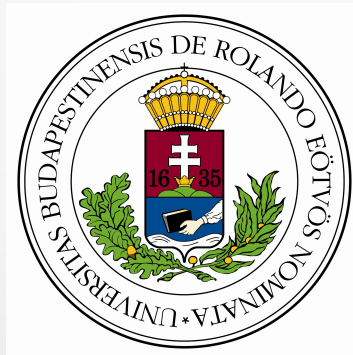
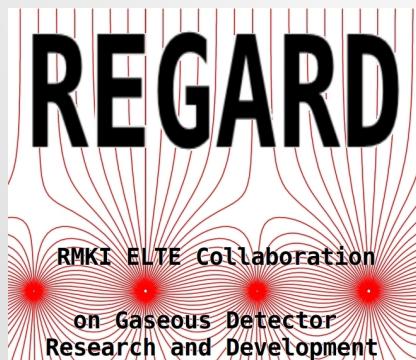


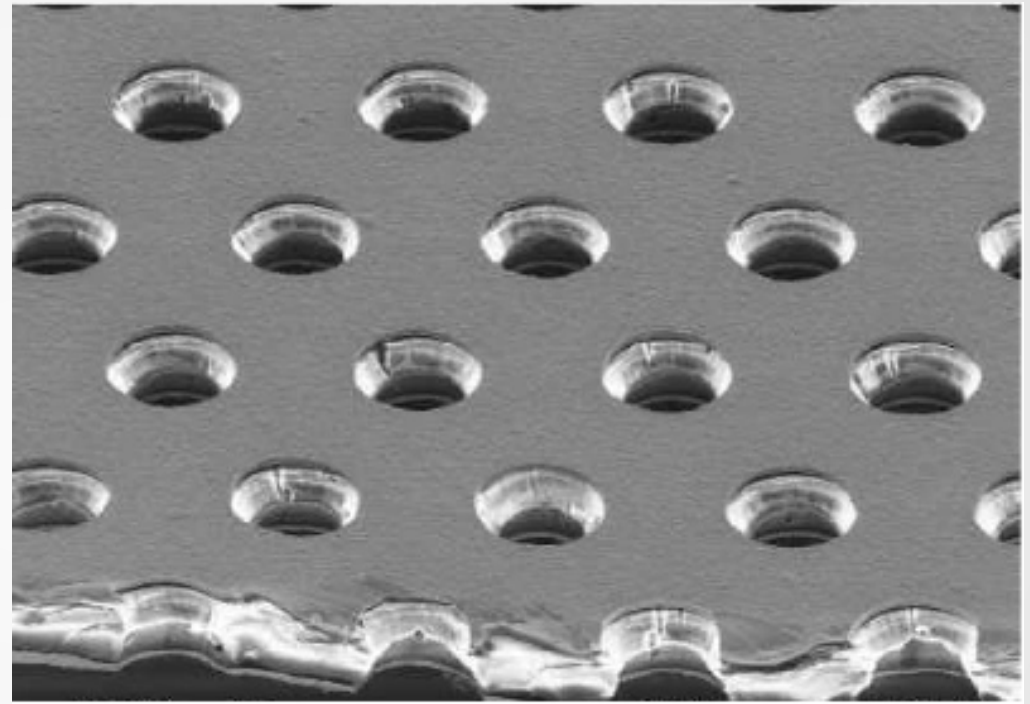
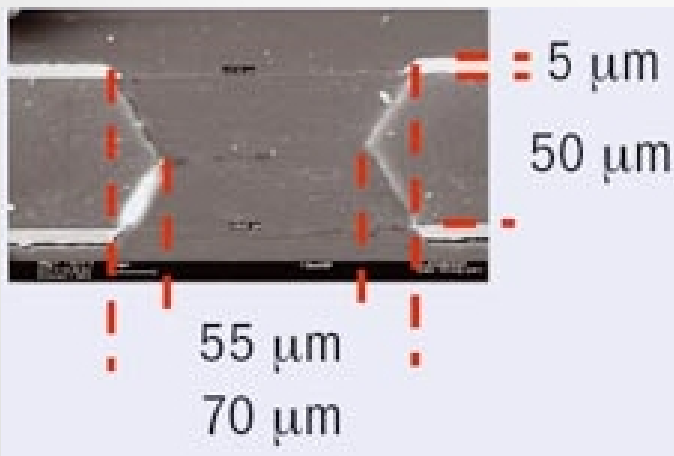
Quality check of GEM-foils for large detectors

