



TCAD 2D SIMULATIONS FOR PHASE II CMS PIXEL SENSOR DESIGN



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Outline

1. Pixel geometries & their parameters
2. Radiation damage model
3. Design optimization through electric field plots
4. Charge collection efficiency
5. Initiation of 3D Simulation!
6. Summary

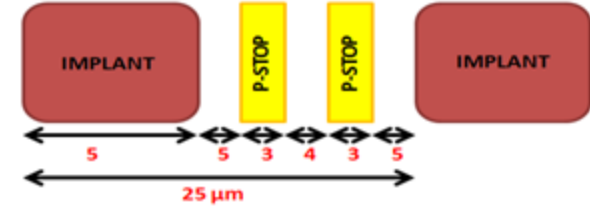
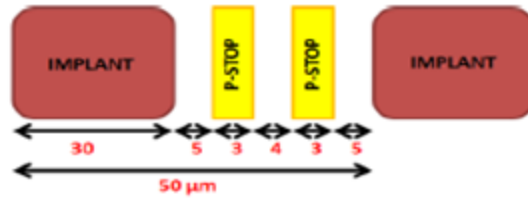
8 Pixel Designs !



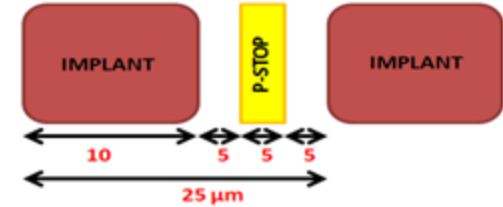
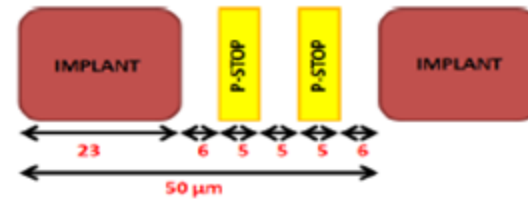
Pitch = 50 μ m

Pitch = 25 μ m

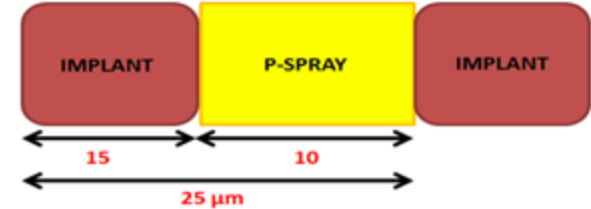
Pstop Wide



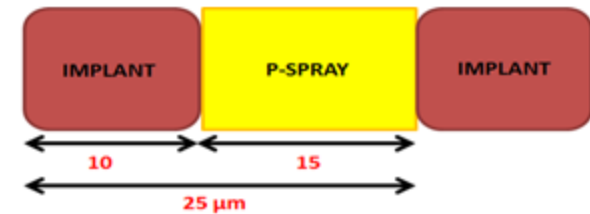
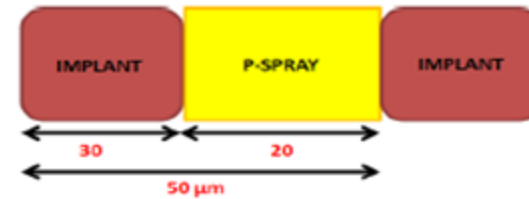
Pstop Normal



Pspray Wide



Pspray Normal



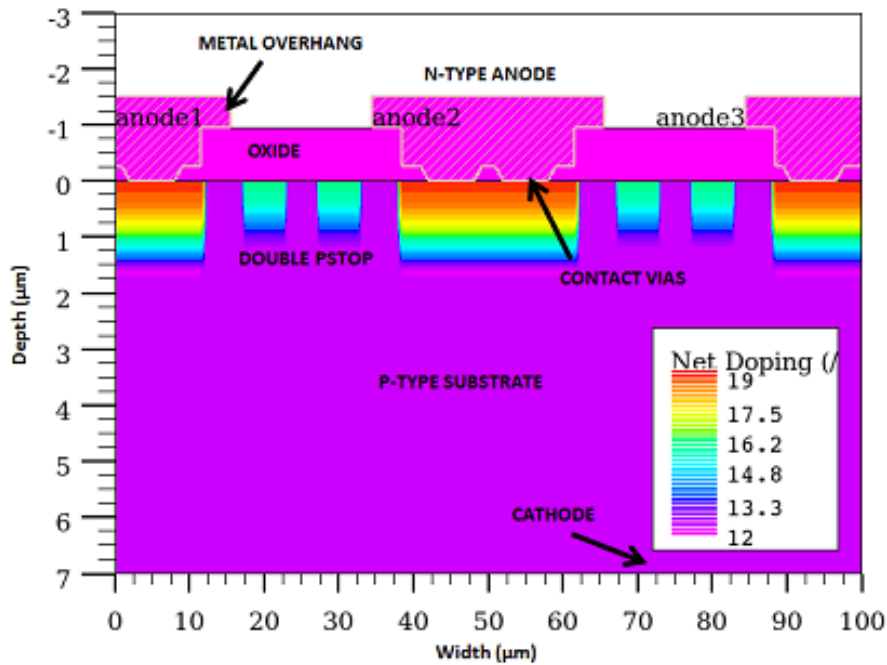


8 Pixel Designs !

	Structure	Pitch p (um)	Im Width w (um)	Ratio w/p	
	1	25	10	0.4	
PSPRAY	2	25	15	0.6	
	3	50	30	0.6	
→		4	50	40	0.8
	5	25	5	0.2	
→	PSTOP	6	25	10	0.4
	7	50	23	0.46	
	8	50	30	0.6	

Pixel Structure & Parameters

2D Net Doping Profile: Structure 7, MO=4 μm ,
Npst=1e16cm⁻³, dpst=1 μm , d=200 μm



Parameters from the Pixel Upgrade Group

- **N-in-P type**
- Al thickness = 0.55 μm , DC contact through Vias
- Gate SiO₂ thickness = 0.25 μm , Field SiO₂ thickness = 0.70 μm
- Bulk doping concentration **$N_b = 3e12 \text{ cm}^{-3}$**
- Implant doping : conc. $N_{im} = 1e19 \text{ cm}^{-3}$, depth $D_{im} = 1.5 \mu\text{m}$, type = gaussian, lateral expansion = 0.5 μm
- Temperature = **293 K (non-irr), 253 K (irr)**
- $Q_f = 1e11$ for non-irr, $12e11$ for $5e14$ n_{eq}/cm^2 , $2e12$ for all fluence $>1e15 \text{ n}_{eq}/\text{cm}^2$
- **All plots @ external bias of 500 V, unless specified**
- Horizontal cutline @ 0.9 μm for non-irr & irr structures.

