



# Introduction to CLIC and High-Gradient and X-band Development

CERN, 14 December 2015





# The CLIC Project

CERN, 14 December 2015



## Introduction to CLIC



CLIC is an international collaboration based at CERN dedicated to developing the technology for an e<sup>+</sup>e<sup>-</sup> linear collider for the range of 250 GeV to 3 TeV.

#### It is based on high-gradient, 100 MV/m,

normal conducting rf, low emittance beams and a two-beam power generation scheme. A klystron-based initial energy stage is also being considered.

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# The big question



The crucial background for the CLIC study is LHC run 2. The LHC is running at nearly full energy, 13.5 TeV compared to 7 TeV in the first run.

The physics landscape in this energy range should emerge in the next two years or so. The nature of new discoveries, or their absence, will have a tremendous impact on future high energy physics studies.





European Organization for Nuclear<u>Research</u>

Organisation européenne pour la recherche nucléaire



# CLIC Layout at 3 TeV













#### CLIC near CERN

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#### Legend

CERN existing LHC Potential underground siting :

CLIC 500 Gev CLIC 1.5 TeV CLIC 3 TeV

**Jura Mountains** 



Tunnel implementations (laser straight)

Lake Geneva

Geneva



Central MDI & Interaction Region



### **CLIC Collaboration**







Accelerator collaboration has  $\approx$  50 institutes and the detector collaboration  $\approx$  25.







The CLIC collaboration has established a consistent set of baseline parameters for a 3 TeV version of CLIC and extrapolated downwards to 500 GeV.

These parameters, along with documentation of the experimental and technical work to demonstrate feasibility and a cost estimate for 500 GeV has been written up in a CDR in 2012.



http://clic-study.web.cern.ch/content/conceptual-design-report

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#### CLIC is foreseen as a staged machine:

- \* First stage focuses on precision SM physics
  - ~350-375 GeV : Higgs and top



- ★ Not the peak of Higgs cross section
   But, luminosity scales with √s
- ★ 250 GeV and 350 GeV give similar precision for coupling measurements
- ★ With >350 GeV as a first stage:
  - provides access to top physics

CLIC re-baselining and energy staging exercise following CDR and LHC run 1.

CERN, January 30, 2015





# Automatic Parameter Determination



Structure design fixed by few parameters

 $a_1,a_2,d_1,d_2,N_c,\phi,G$ 

Beam parameters derived automatically to reach specific energy and luminosity

Consistency of structure with RF constraints is checked

Repeat for 1.7 billion cases



Design choices and specific studies

- Use 50Hz operation for beam stability
- Scale horizontal emittance with charge to keep the same risk in damping ring
- Scale for constant local stability in main linac, i.e. tolerances vary but stay above CDR values
- BDS design similar to CDR, use improved  $\beta_x$ -reach as reserve
- •



#### Optimisation at 380GeV



Many thanks to the rebaselining team that provided the models that are integrated in the code

Luminosity goal significantly impact minimum cost For L=1x10<sup>34</sup>cm<sup>-2</sup>s<sup>-1</sup> to L=2x10<sup>34</sup>cm<sup>-2</sup>s<sup>-1</sup>:

Costs 0.5 a.u. And O(100MW)



Cheapest machine is close to lowest power consumption => small potential for trade-off

**XbFEL** 

### Electron Linac RF Unit Layout





This unit should provide ~488 MeV acceleration beam loading. Need 12 RF units. Cost 51.7 a.u., 4% more than optimum



# Staged Design



Goal: Develop a staged design for CLIC to optimise physics and funding profile, using knowledge from CDR



- First stage: E<sub>cms</sub>=<del>360GeV</del> 380Gev, L=1.5x10<sup>34</sup>cm<sup>-2</sup>s<sup>-1</sup>, L<sub>0.01</sub>/L>0.6
  - Luminosity has been defined based on physics and machine studies in 2014
  - 420 GeV stage has also been explored, but physics prefers 360GeV
- Second stage: E<sub>cms</sub>=O(1.5TeV)
- Final stage: E<sub>cms</sub>=3TeV, L<sub>0.01</sub>=2x10<sup>34</sup>cm<sup>-2</sup>s<sup>-1</sup>, L<sub>0.01</sub>/L>0.3





# High-Gradient and X-Band Development

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# Objectives



One of the key objectives of the CLIC study has been to prove that we can achieve 100 MV/m accelerating gradient necessary for a 3 TeV center of mass collider.

