

# Cold Cable & Signal FT for DUNE TPC Readout

MAY 20<sup>TH</sup>, 2015

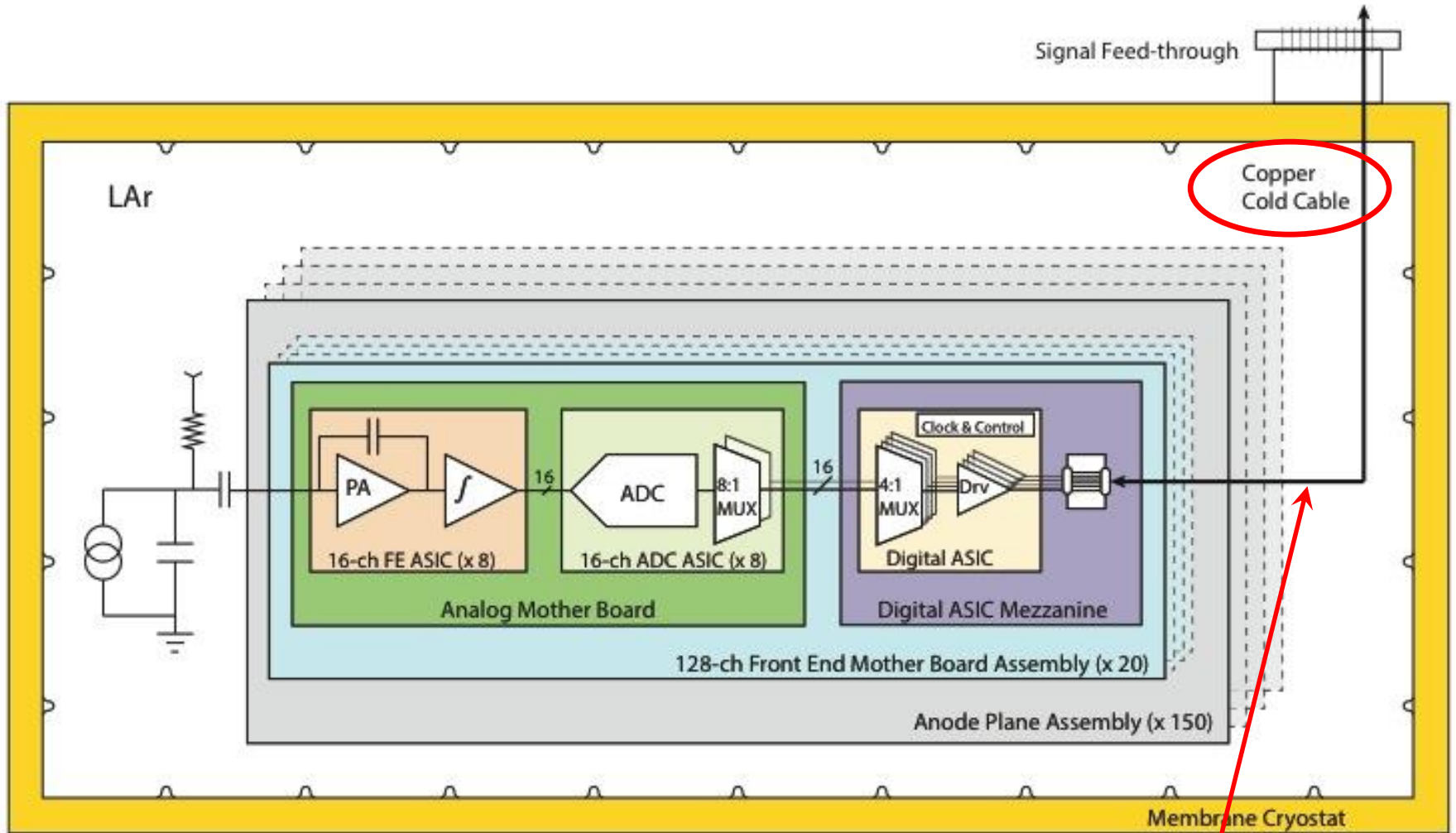
HUCHENG CHEN

BROOKHAVEN NATIONAL LABORATORY

# Outline

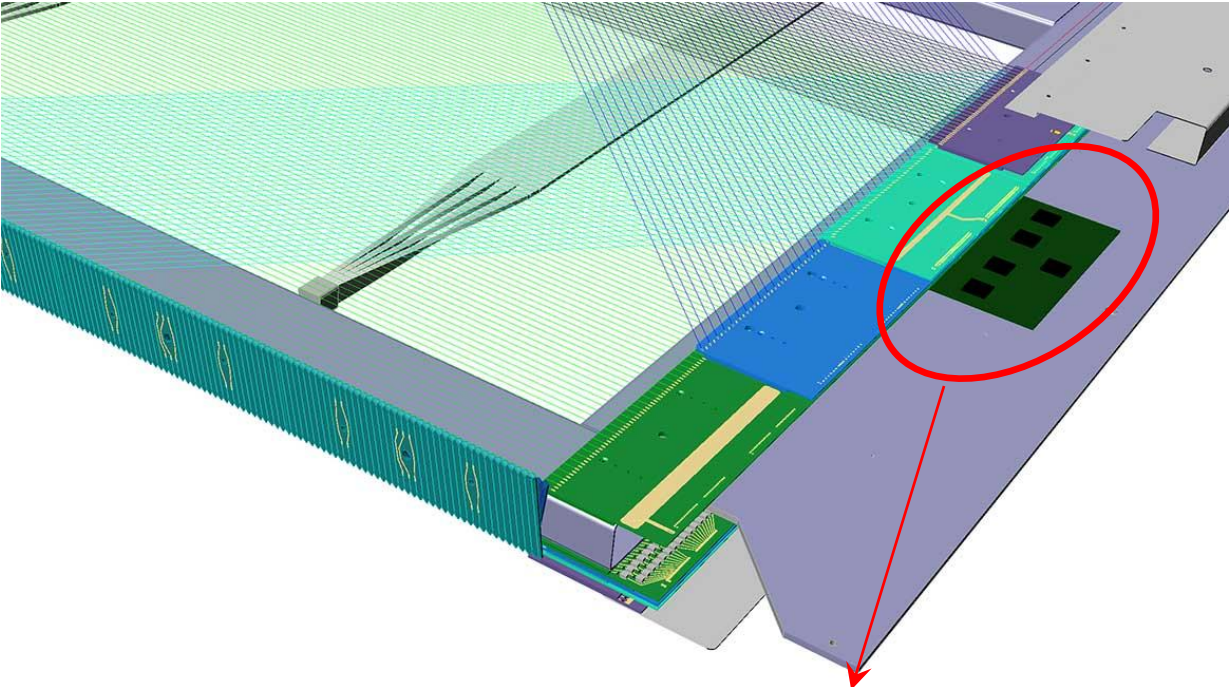
- Introduction
- Cold Cable
  - 35T Implementation
  - Other option
- Signal Feed-through
  - Single FT with ATLAS pin carrier
  - Other option
- Summary

