

# Part C. Radiation shielding

1. Electron accelerators
2. Proton accelerators
3. Synchrotron radiation facilities
4. Specific:
  - a. Beam dumper
  - b. Induced Activity
  - c. RF generator plants



# 1. Electron accelerators

## Prompt radiation fields around accelerators:

### 1. Electron accelerators

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photons (bremsstrahlung)  
neutrons

### 2. Proton accelerators

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neutrons

### 3. Synchrotron radiation facilities

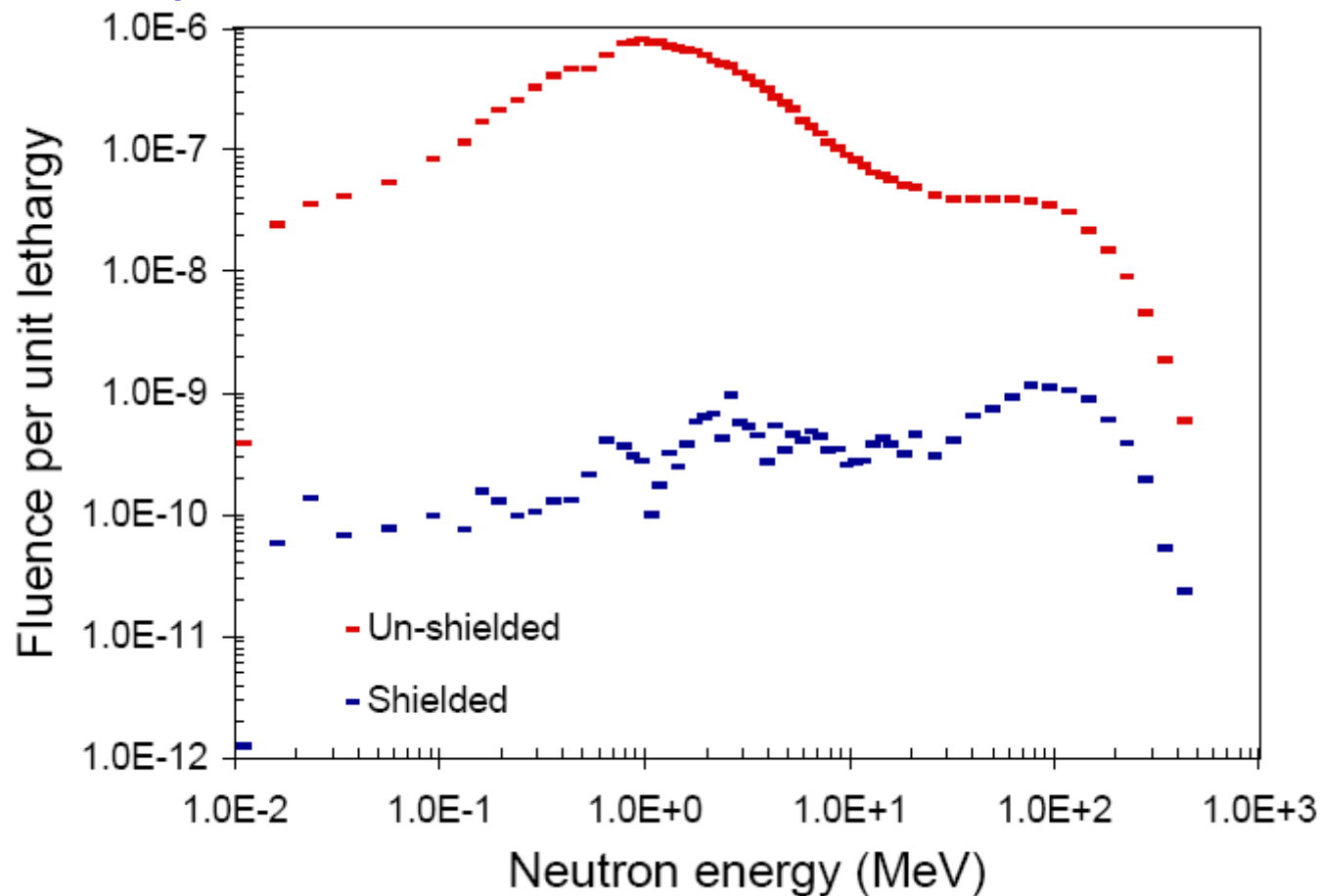
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accelerators  
beamlines



# 1. Electron accelerators

## Examples of neutron spectra

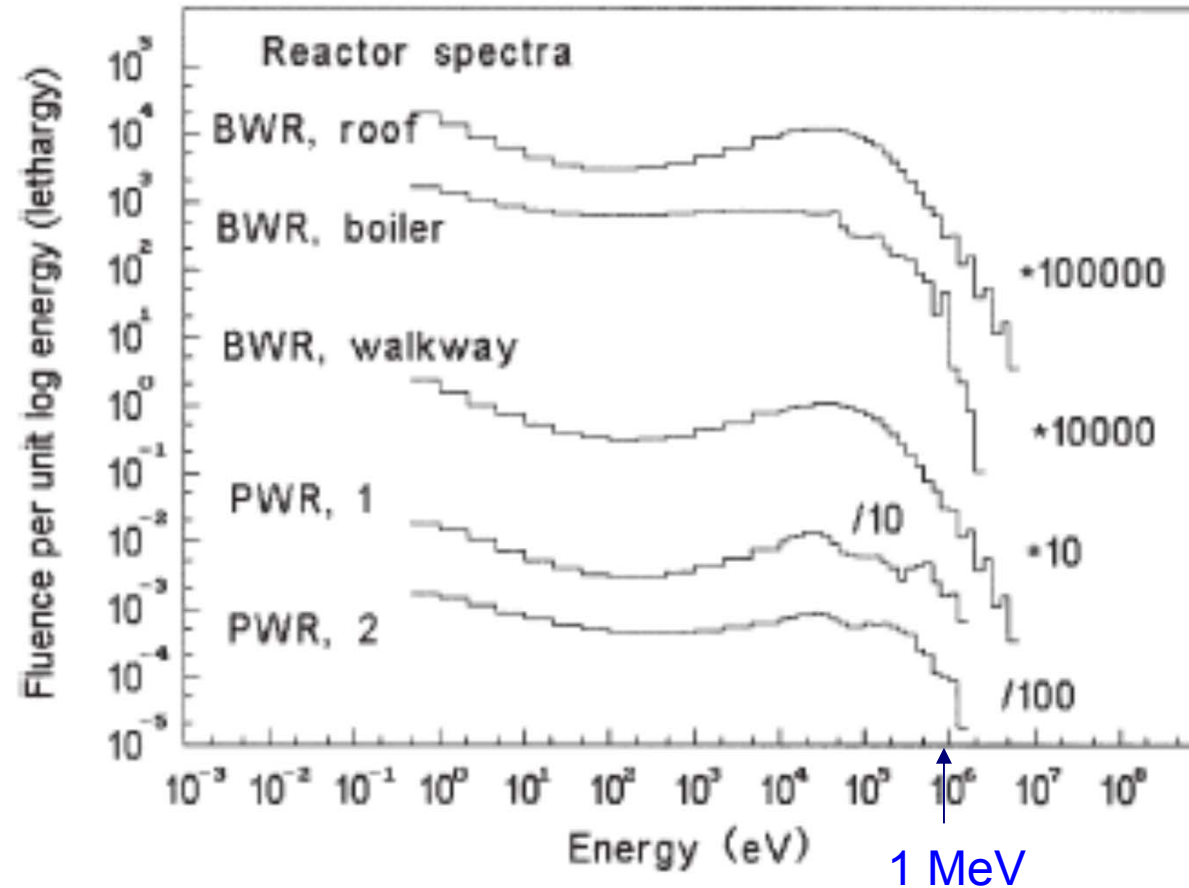


Example 1: calculated neutron spectra for the 1.7 GeV BESSY storage ring (Courtesy of Klaus Ott)



## 2. Proton accelerators

### Examples of neutron spectra

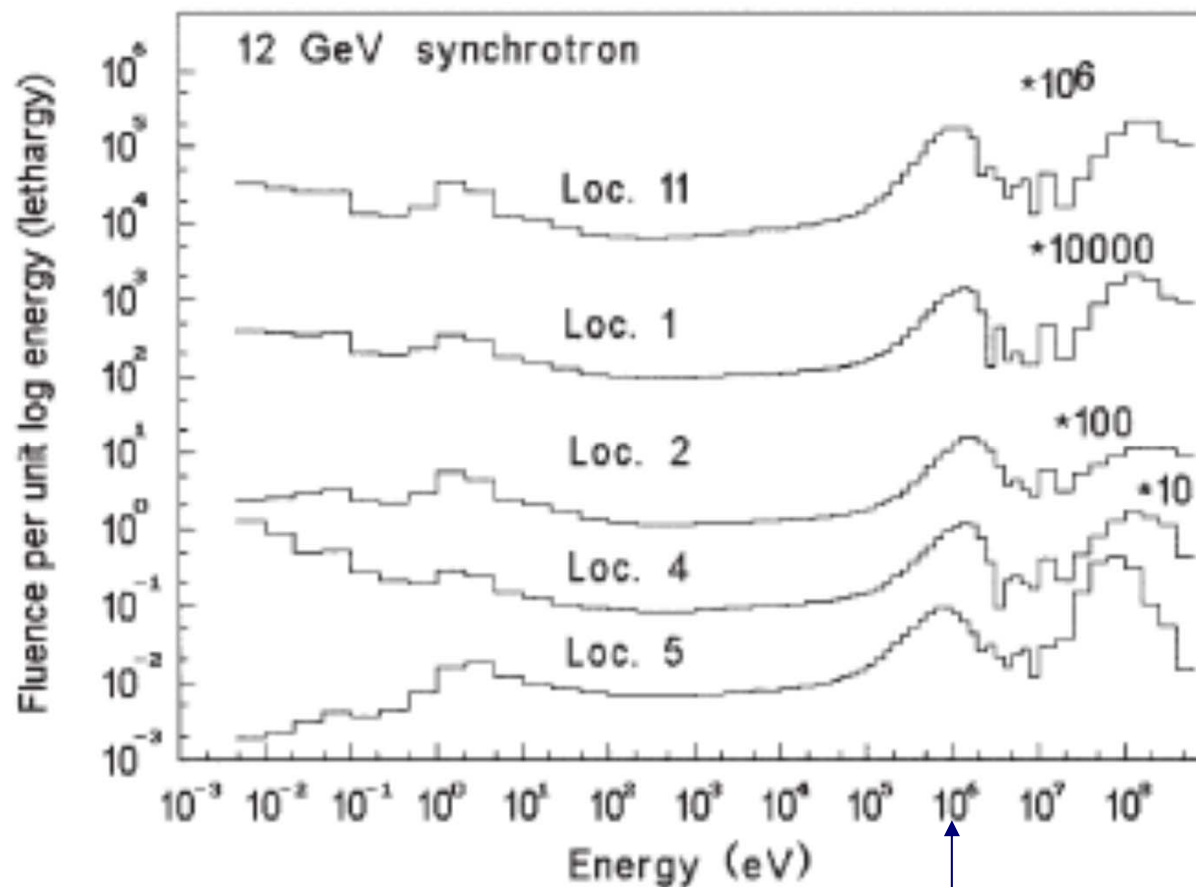


Source: Compendium of Neutron Spectra and Detector Responses for Radiation Protection Purposes – Technical Reports Series no. 403 , IAEA, 2001



## 2. Proton accelerators

### Examples of neutron spectra



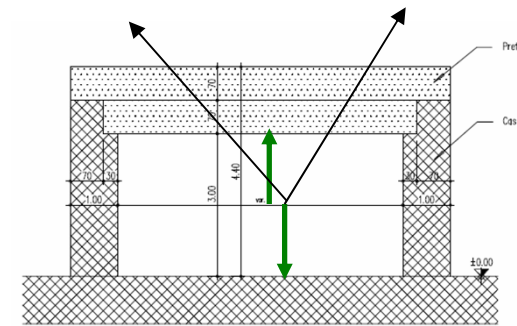
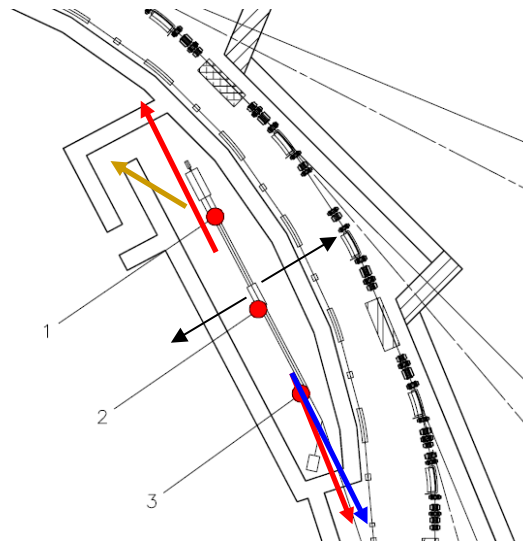
Source: Compendium of Neutron Spectra and Detector Responses for Radiation Protection Purposes – Technical Reports Series no. 403 , IAEA, 2001



## 3. Synchrotron radiation facilities

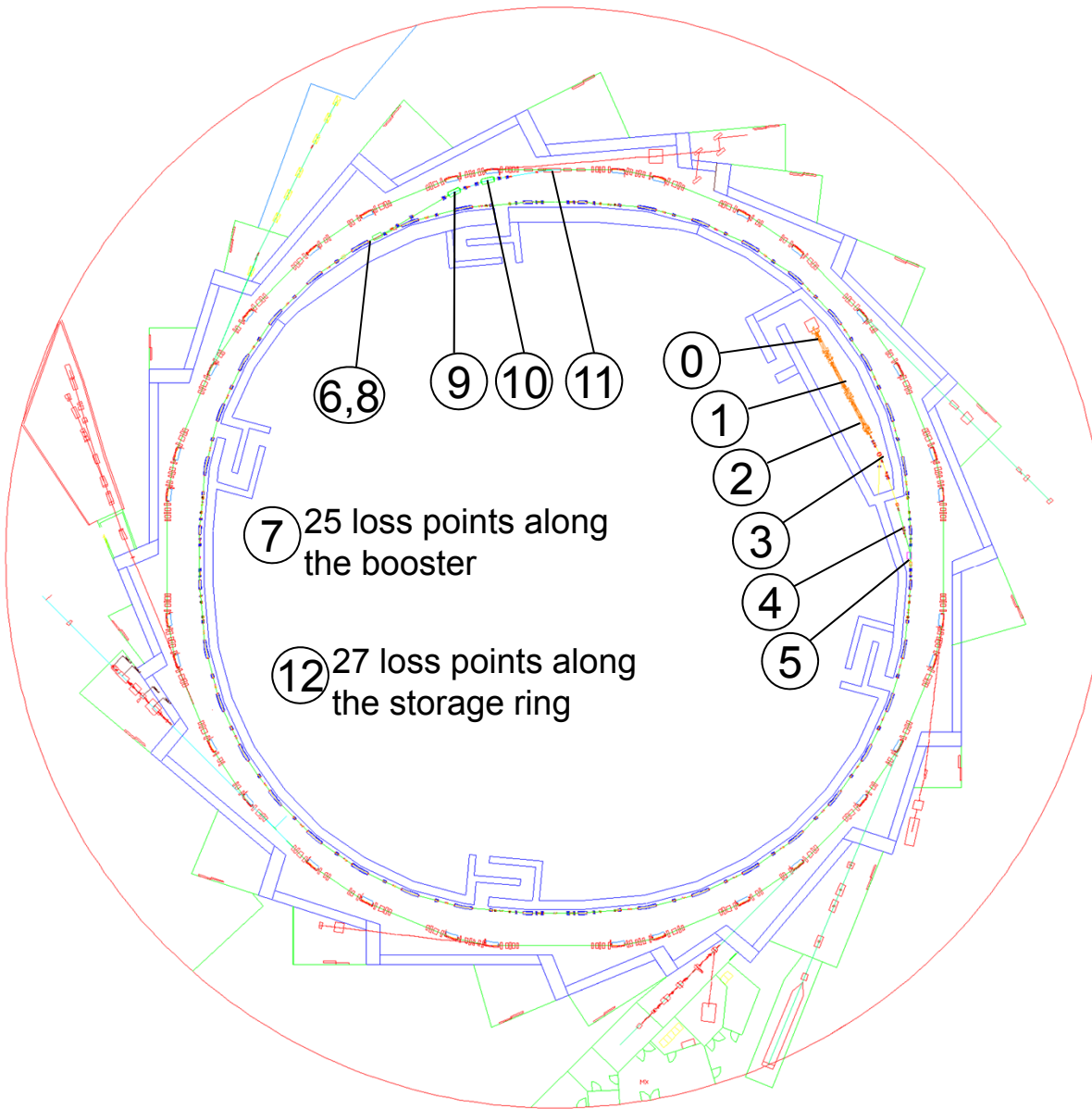
➤ The Ott's code allows to compute the effective annual dose  $D$ , at the following directions:

- Front / Back
- Front / Side
- Inside / Outside
- Roof / Floor
- Skyshine
- Labyrinth



(For a given:  $i_e(\vec{s})$ ,  $t_{User}(\vec{s})$ ,  $t_{Machine}(\vec{s})$ ,  $E_e$  and shielding conditions)

# 3. Synchrotron radiation facilities



## ➤ e-Loss Points:

	Machine Point
0	LINAC prebuncher
1	LINAC-1
2	LINAC-2
3	Transferline LINAC->Booster
4	Transferline LINAC->Booster
5	Injection Septum
6	Extraction Septum
7	Point Sources-Booster
8	Extraction Septum
9	Transferline Booster->SR-1
10	Transferline Booster->SR-2
11	Injection Septum
12	Point Sources-Storage Ring



## 3. Synchrotron radiation facilities

### ➤ Electron losses estimation during injection:

Machine Point	% loss	Electron per second			Energy [GeV]
		LOSS	IN	OUT	
0 LINAC prebuncher	-		7.02E+10	9.24E+10	0,00009
1 LINAC-1	10%	9.24E+09	9.24E+10	8.32E+10	0,05
2 LINAC-2	10%	8.32E+09	8.32E+10	7.49E+10	0,1
3 Transferline LINAC->Booster-1	5%	3.74E+09	7.49E+10	7.11E+10	0,1
4 Transferline LINAC->Booster-2	5%	3.56E+09	7.11E+10	6.76E+10	0,1
5 Injection Septum	<b>20%</b>	1.35E+10	6.76E+10	3.38E+10	0,1 to 3
6 Extraction Septum	<b>15%</b>	1.01E+10	3.38E+10	3.38E+10	0,1 to 3
7 Point Sources-Booster	15%	1.01E+10	3.38E+10	3.38E+10	0,1 to 3
8 Extraction Septum	<b>15%</b>	5.07E+09	3.38E+10	2.87E+10	3
9 Transferline Booster->SR-1	5%	1.44E+09	2.87E+10	2.73E+10	3
10 Transferline Booster->SR-2	5%	1.36E+09	2.73E+10	2.59E+10	3
11 Injection Septum	<b>40%</b>	6.48E+09	2.59E+10	1.30E+10	3
12 Point Sources-Storage Ring	30%	6.48E+09	1.30E+10	1.30E+10	3





## 3. Synchrotron radiation facilities

- Operation time, depending on the machine mode:

### User mode

Operating time /day	24 hours
Operating time/year (250 days/year)	6000 hours
Storage time /filling	5 hours
Injections / day	5
Injections / year	1200
Booster operation / injection	12 minutes
<b>Booster operation / year</b>	<b>250 hours</b>
Min. injection time/ injection	169 seconds
Min. injection time/ year	59 hours
Max. injection time/ injection	507 seconds
<b>Max. injection time/ year</b>	<b>176 hours</b>

### Machine Test mode

Machine test weeks / year	12 hours
Injections / day	10 hours
Injections / year	600 hours
Synchrotron operation / injection	48 minutes
<b>Synchrotron operation / year</b>	<b>476 hours</b>
Min. injection time / injection	169 seconds
Min. injection time / year	28 hours
Max. injection time / injection	2535 seconds
<b>Max. injection time / year</b>	<b>422 hours</b>

- The dose limit objective at ALBA (following the ALARA principle) is **1 mSv/a** in all the site



## 3. Synchrotron radiation facilities

➤ Annual Dose:

$$D = \sum_{i=1}^3 D_i = D_{\gamma\text{-ray}} + D_{\text{giant-neutron}} + D_{\text{fast-neutron}}$$

Where  $D_i$  is given by:

$$D_i(\vec{s}) = i_e(s) \cdot t(s) \cdot H_i(\vec{s})$$

$\vec{s}$  : accelerator point

$i_e(s)$  : is the electron loss rate at s-point

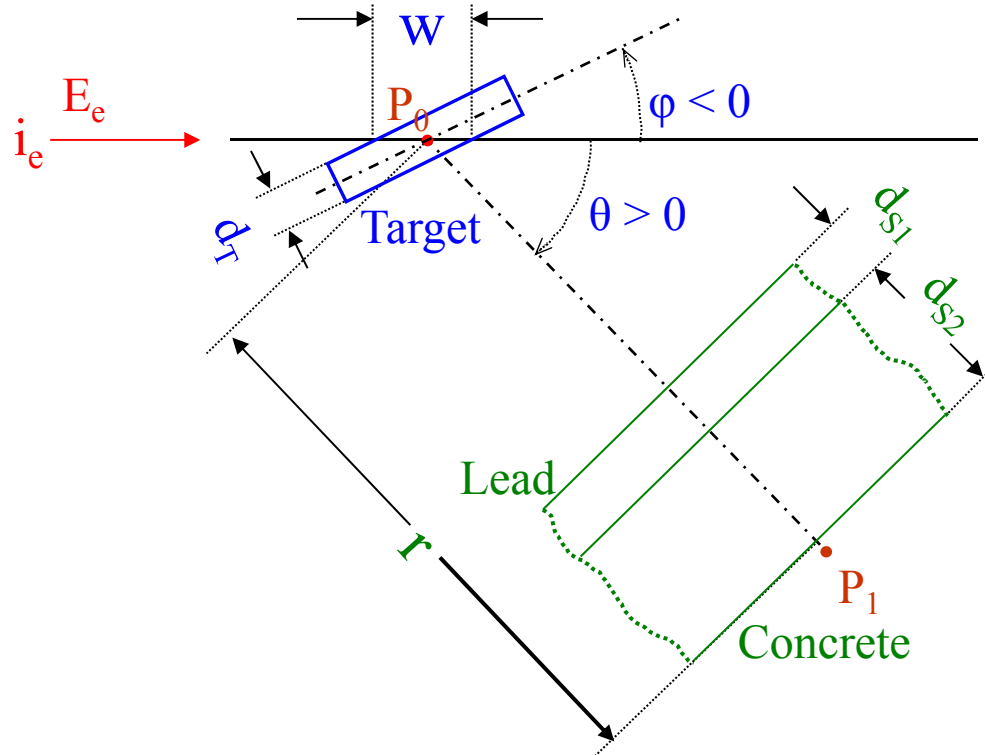
$t(s) = t_{\text{User}}(s) + t_{\text{Machine}}(s)$  : is the time that the e-loss occurs (at s-point)

$H_i(\vec{s})$  : is the dose rate (at s-point) for i-particle



# 3. Synchrotron radiation facilities

## ➤ Shielding Scheme Drawing:



## ➤ In the ALBA case:

### Source (for the Storage Ring):

$i_e = 400 \text{ mA}$   
 $E_e = 3.0 \text{ GeV}$

### Target:

$d_T \text{ [cm]}$ : depends on the machine point  
 $\varphi$ : depends on the machine point  
 $\rho_T \text{ [g/cm}^3\text{]}$ : stain steel

### Shielding:

$r \text{ [cm]}$ : depends on the machine point  
 $\rho_{S1} \text{ [g/cm}^3\text{]}$ : lead  
 $d_{S1} = 5 \text{ cm}$   
 $\rho_{S2} \text{ [g/cm}^3\text{]}$ : concrete (normal & heavy)  
 $d_{S2} = 1 \text{ m (side) \& 1.5 m (front) \& 1.4 m (roof)}$   
 $\Theta$ : depends on machine point

## ➤ Dose at $P_1$ , (per incident electron at $P_0$ ):

$$H = H(E_e; w(d_T, \varphi), \rho_T; r, \rho_{S1}, d_{S1}, \rho_{S2}, d_{S2}, \theta)$$

## 3. Synchrotron radiation facilities

Analytical model (for photons):

$$\dot{H}_p = \sum_i \frac{\dot{H}_0 \times e^{[-(\mu/\rho)_i \rho_i \times d]}}{r_p^2}$$

$\dot{H}_p$ : Dose rate equivalent rate (in Sv/h) in a given point-p, out of the shielding area

$\dot{H}_0$ : Dose rate equivalent rate (in Sv/h) at 1 m from the source, without the shielding

**d** : Shield thickness (in cm)

**( $\mu/\rho$ )<sub>i</sub>**: mass attenuation coefficient (in cm<sup>-1</sup>) for the material-i

**r<sub>p</sub>**: distance from the source point to the dose point-p (in m)

**i**: sum over different materials

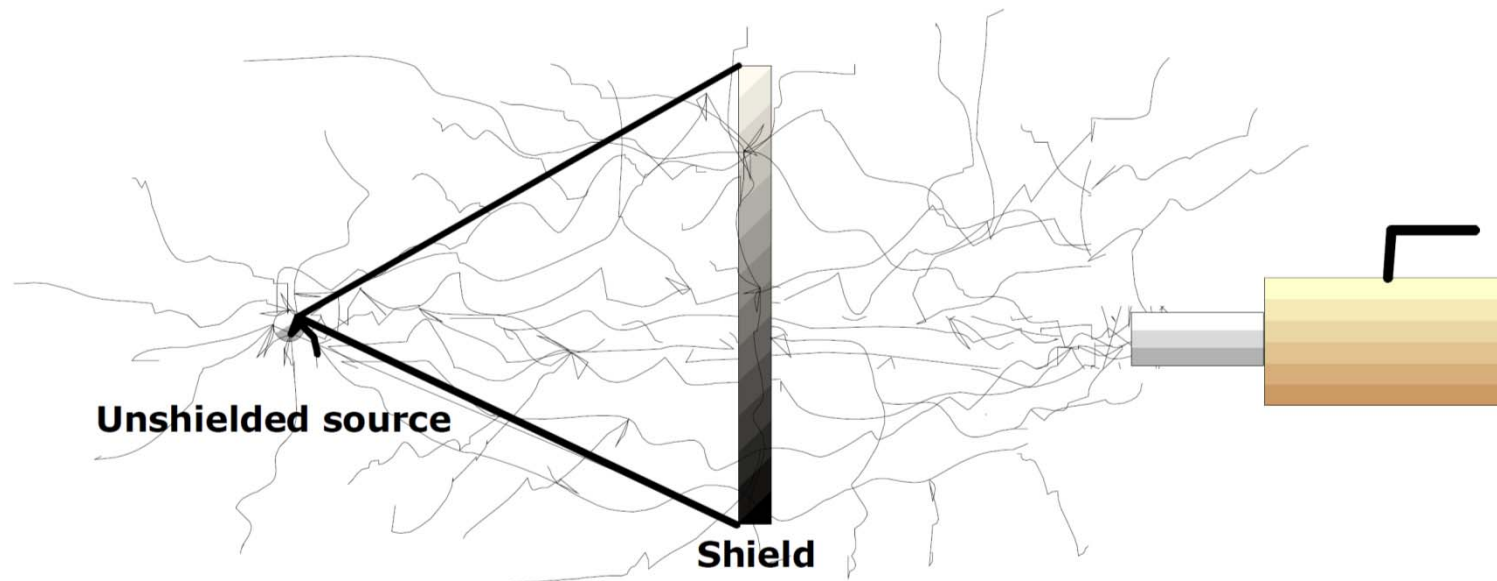


### 3. Synchrotron radiation facilities

Example (in air): a 1 Sv/h (at 1 meter in vacuum) 100 keV photon source, at 10 m?

$$\dot{H}_p = \frac{1 \times e^{[-(0.1541 \times 0.00123) \times 1000]}}{10^2} = 8.3 \text{ mSv/h}$$

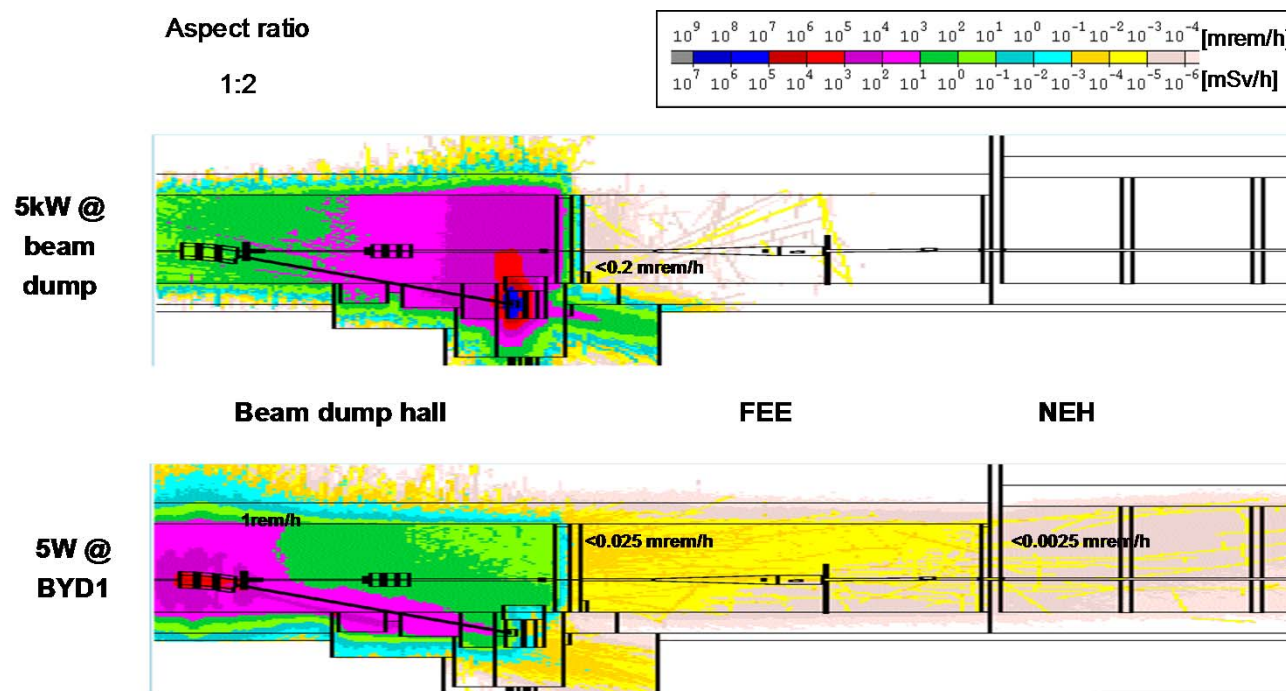
Buildup factor effect: how the shielding 'unshield' the source