Along with this objective is the requirement that very low emittance bunch trains must be accelerated, meaning that long and short range wakefields must be controlled. This means micron-precision manufacture and assembly along with higherorder-mode suppression.

I will now describe some of these issues.

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#### Accelerating structure







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#### X-band test stands around the world





## Commercial X-band rf power sources







CPI 50 MW, 1.5 μs, 50 Hz

Toshiba 6 MW, 5 µs, 400 Hz

Commercial X-band klystrons at CERN. Availability of **commercial** rf power sources essential for spread and development of technology.

I. Syratchev, G. McMonagle, N. Catalan

CERN, 14 December 2015



### The Xboxes





CPI 50MW 1.5us klystron Scandinova Modulator Rep Rate 50Hz

Current test: Dogleg beam-loading experiment, TD26CC#1 (in CTF3 LINAC)

*Previous tests:* TD24R05 (CTF2, 2013) TD26CC#1 (CTF2, 2013) T24 (Dogleg, 2014-15)



CPI 50MW 1.5us klystron Scandinova Modulator Rep Rate 50Hz

Current test: T24\_OPEN (in halves)

*Previous test:* CLIC Crab cavity (2014-15)



Xbox-3A: OPERATIONAL

Xbox-3B/C/D: COMMISSIONING

4x Toshiba 6MW 5us klystron 4x Scandinova Modulators Rep Rate 400Hz

LLRF, pulse compressors and waveguide network to be completed at the end 2015

Medium power test: 3D printed Ti waveguide (Xbox-3A)

21



### Commercial micron-precision machining



S. Atieh, A. Solodko





Micron-precision turning and milling.

High-gradients, high-frequencies and tight mechanical tolerances go together.
There is a solid industrial supplier base capable of making the micron tolerance parts we need.
The main risk is maintaining continuity – projects and orders are sporatic.



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#### Assembly – still laboratory based

J. Shi











Wuensch, CERN

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# Industrialization



- Currently we order all parts in industry, especially key-technology micron-precision diamond machining, but assemble the structures at CERN (but using commercial furnaces).
- Assembly is a big fraction of the cost.
- We are preparing to go to industry for complete prototype structures.
- This requires that we have our procedure appropriately documented.
- The assembly technology chemistry, heat treatment, etc. was originally taken from NLC/JLC program. Excellent fundamentally but we believe contains unnecessary and poorly justified steps so we are fine tuning it. Requires feedback from testing.
- No company has 50 MW of X-band power.

#### Introduction to the review. Next accelerating structures and plans

N. Catalan Lasheras, X-band accelerating structures review 24.11.2014







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# **TD26CC full history**





#### New directions – milled structures





Milled structures have huge potential advantages - cost, treatment, materials. Early tries with quadrants yielded unsatisfactory results, but don't believe this was end of story. We're back!

X-band structure in halves designed by CERN and built by SLAC

A. Grudiev, H. Zha, V. Dolgashev

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# **T240PEN full history**



# Single cells





There's a hidden story behind the full structures which emerges when looking at single cells.

# SLAC has a long-standing single cell testing program.

Gradients up to 200 MV/m are possible.



V. Dolgashev, EAAC2015 https://agenda.infn.it/contributionDisplay.py?contribId=227&confId=8146





# **Deflecting cavity**









Up to 47 MW!