Radiation Damage Model - I

Non-Irradiated = QF + 2 N_{it} traps

Irradiated = 2 bulk traps + QF + 2 N_{it} traps

Bulk Traps

Trap Type	Energy Level (eV)	Density (cm ⁻³)	σ _e (cm ⁻²)	σ _h (cm ⁻²)
Acceptor	E _C - 0.51	4 x φ	2.0 x 10 ⁻¹⁴	2.6 x 10 ⁻¹⁴
Donor	E _V + 0.48	3 x φ	2.0 x 10 ⁻¹⁴	2.0 x 10 ⁻¹⁴

QF

Irradiation Fluence, φ (n _{eq} .cm ⁻²)	QF Range (cm ⁻²)
0	5.0 x 10 ¹⁰ to 5.0 x 10 ¹¹
1.0 x 10 ¹⁴	1.0 x 10 ¹¹ to 8.0 x 10 ¹¹
5.0 x 10 ¹⁴	5.0 x 10 ¹¹ to 12.0 x 10 ¹¹
10.0 x 10 ¹⁴	8.0 x 10 ¹¹ to 20.0 x 10 ¹¹

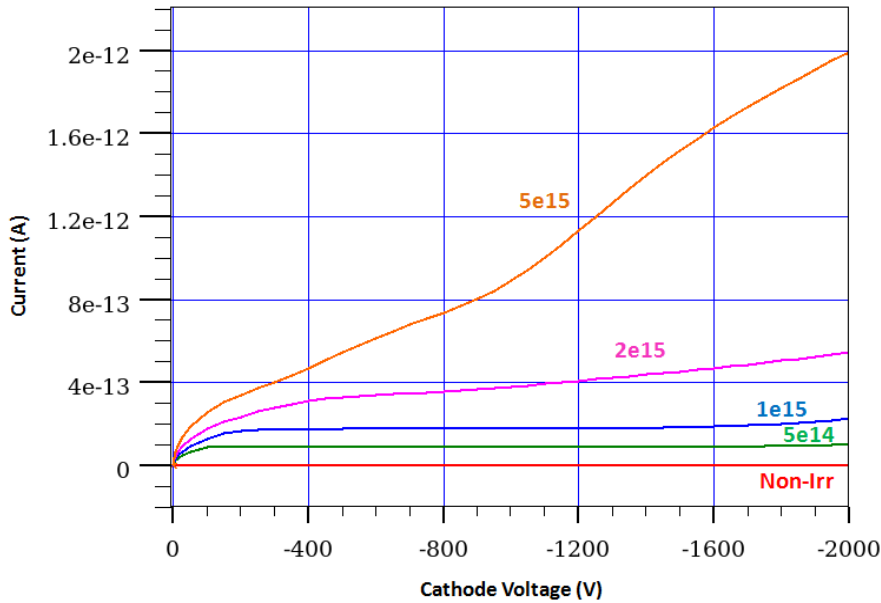
Interface Traps

Trap Type	Energy Level (eV)	Density (cm ⁻³)	σ _e (cm ⁻²)	σ _h (cm ⁻²)
Acceptor	E _C - 0.60	0.6 x QF	0.1 x 10 ⁻¹⁴	0.1 x 10 ⁻¹⁴
Acceptor	E _C - 0.39	0.4 x QF	0.1 x 10 ⁻¹⁴	0.1 x 10 ⁻¹⁴

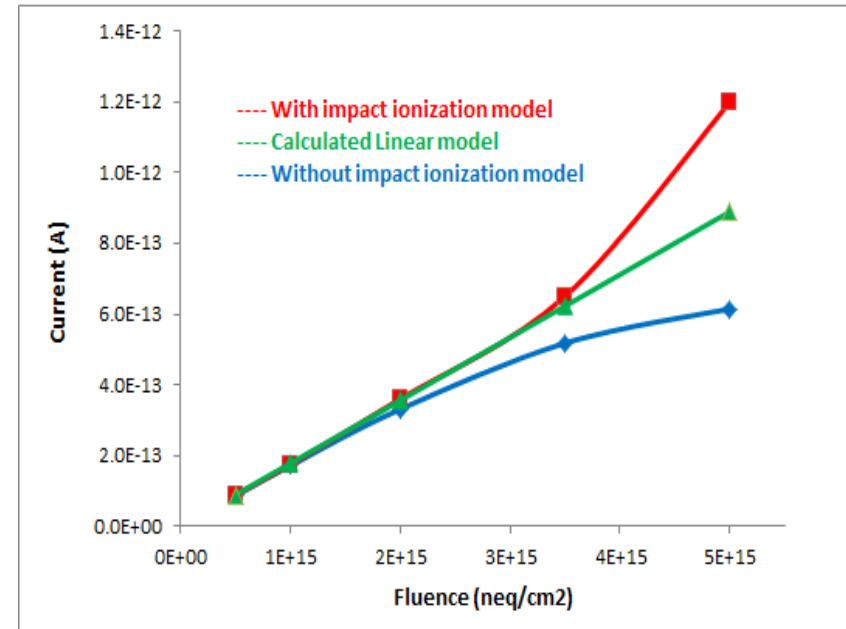
* R. Dalal et al., Simulation of Irradiated Si Detectors, proceedings of The 23rd International Workshop on Vertex Detectors, PoS(Vertex2014)030 (2014)

