

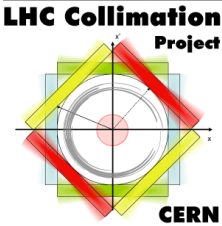
# Limits for Collimator positioning for weak beams at 6.5 TeV and details of wire collimators integration

A. Rossi, R. Bruce, S. Redaelli BE-ABP

With thanks to: Y. Papaphilippou,  
S. Fartoukh, D. Wollmann



# Outline

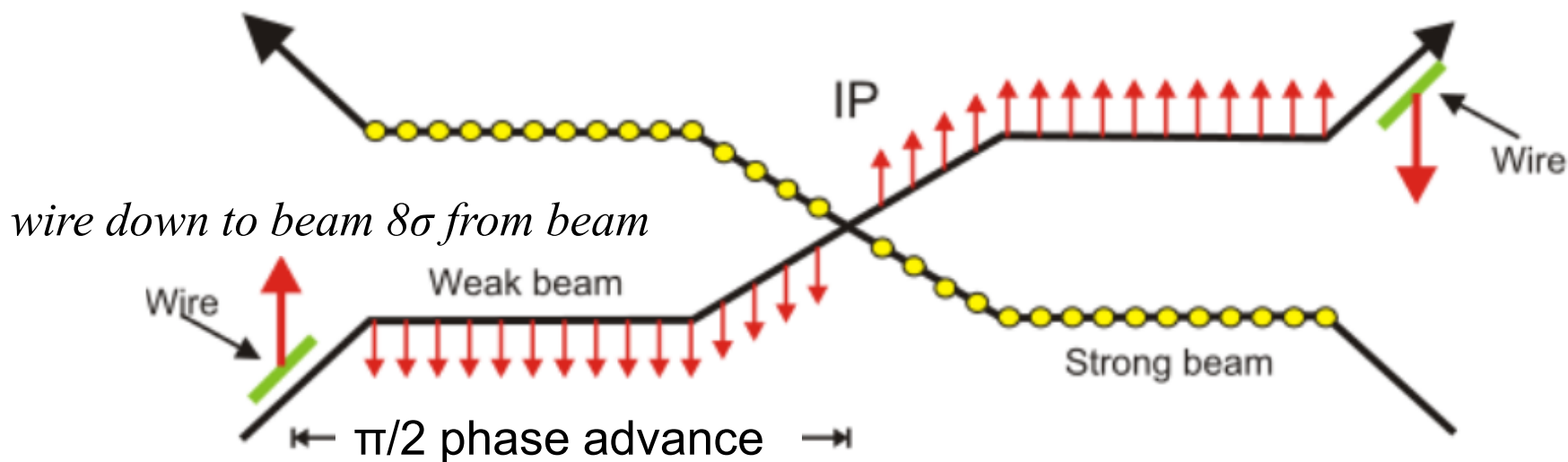


- Requirements and integration constraints
- Collimator settings and limits
  - Standard settings
  - Beam dump failure
  - Beam 1 vs Beam 2
  - Present Machine Protection envelope
- Proposal filling scheme and collimators settings
- Summary

# Two wires per IP

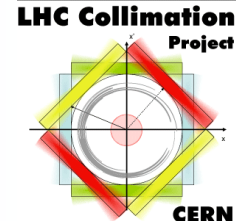
- Integrated current can be reduced for the same correction reach
  - Ideally halved only if location with equal beta functions in both planes are used (round beam approximation)
- - 1 collimator per IP side, on incoming and on outgoing beam
  - In same plane as crossing = vertical in IP1 and horizontal in IP5
  - Possibility to move wire in perpendicular plane
    - Additional knob, but also inducing some coupling (see below)

3





# Wire collimators for BBRL compensation



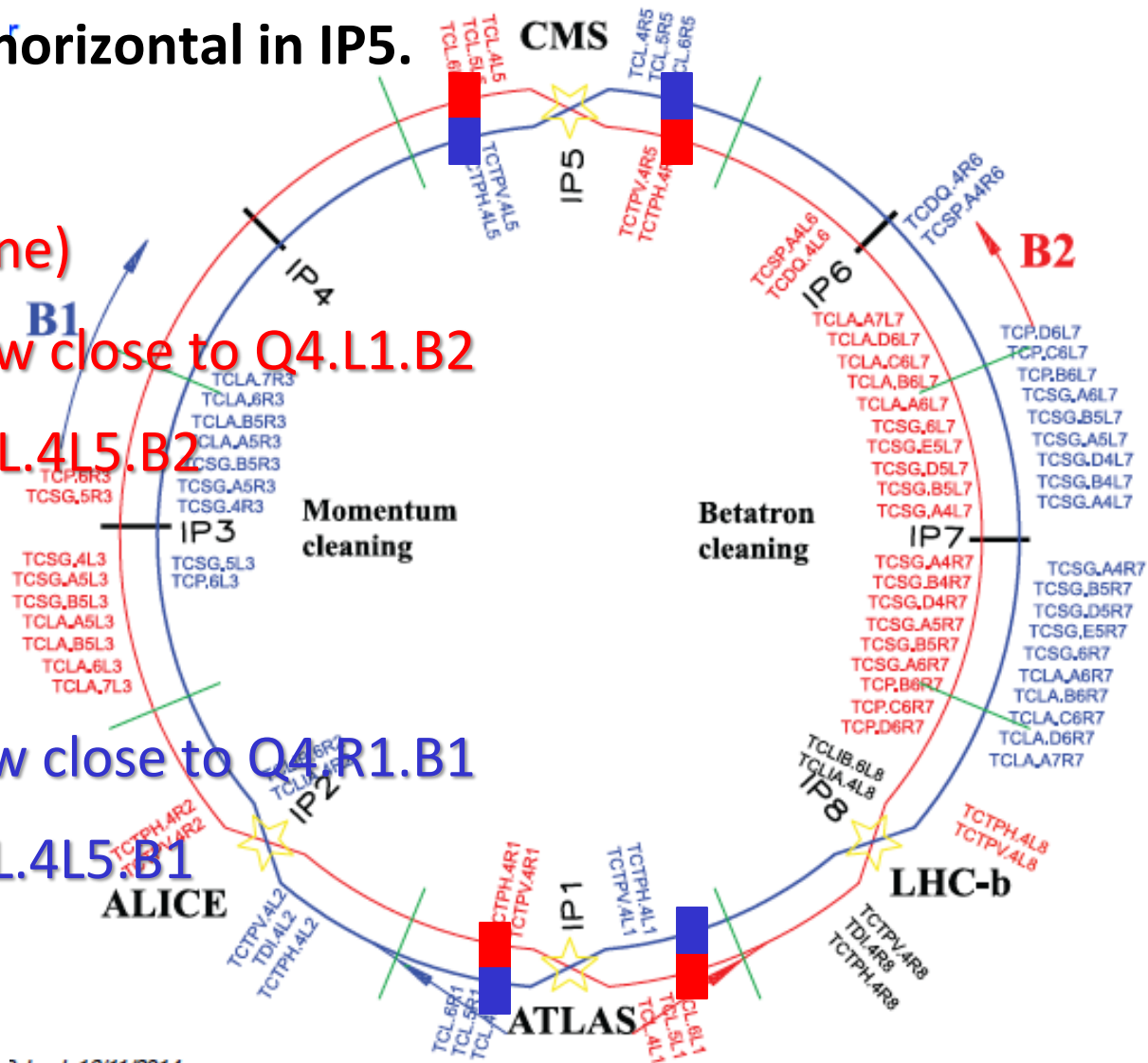
2 vertical in IP1 and 2 horizontal in IP5.

Beam 2 (current baseline)

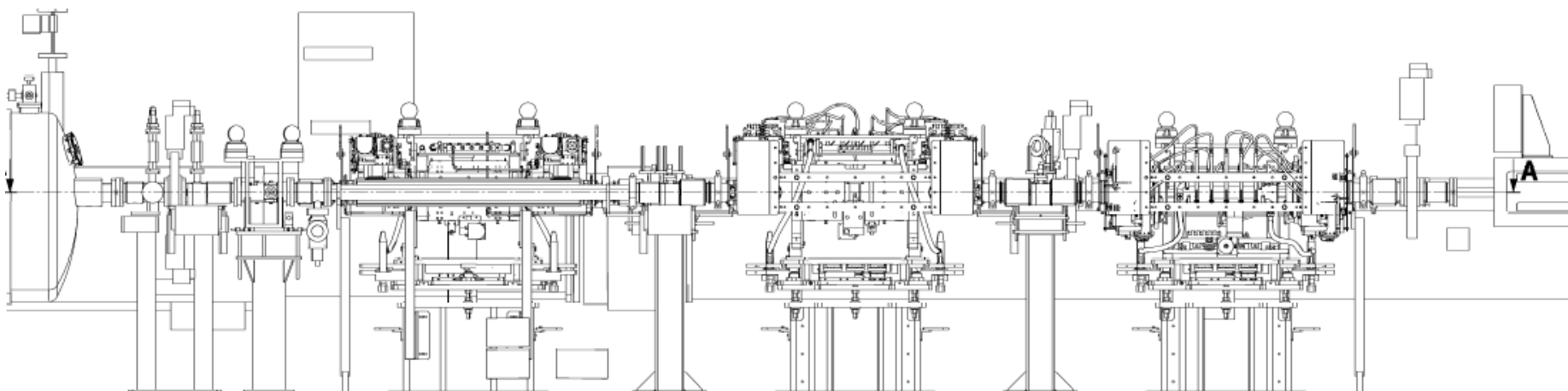
- TCTPV.4R1.B2 + new close to Q4.L1.B2
- TCTPH.4R5.B2 + TCL.4L5.B2

