



LOW-ENERGY ELECTRON ACCELERATORS

Applications in Medicine and Industry

Wim MONDELAERS

Unit Standards for Nuclear Safety, Security and Safeguards
Institute for Reference Materials and Measurements (IRMM)
Geel, Belgium

willy.mondelaers@ec.europa.eu



APPLICATION

High-energy physics research 120

Synchrotron radiation sources 50

Ion beam analysis 200

Photon or electron therapy 9100

Hadron therapy 30

Radioisotope production 550

Ion implantation 9500

Neutrons for industry or security 1000

Radiation processing 2000

Electron cutting and welding 4500

Non-destructive testing 650

TOTAL 27700


**Accelerators in the
world *

year 2007

(approximate numbers)**

* R. Hamm
at 9th ICFA Seminar
October 30, 2008

Low-energy electron machines



1. Basic principles of X-ray production
→ *bremsstrahlung*
→ *synchrotron radiation*

2. Physical, chemical and biological aspects of the application of electrons and bremsstrahlung photons

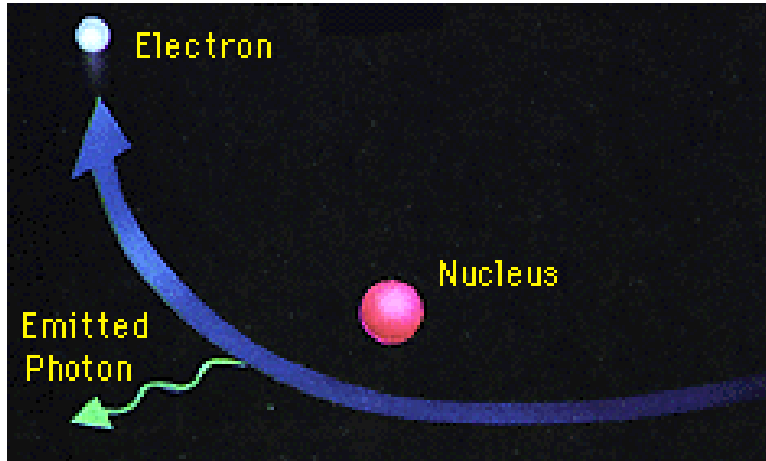
3. Electron accelerators in medicine

4. Electron accelerators in industry

5. Electron storage rings for medicine and industry

Radiation of electrons in a transverse field

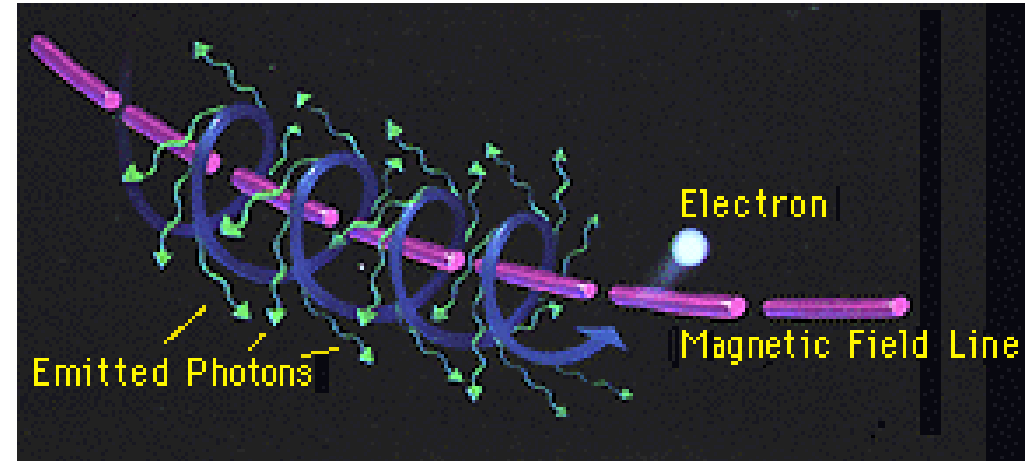
Coulomb field of atomic nuclei



BREMSSTRAHLUNG

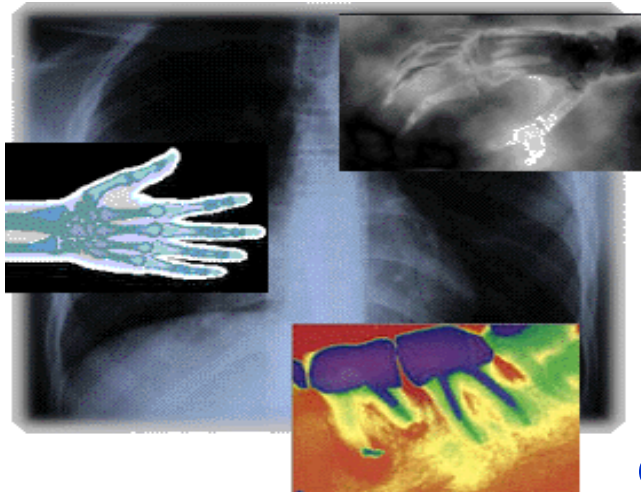
braking radiation

Magnetic field



**SYNCHROTRON
RADIATION**

Low-energy electron accelerators in medicine

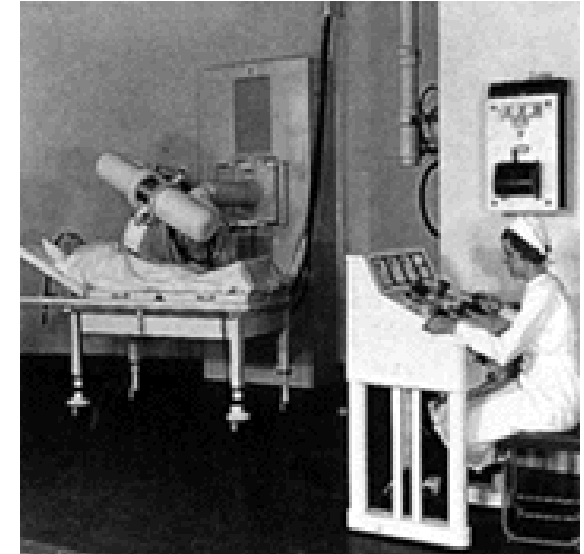


1895 Röntgen
discovery of X-rays

1896 Becquerel
discovery of radioactivity

diagnosis

treatment



X-ray radiography

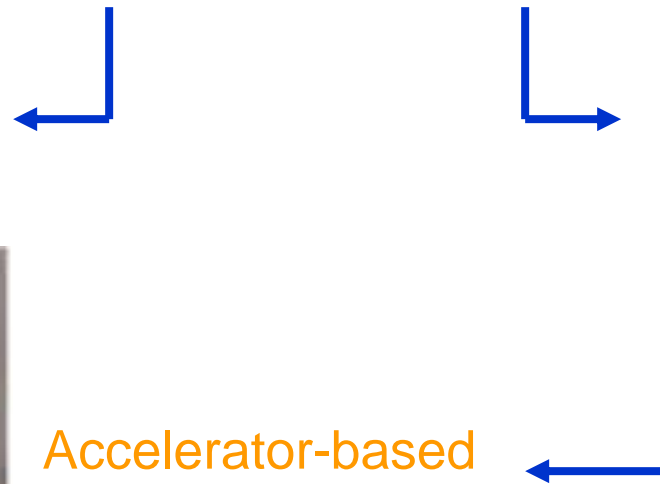
X-ray radiotherapy



Accelerator-based
radiotherapy

Radioactive sources

skin-sparing ↑
side scatter ↓
depth-dose ↑



Accelerator-based radiotherapy

1937 first hospital-based VAN DE GRAAFF

1946 first hospital-based BETATRON + WILSON:
use of protons and ions

1952 first hospital-based RF LINAC

1990 first hospital-based PROTON SYNCHROTRON



Now electrons and photons: routine therapy



conformal therapy

protons and ions

unconventional

Low-energy electron accelerators in industry



- 1905 APPLEBY and MILLER, patent:
*'use of X-rays to bring about an improvement in
the conditions of foodstuffs'*
- 1956 JOHNSON and JOHNSON
sterilisation of medical devices

INDUSTRY

in a car:

in an airplane:

at the doctor:

in the supermarket:

in the clothing shop:

at home:

in the human body:

radiation processing

dashboard, tyres, cables, painting ...

constructional components ...

syringes, pharmaceuticals, sterile dressings

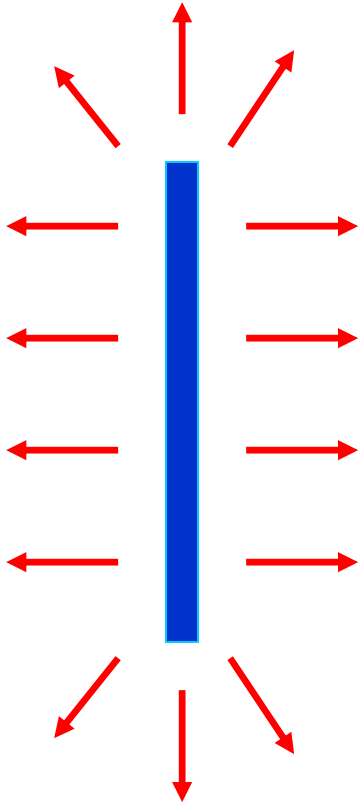
strawberries, red meat, shrink packaging materials ...

permanently-creased trousers or T-shirts, raincoats ...

electrical cables, parquet

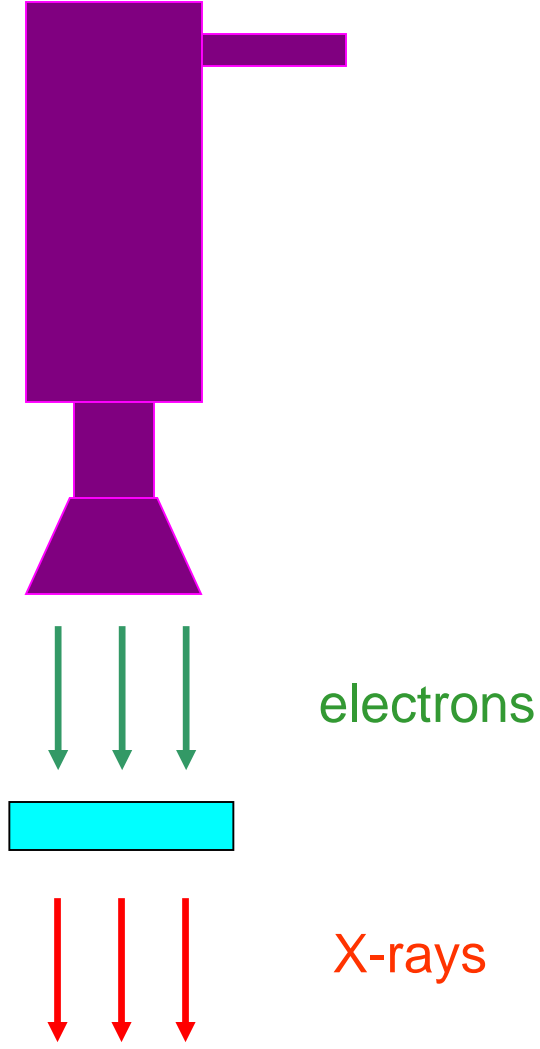
prostheses, catheters, advanced drug-delivery systems ...

γ - rays



electrons

X - rays



^{60}Co	5.2 years 1.173 MeV, 1.333 MeV 14.8 kW / MCi
^{137}Cs	30.2 years 0.622 MeV 3.3 kW / MCi

**5 MeV photons
10 MeV electrons**

**Nuclear reactions
Activation**

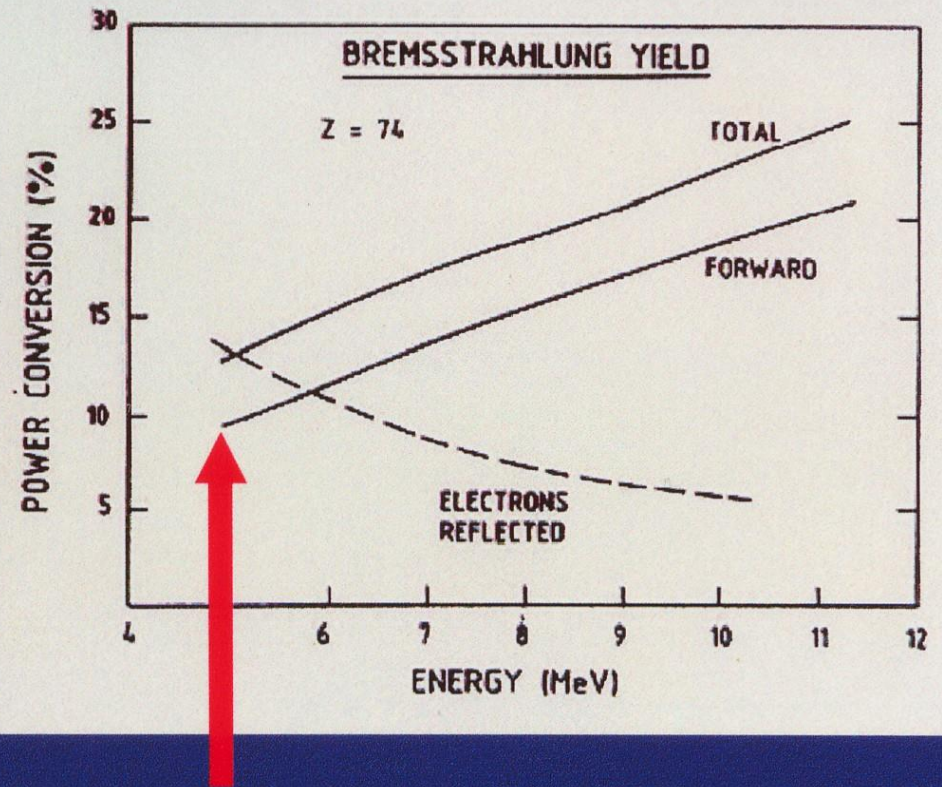
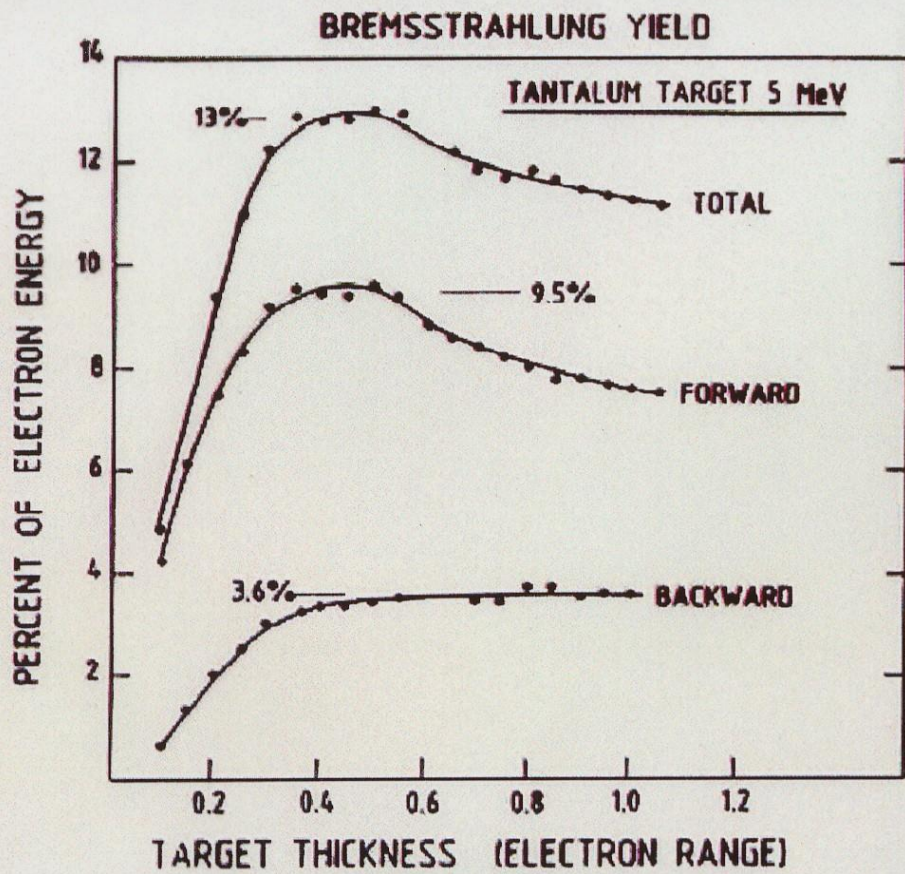
Bremsstrahlung production

COLLISION STOPPING POWER → HEAT !!!

$$-\left(\frac{dT}{dx}\right)_c = 2\pi \frac{e^4 N Z}{m_e \beta^2 c^2} \left[\ln \frac{m_e \beta^2 c^2 T}{2I^2 (1-\beta^2)} + (1-\beta^2) - \ln 2 (2\sqrt{1-\beta^2} - 1 + \beta^2) + \frac{[1-\sqrt{1-\beta^2}]}{8} \right]$$

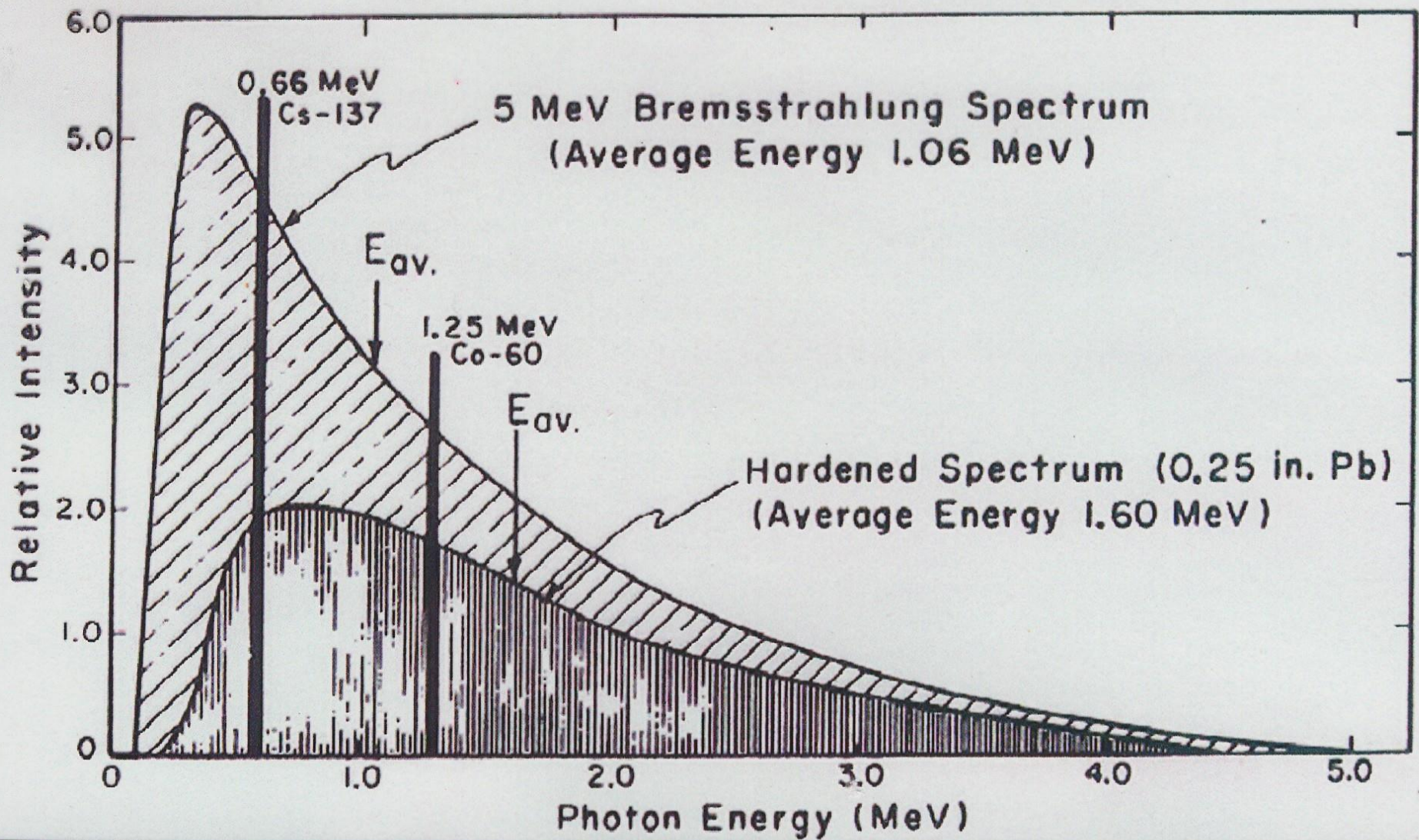
BREMSSTRAHLUNG STOPPING POWER

$$-\left(\frac{dT}{dx}\right)_r = \frac{N T Z (Z+1) e^4}{137 m_e^2 c^4} \left[4 \ln \left(\frac{2T}{m_e c^2} \right) - \frac{4}{3} \right]$$