G. Burt Lancaster crab cavity: rf design and installed in XBox-2.



TM<sub>1,1,0</sub> dipole mode instead of monopole, still very consistent Sc, local power flow.

er 2015





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#### RF design for high gradient

We have well developed rf design criteria which predict the gradient of pulsed high-gradient structures. The criteria cover the physical phenomena which limit accelerating gradient:

- Power flow
- Surface electric field
- Surface magnetic field/pulsed surface heating



 $H_{s}/E_{a}$ 





New CLIC 3 TeV baseline

H. Zha, A Grudiev CERN, 14 December 2015 New local field quantity describing the high gradient limit of accelerating structures A. Grudiev, S. Calatroni, W. Wuensch Phys.Rev.ST Accel.Beams 12 (2009) 102001

 $E_{s}/E_{a}$ 



#### Important dependencies









35



beginning


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## Material dependence in pulsed dc





A. Descoeudres, F. Djurabekova, and K. Nordlund, DC Breakdown experiments with cobalt electrodes, CLIC-Note 875, 2011

CERN, 14 December 2015



## Hardware status and evolution: Large area electrodes







62 mm diameter electrodes separated by precision ceramic spacer, gaps between 10 and 60  $\mu$ m. Very large surface both compared to breakdown crater size and high field region in rf cavities allows study of effects of production (machining, heat treatment, chemistry) and operation (conditioning, breakdown statistics) related issues.

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## Vacuum chamber









#### Walter Wuensch, CERN



CERN

We now use a MOSFET-based commercial switch, which allows us to pulse up to 1 KHz with pulse lengths from 1 to around 8  $\mu$ s (followed by exponential decay).









### Pulsed dc and rf comparison





Our insight: pulses condition the structure rather than breakdowns.

What is the mechanism? Seems to be a hardening process.

Figuring this out could help us pre-process out structures and reduce conditioning time.

CERN pulsed dc system





# CTF3: 2015 - 2016





# **CTF3 Operations**



### Difficult spring and summer

### Very good autumn

#### Programme

- Phase Feed Forward
- Two beam tests with the new module (Wilfrid's talk)
- The Dogleg Experiment (BDR in presence of beam)
- Machine Development
  - Dispersion Control
  - Combined beam emittance reduction
- Beam instrumentation tests in CALIFES (Wilfrid's talk)



# Phase Feedforward Status at CTF3

J. Roberts (CERN, Geneva, Switzerland; JAI, Oxford, UK), P.K. Skowroński, R. Corsini (CERN, Geneva, Switzerland), P.N. Burrows, G.B. Christian, C. Perry (JAI, Oxford University, UK), A. Ghigo, F. Marcellini (INFN/LNF Frascati, Italy).



# Status 2015



- 2.5x lower uncorrected downstream phase jitter (2 degrees -> 0.8 degrees).
- 5x lower corrected downstream phase jitter (1.4 degrees -> below 0.3 degrees).





# Phase Feedforward: Current Jitter Record



- High bandwidth (~30 MHz) correction: Correct variations along the pulse not only jitter on the mean.
- Phase variation along the pulse (between black lines) reduced from 1.68 to 0.26 degrees (mean deviation of samples along pulse).





#### Shutdown Periods and New Installations <sup>17 Dec. 2014</sup> – 9 Mar. 2015



Second Super-structure on the TBM

- Survey of the whole line
- In situ RF measure with network analyser
- RF power chain calibrations



3 High Resolution Cavity BPMs on motorized stages



Irradiation Test Bench (E. Del Busto)

- Rare days of beam unavailability (Laser Pulse Picker power supply, Klystron focalisation coil power supply)
- Nearly no klystron trips (19 411 working hours)

## Energy gain performance

#### Without Priming



Power In / Power Out = 2.44 (
$$S_{12} = 0.64$$
)  
 $E_{gain}$  [MeV] = 100/sqrt(42.6)\*0.23 \* sqrt( $P_{In}$  [MW])  
= coef \* sqrt( $P_{In}$  [MW])

#### 01/121/2015

### Wake Fields Monitors



Connection by waveguide to the gallery



waveguide filters and log-detector crate

- The present installation (16 waveguides + filters) has been developed for the previous TD24.
- The location of the WFM pick-up have changed (2<sup>nd</sup> cell instead of central cell)
- The TE-like and TM-like frequencies are now different (27.3 GHz instead of 24 GHz, and 16.5 GHz instead of 18 GHz)
- Some problems with the log-detector crates (too low bandwidth -> short the final amplifier)