Radiation Damage Model - II

IV Characteristics: 1X1X200 μm^3 Pad Diode @ 253 K



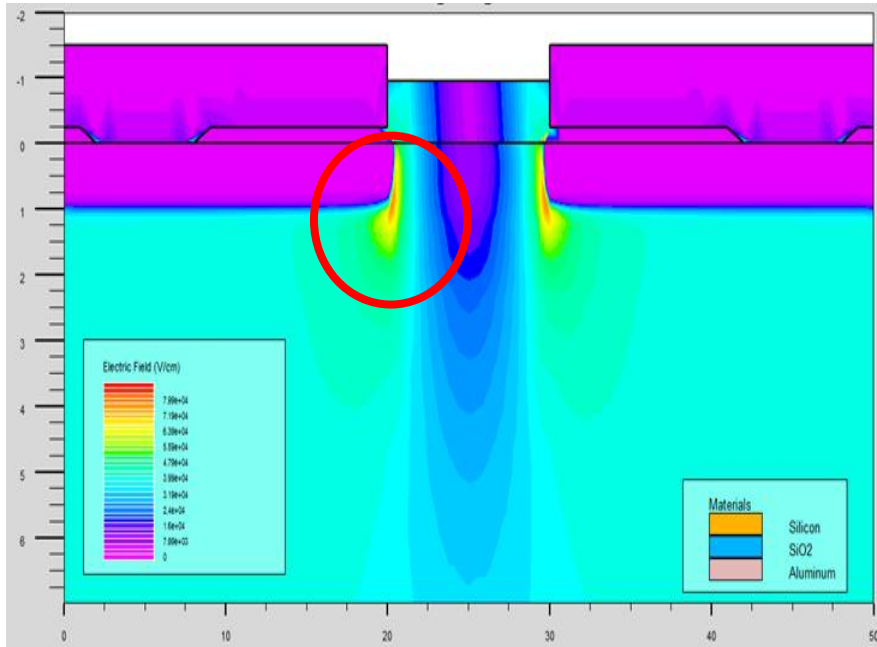
Simulated & Calculated Comparison



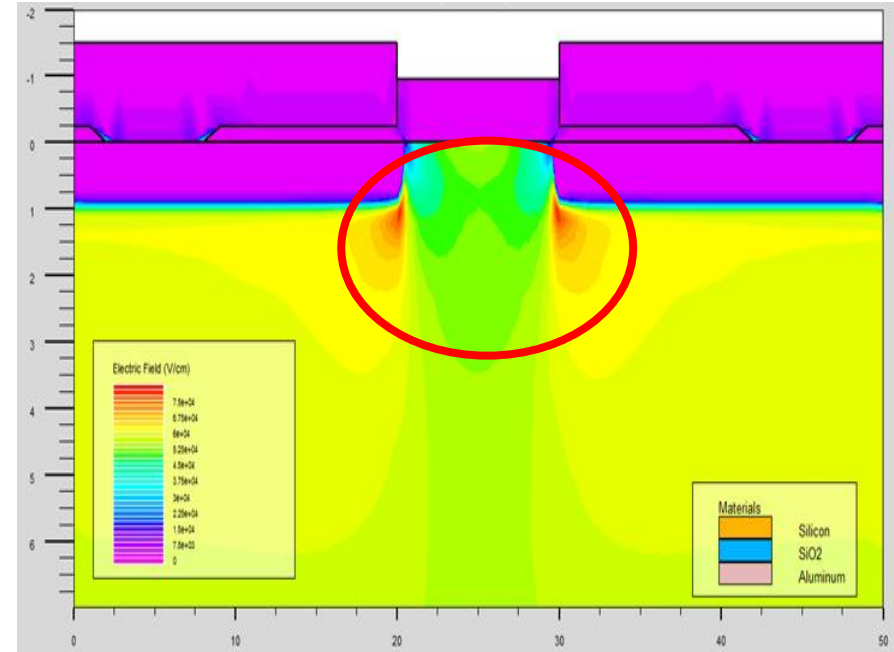
- The model is well verified upto 2e15 neq/cm² fluence and gives correct values of current, full depletion voltage & charge collection efficiency in comparison to the measurements!
- However, measurements are required to further verify the model for higher fluence range.

2D Electric Field Profiles @ 500V

Fluence=0 neq/cm²



Fluence=1e15 neq/cm²

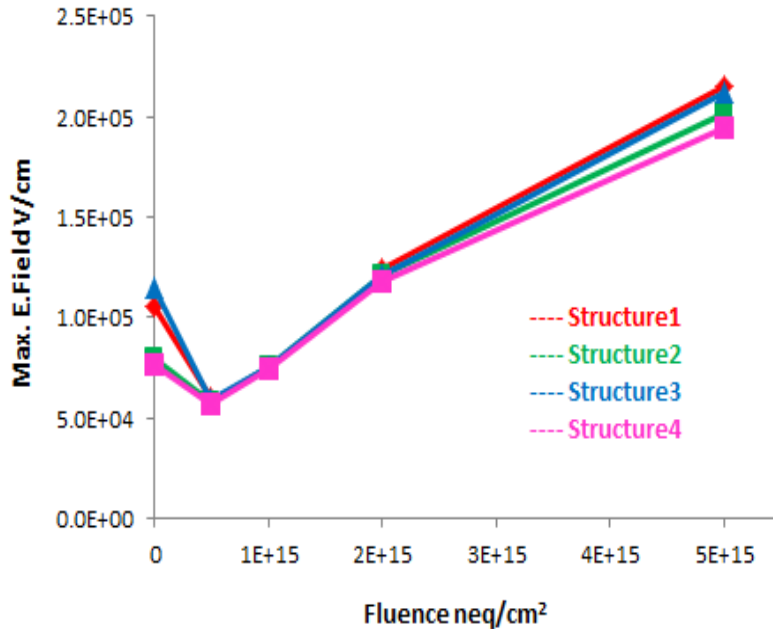


- ❑ Max E.Field is at a cutline of 0.9 μm , at the implant curvature.
- ❑ For irradiated pixels, E.Field is not concentrated, but has a spread, unlike non-irradiated pixel!