# TPC Readout Electronics



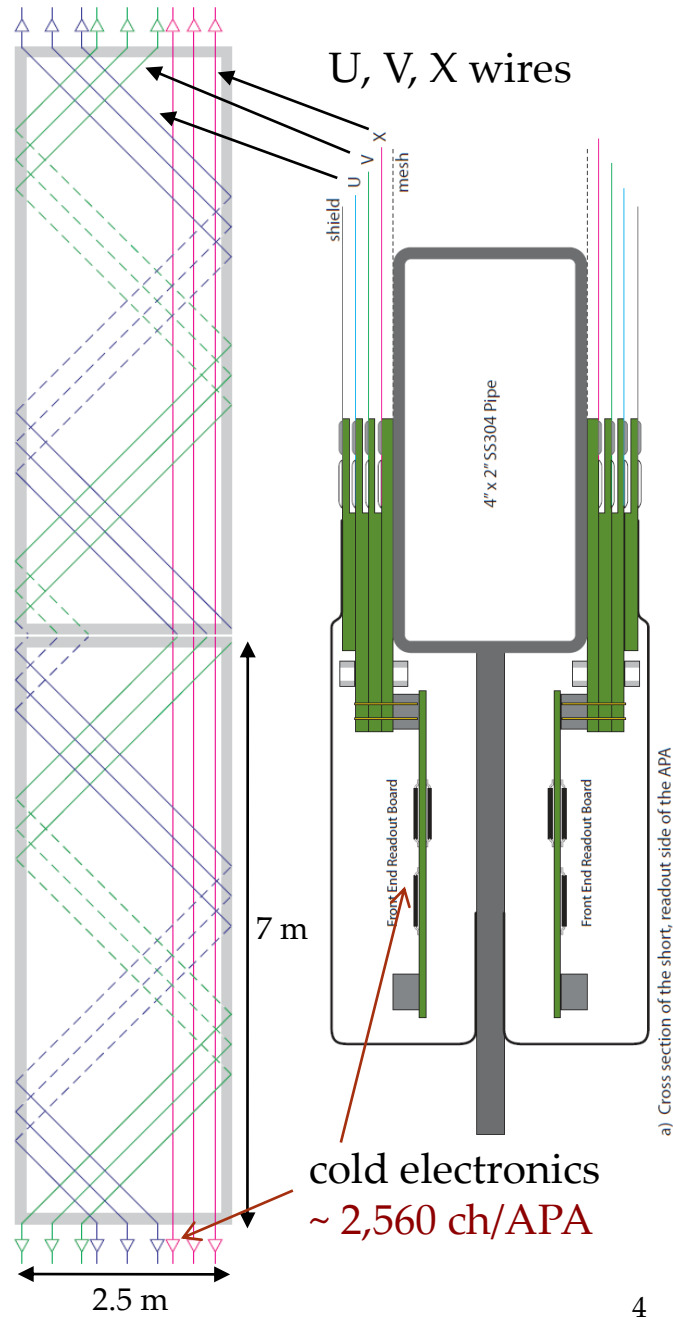
1 Gb/s data link x 4

# Cold Electronics for Far Detector



Cold Electronics on TPC Frame

- Cold electronics will be installed at the end of the TPC frame
  - Close to the top or the bottom of the cryostat
- Cold cable will route the signals from cold electronics to signal feed-through
  - Distance could be short (top) or long (bottom)



a) Cross section of the short, readout side of the APA

# Cold Cable & Signal FT

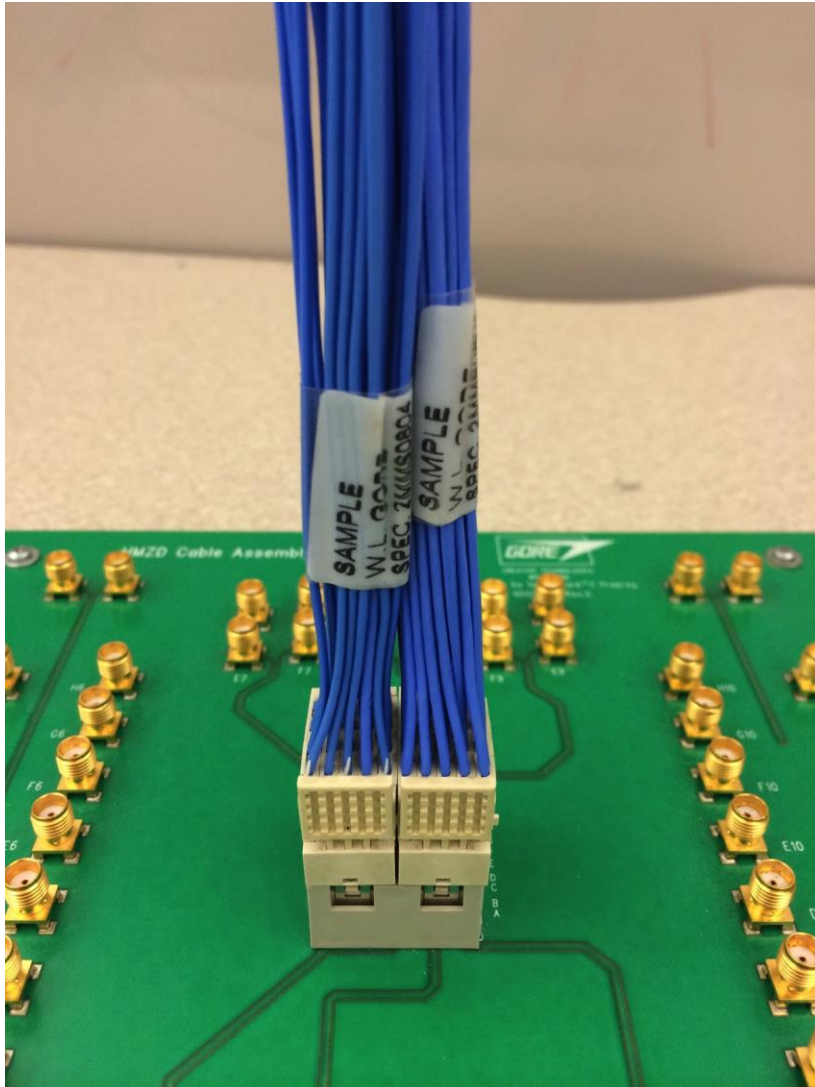
- Cold cable functionalities
  - Data transmission
    - Stream ADC samples out of cryostat
    - Differential cable for high speed signal transmission
    - Data rate is 1 Gb/s
  - Timing and control
    - Receive clock and commands
    - Differential cable for signal receiving
    - Data rate to be determined
  - Slow control
    - I2C for configuration of FEMBs
    - JTAG for FPGA configuration in 35T
  - Power distribution
    - Supply power to cold electronics
    - Low voltage power distribution:  $\leq 5V$
- Signal FT is to provide all of these penetrations on cryostat

# Cold Cable

# of Wires	128-ch FEMB/FPGA	128-ch FEMB/Digital ASIC
<b>Cold Cable</b>		
Data Tx	8	8
Control Rx	4	4
JTAG/I2C	12	4
Power	14	12
<b>Subtotal</b>	<b>38</b>	<b>28</b>
<b>APA (20xFEMB)</b>	<b>760</b>	<b>560</b>