Beam 1

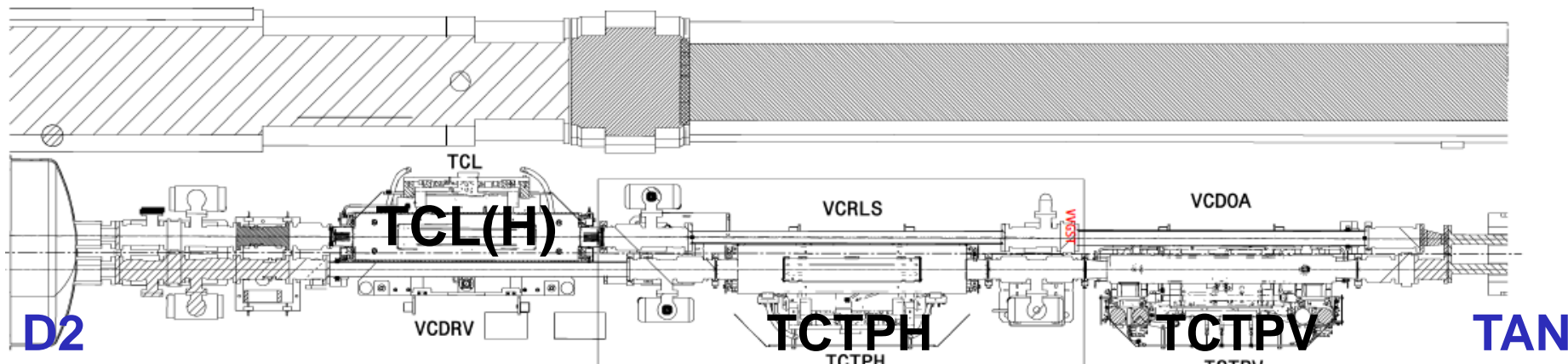
- TCTPV.4L1.B1 + new close to Q4.R1.B1
- TCTPH.4L5.B1 + TCL.4L5.B1



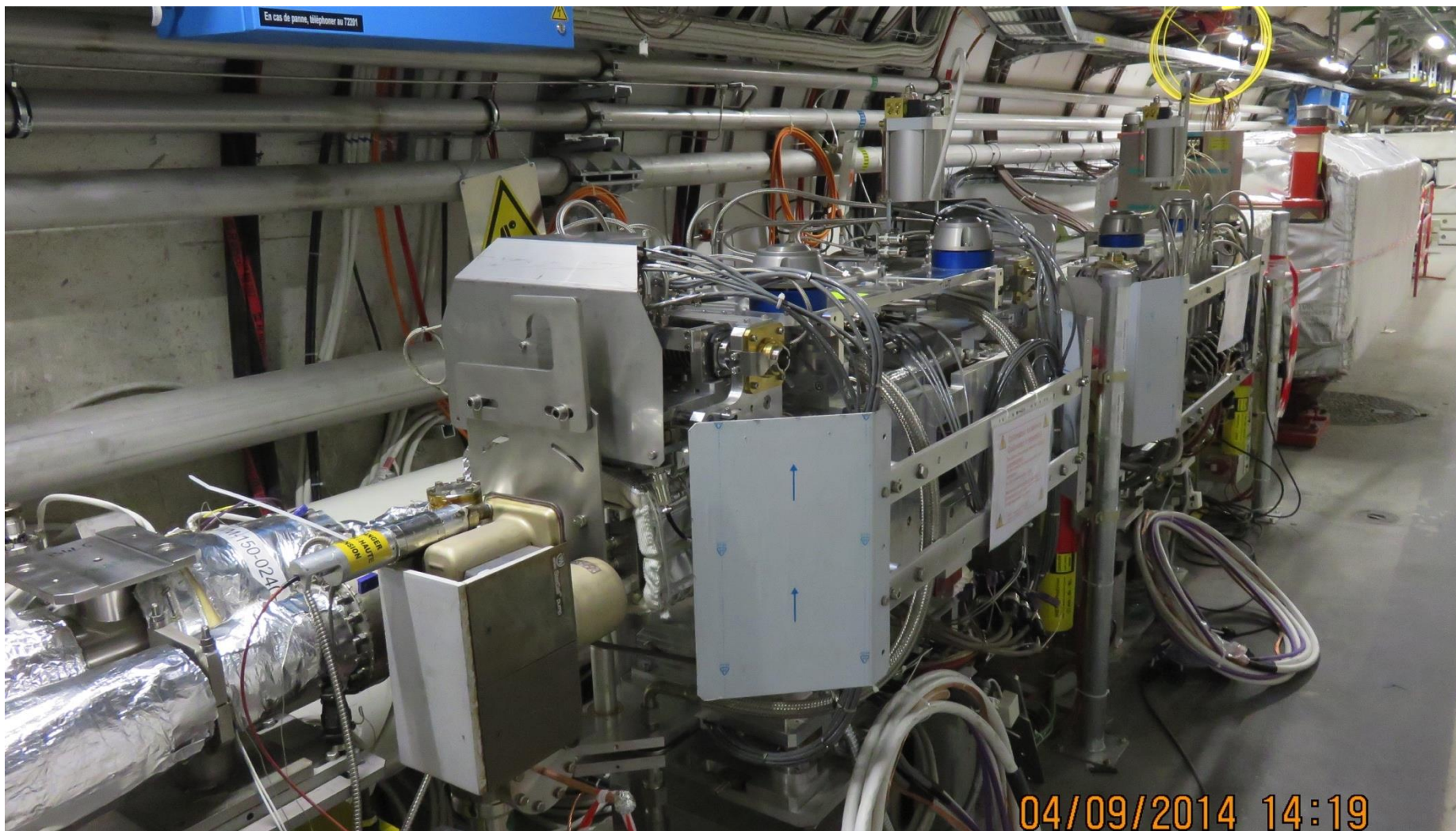
# Zone between TAN and D2 ( $\sim\pi/2$ phase from IP1/5) as from 2016



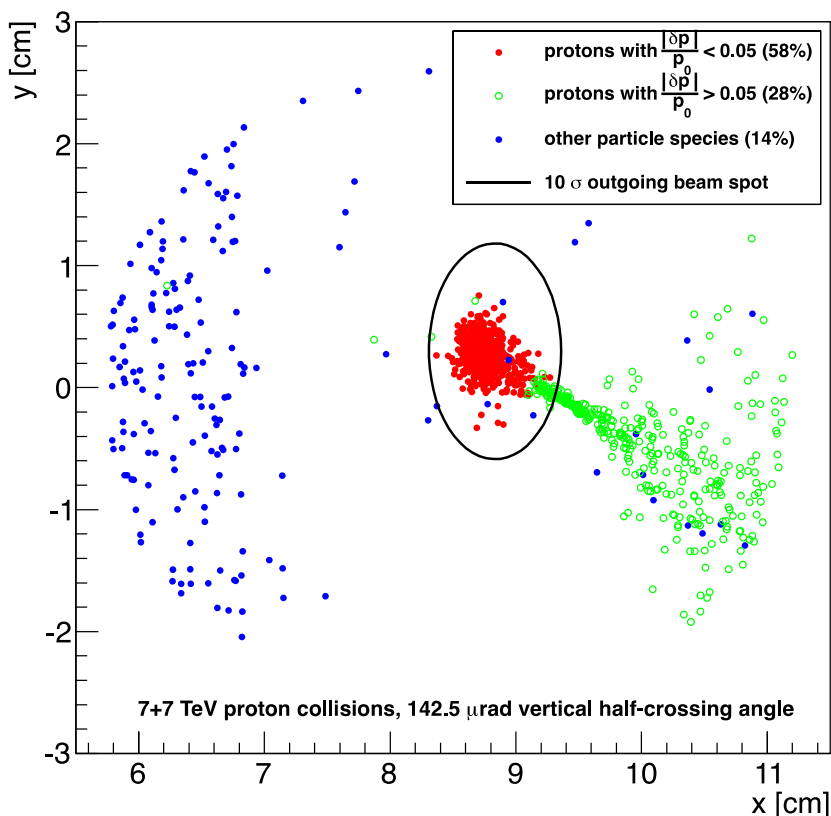
- TCL collimators are horizontal >>  
In IP1 need of a new collimator on outgoing beam