* Structure4, MO=0 μm , Npsp=1e15cm⁻³, dpdp=1 μm , d=150 μm , fluence=1e15 neq/cm²

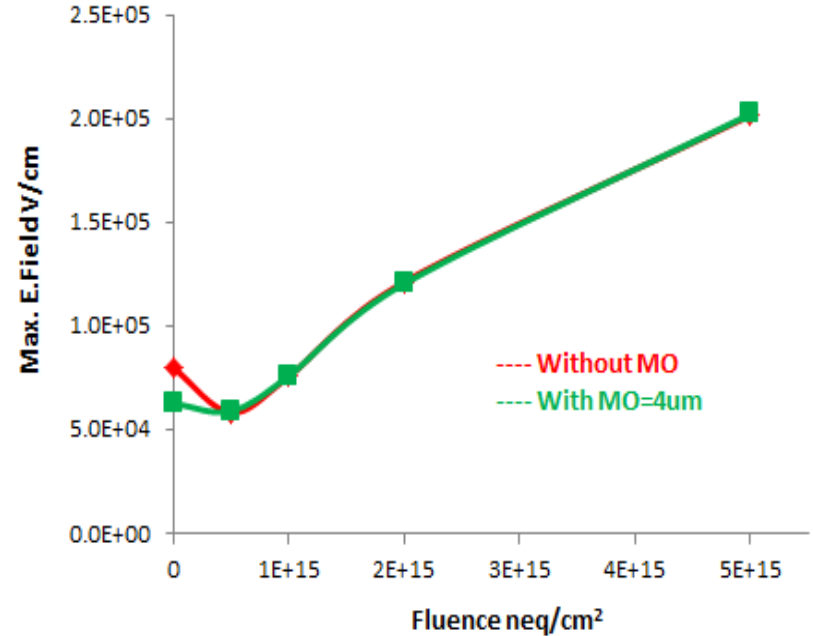
Max. E.Field VS Fluence @ 500V

Pspray Geometries: MO=0 μ m,
N_{psp}=1e15cm⁻³, d_{psp}=1 μ m, d=150 μ m



❑ Structure 4 shows the least rise in the critical Efield, among all the geometries.

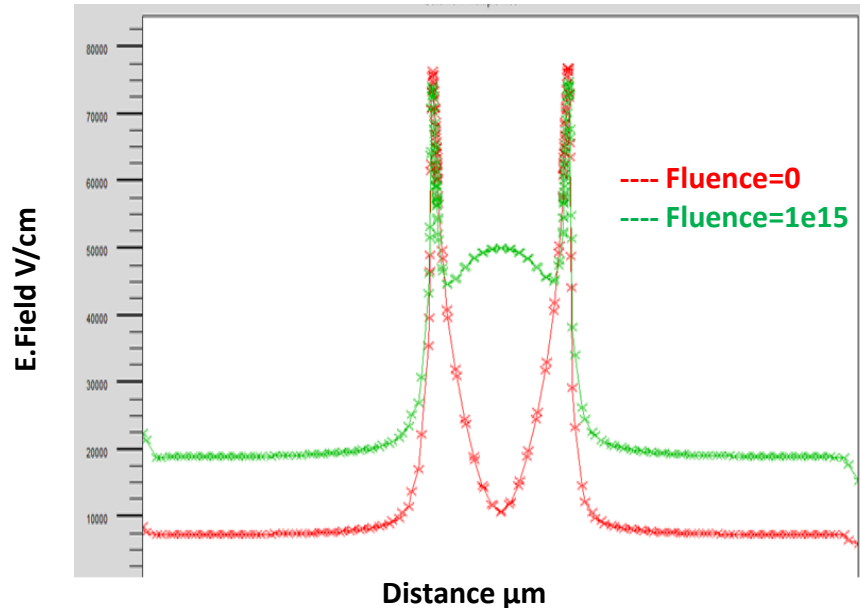
MO Effect: Structure 2, N_{psp}=1e15cm⁻³,
d_{psp}=1 μ m, d=150 μ m



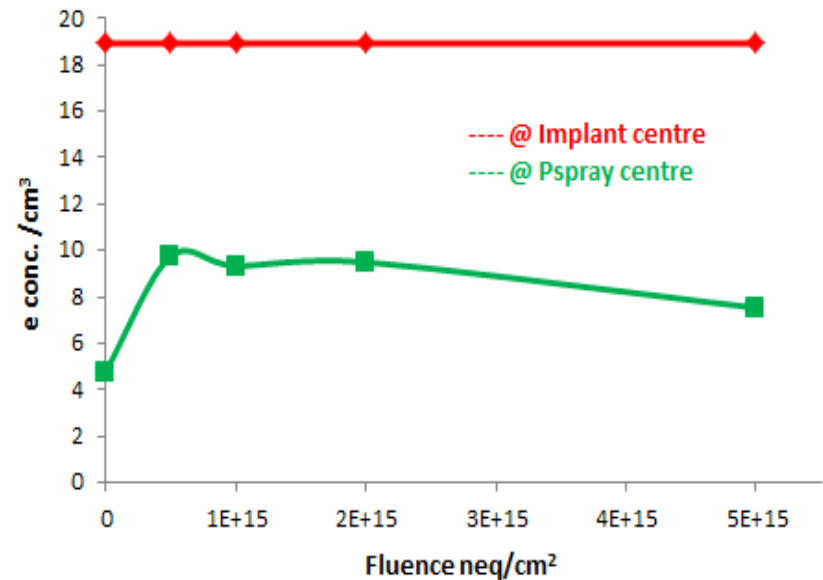
❑ Metal Overhang is effective in reducing the peak electric field in the case of non-irradiated pixel only where the E.field is shifted towards the metal overhangs.