Kornél Kapás on behalf of the REGARD group



Gaseous Electron Multiplier in general

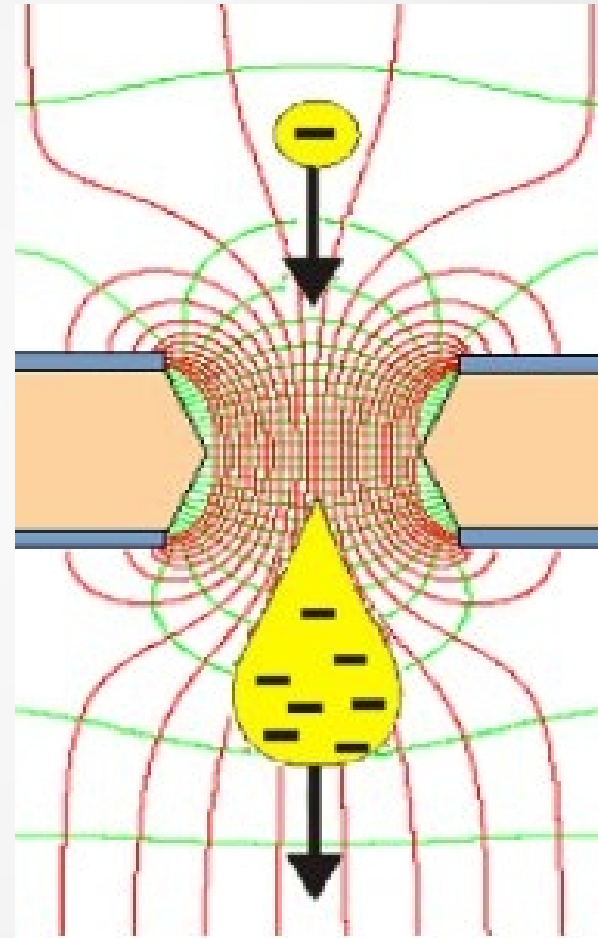
- Microstructure, typical sizes: $\sim 10 \mu\text{m}$
- Faster signal \rightarrow better time resolution
- Possibility for large areas



Microscopic picture of a GEM foil

Gaseous Electron Multiplier in general

- Main process: ionization
- High voltage on electrodes
- Amplification ~ 10 - 100 for a single foil
- Can be cascaded, typically of 3 foils



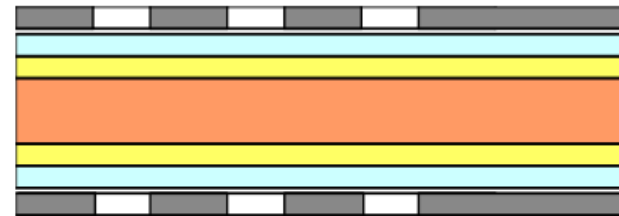
GEM construction techniques

- Chemical etching
- Double mask / single mask technology
- Possibility of large GEM foils (~ 1m²)
- Local errors may occur

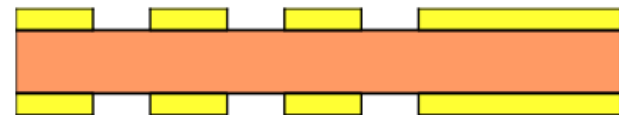
50 μm Kapton
5 μm Cu both sides



Photoresist coating,
masking and exposure
to UV light



Metal etching



Kapton etching



Motivation of quality assurance

- During fabricating errors may occur...
 - Fusion of two or more holes
 - Inhomogeneity in diameter, number density
 - Missing hole
 - Over etching
 - Assymmetric hole

All these errors have effect on the local gain of the gem foils, thus modify the results of measurements!