debris distribution at TCL.4R1 entrance



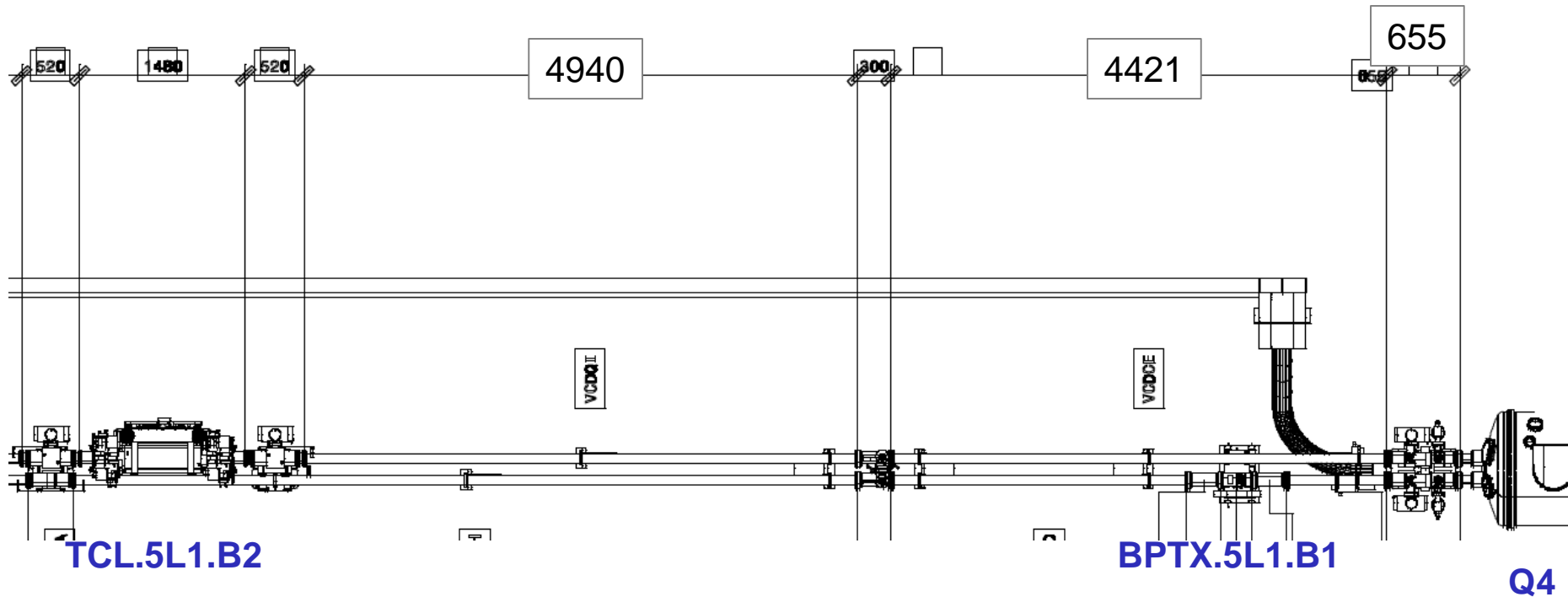
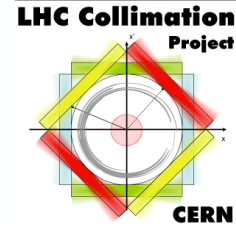
Results referring to the TCL.4 position for vertical crossing - maximizing the debris amplitude in the vertical plane. Scattered protons with magnetic rigidity within 5% of the beam one [red points] represent more than half of the debris inside the outgoing beam tube but cannot be intercepted by 10sigma jaws. On the other hand, the other two population components are clearly displaced in the horizontal plane (and so intercepted only by horizontal TCLs): more dispersed protons [green points] are pushed by the D1 on the external side whereas most of the other particles [blue points], being mainly photons of several hundred GeV, are found on the internal side.

Consistent features are obtained at further locations.

*F. Cerutti & L. Esposito*



# TCLV should be as close as possible to Q4

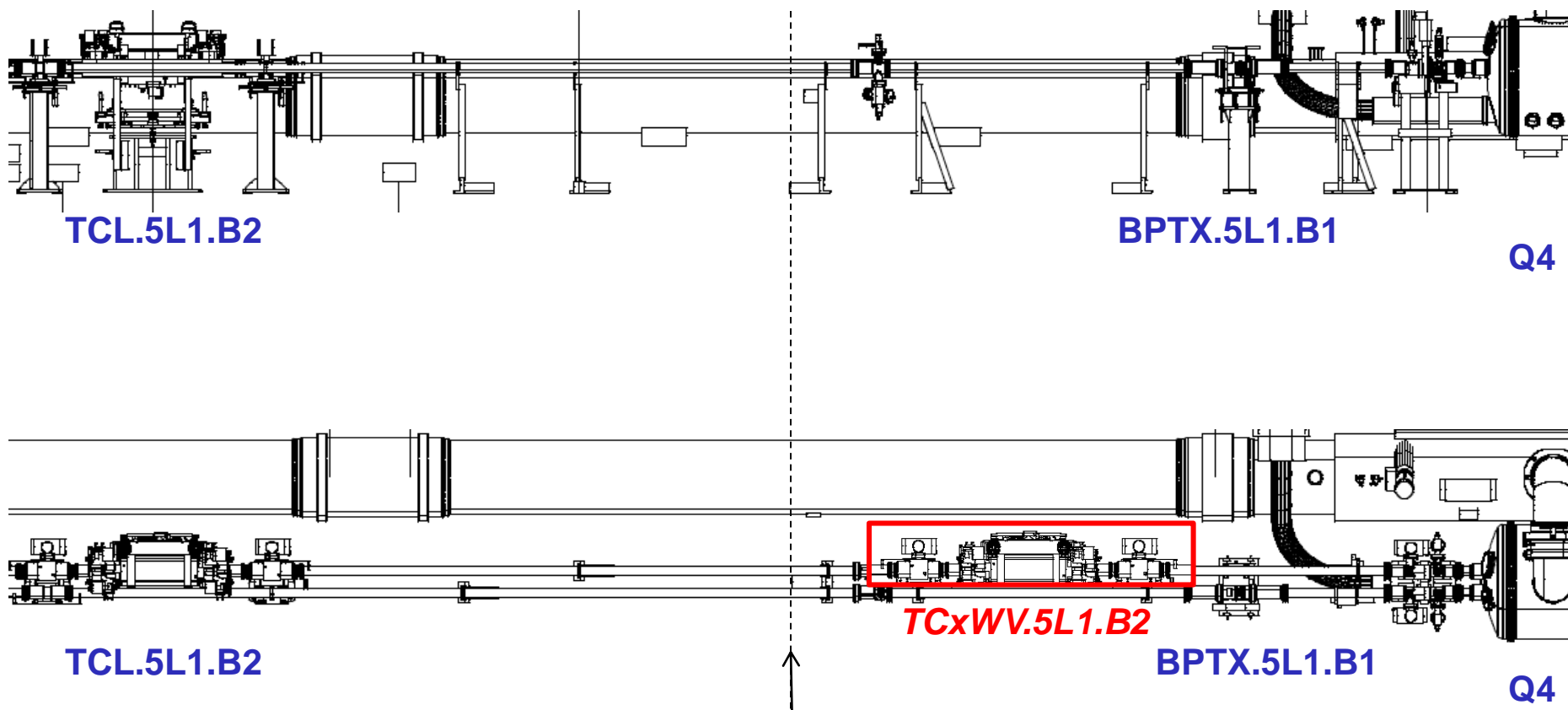
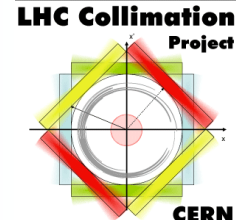


*Thanks to JP Corso for the drawings*





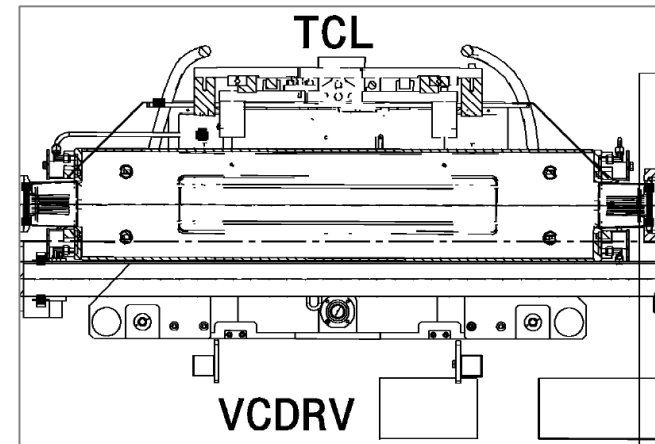
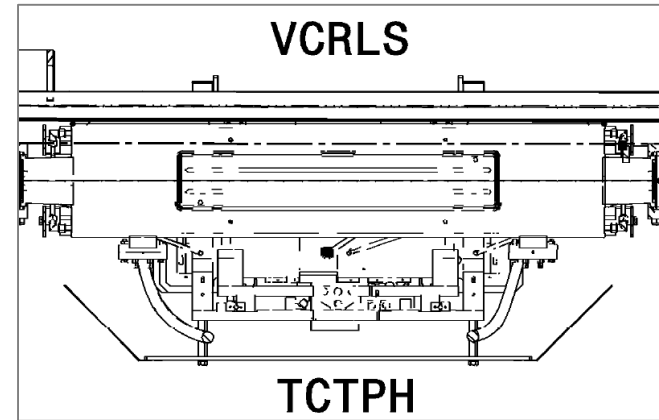
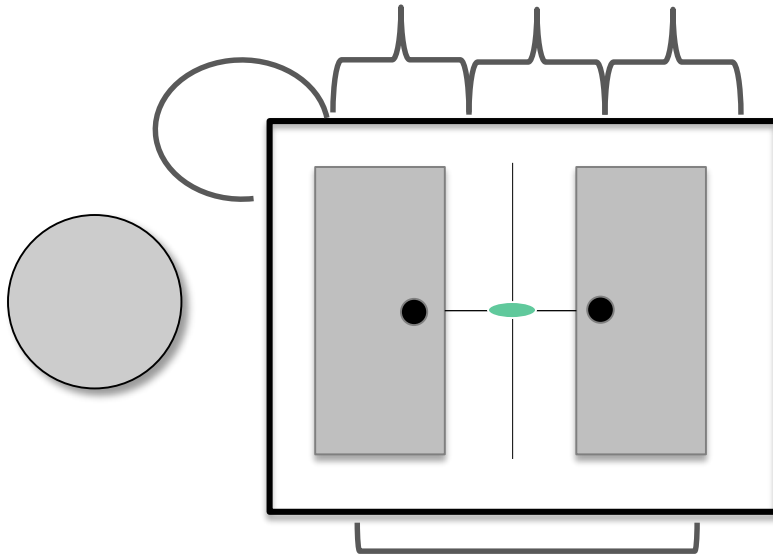
# TCLV should be as close as possible to Q4