# 3. Synchrotron radiation facilities

Monte-Carlo codes

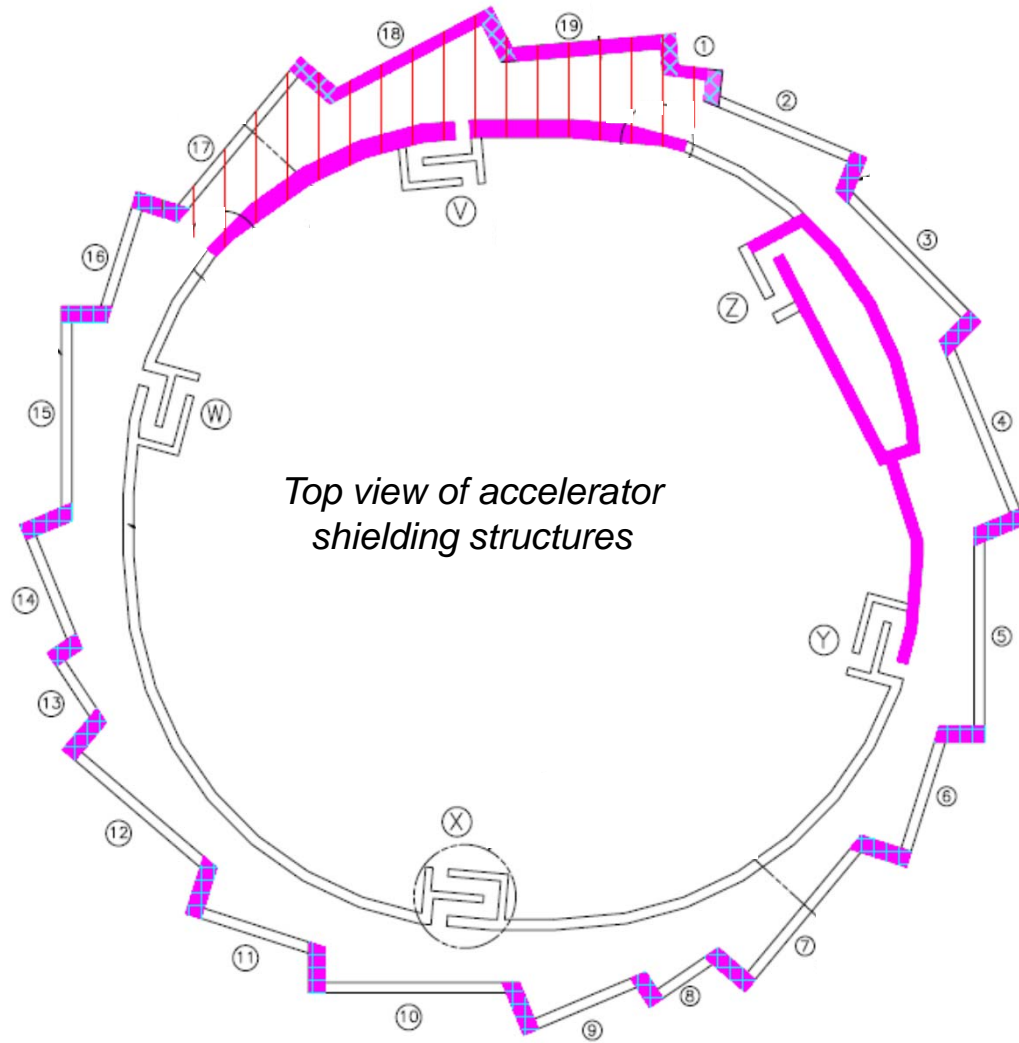
- Examples: MCNPX  
PENELOPE  
FLUKA  
MARS



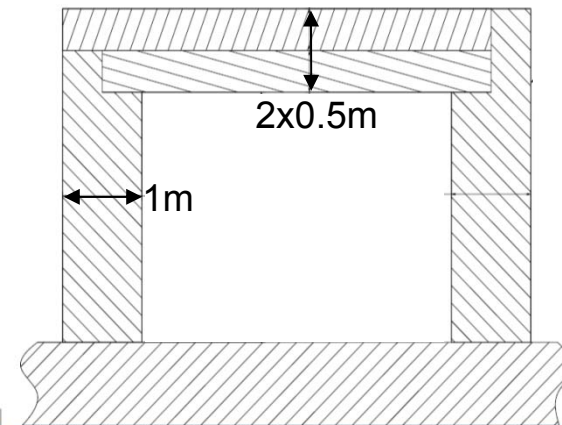
Example: MARS calculation for the electron dump line of the LCLS facility - Courtesy of T. Sanami.

# 3. Synchrotron radiation facilities

## ➤ Concrete structures:



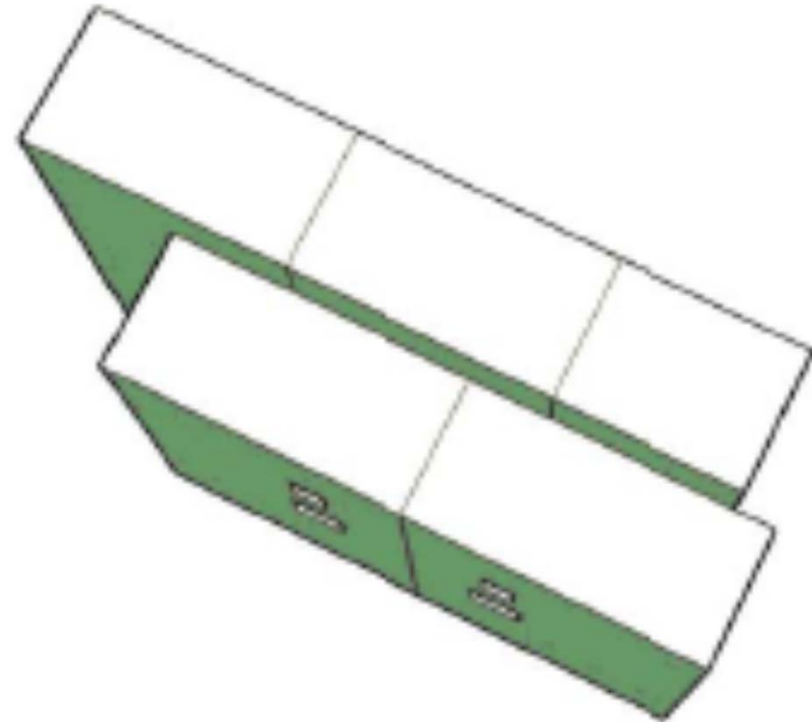
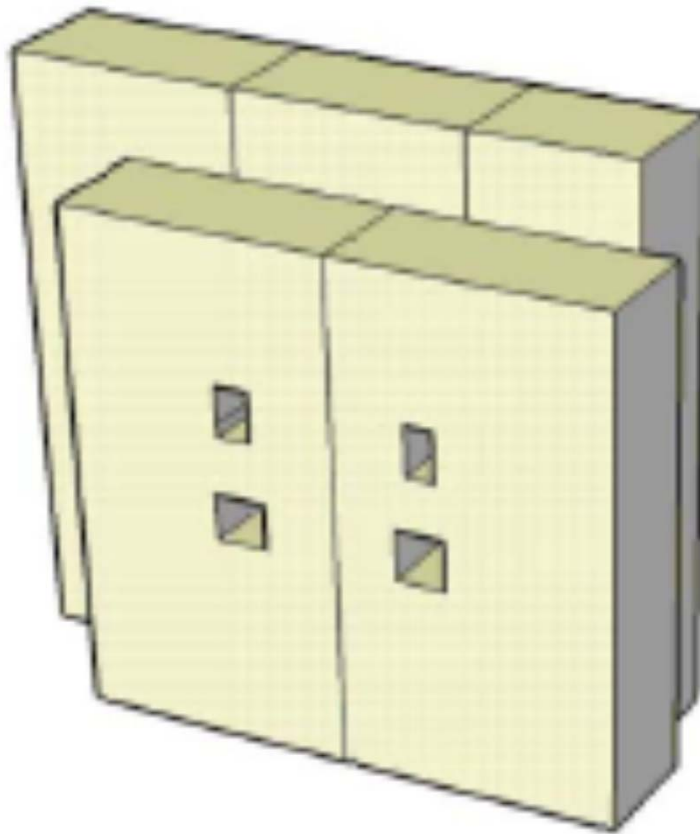
Inner and side walls thickness	1 m
Inner wall thickness at injection	1.65 m
Side wall thickness at injection	1.25 m
Roof thickness	1 m
Roof thickness at injection	1.4 m
Linac walls thickness	1 m
Labyrinths walls thickness	0.7 m
Front walls thickness	1.5 m
Number of side/front walls	19
Concrete density	2.4 g/cm <sup>3</sup>
Heavy concrete density	3.2 g/cm <sup>3</sup>





## 3. Synchrotron radiation facilities

➤ Front wall: final option

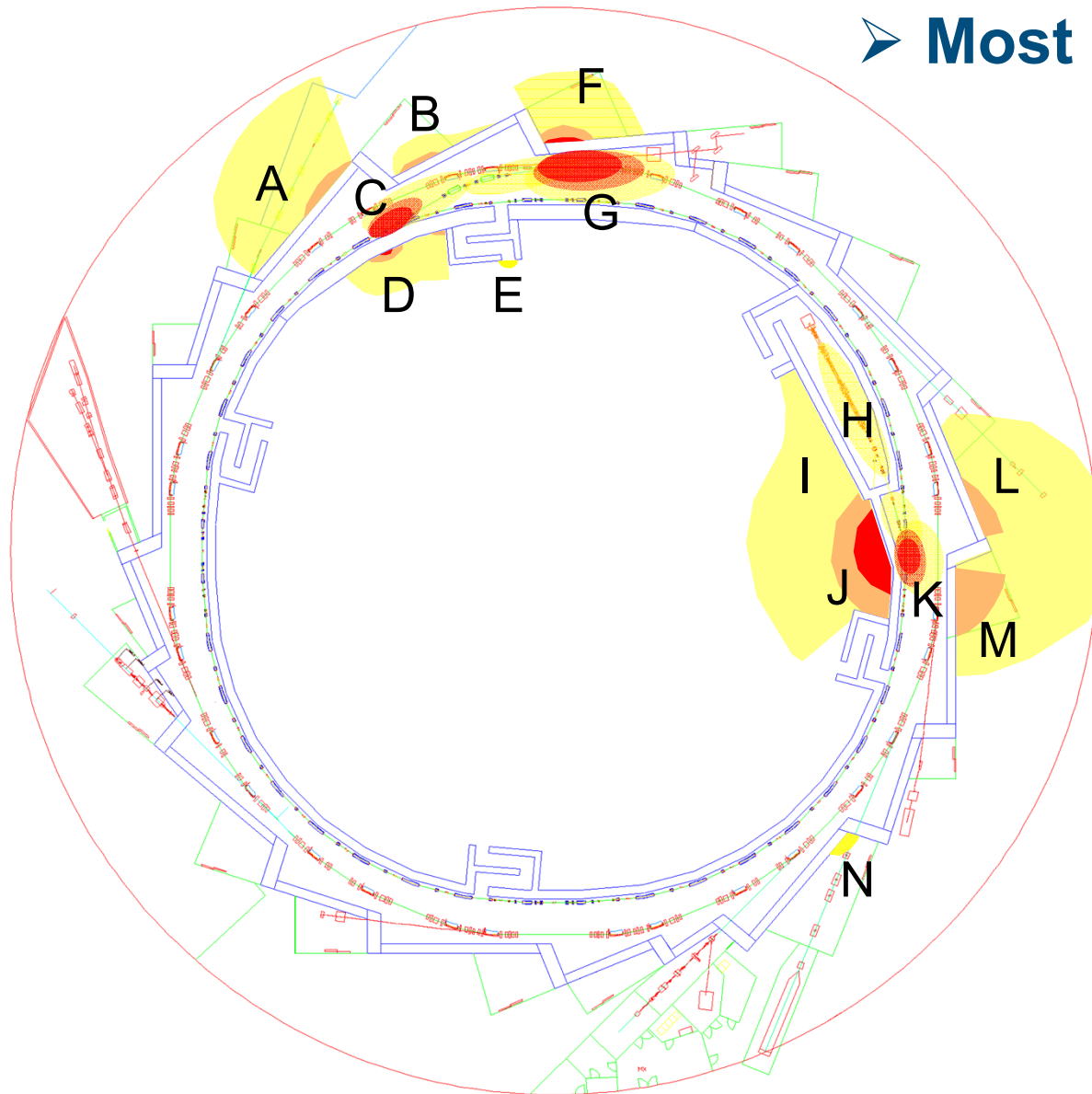




# 3. Synchrotron radiation facilities



➤ **Most critical areas**



- 0.1-0.5 mSv/y
- 0.5-1.0 mSv/y
- >1.0 mSv/y



## 3. Synchrotron radiation facilities

### 3. EL SINCROTRÓ ALBA: LES LÍNIES EXPERIMENTALS



# 3. Synchrotron radiation facilities

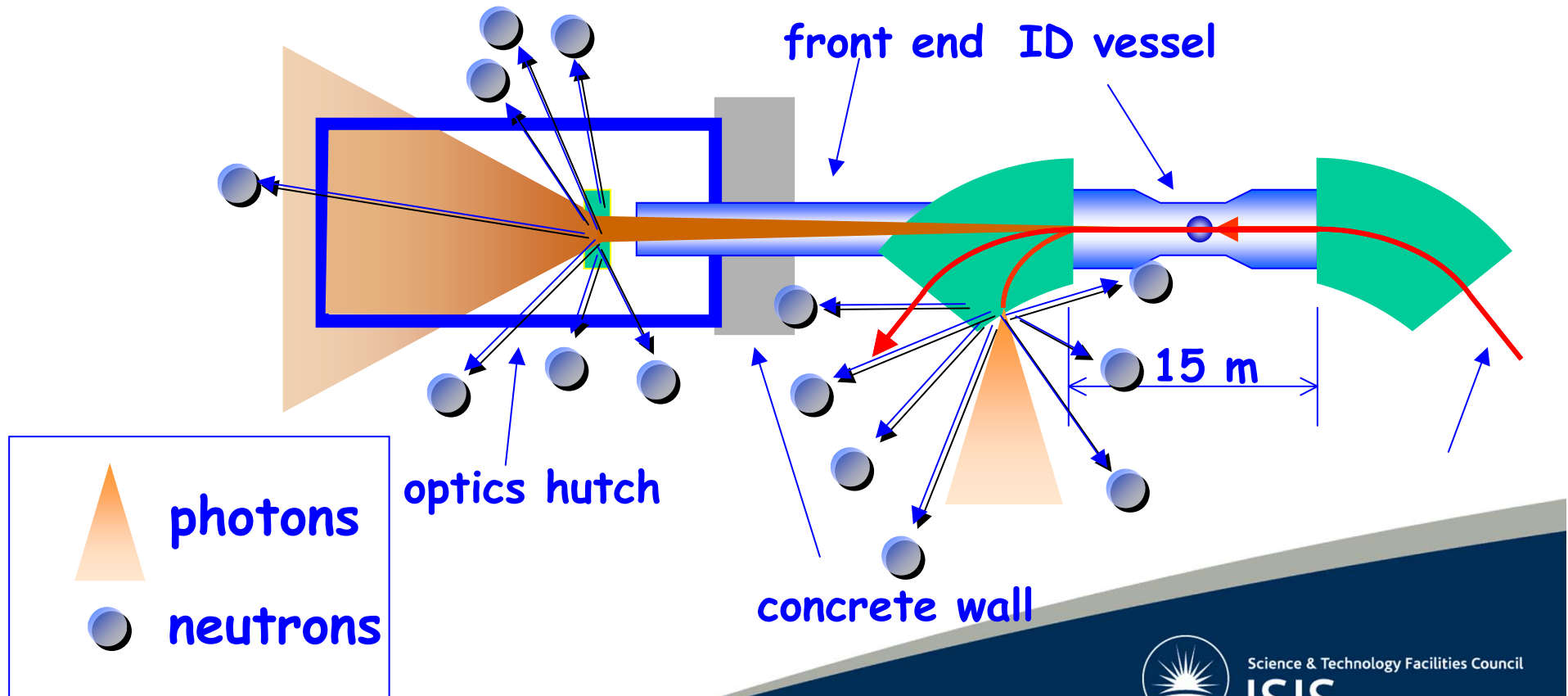
Radiation fields

Accelerator tunnels:

photons, neutrons

Beamlines:

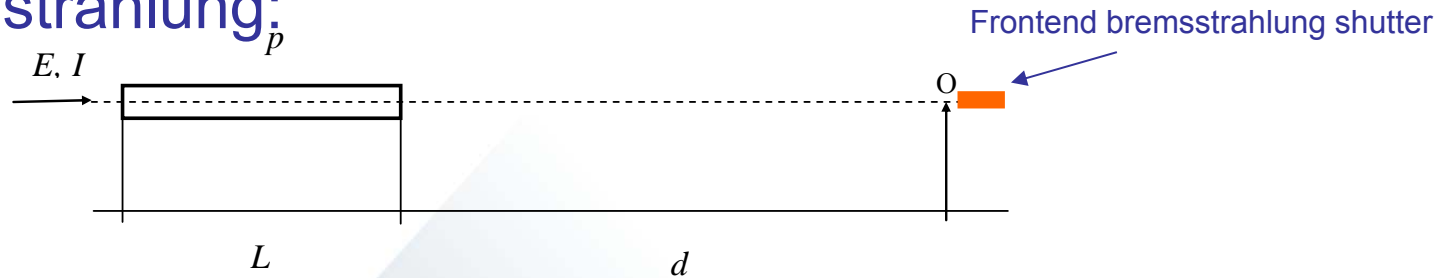
X-rays, photons, neutrons



# 3. Synchrotron radiation facilities

## 2. BEAMLINES SHIELDING - SOURCE TERM

➤ Gas bremsstrahlung:



$$\dot{D}_0 = 2.5 \times 10^{-27} \cdot \left( \frac{E}{mc^2} \right)^{2.67} \cdot \frac{L}{d(L+d)} \cdot I \cdot \frac{p}{p_0}$$