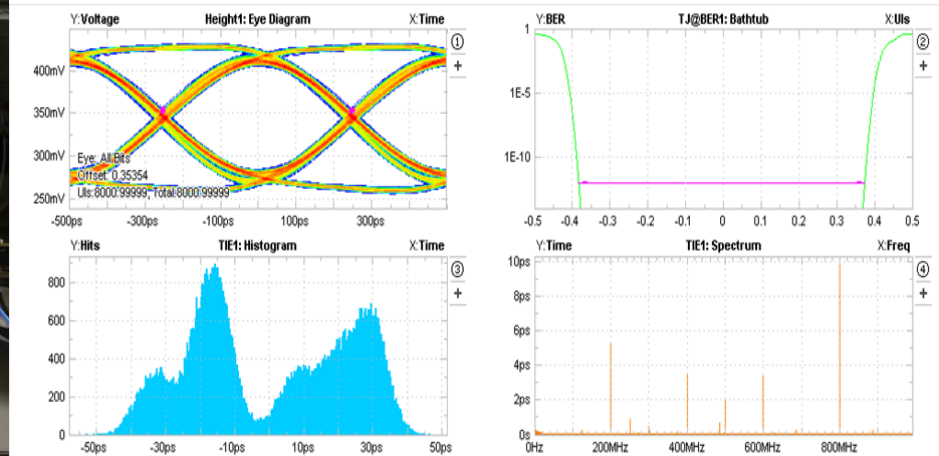
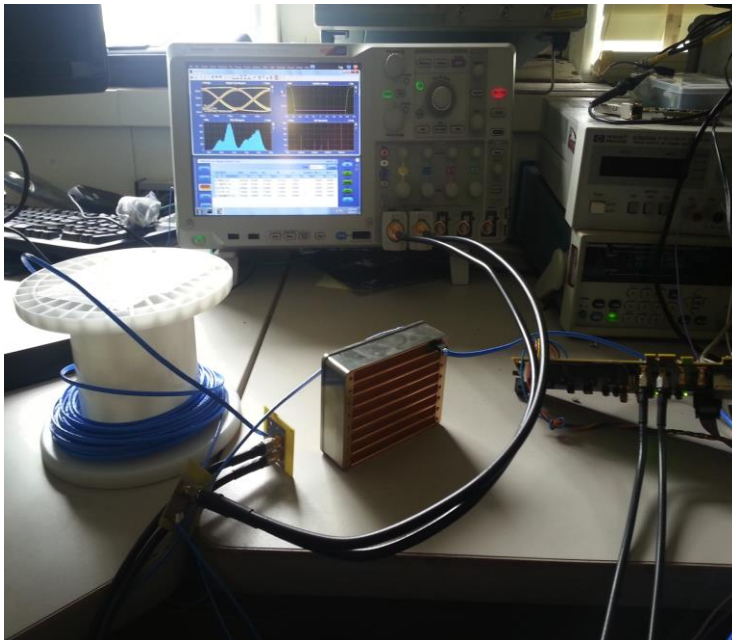
- Cold digital ASIC is taking care of the interface to warm electronics, and configuration of FE and ADC ASICs
  - *This will make the cable plant reduced by ~30%*
- Each FT will handle 2 APAs, total 1,120 signal penetrations
- This is a conservative approach and further optimization is planned
  - DC-DC converter will be explored with added risks

# Cold Cable in 35T



- Data transmission, timing and control
  - Custom twinax cable made by Gore
  - AWG24 cable, good quality
  - Bulky, ERNI connector is not fully utilized (only 8 out of 40 pairs)
  - Each FEMB has a dedicated connection

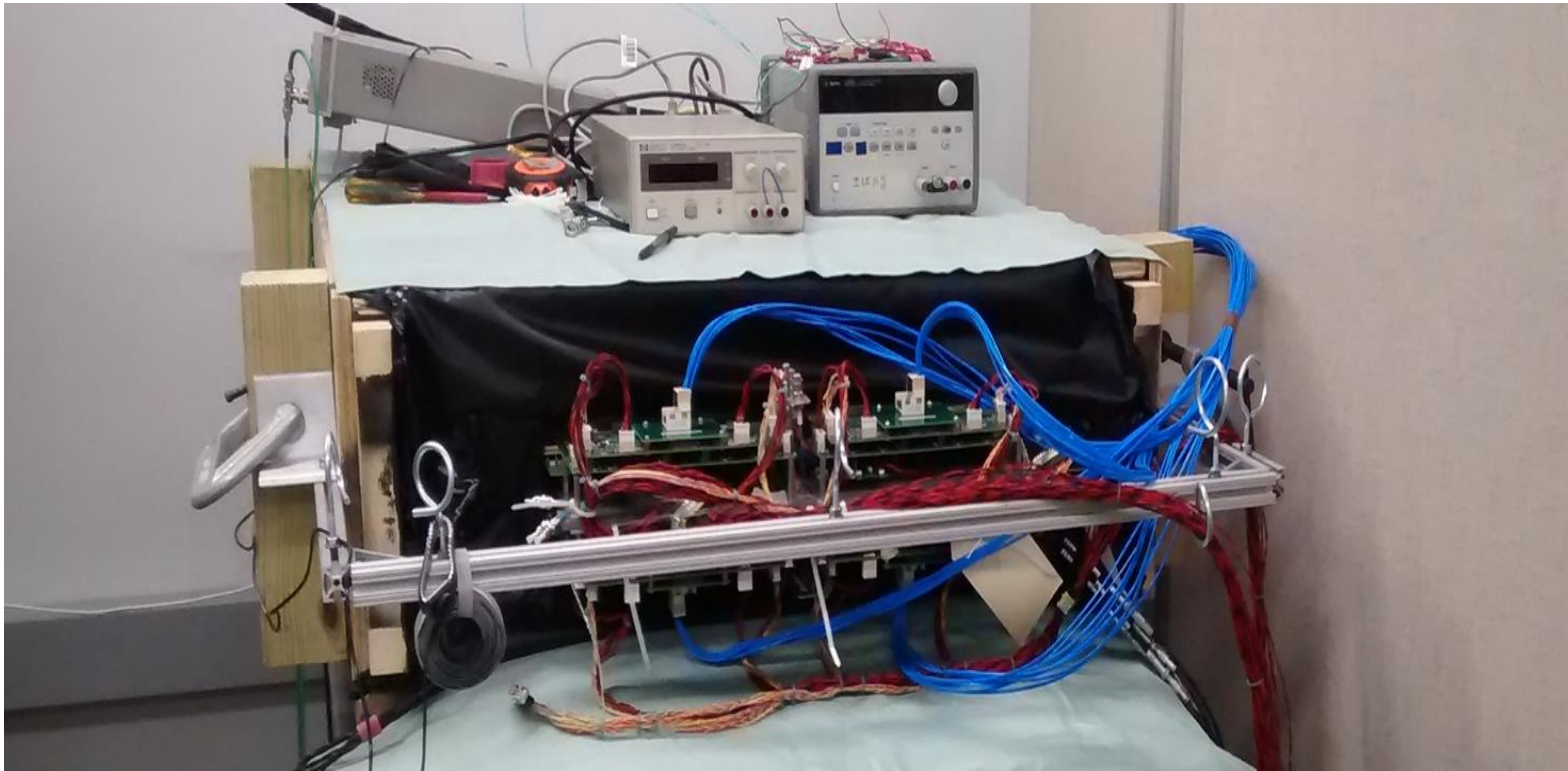
# Test of Twinax Cable & ATLAS Pin Carrier