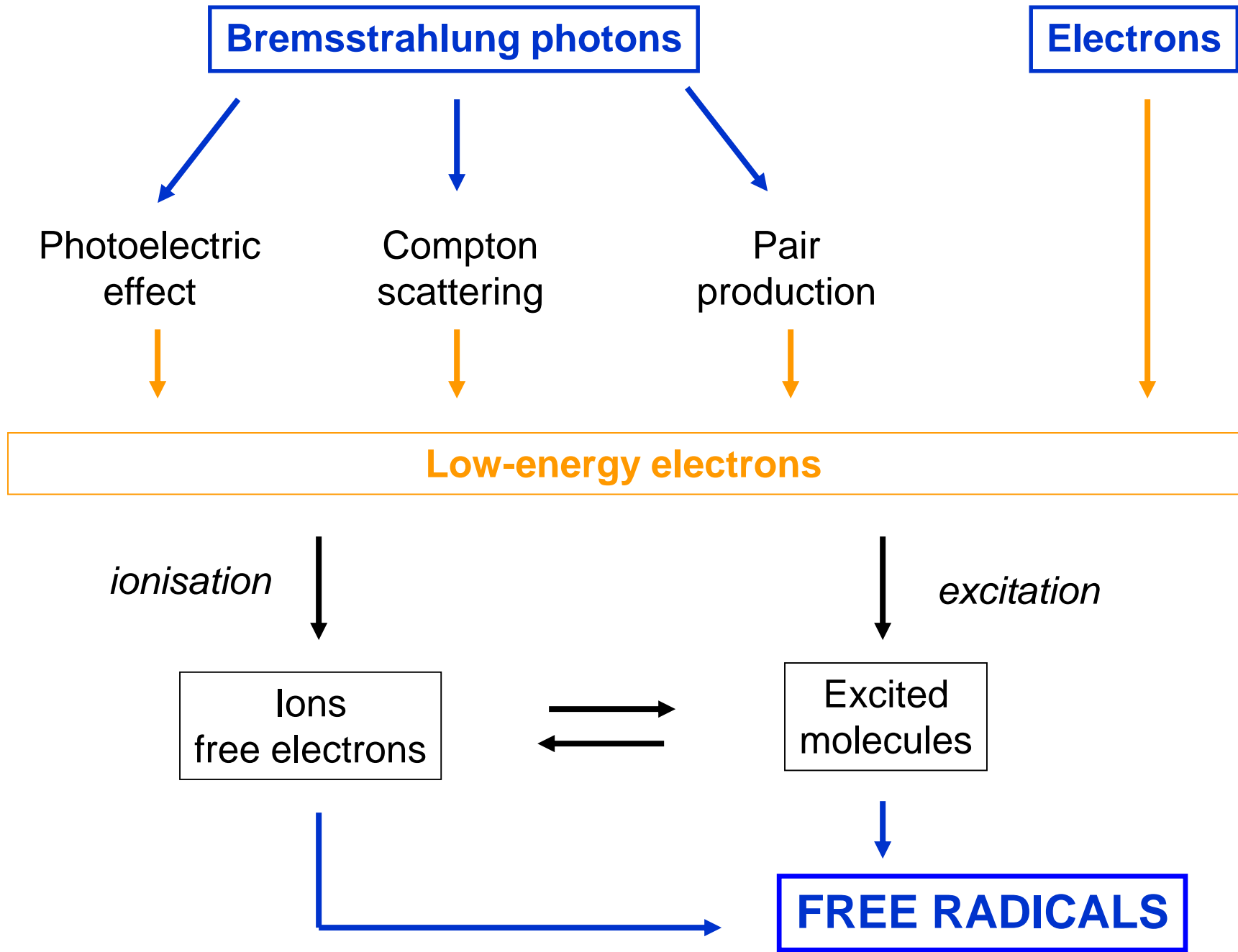


Bremss.eff. 9.5%

1 MCi of ^{60}Co \leftrightarrow 5 MeV / 155 kW



Bremsstrahlung spectrum



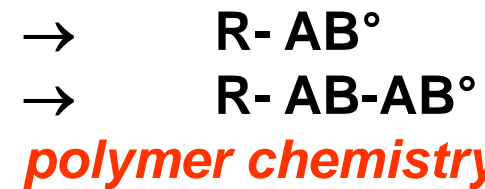
FREE RADICALS



- damage DNA

radiotherapy
food irradiation
sterilisation

- chain reaction



- special chemical reactions

radiation synthesis

- graft a second polymer

curing
biomaterials

Physical, chemical and biological effects
~ deposited energy



DOSE = deposited energy per unit mass

$$1 \text{ Gray} = 1 \text{ J / kg}$$

$$1 \text{ Gy} = 100 \text{ rad}$$

$$4.2 \text{ kGy in water} \rightarrow 1^\circ \text{ C}$$

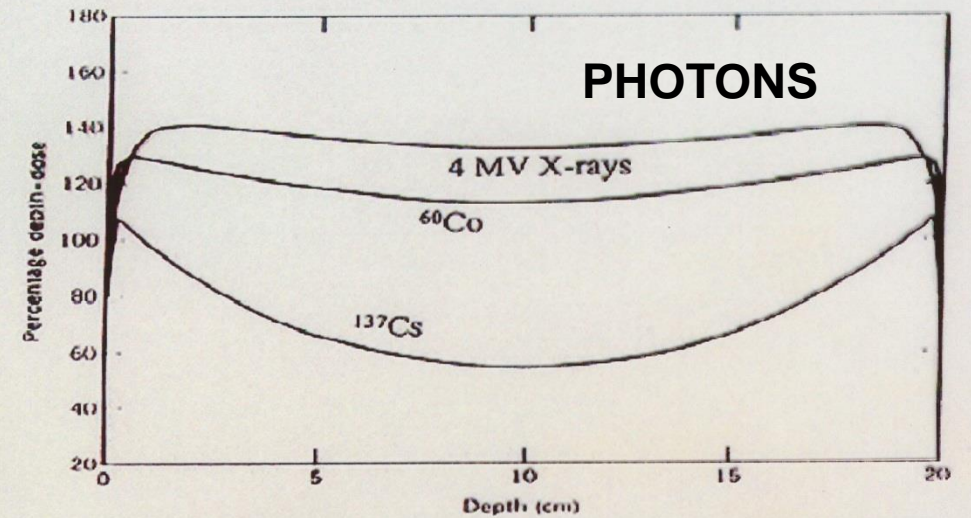
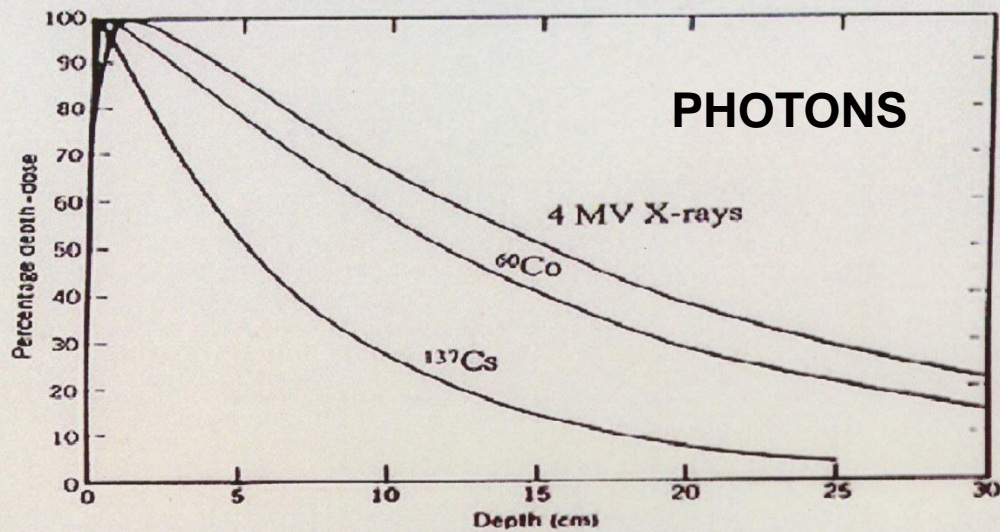
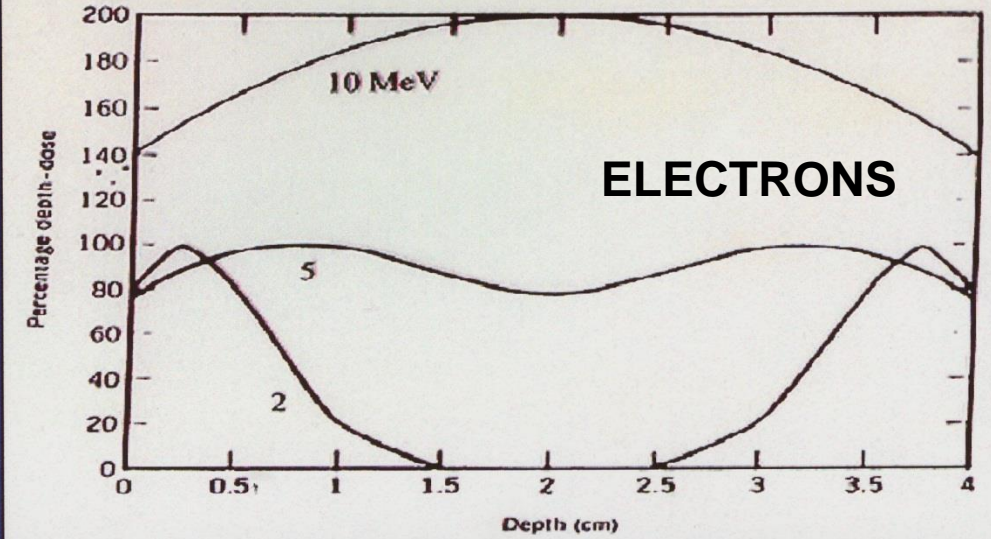
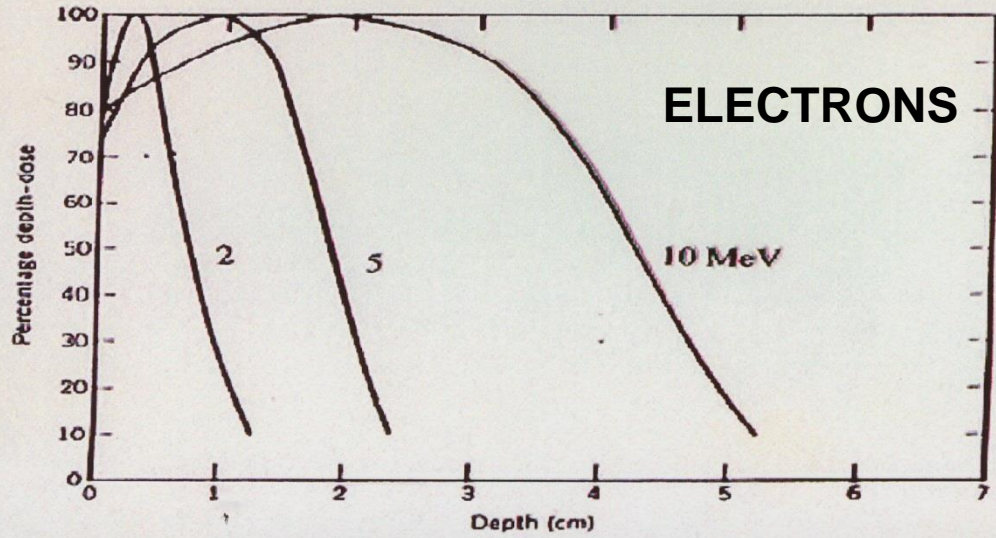
⇒ high yields of reactive species at low temperatures

ELECTRONS or PHOTONS

similar end products

different spatial distributions

Single-sided irradiation



PATIENT

Initial physical,
chemical and
biological
properties

MATERIAL

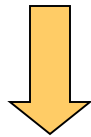


RADIATION

**TREATED
PATIENT**

Altered physical,
chemical and
biological
properties

**PROCESSED
MATERIAL**



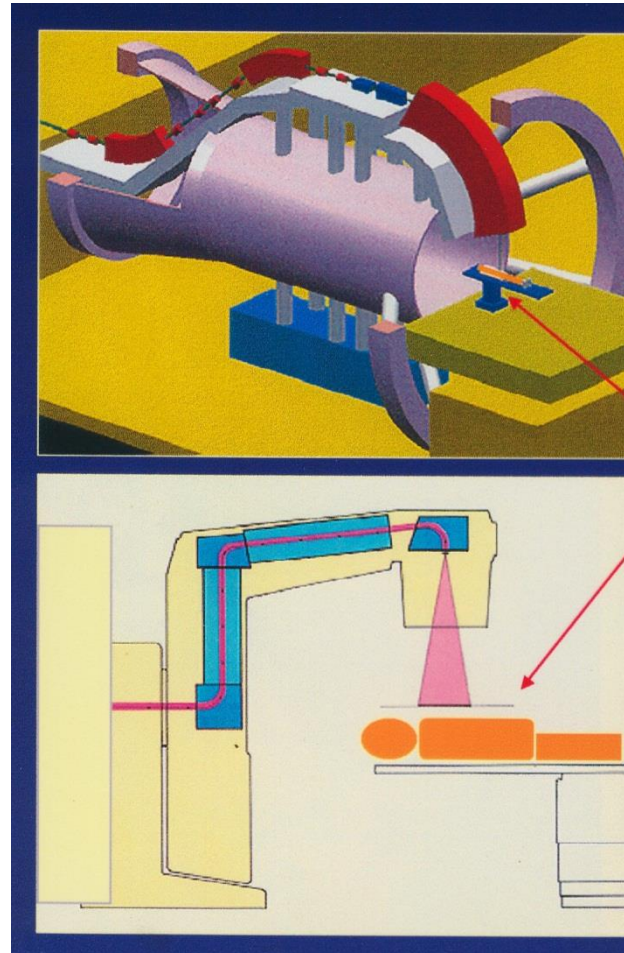
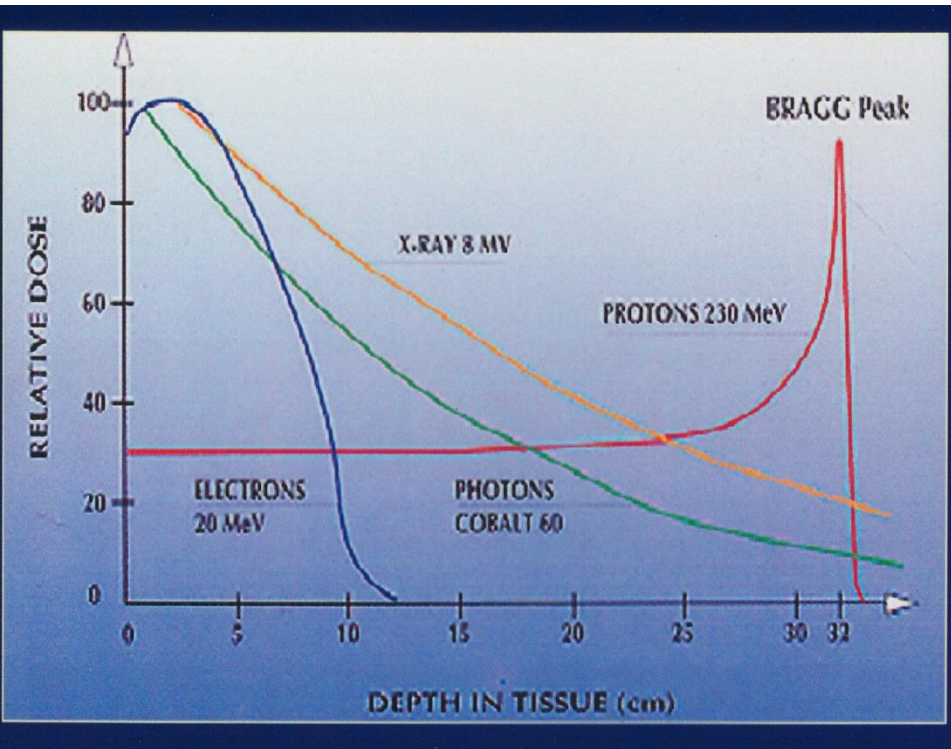
Quality of life ↑
% survival ↑



Quality ↑
new features

!!! Minimum of side effects !!!

Low-energy electron accelerators in medicine

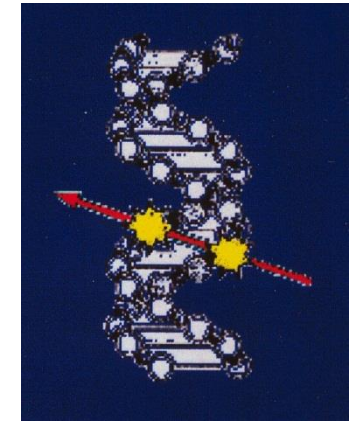
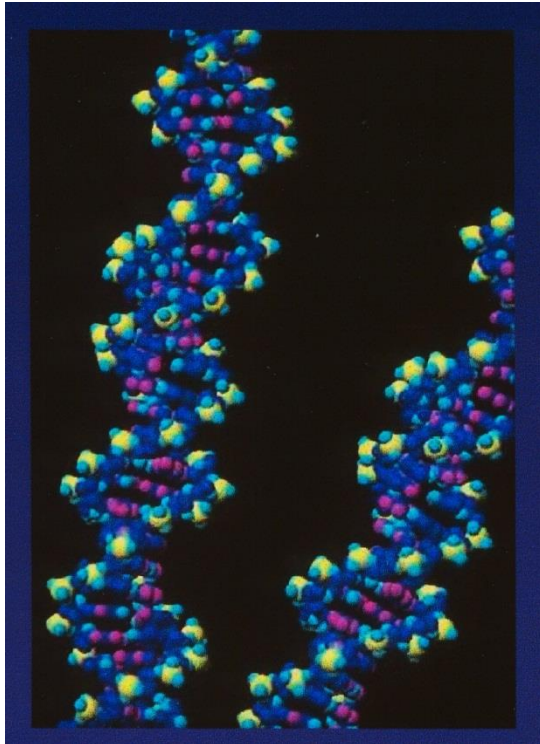


230 MeV protons
only gantry is shown

patient

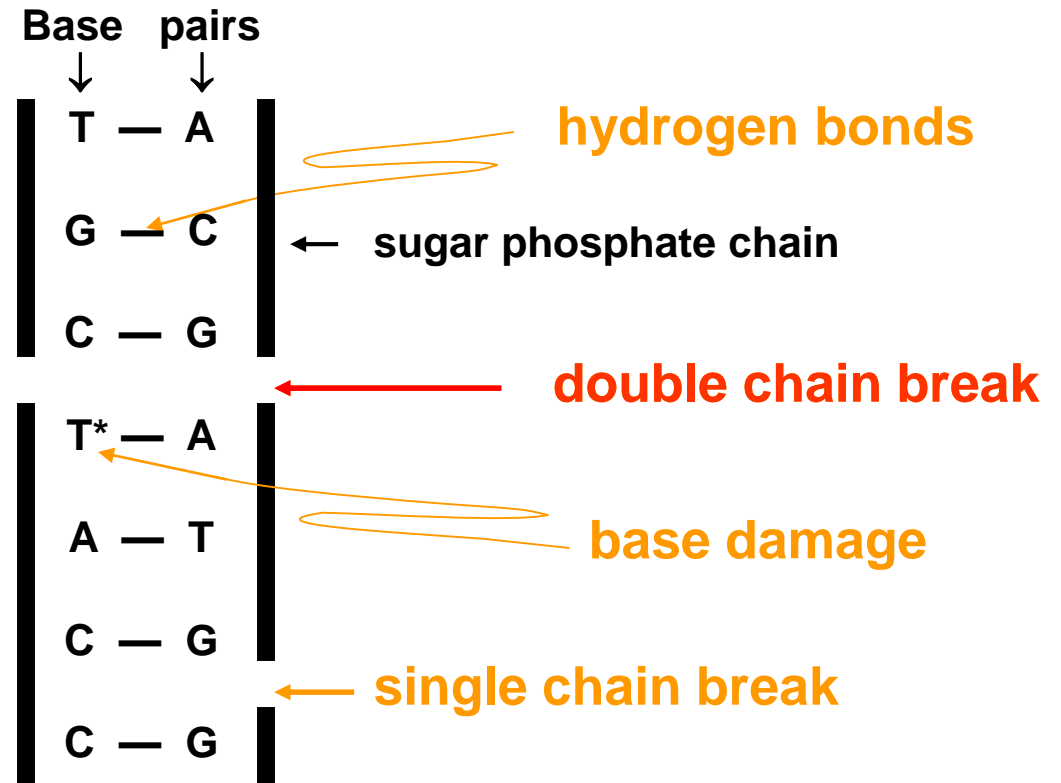
8 MeV photons
accelerator and gantry
are shown

Photons and electrons in radiotherapy



Radiation damage to DNA:

- direct
- indirect by free radicals and reactive species

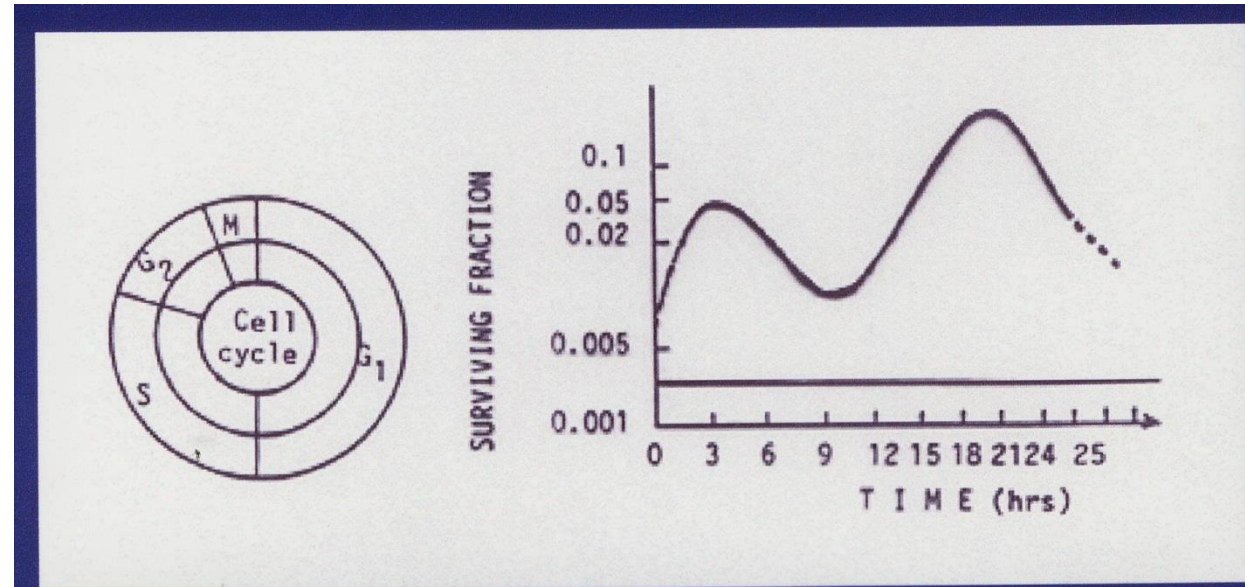
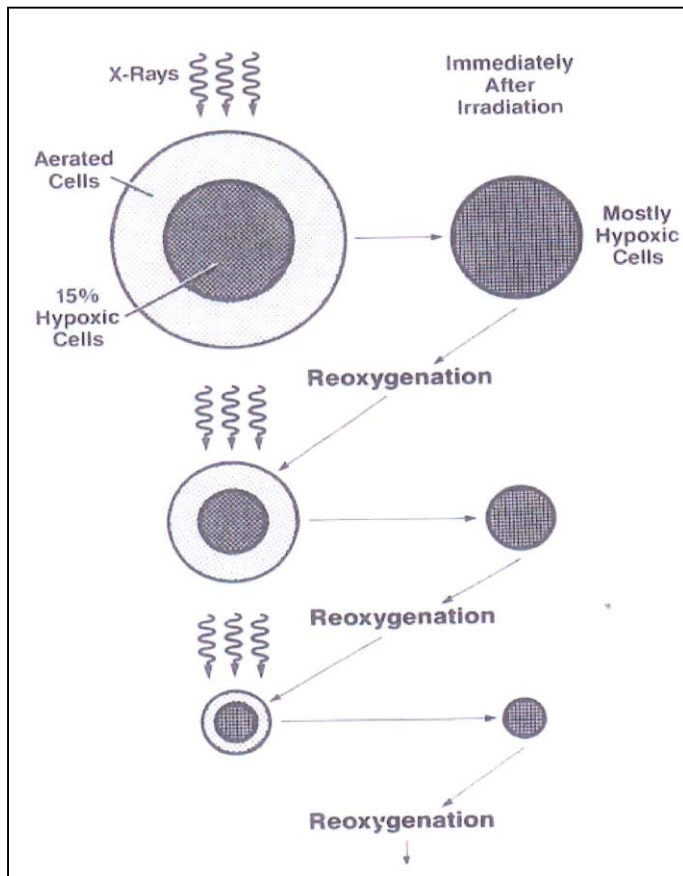
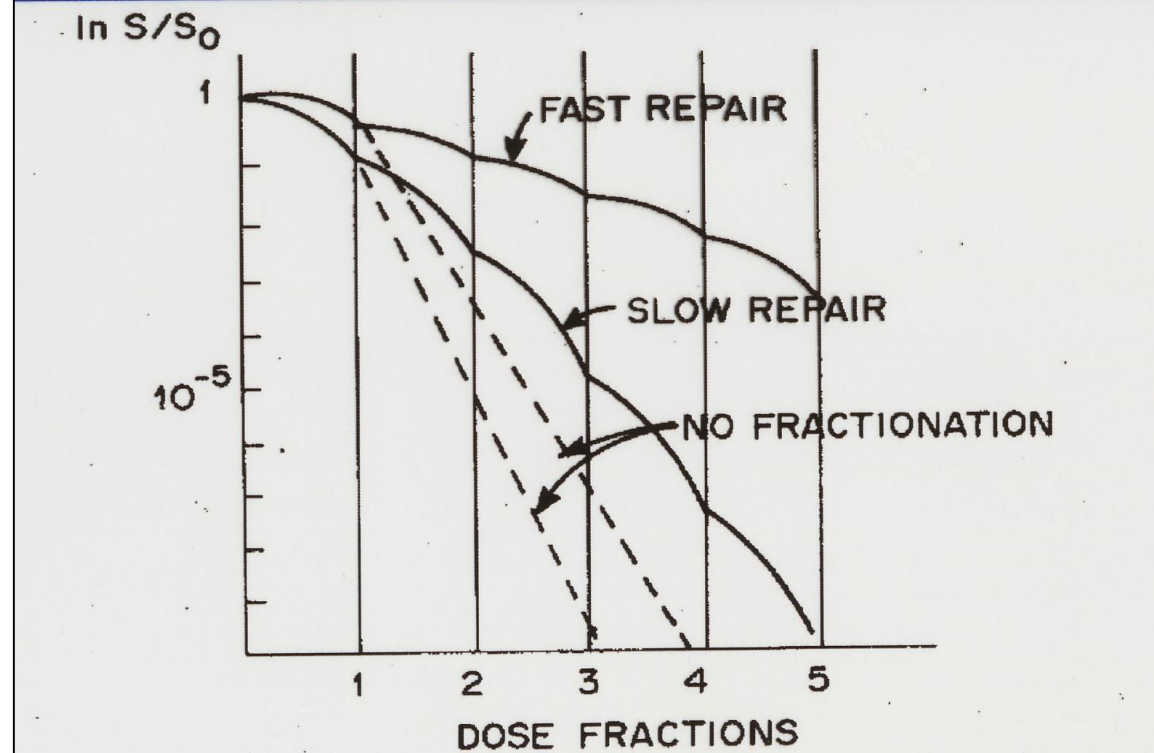