For Beam 1 is symmetrical on R1.B1

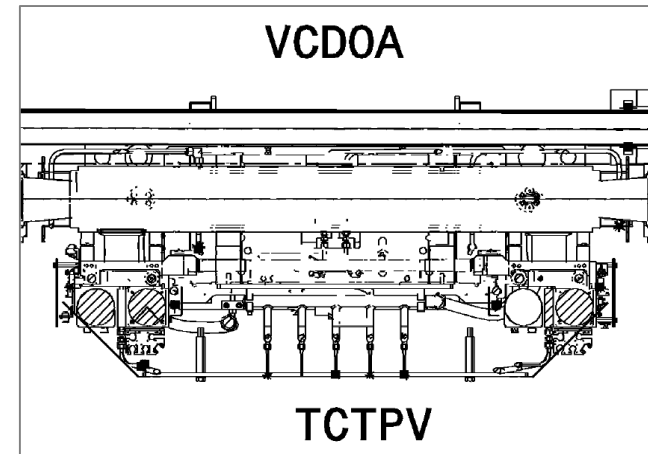
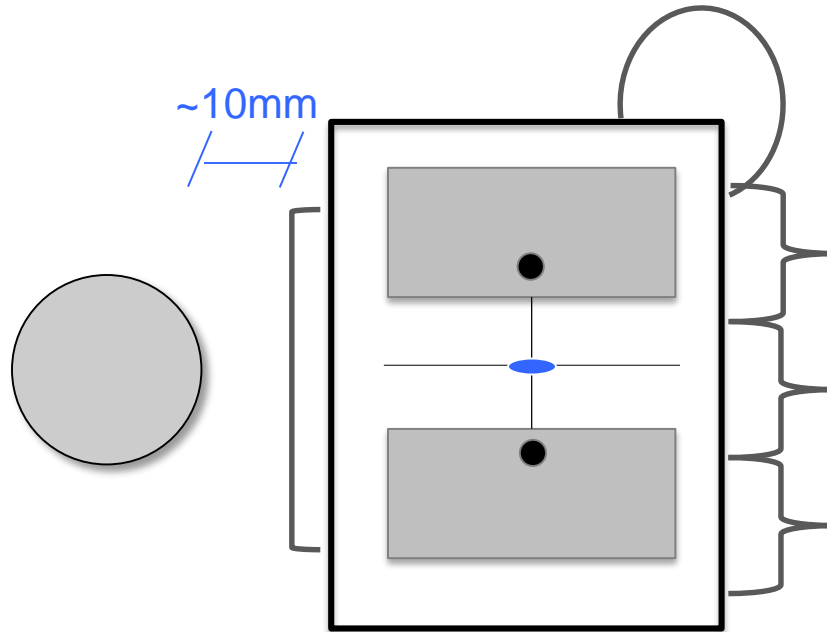
*Thanks to JP Corso for the drawings*

# Horizontal collimator 5<sup>th</sup> axis



- Enough room (without heating jackets) to move the collimator up and down ( $\leq \pm 10\text{mm}$ )

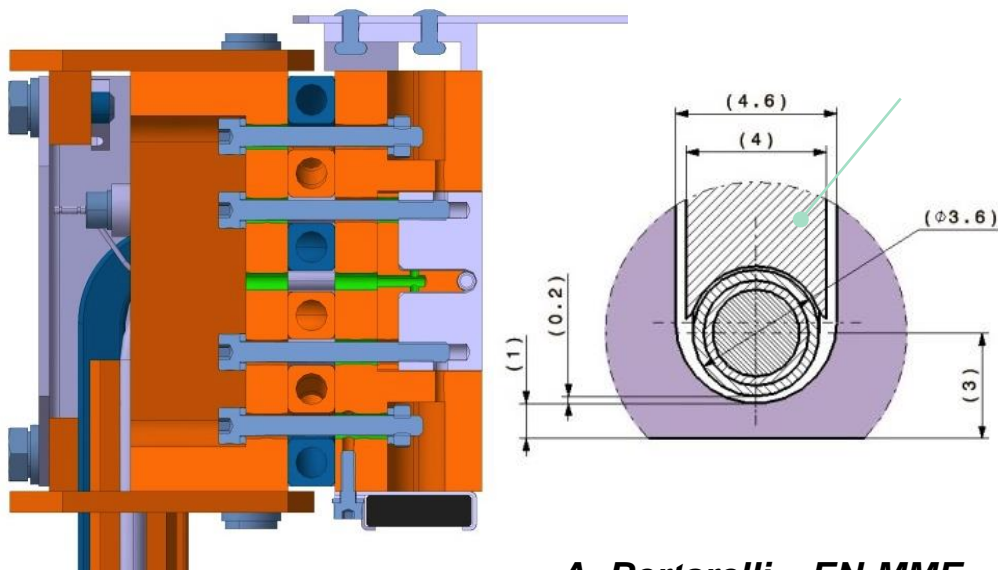
# Vertical collimator 5<sup>th</sup> axis



- ~2mm margin on 5<sup>th</sup> axis movement to avoid hitting the parallel vacuum chamber >> 8mm left in one direction
- After installation dedicated time to commission 5<sup>th</sup> axis before beam line pump-down

# Limits for Collimator positioning for weak beams

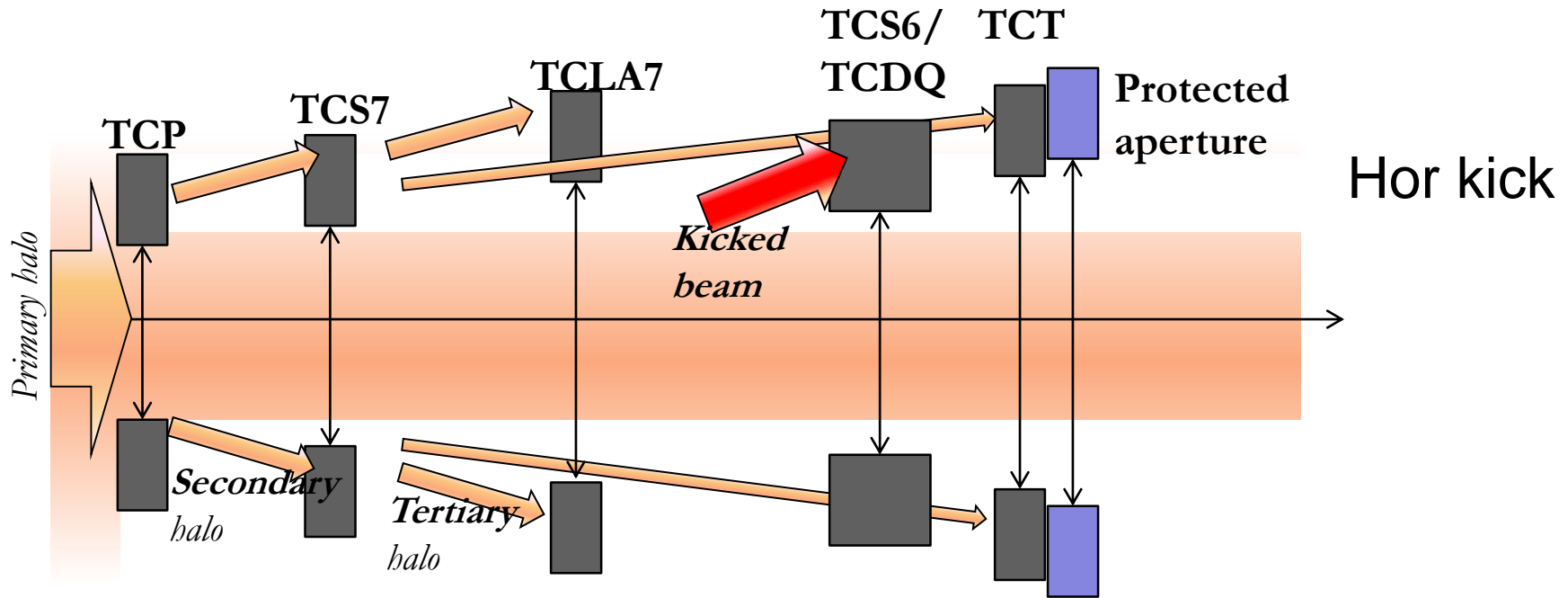
- Damage limits for W (Inermet) collimators established with simulations and HiRadMat tests:
  - Deposited energy for onset of damage: plastic deformation just above 0.2%.
  - Damage threshold for wire collimators estimated to be the same as standard tertiary collimators.



