

## ***Collimation Roadmap: Upgrades, Consolidation and Options***

***Stefano Redaelli, CERN, BE-ABP***

***on behalf of WP5***



*The HiLumi LHC Design Study is included in the High Luminosity LHC project and is partly funded by the European Commission within the Framework Programme 7 Capacities Specific Programme, Grant Agreement 284404.*



- ☑ Increased beam stored energy: 362MJ → 700MJ at 7 TeV  
*Collimation cleaning, quench limits, tail population issues.*
- ☑ Larger bunch intensity ( $I_b=2.3 \times 10^{11}$ p) in smaller emittance (2.5  $\mu\text{m}$ )  
*Collimation impedance and robustness.*
- ☑ Larger p-p luminosity ( $1.0 \times 10^{34} \text{cm}^{-2}\text{s}^{-1} \rightarrow 7.5 \times 10^{34} \text{cm}^{-2}\text{s}^{-1}$ )  
*New IR layouts and collimation of collision products.*
- ☑ Much smaller  $\beta^*$  in the collision points (55 cm → 15 cm)  
*Cleaning and protection of new triplets, physics background, new designs.*
- ☑ Operational efficiency is a must for HL-LHC!  
*High precision and reliability in harsh radiation environments.*
- ☑ Upgraded ion performance ( $6 \times 10^{27} \text{cm}^{-2}\text{s}^{-1}$ , i.e. 6 x nominal)

HL upgrade addresses most IRs, but some **50-70 collimators** are not necessarily planned for upgrades ⇒  
Need strong synergy between HL and CONS project.

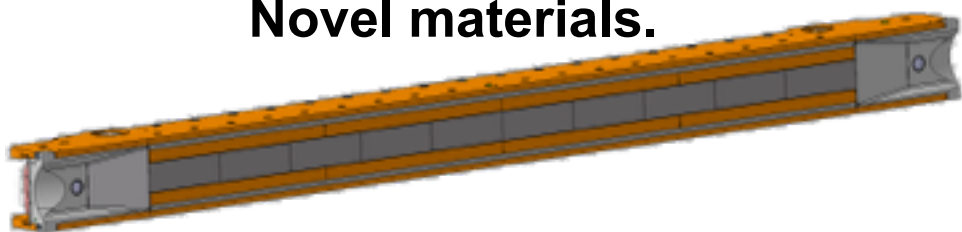
- **Introduction**
- **Baseline and options**
- **Recent changes of baseline**
- **DS collimation and 11 T dipoles**
- **Collimation Consolidation**
- **Conclusions**

# Baseline upgrades



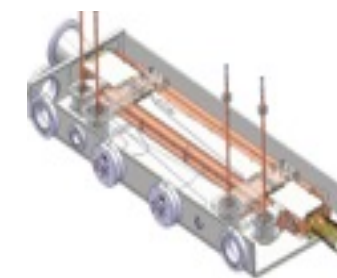
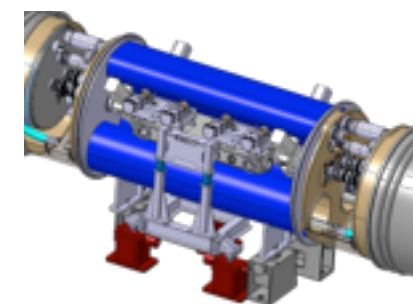
IR1+IR5, per beam:  
 4 tertiary collimators  
 3 physics debris collimators  
 fixed masks

**Completely new layouts**  
**Novel materials.**

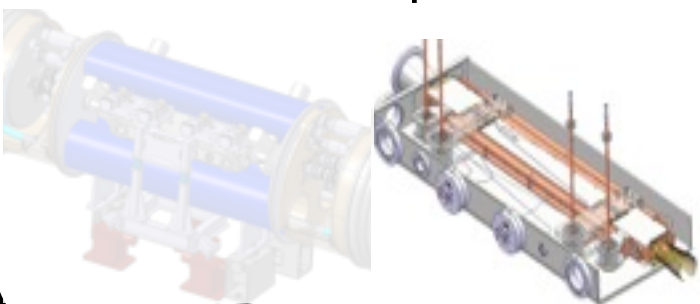


Final decision on installation to be taken based on Run 2 experience

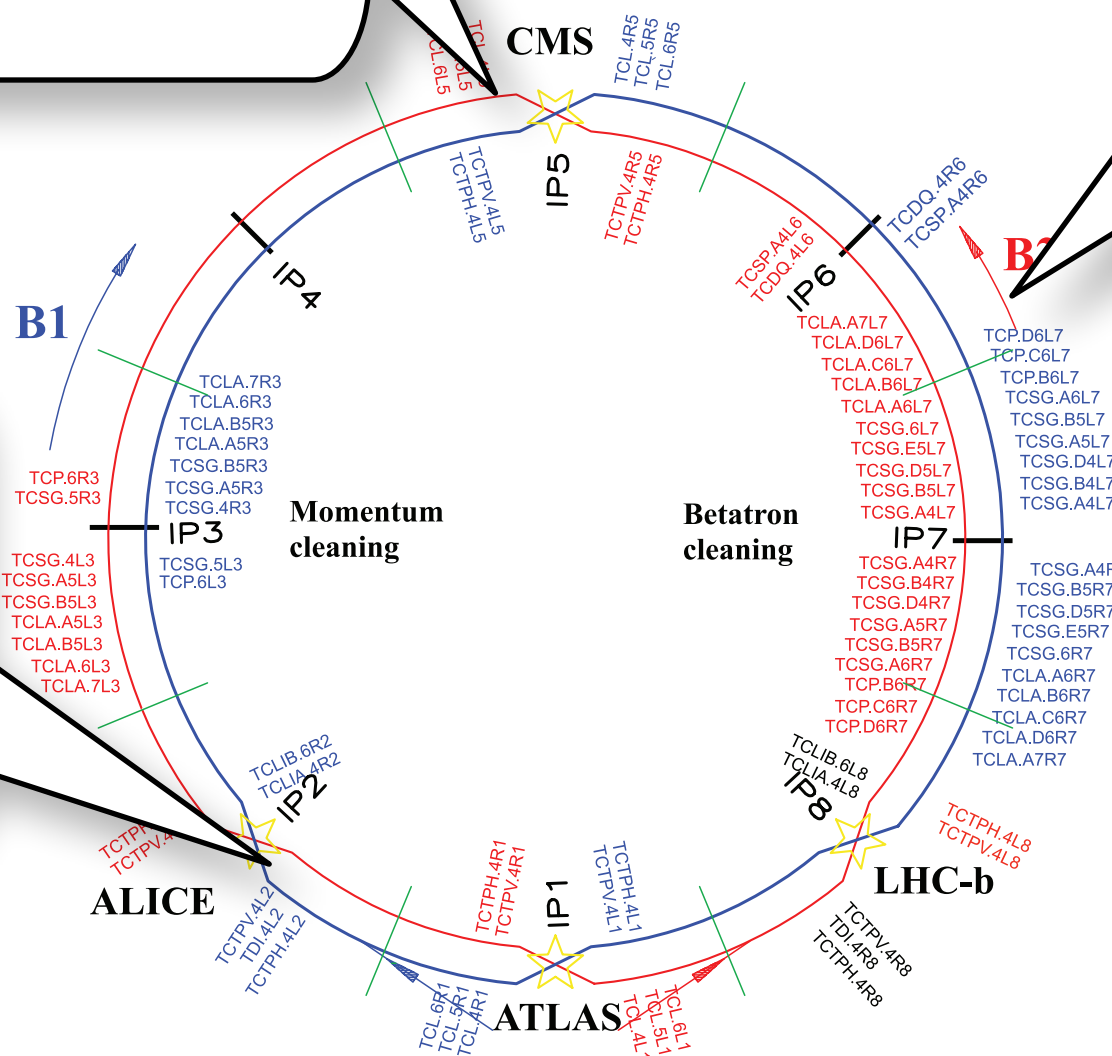
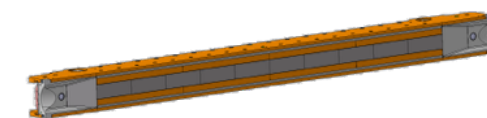
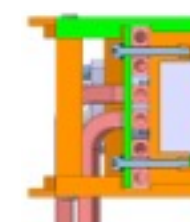
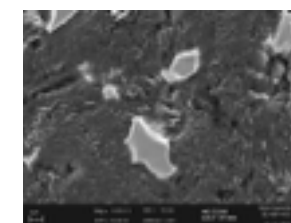
Cleaning: DS coll. + 11T dipoles, 2 units per beam