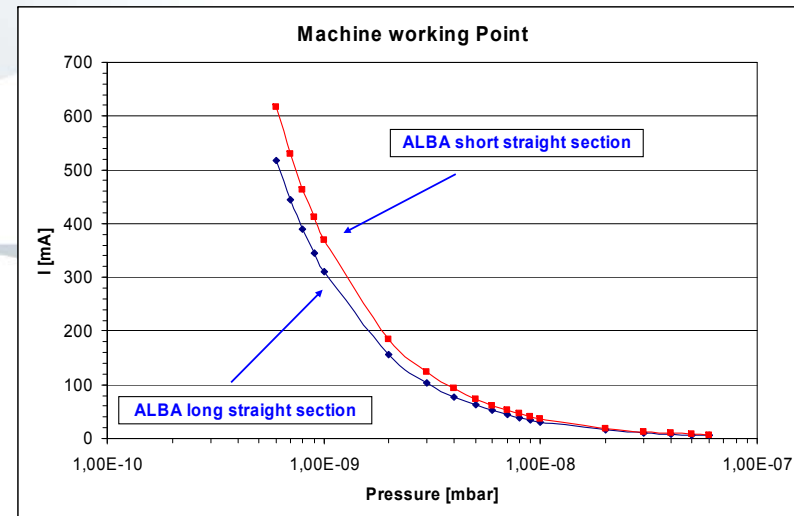
$\dot{D}_0$ : is the dose rate at O-point (Energy/Mass/Time)

✓ If:

- L = 4 m ; d = 18 m
- I = 400 mA
- P = 1.4 10<sup>-9</sup> mbar

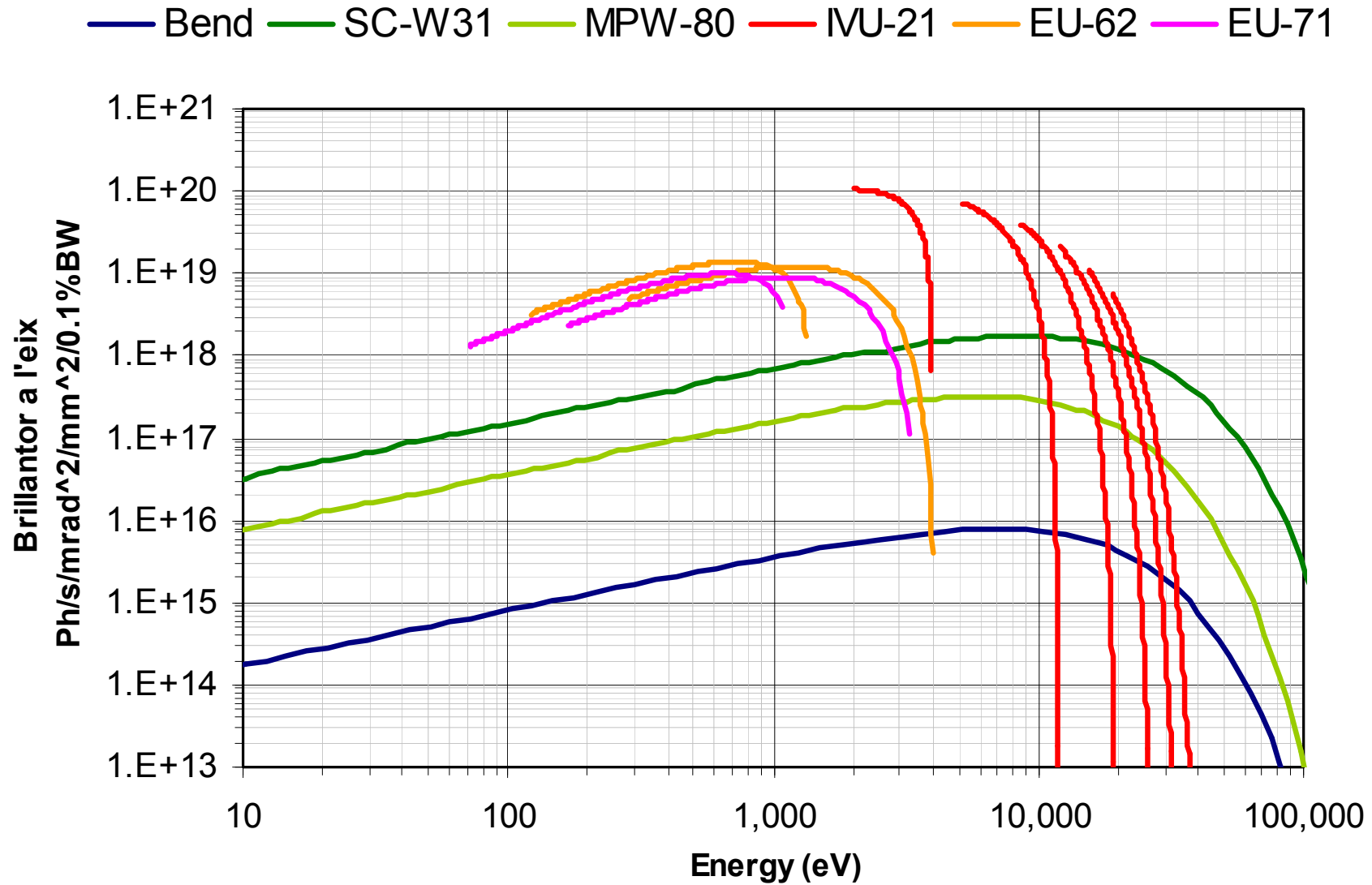
$$\dot{D}_0 = 0.6 \text{ Gy/h}$$

$$\frac{\dot{D}_0 \Big|_{3 \text{ GeV}}}{\dot{D}_0 \Big|_{2 \text{ GeV}}} = \frac{3^{2.67}}{2^{2.67}} \approx 3$$



✓ Strong dependence with the machine condition (E, I and P)

# 3. Synchrotron radiation facilities



# 3. Synchrotron radiation facilities

## ❖ Source term

### ✓ Internal rules:

1 mSv / year

0.5  $\mu$ Sv / h

(2000 hour / year)