1D E.Field & Electron Conc. @ 500V

1D E.Field Profile: Structure 4,
 $MO=0\mu\text{m}$, $N_{\text{psp}}=1\text{e}15\text{cm}^{-3}$, $d_{\text{psp}}=1\mu\text{m}$,
 $d=150\mu\text{m}$, $\text{Cutline}=0.9\mu\text{m}$



e concentration @ implant & @ pspray:
 Structure 4, $MO=0\mu\text{m}$, $N_{\text{psp}}=1\text{e}15\text{cm}^{-3}$,
 $d_{\text{psp}}=1\mu\text{m}$, $d=150\mu\text{m}$, $\text{Cutline}=0.1\mu\text{m}$

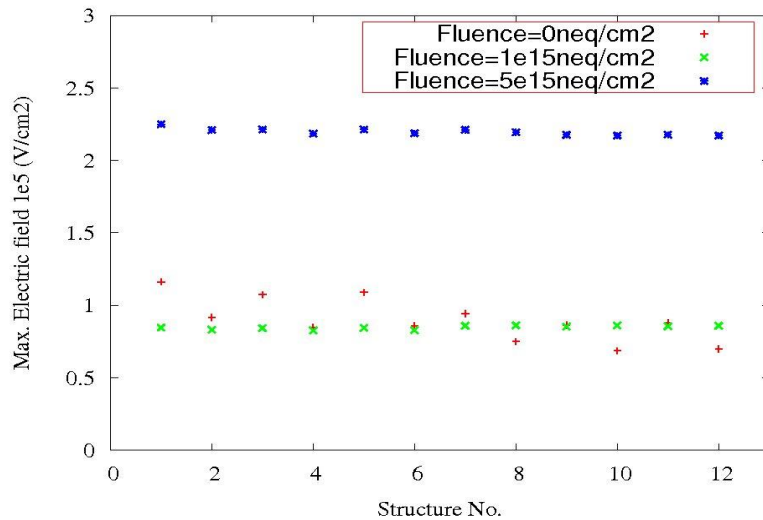


Peak E.field for $1\text{e}15\text{ n}_{\text{eq}}/\text{cm}^2$ irradiated pixel is lower than non-irradiated pixel bcz of compensation by increase in field by the pspray.

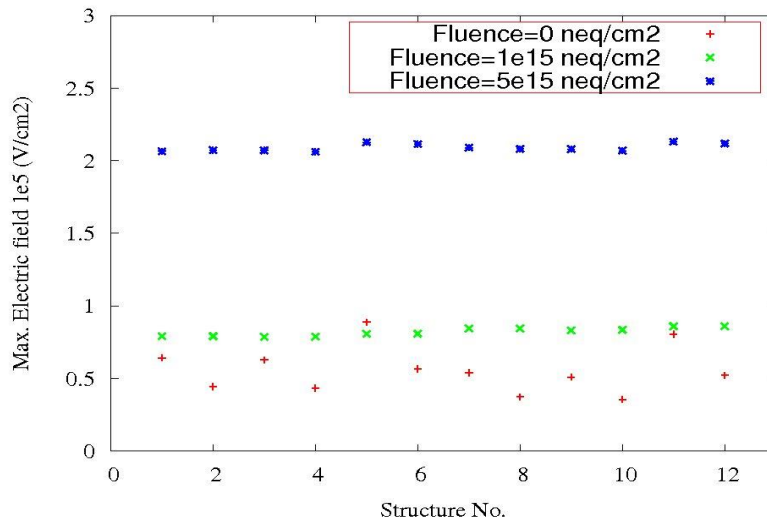
Isolation is provided through pspray!

Design Optimization

Best Pstop Geometry: Structure 6



Best Pspray Geometry: Structure 4



Structure No.

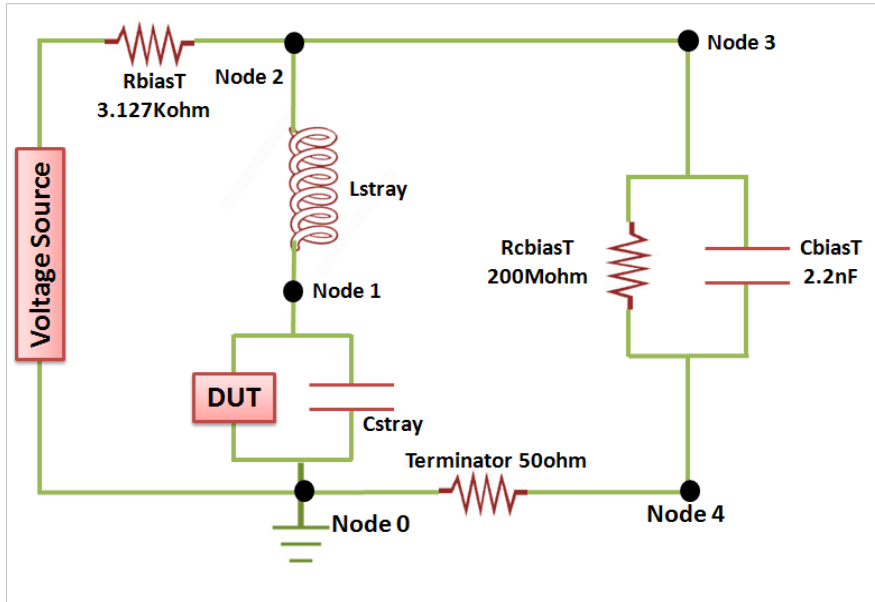
Npst/npsp - dpdp/dpst - mo - d

1	1e16/1e15 - 1/1 - 0 - 150
2	1e16/1e15 - 1/1 - 4 - 150
3	1e16/1e15 - 0.5/0.5 - 0 - 150
4	1e16/1e15 - 0.5/0.5 - 4 - 150
5	5e15/5e15 - 1/1 - 0 - 150
6	5e15/5e15 - 1/1 - 4 - 150
7	1e16/1e15 - 1/1 - 0 - 200
8	1e16/1e15 - 1/1 - 4 - 200
9	1e16/1e15 - 0.5/0.5 - 0 - 200
10	1e16/1e15 - 0.5/0.5 - 4 - 200
11	5e15/5e15 - 1/1 - 0 - 200
12	5e15/5e15 - 1 - 4 - 200