Ion physics debris:  
 DS coll. + 11T dipoles

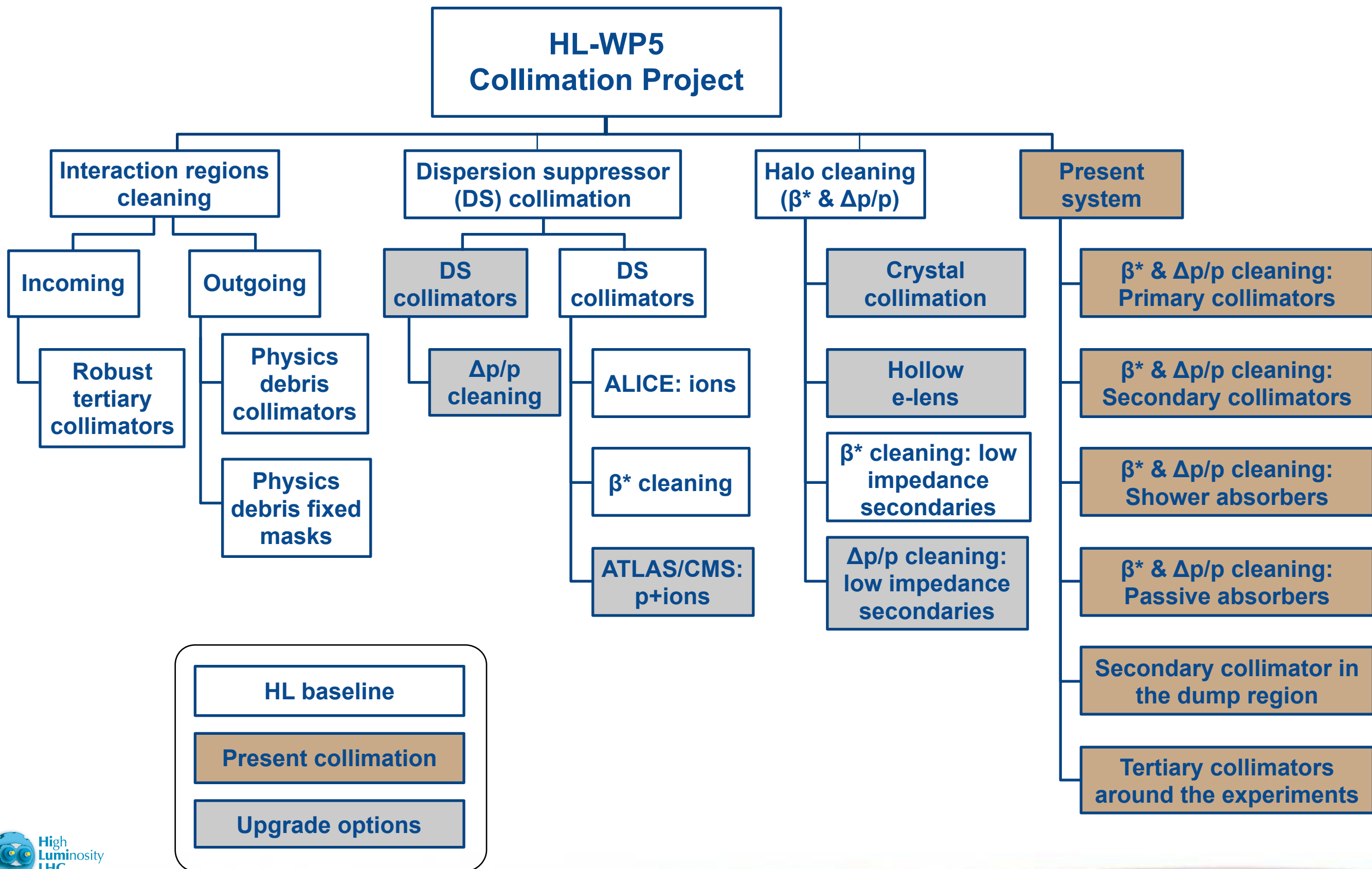


Advanced materials:  
 Better TCT robustness  
 Better impedance in IR7



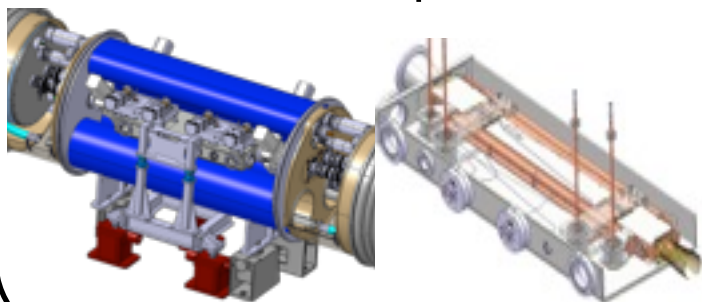


# Project upgrade structure

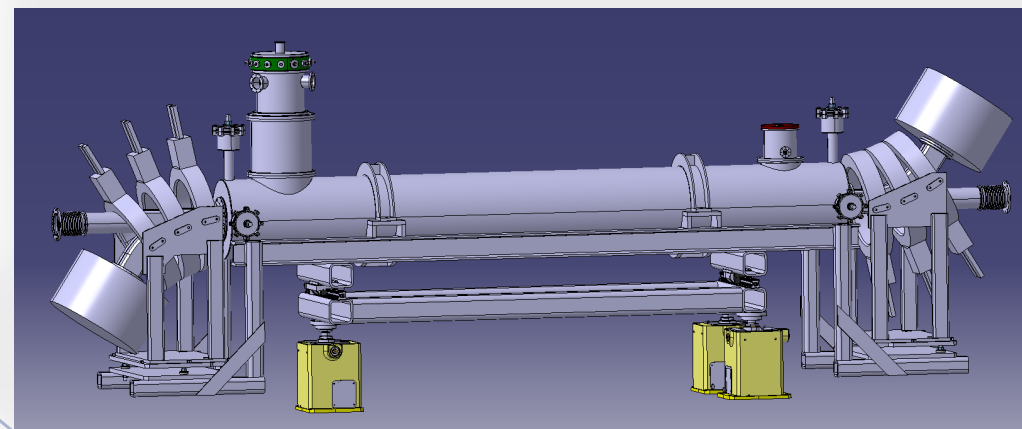


# Non-baseline upgrades

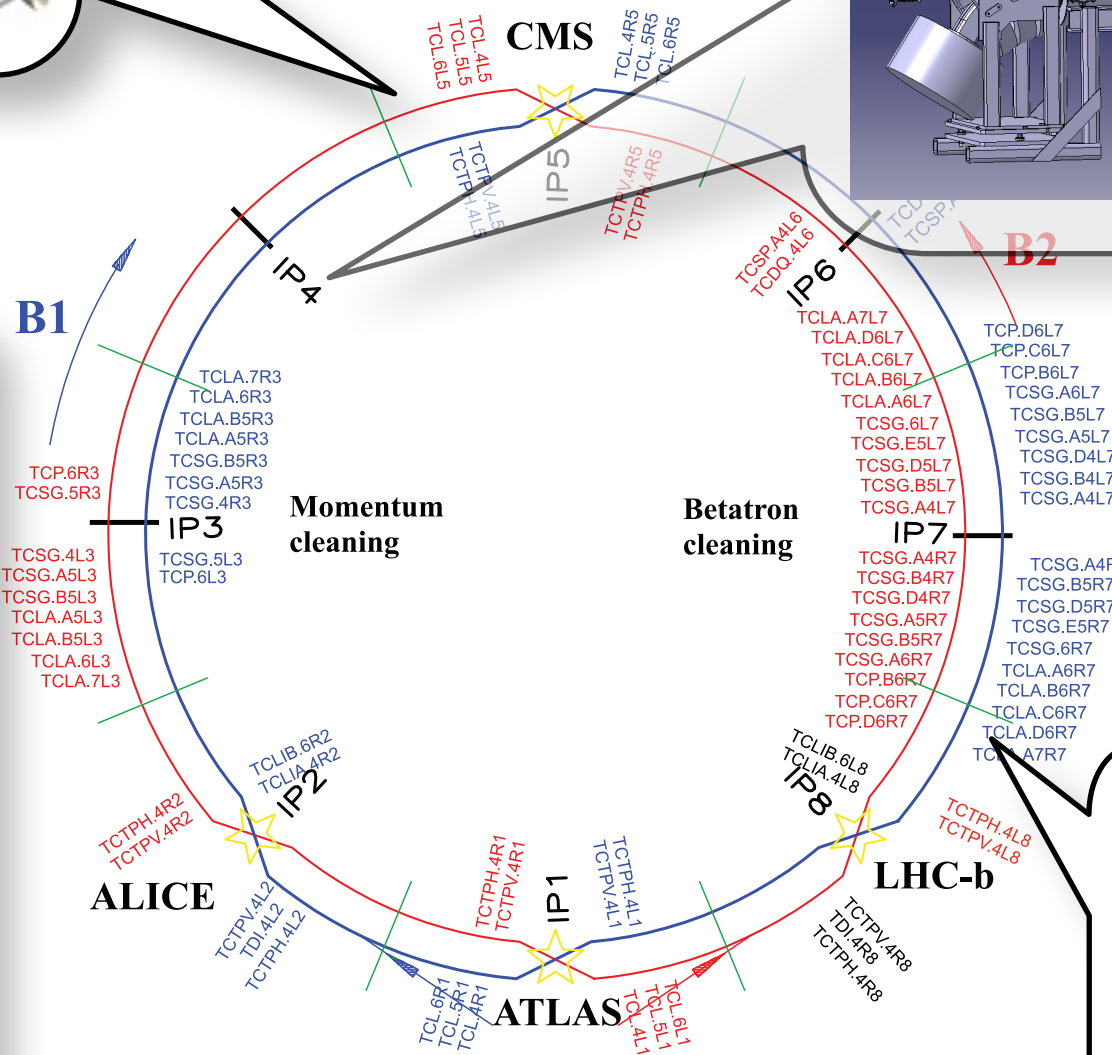
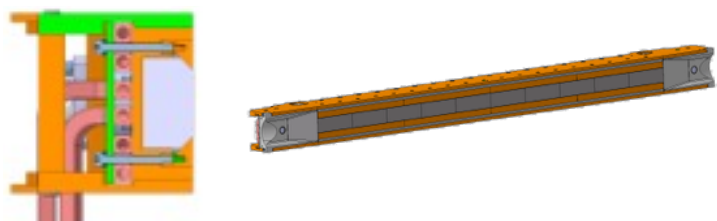
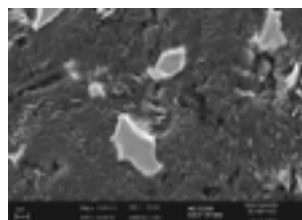
ATLAS/CMS physics debris:  
DS coll. + 11T dipoles



Hollow e-lenses for cleaning

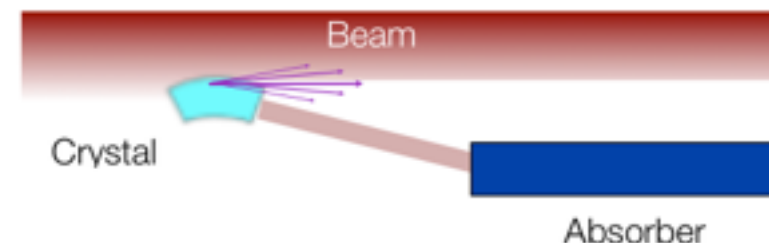


Advanced materials in IR3:  
low-impedance secondaries



*Subject of the collimation talk tomorrow.*

Crystal-based collimation



Advanced materials more robust tertiary collimators in low-luminosity points 2 / 8.

Collimators	IR	Setting [ $\sigma$ ] for $\varepsilon = 3.5 \mu\text{m}$	Setting [ $\sigma$ ] for $\varepsilon = 2.5 \mu\text{m}$
TCP.	7	5.7	6.7
TCSG.	7	7.7	9.1
TCLA.	7	10	11.8
TCLD.	7	10	11.8
TCP.	3	15	17.7
TCSG.	3	18	21.3
TCLA.	3	20	23.7
TCT.	1/5	10.9	12.9
TCT.	2/8	30	35.5
TCL.	1/5	12	14.2
TCSP.	6	8.5	10.1
TCDQ.	6	9	10.6

R. Bruce,  
D. Mirarchi

Settings baseline stable since 2013

→ “2  $\sigma$  retraction” in IR7

Consistently used for cleaning and impedance estimates

→ Updated to include new TCT’s and TCL’s

Now updated for  $\varepsilon=2.5\mu\text{m}$ , if accepted as new notation.

Similar tables can be produced for injection. Discussions on-going with WP2 and ion team.

<https://lhc-collimation-upgrade-spec.web.cern.ch>

The screenshot shows the CoIUSM website interface. At the top, there are logos for CERN, High Luminosity LHC, and LHC Collimation Project. Below the logos is the CoIUSM logo. The main content area is titled "Halo cleaning simulations" and includes a "Main menu" section with a list of links: Home, Meetings, Halo simulations, Debris simulations, WP5 / HL-LHC, WP11 / BaCARD2, FCC-IH, Outreach, Repository, and Documents & Links. The main menu text states: "The following tabs link to collimation settings and simulated cases for different LHC optics:". Below this, there are four tabs: HL-LHC Optics, 2015 ATS Optics, 7 TeV Standard LHC Optics, and 4 TeV Standard LHC Optics. At the bottom, there is a "Further studied cases" section with two tabs: Crystal collimation and Fast dump failures.