A. Bertarelli – EN-MME

Onset of damage	
Energy [TeV]	7
Impact depth [mm]	0.5
Beam size [ $\sigma_x \times \sigma_y$ mm <sup>2</sup> ]	0.5 x 0.5
Number of bunches	1
Jaws gap [mm]	20
Pulse intensity [p]	<b>5 x 10<sup>9</sup></b>

# Collimation hierarchy



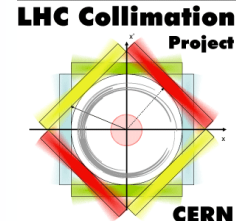
- Limit on  $\beta^*$  (and settings)
  - IR6 dump protection must protect TCTs
  - TCTs must protect triplet aperture
- Must ensure sufficient margins so that we are protected also in case of orbit or optics drifts

*R. Bruce, 2014.06.13*





# Scenarios for $\beta^*=40$ cm



## Scenario A: $\beta^*=40$ cm

- Re-matched MKD-TCT phase to  $\sim 20$ deg
- 205  $\mu$ rad half Xing (11  $\sigma$  BB)

## Scenario B: $\beta^*=40$ cm

- Present 40cm optics
- 185  $\mu$ rad half Xing (10  $\sigma$  BB)

Assuming we stay with the old policy for collimator margins, not accounting for the phase advance, and including 2015 orbit analysis: **backup scenario**

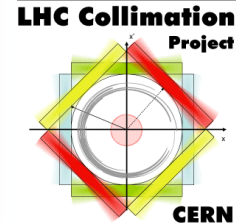


## Scenario backup: $\beta^*=50$ cm

- 165  $\mu$ rad half Xing (10  $\sigma$  BB)

Collimator	Scenario A	Scenario B	Scenario backup
TCP IR7	5.5	5.5	5.5
TCSG IR7	7.5	7.5	7.5
TCSG IR6	8.3	8.3	8.3
TCDQ IR6	8.3	8.3	8.3
<b>TCT IR1/5</b>	<b>8.9</b>	<b>8.9</b>	<b>10.0</b>
<b>Aperture</b>	<b>9.5</b>	<b>9.9</b>	<b>11.4</b>

R. Bruce, Nov. 2015



# Beam dump failure

- Waveform of kick in  $\mu\text{rad}$  from one MKD provided by B. Goddard
- Asynchronous dump: total kick is sum of 15 kickers
- Single module pre-fire: Re-triggering time  $(650 + 50 N)$  ns, N integer distance from pre-firing kicker (worst case)
- Below certain kick amplitude, nothing is hit
- Above certain kick amplitude, everything intercepted by TCDQ
- Single module pre-fire more dangerous: stay longer time at small kicks => more bunches potentially affected

Dangerous "window"

kick ( $\sigma$ )

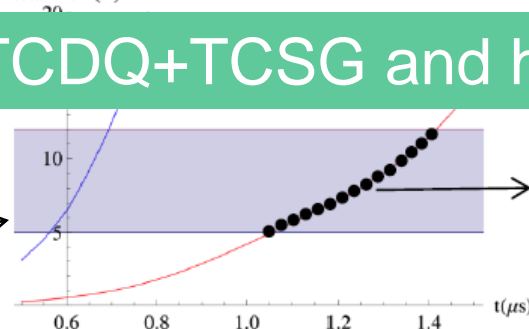
R. Bruce, 2014.06.13

**~15 bunches may escape the TCDQ+TCSG and hit TCTH**

— asynchronous dump  
 — single module pre-fire

zoom

total kick ( $\sigma$ )

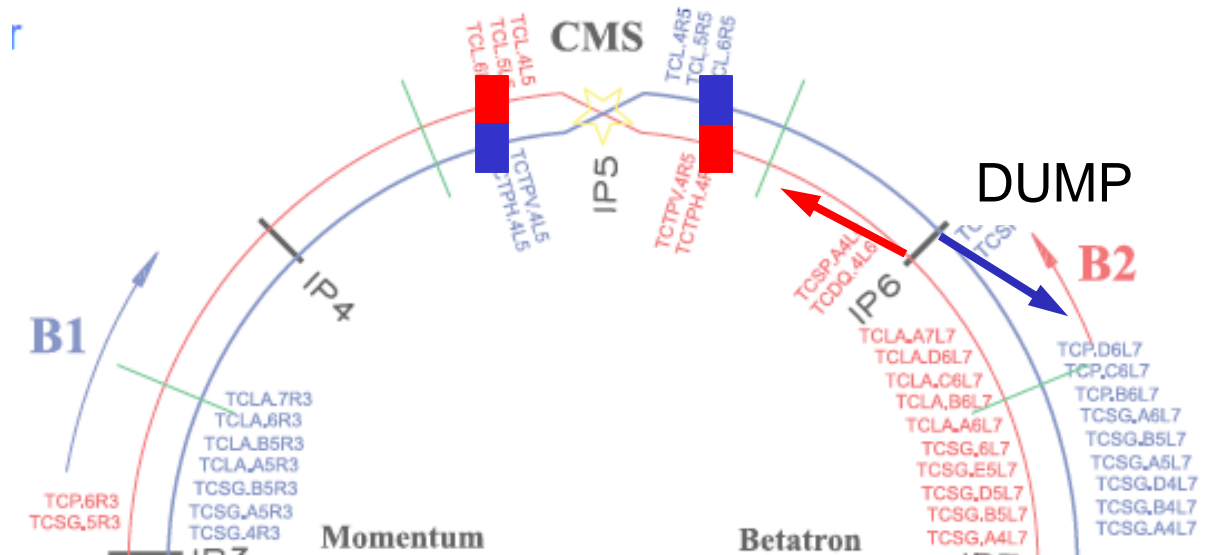


25ns-spacing bunches

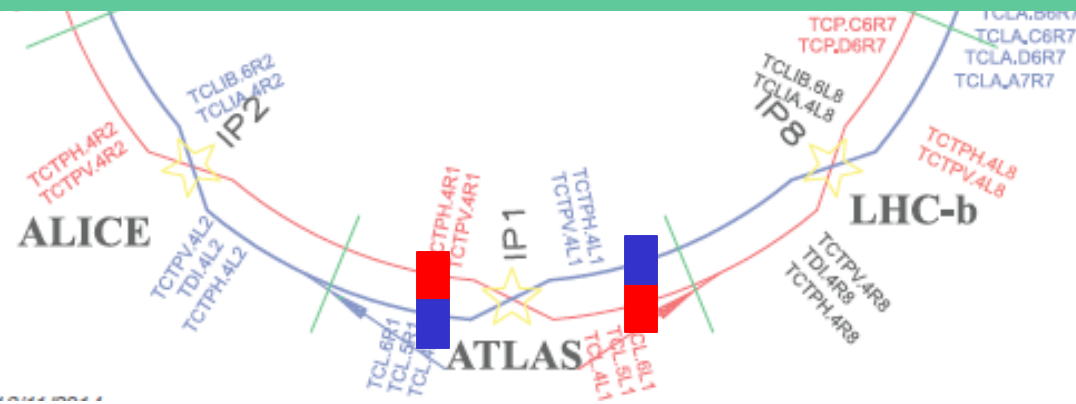
Courtesy of E. Quaranta

yon 2015

# Beam 1 vs Beam 2



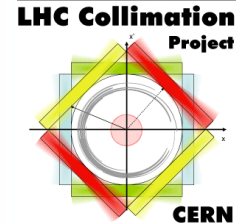
B2 IR5 most critical, since no cleaning insertion in between TCTPH.4R5.B2 in direct view of dump





# Options Beam 1 vs Beam 2

## LHC Run II optics round collision 40cm

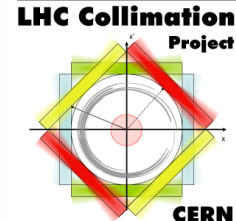


Beam 1	H Phase Advance [degree] (from MKD.O5)	Phase Advance [degree] (H or V plane) from IP
TCTPV.4L1.B1		92.29 V
DRIFT_88 (TCLV)		267.61 V
TCTPH.4L5.B1	28.11	91.77 H
TCL.4R5.B1	212.51	267.37 H
Beam 2		
DRIFT_555 (TCLV)		92.46 V
TCTPV.4R1.B2		92.36 V
TCL.4L5.B2	341.66	92.56 H
TCTPH.4R5.B2	157.31	91.80 H