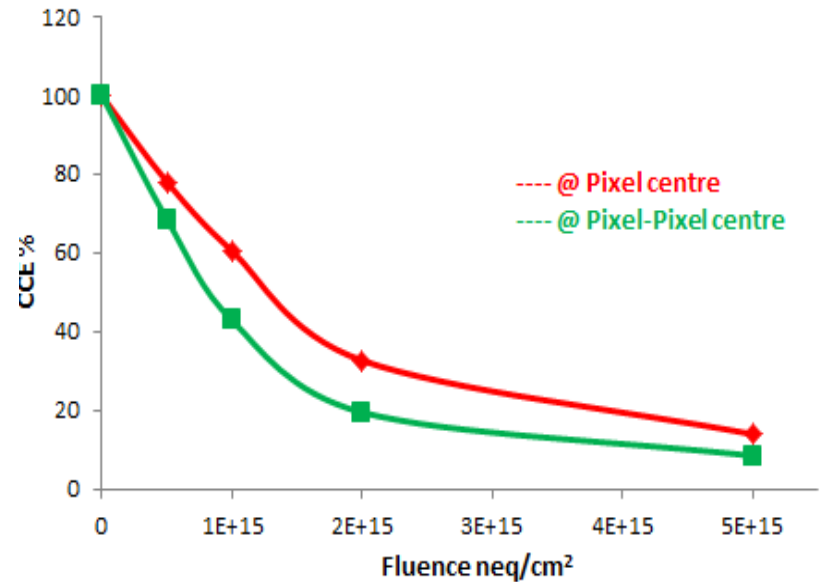
- Significant reduction in E.field with use of MO for non-irradiated pixels.
- Not much difference in the critical E.field rise for different parameters variation (specified above) for irradiated pixel structures!

Charge Collection Efficiency

DU TCT Circuit: Simulation parameters



CCE for IR fired at 2 positions: Structure6, $MO=0\mu m$, $N_{pst}=1e16cm^{-3}$, $dpst=1\mu m$, $d=200\mu m$, @ 200V

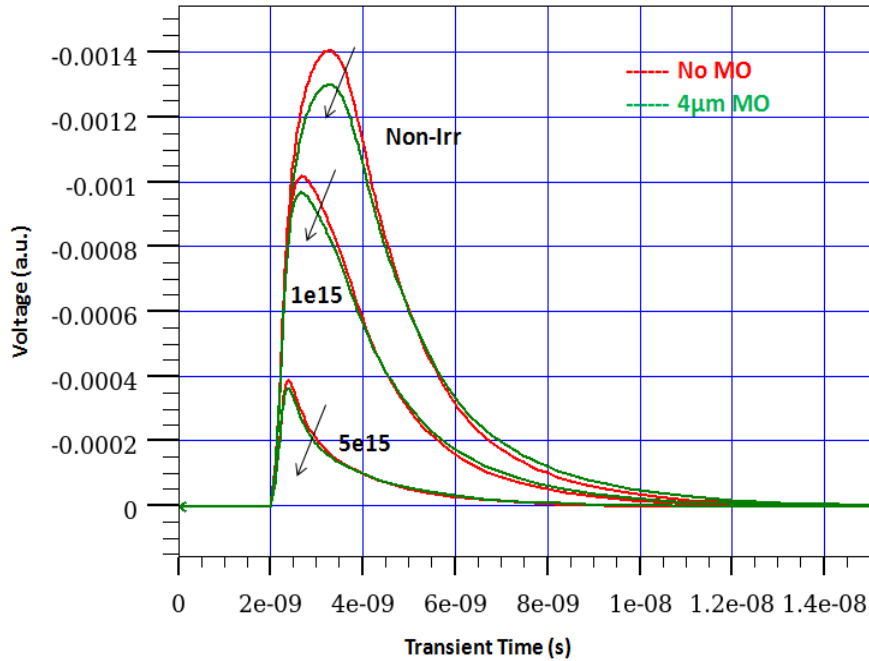


❑ Have not used L_{stray} and C_{stray} in the present simulations!

❑ CC at pixel-pixel / inter-pixel centre is less than that at pixel centre as expected.

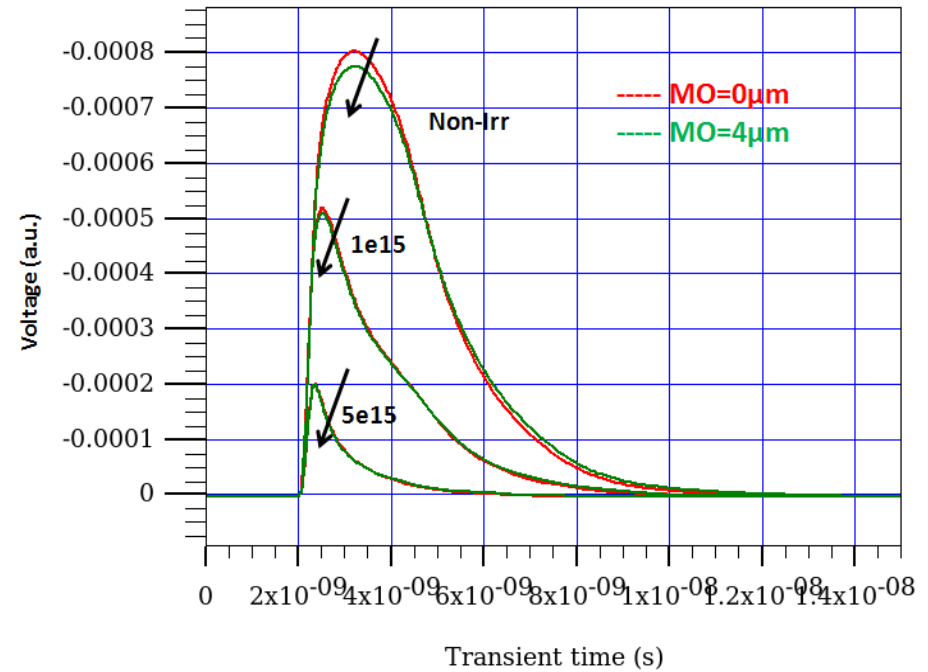
MO Effect on CCE @ 200V

@ Pixel Centre



Small effect of MO on CCE of irradiated pixel.