It is important to make sure whether the gem foils work well

Methods for GEM Quality Assurance

➤ Optical scanning

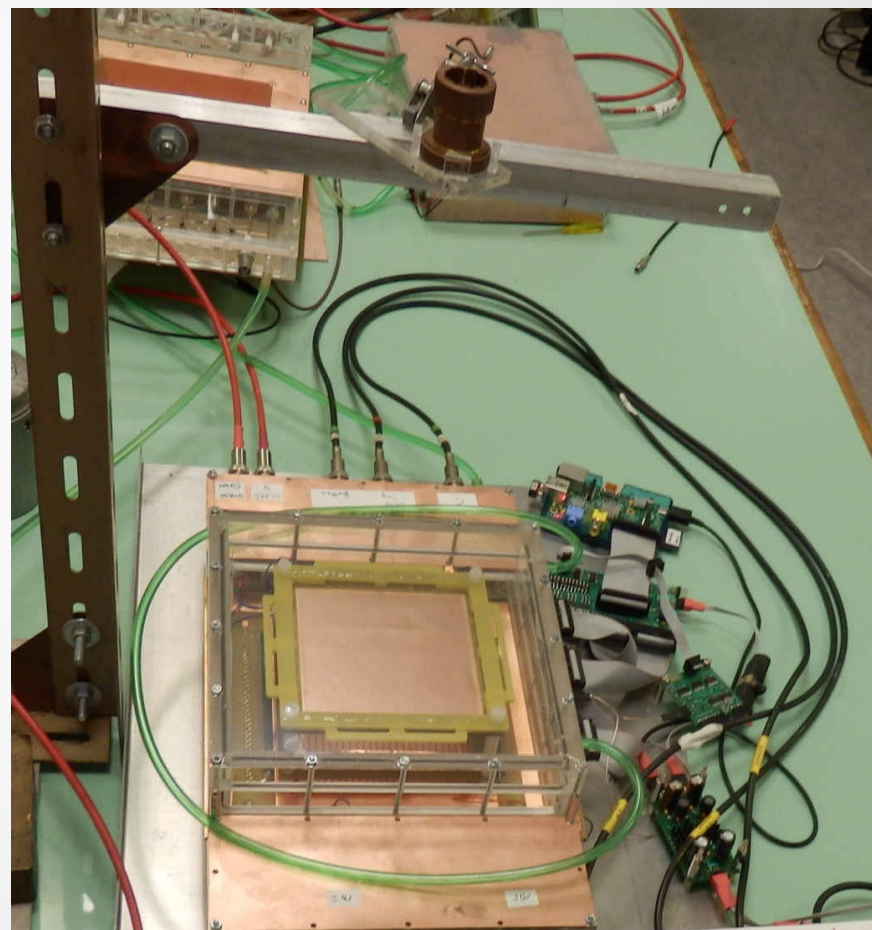
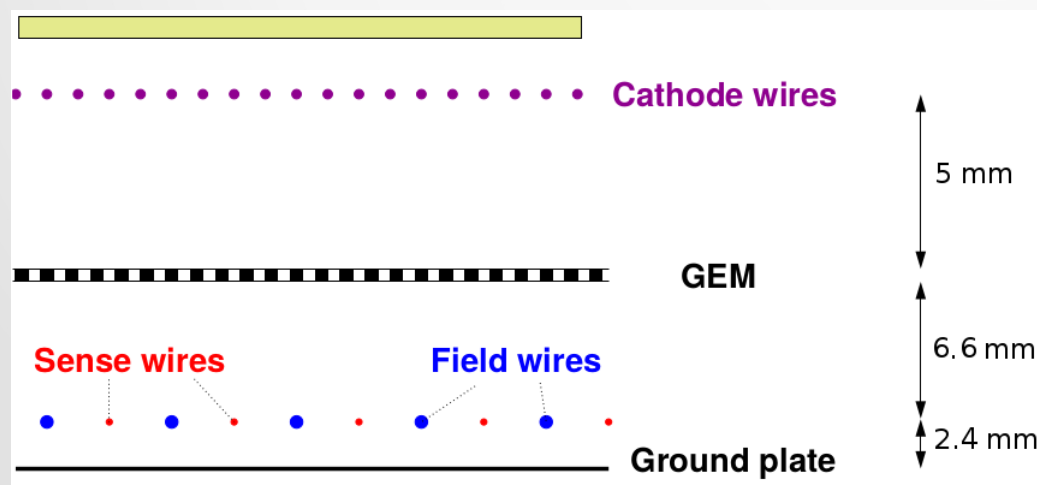
- Map on the geometry parameters of the holes
(inner diameter, outer diameter, ellipsoidic asymmetry)
- Excellent position resolution ($\sim 5\mu\text{m}$)

