

Radiation hardness studies of proton and neutron irradiated HVCMOS

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Overview

Introduction, setup and samples

TCT waveforms

Charge profiles

Collected charge

Depletion width

Effective space charge

- Neutron-only measurements (see: M. Fernandez et al., [26th RD50 meeting](#) Santander) have been complemented by proton irradiated samples and additional analysis in this presentation

See also: M. Fernandez et al., “*Radiation hardness studies of neutron irradiated CMOS sensors fabricated in the ams H18 high voltage process*”, **Nov. 2015**, submitted to JINST

HVCMOS

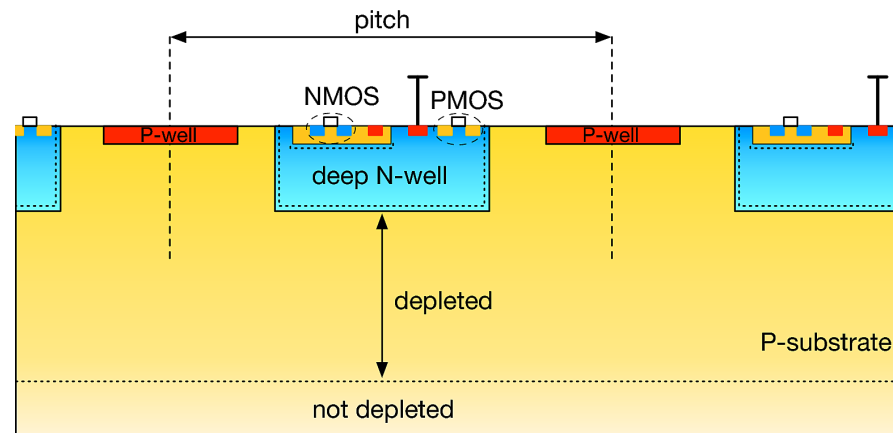
- HVCMOS use **commercial** high-voltage CMOS technology as sensors on a **low resistivity substrate** ($\leq 120\text{V}$, $\rho \sim 10 \Omega \cdot \text{cm}$).

Expected **10 μm depletion at 100 V** \rightarrow Charge can be collected **by drift**.

Expected **900 e-h pairs** \rightarrow built-in **preamp** is needed.

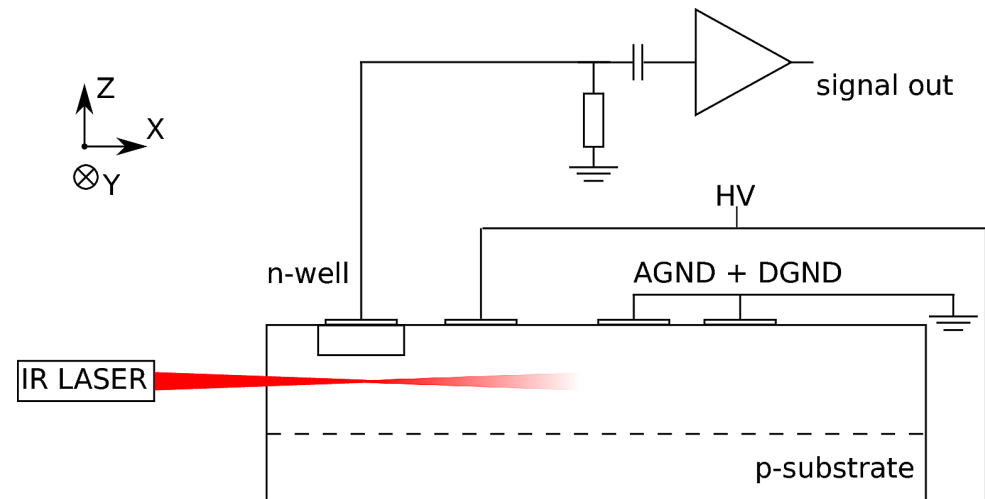
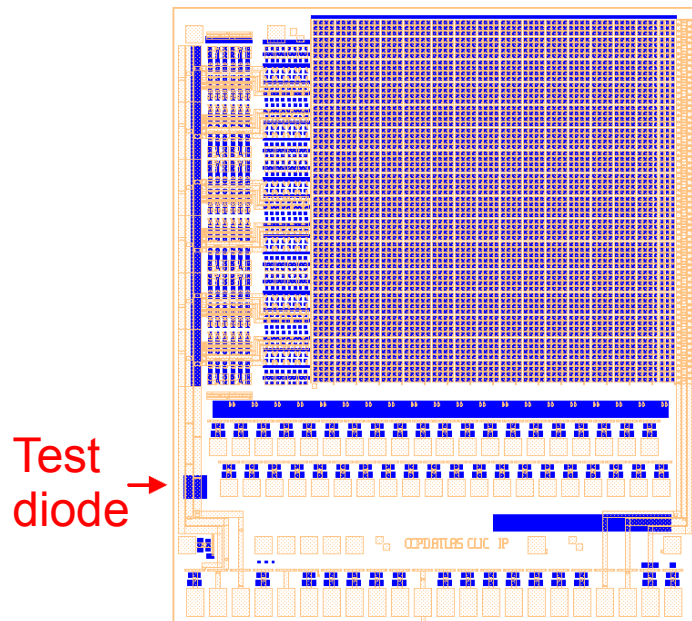
- To avoid damage to transistors both, **NMOS** and **PMOS** are “**embedded**” in a **Deep N Well (DNW)**. NMOS+PMOS \Rightarrow any complex signal processing can be implemented inside. The DNW works both as a substrate for transistors and as the signal collection region. **Nearly 100% fill factor**:

– Charge carriers do not have to travel long before being collected \rightarrow **reduced trapping** impact.



In this presentation we study radiation hardness of test chips on the
ams H18 High Voltage CMOS process.

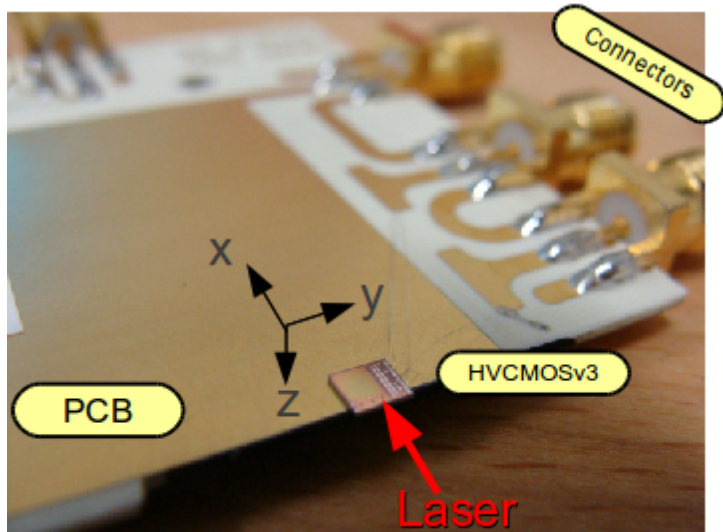
Setup and samples



- Measurements at **CERN-SSD TCT+** setup. Edge-TCT configuration, 1064 nm (~200 ps), $T = -20\text{ }^{\circ}\text{C}$.
- Standalone **test diode** connected to amplifier (no NMOS or PMOS inside test diode).
- Detector glued to simple edge-TCT PCB using **conductive glue**.
- 1 detector per fluence. Three fluences** for neutrons, three for protons:

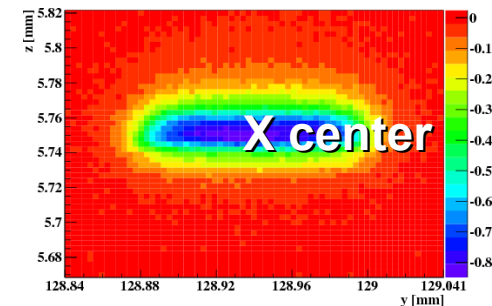
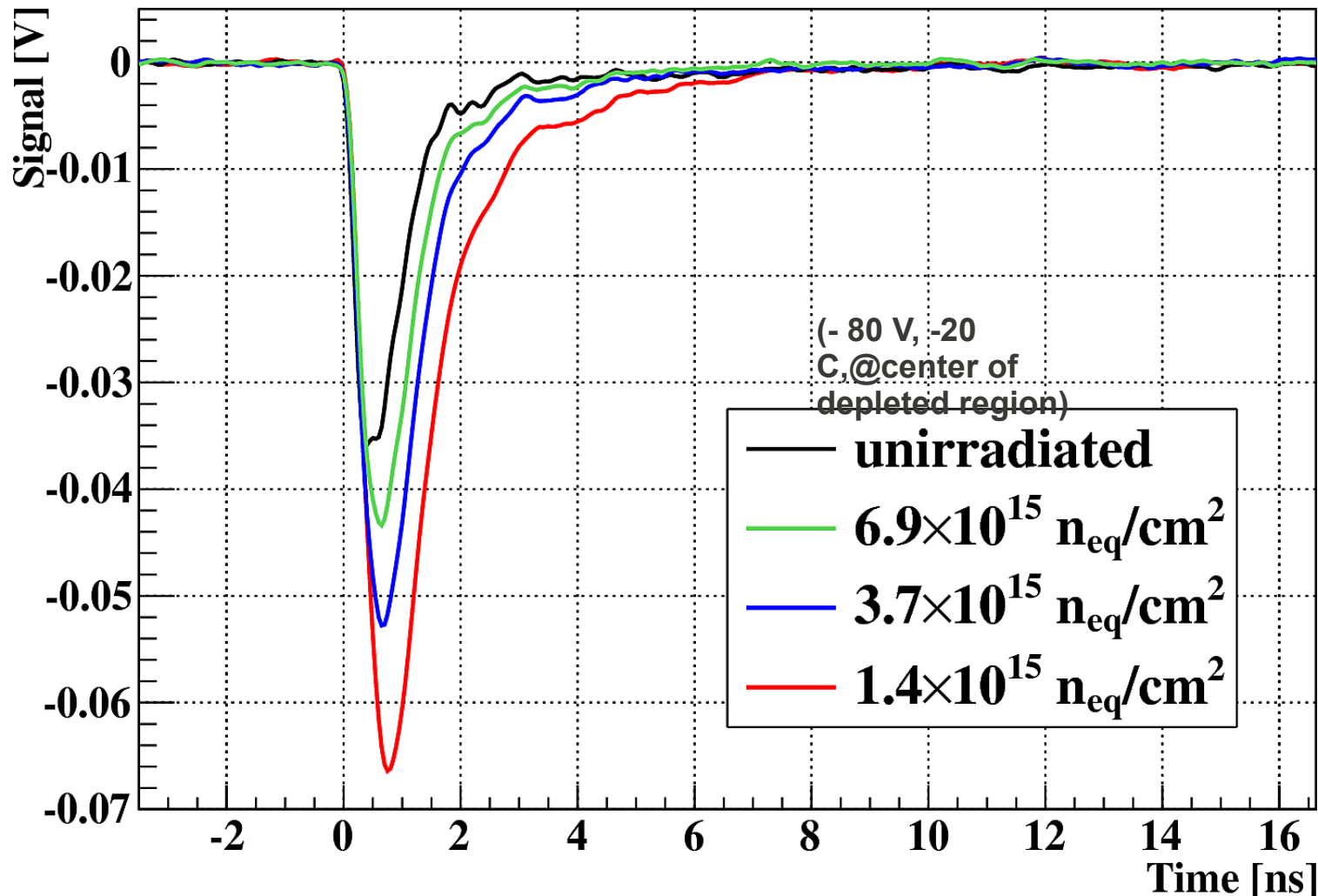
Neutron (Lbj)	1	7	20
Protons (PS)	1.4	3.7	6.9

$\times 10^{15} n_{eq}/\text{cm}^2$



Waveforms (protons)