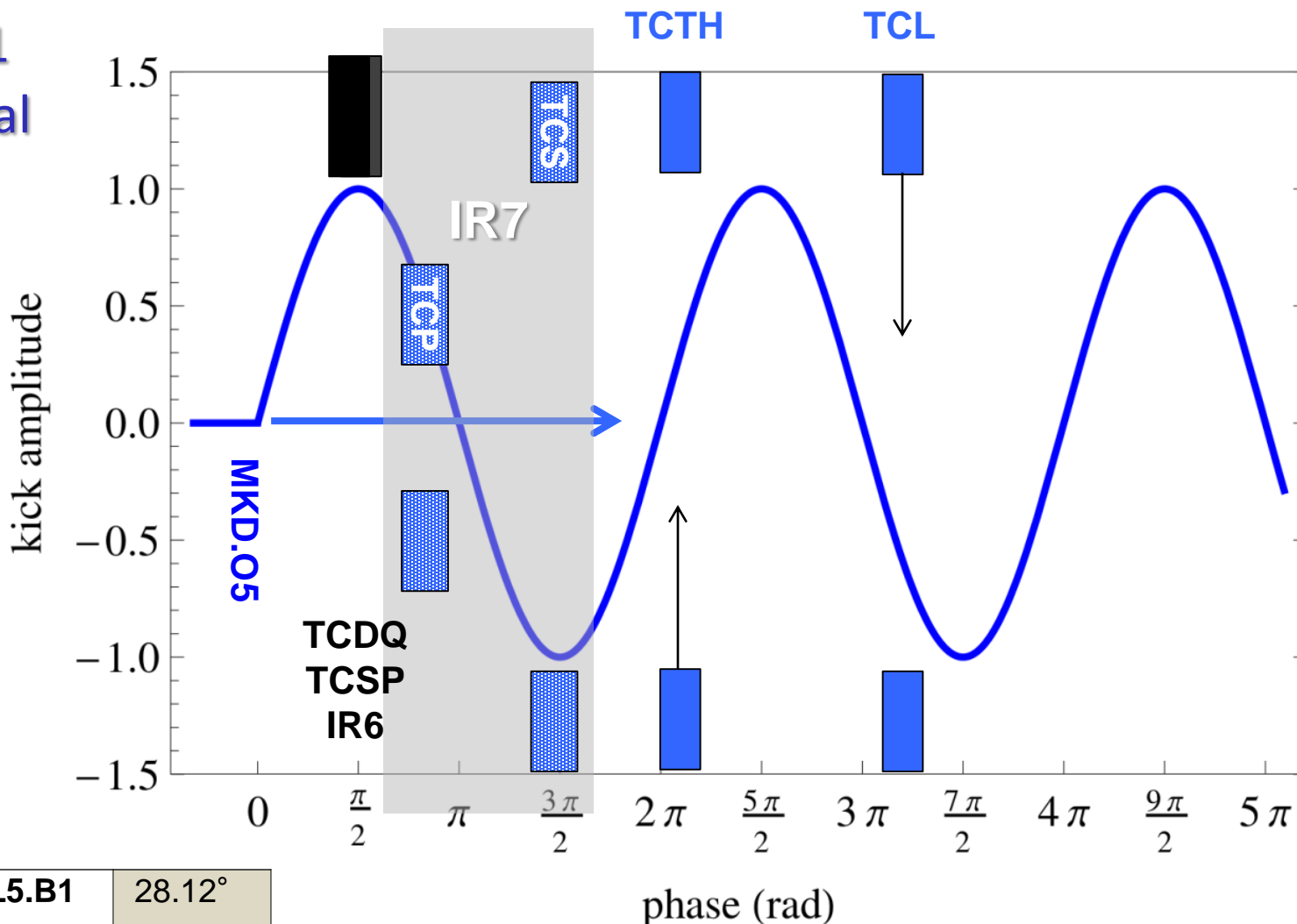
- Preferable: phase advance is  $>40$  deg away from 90 or 270 deg
- Here it is assumed that other TCTs on weak beam can be kept at large aperture



# Where are the wire collimators with respect to the kicker?

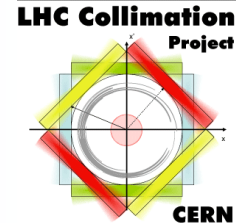


- Beam 1 Nominal



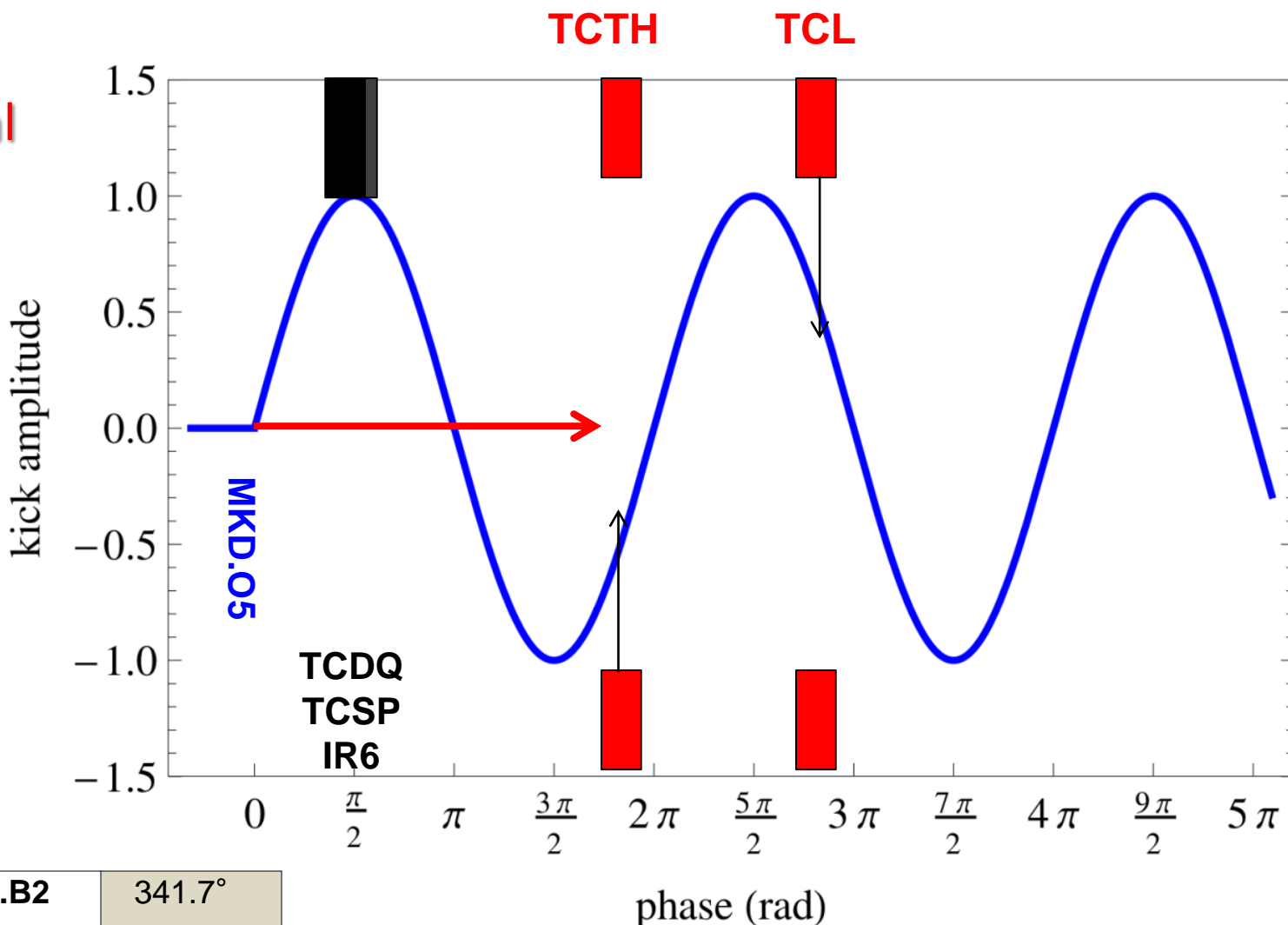
TCTPH.4L5.B1	28.12°
TCL.4R5.B1	212.5°





# Where are the wire collimators?

- **Beam 2**  
**Nominal**



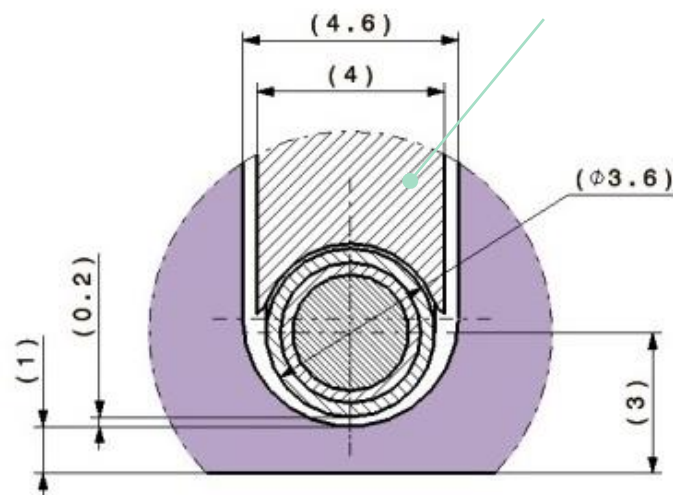
TCTPH.4R5.B2	341.7°
TCL.4L5.B2	157.3°

# Options Beam 1 vs Beam 2

## LHC Run II optics round collision 0.4m

Beam 1	BETX [m]	BETY [m]	$\sigma_x$ [mm]	$\sigma_y$ [mm]
TCTPV.4L1.B1	2164.74	885.62	1.05	0.67
DRIFT_88 (TCLV)	225.89	1307	0.34	0.81
TCTPH.4L5.B1	2156.11	839.02	<b>1.04</b>	0.65
TCL.4R5.B1	753.51	2139.61	0.62	1.04
<b>Beam 2</b>				
DRIFT_555 (TCLV)	311.34	1907.74	0.40	<b>0.98</b>
TCTPV.4R1.B2	2159.61	857.73	1.04	0.66
TCL.4L5.B2	779.66	2144.74	0.63	1.04
TCTPH.4R5.B2	2150.97	811.88	<b>1.04</b>	0.64

$\epsilon_n = 3.5 \mu\text{m}\cdot\text{rad}$

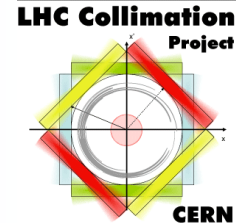


3mm between wire center and jaw surface translate to up to  $\sim 3\sigma$

- Wire @  $8\sigma$  from beam = jaw @  $5\sigma$  (TCP presently at  $5.5\sigma$ ) with fat beam
- Nominal  $2808 \times 1.15e11p$  and 1h lifetime  $\gg 0.89e11p/s$  losses



# Present machine protection envelope



- The setup beam flag (SBF) is a parameter used in operation defined to allow the mask of several interlocks:
  - BLMs, IR6 BPMs, Collimator movements, RF, AC dipole mode, PIC and some SIS interlocks.
- It is considered 'normal' when the beam intensity is below the Cu transient damage limit

Limiting intensities for different level SBF at 450 GeV and 6.5 TeV

	450 GeV	6.5 TeV
Normal	5.5e11	1.1e10
Relaxed	5.5e11	3e11
Restricted	5.5e11	>3e11

Relaxed flag used for beam setup and collimation alignment

# 2015 MPS re-validation

- The machine **always needs to be qualified** after changes in:
  - optics, energy, aperture, collimator settings, etc.