#### WFM resolution

- WFMs: Accurate determination of the beam position in accelerating structures
- ▶ 4 HOM waveguides used for measuring dipole modes
- ► A TE-like mode at ~27 GHz and a TM-like mode at ~17 GHz are measured (on different sides of the waveguides)





**Resolution** estimates near the structure center when the beam is kept still for many pulses

→ However, large discrepancies between channels (to be followed up)



#### **R. Lillestol**

## Angular observation 600-40nm Red Filter OTRI Vertical Polarization



### Angular Distance Between peaks Vertical Polarization



R. Kieffer

#### Terminated Stripline BPM for CLIC TBM

A. B. Morell

• Two units installed: CM.BPL0645, CM.BPL0685



 New FESA class developed for BPM control and data acquisition (TBM and TBL): CLEXBPM.

#### Terminated Stripline BPM for CLIC TBM

A. B. Morell



Parameter	Shorted BPM	Terminated BPM
Stripline length	25 mm	37.5 mm
Angular coverage	12.5% (45°)	5.55% (20°)
Electrode thickness	3.1 mm	1 mm
Outer radius	17 mm	13.54 mm
Ch. Impedance	37 Ω	50 Ω
Duct aperture	23 mm	23 mm
Resolution	2 µm	2 μm
Accuracy	20 µm	20 µm
Time Resolution	10 ns	10 ns









# Applications

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- Linear Colliders High-energy physics facility
- XFELs User facilities for material science, biology, chemistry, etc.
- Compton-scattering sources Laboratory to roomsized X-ray sources, user facility
- Medical compact linacs for proton and carbon ion cancer treatment
- Sub-system energy spread linearizer, deflecting cavity



## Scale of applications





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### The aim of the XbFEL Collaboration is to promote the use of X-band technology for FEL based photon sources.

http://xbandfel.web.cern.ch/





#### It consist of:

RF photocathode gun	→ S band structure delivering beam @7 MeV with 250 pC charge, 2.5 ps (800µm) lengt and 0.25 mm rad emittance				
Injector	→ S-band structures and one X-band structure as linearizer, accelerating beam up to 300 MeV				
Two main linacs	→ Two X-band modules: stage one stage two	0.3 GeV → 2.0 GeV 2.0 GeV → 6.0 GeV			
	rs Room dolivery lines Undula	tor(c) Lacor transport lipo(c)			

Two bunch compressors , Beam delivery lines , Undulator(s), Laser transport line(s)

#### The advantage of using X-band:

- Compact reduction of length with high gradient
- Costs reduction
- Possibility to go to a high repetition rate (up to kHz regime)

Courtesy of A. Aksoy

Turkish project



#### **FERMI perspectives**









- Part of the XbFEL Collaboration spun out from CLIC, planning XbFEL as an upgrade path for the Australian Synchrotron light source.
- > Modelling all XbFEL linac with novel linearlisation scheme.
- Propose an "XBOX3" type test stand at the University of Melbourne.



**Courtesy of M. Boland** 

GdA\_HG2015 - Tsinghua University Beijing China, June 16-19 2015

#### Shanghai Photon Science Center at SINAP



SXFEL: Shanghai Soft X-ray FEL S-band, C-band, X-band Energy: 0.84GeV (Phase I), 1.3GeV (Phase II)

Compact hard X-ray FEL (X-band, S-band) Energy: 6.5GeV, 8GeV (200m linac) Total length: About 550 meters

SSRF: Shanghai Synchrotron Radiation Facility Energy: 3.5GeV, user operation

#### Courtesy of W

# Energy spread linearizer FERMI@Elettra





Routine operation of X-band system for energy spread linearization at FERMI@Elettra based on SLAC XL-5 klystron. Same system installed at PSI.



G. D'Auria

Deflectors for longitudinal bunch profile measurements are another big area.