➤ Gain scanning

- Measuring the gain of the GEM foil point by point
- Measure on an actually working detector
- Few mm resolution

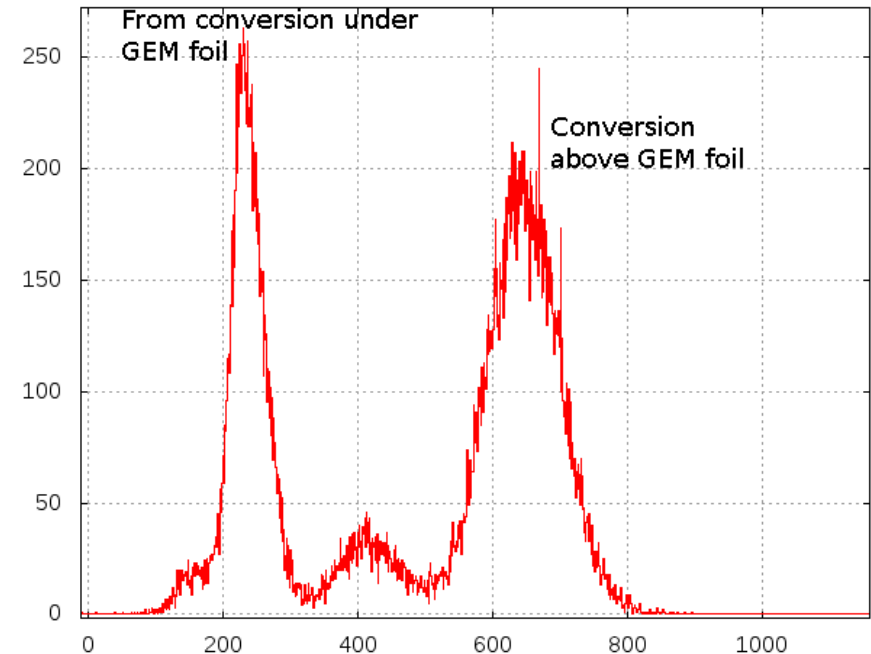
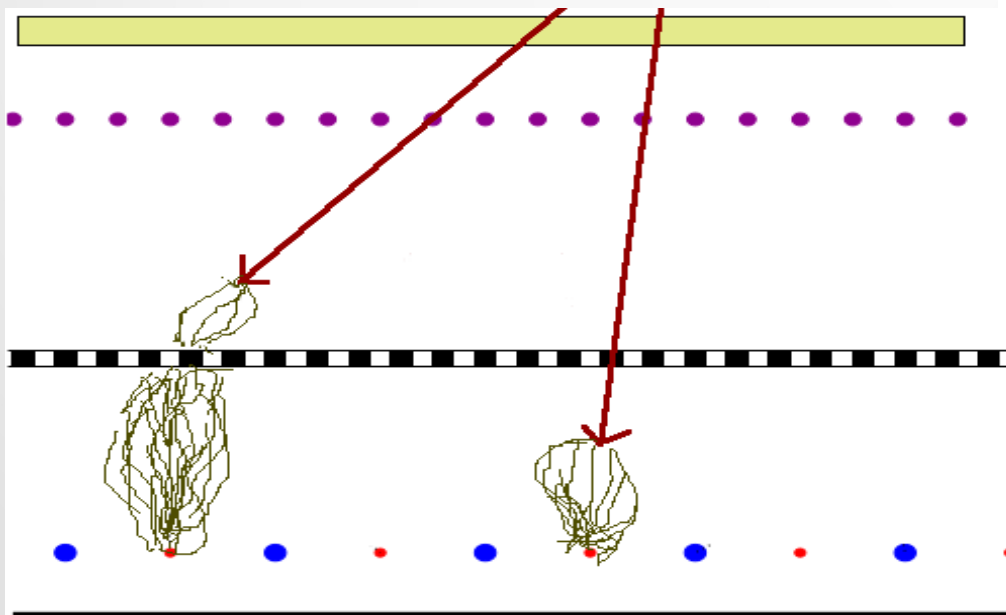
The Budapest Setup for Gain Scanning