### ✓ Order of the radiation source term

1 Sv / h

>  $10^6$  times reduction

### ✓ Shielding elements required:

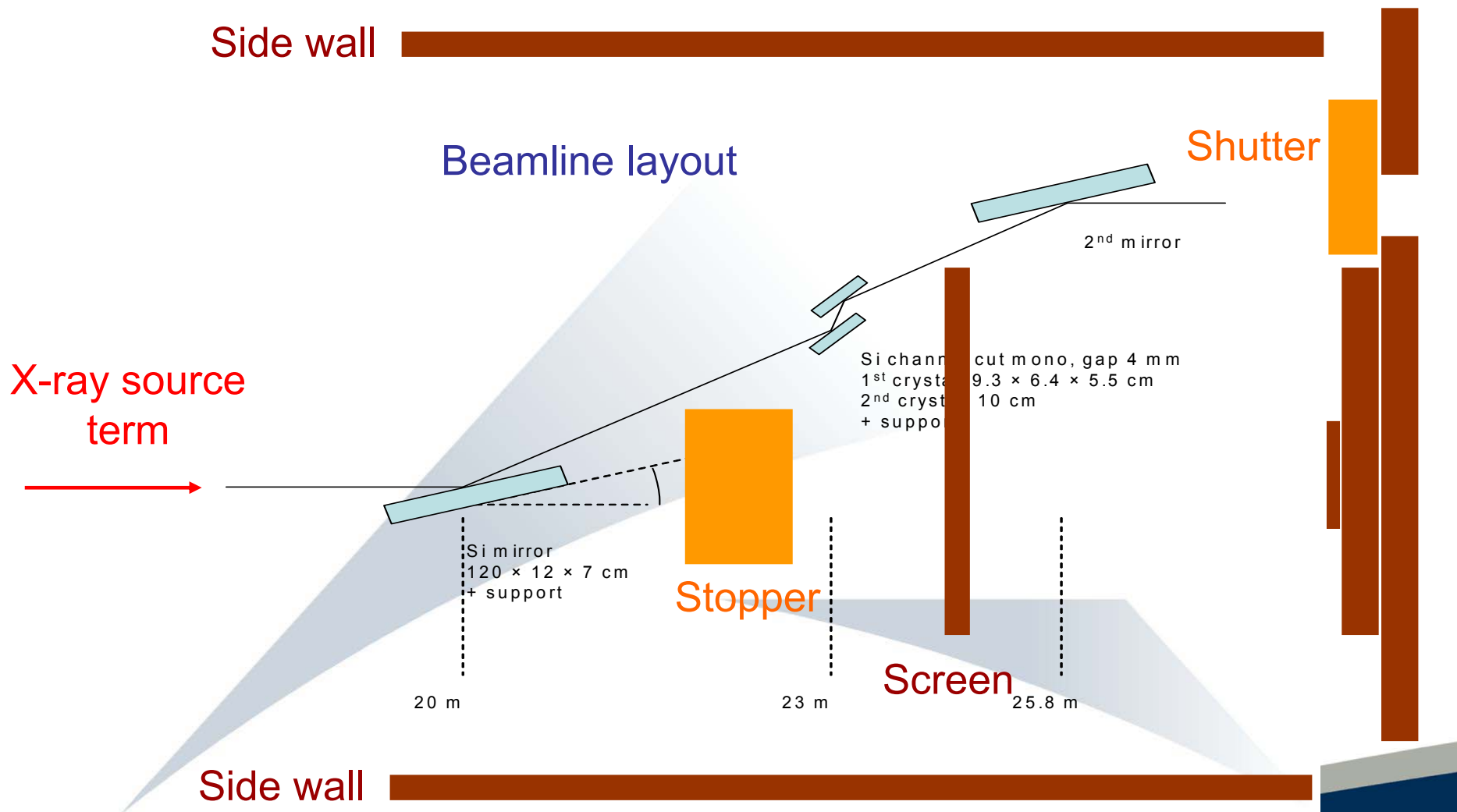
- Hutch walls
- Stopper & Shutter





# 3. Synchrotron radiation facilities

## 2. BEAMLINES SHIELDING - SAFETY ELEMENTS

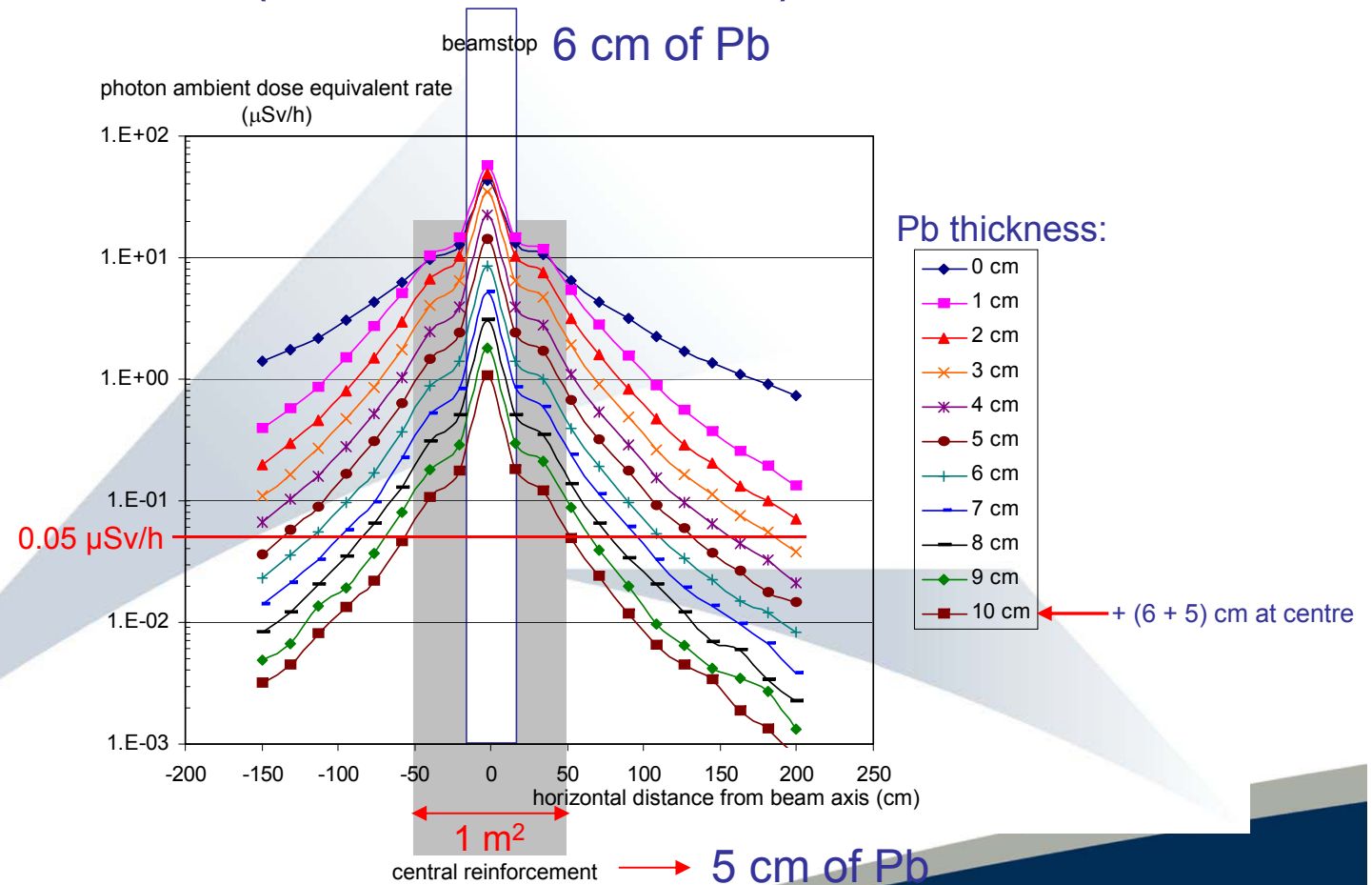


# 3. Synchrotron radiation facilities

## 2. BEAMLINES SHIELDING - SAFETY ELEMENTS

### ❖ Shielding against gas bremsstrahlung

#### ➤ Backwall thickness (for the HRPD case):



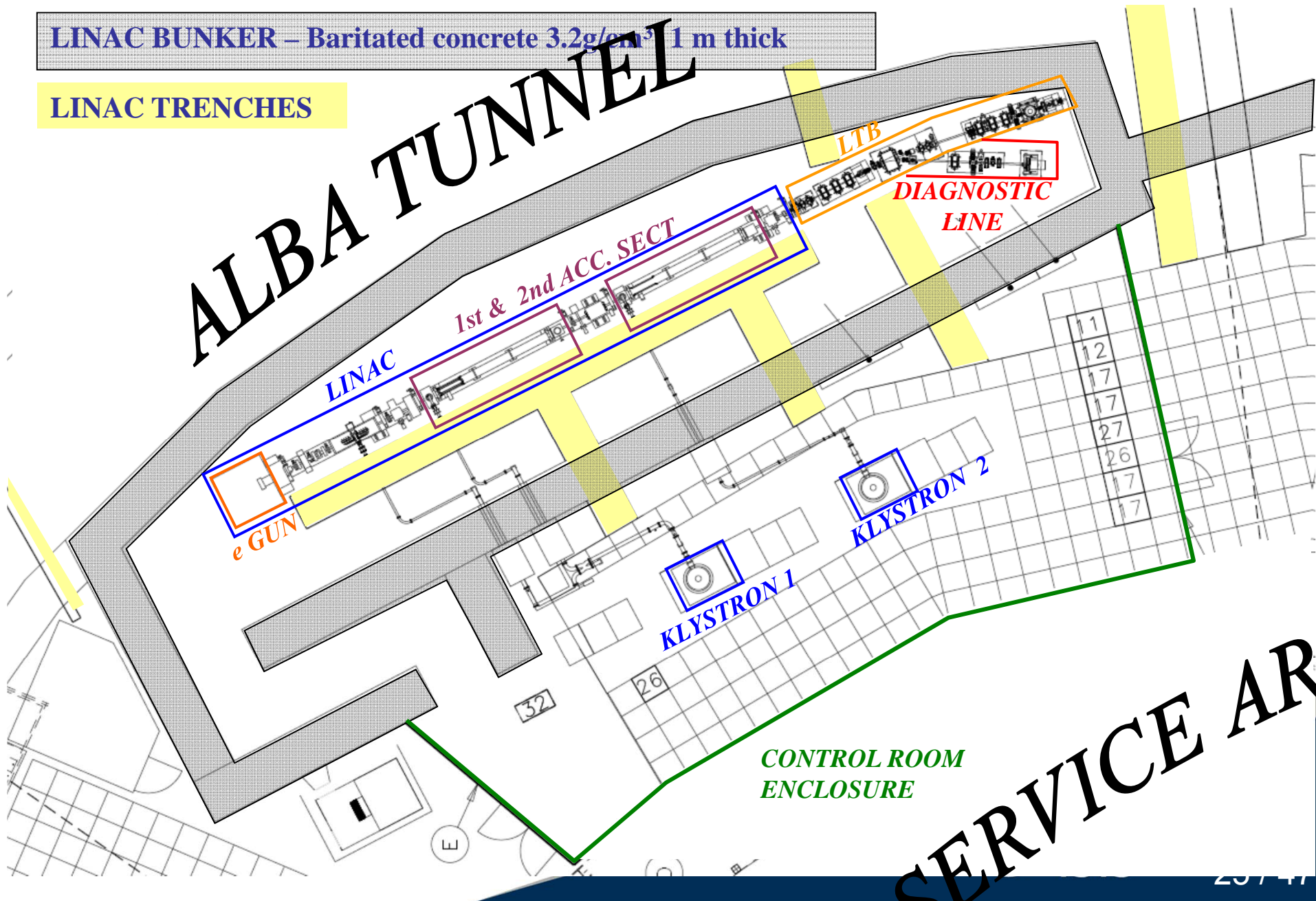


# 4a. Beam dumper

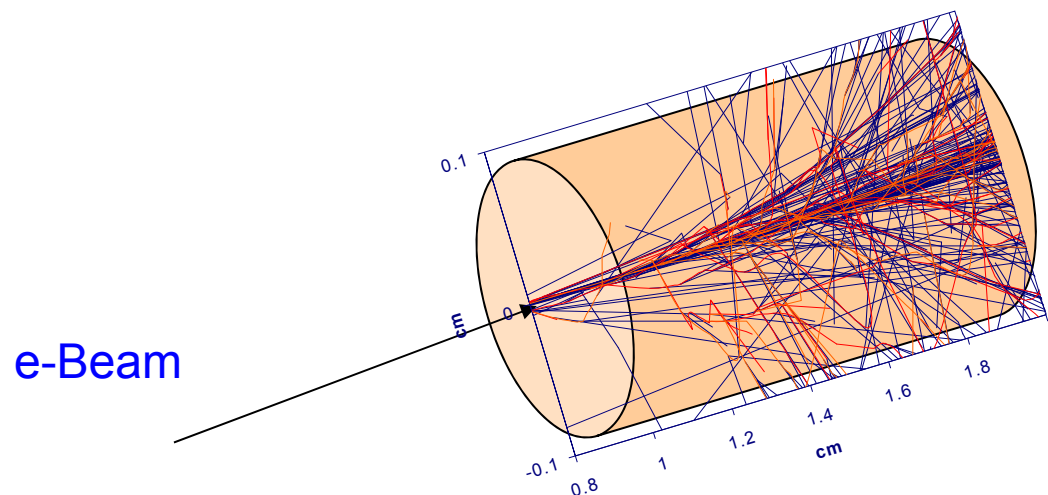
LINAC BUNKER – Baritated concrete  $3.2\text{g/cm}^3$  1 m thick

LINAC TRENCHES

# ALBA TUNNEL



## 4a. Beam dumper



Molière radius ( $\rho_M$ ): it is the radius of a cylinder containing on average 90% of the shower's energy deposition.

$$\rho_M [\text{cm}] = 0.0265 [\text{cm}^3/\text{g}] X_0 (Z + 1.2)$$

Where:

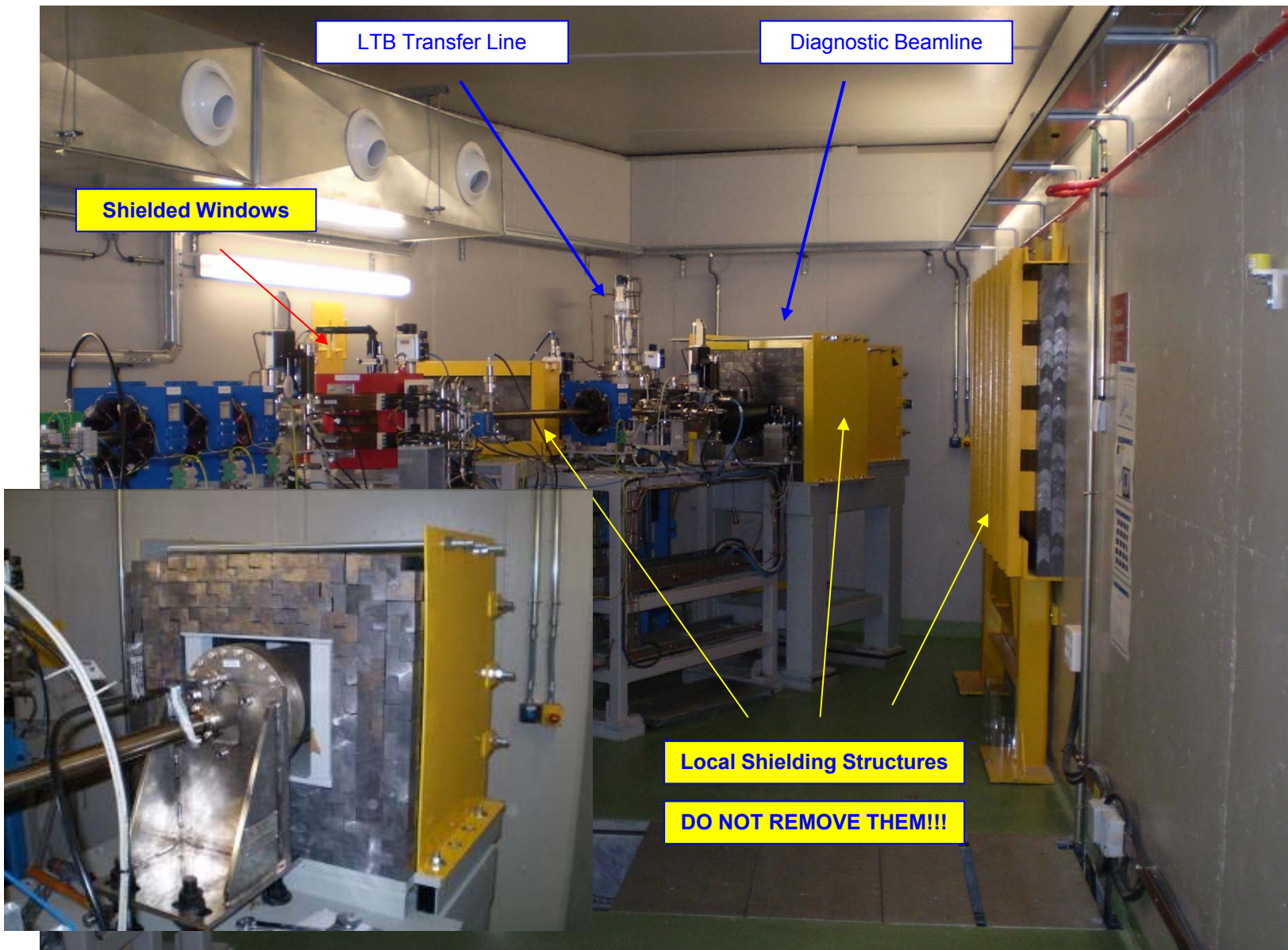
$X_0$  [ $\text{g}/\text{cm}^2$ ]: Radiation length (for Cu: 12.86  $\text{g}/\text{cm}^2$ )

Z: atomic number (for Cu: 29)

$$\rho_M = 10.29 \text{ cm}$$



# 4a. Beam dumper





## 4b. Induced Activity

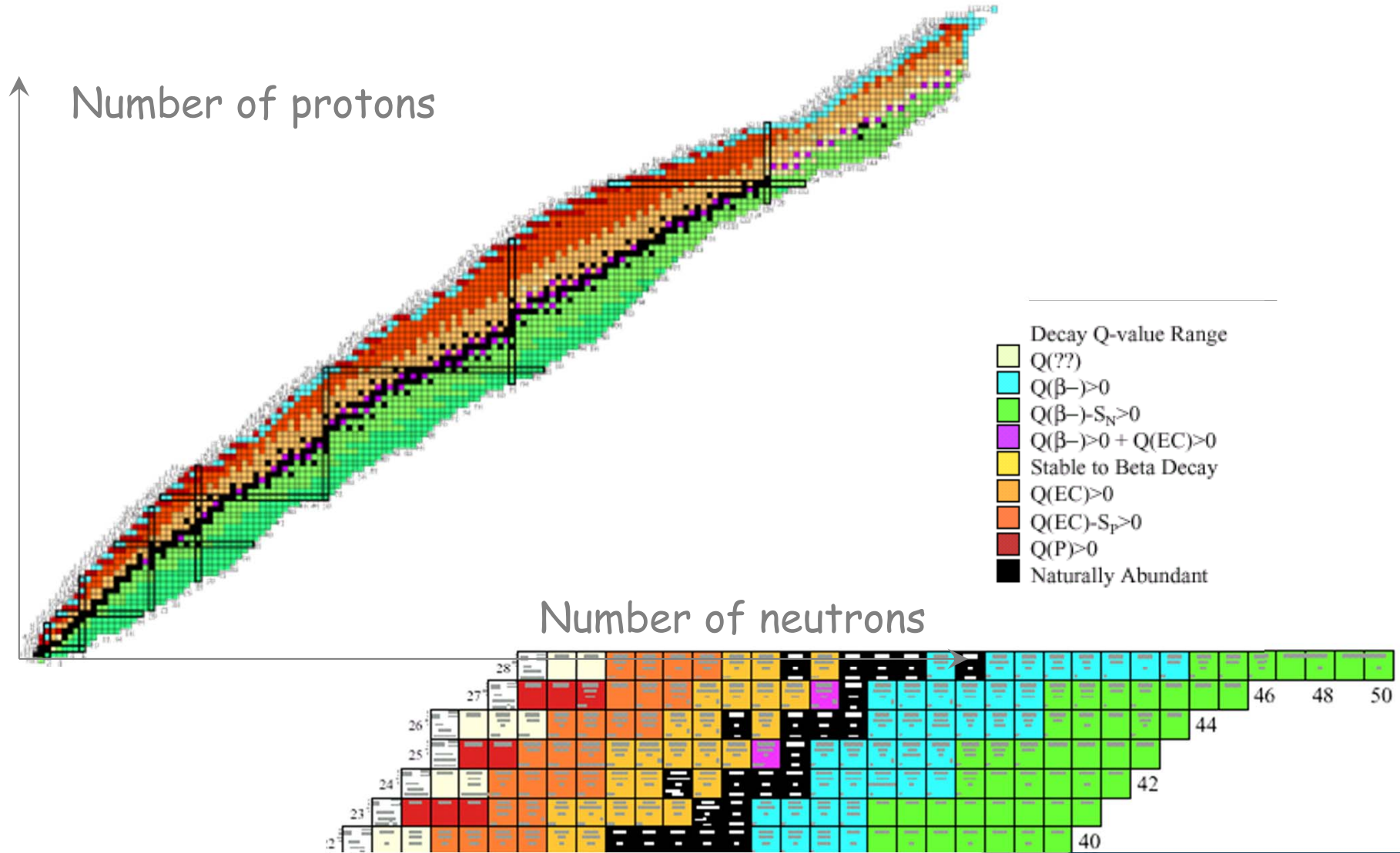
- radiation remains after accelerator switched off
- work permits for people entering tunnels
- radiation protection: personnel and environment
- management of activated accelerator components
- decommissioning of facilities

- thermal and slow neutron reactions
- medium energy neutron reactions
- nuclear reactions at high energy (spallation)
- photonuclear reactions

relatively insensitive to activation	moderately susceptible to activation	highly susceptible to activation	fissionable
ordinary concrete, Pb, Al, wood, plastics	Fe (steel, ferrites), Cu	Stainless steel, W, Ta, Zn, Au, Mn, Co, Ni	U, Pu, Th