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# Changes of baseline - March 2015



Three main baseline changes proposed and presented to the C&S review. Items now as 'options':

1) TCLD collimators and 11 T dipoles in IR1/5

*Keep in baseline IR2 (ion collision debris) and IR7 (betatron cleaning)*

2) Low-impedance collimators in the momentum cleaning

*Keep in the baseline all secondary collimators in IR7*

3) New, more robust tertiary collimators in IR2/8

*Keep in the baseline, obviously, collimators for new IR1/5 layouts*

*Also presented at a HL-TC in March*

## 1) TCLD collimators and 11T dipoles in IR1/5

*IR1/5 for ions: now more convincing simulations that we can cure losses from collisions with bumps and no collimator (John, Anton).  
Protons: losses down to DS seem ok (WP10).*

***Still pending:** final energy deposition for v1.2 and multi-turn studies*

## 2) Low-impedance collimators in the momentum cleaning

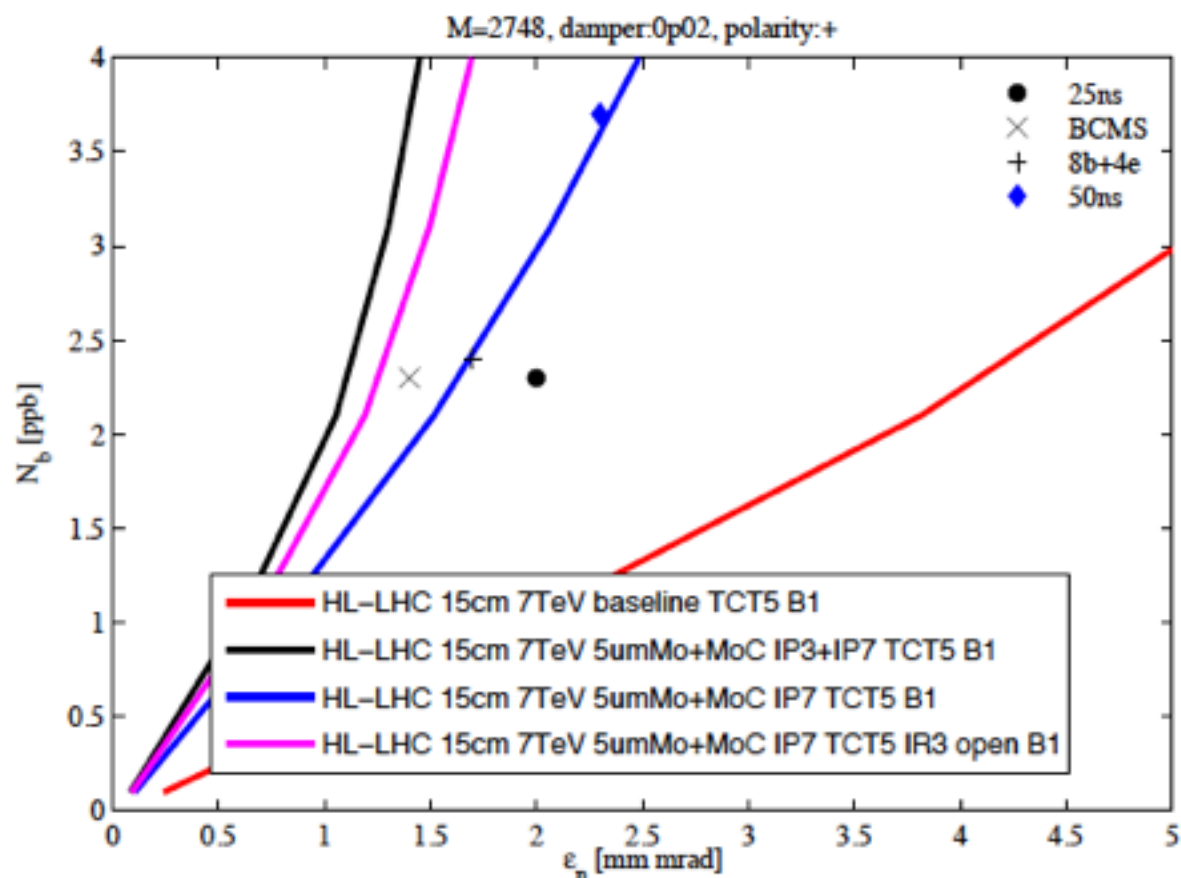
*Quantified IR3 contribution to ~15%. See below (1 slide on that).*

## 3) New, more robust tertiary collimators in IR2/8

*Request for budgets sent to CONS*

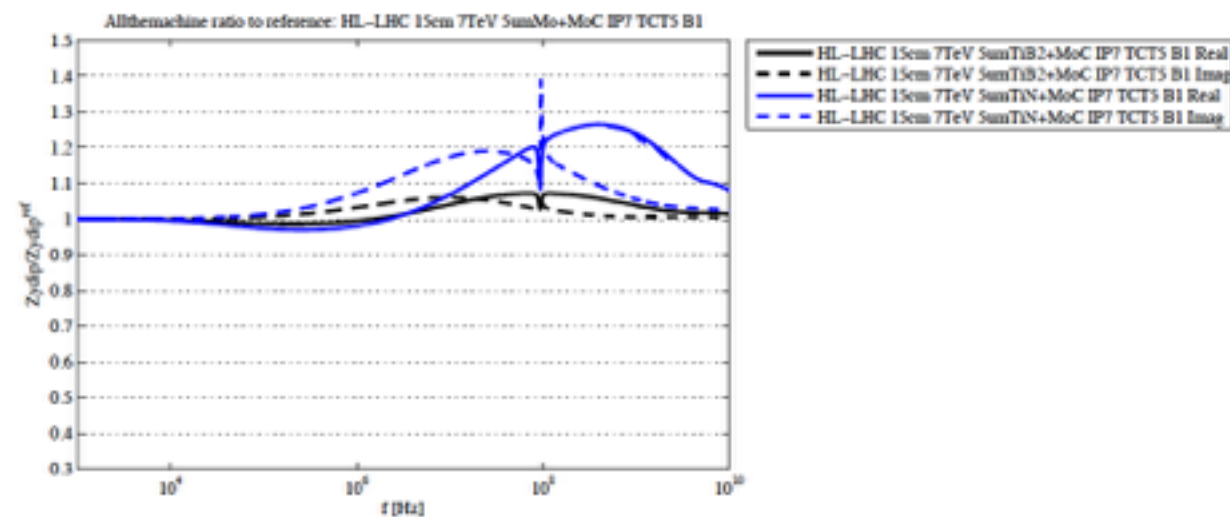
*To be revised if LHCb is also upgraded as part of HL-LHC*

My conclusion is that at this stage, we are **taking reasonable risks** by considering these items as non-baseline



New materials other than Mo ( $\sigma_c = 18.7$  MS/m) for coating on MoC have been recently proposed:

- TiN: ( $\sigma_c = 2.5$  MS/m)
- TiB2 ( $\sigma_c = 11.1$  MS/m)



→ 5  $\mu$ m of TiN coating 30% less effective than Mo coating  
 → 5  $\mu$ m of TiB2 coating 10% less effective than Mo coating

*N. Biancacci for the impedance team*

→ Without replacing IR3 TCSG's:

Total impedance reduced to 55% instead than to 40%.