Repair mechanisms

60 Gy survival probability
 10^{-9}

Dose fractionation

- dose-dependent survival fraction
- oxygenation
- radiosensitivity during cell cycle

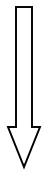


Radiotherapy

30 fractions of 2 Gy

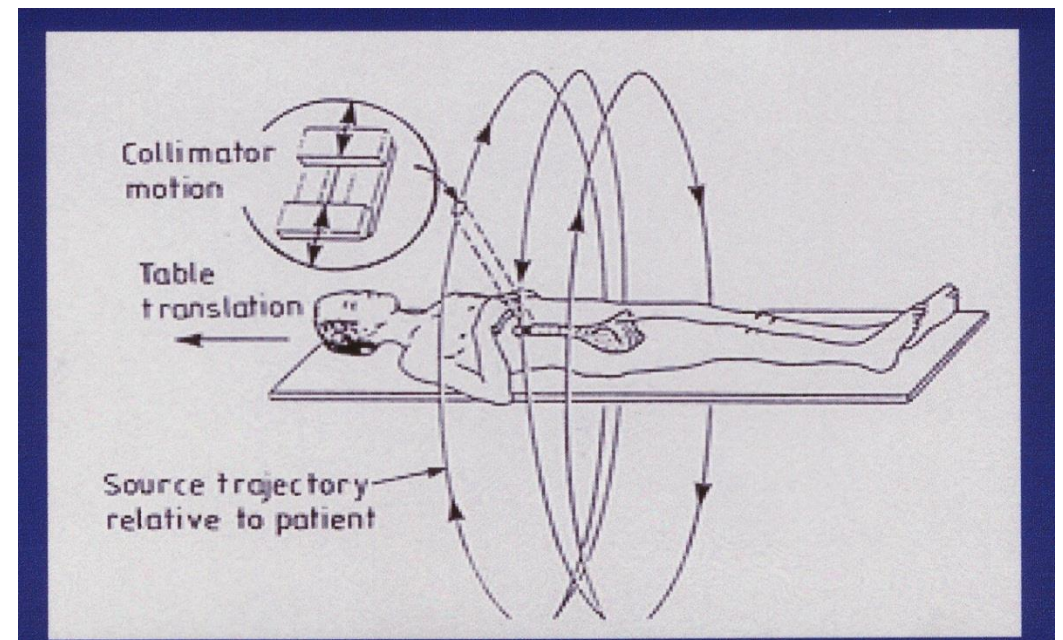
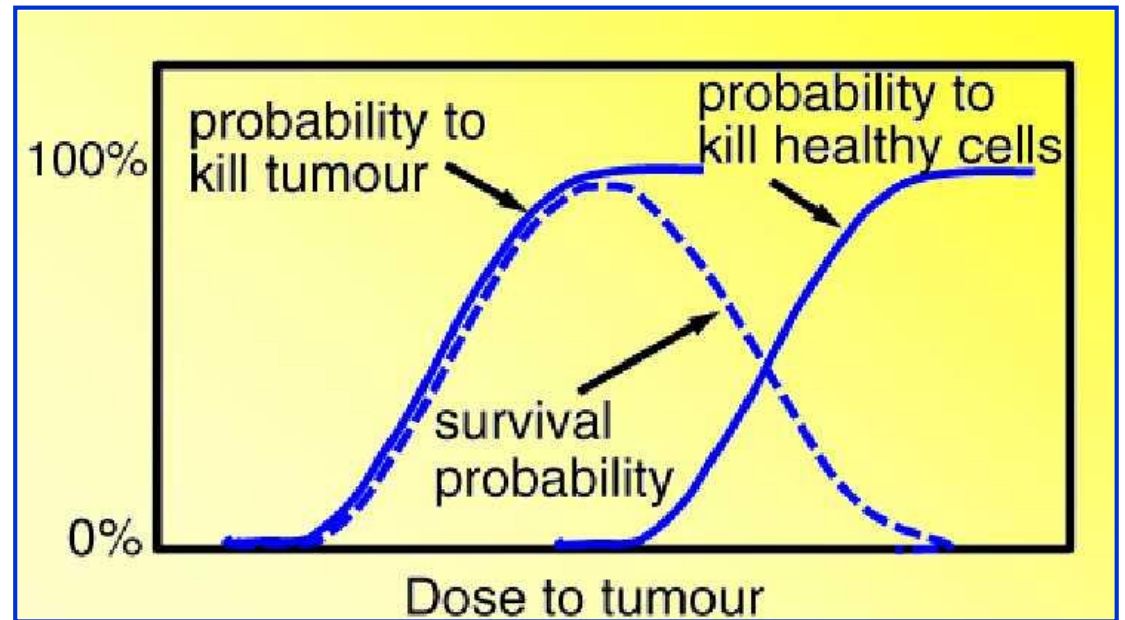
4 Gy / min

40 x 40 cm²

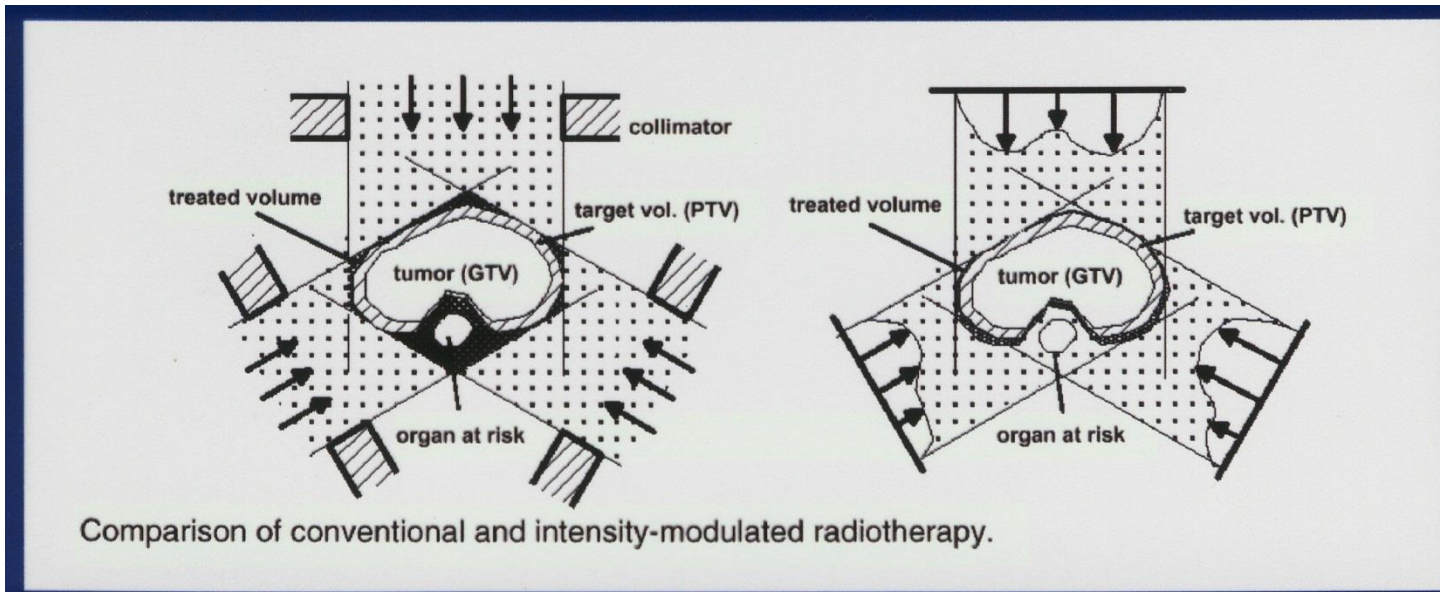
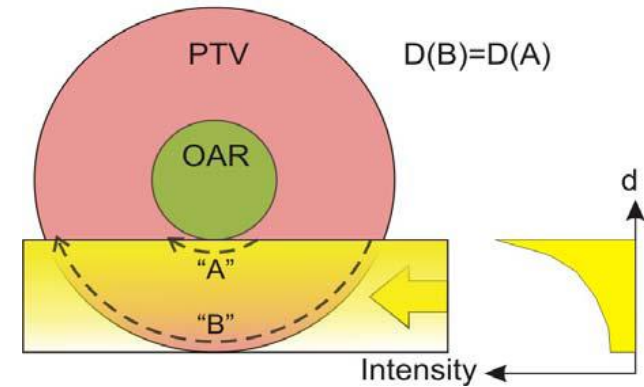
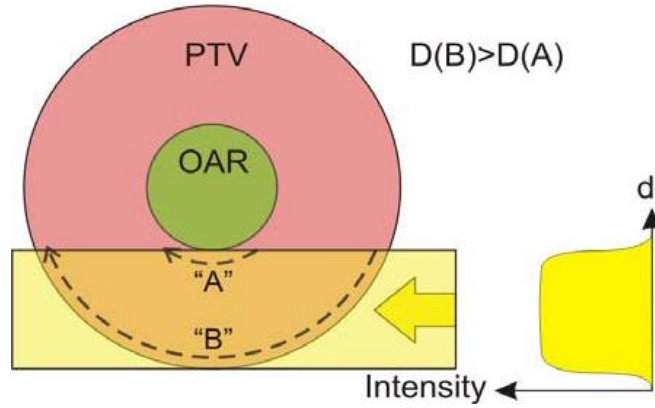
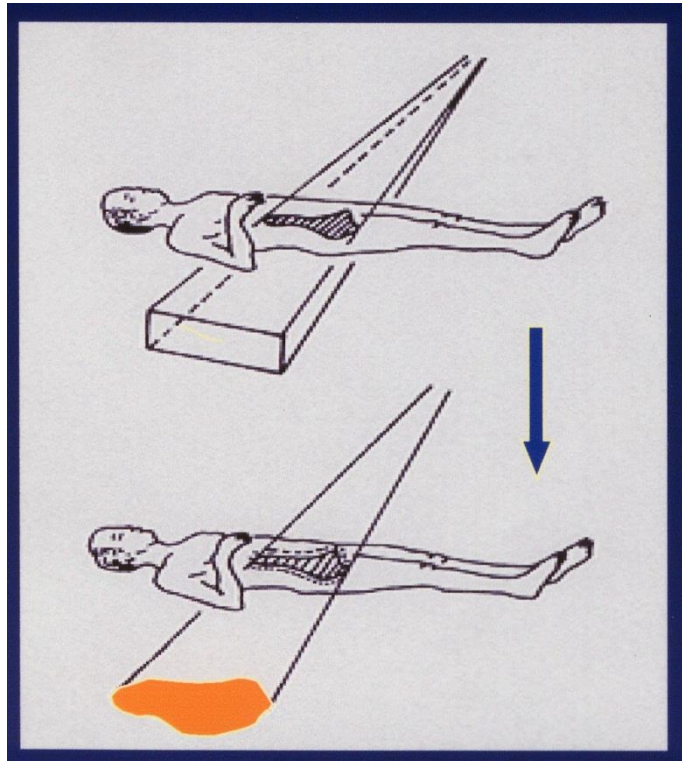


Accuracy of dose delivery
 $\pm 3.5\%$

**Treatment dose
PLANNING
DELIVERY**

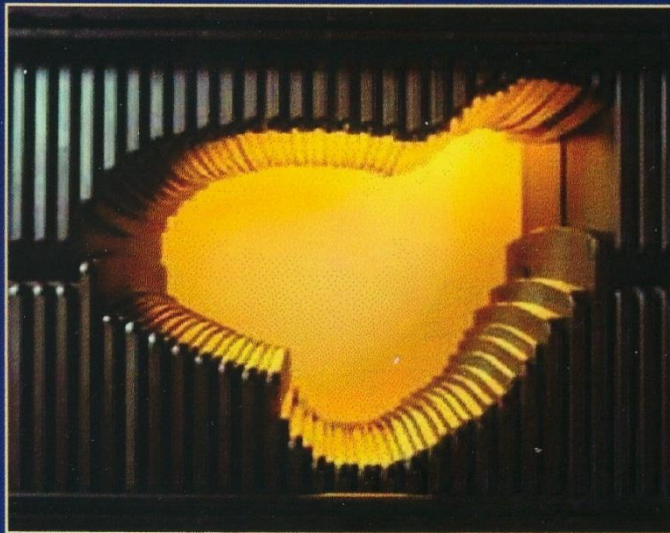


Conformal therapy: IMRT

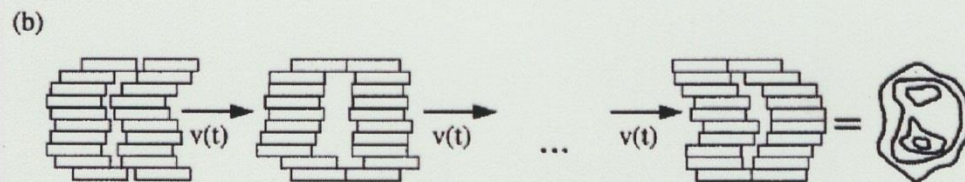
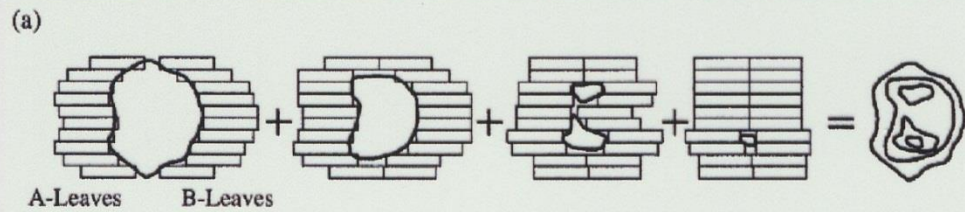
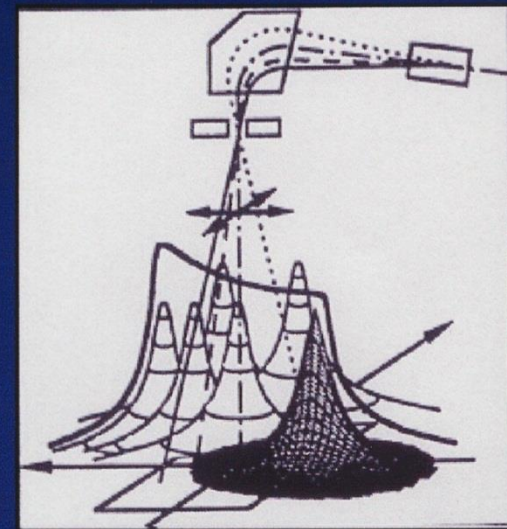


IMRT

Multileaf collimation



Scanned elementary beams



Intensity modulation with a multi-leaf collimator using the static technique (a) and the dynamic technique (b).

Radiation field requirements

BEAM

- well defined
- variable in size
- moveable in three dimensions
- variable energy
- variable intensity
- X-ray \Leftrightarrow electron mode
- pure and well-confined

TREATMENT UNIT

- reliable and reproducible
- easy maneuverable
- simple and fail-safe
- very compact

DOSE RATE

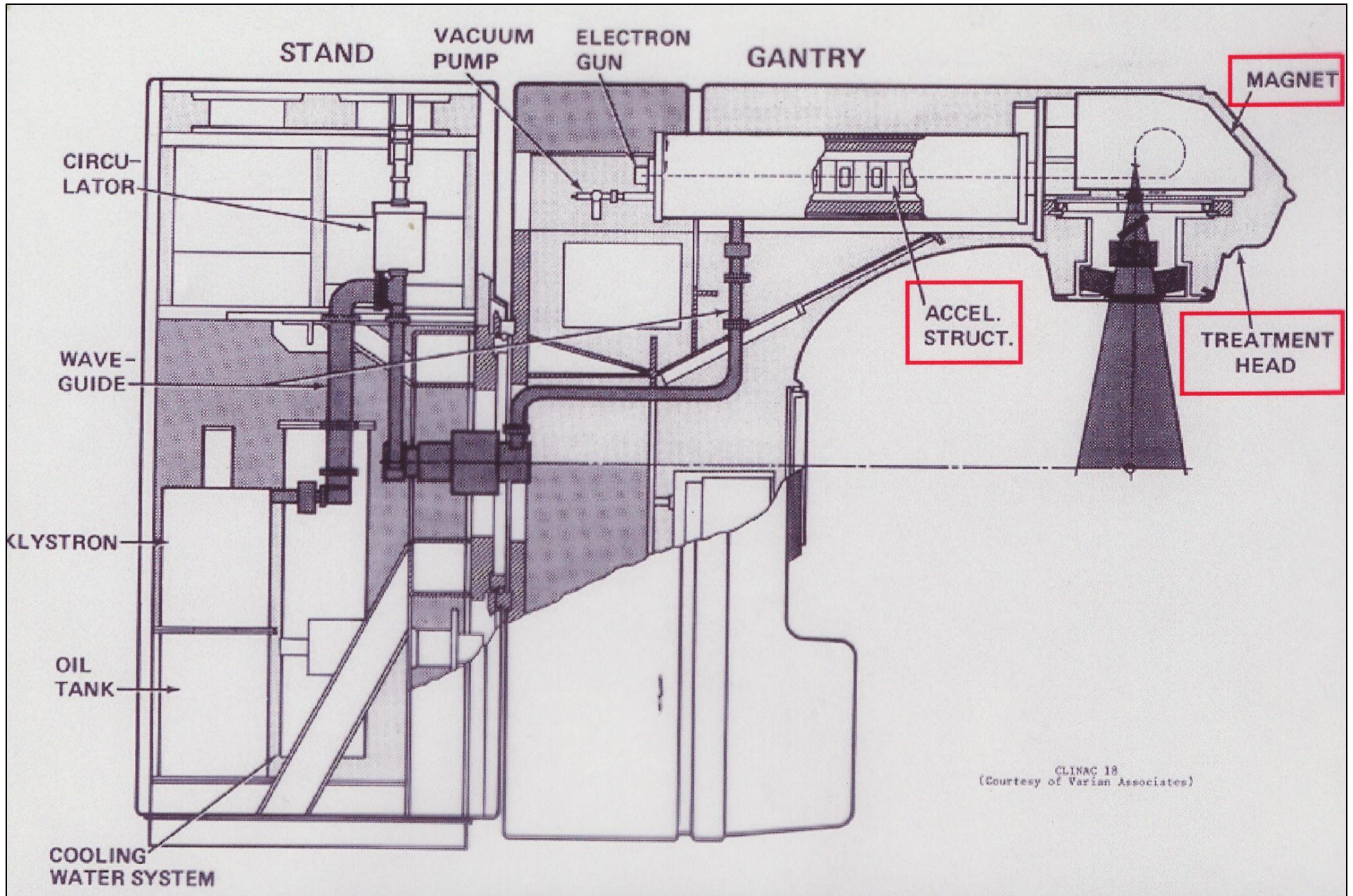
- high
- irradiation time \sim 1/2 minute
- accurately monitored
- fail-safe feedback to accelerator

DOSE DISTRIBUTION

- uniform or
- non-uniform in predefined way
- controllable
- reproducible
- stable

Machine requirements

- energy range 4 - 25 MeV
- intensity range 0.5 - 50 μA
- dose rates 1 - 4 Gy / min
- number of electron energies 5
- number of X-ray energies 2
- homogeneity of X-ray fields 5 % over 40 x 40 cm²
- homogeneity of electron fields 5 % over 25 x 25 cm²
- leakage doses below 10⁻³ at 1 m
- gantry rotation 360°
- isocentre definition 1 mm
- degrees of freedom 15 (rotation and translation)
- good definition at target energy, position, direction
- volume 5 x 3 x 3 m³



Energy of the electron accelerator

$$V = \sqrt{(1 - e^{-2\tau})P_0 R_0 L} - \frac{R_0 L I}{2} \left[1 - 2\tau \frac{e^{-2\tau}}{1 - e^{-2\tau}} \right]$$

V = energy of accelerator section in MeV

L = length accelerator structure in meters

P_0 = high-frequency peak power in MW

R_0 = shunt impedance in $M\Omega/m$

τ = attenuation constant

I = accelerated peak current in Amperes

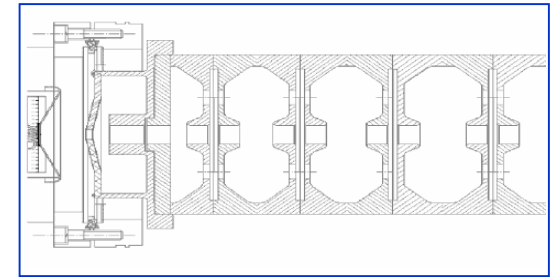
Accelerating structures



Energy: 4 - 25 MeV

Length: ~ 1 m

HF power: 2 - 5 MW_p
5 - 10 MW_p



magnetron
klystron



Shunt impedance ↑↑

Disc-loaded waveguides

$$R_0 = - \frac{E_0^2}{\frac{dP}{dz}}$$

- travelling wave structure
- standing wave structure



- biperiodic structure
- side-coupled structure

Energy variation

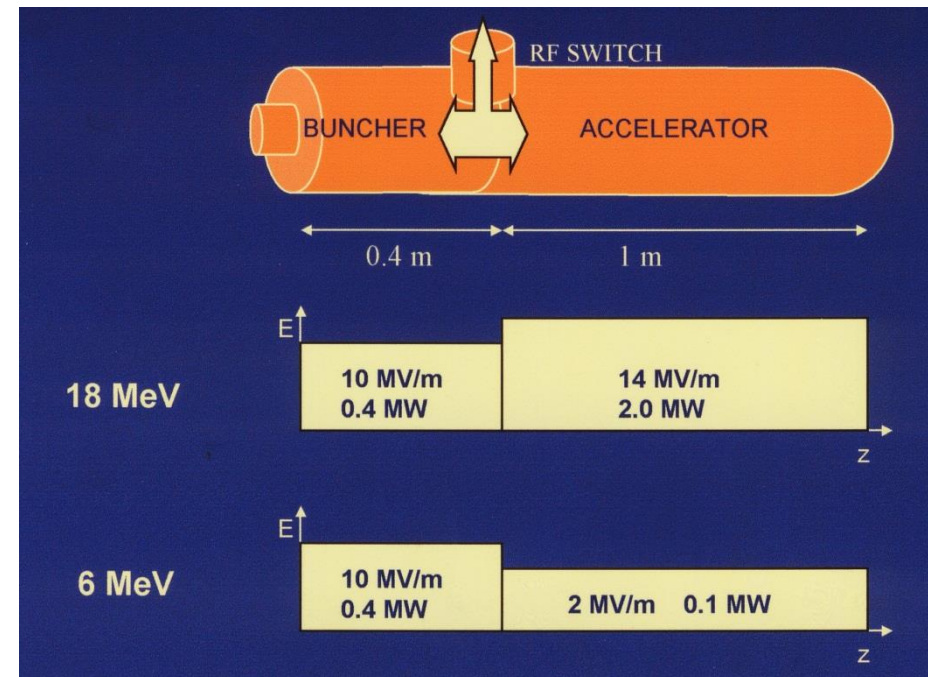
1. Variation of input power P_0 or accelerated current I

$$V = \sqrt{(1 - e^{-2\tau})P_0 R_0 L} - \frac{R_0 L I}{2} \left[1 - 2\tau \frac{e^{-2\tau}}{1 - e^{-2\tau}} \right]$$

