

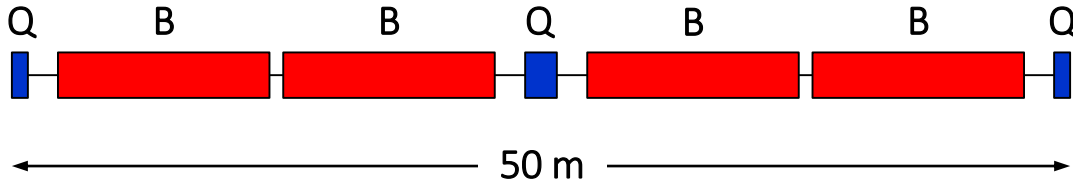
# FCC-ee warm magnets

## Thoughts about the main bending magnets

Attilio Milanese, CERN

10 Feb. 2016

# The two tentative lattices for FCC-ee have similar integrated fields though different integrated gradients



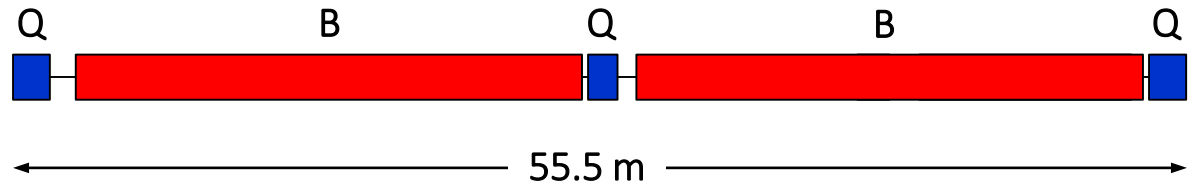
strengths @ 175 GeV  
per ring

$$B: 6528 \times 60 \text{ mT} \times 10 \text{ m} = 3917 \text{ Tm}$$

$$QF: 2000 \times 21.4 \text{ T/m} \times 1.5 \text{ m} = 64200 \text{ T}$$

$$QD: 2002 \times 17.5 \text{ T/m} \times 1.5 \text{ m} = 52552 \text{ T}$$

Bastian  
Härer



Katsunobu  
Oide

$$B: 2928 \times 52 \text{ mT} \times 23.93 \text{ m} = 3643 \text{ Tm}$$

$$QF: 1460 \times 8.8 \text{ T/m} \times 3.5 \text{ m} = 44968 \text{ T}$$

$$QD: 1460 \times 21.8 \text{ T/m} \times 1.4 \text{ m} = 44560 \text{ T}$$

# The conceptual design is based on a tentative aperture

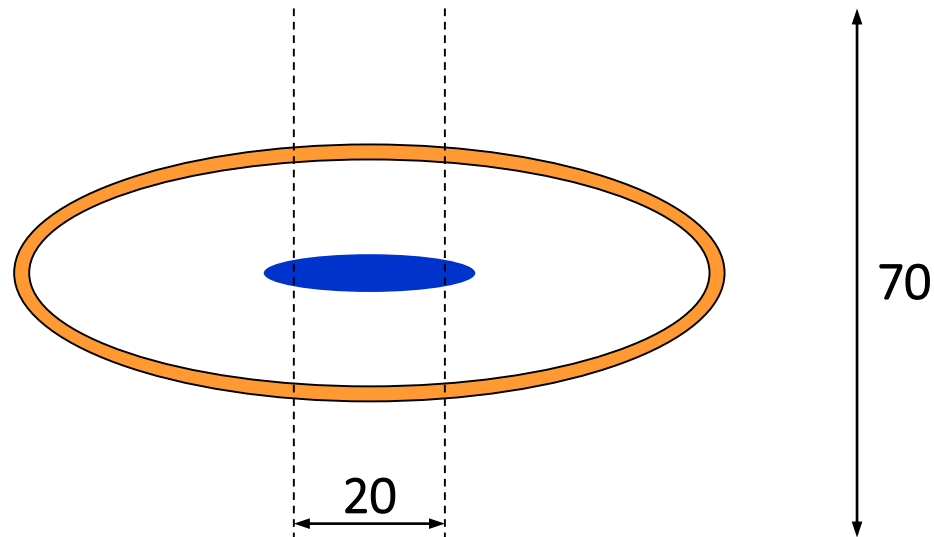
Katsunobu Oide

$10^{-4}$  field homogeneity in  $\pm 10$  mm horiz. (not counting quad term)