This seems acceptable. It might be recuperated by relaxing settings

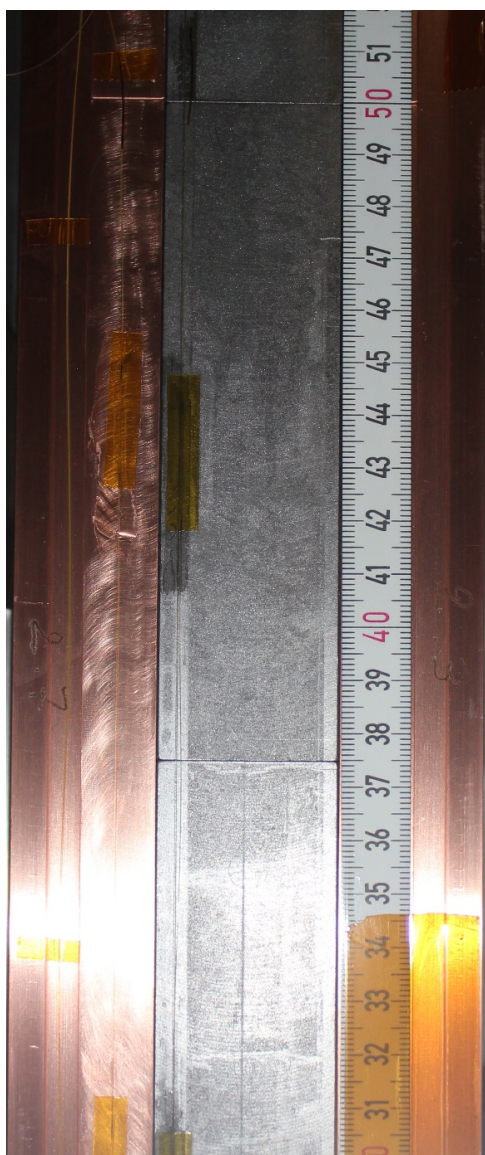
*To be confirmed by radio-protection: it would change loss sharing*

MDs at the LHC ongoing. **Other mitigation methods** being studied.

→ **High priority for IR7**: Studying alternative coating materials than pure Mo (not robust enough). So, it is important not to give up all margins.

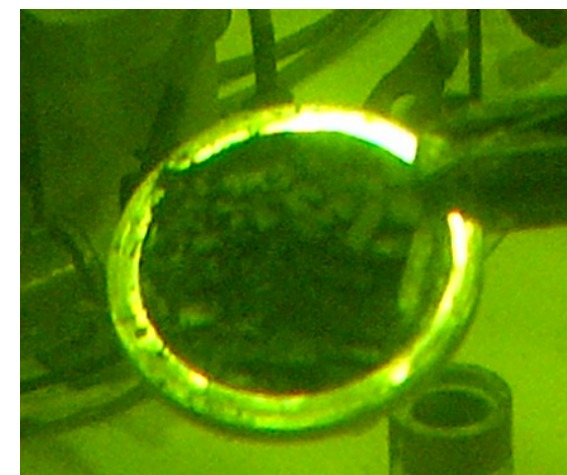


Two main regimes for tests with beam: fast failures (thermo-mechanical robustness) and high radiation doses (long times).



A. Bertarelli

Excellent results at HRM: full MoGR jaw survived 288b of  $1.3 \times 10^{11}$  p with  $\sigma = 350 \mu\text{m}$  (density beyond LIU)



State of Mo-GR after  $1.1 \cdot 10^{21}$  p/cm<sup>2</sup> FLUENCE

*N. Simos at US-LARP meeting*

Very high doses at BNL: some MoGR samples broke!

*Launching another set of measurements with latest MoGR grades and more optimised beam parameters.*



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**DS limitation (1): halo cleaning**

Minimum (assumed) beam lifetime

Quench limit of SC magnets

Collimation cleaning at limiting cold location

$$N_{\text{tot}} = \frac{\tau R_q}{\tilde{\eta}_c}$$

LHC total intensity reach from collimation

- 7 TeV extrapolations are scaled from **measurements** of achieved losses in dedicated quench tests and **measured and simulated** collimation cleaning.
  - Important: uncertainty on beam lifetime at higher energies.
- 7 TeV intensity reach:  **$9.9 \times 10^{14}$  p** for minimum lifetime of 0.2h
  - This is about **3 times nominal** ( $1.15e11/\text{bunch}$ ); **1.5 times HL-LHC** ( $2.2e11/\text{b}$ )
  - Assumes tight settings and "pessimistic" lifetime from observations in 2012
  - More realistic lifetime assumptions: 0.5-1.0 h (best beam) give more margin!
  - Next talks: quench limits, lifetime, interplay stability/beta/number of dumps
- No new inputs for ion operation:** a quench tests could not be performed!
  - See talk by J. Jowett.
- With the given **uncertainties**, it is important to keep the option to assess these assumptions with **operational experience** at energies close to 7 TeV.

Need feedback from the review:  
Safety factors appropriate?  
Correct assumptions on lifetime?