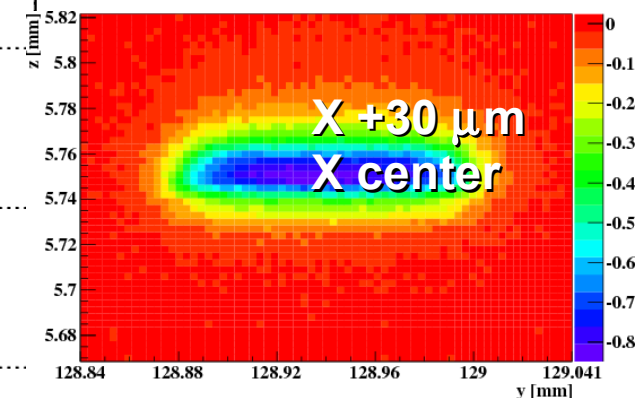
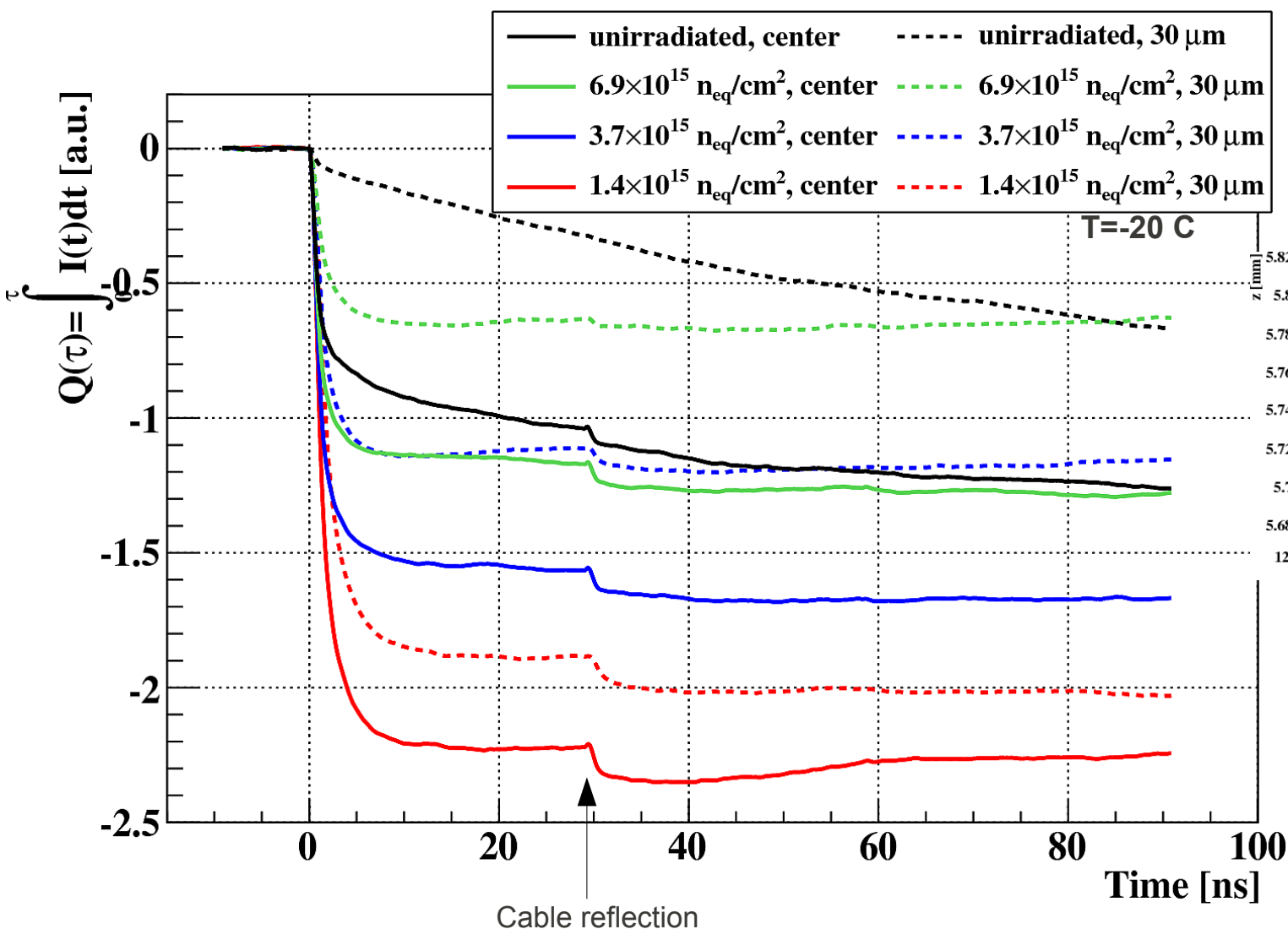
- Higher **amplitude** and **collection time** (related to depletion depth) for $1.4 \times 10^{15} n_{eq}/cm^2$. Then decreasing for the 2 higher fluences.
- Both amplitude and t_{coll} are still **higher than the unirradiated sample**.
- Charge** produced within space charge region is **collected** within **5 ns**.



2D scan of the detector used to locate position of the diode

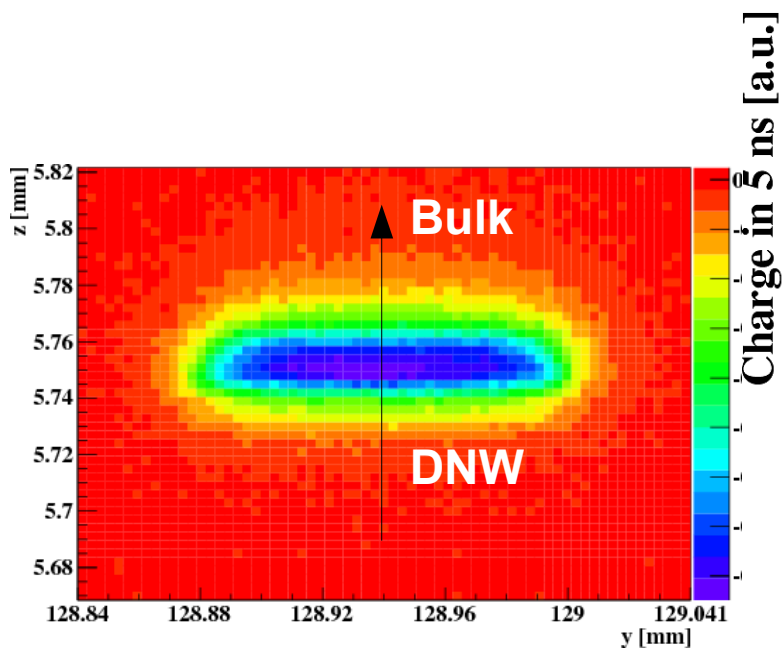
Running charge: drift vs diffusion (protons)

Unirradiated: quick “rise” (=drift), then slow accumulation (=diffusion)
Irradiated: quick rise, then constant. **No diffusion**

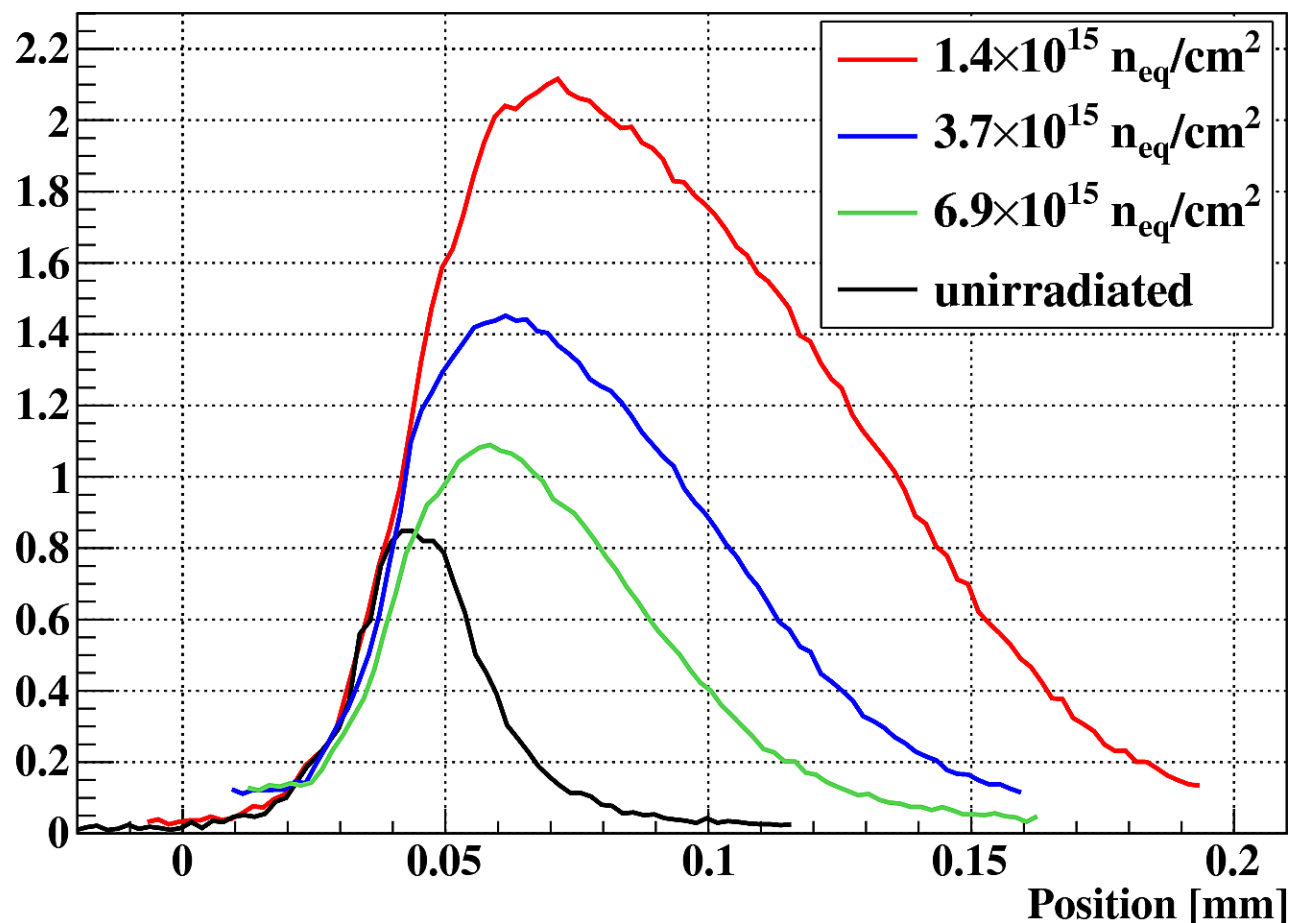


*2D scan of the detector
used to locate position of
the diode*

Charge profiles $Q(z)$ (protons)