**non-negotiable  
re-validation**

We do not propose loss maps during (de-)squeeze or ramp, but this can change if the ramp-squeeze or squeeze during collisions are implemented.

Minimum qualification	Betatron loss map				Off-momentum loss map (B1 + B2)		Asynchronous beam dump (B1+B2)
	B1H	B1V	B2H	B2V	Negative	Positive	
Injection	X	X	X	X	X	X	X
During Ramp	-	-	-	-	-	-	-
Flat top	X	X	X	X	X	X	X
During (De-)Squeeze	-	-	-	-	-	-	-
(De-)Squeezed	X	X	X	X	X	X	X
Stable Beams	X	X	X	X	X	X	X

**Provided that the orbit is stable and that there are no changes** and collimation system has been qualified for the corresponding settings, **no additional tests are required, however, a minimum validation of the cleaning must be guaranteed through loss maps at regular intervals.**

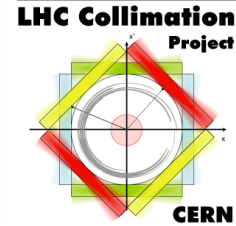
Periodic checks	Betatron loss map				Off-momentum loss map (B1 + B2)		Asynchronous beam dump (B1+B2)
	B1H	B1V	B2H	B2V	Negative	Positive	
Injection	X	X	X	X	X	X	X
Flat top	-	-	-	-	-	-	X
(De-)Squeezed	X	X	X	X	-	-	X
Stable Beams	X	X	X	X	X	X	X

Periodicity needs to be defined, after a TS or every 3 months was defined in 2012

**Analysis of these tests  
responsibility of  
individual systems**



# Proposed safe filling schemes and collimator settings



Assuming that injection energy is not of relevance because of wrong phase advance of wire collimator (which if corrected could create aperture problems)

## IF

- Pilot bunches only (5e9 p/bunch) @ top energy
  - + Bunch spacing  $\geq 15 \times 25 \text{ ns}$  (beam dump dangerous window)
  - = max. 1 bunch projected onto TCTW/ TCLW after asynchronous beam dump
- Total beam intensity  $\leq 1.1 \text{e}10 \text{p}$

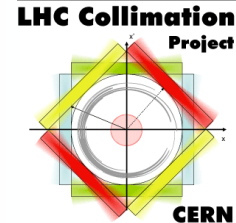
## THAN

- 'Normal' beam setup flag
- TCTW/TCLW can be set down to  $5\sigma$  with fat pilot





# Other possibilities



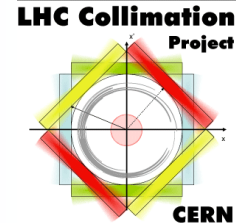
- With nominal – 40cm – beam optics, and total beam intensity  $>3e11p$ , normal collimator settings shall be applied.

= TCTW/TCLW between 8.9 and 10 collimation  $\sigma$

- Between  $1.1e10$  and  $3e11 p$  total intensity the ‘relaxed’ beam flag can be negotiated prior simulations and loss maps (overhead on machine time to be taken into account) to validate settings.
- Machine protection can rely on phase advance only if it is sure that this does not change: analysis and validation on-going on interlocks with quadrupole current by MP team.



# Summary

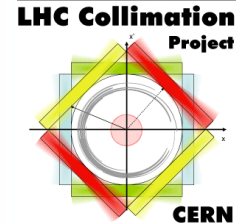


- Wire collimators for BBRL compensation will be installed in place of a **TCTPH +TCL in IP5**, and a **TCTPV + TCLV(new) in IP1**.
  - Integration of the new collimator is ongoing, guaranties  $\sim\pi/2$  phase advance to IP1
  - 5<sup>th</sup> axis movement will allow alignment of the wire onto the beam
  - Distance between wire center and jaw surface (3mm)  $\sim 3\sigma$  (collimation)
- **Beam 1 gives more flexibility – IR7 collimator between TCTPH in IP5 and Dump.**
- **Intensity limits @ 6.5TeV:**
  - With fat pilot beam (5e9p/b) +  $\geq 15 \times 25$ ns bunch spacing and tot intensity  $< 1.1e10p$   $\longrightarrow$  Normal SBF (playground) 😊
  - **Between 1.1e10 and 3e11 p tot beam intensity preparation work (simulations+loss maps) to validate settings and set ‘relaxed’ SBF**
  - **Above 3e11 p tot beam intensity collimators settings = operational >> between 8.9 and 10  $\sigma$  (collimation)**

*Thank you*

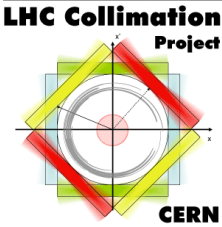


# Back up slides





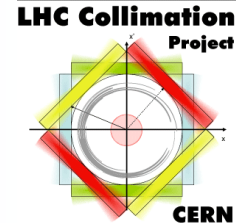
# What are we afraid of?



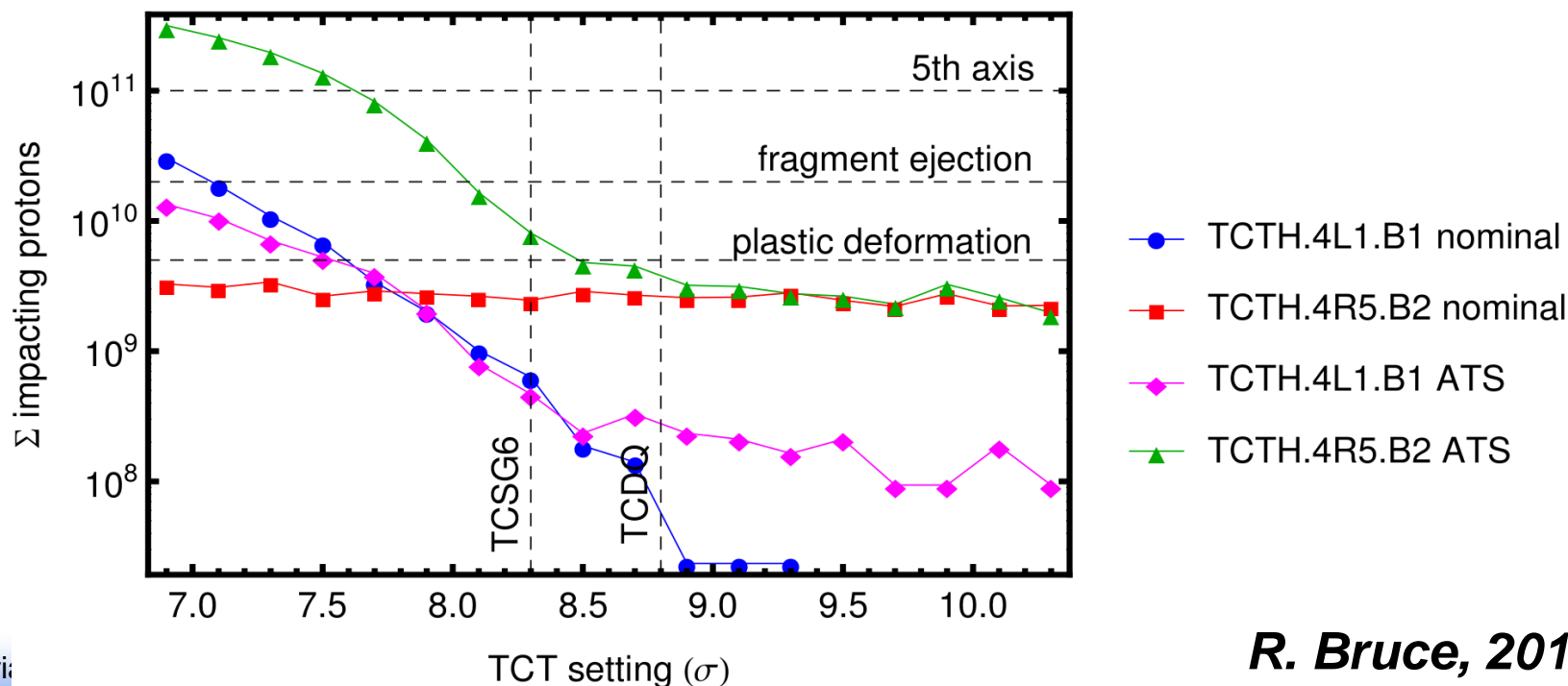
- Accident scenario: beam dump failure
  - LHC filling scheme has “hole” – abort gap – to allow rise of the 15 dump kickers (MKD) from zero to full field - standard dump. Errors possible:
    - Asynchronous dump: all dump kickers firing simultaneously at the wrong moment
    - Single-module pre-fire: one module fires, followed by re-trigger of others
  - These failures could give intermediate kicks to some bunches and send beam directly onto sensitive equipment (TCTs / aperture)