- MWPC readout
- Fe-55 source
- Two dimensional position resolution of $2 \times 2 \text{ mm}^2$



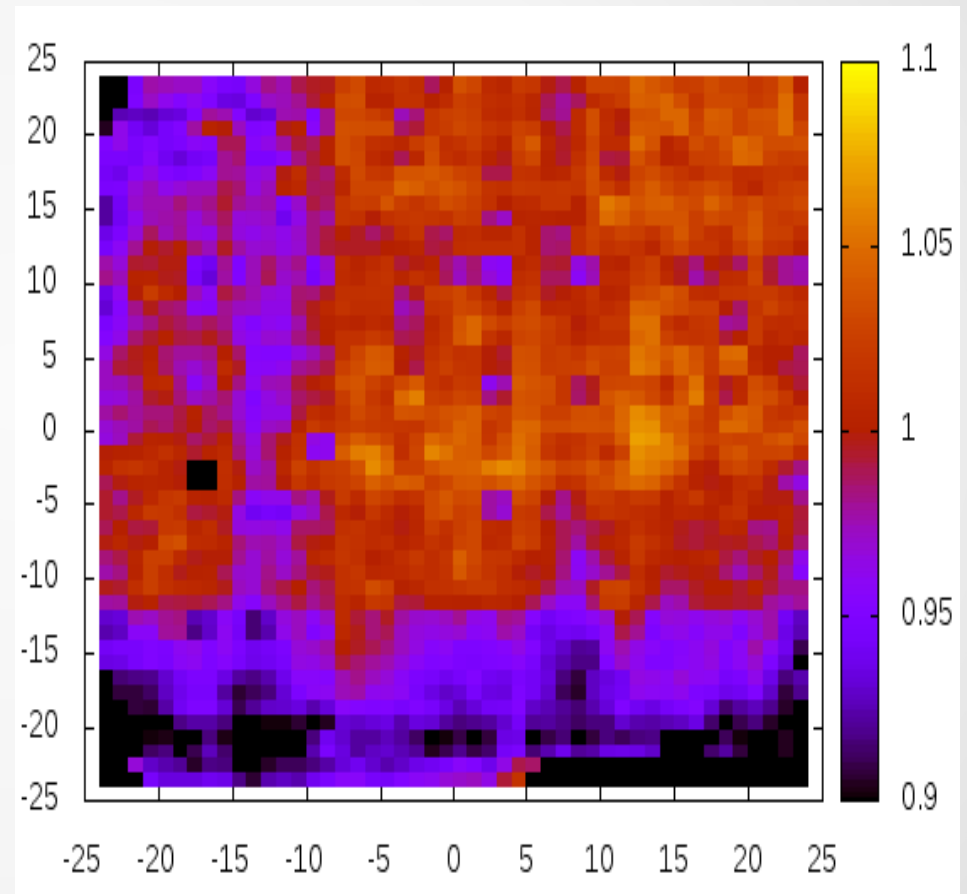
Measuring amplification of the GEM

- Incoming gamma particle converts at two places
- Proportion of the peaks gives the gain of the GEM



