

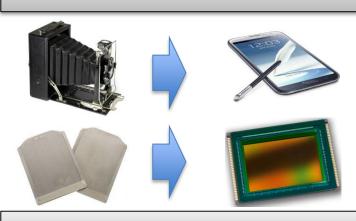
# X- and $\beta$ -ray sensitive CMOS Sensors for Science and Society

M. Deveaux<sup>1</sup>, J. Baudot<sup>3</sup>, M. Kachel<sup>3</sup>, T. Schmid<sup>2</sup>, J. Stroth<sup>1</sup>, M. Winter<sup>3</sup>

- <sup>1</sup> Institute for Nuclear Physics, Goethe-University Frankfurt/M <sup>2</sup> Institute of Biochemistry 1 – Pathobiochemie, Goethe-University Frankfurt/M
- <sup>3</sup> IPHC/CNRS Université de Strasbourg, Strasbourg



# CMOS Monolithic Active Pixel Sensors (MAPS) in optical imaging:



Silicon pixel sensors (e.g. MAPS) caused a revolution in optical **imaging**. They provide:

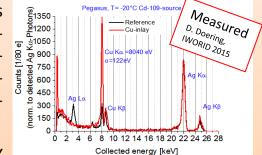
- Higher sensitivity to light
- Real time digital signal processing and data storage
- Reuseability

The knowledge to build radiation sensitive MAPS is available in the high energy physics. However, nuclear imaging (X-ray,  $\beta$ -ray) does still widely rely on photographic films and phosphor imager plates.

# The dream: Repeat this revolution in X- and $\beta$ -ray imaging

#### Ultra fast X-ray fluorescence spectrometer

Each pixel serves as an X-ray spectrometer. A megapixel sensor may provide highly competitive detection performances:



Sensitivity: > 600 keV

**Resolution**: dE ~120 eV (@ 8keV, so far ~ 180 eV) **Counting rate**: few 10 MHz (so far  $\sim$  0.1 MHz)

The device might serve to identify unwanted atoms in materials in real time (e.g. toxines in water).

Challenge: Back-thinning, full depletion

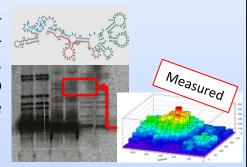
Synergy: Radiation hard vertex detectors and pixel

trackers for FAIR and LHC.

Intended users: Standard applications, real time analysis (e.g. water monitoring, quality assurance).

### Ultra sensitive $\beta$ - autoradiograph

**B**-autoradiography detects radioactively labeled biomolecules. This allows e.g. measure the structure of mRNA (see example). MAPS may increase the



spatial resolution of the measurement. Their excellent sensitivity to β-rays will allow for reducing the related nuclear waste as well as radioactive exposure of personnel and give access to more labels e.g. <sup>3</sup>H.

Challenge: Back-thinning, big surface (stitching), very low intensity measurement (~ 1Bq/cm² for 24 h). Synergy: Ultra thin vertex detectors.

Intended users: Biomedical research centers (example shown: cell regulation & cancer research)

#### True color X-ray cameras

The sensitivity of MAPS for X-ray energies may be used to build true color X-ray cameras (1 full spectrum per group of pixels).



This will provide colored X-ray pictures. Combined with X-ray absorption spectroscopy, it will allow for identifying material signatures in pictures (e.g. copper, iron).

Challenge: Big surface (stitching), high counting rate, integration.

Synergy: Sensors for synchrotron radiation sources. users: Industrial quality assurance, homeland security, medical diagnosis.

# Mimosa-26 AHR

#### **Technologies and deliverables**

MAPS are routinely used in high energy physics (e.g. STAR HFT). Their sensitivity to soft X- and  $\beta$ rays is established. We propose to adapt them to the use cases:

**X-ray spectrometer**: Fully depleted, backthinned sensor with few MPixel, 1kfps analog frame readout.

**β-autoradiograph:** Stitched, backthinned ~100cm<sup>2</sup> sensor. Digital readout, data sparsification.

X-ray camera: Stitched, backthinned ~100cm<sup>2</sup> sensor. Fast analog readout with data sparsification.

And integrate them electrically and mechanically to working prototypes.



Ask for details: m.deveaux@gsi.de