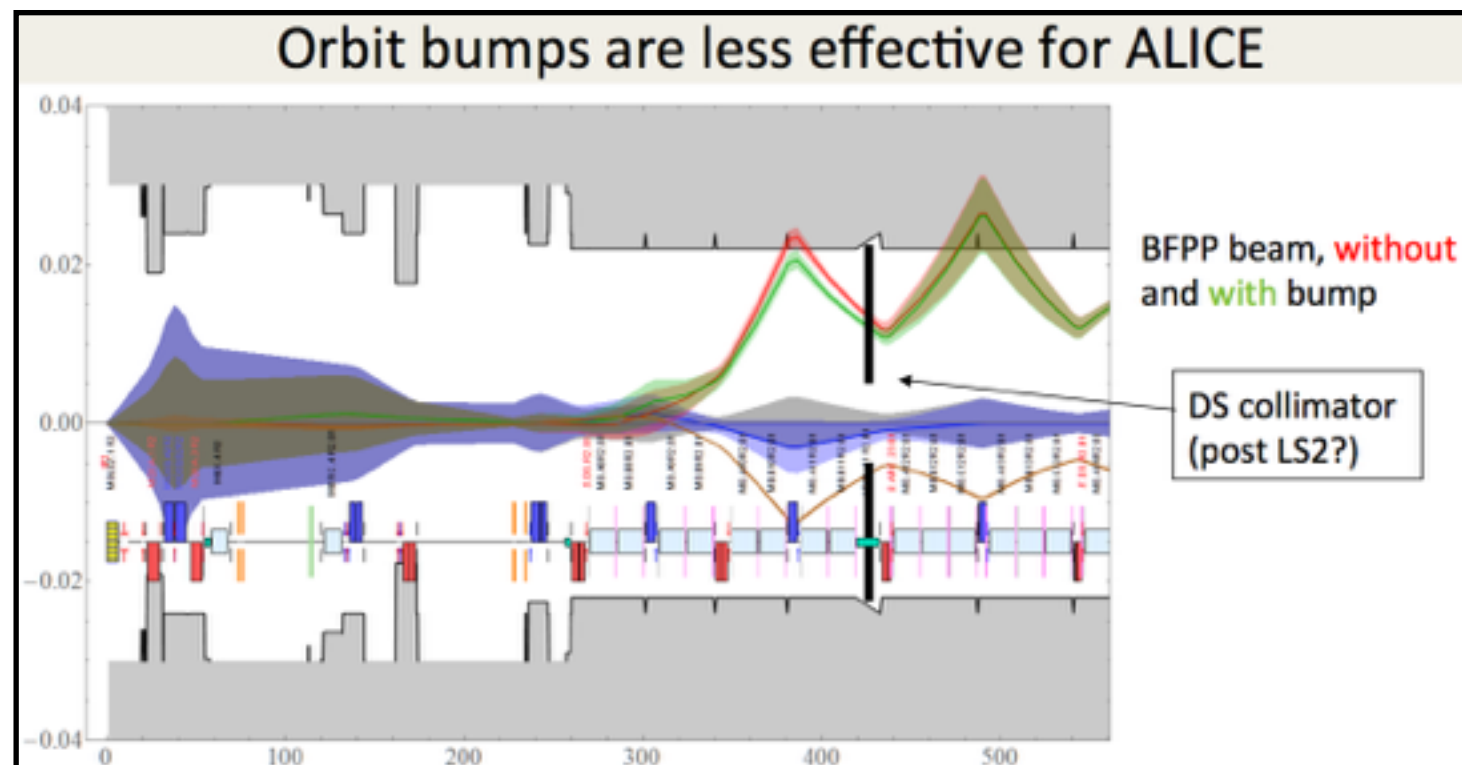
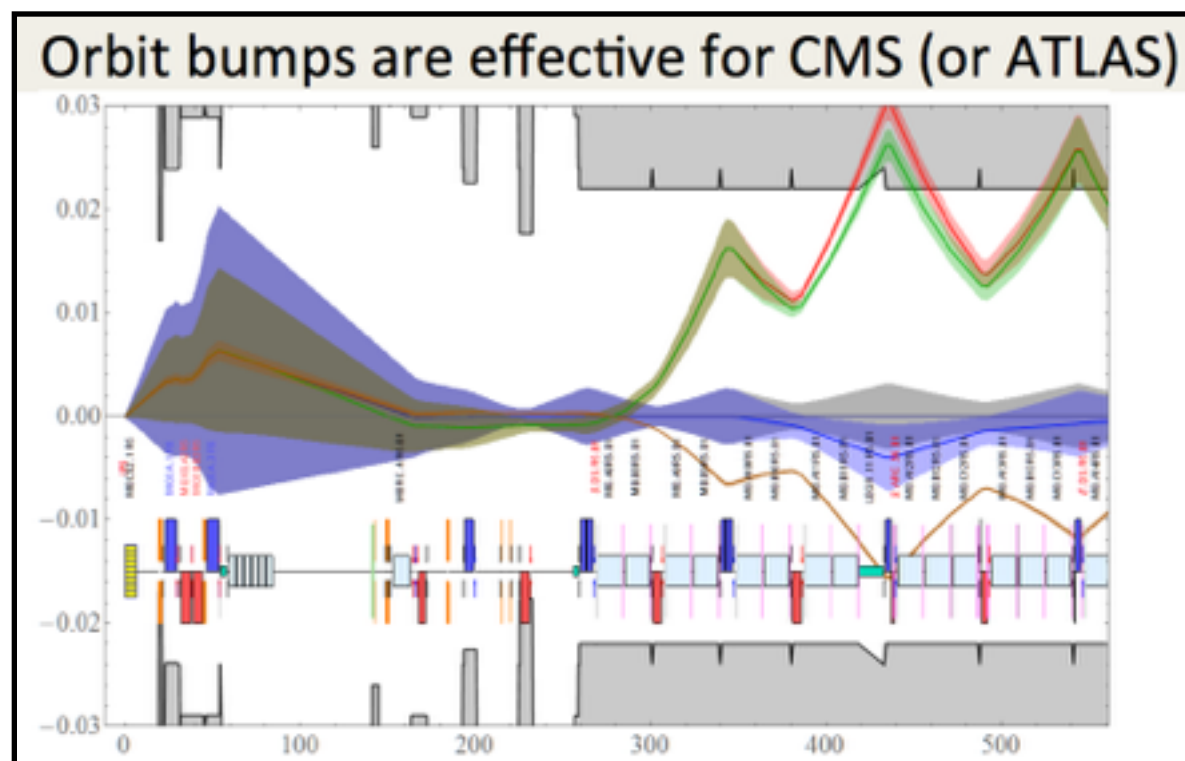
S. Redaelli, 30-05-2013

Review outcome/recommendations:

- Recommendation to **continue with high priority** the development of **11T dipoles**
  - Answer to main question, as in the previous review of the DS collimation this had been put in question (2011).
- Acknowledged that final strategy should be finalized after **adequate operational experience at higher energy**
  - Focus on a **few units for LS2**, define later final layouts
- **Suggested to prepare units for IR2 for LS2, but also warned about important uncertainties for IR7**
- Acknowledged the choice of parameters for performance estimate ( $\tau_b=0.2\text{h}$ ) in line with the 2012 experience at small gaps and high loss rates
- Suggested to address problems of **collimator impedance** and **loss spikes** (hollow e-lens)
  - Out of mandate, but clearly hot topics for collimation

“Gained” another **factor 2** from later analysis of quench tests: **margin  $\sim 3$  for HL**

We did not yet accumulate conclusive evidence from Run II beam operation. Small refinement of quench models, no change of conclusions. New proton and ion simulations: more detailed studies on **bumps** for IR2 and for IR1/5.



Fundamental layout/optics differences between IR1/5 and IR2:

Bumps in IR1/5 can move ion losses to connection cryostat with no risk of quenches → **no need for collimator nor for 11T dipoles**

Bumps in IR2 can move the losses such that the first magnet is missed → **we still need a collimator, but likely not the 11T dipoles**

*See later one slide on “Considerations”.*

*See recent talks by John and Anton at the LMC!*

# Where we were in 2013

		Until HL-LHC (before LS3) [ $L=2.5 \times 10^{34} \text{cm}^{-2}\text{s}^{-1}$ , $I_{\text{tot}}=3.2 \times 10^{14}\text{p}$ ]		HL-LHC era (after LS3) ( $L=5 \times 10^{34} \text{cm}^{-2}\text{s}^{-1}$ , $I_{\text{tot}}=6.2 \times 10^{14}\text{p}$ )	
		Protons	Ions	Protons	Ions
<i>As presented at 2013 Review</i>					
IR7	Betatron cleaning	<b>Needed?</b>	<b>Needed?</b>	Needed? with or w/out ATS	Needed?
IR3	Momentum cleaning	Not needed	Not needed	Not needed	Not needed
IR1/5	ATLAS/CMS	Not needed	<b>Needed</b>	Needed? Updated layout	Needed?
IR2	ALICE	Not needed	<b>Needed</b>	Not needed	Needed?
IR8	LHCb	Not needed	Not operating	Not needed	Not operating



# Where we are now

		Until HL-LHC (before LS3)		HL-LHC era (after LS3)	
		Protons	Ions	Protons	Ions
IR7	Betatron cleaning	<b>Not needed?</b>	<b>Not needed?</b>	Needed (?)	Needed (?)
IR3	Momentum cleaning	Not needed	Not needed	Not needed	Not needed
IR1/5	ATLAS/CMS	Not needed	<b>Not needed</b>	Not needed	Not needed
IR2	ALICE	Not needed	<b>Needed</b>	Not needed	<b>Needed</b>
IR8	LHCb	Not needed	Not operating	Not needed	Not operating

## Implications of collimation changes on 11T dipole program:

- we might remove the 4 units for IR2; relaxed schedule for LS2!
- budget wise: reasonable to delay units
- *technically: solution and prototypes ok, can have units by LS2*

It is crucial to demonstrate as soon as possible that the **new solutions** based on bumps work reliably in IR2 and IR1/5:

We still have important uncertainty on **quench margins** at 7 TeV.