- 50 ft of Gore twinax cable has been tested with ATLAS pin carrier running at 2Gb/s successfully
- Cable is being used in 35T



# Cold Cable in 35T APA Test



# Optimization of Cold Cable



36-position, 8F36 Series

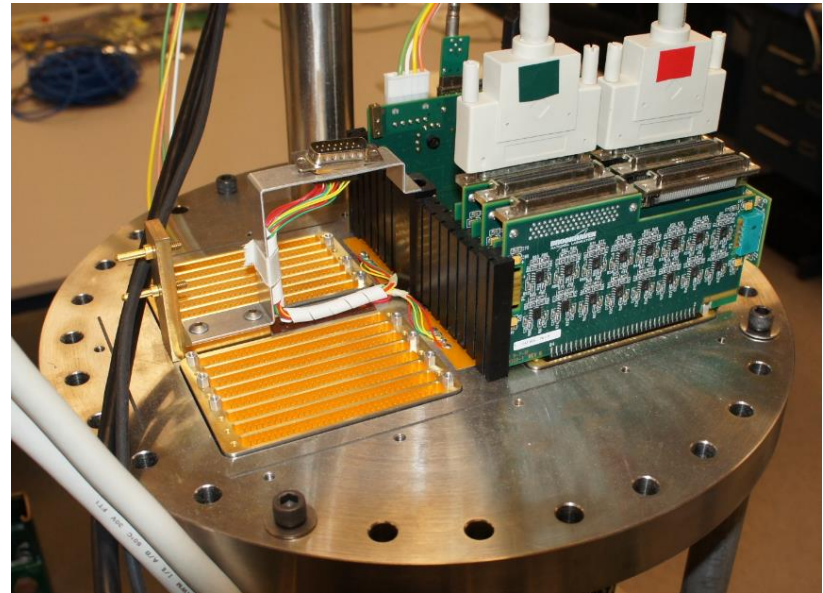
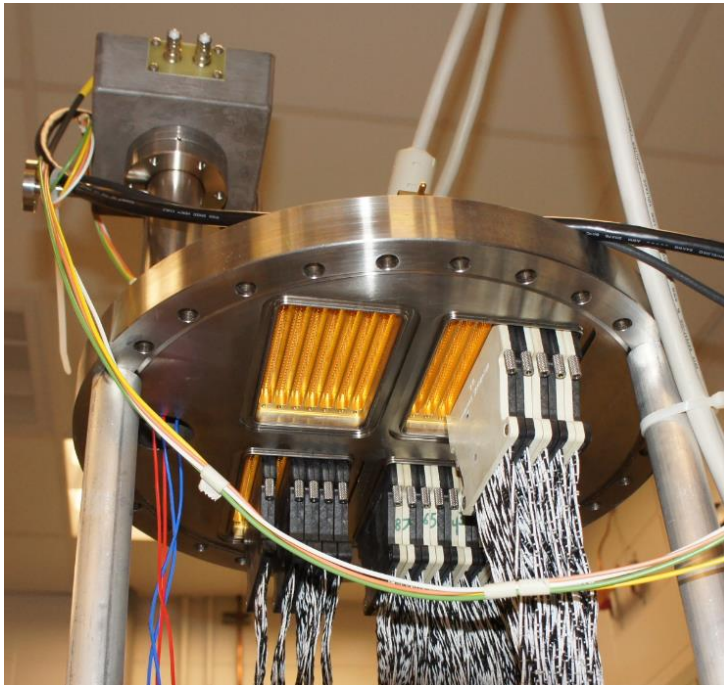
68-position,  
8F68 Series



- Various options are being explored to find an alternative solution
  - Termination of cold cable needs to be optimized
- 3M Mini-SAS Twin Axial Cable
  - <http://www.3Mtwinox.com>
  - Sample of 15 meters & 25 meters 3M cable has been received
  - Test board has been designed and fabricated for cable test
  - Main concern is the attenuation over 15/25 meters cable
- Other manufactures are being contacted
  - Gore
  - Samtec
  - Hitachi
- A sample of Hitachi PFA insulated cable has been tested and certified in MTS at Fermilab in April

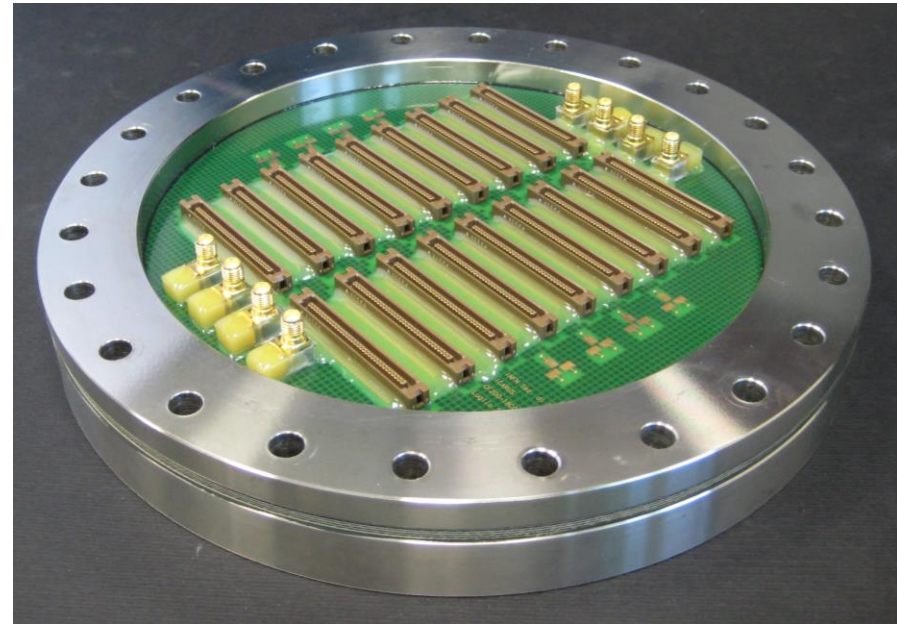
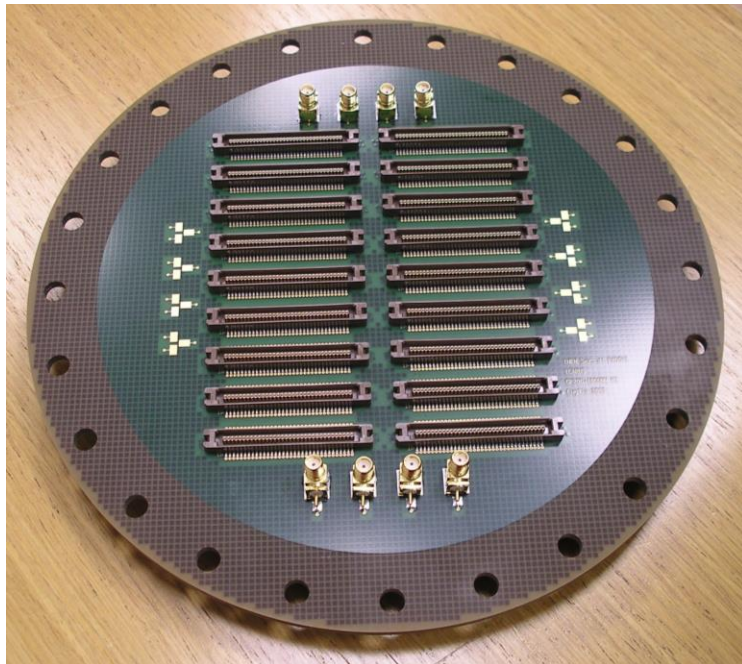
# Signal Feed-through