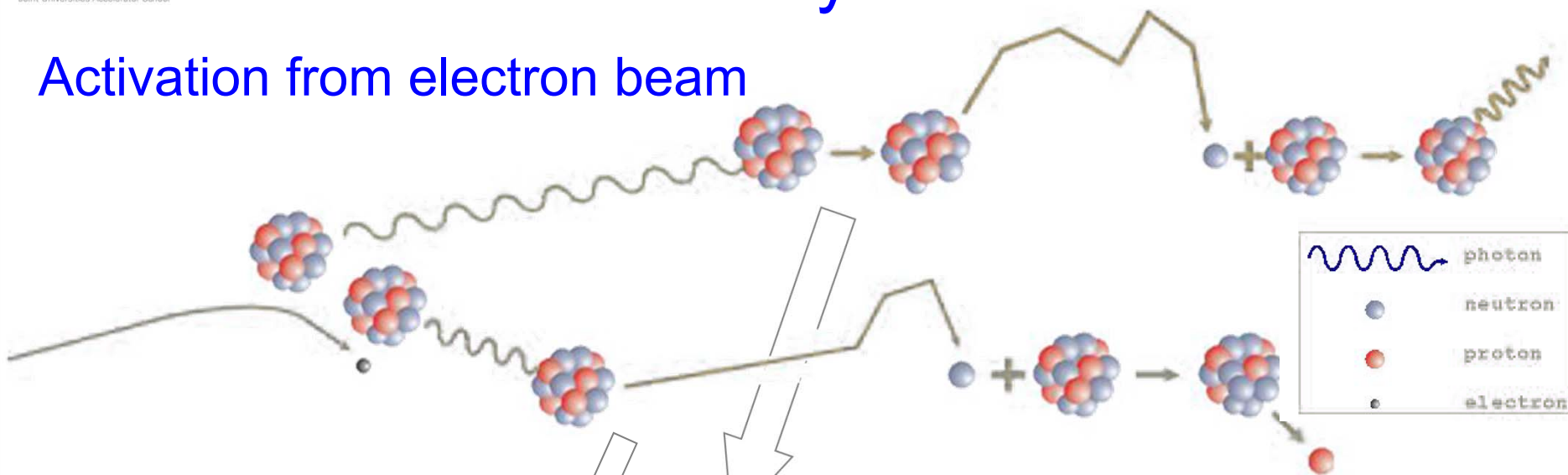


# 4b. Induced Activity

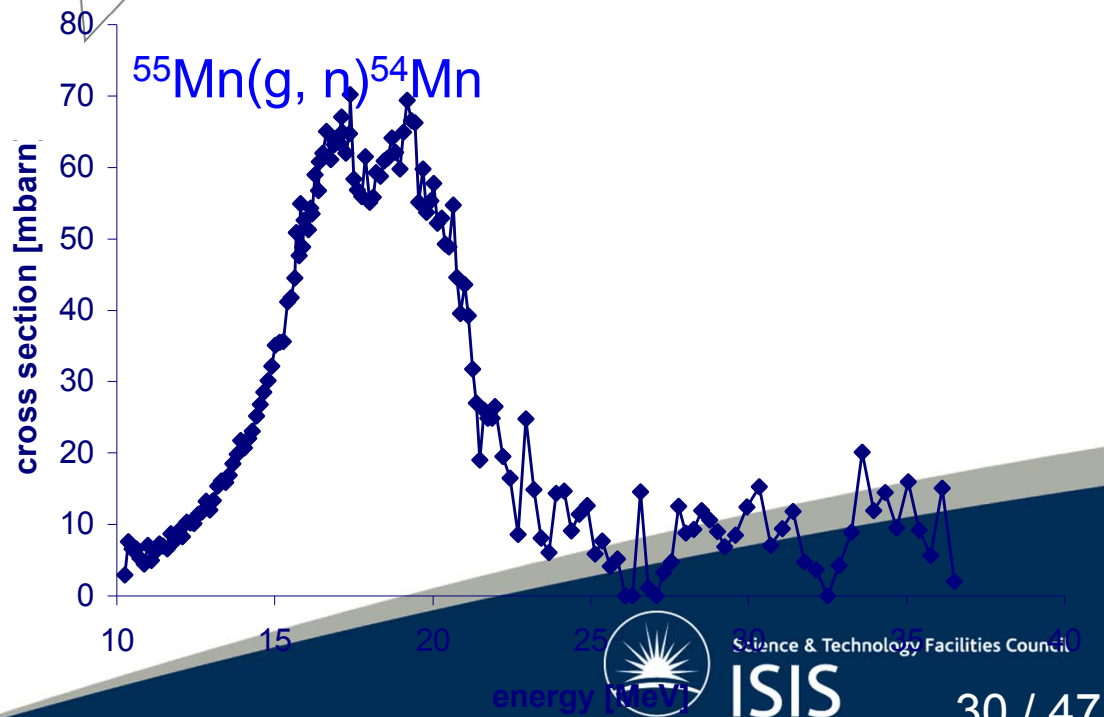
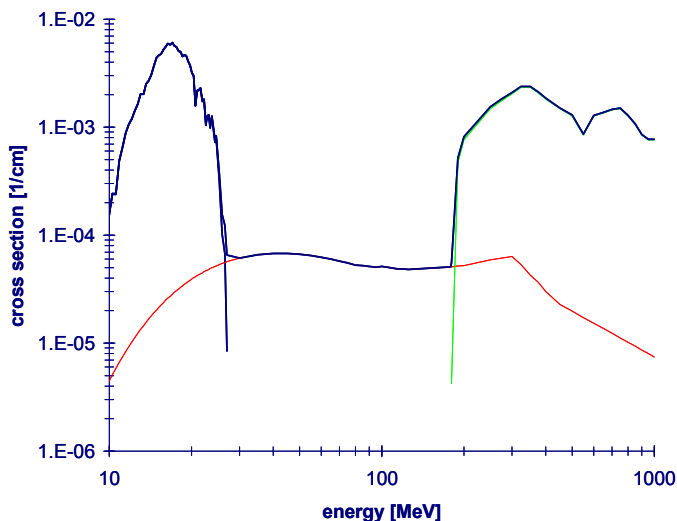


# 4b. Induced Activity

## Activation from electron beam

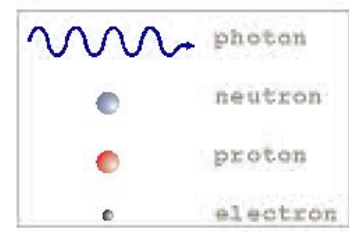
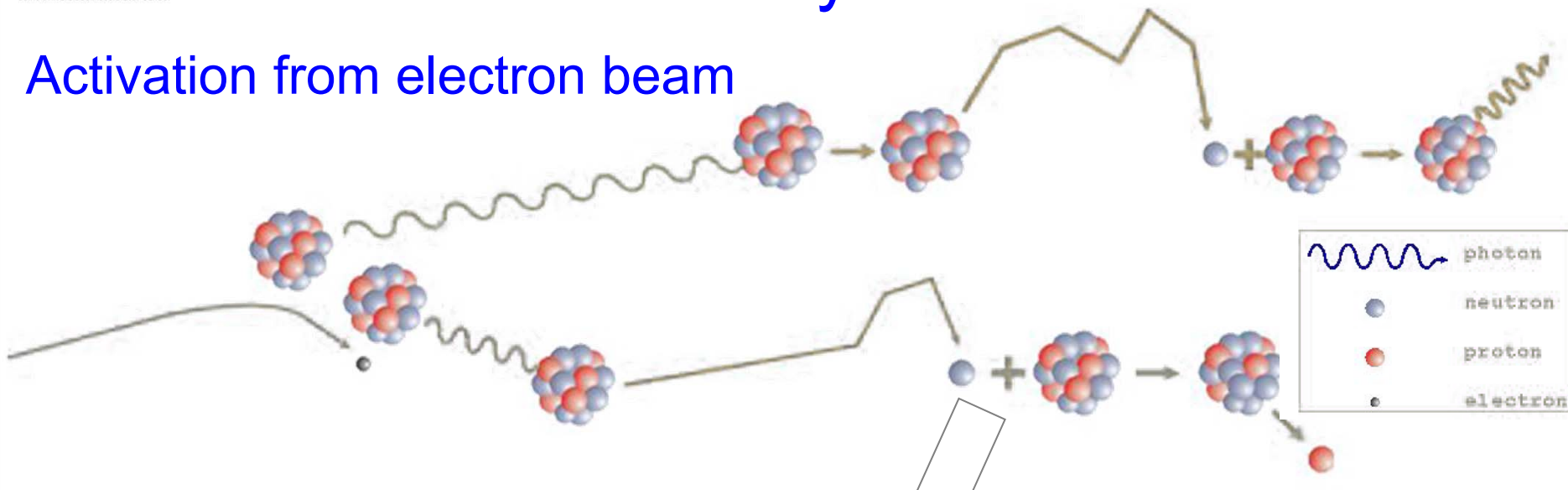


photonuclear reactions  
( $\gamma, n$ ), ( $\gamma, p$ ), ( $\gamma, np$ ), ...



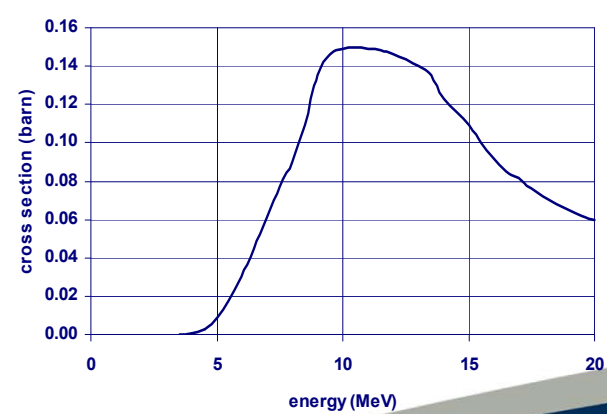
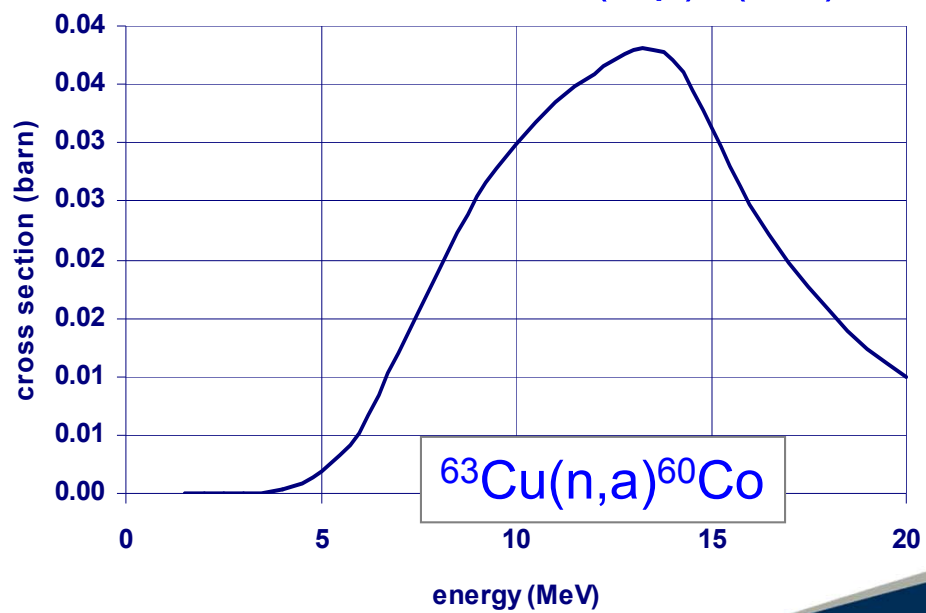
# 4b. Induced Activity

## Activation from electron beam



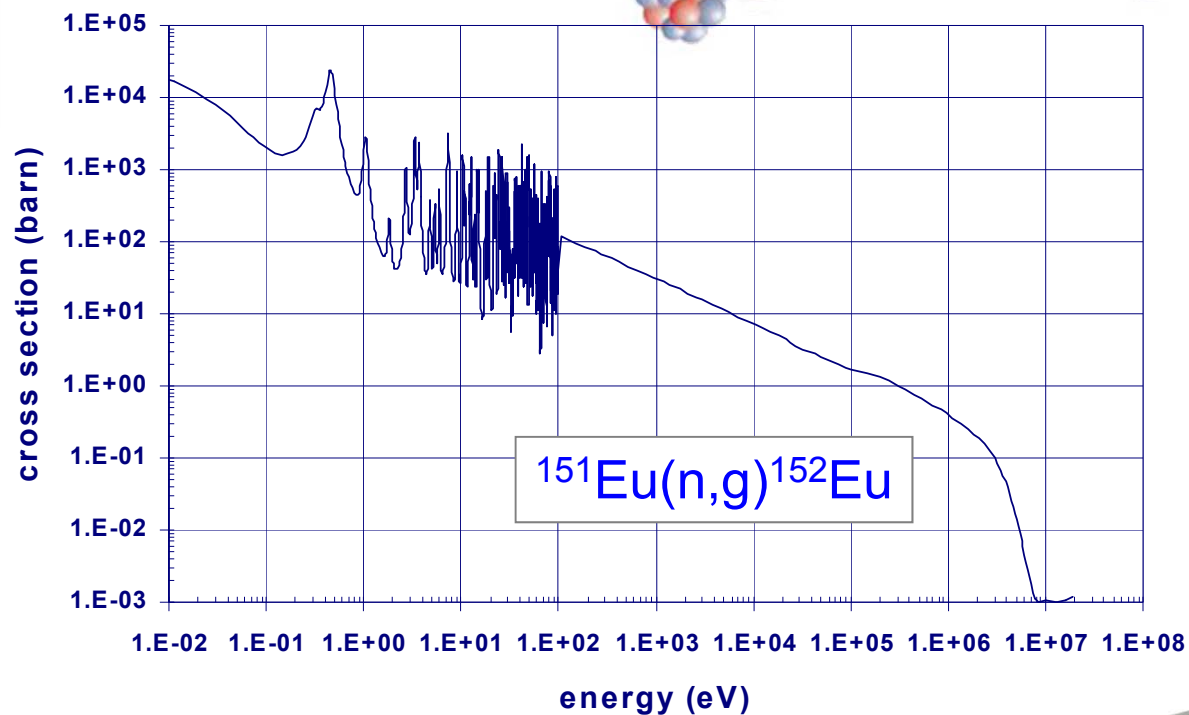
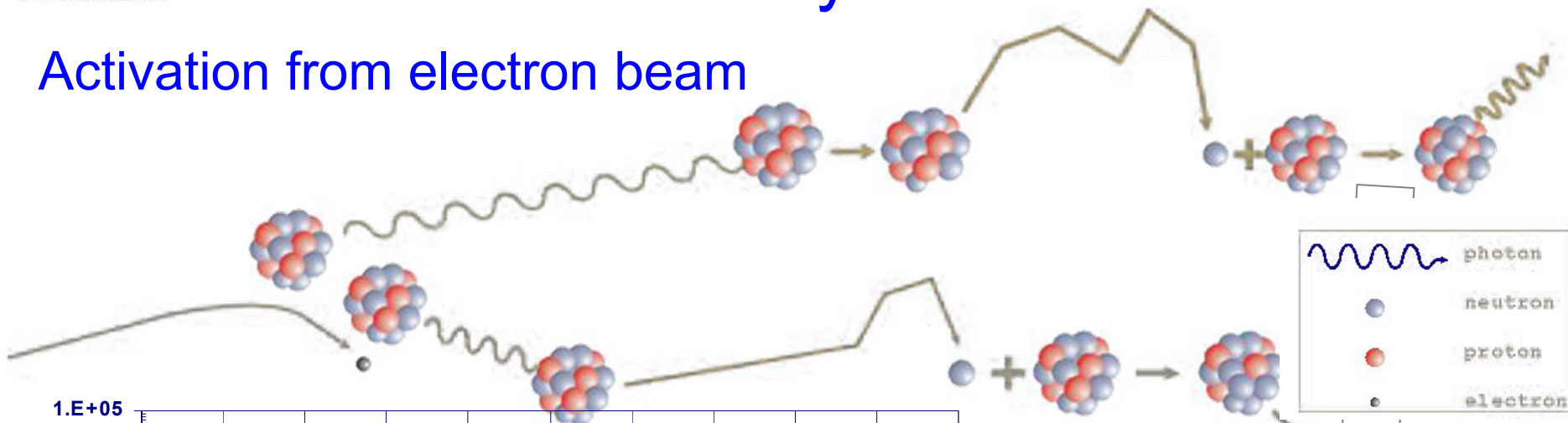
inelastic reactions (n,p), (n,α), ...