# Simulations of losses at TCTHs vs retraction



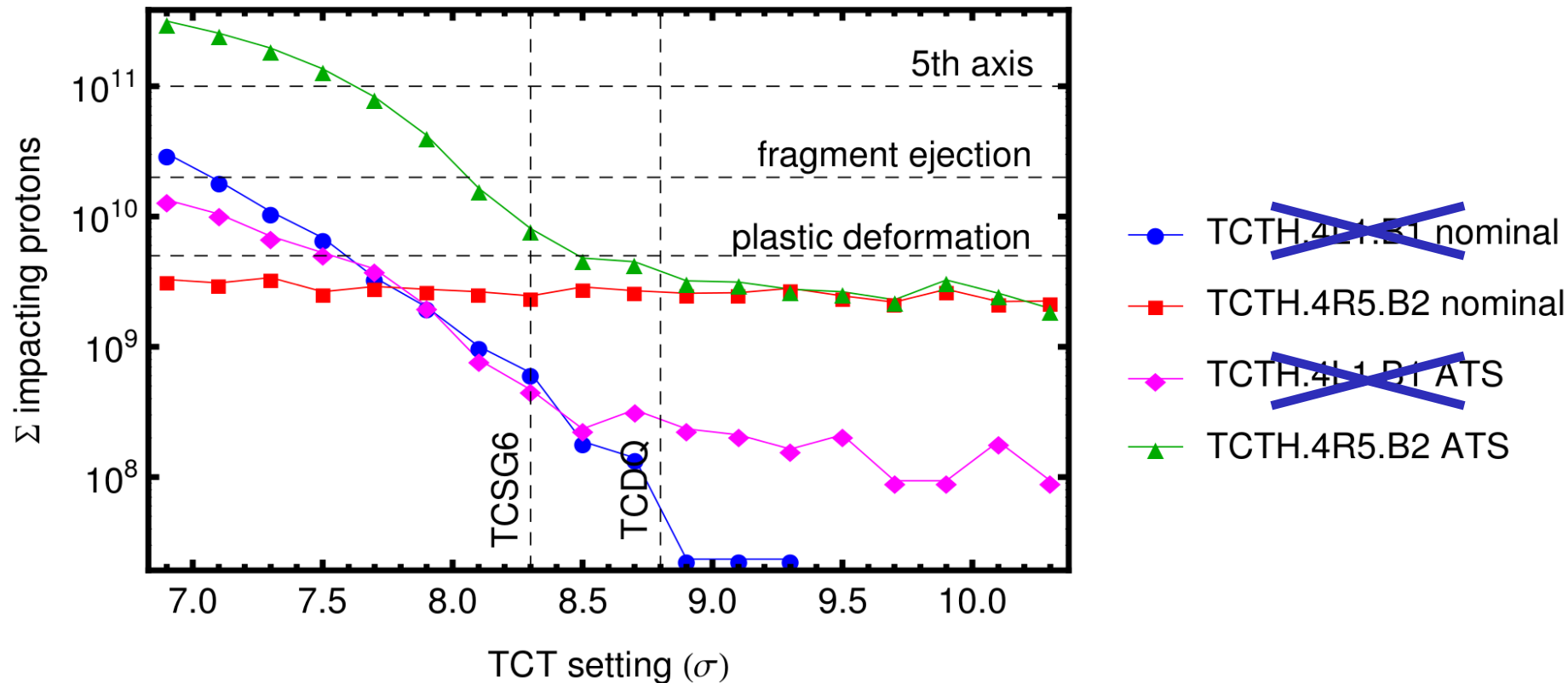
- **Single module pre-fire**, MKD.A5R6 fires (most downstream kicker)
- Summing all bunches (1.5e11 p/bunch @25ns spacing), ATS + nominal (55cm) optics @6.5TeV, assuming  $2\sigma$  retraction for collimator settings.
- Compare with damage limits (A. Bertarelli et al.)
  - **Plastic deformation: 5e9**, Fragment ejection 2e10, 5<sup>th</sup> axis unusable 1e11.



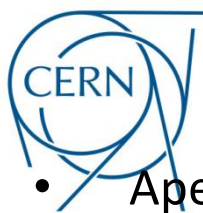
R. Bruce, 2014.06.13



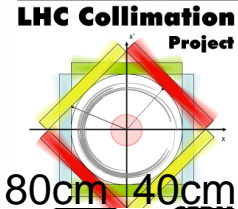
# Scaling for BBLR compensation MD



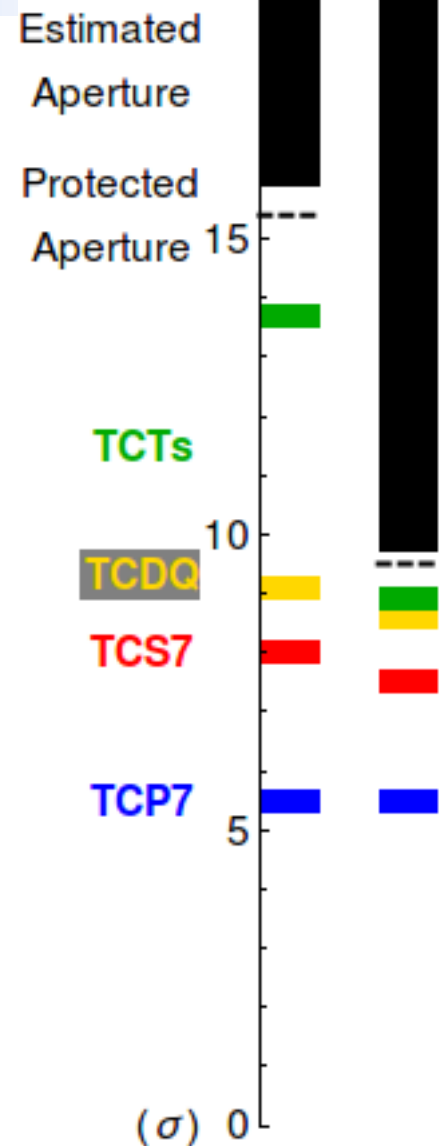
- In P1 only vertical collimators
- Max total bunch intensity for ATS  $\sim 1/100$  of nominal (reducing number of bunches still expose to damage risks).



# Considerations for $\beta^*=40$ cm

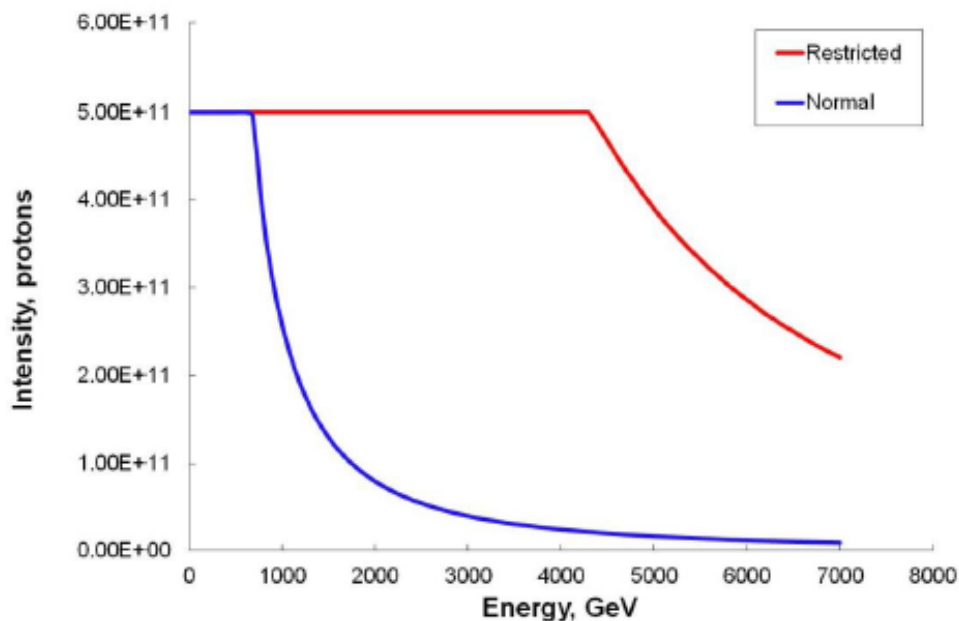


- Aperture at  $\beta^*=40$  cm, measured in MD2:
  - V  $9.5 \sigma$ , H  $10 \sigma$  (205  $\mu$ rad half Xing, 11  $\sigma$  BB for 3.75 $\mu$ m)
- Must reduce collimation margins, relying on phase advance from MKDs to TCTs / triplets
  - Need  $2\sigma$  retraction in IR7.
  - Reduce TCT setting to  $8.9 \sigma$ . With present MKD-TCT phase advance (37 deg), we can protect  $9.9\sigma$  aperture for as. dump
    - post-MD2 analysis – worse losses in IR1 B2
  - To make aperture fit with collimators:
    - Improve TCT **phase advance** (easy with nominal optics)
    - Go down from  $11 \sigma$  to  **$10 \sigma$  beam-beam sep** => gain  $\sim 0.5\sigma$  aperture. Good also for lumi reduction factor
    - Rely on **BPM interlocks** to allow smaller margin but possibly more beam dumps



# Updated values for SBF

- 1) Normal SBF:  $1.1e10$  [ALL]
- 2) Restricted SBF:  $1.25e11 \times 2$  bunch [Special users – Coll, collision setup]
- 3) Restricted SBF:  $1.5e10 \times 16$  bunches [MDs with MP doc.]



Limiting intensities for different-level SBFs at 6.5 TeV and 7 TeV

	6.5 TeV	7 TeV
Normal	$1.1e10$	$9.4e9$
Restricted	$2.5e11$	$2.2e11$