BEAM LOADING

2. Variation of RF frequency

3. Buncher + accelerator section



Electrons in bending magnet systems

$$\text{Magnetic rigidity} \quad \chi_b = B\rho = \frac{1}{299.79} \sqrt{V(V + 1.022)}$$

V = energy of electrons in MeV

B = magnetic field induction in Tesla

ρ = bending radius in meters

$$\text{Excitation of room-temperature magnet} \quad NI \approx \frac{B}{\mu_0} g$$

NI = number of Ampere-turns

B = magnetic field induction in Tesla

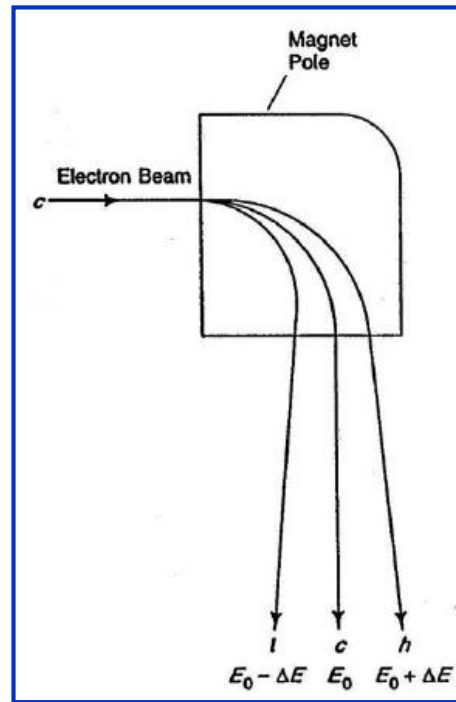
g = gap between magnet poles in meters

$\mu_0 = 4\pi \cdot 10^{-7} \text{ Tm/A}$

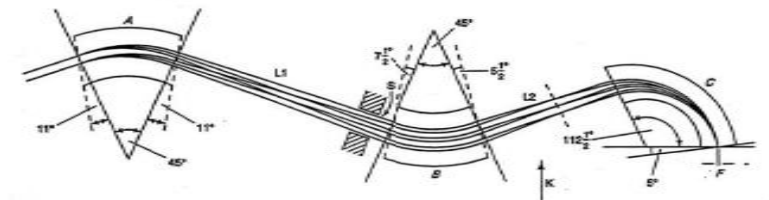
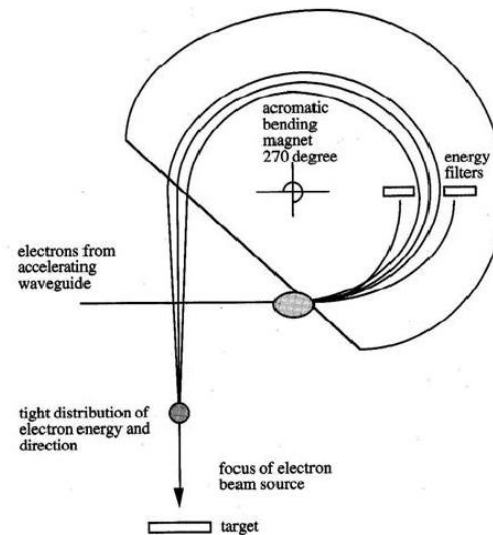
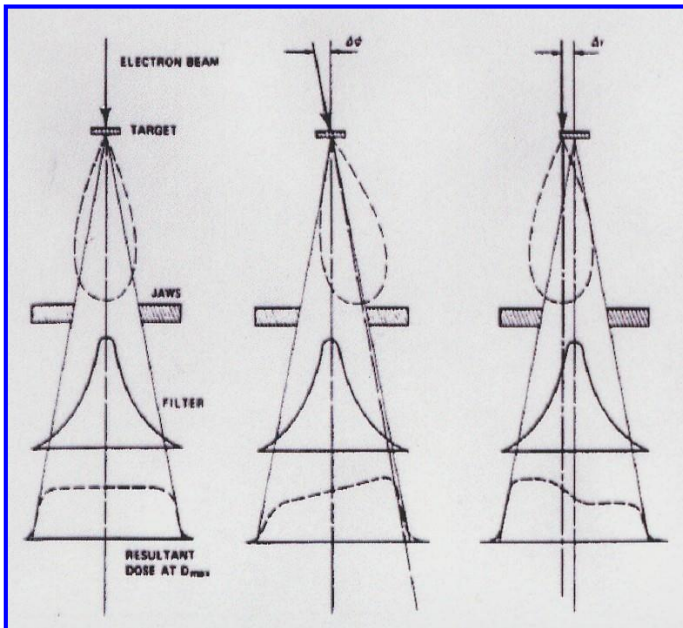
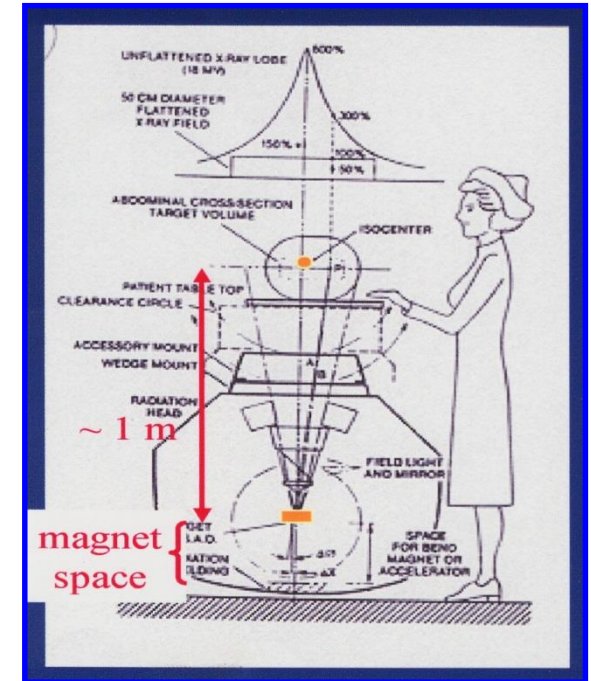
Bending magnet systems

$$x_1 = m_{11}x_0 + m_{12}x'_0 + m_{13} \frac{\Delta p}{p}$$

$$x'_1 = m_{21}x_0 + m_{22}x'_0 + m_{23} \frac{\Delta p}{p}$$



Energy spread
 medical ~ 10 %
 research < 1 %



Bending magnet systems

TRANSPORT calculations

DRIFT PIECE

Length L

$$M_H = \begin{pmatrix} 1 & L & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 1 \end{pmatrix}$$

$$M_V = \begin{pmatrix} 1 & L \\ 0 & 1 \end{pmatrix}$$

HOMOGENEOUS BENDING MAGNET

Length L

Bending angle α

Bending radius ρ

$$M_H = \begin{pmatrix} \cos\alpha & \rho\sin\alpha & \rho(1 - \cos\alpha) \\ -\frac{\sin\alpha}{\rho} & \cos\alpha & \sin\alpha \\ 0 & 0 & 1 \end{pmatrix}$$

$$M_V = \begin{pmatrix} 1 & \rho L \\ 0 & 1 \end{pmatrix}$$

WEAK FOCUSSING BENDING MAGNET

Field index $0 < n < 1$

Length L

Bending angle α

Bending radius ρ

$$M_H = \begin{pmatrix} \cos\sqrt{1-n}\alpha & \frac{\rho\sin\sqrt{1-n}\alpha}{\sqrt{1-n}} & \frac{\rho(1-\cos\sqrt{1-n}\alpha)}{1-n} \\ -\frac{\sqrt{1-n}\sin\sqrt{1-n}\alpha}{\rho} & \cos\sqrt{1-n}\alpha & \frac{\sin\sqrt{1-n}\alpha}{\sqrt{1-n}} \\ 0 & 0 & 1 \end{pmatrix}$$

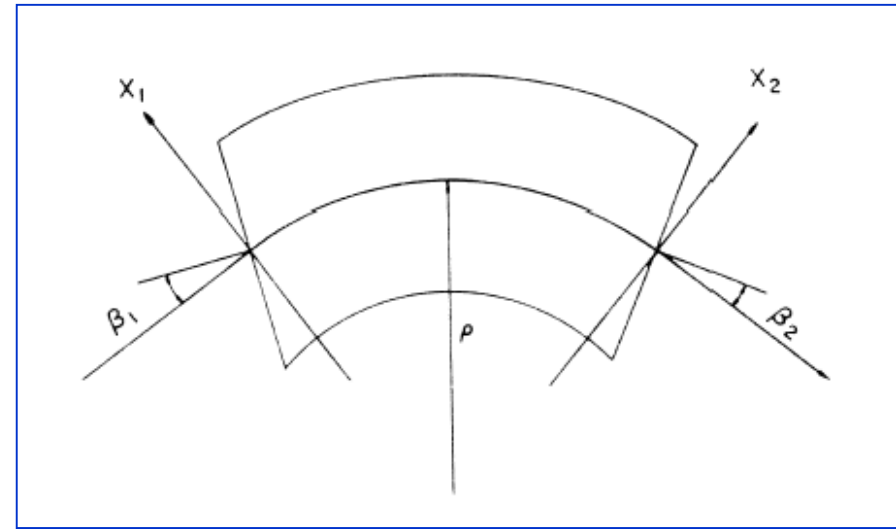
$$M_V = \begin{pmatrix} \cos\sqrt{n}\alpha & \frac{\rho\sin\sqrt{n}\alpha}{\sqrt{n}} \\ -\frac{\sqrt{n}\sin\sqrt{n}\alpha}{\rho} & \cos\sqrt{n}\alpha \end{pmatrix}$$

HOMOGENEOUS BENDING MAGNET with ROTATED POLE SHOE EDGES

Length L Bending angle α Bending radius ρ

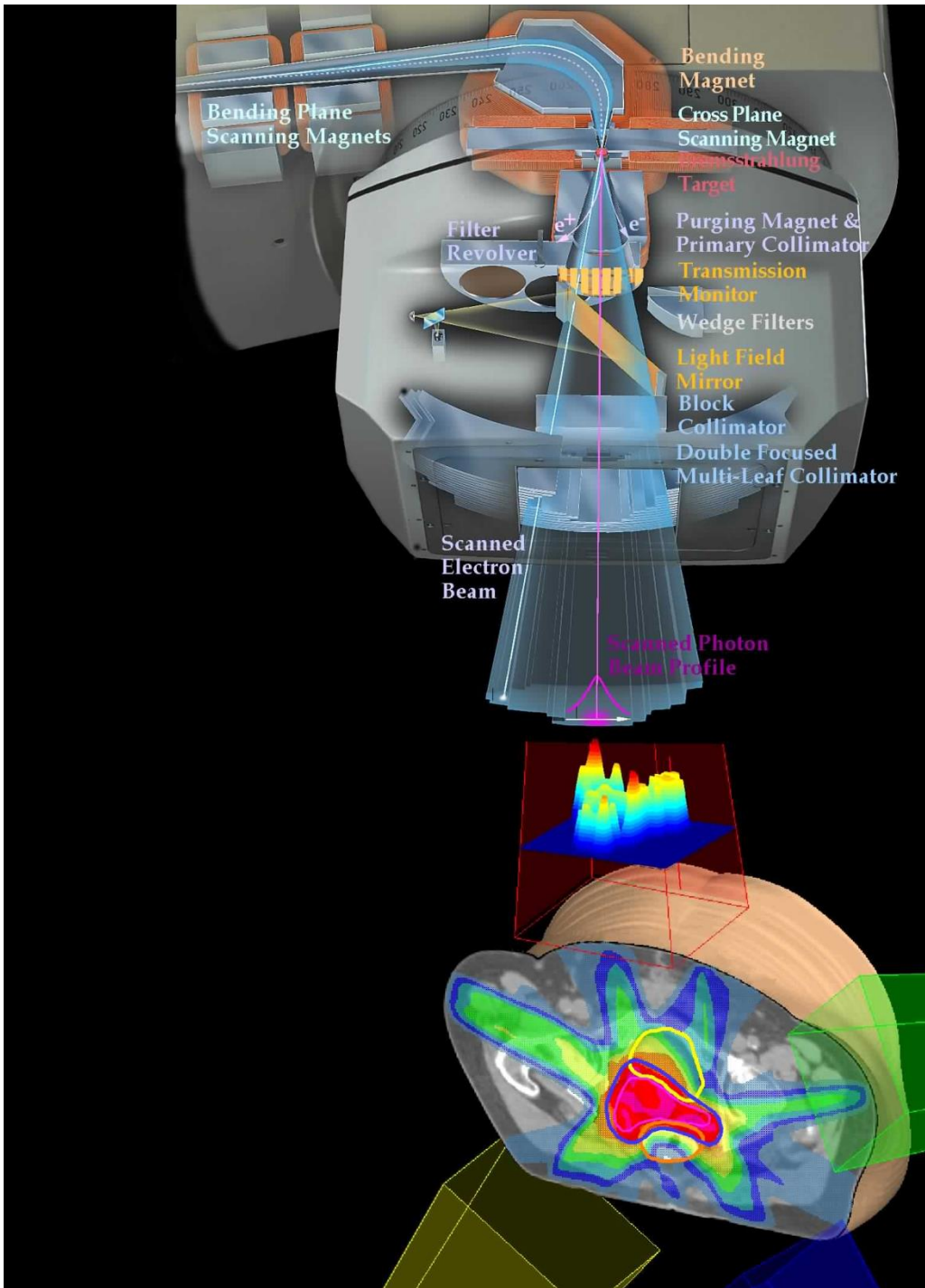
β_1 angle of pole edge rotation at entrance

β_2 angle of pole shoe rotation at exit

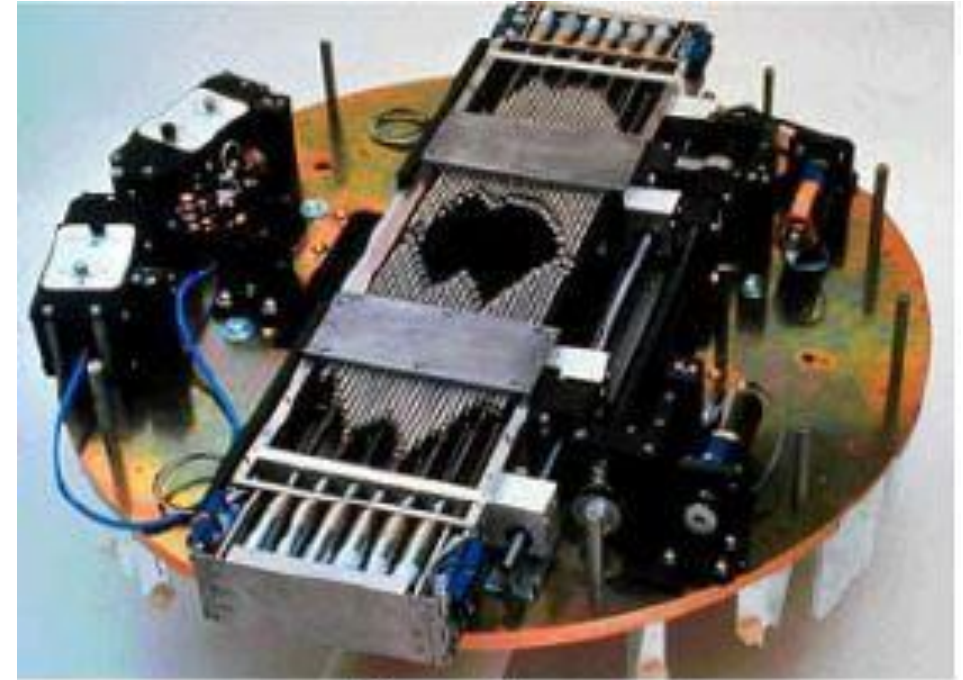


$$\mathbf{M}_H = \begin{pmatrix} 1 & 0 & 0 \\ \frac{\tan\beta_2}{\rho} & 1 & 0 \\ 0 & 0 & 1 \end{pmatrix} \begin{pmatrix} \cos\alpha & \rho\sin\alpha & \rho(1-\cos\alpha) \\ -\frac{\sin\alpha}{\rho} & \cos\alpha & \sin\alpha \\ 0 & 0 & 1 \end{pmatrix} \begin{pmatrix} 1 & 0 & 0 \\ \frac{\tan\beta_1}{\rho} & 1 & 0 \\ 0 & 0 & 1 \end{pmatrix}$$

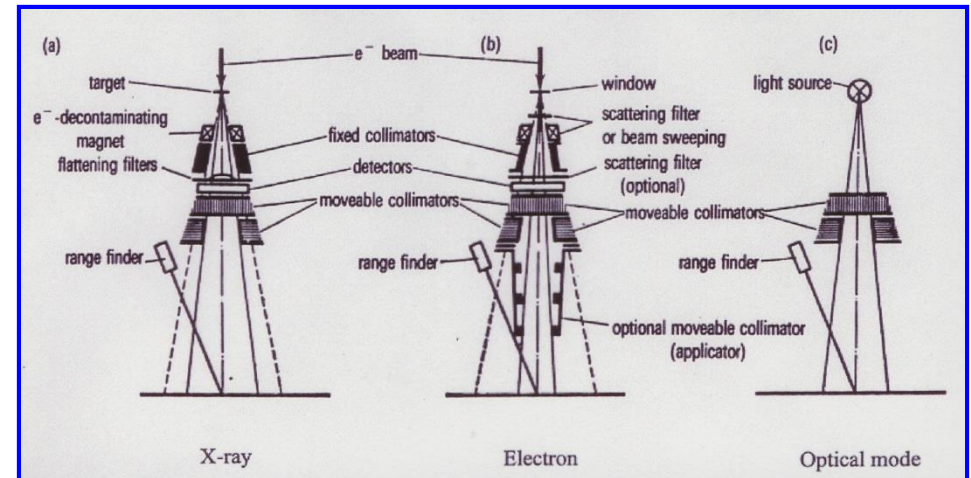
$$\mathbf{M}_V = \begin{pmatrix} 1 & 0 \\ -\frac{\tan\beta_2}{\rho} & 1 \end{pmatrix} \begin{pmatrix} 1 & \rho\alpha \\ 0 & 1 \end{pmatrix} \begin{pmatrix} 1 & 0 \\ -\frac{\tan\beta_1}{\rho} & 1 \end{pmatrix}$$



Treatment head



Multileaf collimator

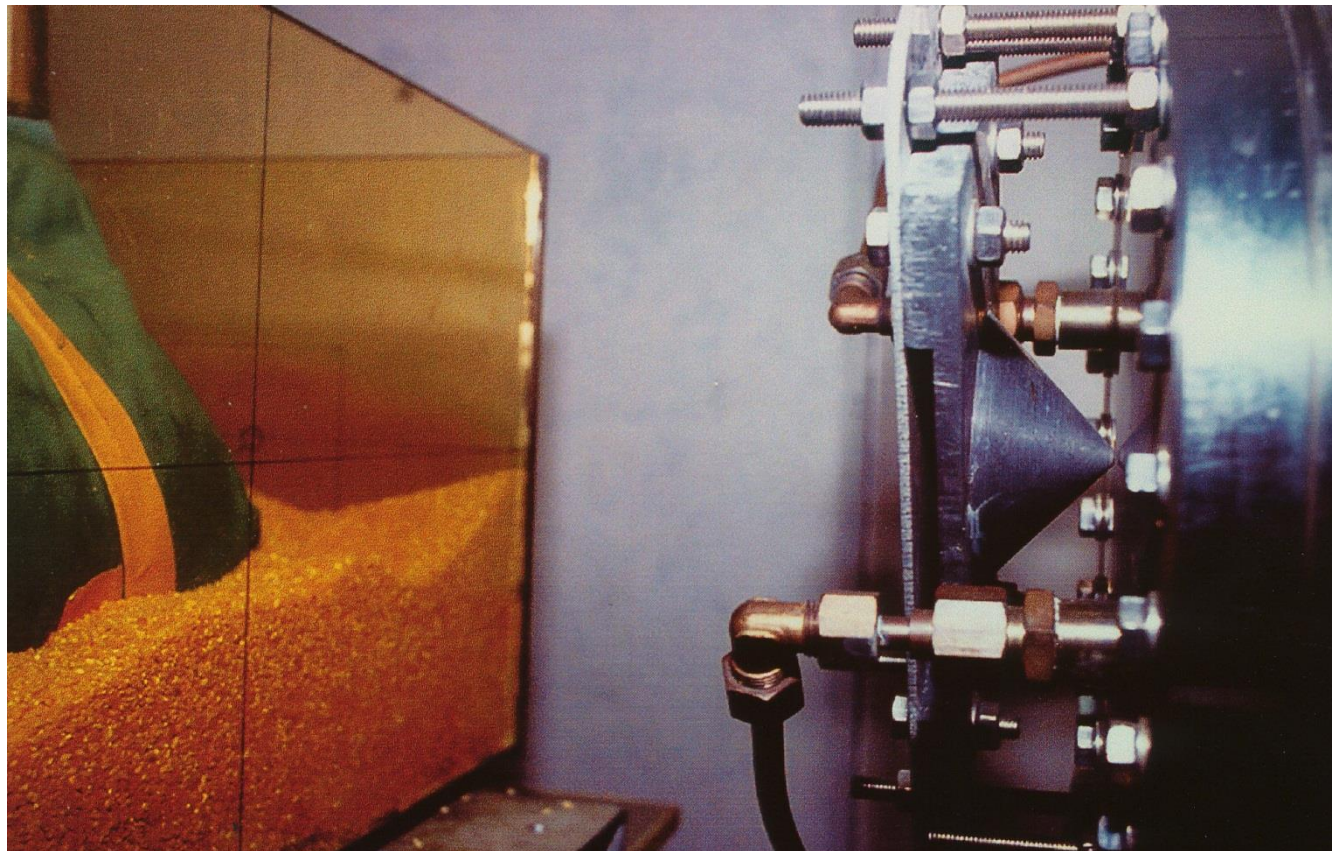
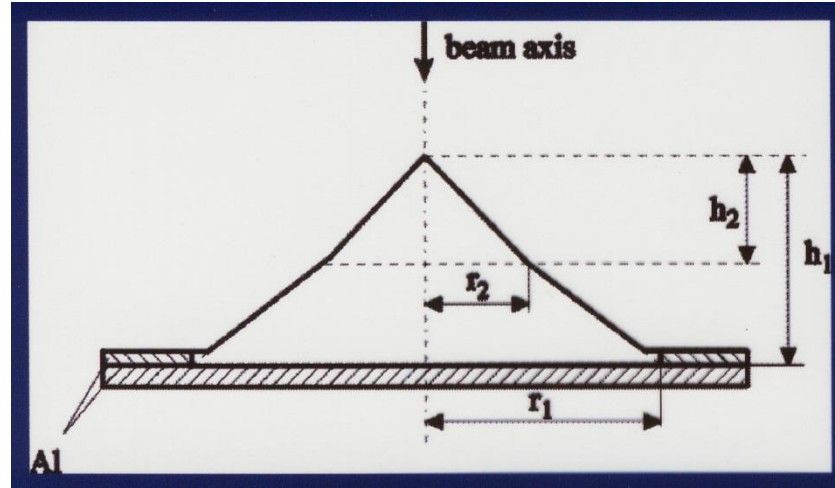


New trends

- intensity-modulated radiotherapy
- tomotherapy
- image-guided radiotherapy
- stereotactic radiosurgery
- intra-operative radiotherapy