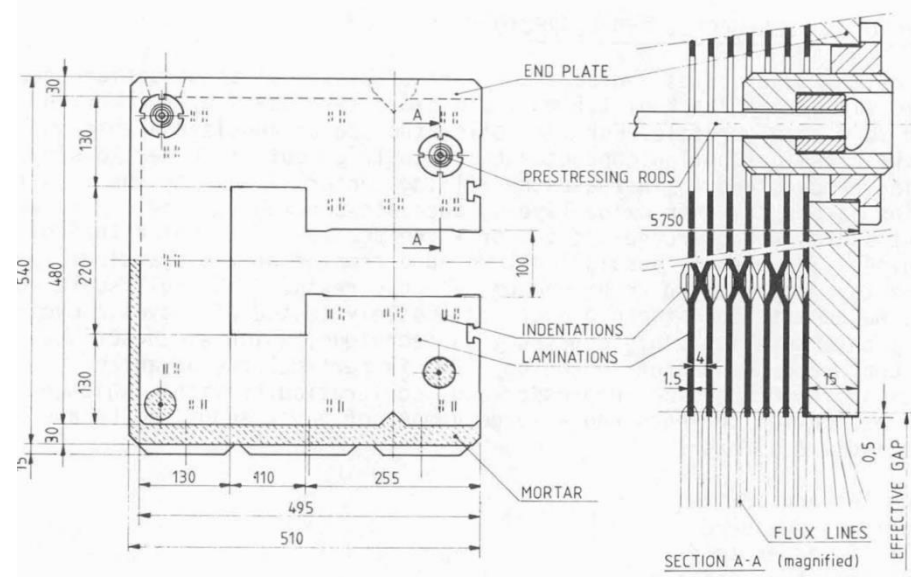
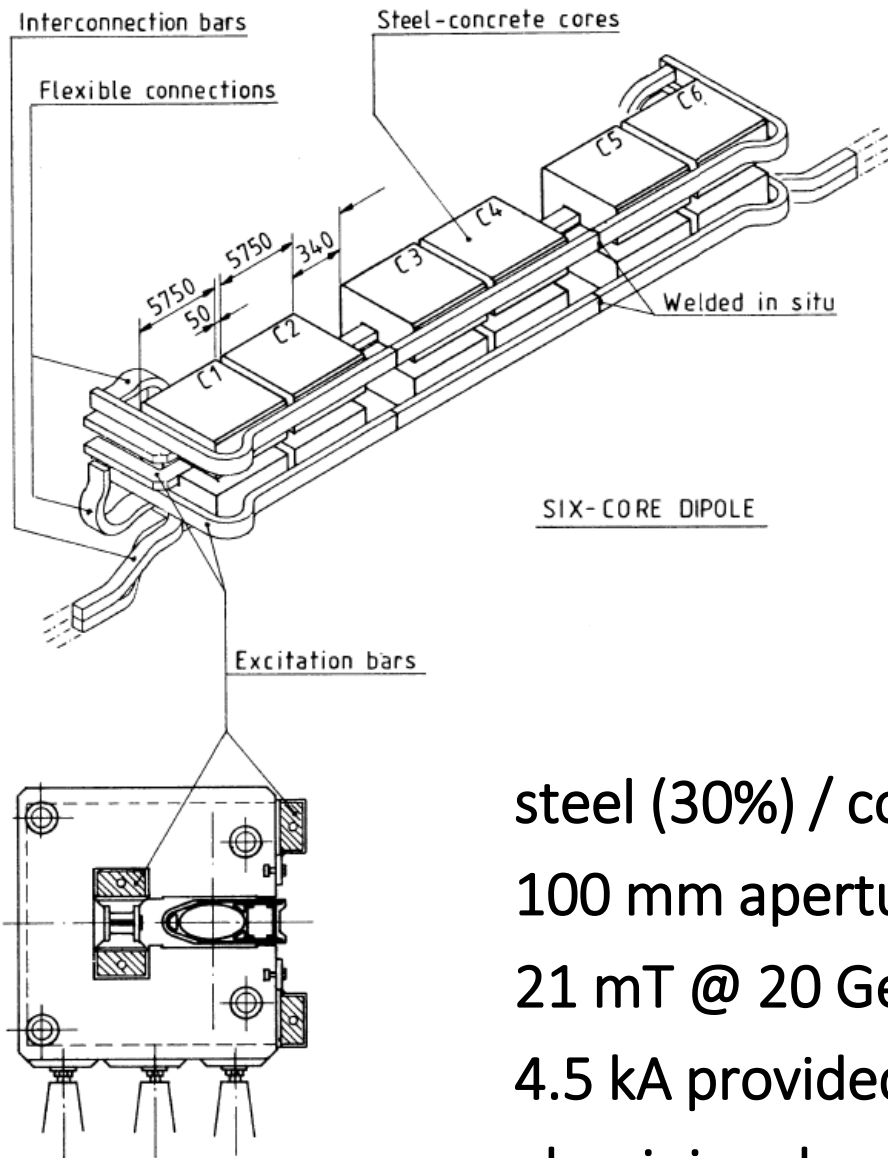
$$\varepsilon_x/\varepsilon_y \approx 2000$$