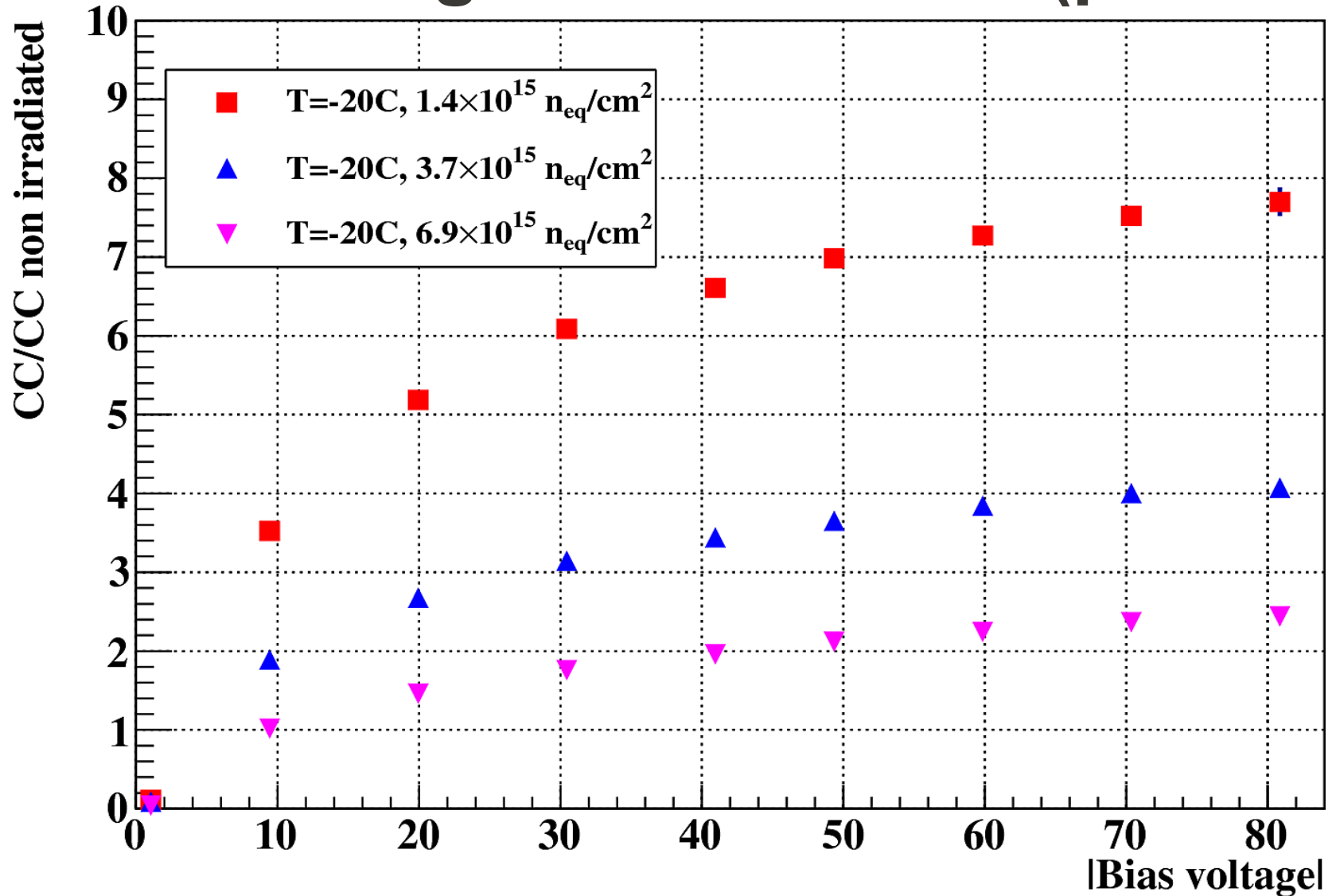


2D scan of the detector used to locate position of the diode



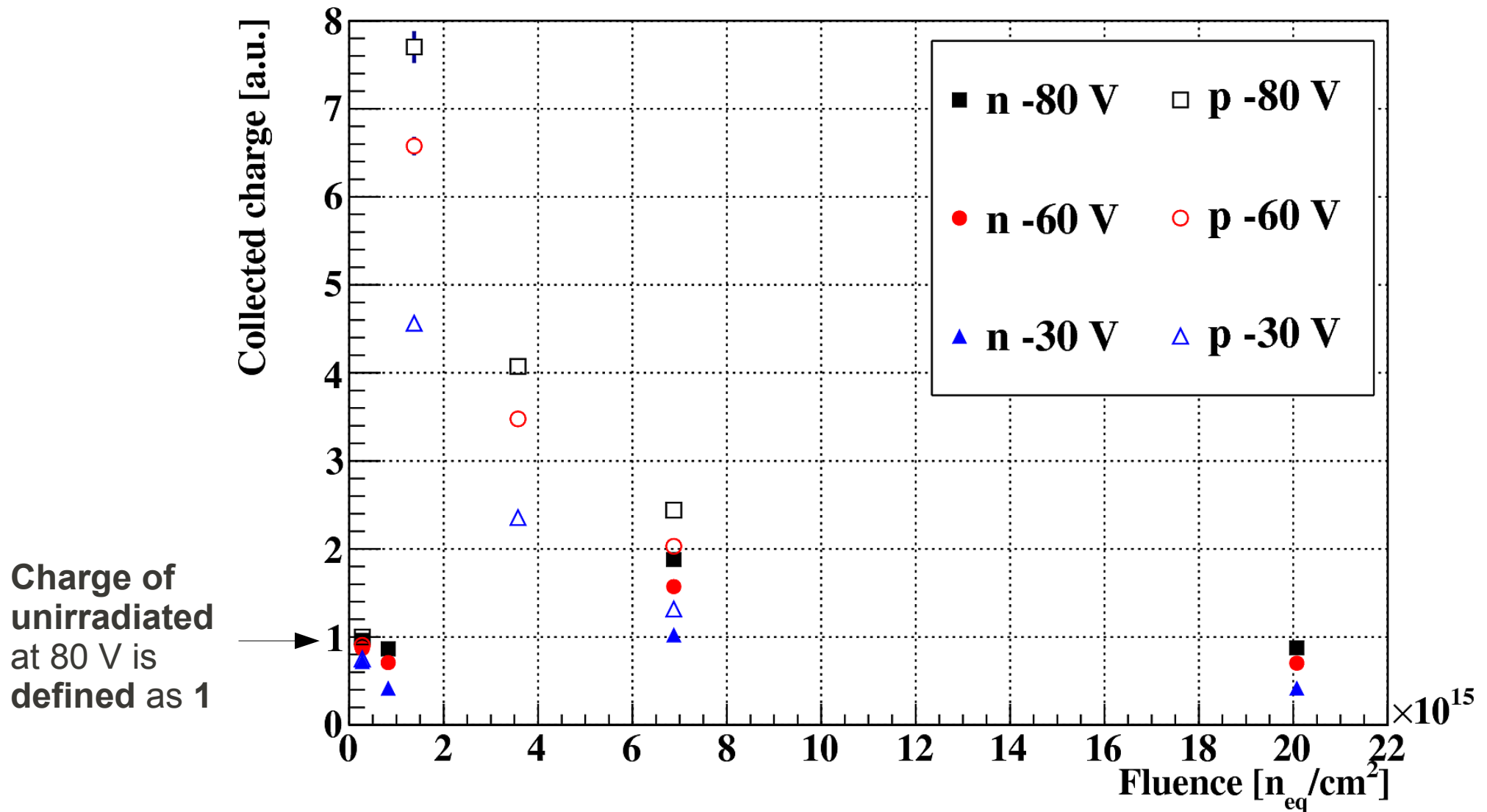
- Plotting **charge (collected in 5 ns)** as a **function of position**, towards the bulk of the detector. **Profiles** have been **shifted** such that raising edge coincides, for comparison purposes.
- For the measured fluences, more charge collected after $1.4 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$, then decreases as fluence increases. At $\sim 7 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$ it is still wider than the **unirradiated detector**.
- **Next: summing** all the charge in **200 μm** (*similar to MIP crossing the detector*)

Collected charge / unirradiated (protons)



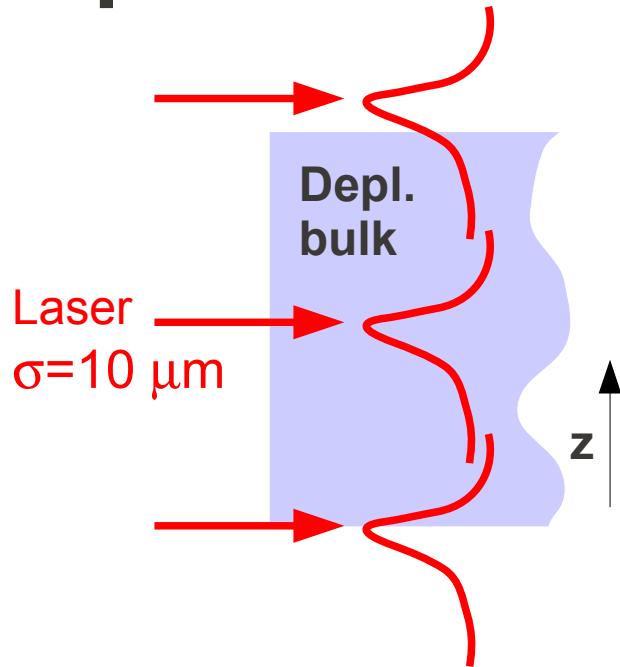
- Collected charge (CC) calculated **over 5 ns** and summed **over 200 μm** along the “center line” of the detector. For each bias, CC is **referred to unirradiated detector**.
- CC for **$1.4 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$** is **×8** the unirradiated !

Collected charge (neutrons and protons)



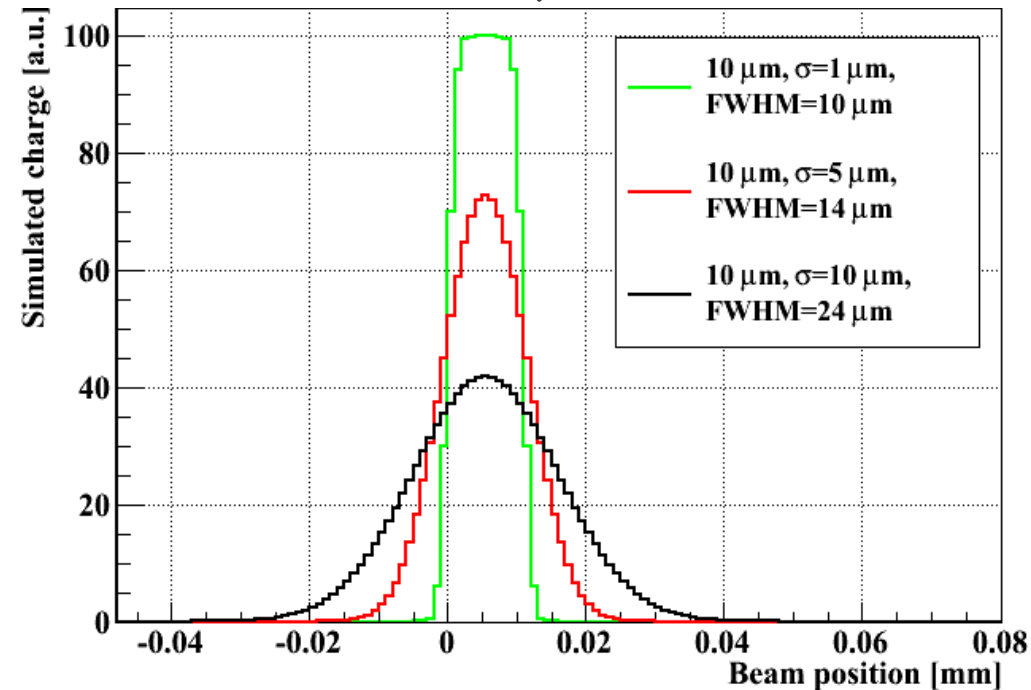
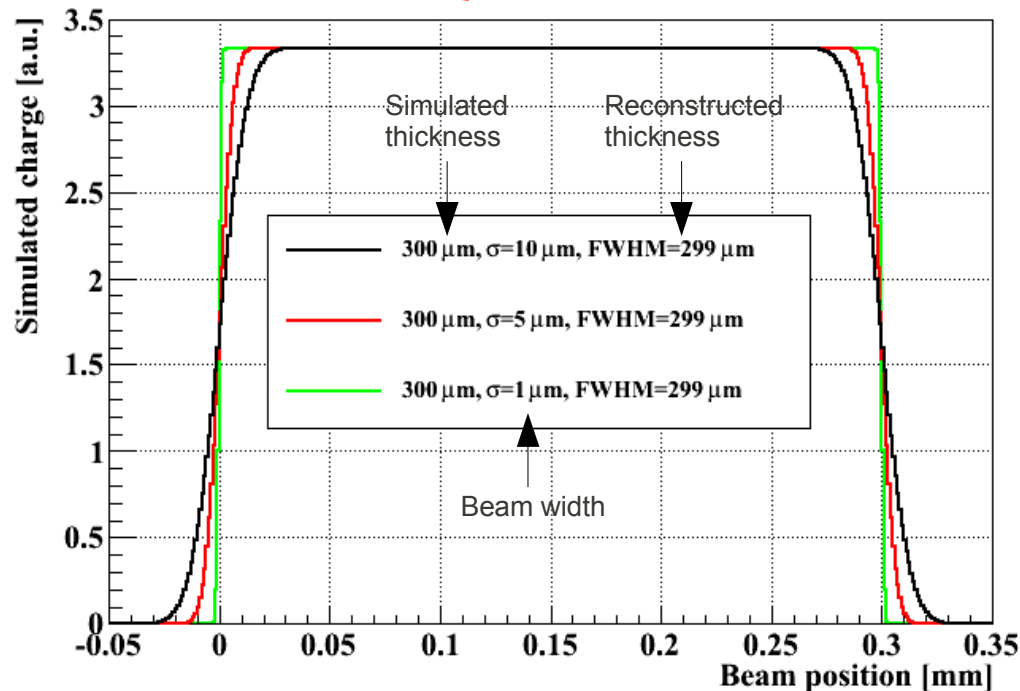
- Collected in **5 ns**, over **200 μm** . Showing 3 different voltages.
- **Fluence range $1\text{-}1.5 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$** , very fast increase of collected charge

