a superconducting magnet (outer section).
- Current record: 45T (30Cu/15SC)T, at NHMFL.



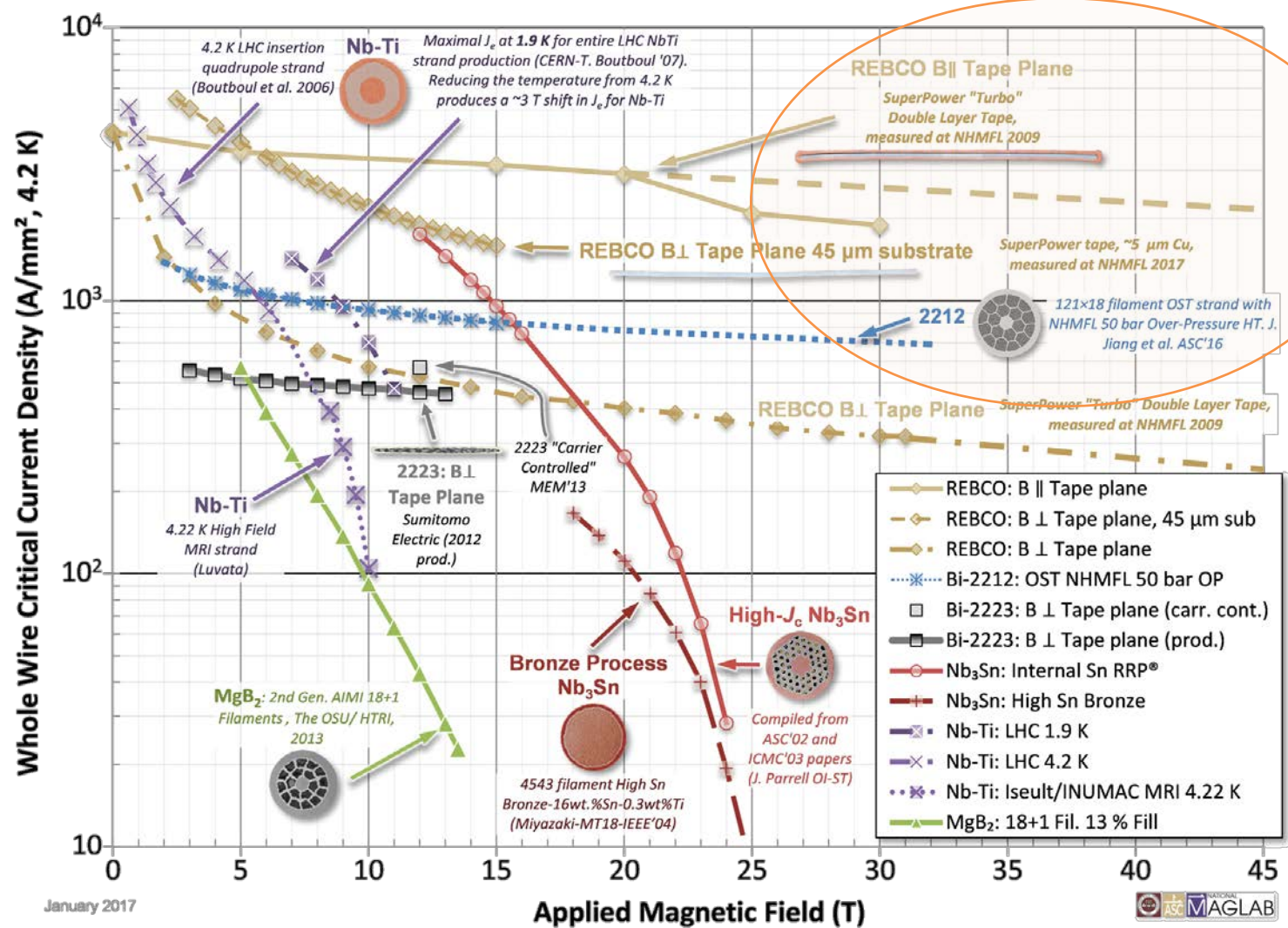
- 3) **All Superconducting;**

- Low-temperature superconductors (LTS) 4K-20K
- High-temperature superconductors (HTS) 40K-100K



The future?