Extracorporeal bone tumours irradiation

Homogeneity
< 2 %



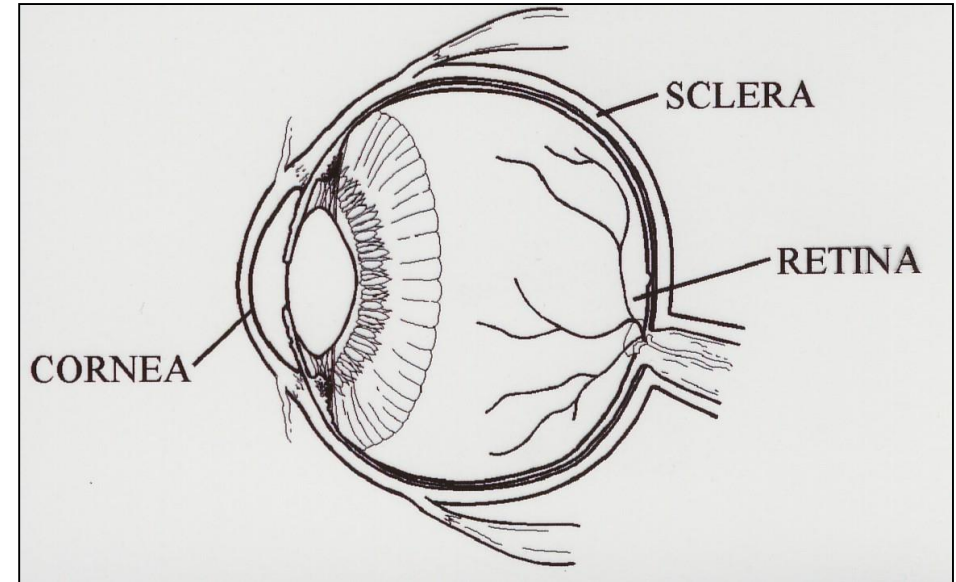
Radiation treatment of human grafts and artificial implants

- **sclerae of the human eye**

prosthesis → inflammation
rejection

⇒ 'packed' in human sclerae
- less reactions
- synchronous movement

lyophilisation → sterilisation 25 kGy → tissue bank



- **bone fragments:**

maxillo-facial reconstruction

- **human implants:**

cardiological stents, polymeric implants, hydrogels

- **blood products:**

lymphocytes 40 Gy (graft-versus-host disease)

Low-energy electron accelerators in industry

$$\text{BEAM POWER} = \text{ENERGY} \times \text{INTENSITY}$$

DOSE RATE



INTENSITY

ACCELERATORS

3 energy ranges

0.1 – 0.5 MeV

0.5 – 5 MeV

5 – 10 MeV

Energy

< 10 MeV electrons

< 5 MeV photons

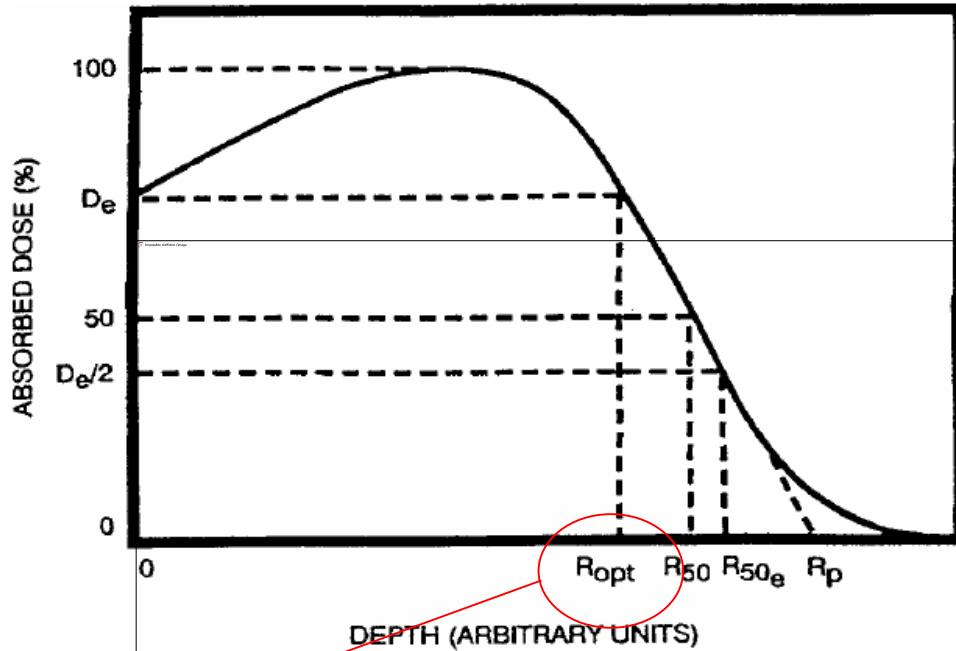
~ penetration depth

150 KW

5 MeV / 30 mA

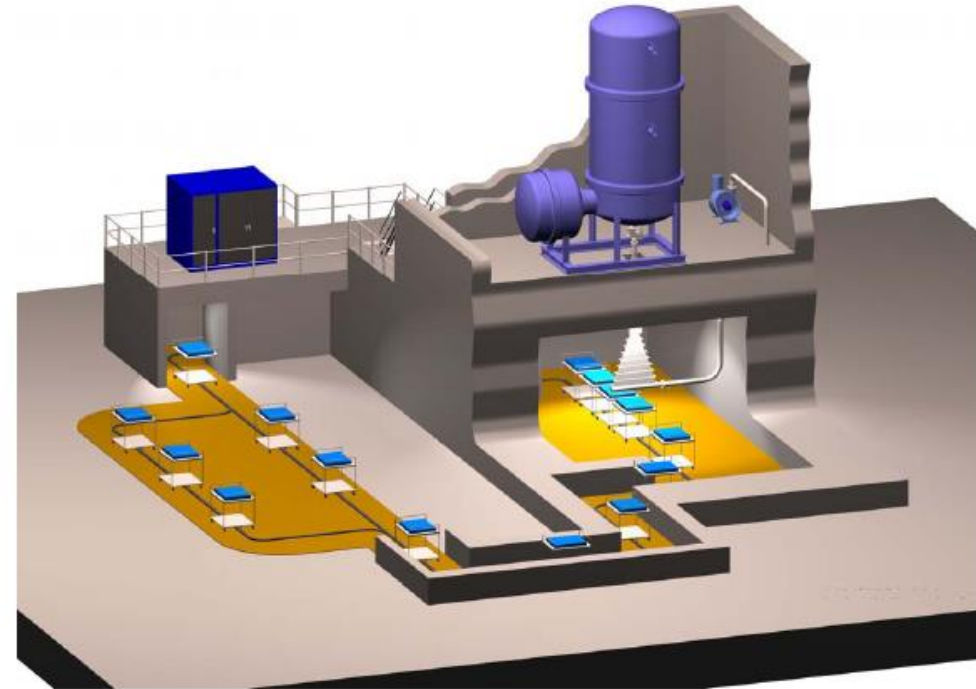
0.5 MeV / 300 mA

Electron range in radiation processing



$R_{opt} : \text{exit dose equals entrance dose}$

R_{opt} = optimal range in g/cm^2
 V = energy of electrons in MeV



$$R_{opt} = 0,404V - 0,161$$

$$R_{opt}(\text{cm}) = R_{opt}(\text{g/cm}^2) / \rho(\text{g/cm}^3)$$

Throughput in radiation processing (electron and X-ray mode)

Mass throughput

$$\frac{M}{T} = F(e)F(i) \frac{P}{D(\text{ave})}$$

M = mass in kg

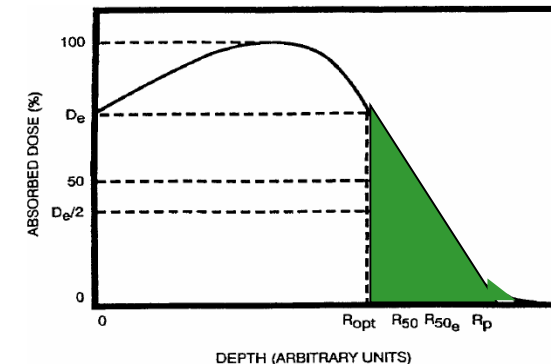
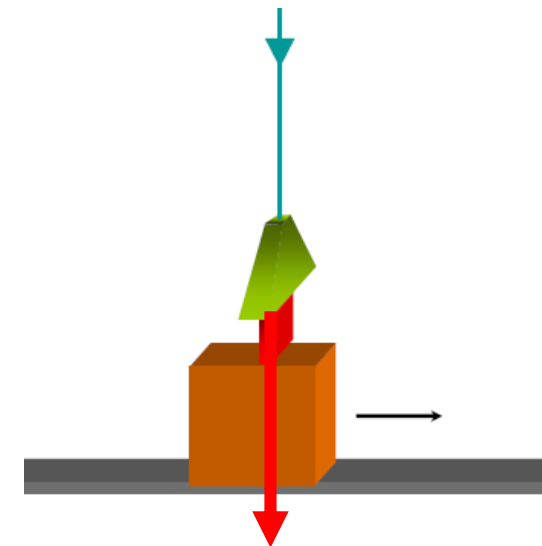
T = time in seconds

P = emitted radiation power in kW

D(ave) = average absorbed dose on kGy

F(i) = fraction of emitted beam current intercepted by material

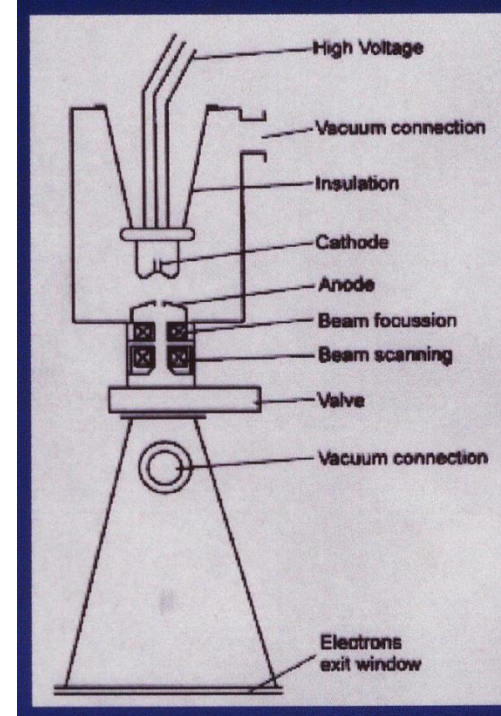
F(e) = fraction of incident electron energy absorbed by material



Energy range 0.1 - 0.5 MeV

Single-stage machines

- self-shielding
- low penetration capability
- integrated in production line
- beam widths ~ 2.5 m



SCANNING TYPE

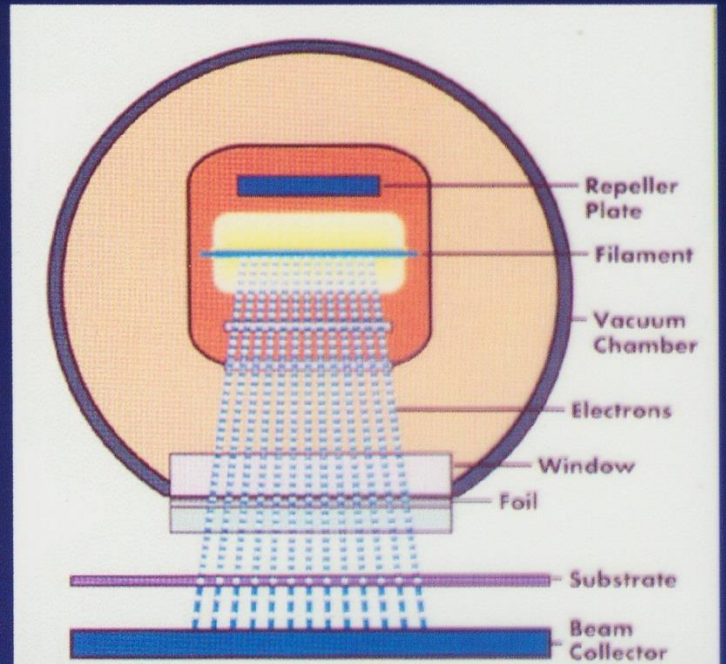
APPLICATIONS:

surface treatment

irradiation of coatings, adhesives, inks

e.g. thin film packaging

printing industry



BROAD BEAM

Energy range 0.5 - 5 MeV

Multi-stage machines

- high penetration capability
- up to 300 kW
- beam widths ~ 2 m

COCKROFT-WALTON

INSULATED-CORE TRANSFORMER

DYNAMITRON

APPLICATIONS:

processing of

thick sheets

wires and cables

tubes and pipes

fiber composites

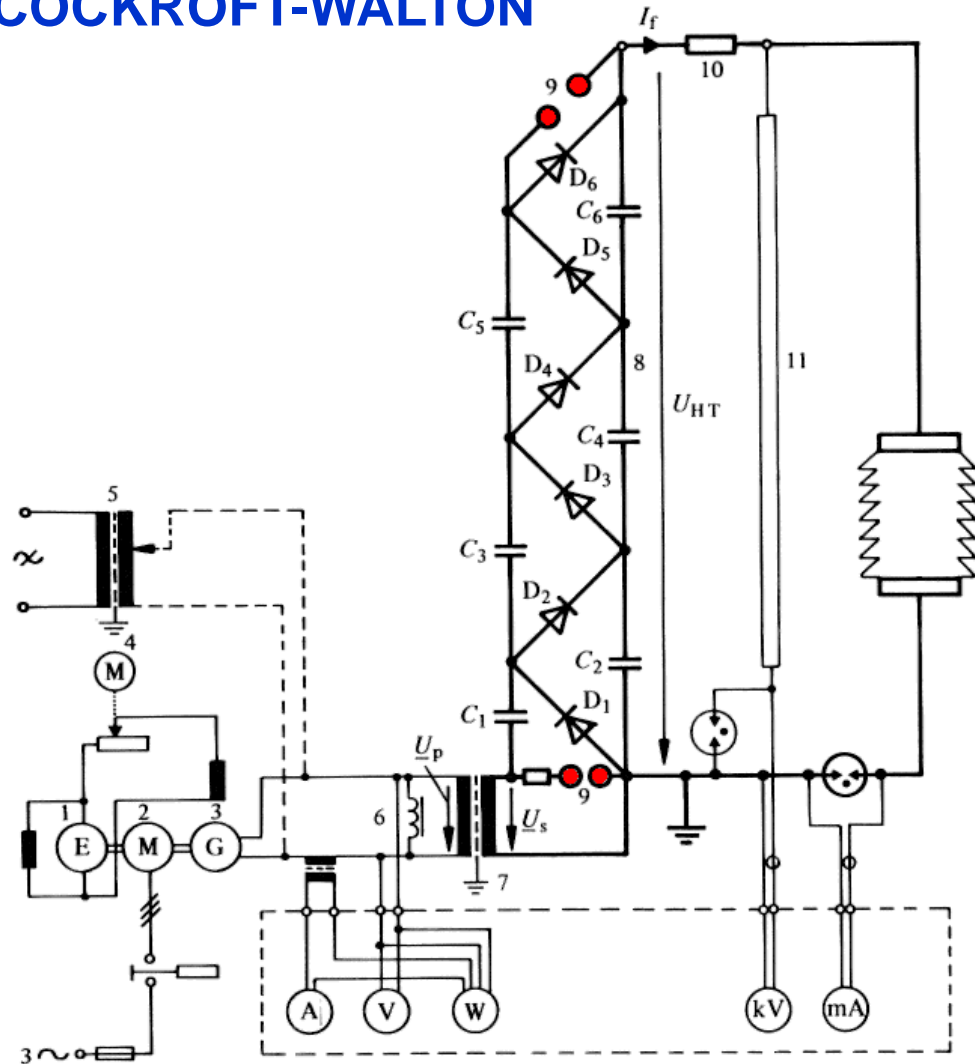
tire components

heat-shrinkable products

foamed polyethylene

Energy range 0.5 - 5 MeV

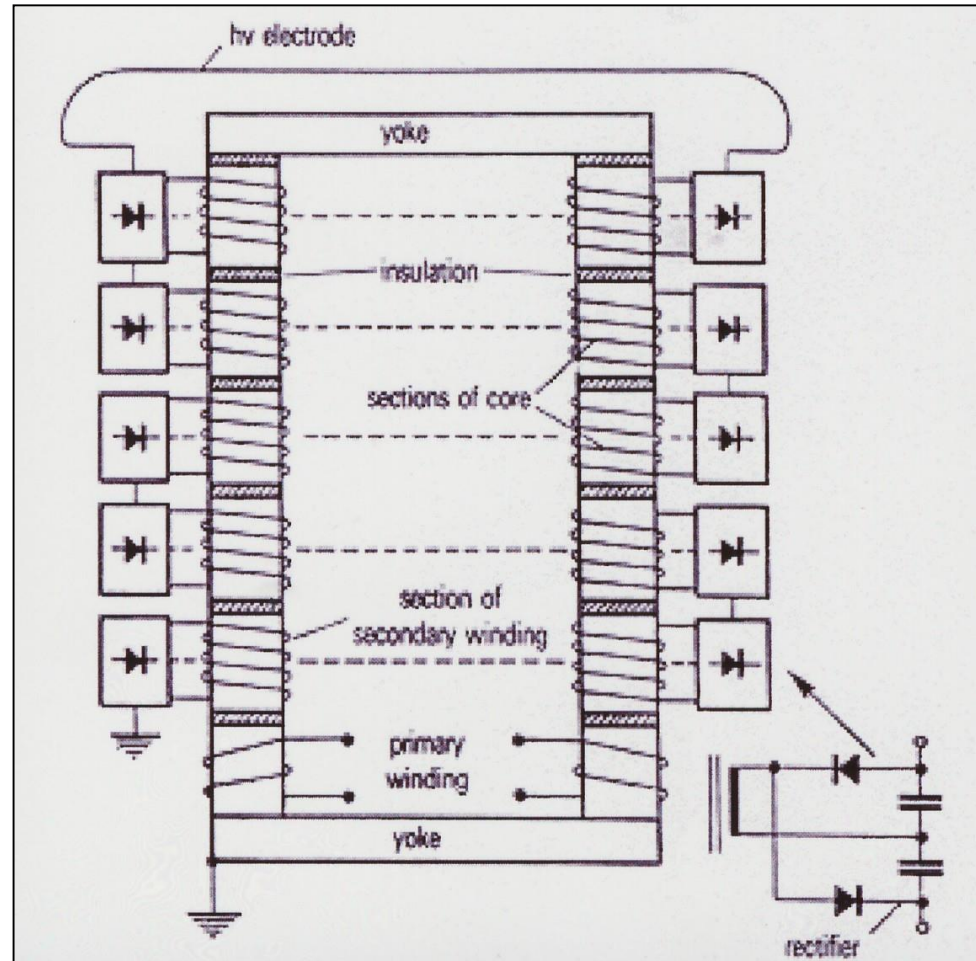
COCKROFT-WALTON



Greinacher cascade generator

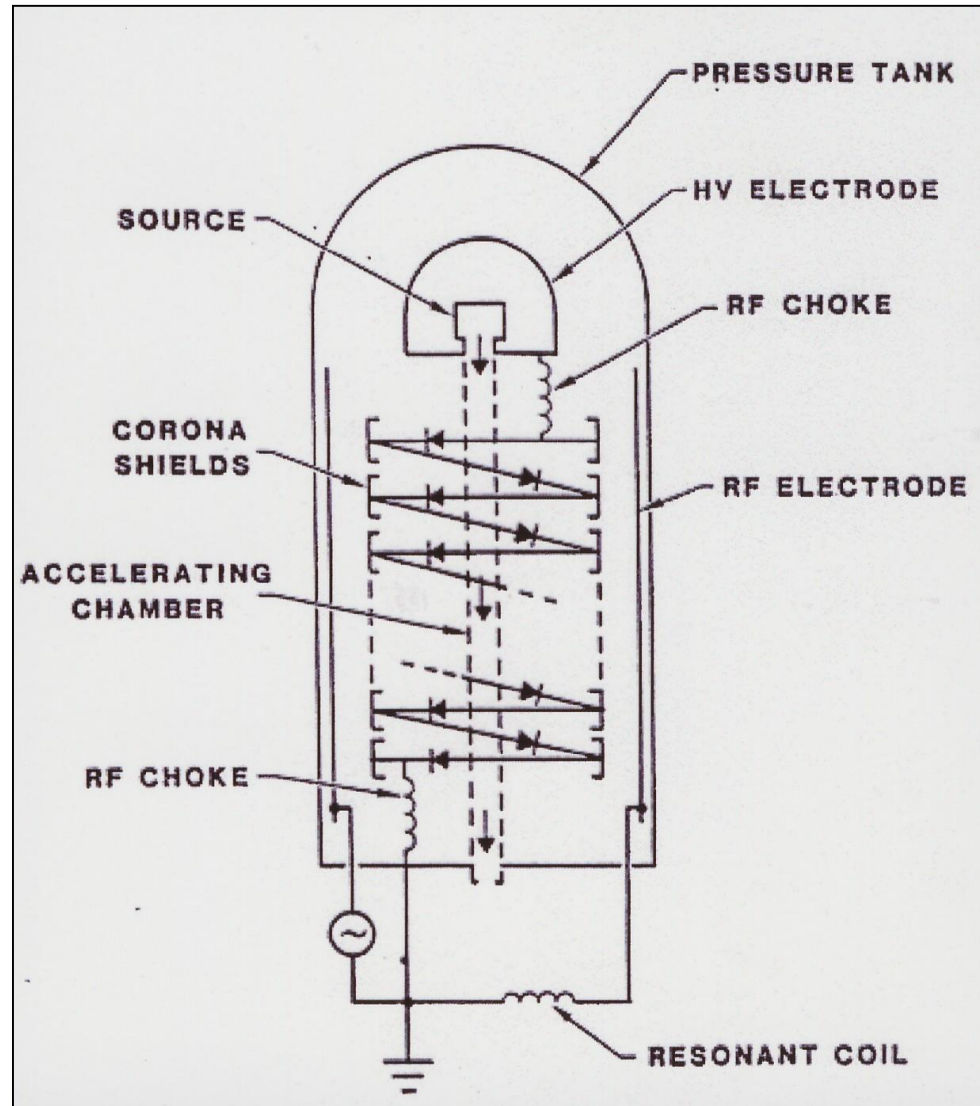
Energy range 0.5 - 5 MeV

INSULATED-CORE TRANSFORMER



Energy range 0.5 - 5 MeV

DYNAMITRON



Energy range 5 - 10 MeV

RF linear accelerator → 50 kW

RHODOTRON → 200 kW up to 1 MW

APPLICATIONS:

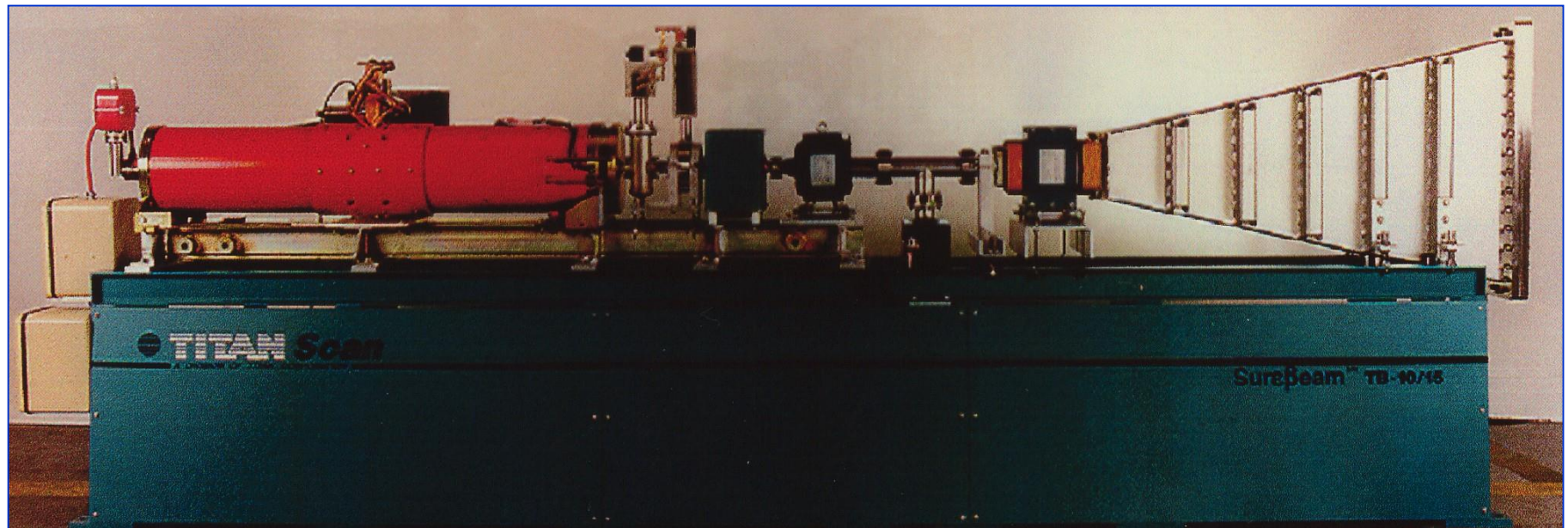
< 5 MeV applications

medical sterilisation

food processing

polymer crosslinking, grafting, degradation

LINAC

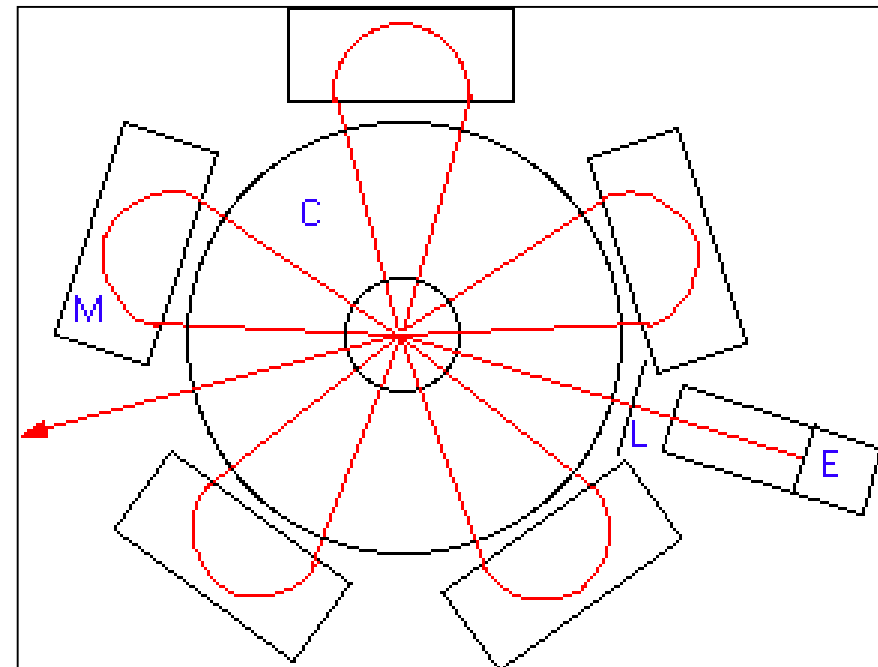
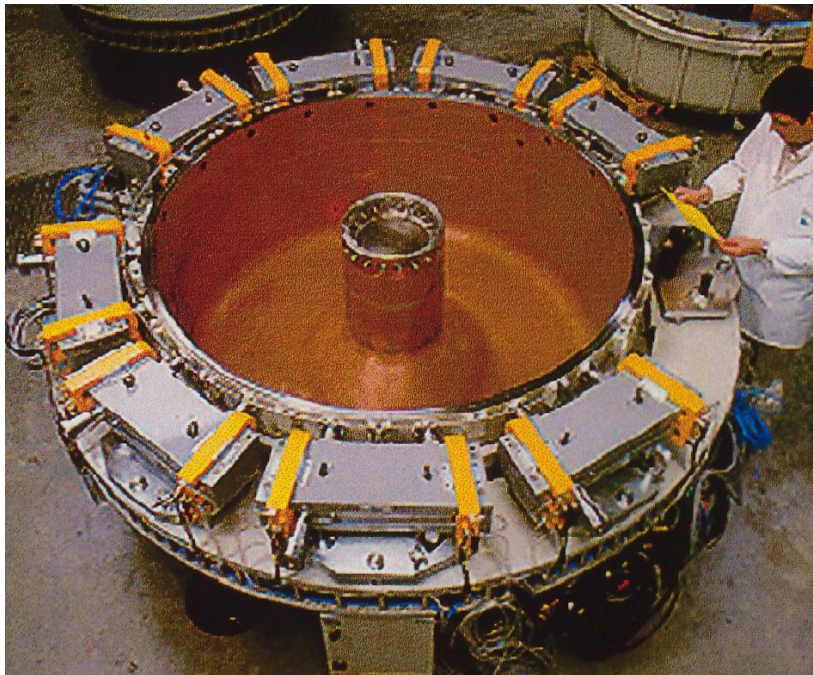
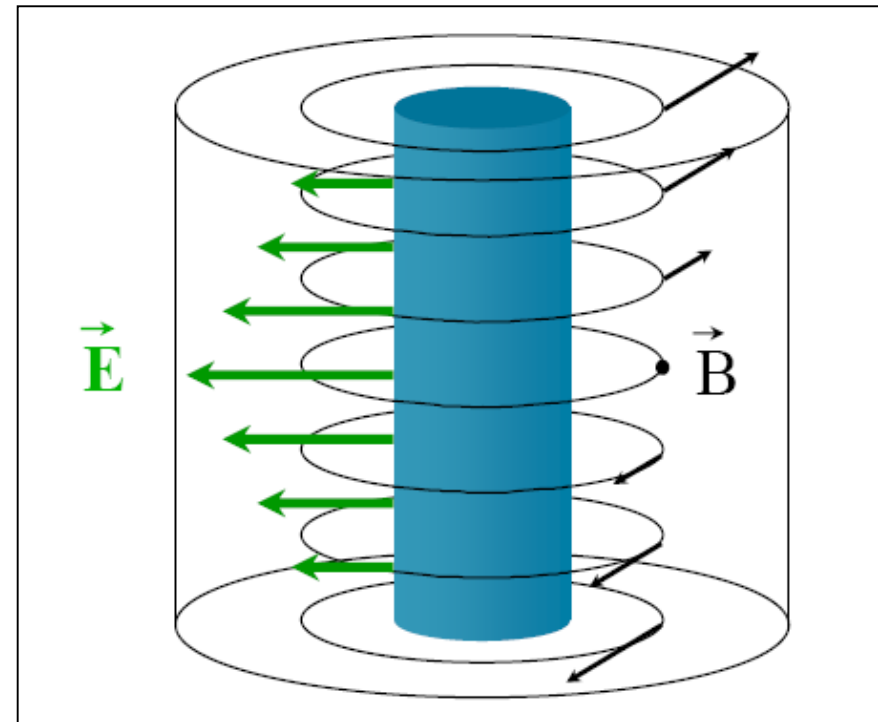


Energy range 5 - 10 MeV

RHODOTRON

$$E = \frac{E_0}{r} \cos 2\pi \frac{z}{\lambda} \sin(\omega t + \varphi)$$

$$B = \frac{B_0}{r} \sin 2\pi \frac{z}{\lambda} \cos(\omega t + \varphi)$$



INDUSTRIAL APPLICATIONS of ELECTRONS and BREMSSTRAHLUNG

1. POLYMER CHEMISTRY

→ *crosslinking*

→ *grafting*

→ *curing*

→ *degradation*

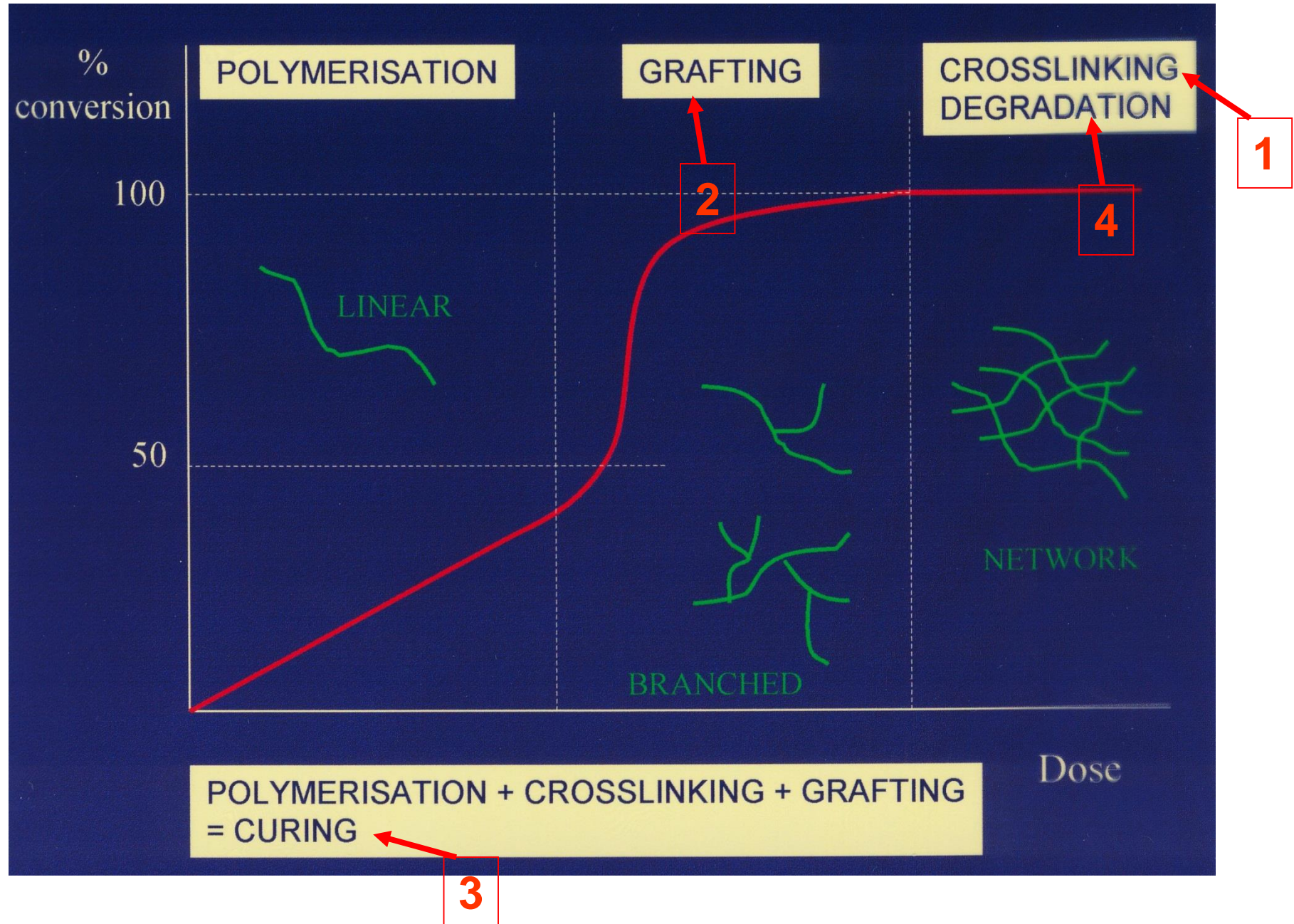
2. STERILISATION

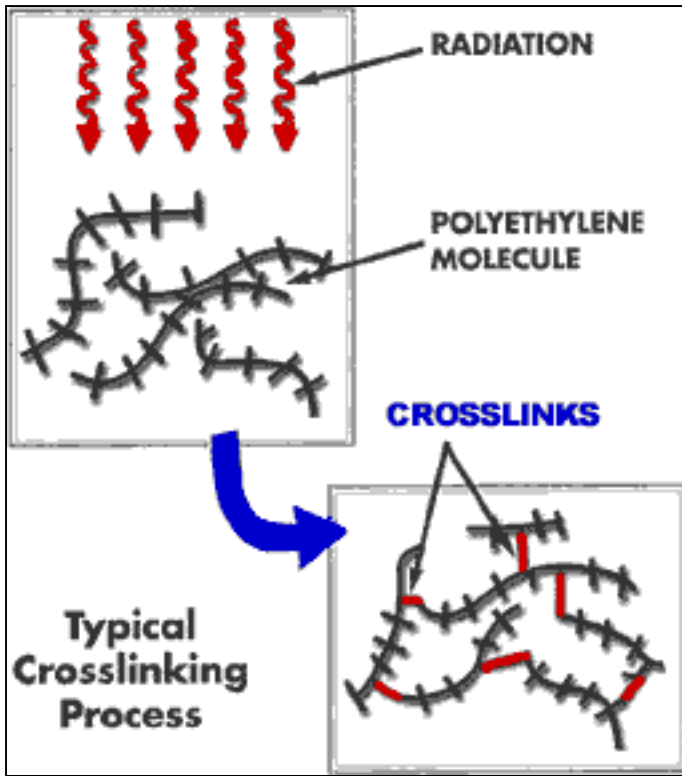
3. FOOD TREATMENT

4. RADIOGRAPHY

5. WELDING AND CUTTING

POLYMER CHEMISTRY : irradiation of monomers

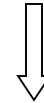




CROSSLINKING

Linear molecule → 3D structure

e.g. polyethylene



≠ physical properties

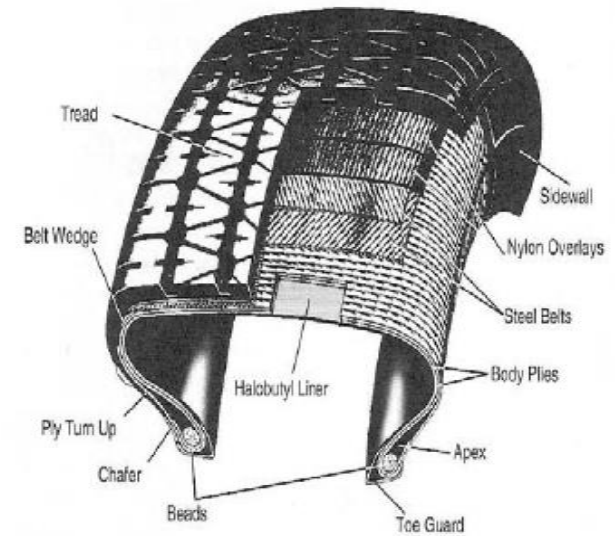
- cable insulation
- tubes, pipes and mouldings
- heat-shrinkable films
- vulcanisation of rubber and tires
- synthesis of biomaterials

- heat resistance ↑↑
- insulation properties ↑
- mechanical strength ↑
- breakdown voltage ↑
- chemical resistance ↑
- creep ↑
- 'memory effect'

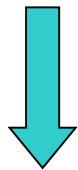


EXAMPLE : Pre-vulcanisation of tires

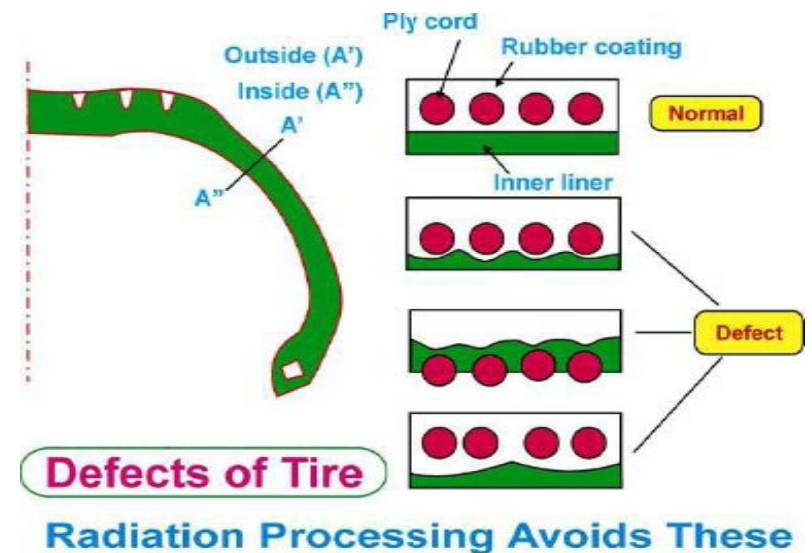
partial crosslinking before the tire is assembled:



- stabilizes thickness of sections during final thermal curing process
- prevents steel belt from migrating through its supporting rubber layer



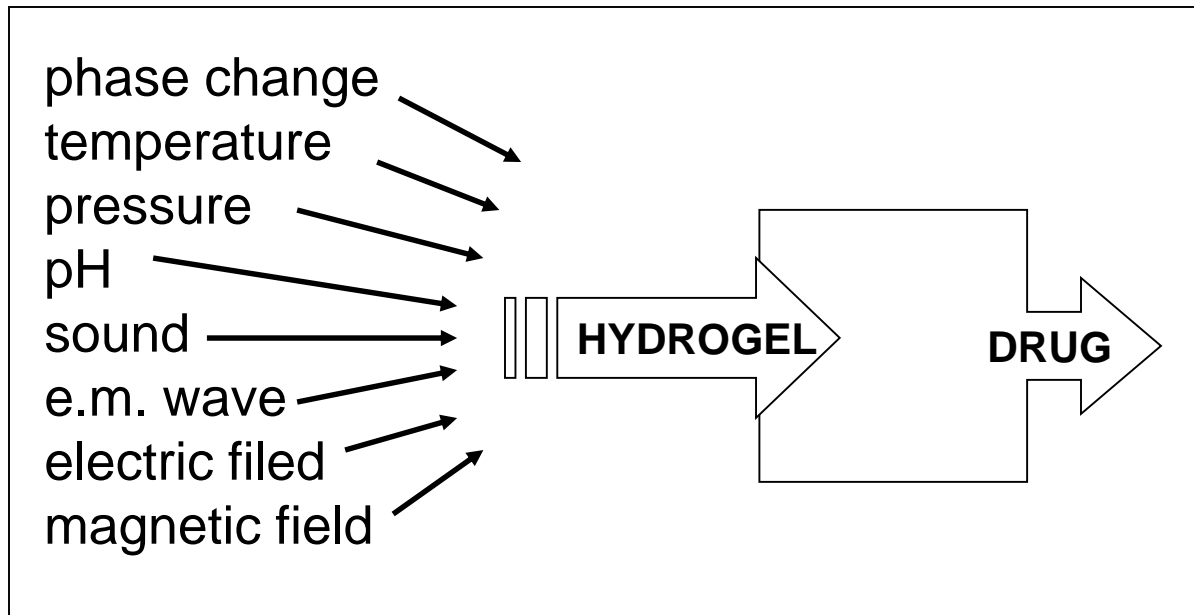
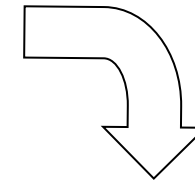
- improves manufacturability
- better dimensional stability
- higher quality tire
- more uniform thickness
- better balance
- thinner thus generating less frictional



EXAMPLE : Synthesis of biomaterials

HYDROGELS = crosslinked macromolecular networks swollen in water

- rubbery structure
- substantial water content
- ~ soft living tissue → **BIOCOMPATIBLE**
- porous network → **BIOFUNCTIONAL**

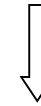


- biodegradable polymers
- hydrogels for burn wounds
- porous polymeric hydrogels for advanced drug delivery systems

↓
constant release
signal responsive

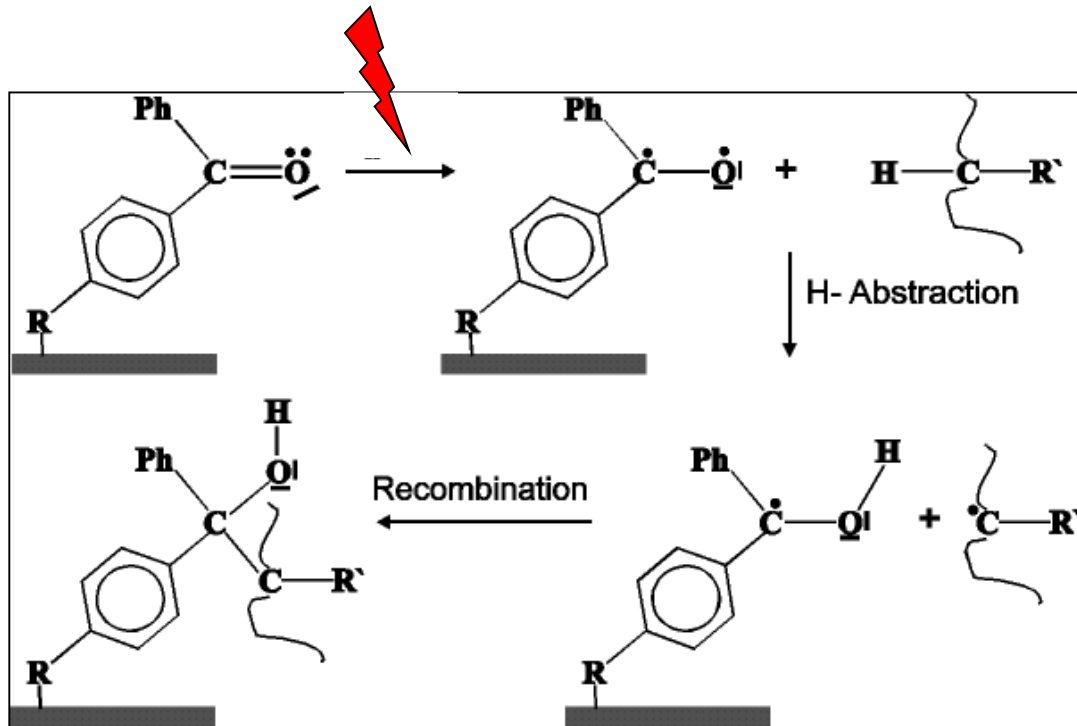
GRAFTING

Polymer backbone + monomer

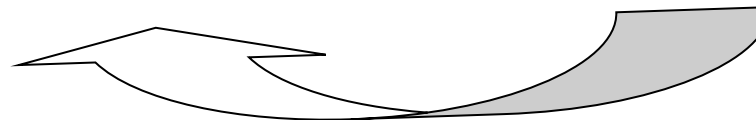


≠ surface properties

- biocompatibility
- adhesion
- permeability
- wettability
- chemical resistance
- chemical compatibility
- printability
- hydrophilic / phobic quantities
- functionalisation
- mechanical properties



- finishing of textiles
- adhesion of polyethylene on aluminium
- weak hydrogels on polymeric support
- biofunctional groups on inactive supports



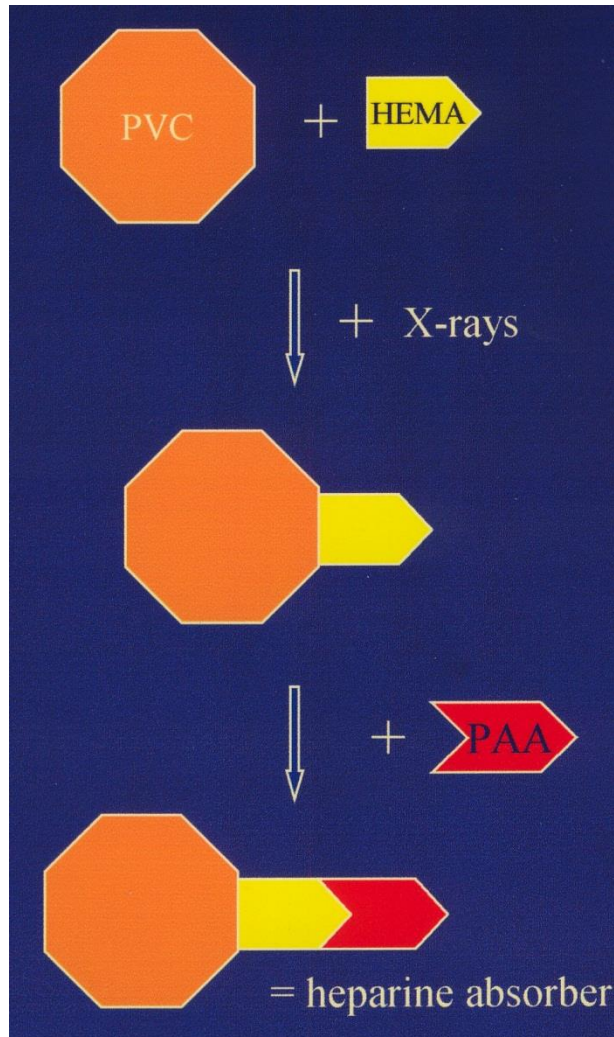
EXAMPLE : Immobilisation of bioactive agents