- Baseline design is to use ATLAS pin carrier for a single warm signal feed-through flange
  - MicroBooNE uses a warm flange with ATLAS pin carriers, total 1,920 pins on 14" CF flange
  - ATLAS LAr Calorimeter with ~230 signal feed-through flanges, ~450,000 penetrations in total, has been operated for ~10 years without leaking
  - Methodology of lifetime study of feed-through to be developed

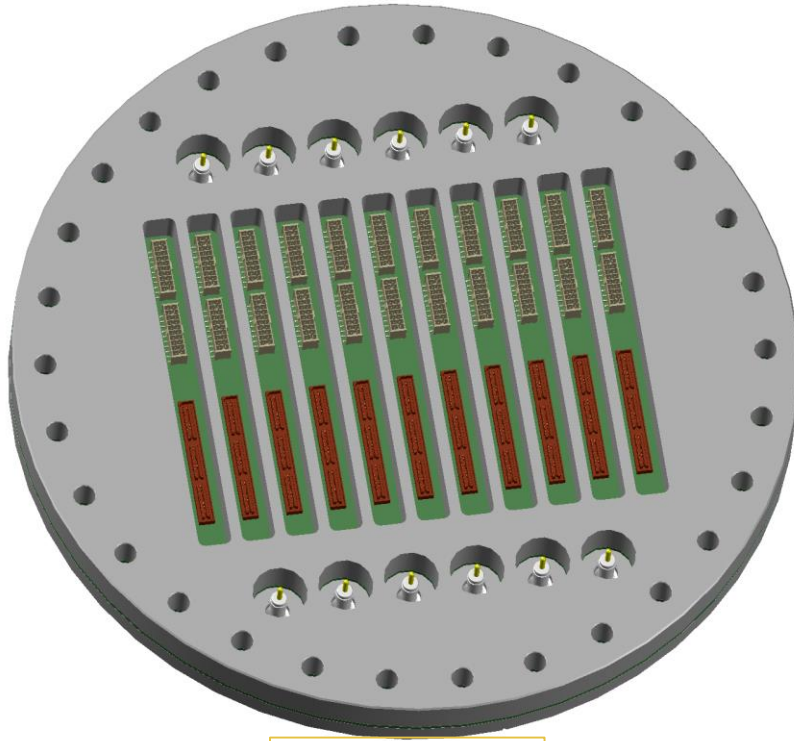


# PCB Based Signal Feed-through

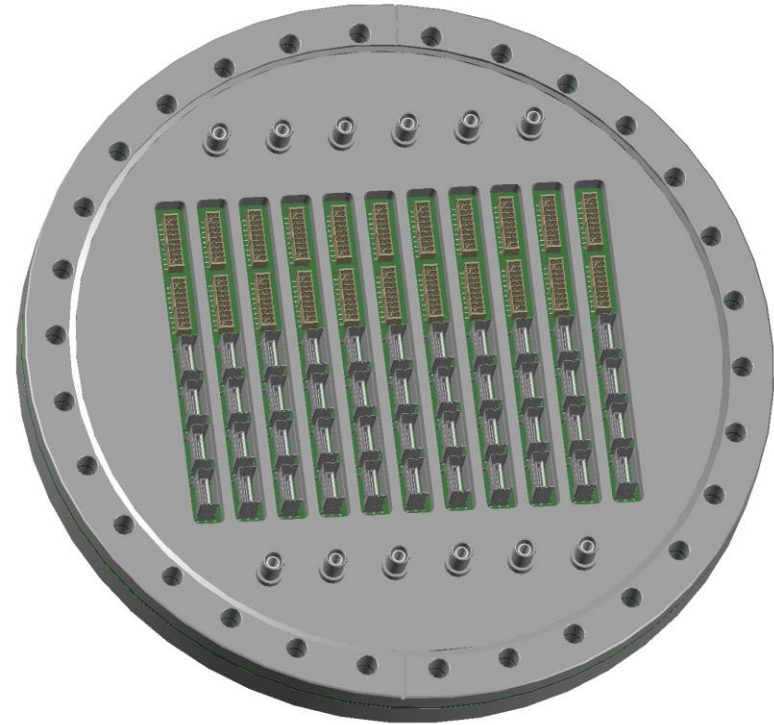
- Cost of a signal feed-through with ATLAS pin carrier is > \$10k per flange
- A PCB based solution is being considered to reduce the M&S cost
  - ICARUS style feed-through, PCB is glued between SS rings
  - Working on collaboration with INFN Padova