Spatial resolution in edge-TCT

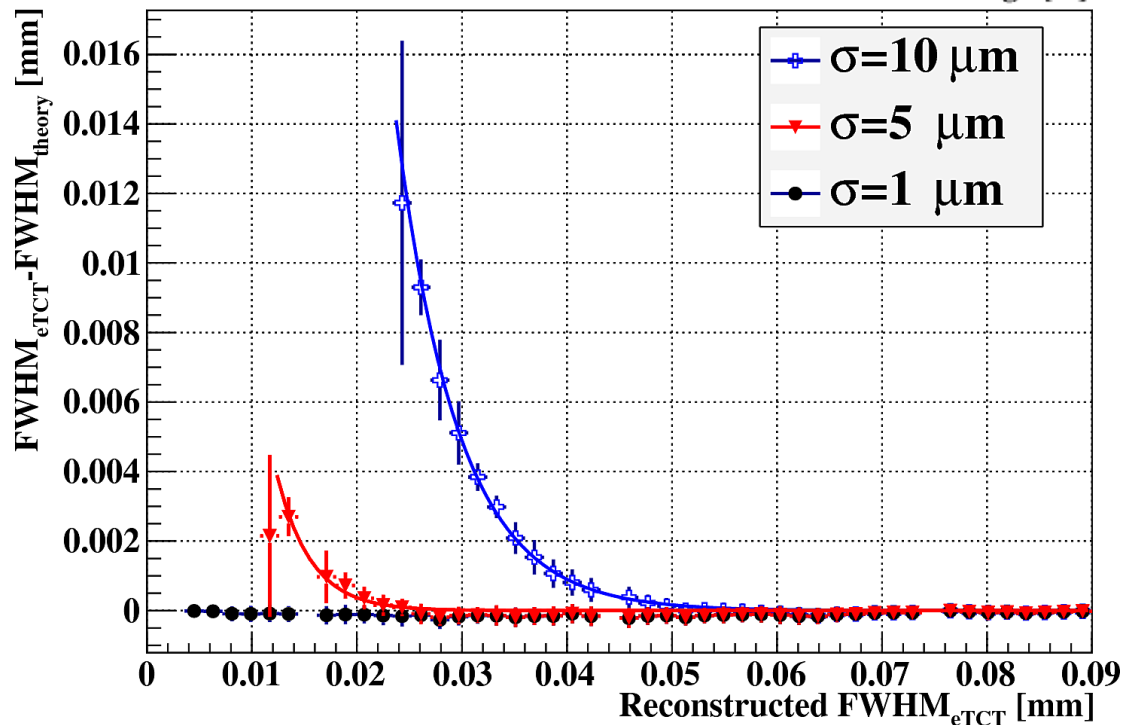
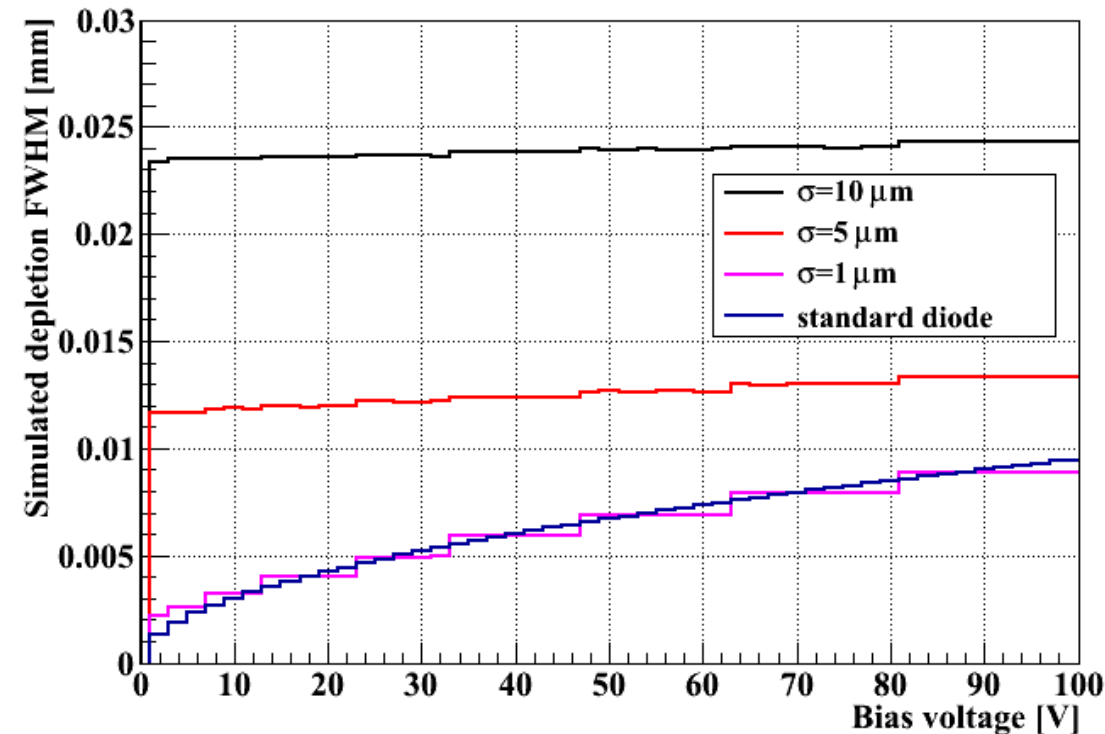


Geometrical simulation:

- The depleted volume of the detector is modeled as a **box** with a width representing the depth of the depleted region.
- Across the **box** detector is **fully efficient** for charge collection
Outside the box **no charge** is collected.
- **Charge collected** = **convolution** of gaussian with box.
Depleted depth = **FWHM** of charge profiles.
- Our laser for these measurements: $\sigma=10\text{ }\mu\text{m}$

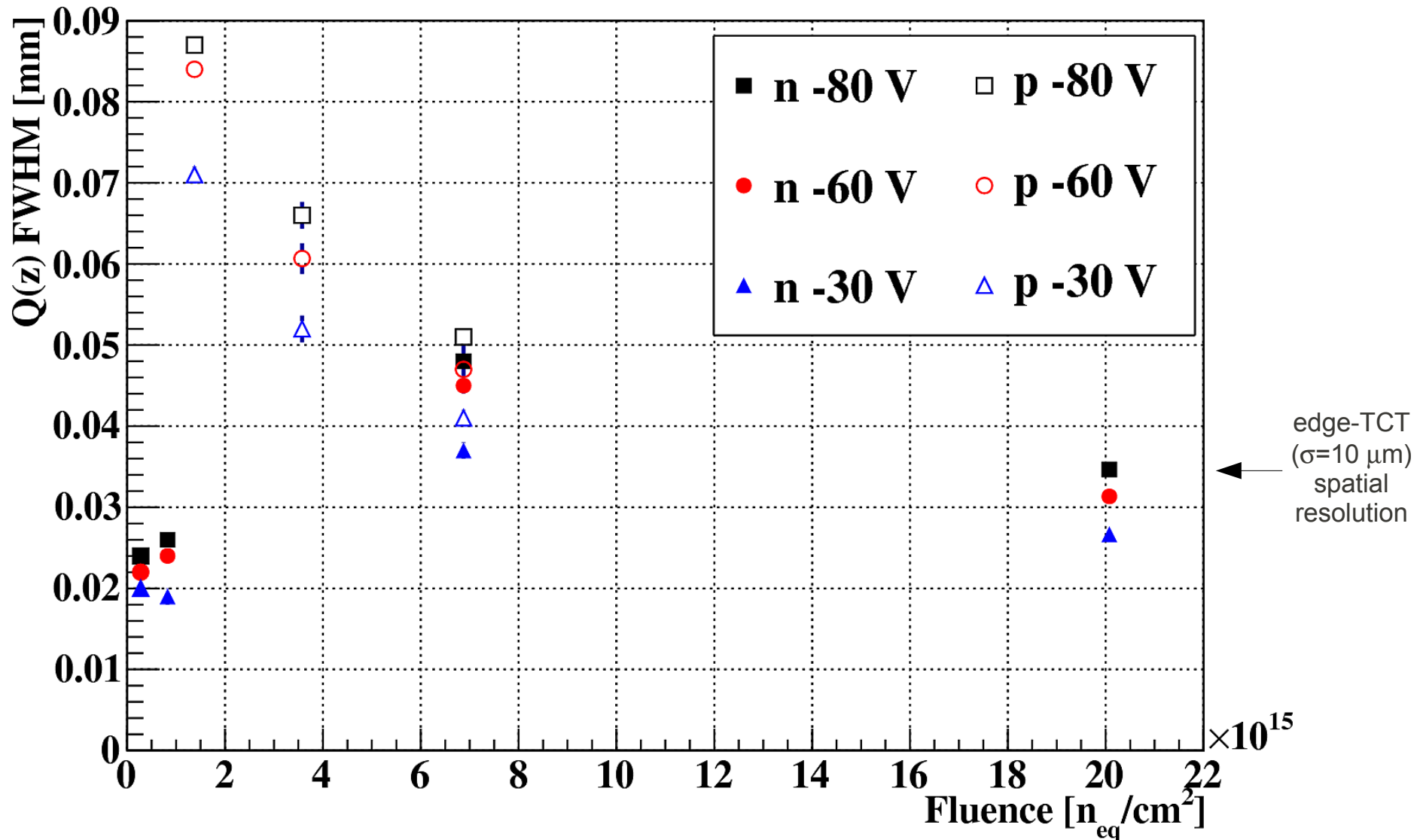


Spatial resolution in edge-TCT



- Simulated **FWHM** ($10\ \Omega\cdot\text{cm}$ bulk) **versus** bias **voltage**, for different laser beam widths (σ).
- **FWHM($\sim 0\text{V}$) is not zero** [no diffusion or built in voltage were simulated here, only geometry!]
- Very narrow beam ($\sigma \sim 1\ \mu\text{m}$) **needed** to accurately resolve depletion depth in low resistivity bulk (\rightarrow Advantage of Two Photon Absorption-TCT)
- **Difference** between the **simulated** and **theoretical** depletion thickness, as a function of the simulated (that is, observed) value.
- For $\sigma = 10\ \mu\text{m}$, real depletion width must be above $\sim 35\ \mu\text{m}$ if we want to take FWHM from edge-TCT as the size of the depletion region.

Depleted width (neutrons and protons)



- FWHM of $Q(z ; 5ns)$ distributions ($T=-20C$) in a **vertical scan** along the center of the detector
 - Depleted width is **maximum** at $1.5 \times 10^{15} n_{eq}/cm^2$ (p).
- Then decreases but always bigger than the unirradiated sample

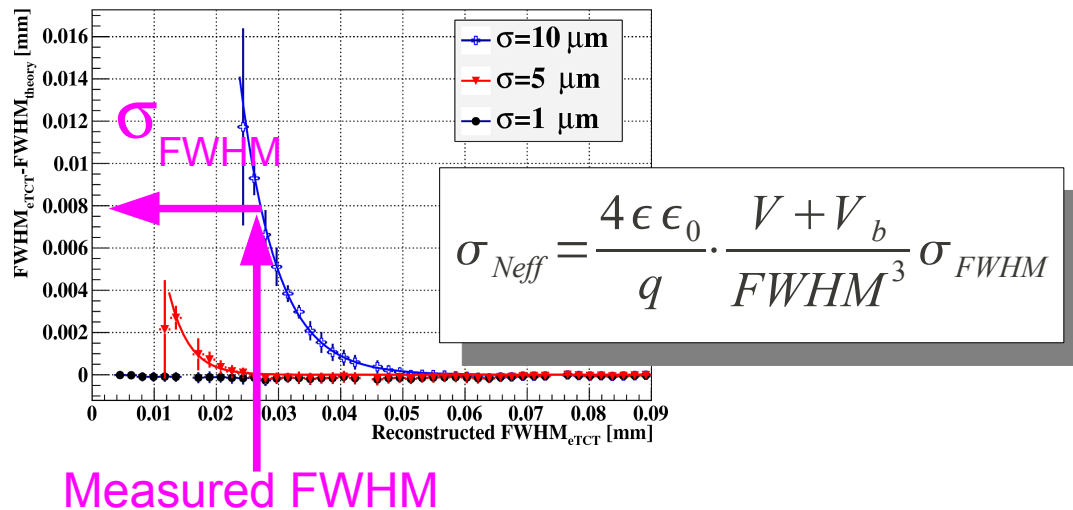
Methods for space charge calculation

Correction by laser width

- Assuming abrupt junction. N_{eff} calculated for each bias using measured FWHM.

$$N_{eff} = \frac{2\epsilon\epsilon_0}{q \cdot FWHM^2} V$$

- Measured FWHM also used to estimate error in depleted thickness:



- Two** options:

- No correction: use σ_{Neff} as uncertainty for N_{eff}
- Use σ_{FWHM} to correct measured data:

$$FWHM_{corr} = FWHM_{meas} - \sigma_{FWHM}$$

Fit method

$$FWHM(V) = d_0 + \sqrt{\frac{2\epsilon\epsilon_0}{qN_{eff}}} V$$

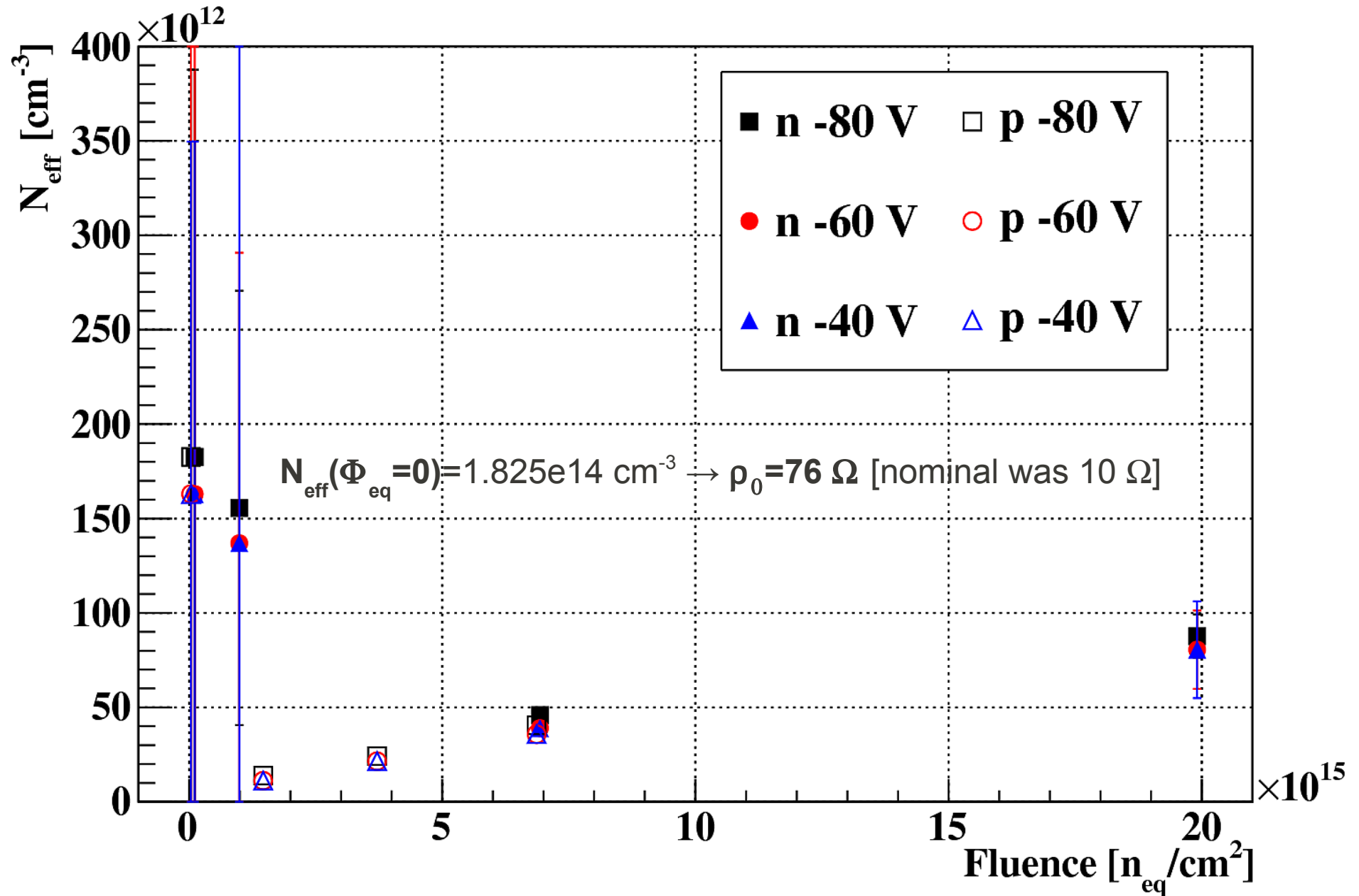
- As proposed by Ljubljana group [G.Kramberger, I. Mandic, 26th RD50 meeting, Santander]
- N_{eff} calculated from a fit of measured FWHM versus voltage.
- Parameter d_0 introduced to account for $FWHM(0) \neq 0$. Reasons being: width of laser, built-in voltage, contribution of diffusion.
- Note that calculated N_{eff} values will have the value of w_0 already discounted: $FWHM' \approx FWHM - d_0$

Method 1: using simulation

$$N_{eff} = \frac{2 \epsilon \epsilon_0}{q \cdot FWHM^2} V$$

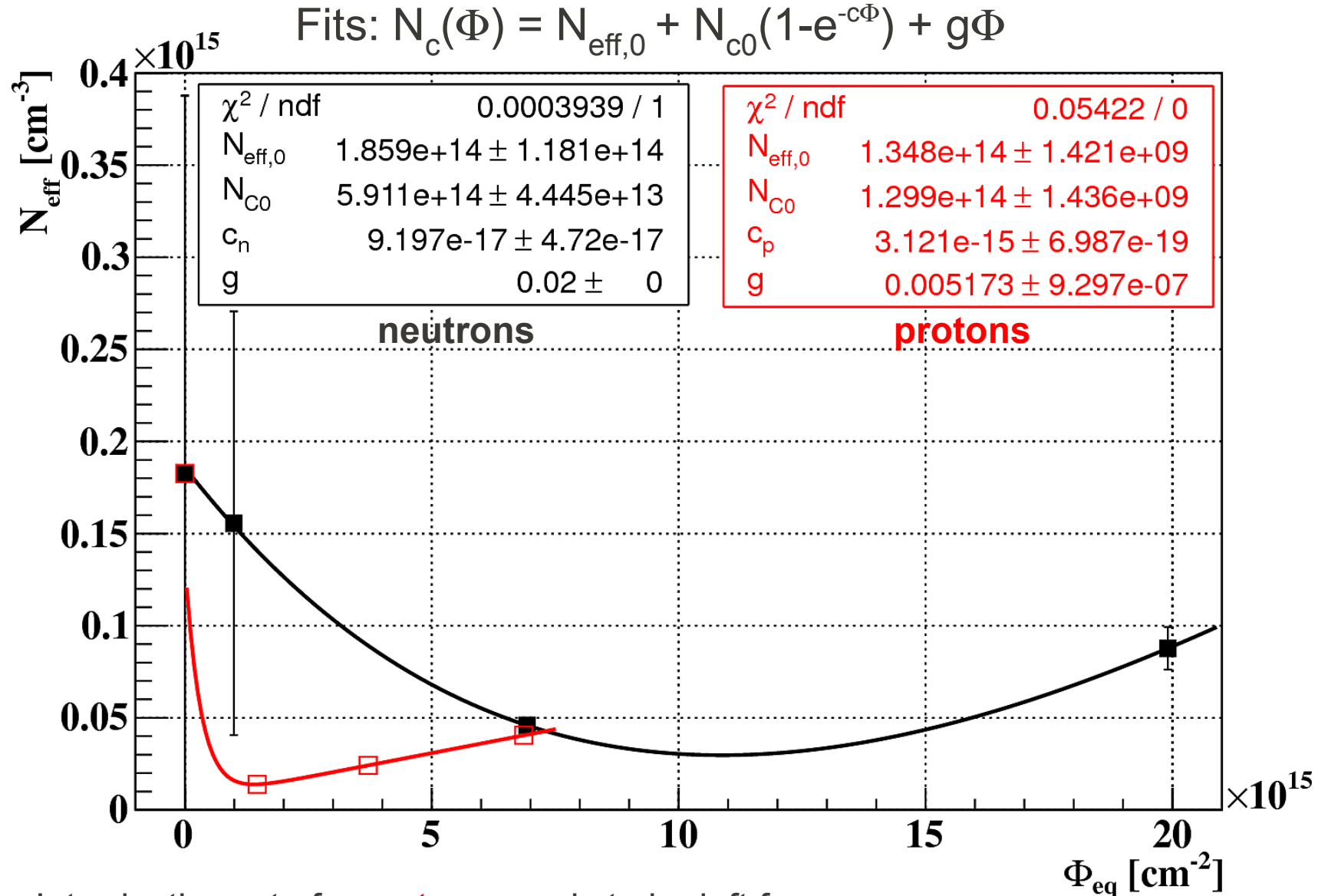
$$\sigma_{Neff} = \frac{4 \epsilon \epsilon_0}{q} \cdot \frac{V + V_b}{FWHM^3} \sigma_{FWHM}$$

1.1) Effective space charge (data not corrected)



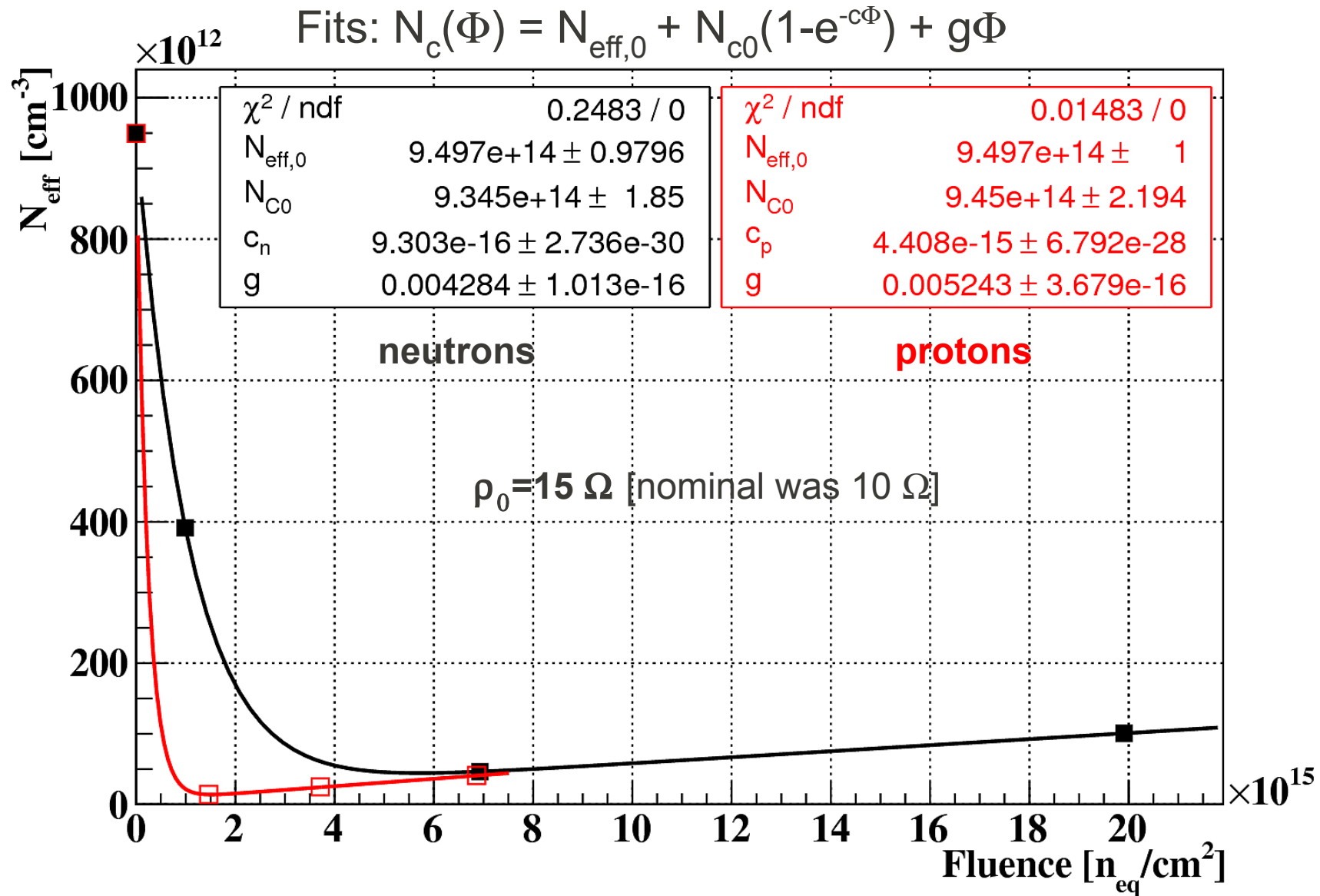
- N_{eff} calculated from FWHM. Simulation used to estimate error bars $\sigma_{N_{\text{eff}}}$

1.1) Space charge change with fluence (not corrected)



- g_p : Introduction rate for **protons** needs to be left free
- Due to the low number of measurements, the minimum of acceptor removal for **neutrons** seems to happen much later in fluence

1.2) Space charge change with fluence (corrected data)