$^{60}\text{Ni}(n,p)^{60}\text{Co}$



# 4b. Induced Activity

Activation from electron beam



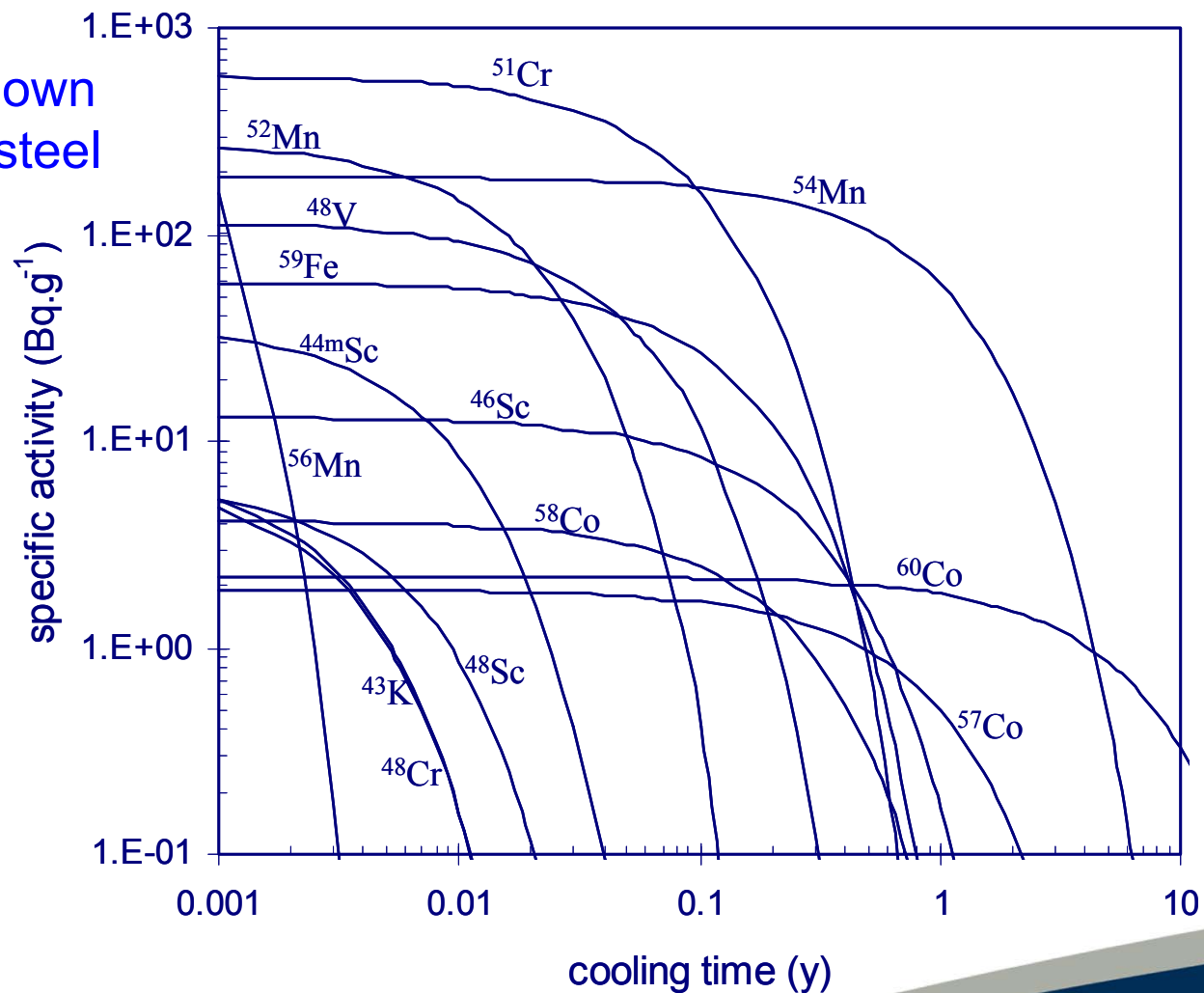
Radioactive capture



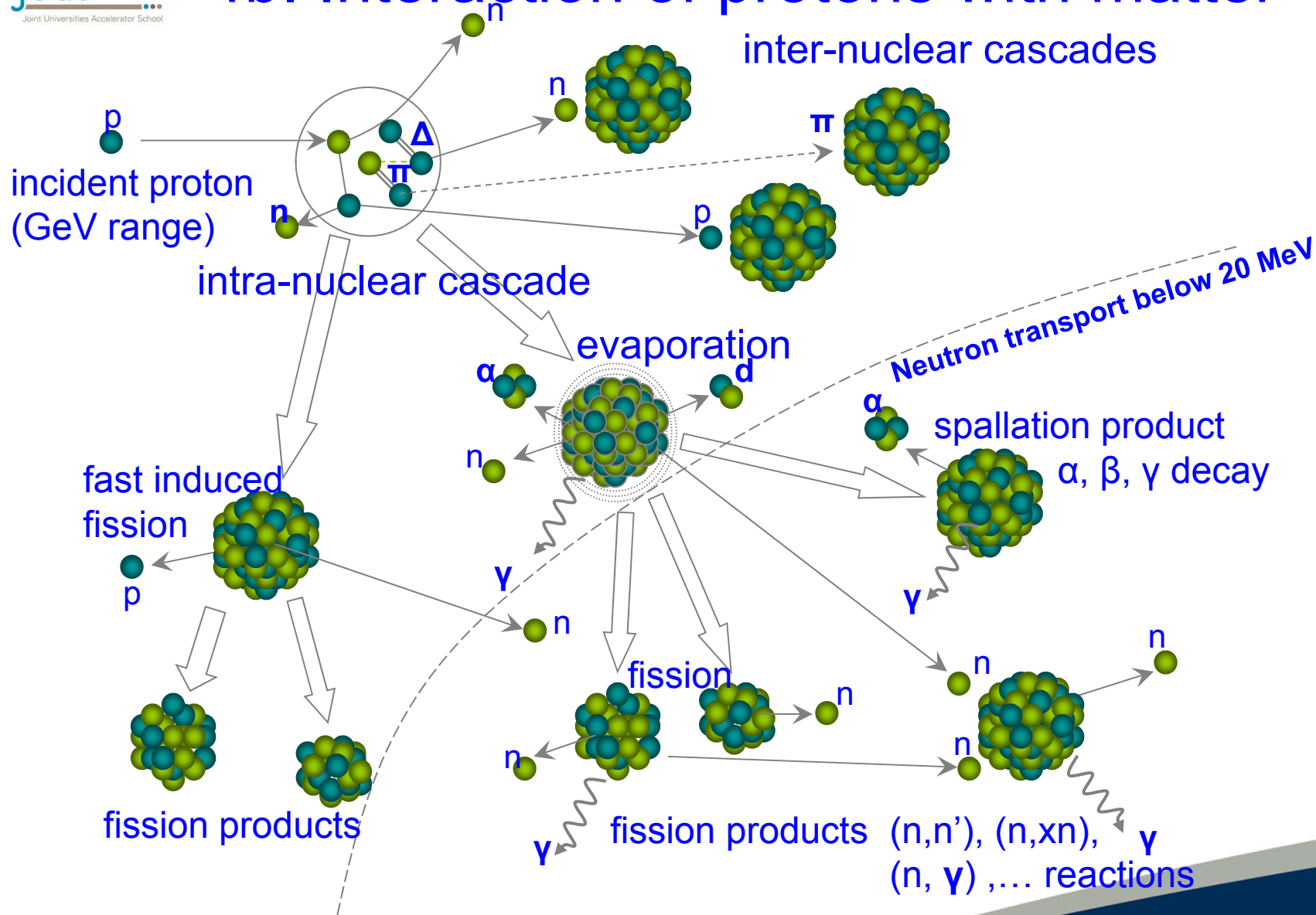
# 4b. Induced Activity

## Activation from electron beam

Example: cooling down curve of irradiated steel



# 4b. Interaction of protons with matter



Activation from proton beam



## 4b. Induced Activity

### Activation from proton beam

Isotope	Half-life	Decay mode	fSv.h <sup>-1</sup> .Bq <sup>-1</sup> at 1 m
<sup>7</sup> Be	53 d	EC	7.8
<sup>11</sup> C	20 min	β <sup>+</sup>	140
<sup>18</sup> F	1.8 h	β <sup>+</sup>	132
<sup>22</sup> Na	2.6 y	β <sup>+</sup>	298
<sup>24</sup> Na	15 h	β <sup>+</sup>	560
<sup>46</sup> Sc	84 d	β <sup>+</sup>	283
<sup>48</sup> Sc	1.8 d	β <sup>+</sup>	455
<sup>48</sup> V	16 d	β <sup>+</sup>	397
<sup>51</sup> Cr	28 d	EC	4.3
<sup>52</sup> Mn	5.7 d	β <sup>+</sup>	326
<sup>54</sup> Mn	303 d	EC	114
<sup>56</sup> Co	77 d	β <sup>+</sup>	350
<sup>60</sup> Co	5.3 y	β <sup>+</sup>	340
<sup>65</sup> Zn	245 d	EC	76

Principal radioactive isotopes  
produced in accelerator structures  
by spallation reactions



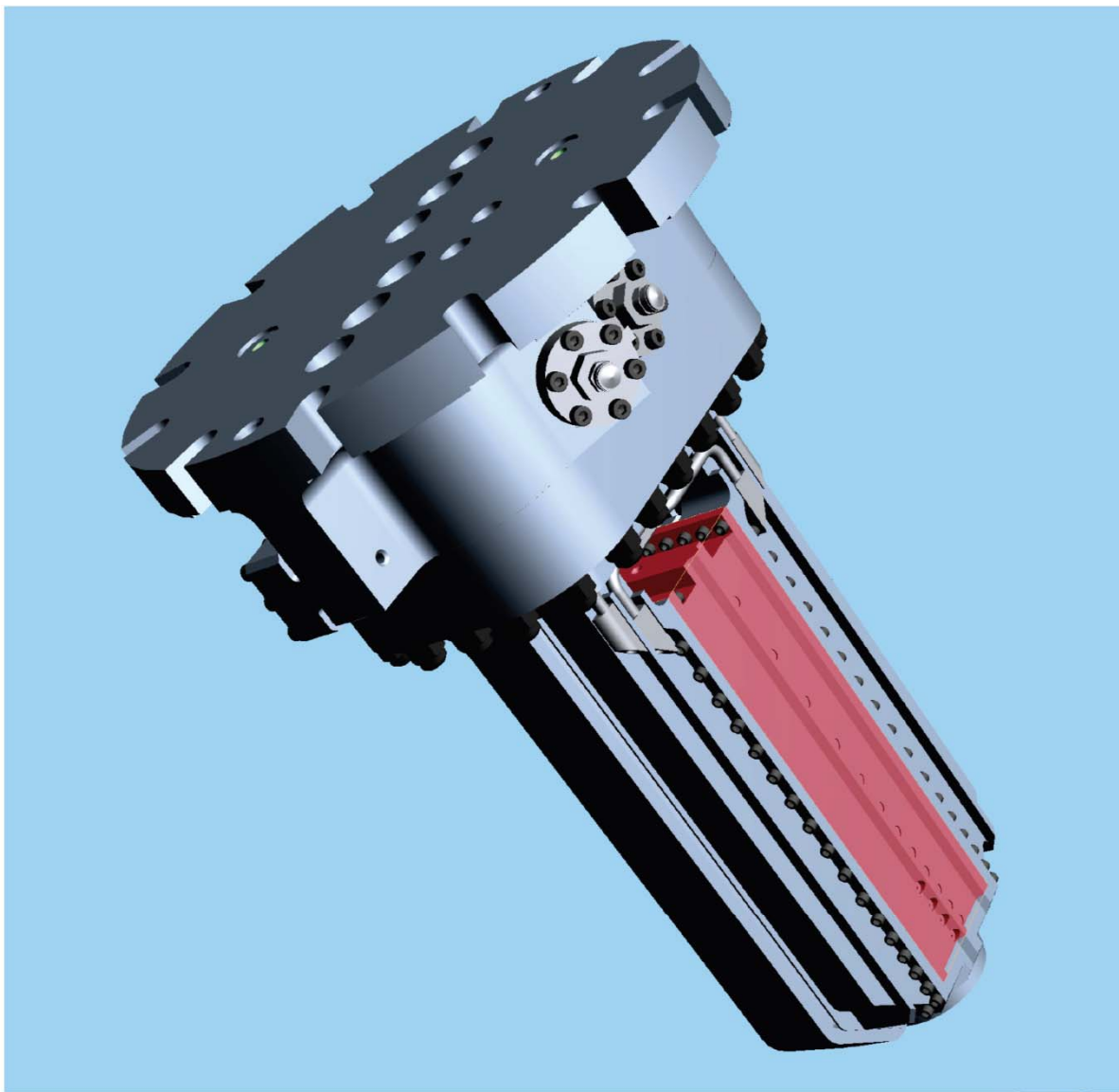
## 4b. Induced Activity: proton beam

Parent isotope	Natural (%)	$\sigma$ (barn)	Active isotope	Half-life	$fSv.h^{-1}$ at 1m per Bq per g	
<sup>23</sup> Na	100	0.53	<sup>24</sup> Na	15 h	560	7.7
<sup>40</sup> Ar	99.6	0.61	<sup>41</sup> Ar	1.8 h	150	1.4
<sup>44</sup> Ca	2.0	0.70	<sup>45</sup> Ca	165 h	-	-
<sup>50</sup> Cr	4.3	17	<sup>51</sup> Cr	28 d	4	0.04
<sup>55</sup> Mn	100	13	<sup>56</sup> Mn	2.6 h	2520	35
<sup>59</sup> Co	100	37	<sup>60</sup> Co	5.3 y	340	128
<sup>63</sup> Cu	69	4.5	<sup>64</sup> Cu	13 h	28	0.84
<sup>64</sup> Zn	49	0.46	<sup>65</sup> Zn	245 d	76	0.16
<sup>121</sup> Sb	57	6.1	<sup>122</sup> Sb	2.8 d	60	1.0
<sup>123</sup> Sb	43	3.3	<sup>124</sup> Sb	60 d	200	1.4
<sup>133</sup> Cs	100	31	<sup>134</sup> Cs	2.1 y	116	17
<sup>151</sup> Eu	48	8700	<sup>152</sup> Eu	12 y	45	750
<sup>153</sup> Eu	52	320	<sup>154</sup> Eu	8 y	286	190
<sup>186</sup> W	28	40	<sup>187</sup> W	1d	73	2.6

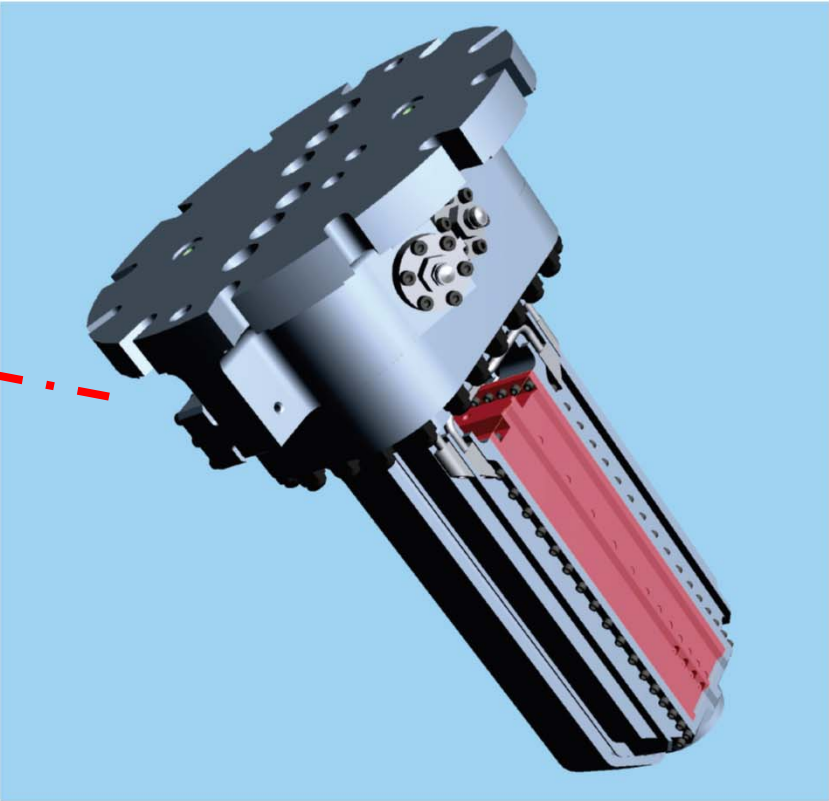
Most important isotopes near high energy particle accelerators formed by thermal neutron capture