# 3D Model of PCB Based Signal FT



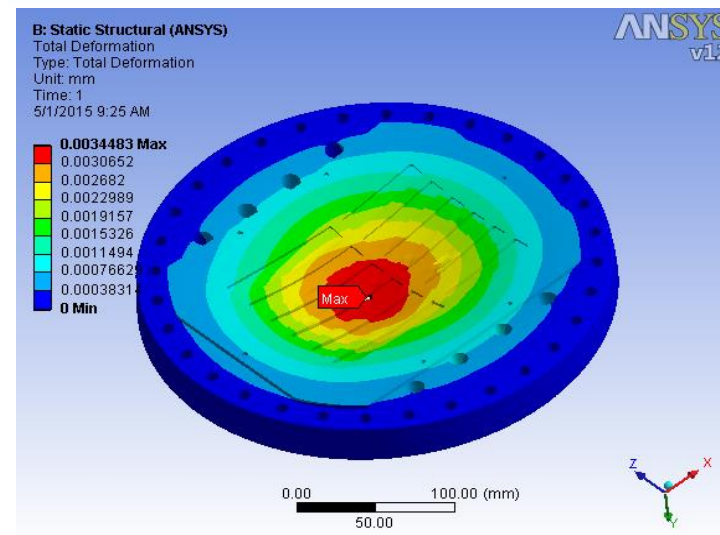
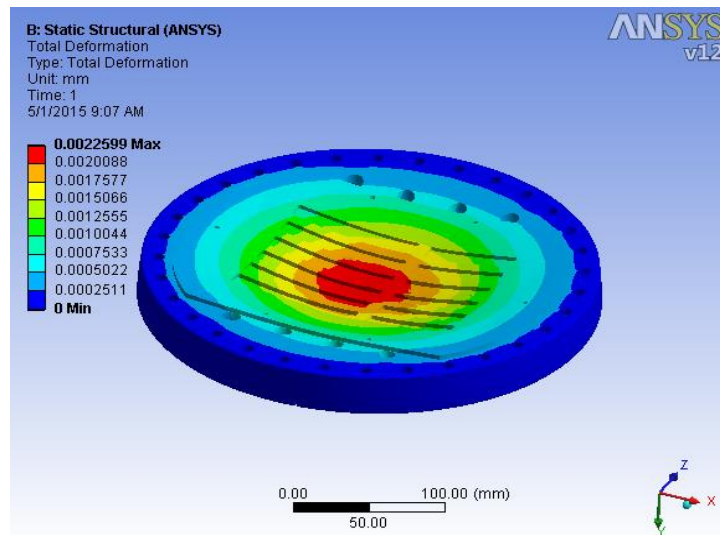
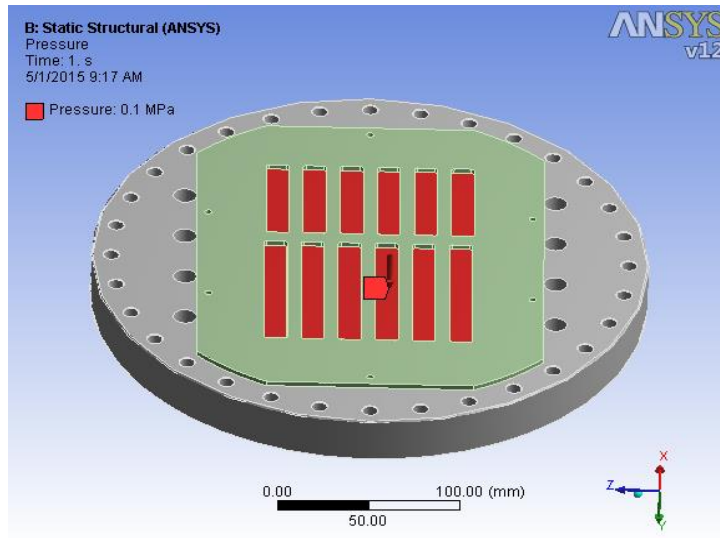
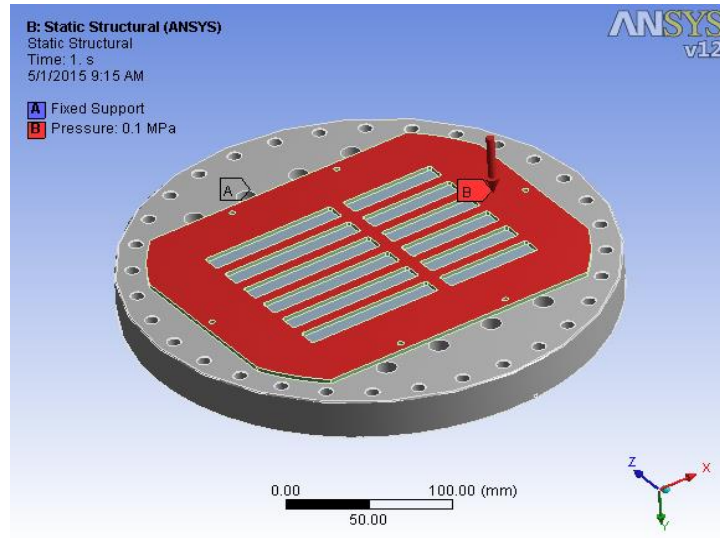
Warm Side



Cold Side

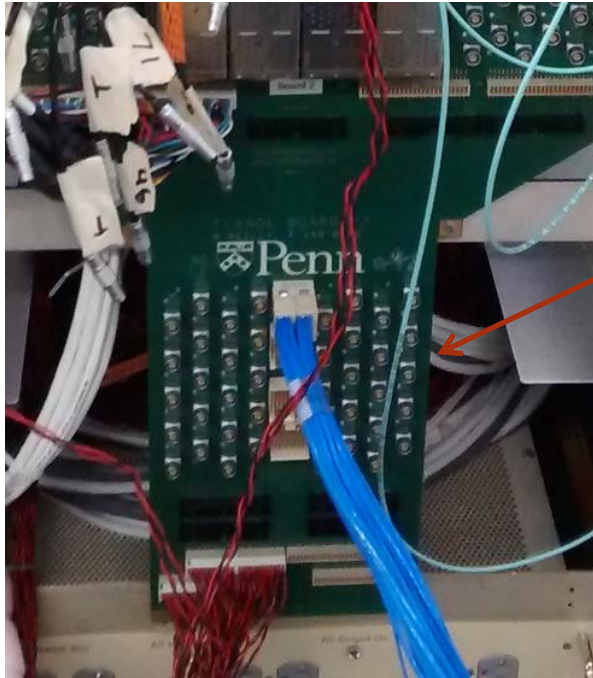
- Warm signal FT built with a PCB and a 14" CF flange with long slots
- The standard CF flange is cut into 2 pieces with a printed circuit board sandwiched in
- The PCB is glued on both sides to the two stainless steel pieces
- SHV connectors are welded on CF flange
- Stress analysis and thermal analysis are ongoing

# Stress Analysis of 12" Flange



- Deformation is less than 4um at 0.1 MPa
- Model will be adjusted for 14" CF flange configuration

# Summary



- Conceptual design of cold cable and signal feed-through have been presented
  - Lessons and experience are learned from 35T implementation – flange board potted in SS flange
- Various options are being explored to optimize the cold cable design
- Signal feed-through design is based on existing design of ATLAS pin carrier
- Low cost PCB based feed-through design is being explored, with aim to reduce the M&S cost
  - Collaboration with INFN Padova is being sought on signal feed-through development

Backup Slides



# Cold Electronics Cabling

- One 128-ch FEMB (front end mother board assembly)
  - Data transmission
    - 4 differential pairs running at 1 Gbit/s
  - Timing and control
    - 2 differential pairs for clock and command
  - Slow control
    - 4 wires for I2C: differential signals
    - 8 wires for JTAG: 4 wires are JTAG signals, 4 wires are return lines
      - FPGA only
  - Power distribution
    - 14 wires for 7 voltage lines and 7 return lines
    - 3 voltage lines for analog mother board
    - 3 voltage lines for digital mezzanine with cold digital ASIC
    - 4 voltage lines for FPGA mezzanine

# Cold Electronics Cabling

- One 128-ch FEMB
  - Signal cable – 26 wires, tentatively AWG24
  - Power cable – 12 wires, tentatively AWG20
- One APA has 20 128-ch FEMBs
  - Signal cable – 520 wires
  - Power cable – 240 wires
- Assuming each FEMB has separate cable sets
  - No redundancy is provided
  - No daisy chain among different FEMBs
  - Cabling might have three different sets: one for high speed signals, one for control signals, and one for power distribution
- Routing of cold cable needs to be developed
  - One possibility is to route the cables along the cryostat walls
  - Will it be possible to route the cables along the APA frames?
  - Will cables be connected to FEMB directly, or through an intermediate interface?