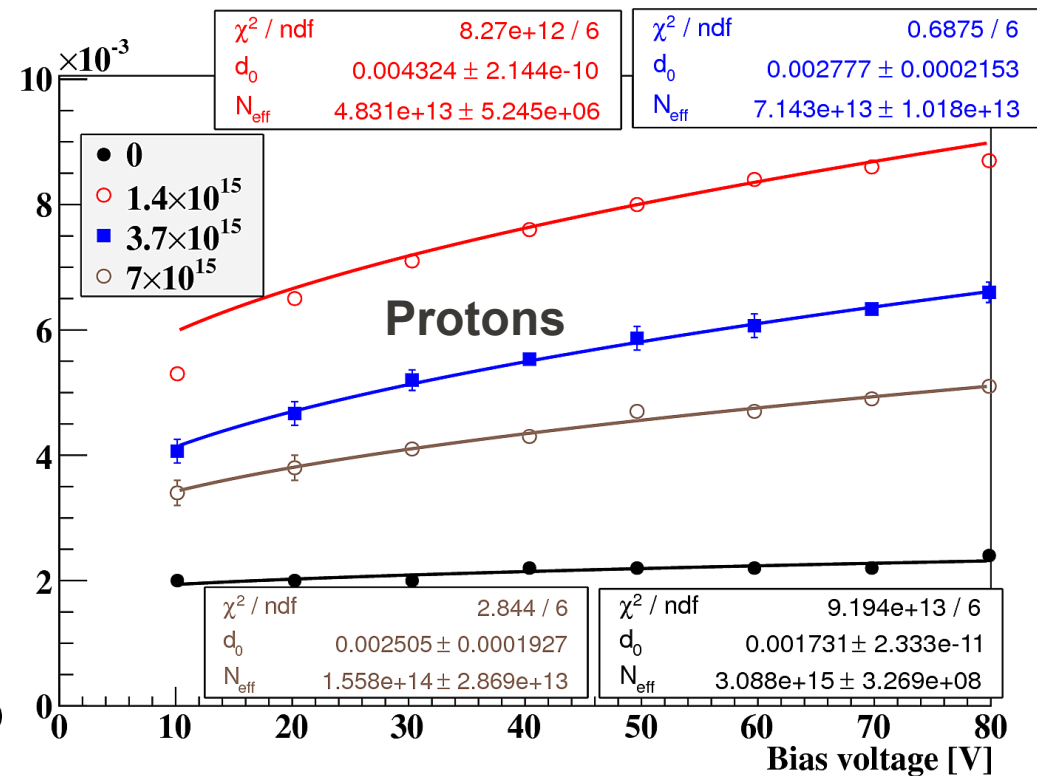
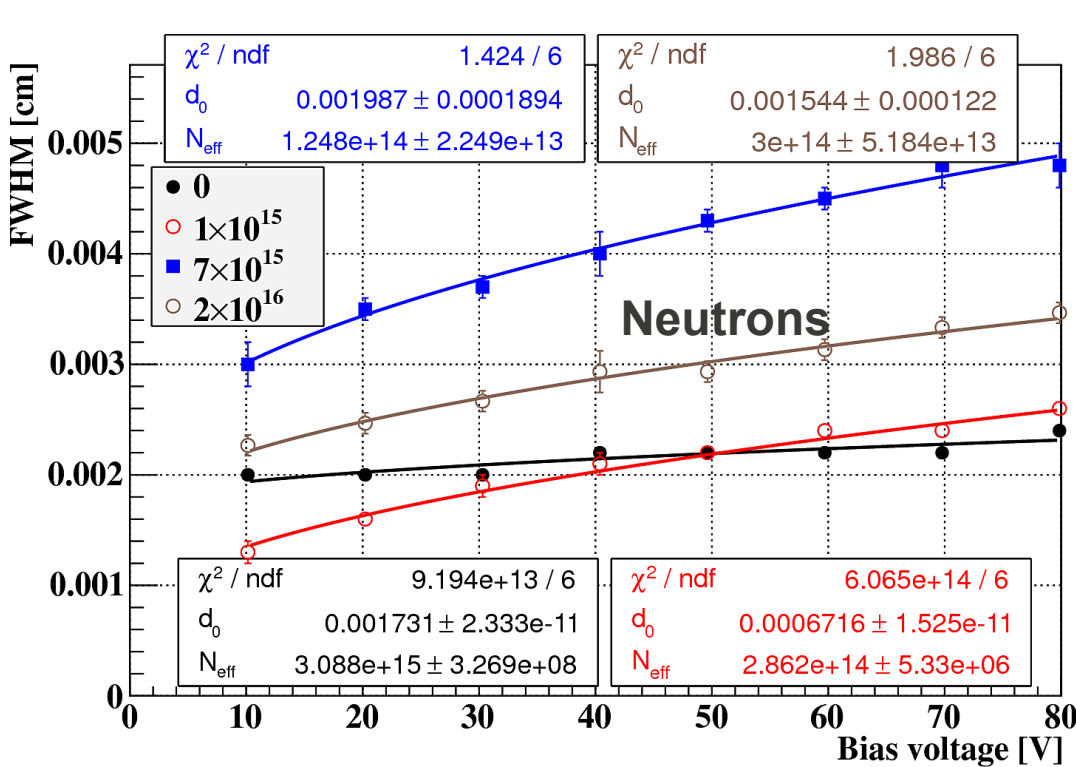


- Measured FWHM was corrected by simulation: $\text{FWHM}_{\text{corr}} = \text{FWHM}_{\text{meas}} - \sigma_{\text{FWHM}}$
- g_p and g_n need to be left free
- Calculated initial resistivity $\sim 15 \Omega \cdot \text{cm}$ (nominal was $\sim 10 \Omega \cdot \text{cm}$). Neff calculated at 80 V

Method 2: N_{eff} from fit

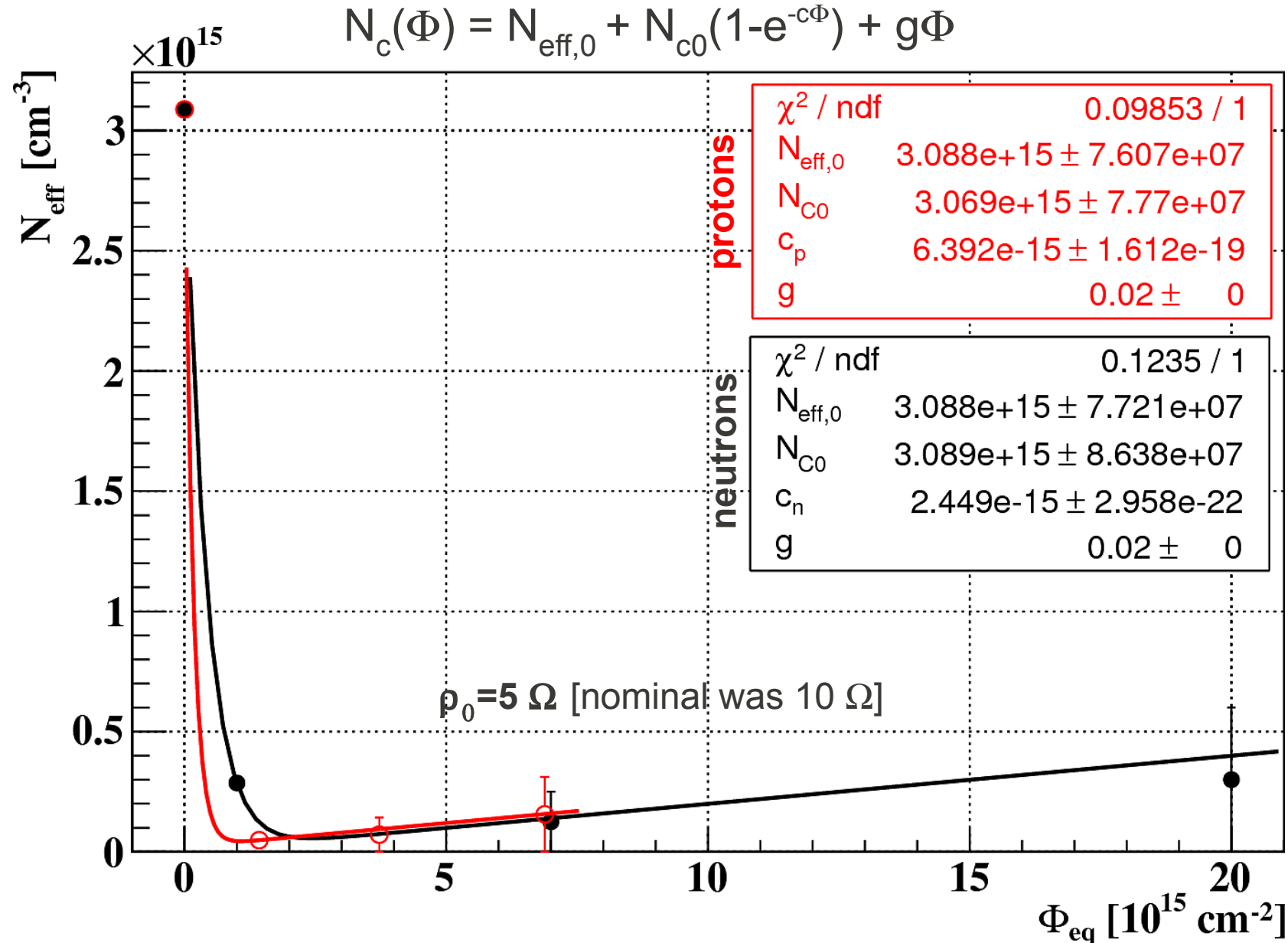
$$FWHM(V) = w_0 + \sqrt{\frac{2\epsilon\epsilon_0}{qN_{\text{eff}}}} V$$

FWHM fits



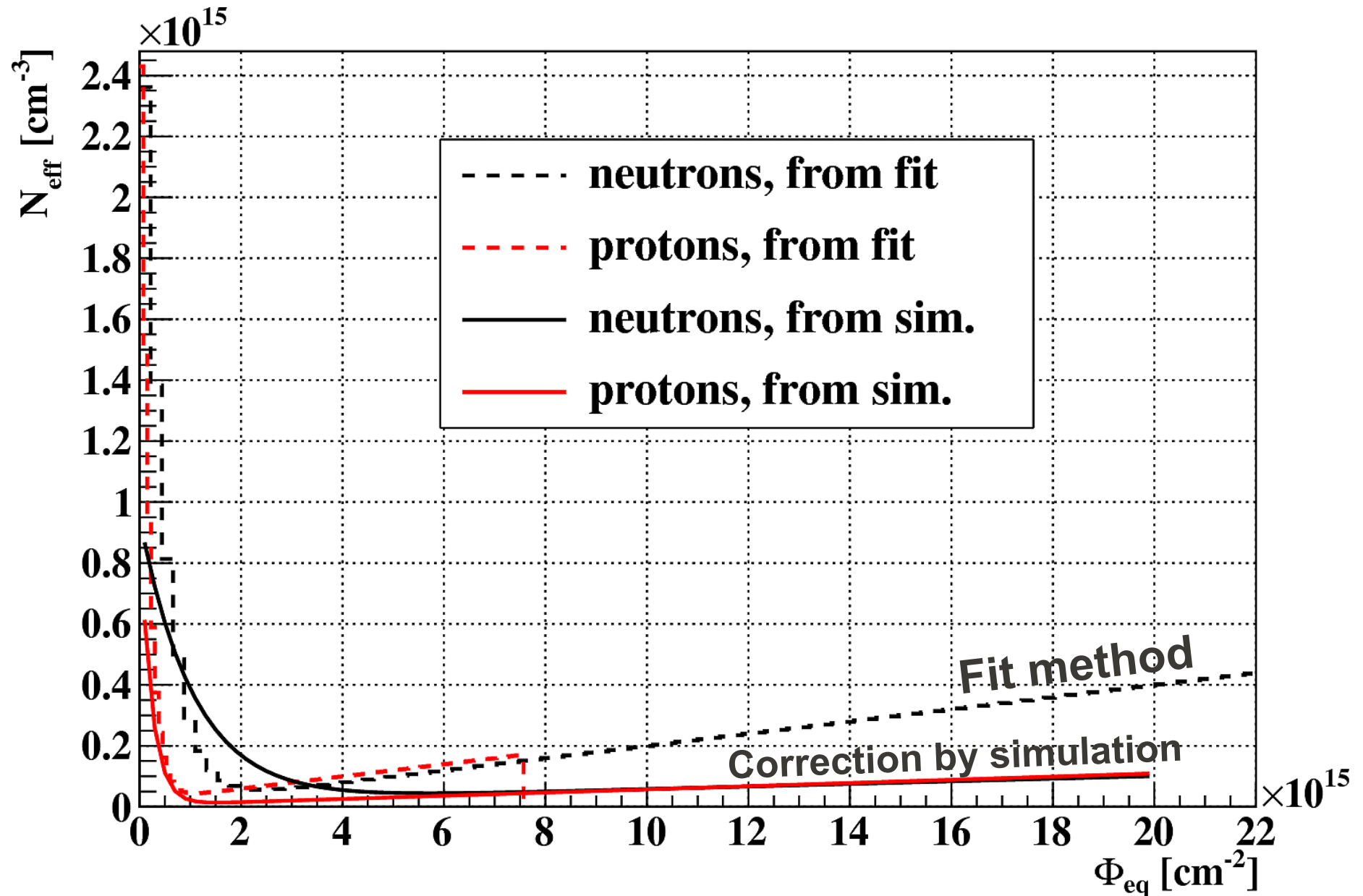
- The term d_0 in the fits ranges between 7-30 μm (neutrons) and 25-50 μm (protons)
- This method is **more robust** than method 1, since it uses data from all bias to calculate N_{eff} .