Roberto Kersevan

ellipse  $90 \times 30$  mm + 2 mm wall + extra (bake-out, welding beads for short absorbers)

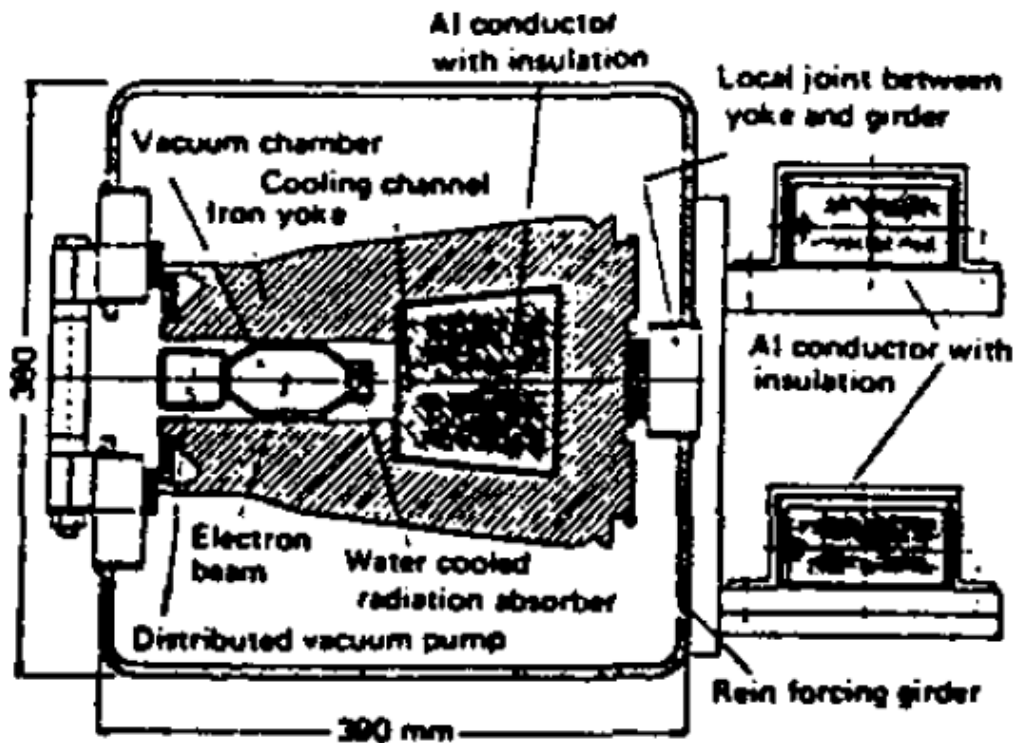


# The closest case in history of many, low field dipoles is LEP



steel (30%) / concrete cores, 5.75 m long each  
100 mm aperture  
21 mT @ 20 GeV, 110 mT 100 GeV  
4.5 kA provided by 4 water cooled  $90 \times 44 \text{ mm}^2$   
aluminium bars

Another case in history with many (though less) low field dipoles is HERA



### TECHNICAL DATA at 30 GeV

Field strength	0.1638 T
Bending radius	610.4 m
Gap height	51.5 mm
Good field cross section	40x80 mm <sup>2</sup>
Conductor (aluminum)	100 cm <sup>2</sup>
Number of turns in coil	1
Current	6767 A
Power	2.57 kW
Mass (including girder for quadrupole and sextupole)	4200 kg