Grafting of biofunctional groups on polymer supports

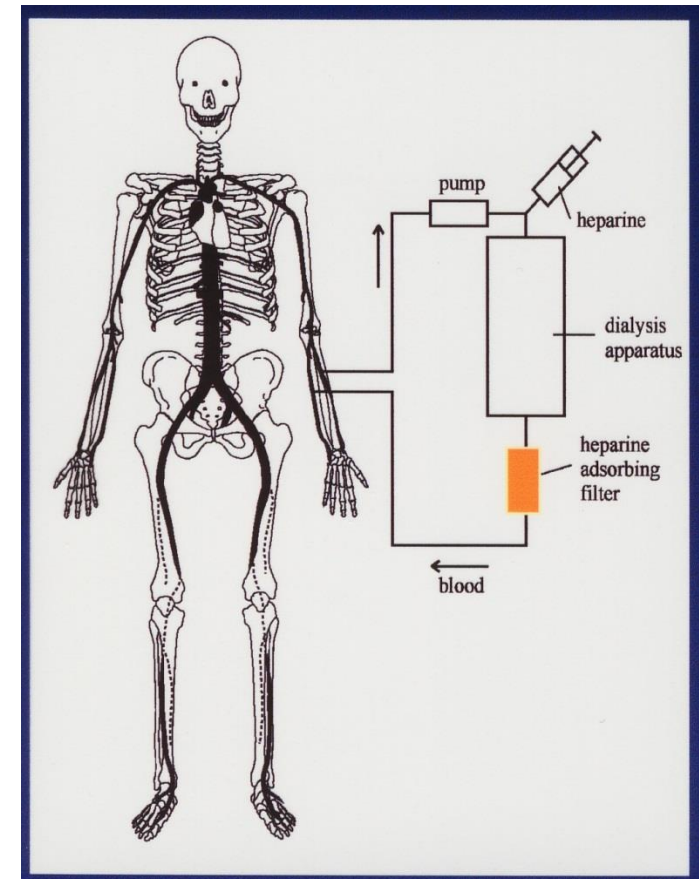
- HEPARINE FILTER

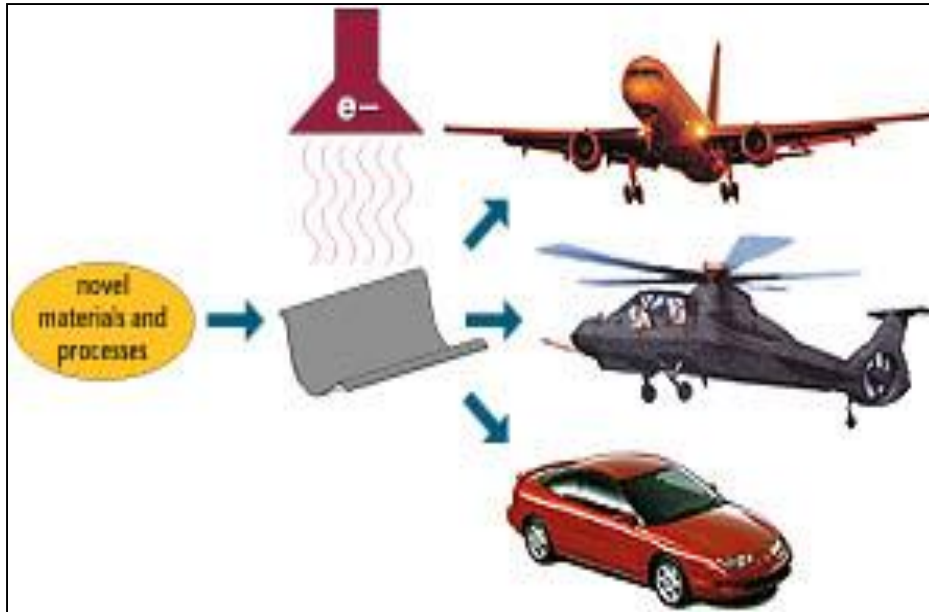
Hemodialysis of uremic patients
blood + artificial surfaces → coagulation

heparine adsorbing filters



- FIXATION of HD CELL CULTURES
→ natural skin
→ pancreas cells





CURING

Polymerisation + crosslinking + grafting

on SURFACES (mainly with electrons)

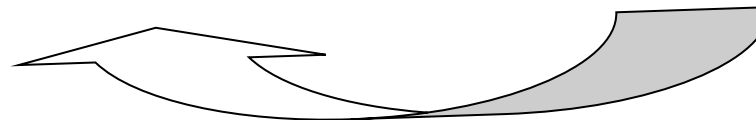
- antistatic films
- laminates (credits cards, telephone cards)
- offset printing
- door finishing
- parquet coating
- protective films....

in BULK MATERIAL (mainly bremsstrahlung)

- wood-polymer composites
- concrete-polymer composites
- advanced composites

e.g. carbon fiber reinforced epoxies

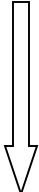
- automobiles
- aircraft
- ships
- space vehicles
- building materials
- sporting goods
- printed circuit boards



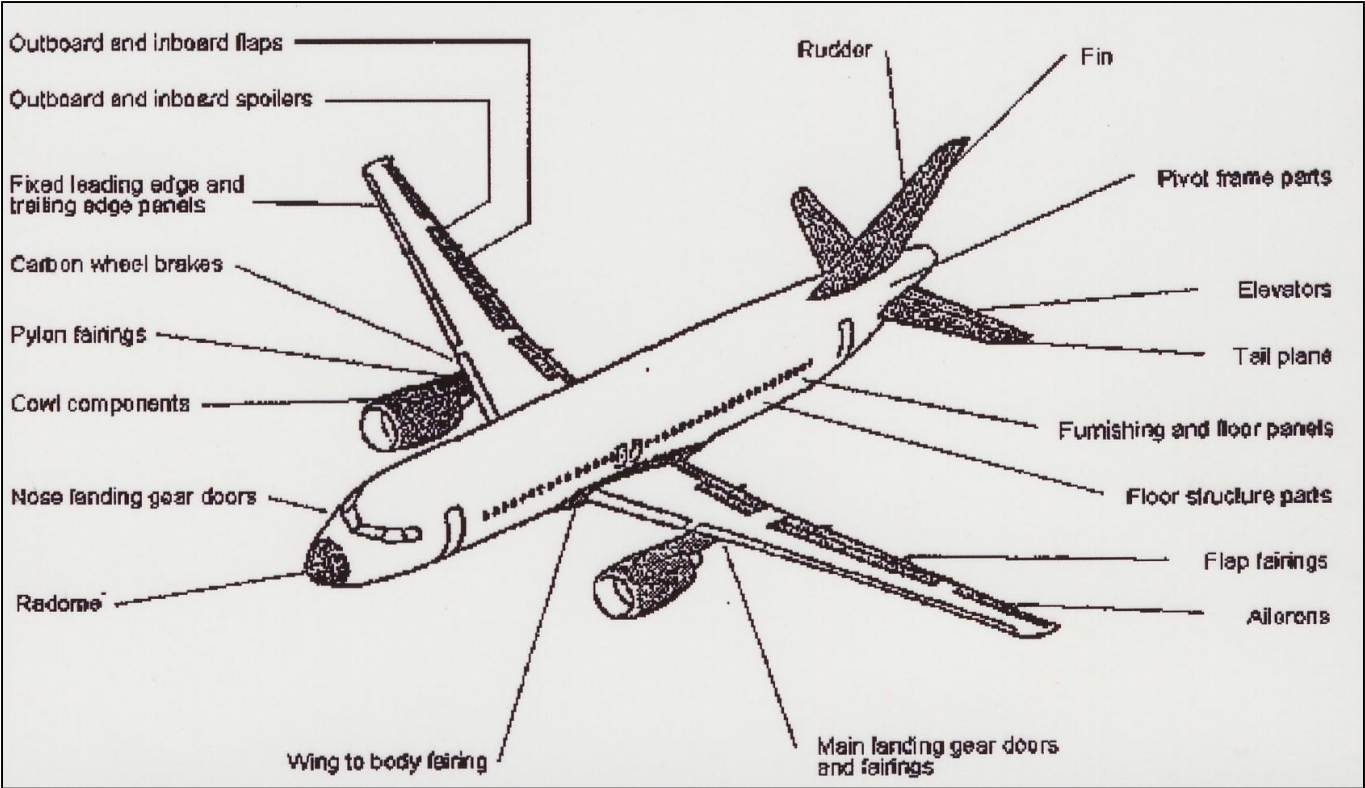
EXAMPLE : On-aircraft repair

Composite materials (carbon-reinforced epoxies):

- strength-to-weight ratio ↑
- stiffness-to-weight ratio ↑
- corrosion resistance
- impact damage tolerance
- wear properties



20 - 25 % of aircraft structural weight

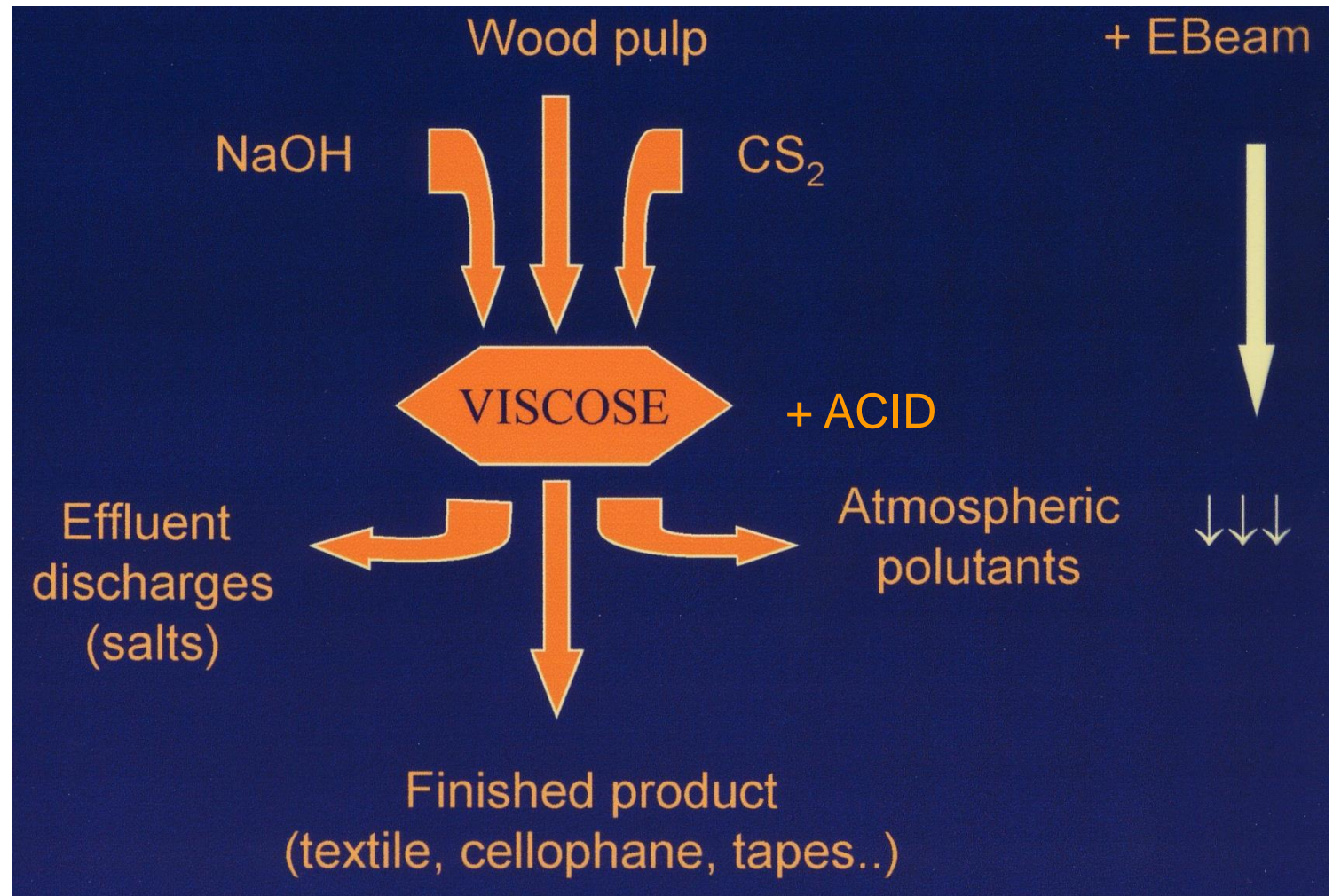


AIR CANADA Airbus A320
on aircraft repair with mobile accelerator



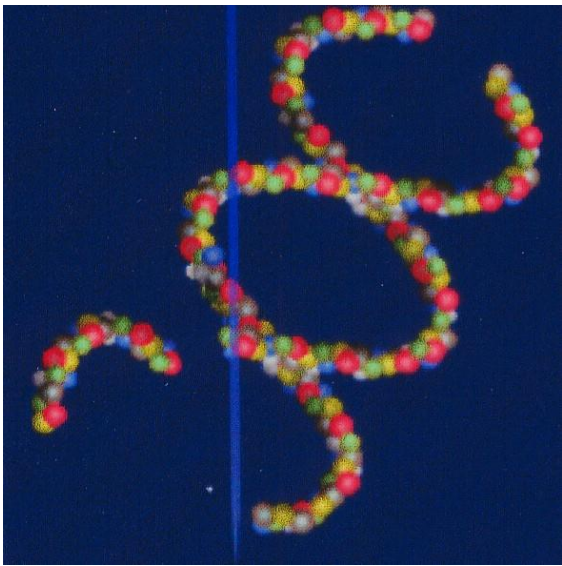
DEGRADATION

- cellulose in viscose industry



- powdered Teflon molecular weight ↓
lubricants, high quality inks

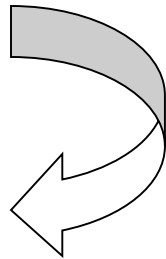
- degradation of pollutants
water, industrial or hospital waste
sewage sludge, flue gases



STERILISATION

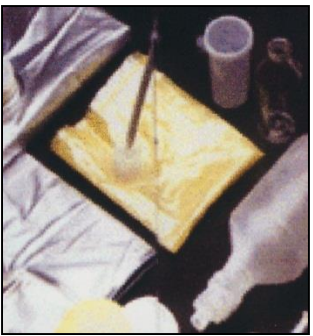
Radiation killing of pathogenic microorganisms

- energy-efficient (↔ heat)
- low temperature (↔ heat)
- no toxic residues (↔ EtO)
- total sterilisation (↔ EtO)
- no ozon depletion (↔ Met.B.)



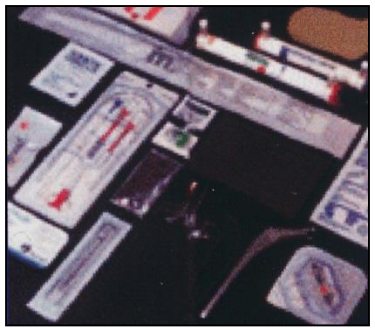
- medical disposables

*syringes, needles, surgical sutures
wound and burn dressings
gloves, masks, gowns
Petri dishes and pipettes*



- medical implants

*artificial organs
bone grafts
human eyeballs*



- pharmaceuticals
- cosmetics

FOOD TREATMENT

Low Dose Applications (< 1 kGy)

- **Phytosanitary** Insect disinfection (grains, papayas, mangoes, avocados...)
- **Sprouting Inhibition** (potatoes, onions, garlic...)
- **Delaying of maturation, parasite disinfection**

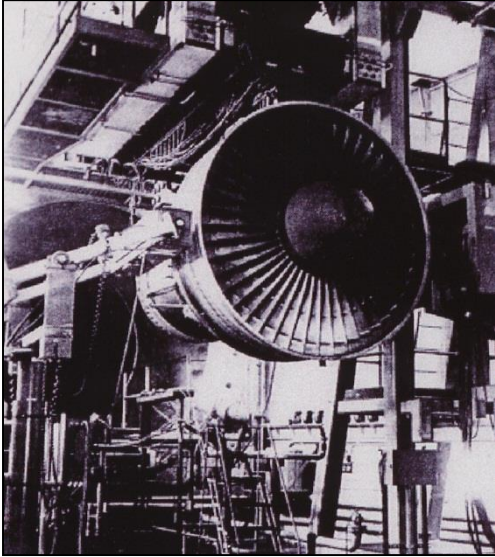
Medium Dose Applications (1 to 10 kGy)

- **Control of foodborne pathogens** (beef, eggs, crab meat, oysters...)
- **Shelf-life extension** (chicken, pork, low fat fish, strawberries, mushrooms...)
- **Spice irradiation**

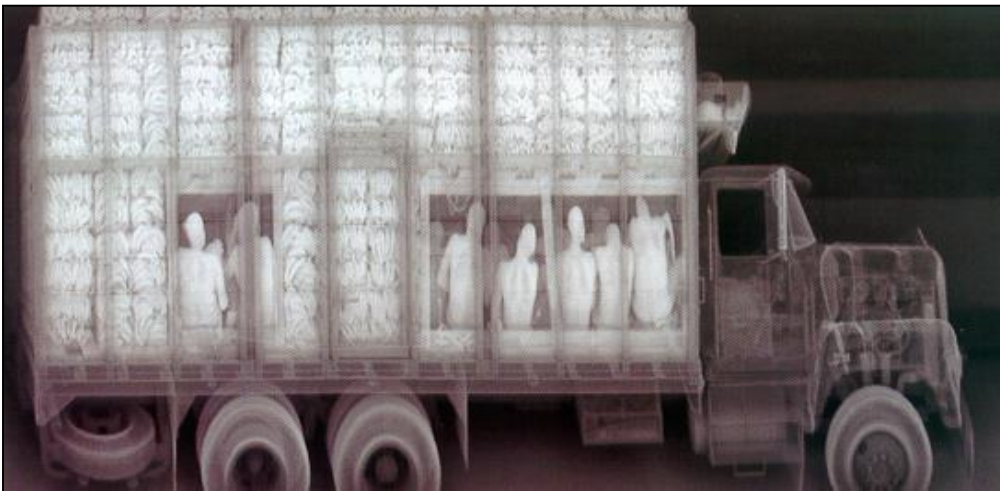
High Dose Applications (> 10 kGy)

- **Food sterilisation** (meat, poultry, seafood...)

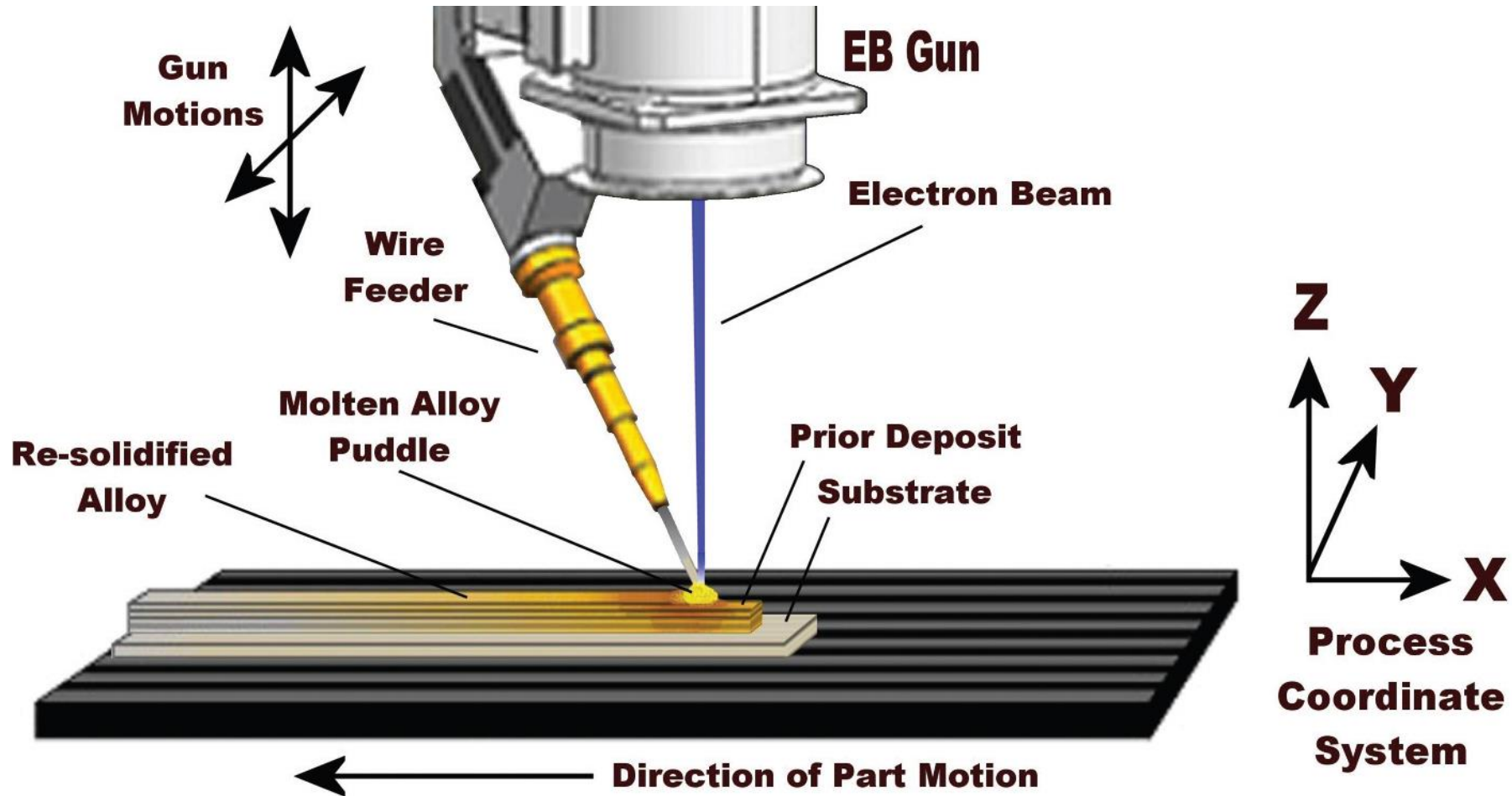
RADIOGRAPHY



- dynamically inspecting jet engines
- X-ray screening of cargo containers
- inspecting concrete structure integrity
- inspecting castings
- reverse engineering CT studies
- nuclear waste inspection
- border control



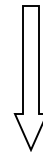
WELDING AND CUTTING



Not formation of reactive species is important, but well-defined electron beam heat deposition

SYNCHROTRON RADIATION

- continuous X-ray spectrum of high intensity
- strong concentration in the horizontal plane
- small source size and low divergence
- high degree of polarisation
- well defined time structure
- precisely calculable radiation characteristics



INDUSTRIAL

- X-ray lithography for microelectronics
- deep X-ray lithography for micromachining