# Comparison of Feed-through

	# of Channels/FT	# of Pins/FT	Ratio (Ch/Pin)
MicroBooNE	768	1664	0.46
SBND Cold FPGA	2816	836	3.37
DUNE FD Digital ASIC	5120	1120	4.57

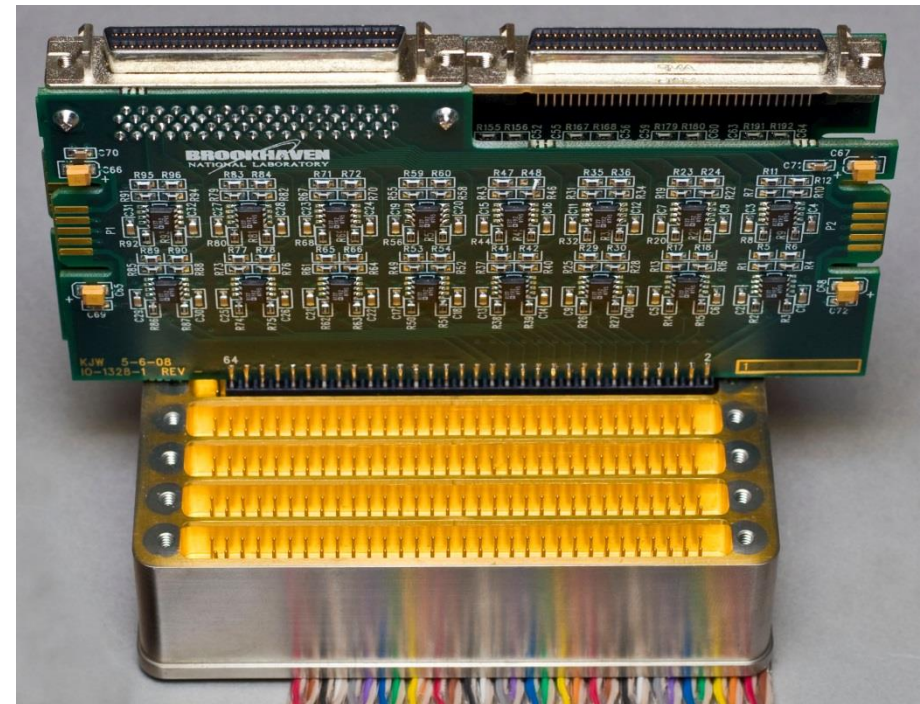
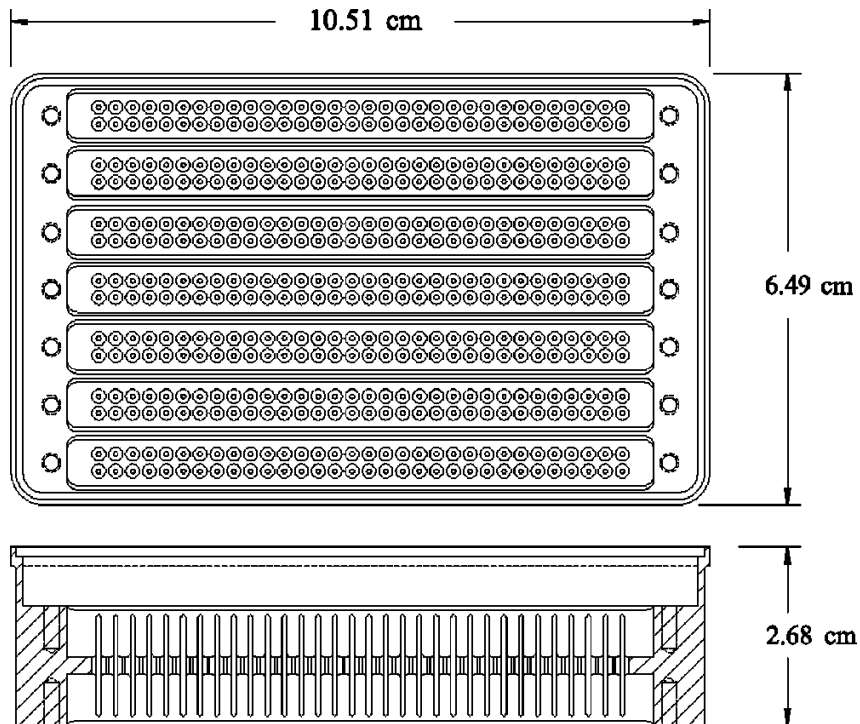
- Comparison of number of readout channels vs. number of pins (or penetrations) on feed-through
- ADC and multiplexing in DUNE FD will make the efficiency of feed-through penetration improved by *factor of 10* compared to MicroBooNE
  - There will be 75 signal FTs instead of *750* for 10 kt detector