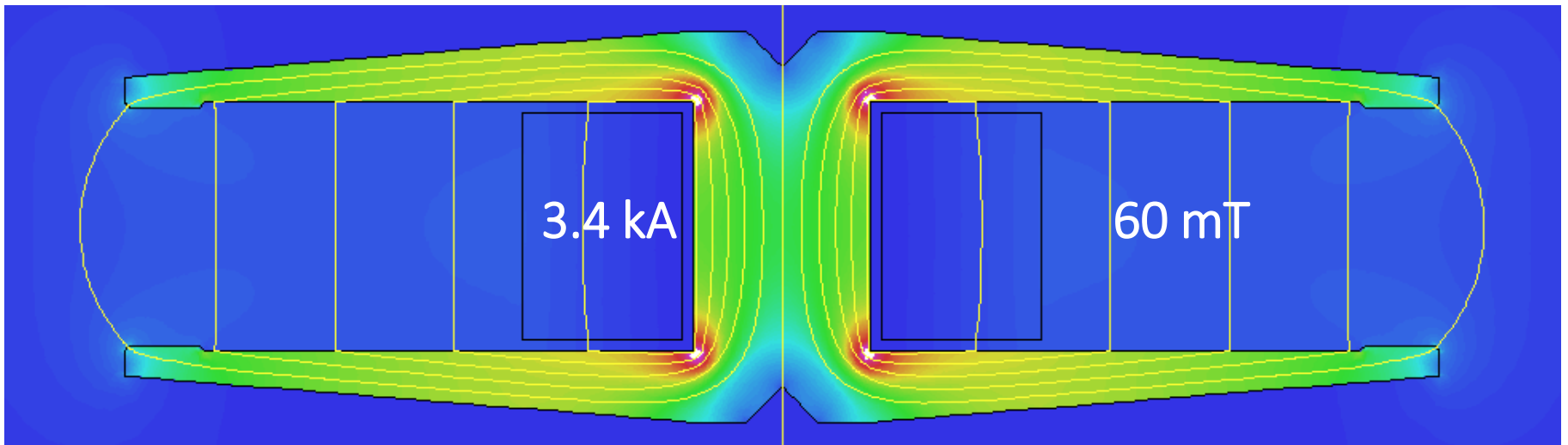
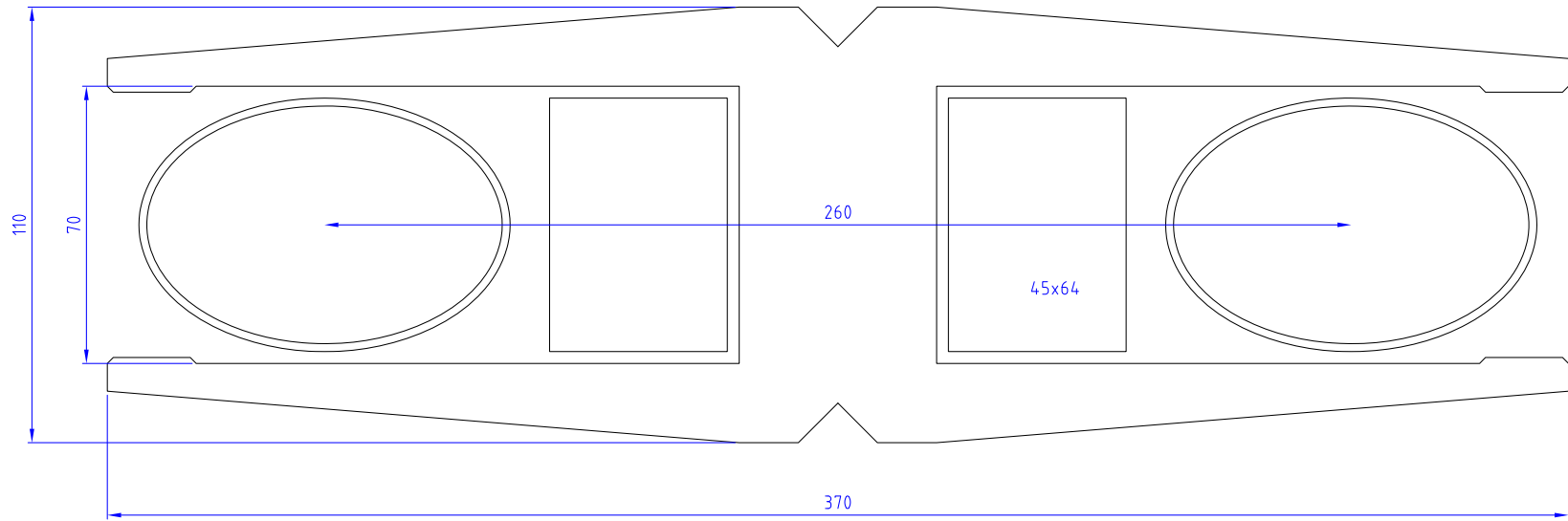
5 mm laminations  
9 m length