Need perform quench tests with beam for proton and ion beams!

Bump technique for all IRs need to be demonstrated operationally.

Rather confident that there will be no issues, but...

*Remark on bumps in IR1/5:*

*Bump technique tested in 2011 and presented at the 2013 review. Then, concluded then bumps were not fully reliable and the TCLD were expected to be needed. Now: we consider it as baseline based on simulations only.*

Note on beam energy: more what if we are at 6.5 TeV until Run III!

Detailed energy deposition studies (Anton) indicated potential issues beyond quench limits (like loads to cryogenics). To be understood.

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Note on beam energy: more what if we are at 6.5 TeV for Run III!

Detailed energy deposition studies (Anton) in order to identify potential issues beyond quench limits (like loads to cryogenics). These should be understood.

Propose to review all that at a dedicated review in 2016.

60cm baseline agreed.

**Final design** for integration

between 11T dipoles: ok

→ *decided “cold” solution for other beam*

Still possible to change material

→ *launched construction W prototype*

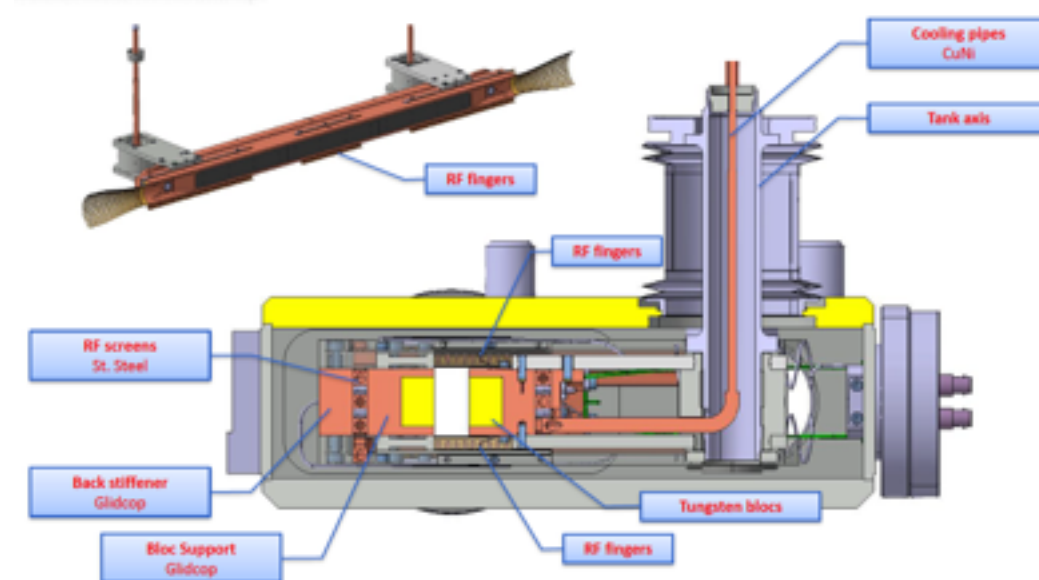
Preparing production of 2+1 units for LS2 (solution without 11T dip)

→ *prototype conform might be used as spare.*

**Need to work on the integration into the connection cryostat**

→ *WP11 now busy, still ok if we launch that in 2016 as no obvious issues are expected.*

See detailed talks by Delio D. and Luca G. at last ColUSM, 18/09/2015

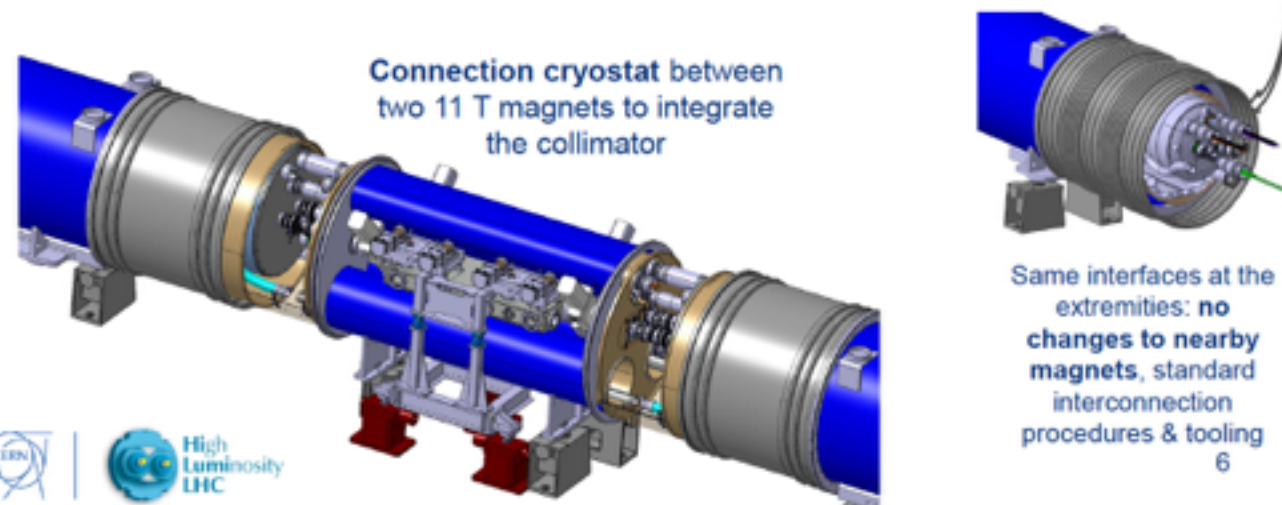


## Current baseline

LHC MB replaced by 3 cryostats + collimator, all independently supported and aligned:



Same 15660 mm length between interconnect planes as an LHC MB

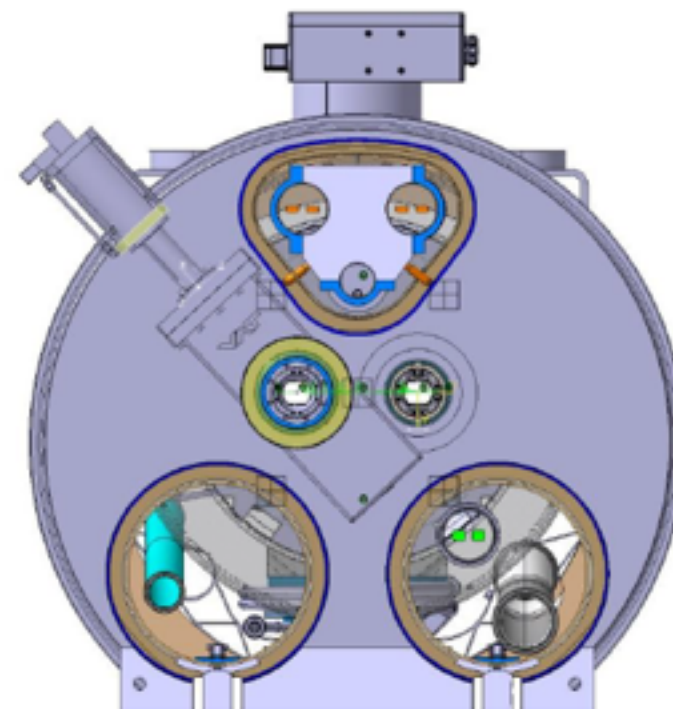
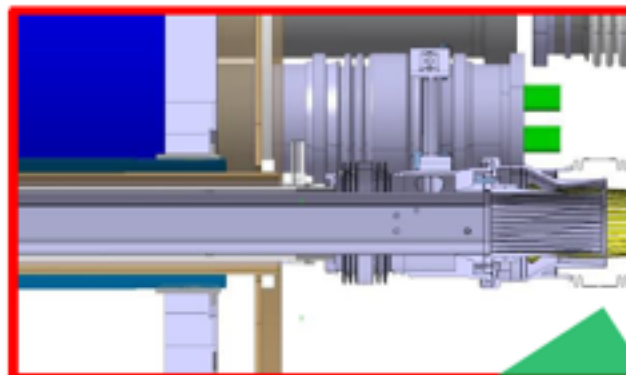




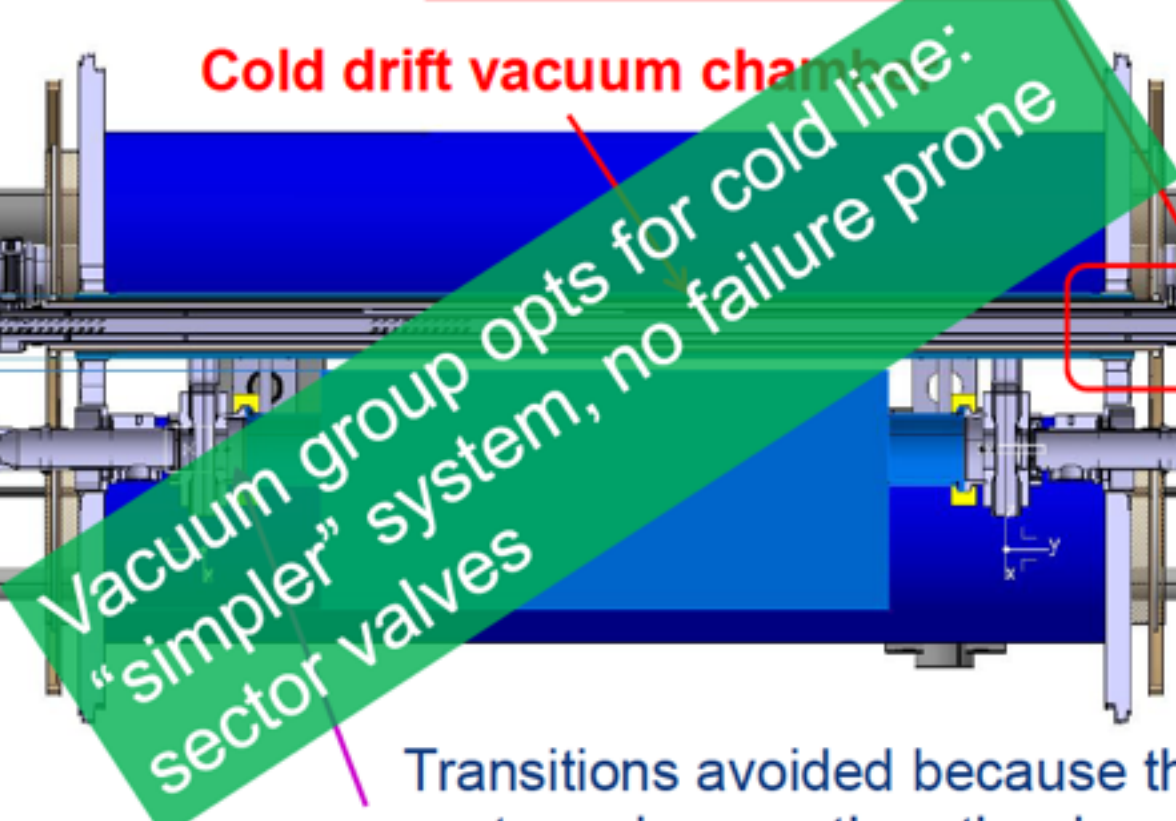
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## Beam vacuum options (B)

- Interconnects become longer because of the beamscreens
- Very compact cold line because of the sector valve RF shielding



Cold drift vacuum chamber



Vacuum group opts for cold line: "simpler" system, no failure prone sector valves

Transitions avoided because there are no sector valves on the other beam lines

aligned:  
 interfaces at the  
 emities: no  
 es to nearby  
 ets, standard  
 connection  
 ures & tooling  
 6

See de

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## Present system

$\beta^*$  &  $\Delta p/p$  cleaning:  
Primary collimators

$\beta^*$  &  $\Delta p/p$  cleaning:  
Secondary collimators

$\beta^*$  &  $\Delta p/p$  cleaning:  
Shower absorbers

$\beta^*$  &  $\Delta p/p$  cleaning:  
Passive absorbers

Secondary collimator in  
the dump region

Tertiary collimators around  
the experiments

*It is essential to ensure a high-performance collimation system for HL.*

### 1. Topics requested from consolidation:

*Replacement of primary collimators with BPM (TCPP)*

Spares for TCSP collimators for point 6 with BPM

Recovery of collimator 5th axes for TCT's in IR1/5

*Update of collimator control system*

More robust tertiaries for lower  $\beta^*$  in Run II/III

*Replacement of secondary collimators with BPM design*

*New TCTPM collimators for IR2/8*

*Passive absorbers in IR7 for MQW consolidation*

### 2. Uncertainty if the existing collimators that will not be upgraded, are adequate for the LHC parameters:

*Injection and top energy failures with HL beams;*

*Radiation resistance (passive absorbers) in warm IR's;*

*Faster setup of several collimators in IR3/7.*

We need more discussion between HL and CONS.





# Collimation project requests to CONS



CERN  
CH-1211 Geneva 23  
Switzerland

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Date: 201X-XX-X

Note: important uncertainty on collimator lifetime. We need to monitor failure rates in Run II.

CONSOLIDATION WORK UNIT DESCRIPTION  
**Secondary Collimators of type TCSG in IR3/**  
**LHC-CONS**  
**BE-ABP/Collimation Project**

What if CONS cannot cover all that?





- ✓ Reviewed main recent news on collimation upgrade baseline
- ✓ We have converged to a solid baseline

*Recent changes brought up for the C&S review, now studies in more details  
Some uncertainties still applies, but associated risks seems acceptable*

*Important: decisions can be reverted if needed !*

*(re-baseline affect number of units, technology developed anyway!)*

- ✓ The TCLD collimators with 11T dipoles reviewed in details

*No major changes for collimator units: 2 in IR2 + 4 in IR7*

*Studied in detail a bump solution that removes 11T dipoles in IR2*

*Usual caveats apply (in both directions!)*

- ✓ Positive recent results on new collimator materials but important uncertainties needs still more work

*Radiation resistance of MoGR in question after BNL tests*

*Coating solutions still being elaborated.*

- ✓ Important synergy with CONS to ensure a successful upgrade