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## Comparison of breakdown voltage of N<sub>2</sub>, CO<sub>2</sub>, SF<sub>6</sub>, N<sub>2</sub>-SF<sub>6</sub> and CO<sub>2</sub>-SF<sub>6</sub> mixtures: Seeking substitutes for SF<sub>6</sub> for high voltage apparatus

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Due to excellent and outstanding properties in both electrical insulation and current interruption performances, sulfur hexafluoride gas, SF<sub>6</sub>, is the most used gas in high voltage power equipment such as circuit breakers (GCB), switchgears (GIS), and transmission lines (GIL) since 1960s. ; SF<sub>6</sub> is one of the best insulators gas known to date. However, by its excessive size and life span (several centuries or even thousands of years), the SF<sub>6</sub> molecule is an agent aggravating the greenhouse effect; its global warming potential (GWP) is 23900 times that of CO<sub>2</sub>. In 1997, the Kyoto Protocol (COP 3) labeled SF<sub>6</sub> as one of the global warming gases and began to control its use and emission into the atmosphere. Thus, the international recommendations tend to heavily restrict or even prohibit in the future, its use for preserving the environment. Since then, important researches have been undertaken to find substitutes for SF<sub>6</sub> that have less impact on the environment, and compatible dielectric and current interrupting capabilities. Various gases have been considered. Unfortunately all these gases present a high liquefaction temperature as well as a high price. To increase the liquefaction temperature, these gases can be mixed with N<sub>2</sub> and CO<sub>2</sub>. Among these gases, c-C<sub>4</sub>F<sub>8</sub> has a dielectric strength 1.25 to 1.31 times higher than that of SF<sub>6</sub> and its global warming potential (GWP) is 36 % lower than that of SF<sub>6</sub>. However its liquefaction temperature is too high. The breakdown voltage of c-C<sub>4</sub>F<sub>8</sub>-N<sub>2</sub> mixture increases with pressure reaching an asymptote. Other mixtures that have been investigated include c-C<sub>4</sub>F<sub>8</sub>-CO<sub>2</sub>, C<sub>3</sub>F<sub>8</sub>-CO<sub>2</sub>, C<sub>3</sub>F<sub>8</sub>-N<sub>2</sub>, C<sub>2</sub>F<sub>6</sub>-CO<sub>2</sub> and C<sub>2</sub>F<sub>6</sub>-N<sub>2</sub>. Of the mixtures, 20 %C<sub>3</sub>F<sub>8</sub> - 80 %N<sub>2</sub> shows the best performance. This mixture enables the GWP to be reduced and its dielectric properties are close to those of 20 %SF<sub>6</sub> - 80 %N<sub>2</sub> at 0.79 MPa. It clearly appears that it will be difficult to find a suitable substitute for high voltage power equipment even if the last years, some new gas mixtures that are under study seem interesting. In this paper, we present a comparison study of breakdown voltage of CO<sub>2</sub>, N<sub>2</sub> and SF<sub>6</sub>, and CO<sub>2</sub>-SF<sub>6</sub> and N<sub>2</sub>-SF<sub>6</sub> gas/mixtures under different types of voltage namely AC, DC and lightning impulse voltage in a sphere-sphere electrodes arrangement. The influence of percentage of SF<sub>6</sub> in CO<sub>2</sub> and N<sub>2</sub> and pressure are investigated. The equivalencies between breakdown voltage SF<sub>6</sub> and those of mixtures versus pressure are discussed. The economic and safety aspects are also analyzed.

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