In HERA the aperture of the C dipoles was towards the inside of the ring? (like in Diamond too)



circumference 6336 m

The conceptual design is an X dipole, with a twin aperture compact yoke (not diluted) and low consumption coils



Component: BMOD  
0.0

0.5

1.0



# This concept has several advantages

## two-in-one

cuts in half the power consumption, as the Ampere-turns are recycled  
less units to manufacture, transport, install, align, remove

## reasonable power consumption

14 MW for 65.3 km of dipoles of a double synchrotron (@ 175 GeV)  
(cooling hole in busbar not shown, but most likely convenient)

## compact yoke

$111 \text{ kg/m} * 6528 * 10 = 7246 \text{ t}$  (LHC  $\approx 50000 \text{ t}$ )

thick laminations (5 mm?) punched in one go

no dilution (à la LEP) should make easier the recycling of the raw material at the end of operation

## one-turn conductor

no cost for coil manufacturing

no inter-turn insulation, less sensitive to radiation damage

easier recycling of raw material at the end of operation



# Al is likely a better choice than Cu in this case: lighter, cheaper, less activated

Cu, two  $30 \times 64 \text{ mm}^2$  bars

202 W/m (@ 175 GeV)

34 kg/m

$2220 \text{ t} * 4669 \text{ USD/t} = 10.4 \text{ MUSD}$

Al, two  $45 \times 64 \text{ mm}^2$  bars

208 W/m (@ 175 GeV)

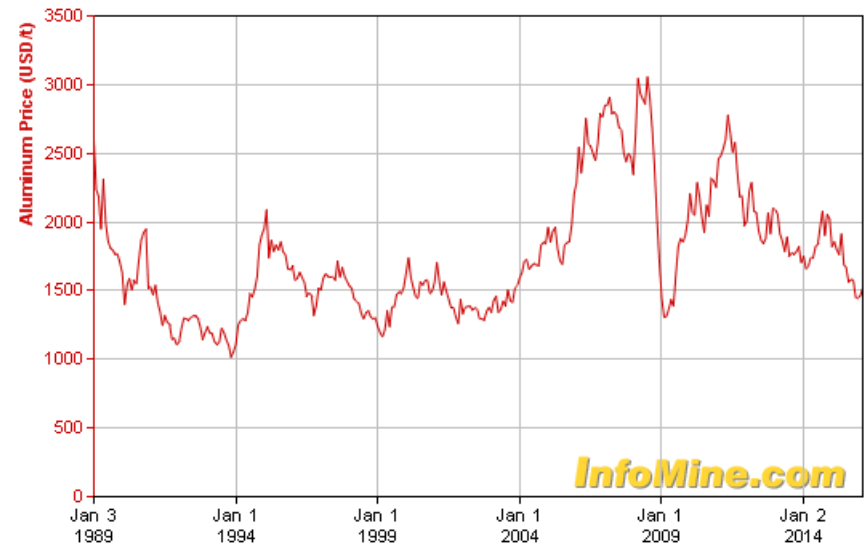
16 kg/m

$1044 \text{ t} * 1531 \text{ USD/t} = 1.6 \text{ MUSD}$

**Copper Price**  
4,668.95 USD/t  
5 Feb '16



**Aluminum Price**  
1,530.89 USD/t  
5 Feb '16



The low power comes from the low resistance, which brings also low resistive voltage

Al, two  $45 \times 64 \text{ mm}^2$  bars

3360 A (@ 175 GeV)

$$V = RI = 4.1 \text{ kV}$$

for 65.3 km of dipoles (in between cables not included)