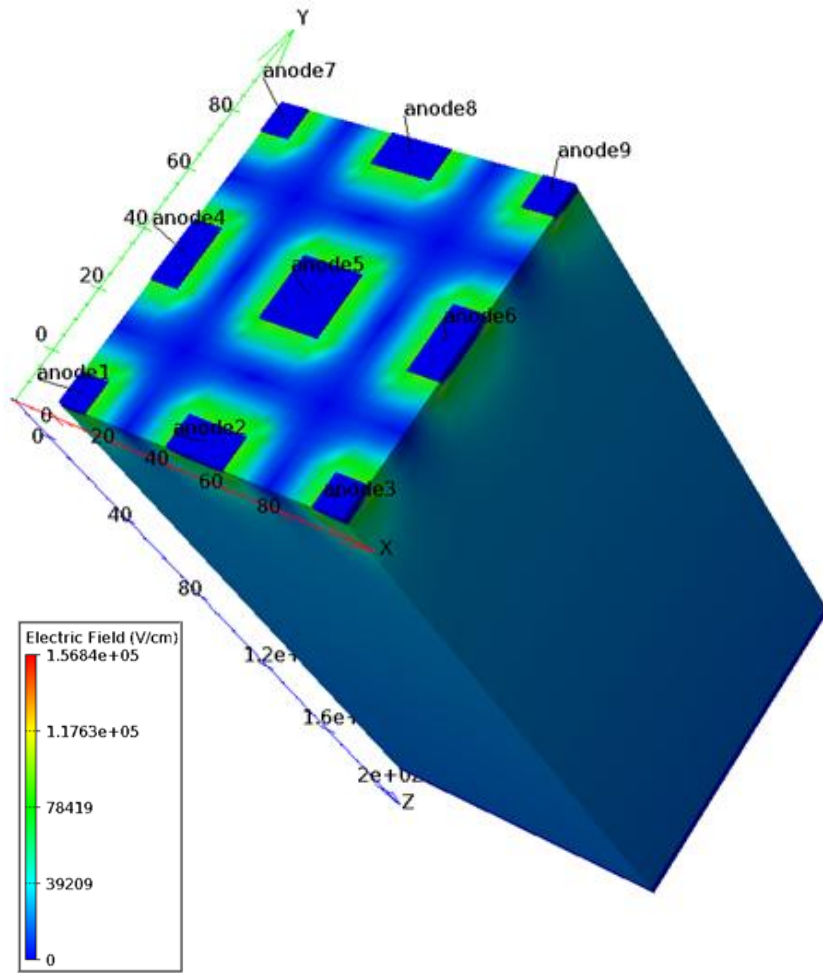
@ Inter-Pixel Centre



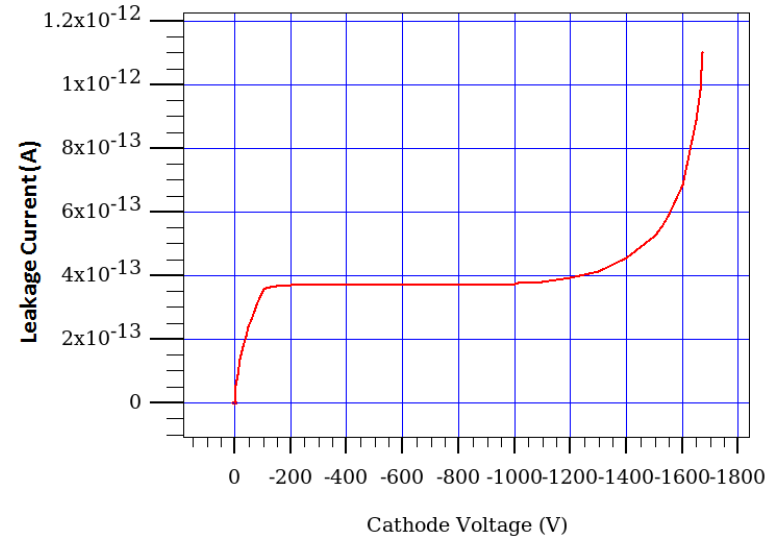
No effect at all of MO on CCE!

3D Simulations (Pixel Structure)

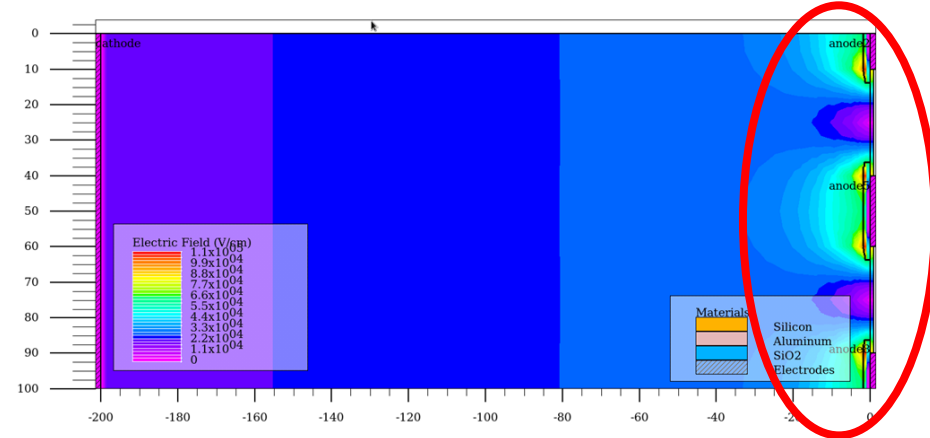
Structure: Structure 4, $MO=0\mu\text{m}$, $N_{\text{pst}}=1e16\text{cm}^{-3}$, $dpst=1\mu\text{m}$, $d=200\mu\text{m}$