Making the gain map

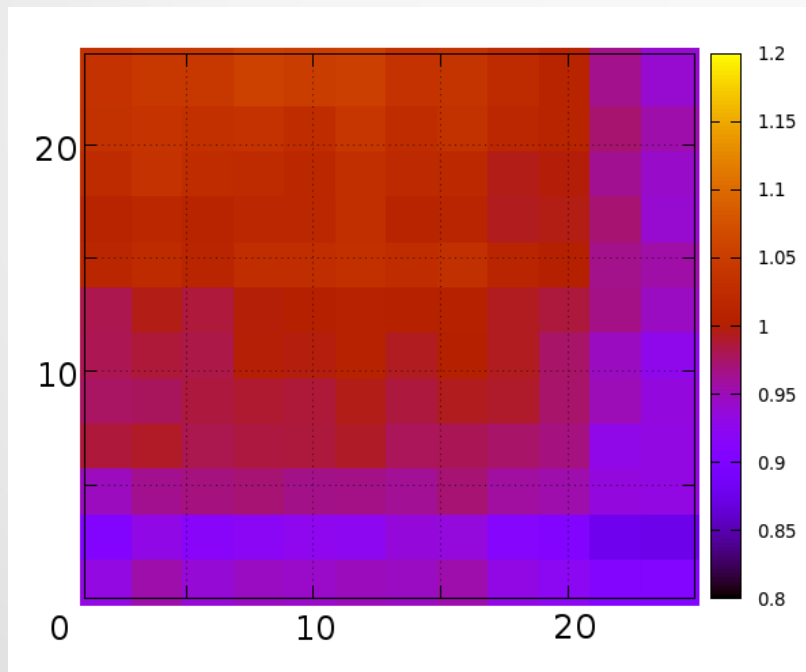
- Irradiating the whole surface of the detector, gain can be measured point by point with 2mm resolution
- Gain difference down to 1% can be measured



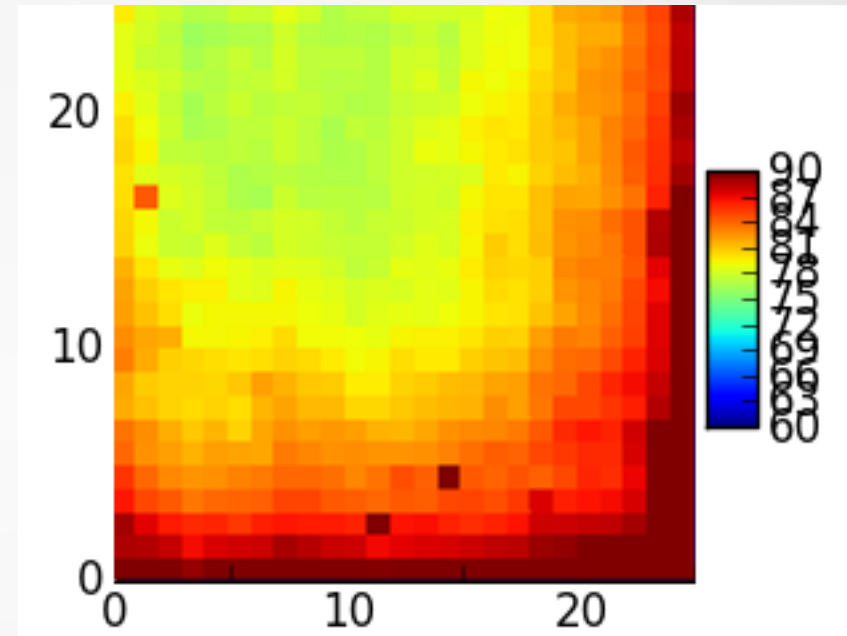
Typical gain map of a GEM foil

Qualitative correlations

- Smaller diameter of the hole makes bigger amplification



Gain map



Optical scanning (outer diameter)

Further plans

- Large GEM foils are to be installed into ALICE TPC to reach better time resolution
- A gain measure setup has been verified, a large system for the ALICE upgrade is under construction
- Next year many large GEM foils will be quality checked
- Two methods will be applied in parallel in order to find further correlation between the geometric parameters and the gain

Summary

- Advantages of GEM based detectors
- Typical faults during construction
- Importance of GEM-QA
- Alice TPC upgrade
- QA Methods
- Gain scanning



Thank you for your attention!