# Engineering Current Density ( $J_e$ ) limitations dictate conductor selection



Two high potential ultra-high field conductors

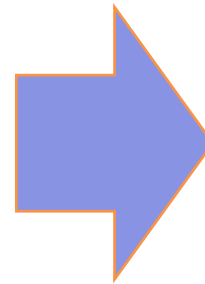
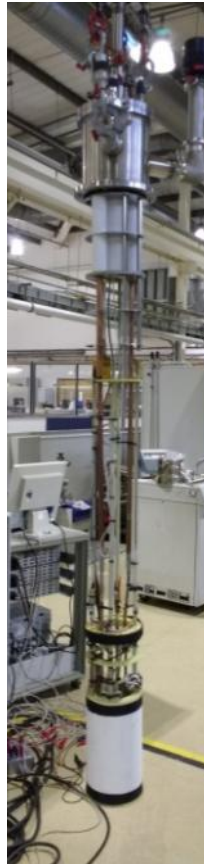
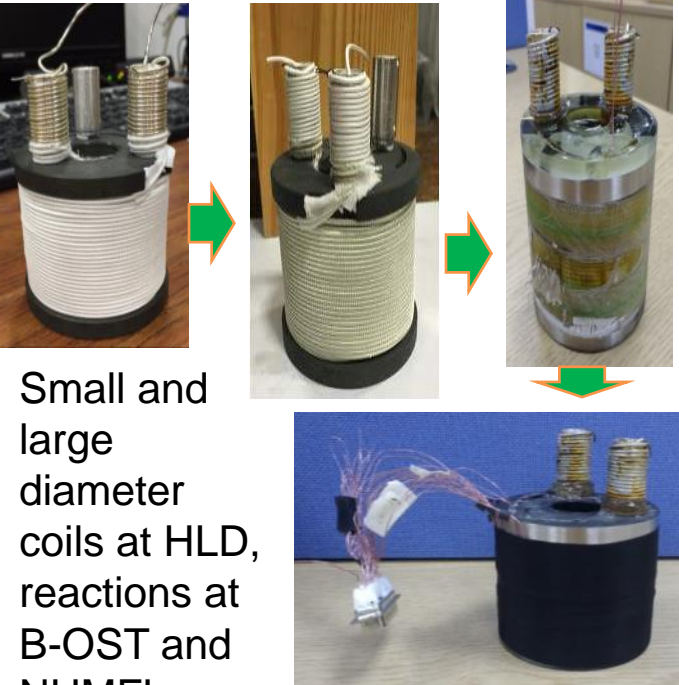
LTS practical engineering limit 23-24T

HTS practical engineering limit ?40-50T?

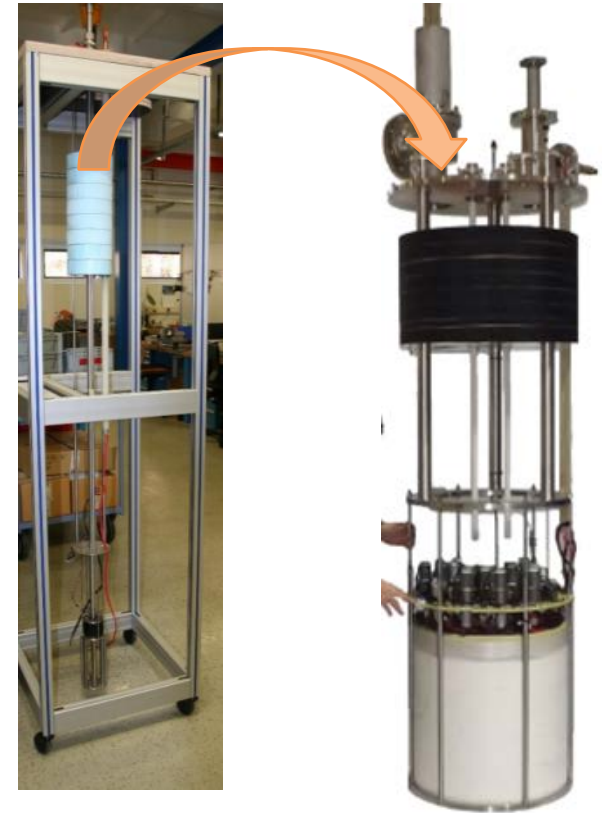


# BSSCO coils of various diameters are under test at 19 Tesla at HLD Dresden

Coil#1 fabrication & test at Low B field



Successfully tested to high short sample at 19T



The next generation of requirement prototype coils (the best route to 30T and beyond?)

# Acknowledgments

- Oxford Instruments Nanoscience, Tubney Woods, Abingdon, OX13 5QX
  - Dave Warren, Roman Viznichenko, Steven Ball, Joe Brown, Chris King, Wenbin Ma, Dan Strange, Neil Clarke, Jeff Coles, Richard Wotherspoon, Ziad Melhem, Steve Chappell
- Helmholtz-Zentrum Dresden-Rossendorf e.V. (HZDR – HLD) , Bautzner Landstrasse 400, D-01328 Dresden, Germany
  - Prof. Joachim Wosnitza, Dr Thomas Hermannsdörfer and Dr. Sergei Zherlitsyn
- Bruker-OST, Carteret, NJ 07008, USA
  - Dr Yibing Huang, Dr Jeff Parrell and Dr Hanping Miao
- Applied Superconductivity Center/National High Field Magnetic Field Laboratory/Florida State University (ASC/NHMFL/FSU), 2031 E Paul Dirac Dr, Tallahassee, FL 32310, USA
  - Prof. David Larbalestier, Dr . Ulf Peter Trociewitz, Dr Huub Weijers and Dr Eric Hellstrom