# The pole is compact though the width seems realistic in terms of field homogeneity

2d harmonics @ 10 mm radius

$b_2 = -3.8$       quadrupole component not critical

$b_3 = 0.0$

$b_4 = -0.8$

$b_5 = -0.3$

$b_6 = -0.1$

a change in iron permeability impacts only  $b_2$

the position of the busbar has a (weaker) impact on  $b_2$

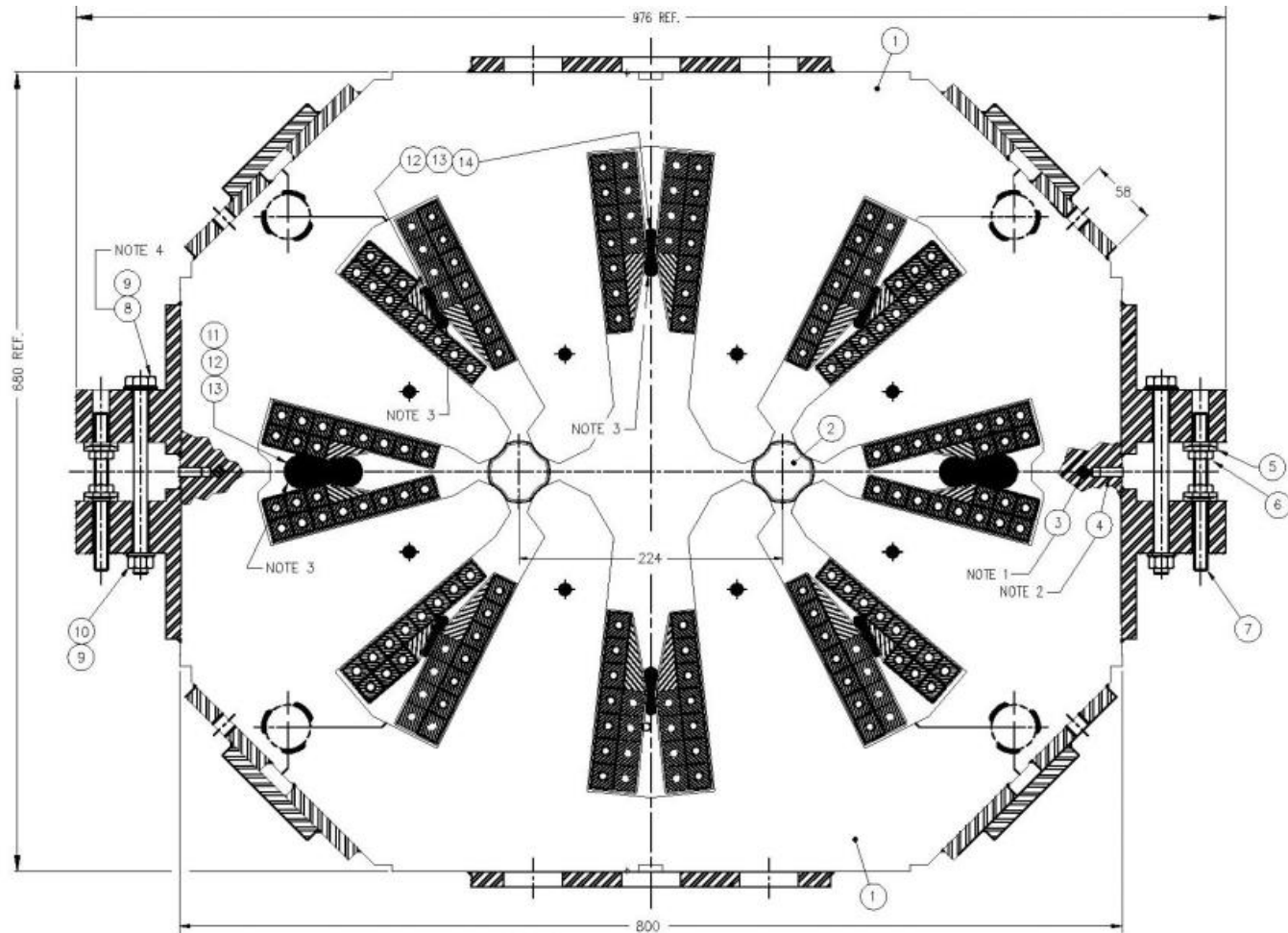
end effects will likely play a role

effects at lower (than 60 mT) fields to be examined

conceptually, there is no problem in

actually making it more combined function

The design of the quadrupoles is pending – it depends too much on the interbeam distance, the aperture and the gradients



à la MQW? [35 T/m in 46 mm dia. aperture, 224 mm interbeam dist.]

# Conclusions

- the requirements need an iteration: aperture, good field region, min and max strengths
  - beam physics (lattice design, impedance effects, closed orbit distortion, injection, ...)
  - vacuum chamber, including absorbers
  - radiation dose
- shall the twin concept be retained as a baseline?
- FCC-ee is a large, short lived machine: the magnets need to be
  - reliable
  - cheap to build
  - cheap to operate (**low energy consumption**)
  - **recyclable**

thank you