Space charge change with fluence (fit method)



- Lowest value of space charge happens after $\sim 10^{15}$ (2×10^{15}) $n_{\text{eq}} / \text{cm}^2$ for **protons** (neutrons)
- Initial resistivity $\sim 5 \Omega \cdot \text{cm}$ (nominal was $\sim 10 \Omega \cdot \text{cm}$)

Comparison of calculated Neff



- Corrected N_{eff} using simulation leads to lower space charge than N_{eff} extracted from fit

Conclusions

- Measured 7 different HVCMOS test diodes realized as deep N-wells on low resistivity Si. One detector not irradiated. Three were irradiated to $(1, 7, 20) \times 10^{15} n_{eq}/cm^2$ (neutrons), the other three to $(1.4, 3.7, 6.9) \times 10^{15} n_{eq}/cm^2$ (protons).
- In HVCMOS the amount of collected charge is increasing with radiation!
For **neutron** irradiated $7 \times 10^{15} n_{eq}/cm^2$ the **collected charge doubles**.
For **protons** $1.5 \times 10^{15} n_{eq}/cm^2$ collected charge is **8 times bigger !!!!**
After $2 \times 10^{16} n_{eq}/cm^2$ collected charge is similar to unirradiated (trapping, too many defects)
Fast changes with fluence. Carefully choose position of sensor in experiment.
- To sample the fast rise of charge with fluence, measurements with neutrons and protons at lower fluence are needed!!!
- Space charge was calculated using 2 different methods
 - 1) Using a geometrical simulation, measured FWHM is corrected by the width of the laser.
 - 2) From a fit of measured FWHM vs voltage, where the FWHM(V=0) is subtracted from the data.

Both methods yield an initial resistivity compatible with nominal and show a deactivation of doping with fluence.

“I don't want to achieve immortality through my work; I want to achieve immortality through not dying” (Woody Allen)

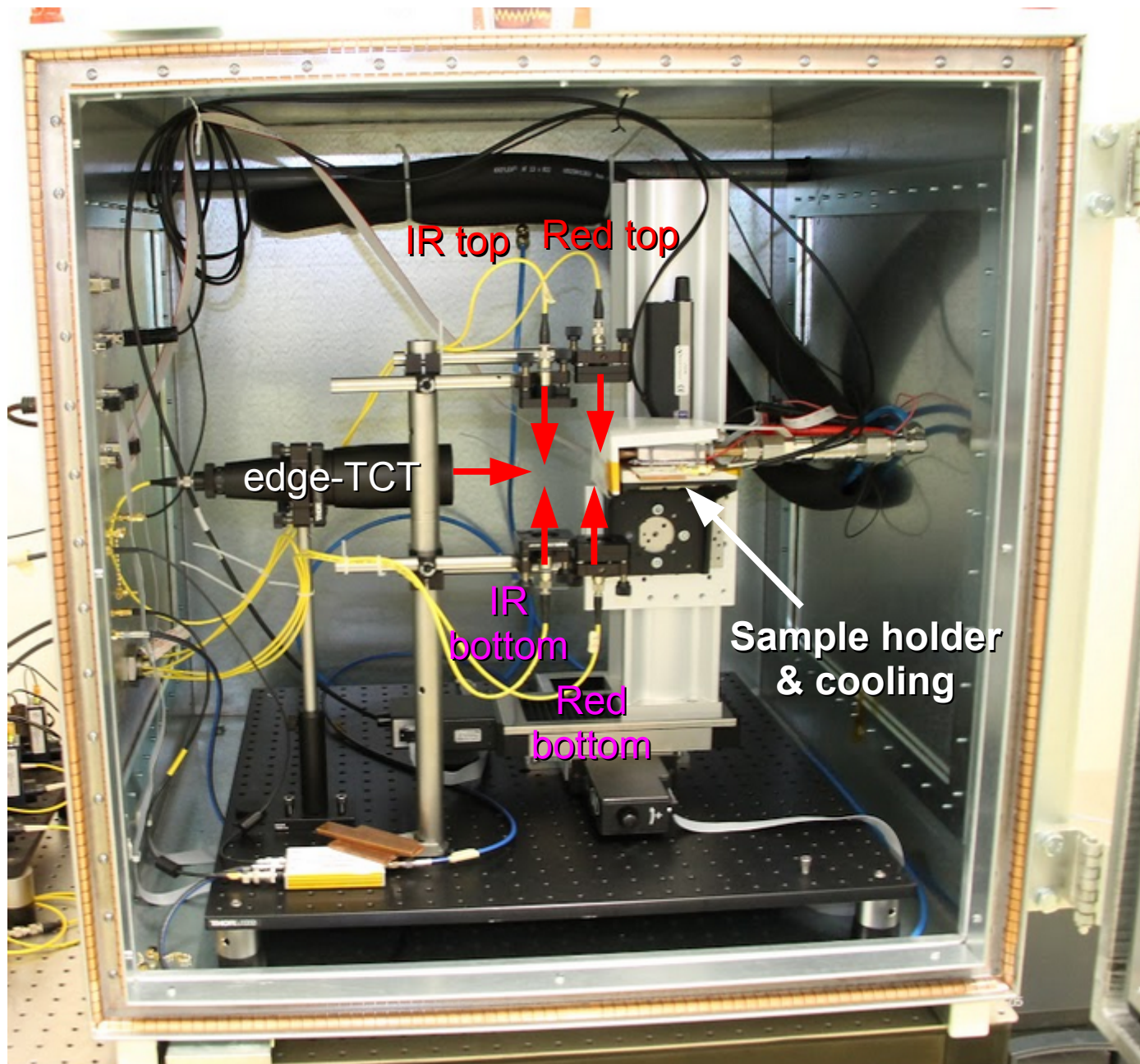


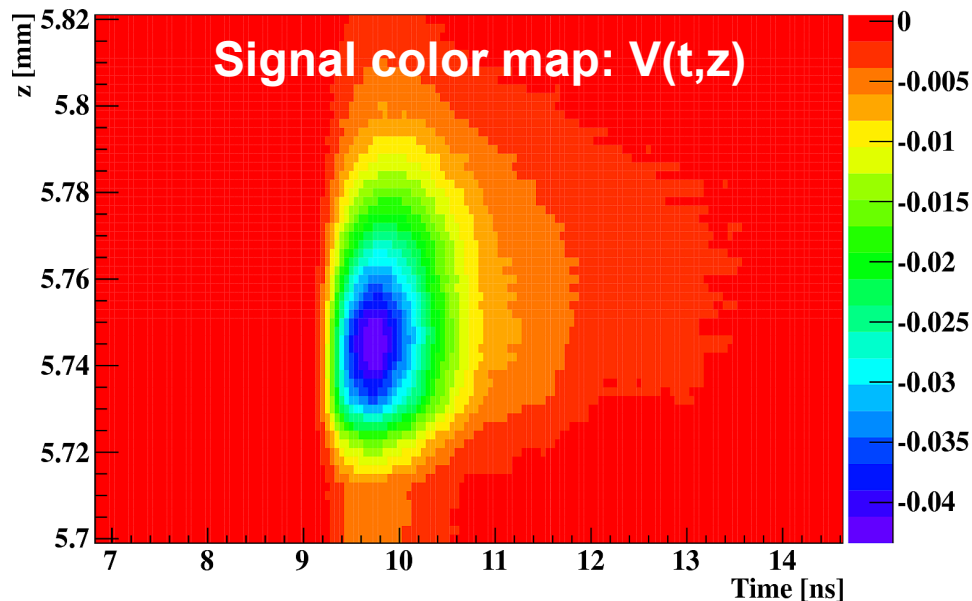
and more...

Christian&Joaquin: we hope your setups and DAQ stay immortal, so we don't need to fix them...