# ATLAS Pin Carrier

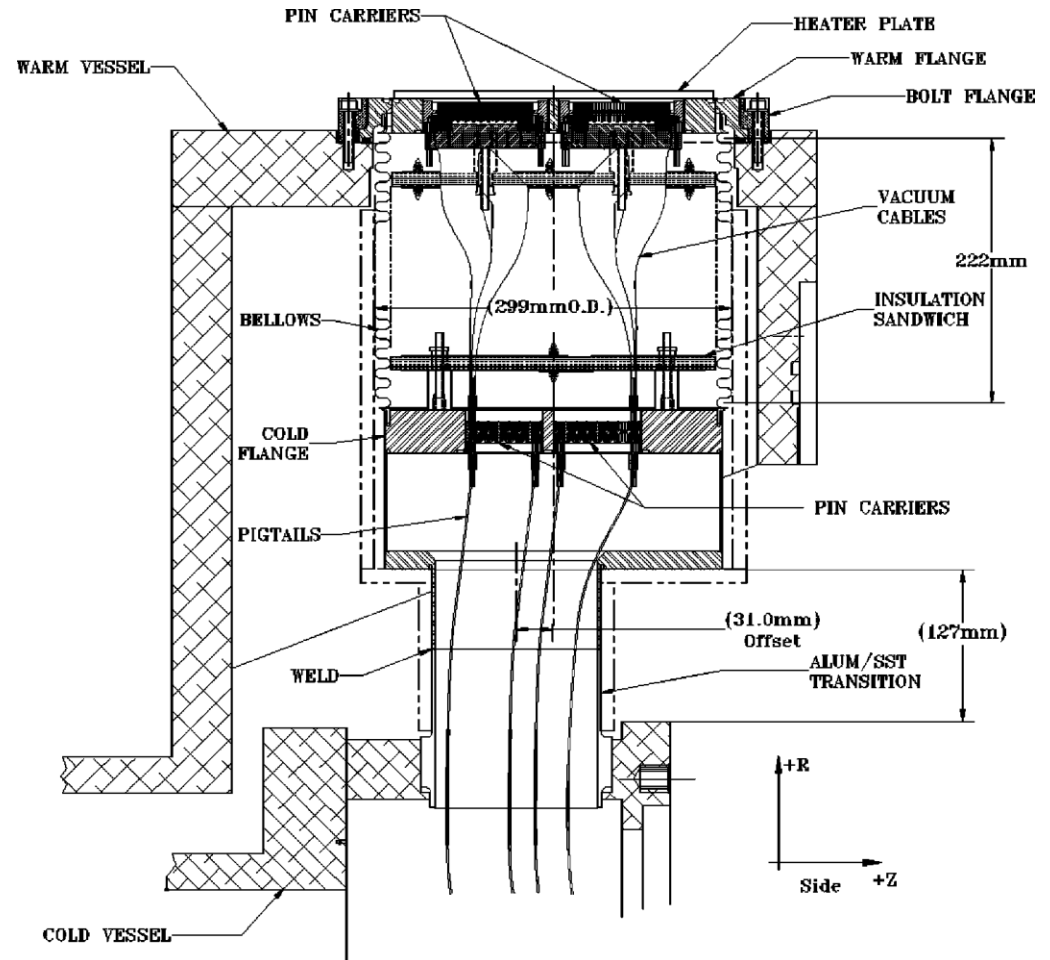
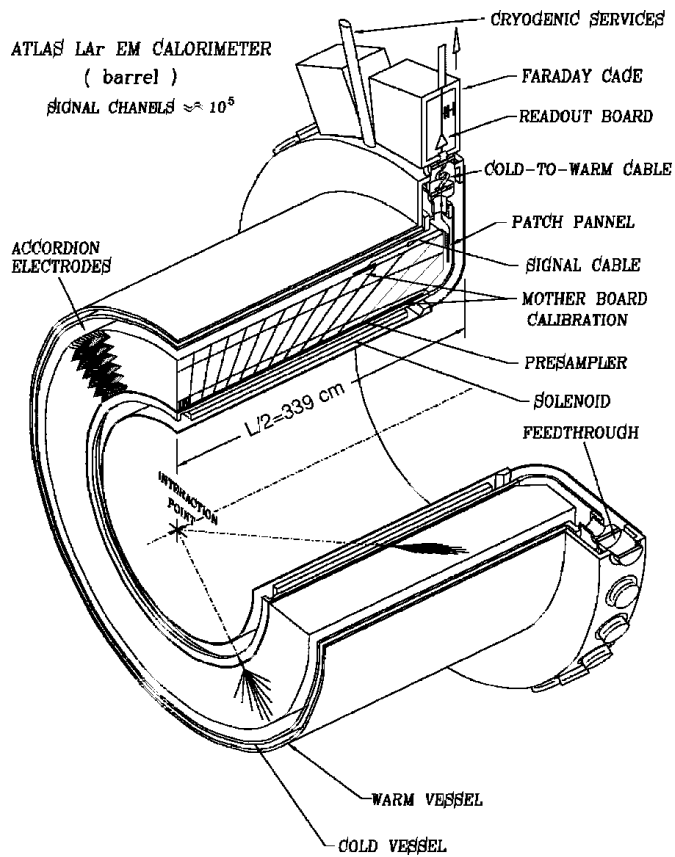
Manufactured by:

Glasseal Products, Inc., 485 Oberlin Ave., Lakewood, N.J. 08702

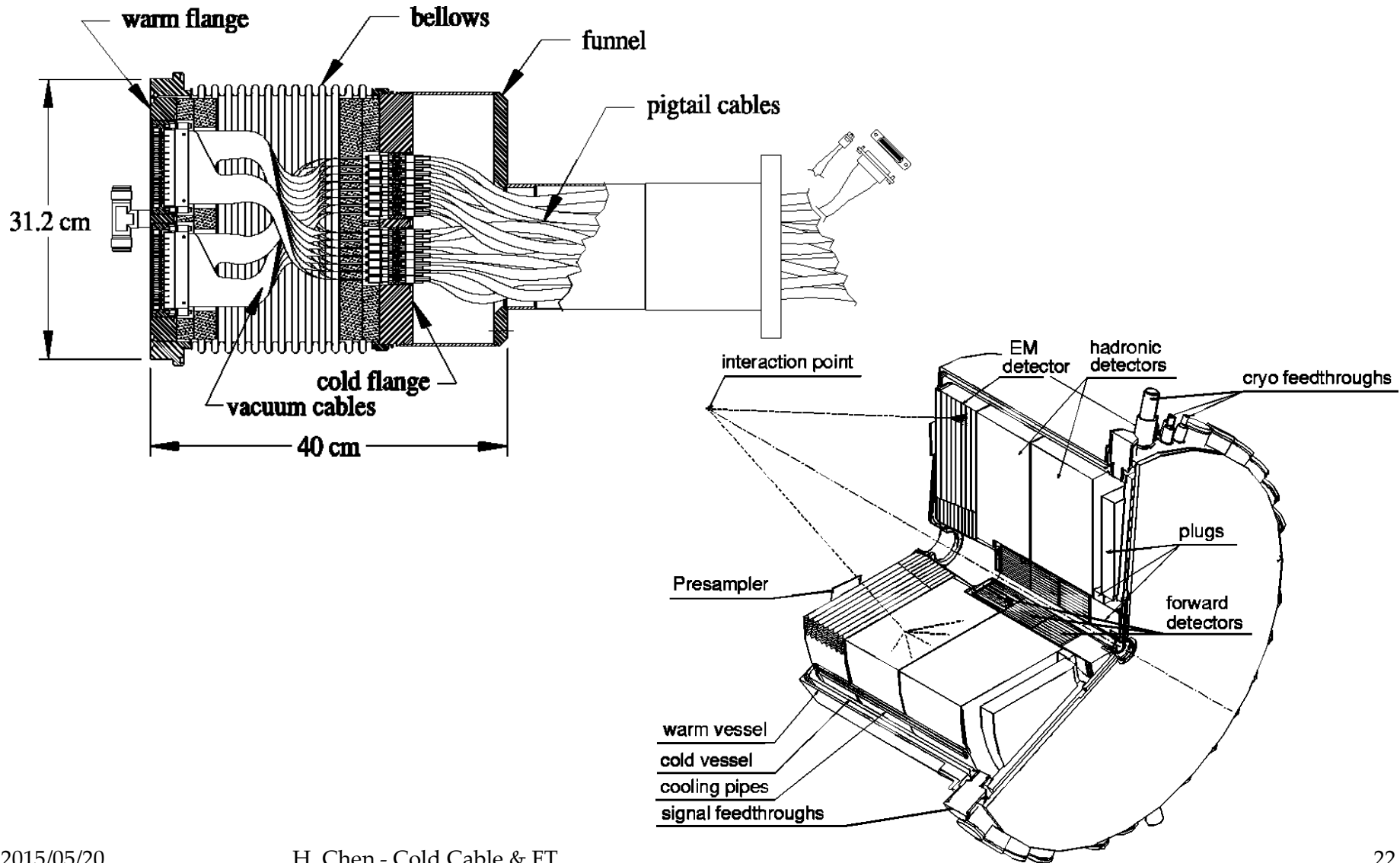
Either 64x7 or 64x8 pins per unit. 0.1" pin pitch



# ATLAS Barrel Calorimeter



# ATLAS Endcap Calorimeter



# Photos of an ATLAS Warm Flange