Leakage current characteristics



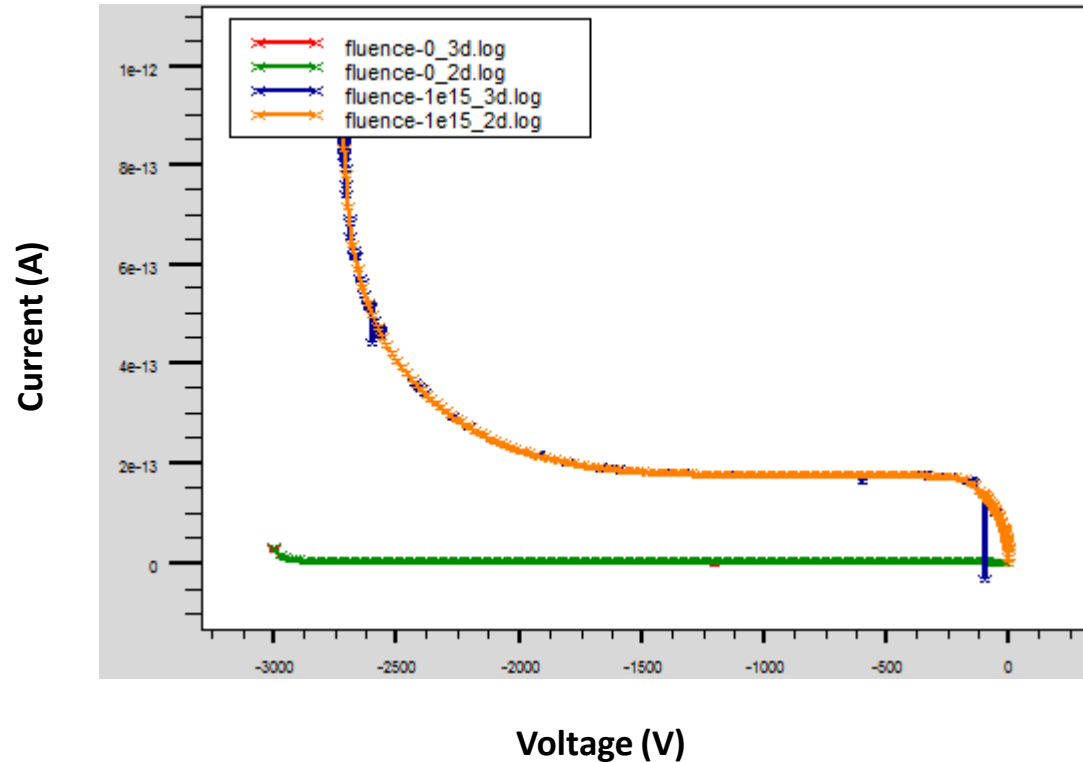
Cutplane along middle of YZ plane



2D VS 3D : IV Characteristics For a Pad Diode

2D Structure: $1 \times 200 \mu\text{m}^3$ Pad Diode, with WIDTH = $1 \mu\text{m}$

3D Structure: $1 \times 1 \times 200 \mu\text{m}^3$ Pad Diode





Summary

Electric Field Behaviour

- Maximum electric field lies at implant curvature, at 0.9 μm cutline below the oxide.
- It is compensated by the isolation structure with irradiation to some extent.
- However, for very high irradiation, the electric field at the implant curvature rises faster!
- Structure 4 and Structure 6 are the best geometries for pspray and pstop respectively, of the other geometries.
- A metal overhang of even 4 μm does not seem to redistribute the electric field.

Charge Collection Efficiency

- A slightly higher value of the isolation structures should provide very good isolation between the pixels.
- CCE is lesser at the pixel-pixel centre than at the pixel centre, as expected.

3D Simulations

- Initiated 3D simulations.

Future Plans

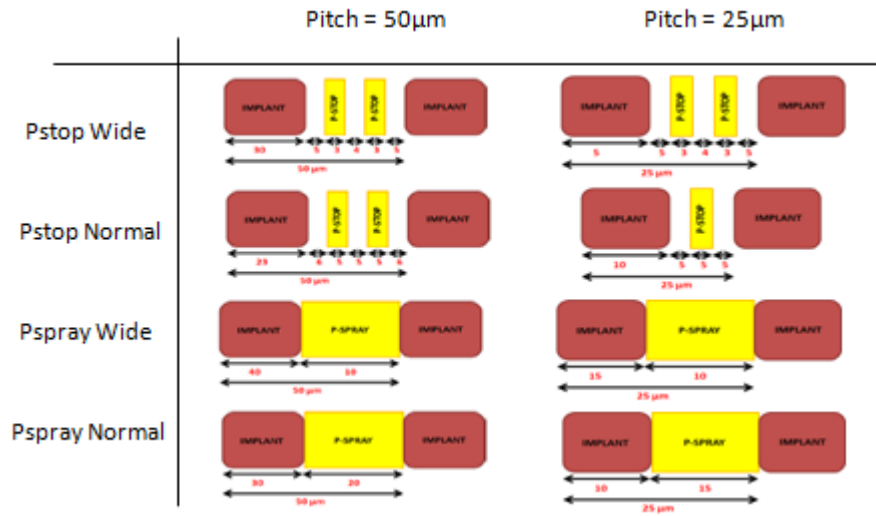
- Experimental results (CVIV, CCE) required for tuning the radiation model for higher irradiation.
- CCE at higher voltages and for different parameters of structure 4 & 6.
- 3D simulations of critical parameters.

Backup - I



	Design No.	Pitch (p) (μm)	Im Width (w) (μm)	Metal Width (μm)	Ratio w/p	Iso Width (μm)	Iso1-Iso2 Separation (μm)	Im-Iso Separation (μm)
PSPRAY	1	25	10	10, 14	0.4	15	0	0
	2	25	15	15, 19	0.6	10	0	0
	3	50	30	30, 34	0.6	20	0	0
	4	50	40	40, 44	0.8	10	0	0
PSTOP	5	25	5	5, 9	0.2	3	4	5
	6	25	10	10, 14	0.4	5	0	0
	7	50	23	23, 27	0.46	5	5	6
	8	50	30	30, 34	0.6	3	4	5

* Im=implant
* Iso=Isolation structure (pstop/pspray)



Backup - II



Pstop Structure 6

MO = 4 μm

MO = 0 μm