BACKUP

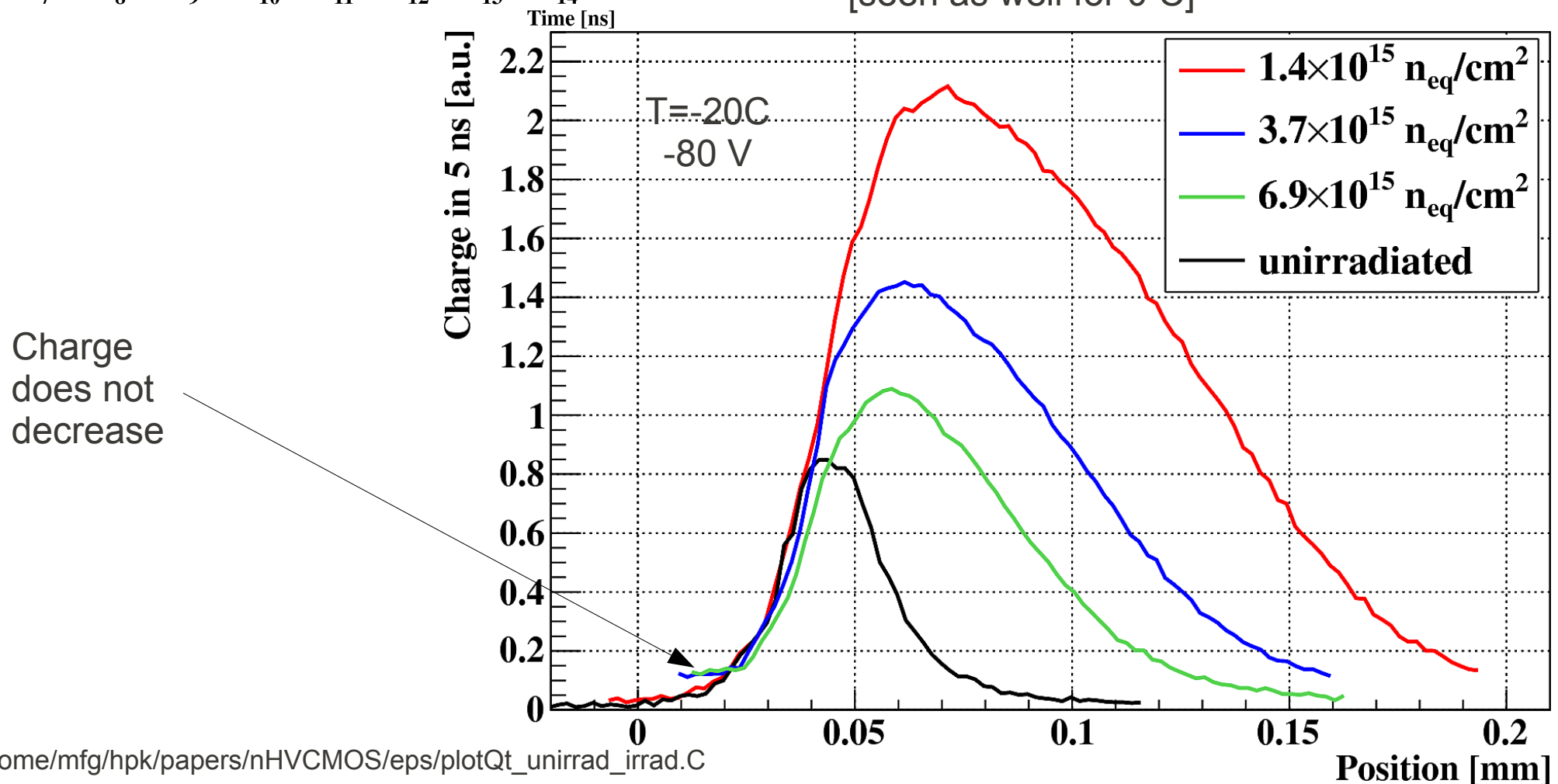
CERN-SSD TCT+

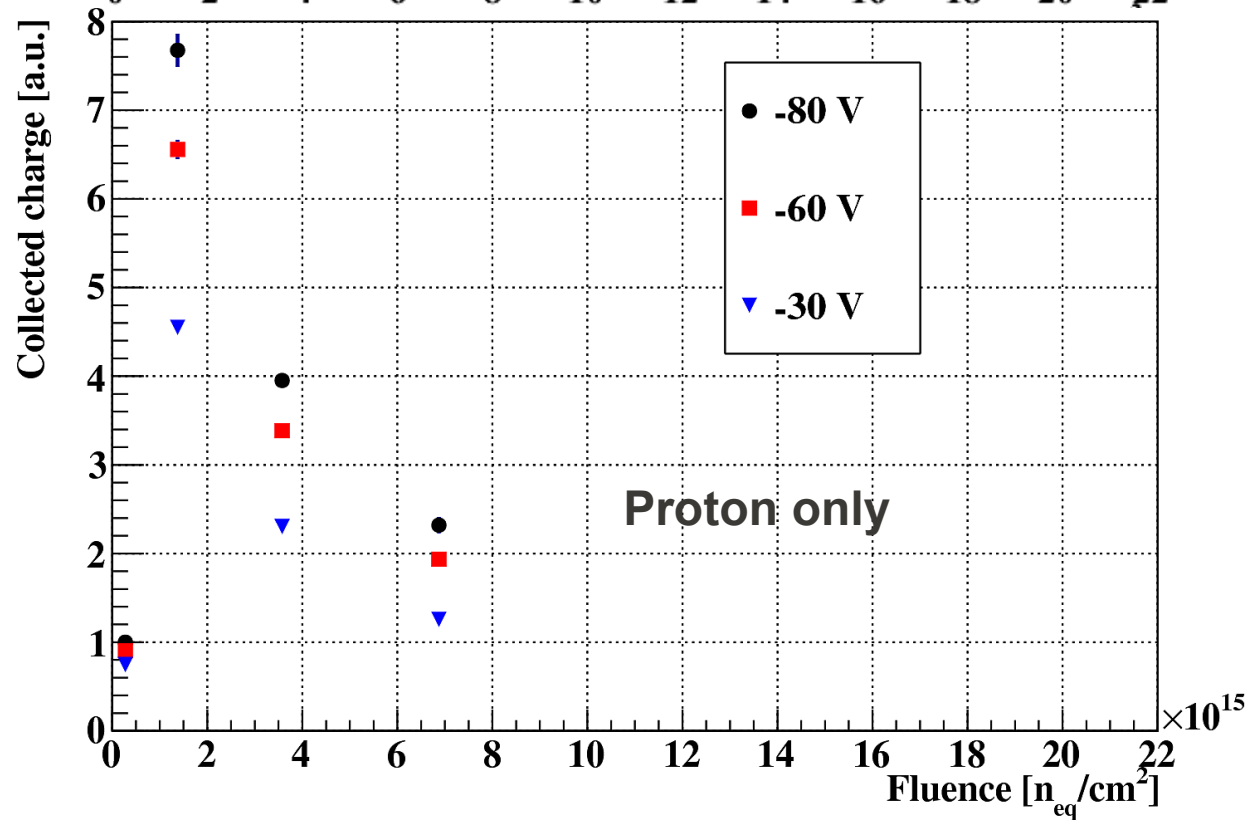
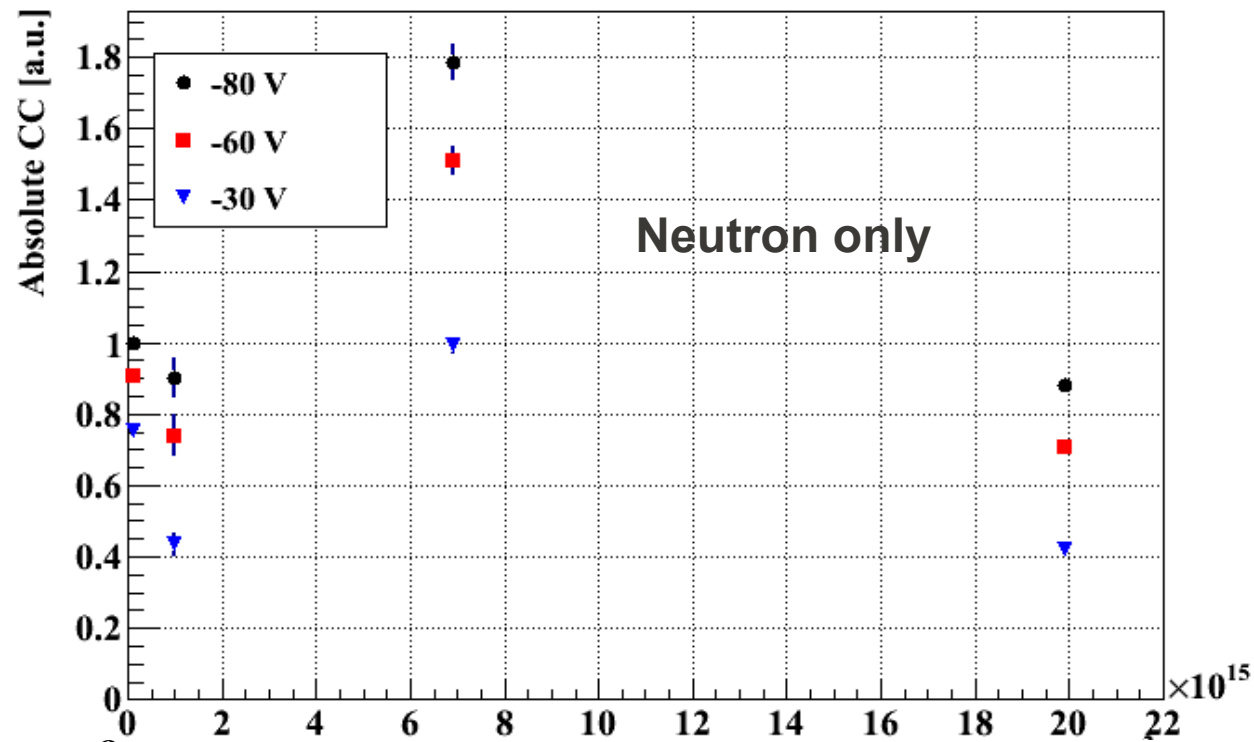


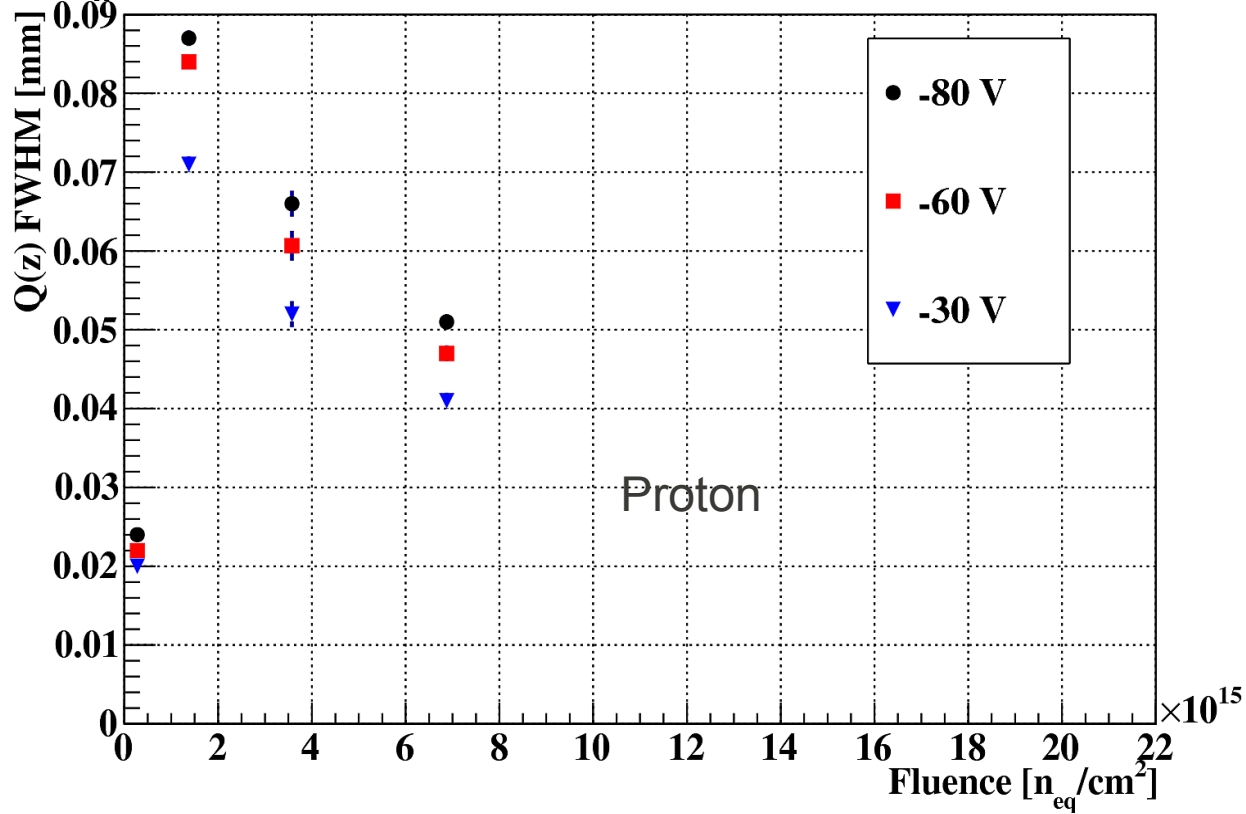
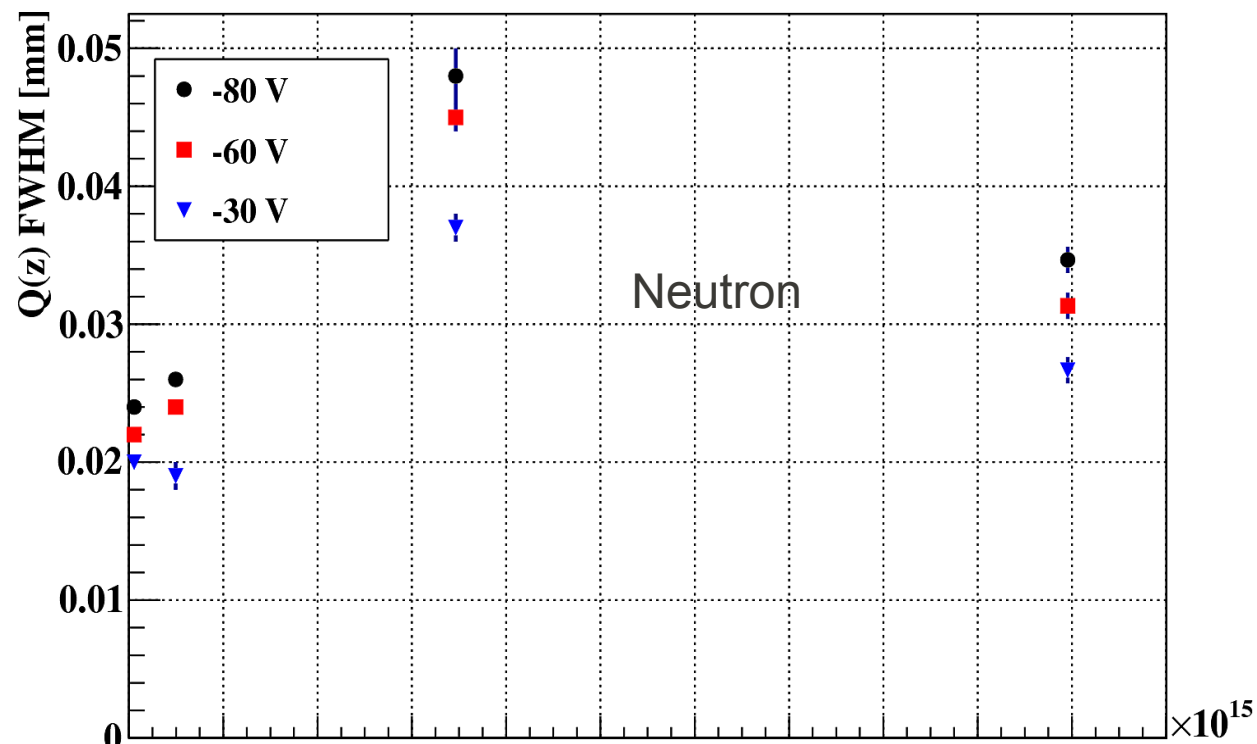


Problem: Collected charge $Q(z)$ for 2 highest fluences (**4e15** and **7e15** neq/cm²) does not start at 0. This “pedestal” extends for ~ 10 μm . However **1.5e15** starts from $Q(z) \sim 0$.
Strange: redo these measurements.

[seen as well for 0 C]







Estimation of Neff error