## <u>Tsinghua</u> <u>Thomson</u> scattering <u>X</u>-ray source (TTX)



Electron beam		Laser beam		Parameters of Scattering X-ray	
Energy	45MeV	Wavelength	800nm		24(00dog) $48(180dog)kov$
Bunch length	1~4ps	Pulse	~30fs	Photon energy	24(900eg)~40(1000eg)kev
		duration		Pulse duration	0.16(90deg)~3(180deg)ps
Charge	~0.7nC	Pulse energy	~500mJ		
Beam size	30x25um	Beam size	~30um	Number photons	8.4X10 <sup>6</sup> (90deg)~5.5X10 <sup>7</sup> (180deg)

# 200MeV linac layout (Preliminary design)



photo-cathodeS-band @ 30MV/mRF Gun1m x1

X-band @ 70MV/m 0.6m x4

## **Compton Back Scattering source**



## Low-emittance pulsed electron gun



- 100 keV DC electron gun;
- pulsed operation by femtosecond laser photoemission;
- 1 pC bunches @ 40 nm rad normalized emittance;
- 10 pC bunches @ 120 nm rad normalized emittance;
- developed @ TU/e, sold through AccTec BV;
- currently under development: pulsed CeB<sub>6</sub> thermionic operation.

# **Basic Layout for ICS**



## **The TULIP Project**





## RF design and diamond machined disk








# Mechanical design











# X-band and high-gradient rf community



Our high-gradient and X-band applications community recently held a workshop in Beijing:

https://indico.cern.ch/event/358352/.



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#### International Workshop on Breakdown Science and High Gradient Technology (HG2015)

June 16-19, 2015 Tsinghua University Beijing, China https://indico.cern.ch/event/358352/

Meeting Chair Tang, Chuanxiang

International Organizing Committee D'Auria, Gerardo (Sincrotrone Trieste) Gai, Wei (ANL) Higo, Toshiyasu (KEK) Tantawi, Sami (SLAC) Wuensch, Walter (CERN)

Local Organizing Committee Chen, Huaibi (Chair) Huang, Wenhui Shi, Jiaru Zhang, Liang Wang, Ping Fan, Xue



# Fundamental studies of high fields



And a workshop dedicated to vacuum arcs https://indico.cern.ch/event/354854/.



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The workshop aims to combine the efforts of researchers in different fields to understand the mechanisms underlying the highly intriguing phenomenon of electrical breakdown. The workshop will cover rf and dc types of electrical breakdowns, including theory, experiment, and simulation. The workshop will be preceded by a half-day minischool on modeling surface (electrode) evolution processes relevant to electrical breakdown phenomena.

#### Topics

Experiments: vacuum arcs, dc spark systems, if accelerating structures, materials, diagnostics, techniques and technologies for high gradients, and arcing in fusion devices. Theory and simulations: surface modification under electric and electromagnetic fields, PIC and PIC-DSMC plasma simulations, dislocation activity, plasma-wall interactions, and surface damage and evolution.

Applications: particle accelerators, discharge-based devices, electrostatic failure mitigation, fusion devices, satellites and other industrial interests.

#### Venue



The workshop will be held in Saariselkä, Lapland. Lappish ruska is the time of beautiful autumn colors.

#### Organizers

Flyura Djurabekova HIP, University of Helsinki, Finland Walter Wuensch, Sergio Calatroni CERN, Switzerland Matthew Hopkins Sandia National Laboratories, USA Yinon Ashkenazy Hebrew University of Jerusalem, Israel

http://indico.cern.ch/event/354854







### Conclusions



The field of high-gradient and high-frequency rf is in a phase of rapid development.

It is benefiting from a confluence of a number of trends: 3-D simulation, precision 3-D machining, power sources, material science, etc.

We understand high-gradient phenomena rather well now and this is resulting in robust optimized designs with still some 10's% increase in gradient in the pipeline.

Significant improvements in cost should be possible.

The potential applications range from very large to rather small scale facilities. We hope to see a few take off in the coming years.





# Thank you for your attention!

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Walter Wuensch, CERN