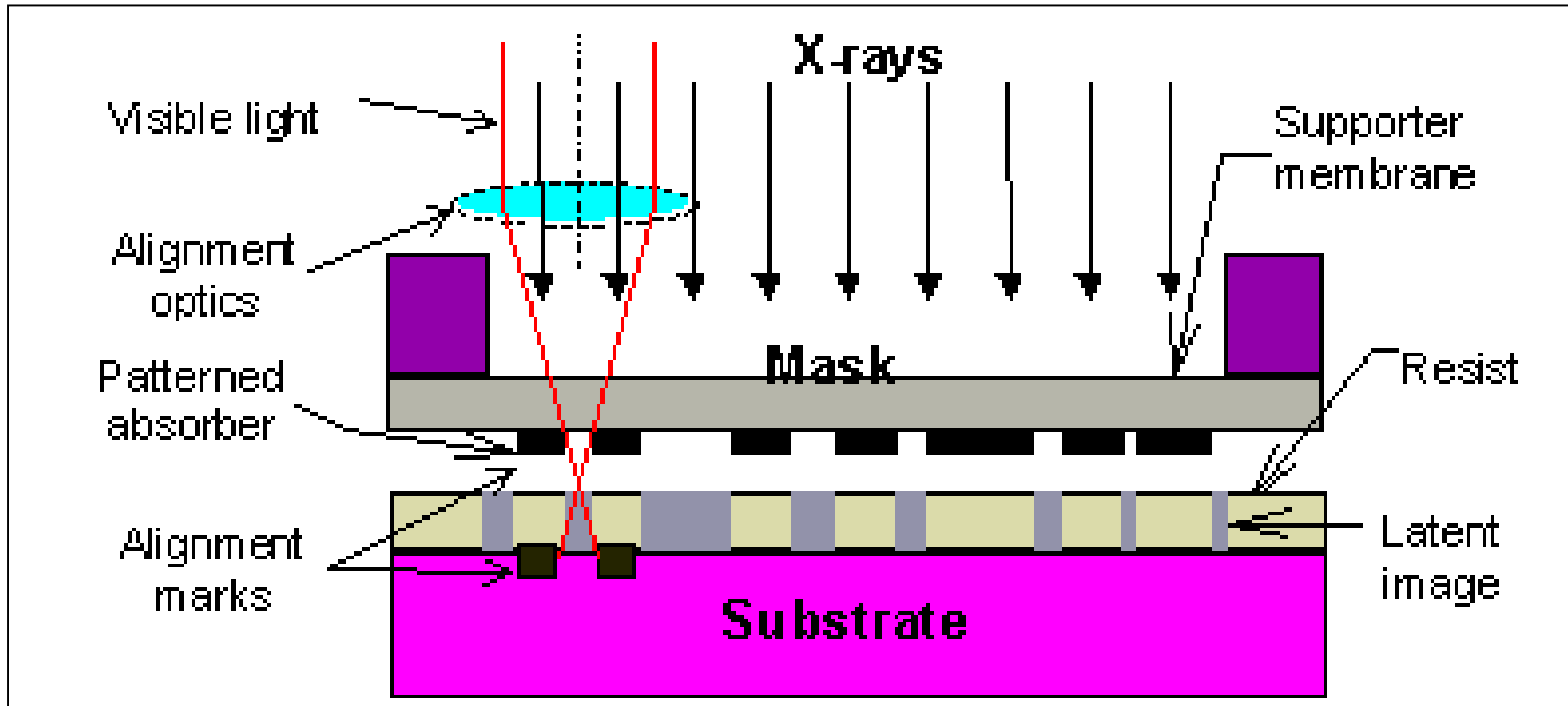
MEDICAL

- digital subtraction angiography

X-ray lithography for microelectronics

the **SMALLER** the wavelength the better the resolution

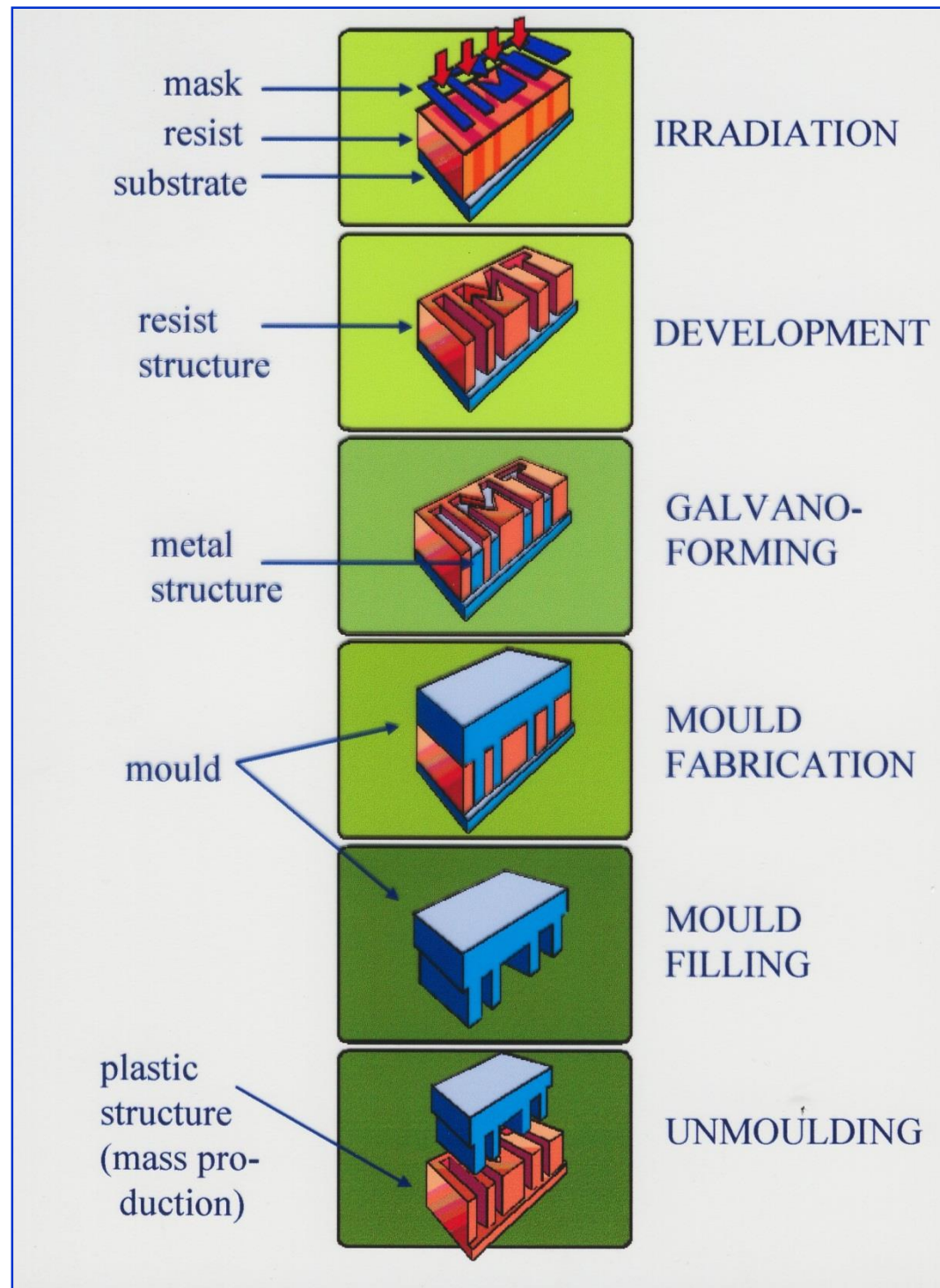
↳ X-ray lithography
(resolution better than 100 nm)



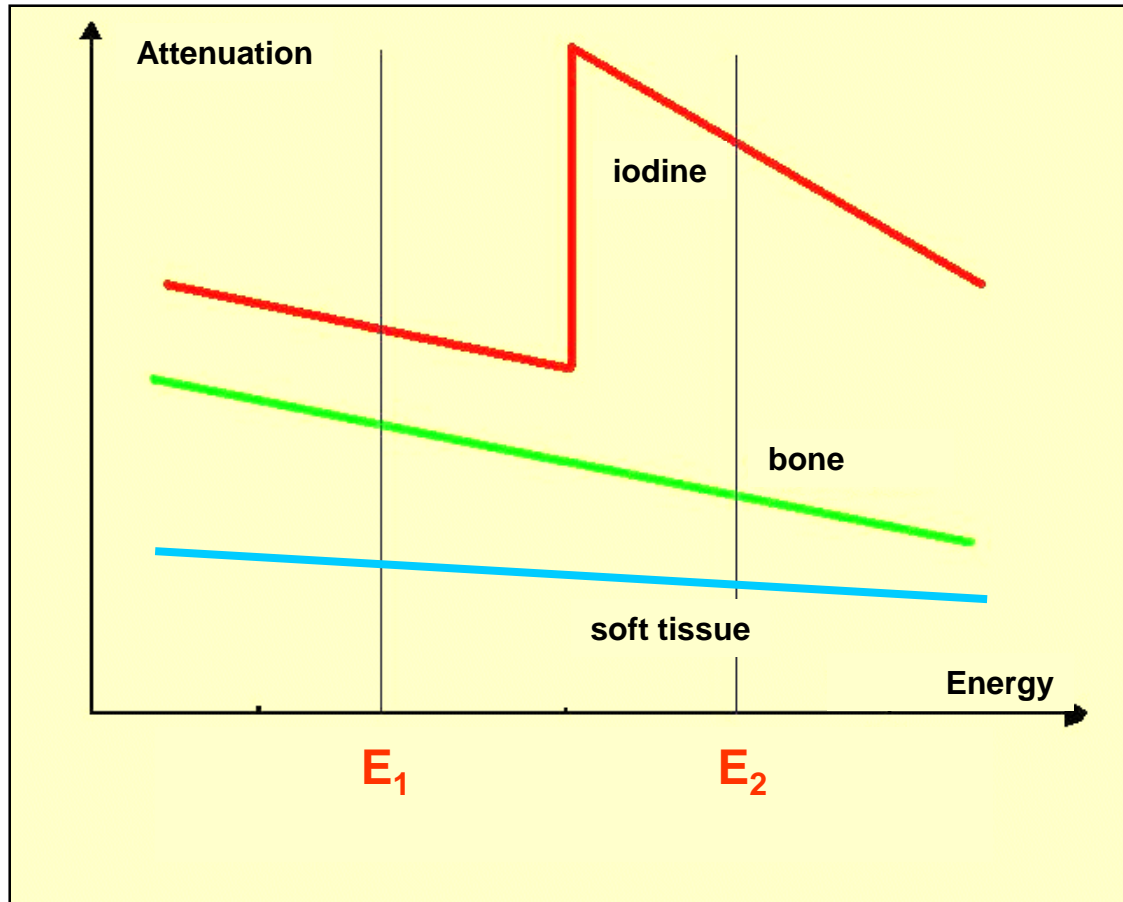
X-ray energy : 1 keV

Deep X-ray lithography for micromachining

LIGA process

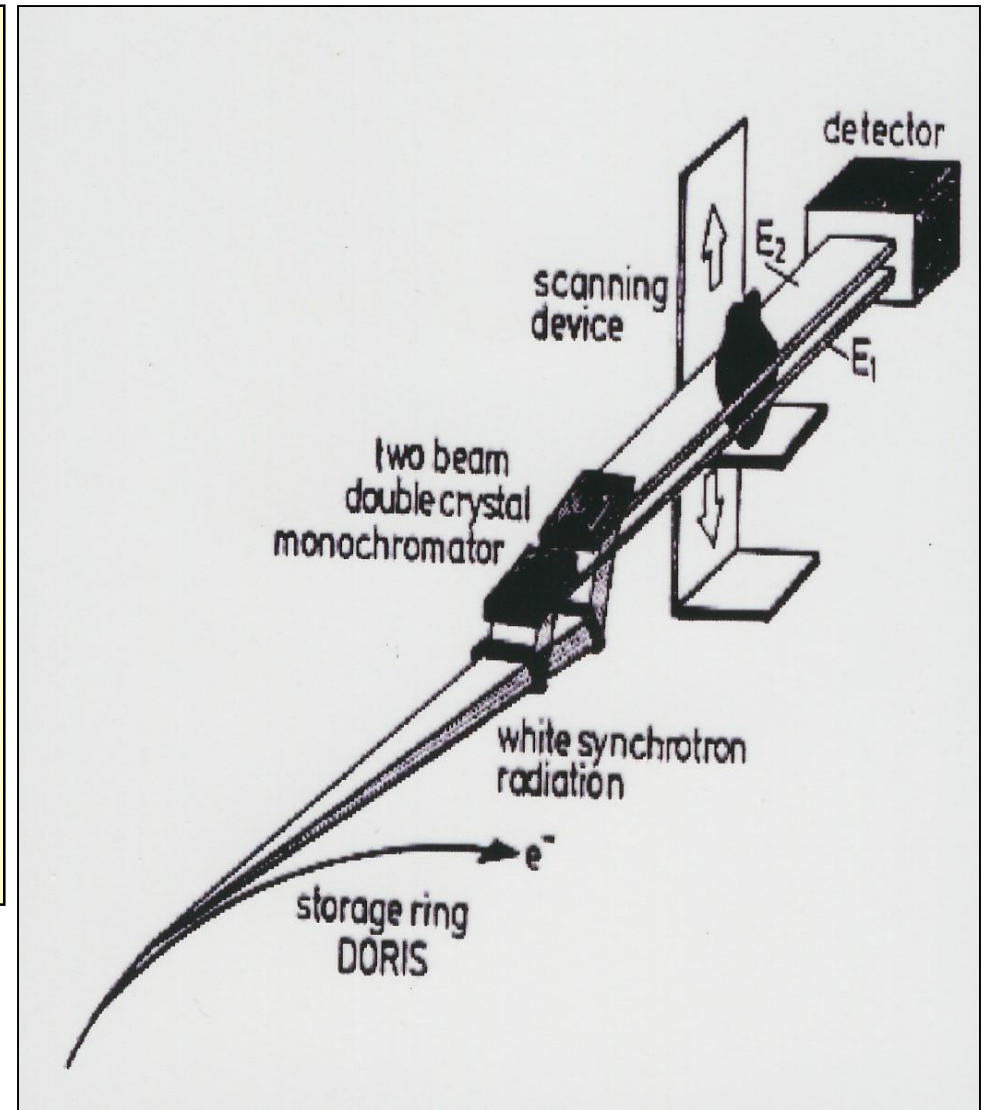


Digital subtraction angiography



Monochromatic X-rays

X-ray energy : 33 keV

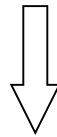


Basic design considerations

<u>Critical wavelength:</u>	1 nm	X-ray lithography
	0,2 nm	deep X-ray lithography
	0,0037 nm	digital subtraction angiography

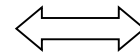
Photon flux: $2 \cdot 10^{11} - 2 \cdot 10^{12}$ ph/sec-mm²

Required radiation at the lowest price

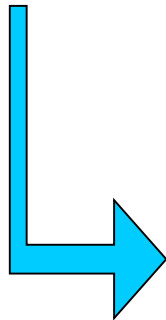


2nd generation

COMPACT SR FACILITIES



Research SR facilities



DESIGN CRITERIA

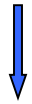
- 0.7 – 3 GeV range
- high photon flux
- small size
- low investment and operating cost
- not too complex
- easy to operate
- applications define ring parameters



1. MAGNETS

COMPACTNESS

Normal-conducting



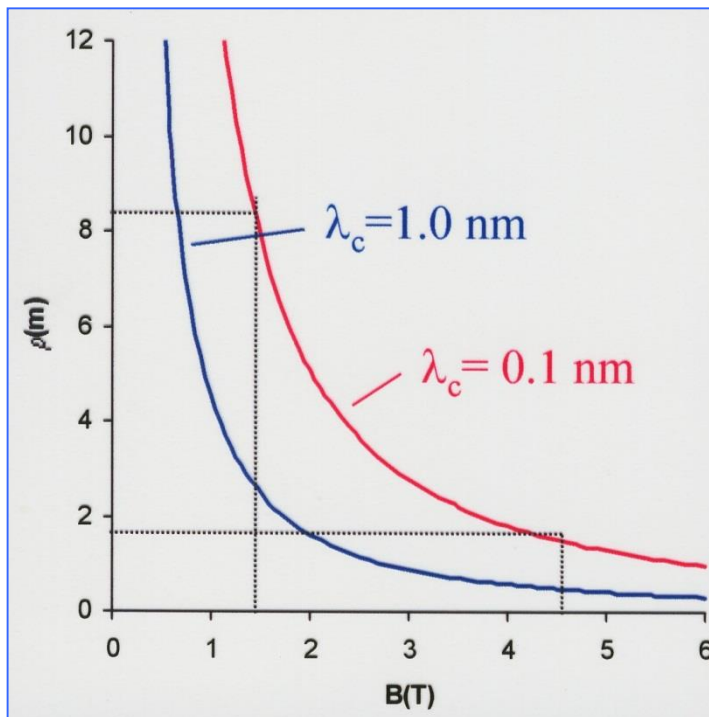
- simplify existing storage ring design
- remove some quadrupoles
- dimensions ↓



superconducting magnets ?



- unusual storage ring design
- new optical schemes
- dimensions ↓↓



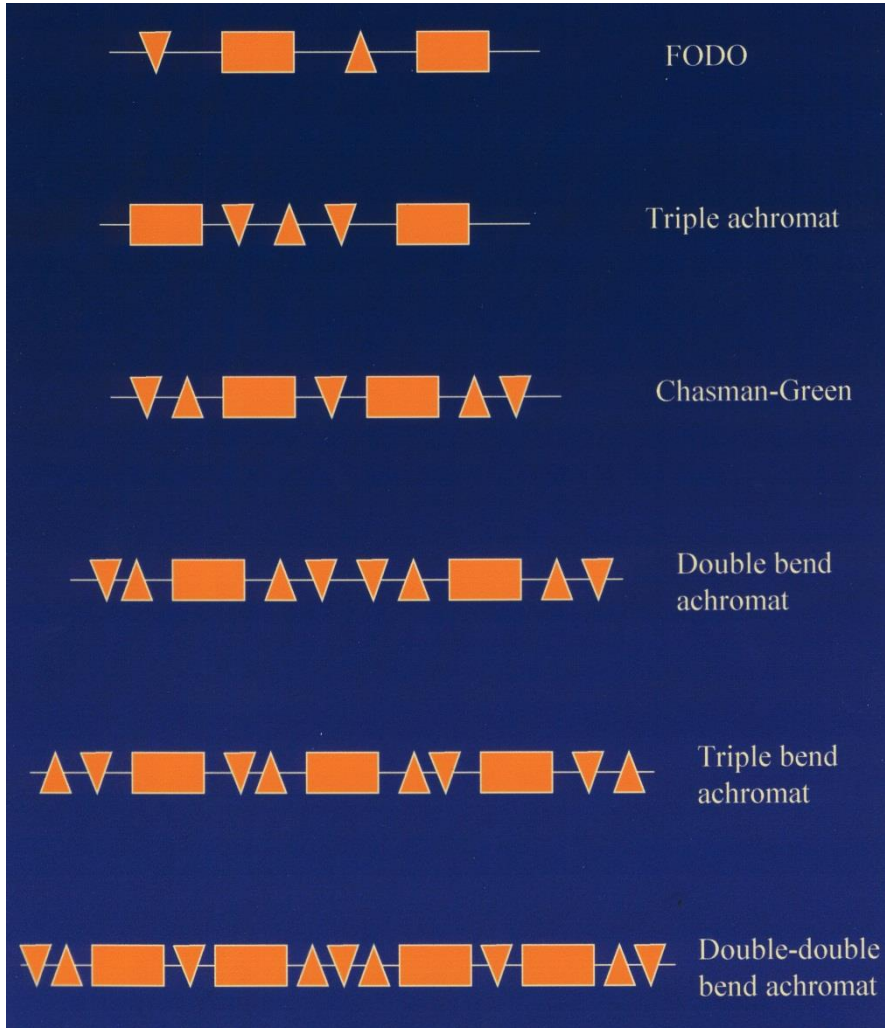
$$\lambda_c = \frac{20.7}{\rho^2 (\text{m}) B^3 (\text{T})}$$

Normal conducting 1,5 T

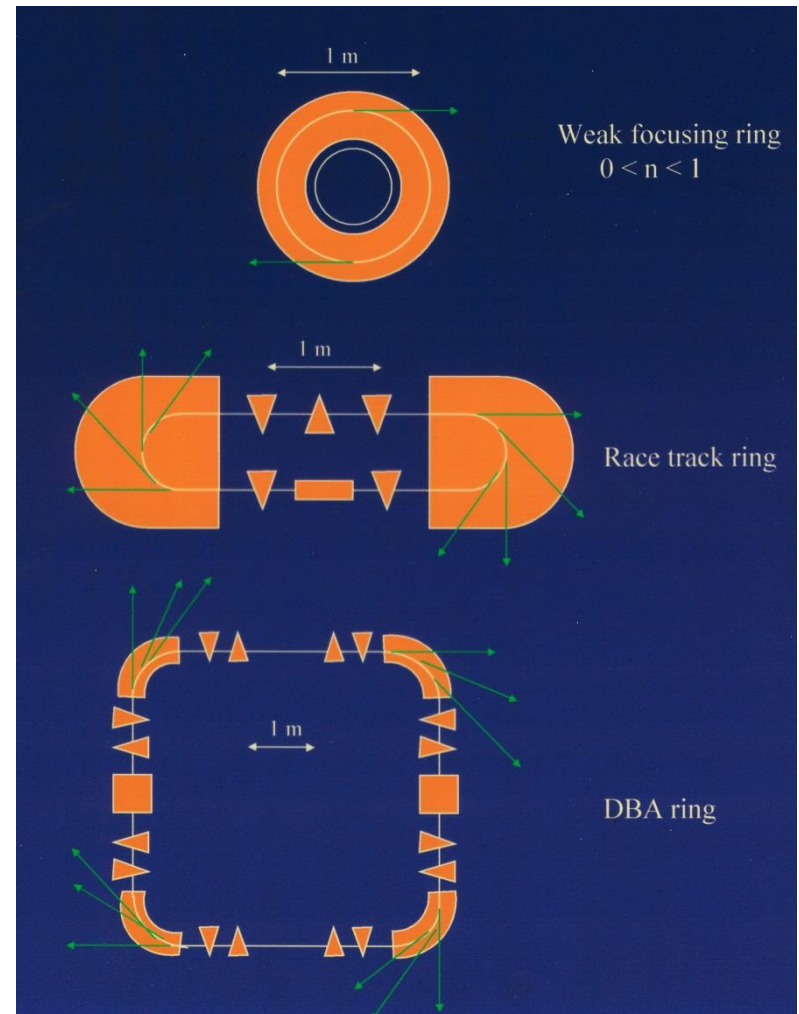
Superconducting 4,5 T $\rho/5$

2. LATTICES

IRON MAGNET LATTICES



SUPERCONDUCTING LATTICES



ANKA

- Energy 2.5 GeV
- Stored current 400 mA
- Bending radius 5.56 m
- Magnets 8 normal conducting 22.5° 4 cells of 2 x DBA
- Critical wavelength 0.2 m
- Magnetic field 1.5 T
- Nb of beamports 11
- Diameter ring \varnothing 35 m
- Injector 500 MeV booster synchrotron 53 MeV microtron

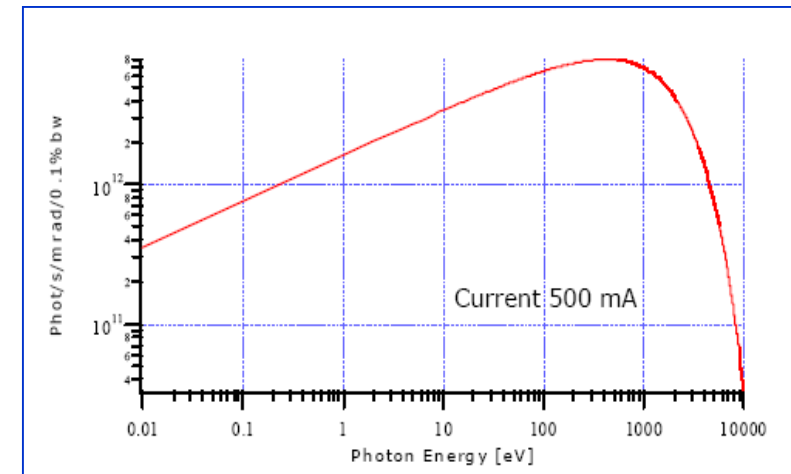


HELIOS

HELIOS 1
HELIOS 2

IBM East Fishkill
Singapore

- Energy 700 MeV
- Stored current 620 mA
- Magnets 2 superconducting 180°
- Critical wavelength 0.84 m
- Nb of beamports 20
- Dimensions 6 m x 2m
- Injector 200 MeV linac (HELIOS 1)
100 MeV microtron (HELIOS 2)



Stable motion in HELIOS ring



Stability condition in periodic rings:

$$-1 \leq \frac{1}{2} \text{trace}M \leq 1$$

period

$$M = \begin{pmatrix} m_{11} & m_{12} \\ m_{21} & m_{22} \end{pmatrix}$$

$\text{trace}M$ = trace of matrix M , it is equal to the sum of the diagonal elements of matrix M

M is transfer matrix of one period in ring