## 4b. Example-1: ISIS TS1 target

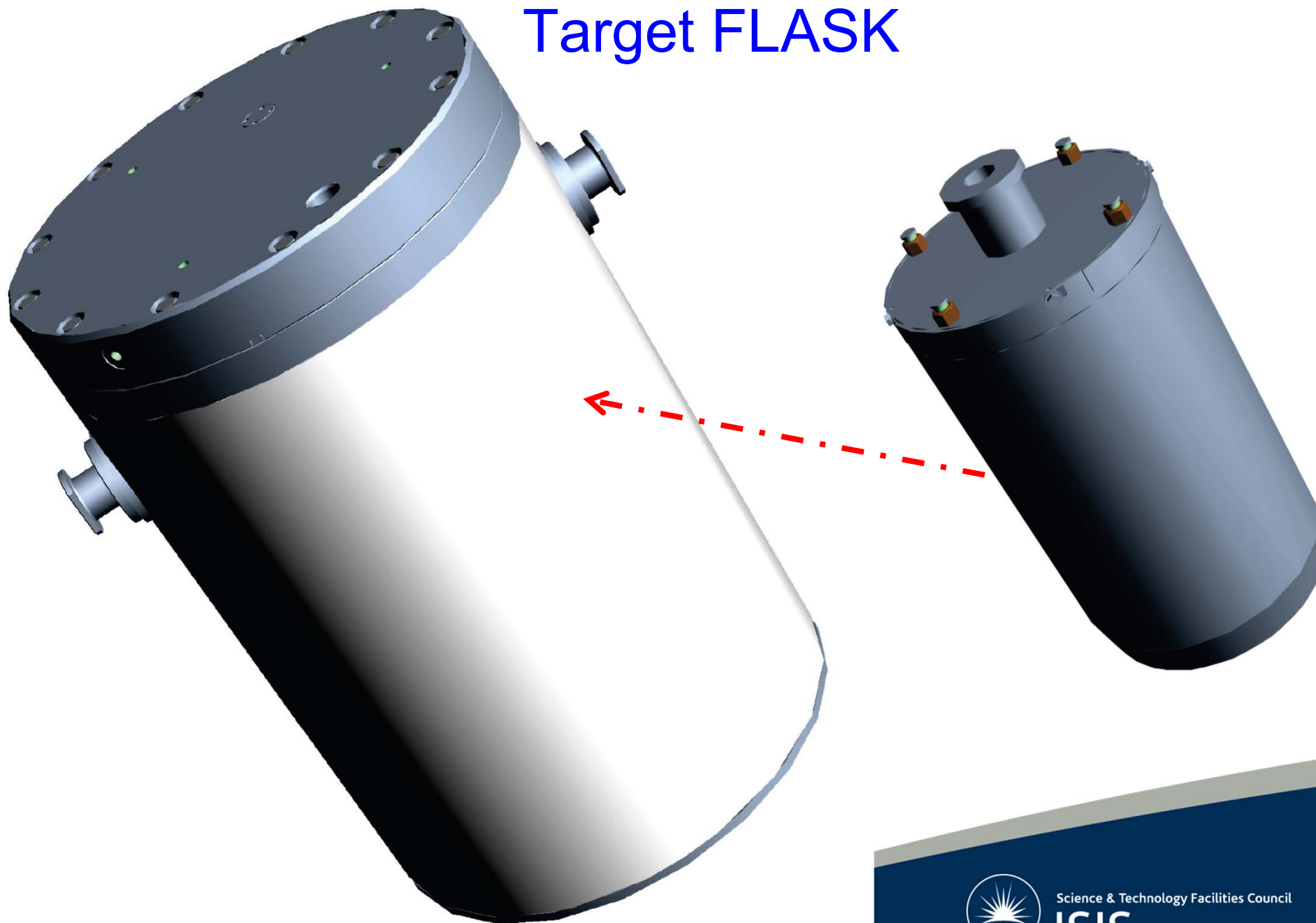


# Target CAN



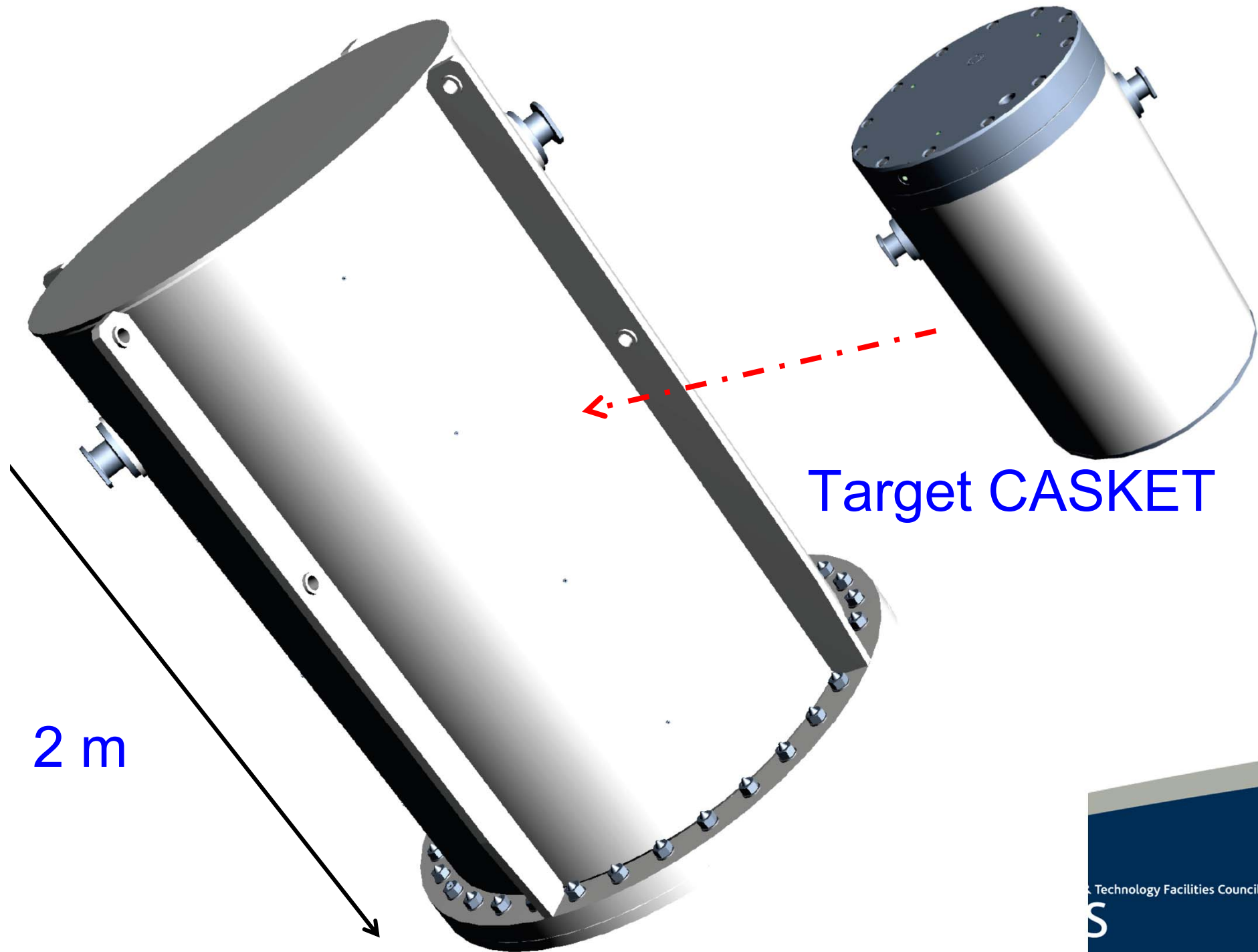


# Target FLASK



Science & Technology Facilities Council

ISIS



2 m

Target CASKET

# 4b. Example-1: ISIS TS1 target

Irradiation Time [y]	Cooling time [y]	Dose rate TOP [mSv/h]	(x5 all the activities values)									
4	0	292.42										
4	3	1.19										
4	4	0.69										
4	5	0.48										
4	6	0.35										
4	6.5	0.30										
			Total DR after 0 seconds of cooling [mSv/h]	292.42	100.0%	Total DR after 3 years of cooling	1.19	100.0%	Total DR after 4 years of cooling	0.69	100.0%	
#CL	Nuclide	Halflive [s]	A0 (after 4 years irradiation)	DoseRate[mSv/h; 3.7E10Bq]	DR[mSv/h]	%DR	A3y[Bq]	DR[mSv/h]	%DR	A4y[Bq]	DR[mSv/h]	%DR
1	Lu172	5.79E+05	1.62E+14	7.25E-04	3.18E+00	1.09E-02	3.69E+13	7.24E-01	6.06E-01	2.62E+13	5.137E-01	7.42E-01
2	Co60	1.66E+08	1.26E+12	3.28E-03	1.12E-01	3.81E-04	8.42E+11	7.46E-02	6.25E-02	7.45E+11	6.605E-02	9.54E-02
3	Hf172	5.90E+07	1.14E+14	9.38E-05	2.88E-01	9.87E-04	3.66E+13	9.27E-02	7.76E-02	2.60E+13	6.579E-02	9.50E-02
4	Ta182	9.89E+06	4.44E+16	2.13E-04	2.55E+02	8.74E-01	5.07E+13	2.92E-01	2.44E-01	6.55E+12	3.767E-02	5.44E-02
5	Lu174	1.05E+08	8.91E+12	4.76E-05	1.15E-02	3.92E-05	4.73E+12	6.08E-03	5.09E-03	3.90E+12	5.015E-03	7.24E-03
6	Eu152	4.21E+08	1.53E+11	7.86E-04	3.26E-03	1.11E-05	1.31E+11	2.78E-03	2.33E-03	1.25E+11	2.650E-03	3.83E-03
7	Mn54	2.70E+07	1.31E+14	6.77E-06	2.40E-02	8.22E-05	1.10E+13	2.00E-03	1.68E-03	5.17E+12	9.462E-04	1.37E-03
8	Sc44	1.41E+04	1.55E+13	4.67E-04	1.96E-01	6.70E-04	2.42E+10	3.06E-04	2.56E-04	2.39E+10	3.015E-04	4.35E-04
9	Ti44	1.49E+09	2.53E+10	1.56E-04	1.06E-04	3.64E-07	2.42E+10	1.02E-04	8.52E-05	2.39E+10	1.004E-04	1.45E-04
10	Co56	6.81E+06	1.60E+13	1.71E-02	7.38E+00	2.52E-02	8.57E+08	3.95E-04	3.31E-04	4.38E+07	2.022E-05	2.92E-05
					266.64	8.8%		1.19	0.005%		0.69	0.003%
			Total DR after 5 years of cooling	0.48	100.0%	Total DR after 6 years of cooling	0.3507	100.0%	Total DR after 6.5 years of cooling	0.30	100.0%	
				A5y[Bq]	DR[mSv/h]	%DR	A6y[Bq]	DR[mSv/h]	%DR	A6.5y[Bq]	DR[mSv/h]	%DR
				1.86E+13	3.65E-01	7.56E-01	1.32E+13	2.587E-01	7.38E-01	1.11E+13	2.18E-01	7.25E-01
				6.60E+11	5.85E-02	1.21E-01	5.84E+11	5.180E-02	1.48E-01	5.50E+11	4.87E-02	1.62E-01
				1.84E+13	4.67E-02	9.68E-02	1.31E+13	3.313E-02	9.45E-02	1.10E+13	2.79E-02	9.28E-02
				8.46E+11	4.87E-03	1.01E-02	1.09E+11	6.287E-04	1.79E-03	3.93E+10	2.26E-04	7.51E-04
				3.21E+12	4.14E-03	8.58E-03	2.65E+12	3.412E-03	9.73E-03	2.41E+12	3.10E-03	1.03E-02
				1.19E+11	2.53E-03	5.24E-03	1.13E+11	2.407E-03	6.86E-03	1.11E+11	2.35E-03	7.81E-03
				2.44E+12	4.47E-04	9.27E-04	1.15E+12	2.110E-04	6.02E-04	7.93E+11	1.45E-04	4.82E-04
				2.35E+10	2.97E-04	6.17E-04	2.32E+10	2.934E-04	8.37E-04	2.31E+10	2.91E-04	9.69E-04
				2.35E+10	9.91E-05	2.05E-04	2.32E+10	9.774E-05	2.79E-04	2.31E+10	9.71E-05	3.23E-04
				2.24E+06	1.03E-06	2.14E-06	1.15E+05	5.287E-08	1.51E-07	2.59E+04	1.20E-08	3.97E-08
				0.48	0.002%		0.35	0.001%		0.30	0.001%	

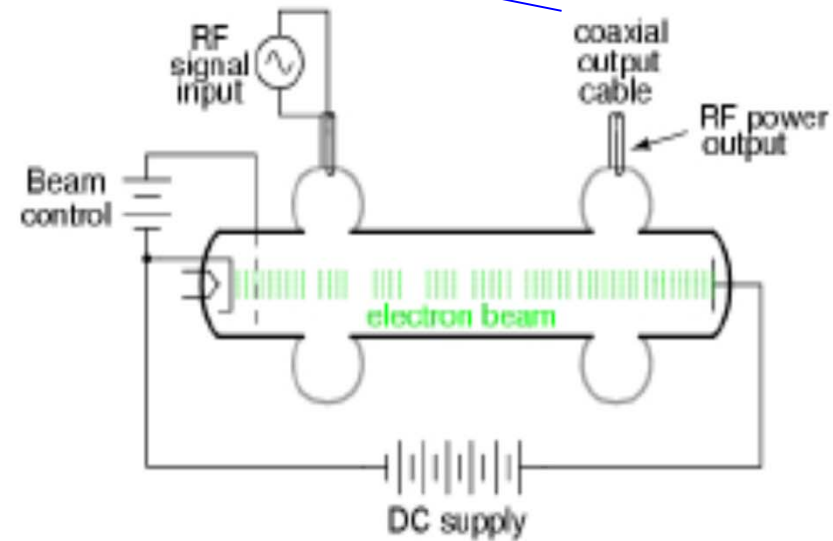
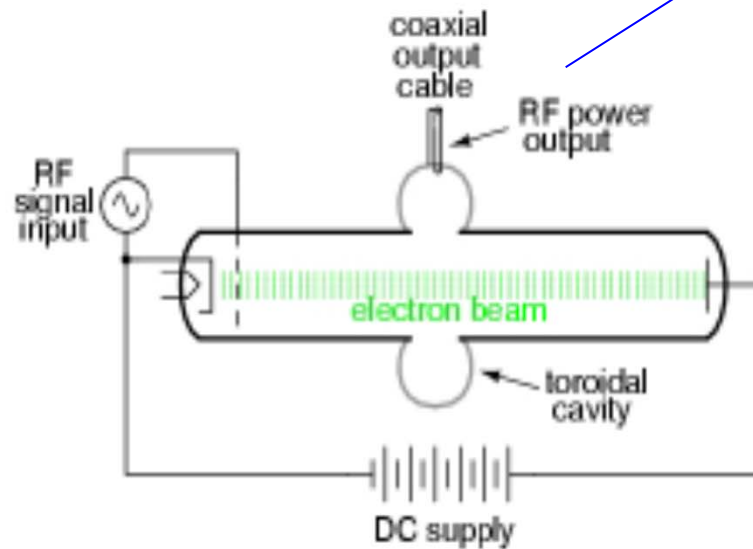


# 4c. RF generator plants

a. IOT:

to RF Cavity

b. Klystron:



## IOT (Inductive Output Tube)

$G \approx 23$  dB (for comparison: Tetrode  $G \approx 15$  dB)

Intensity modulated

Class AB

Peak efficiency  $\approx 75\%$

Compact size

## Klystron

$G \approx 40$  dB

Velocity modulated

Class A

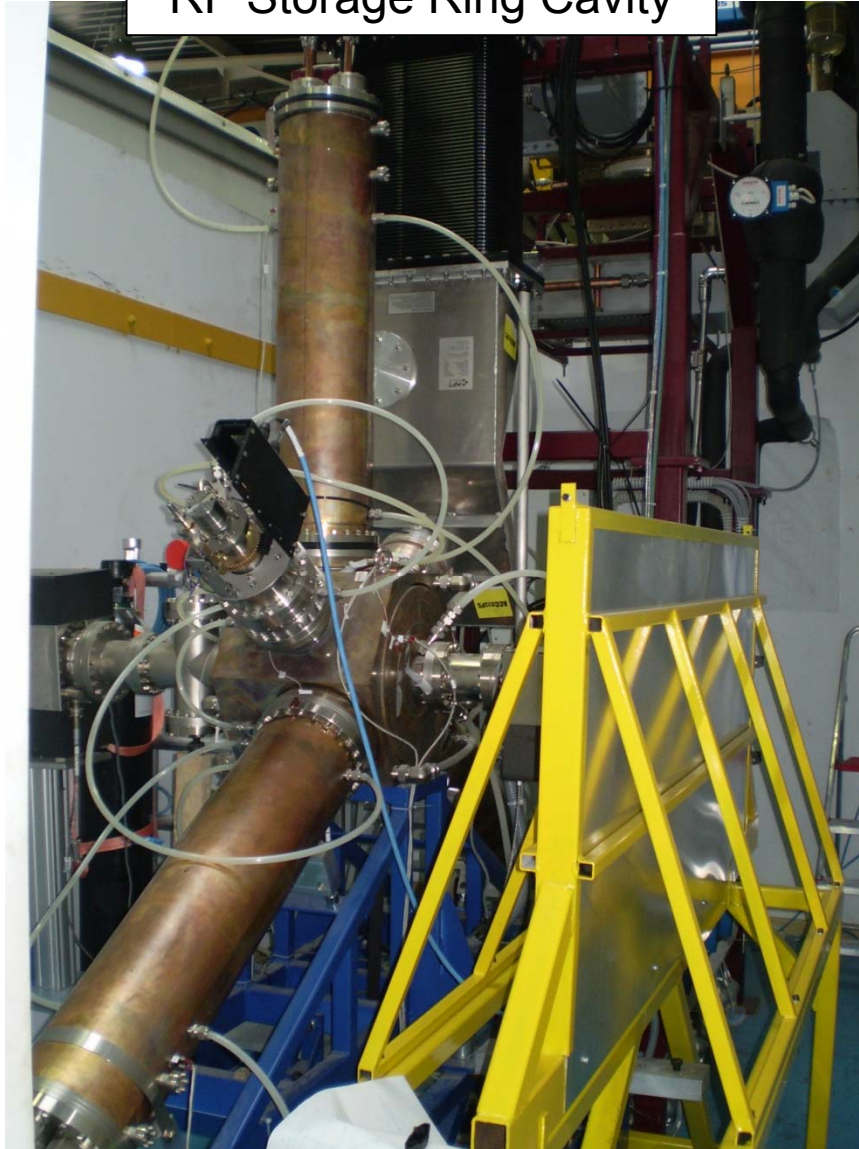
Peak efficiency  $\approx 65\%$



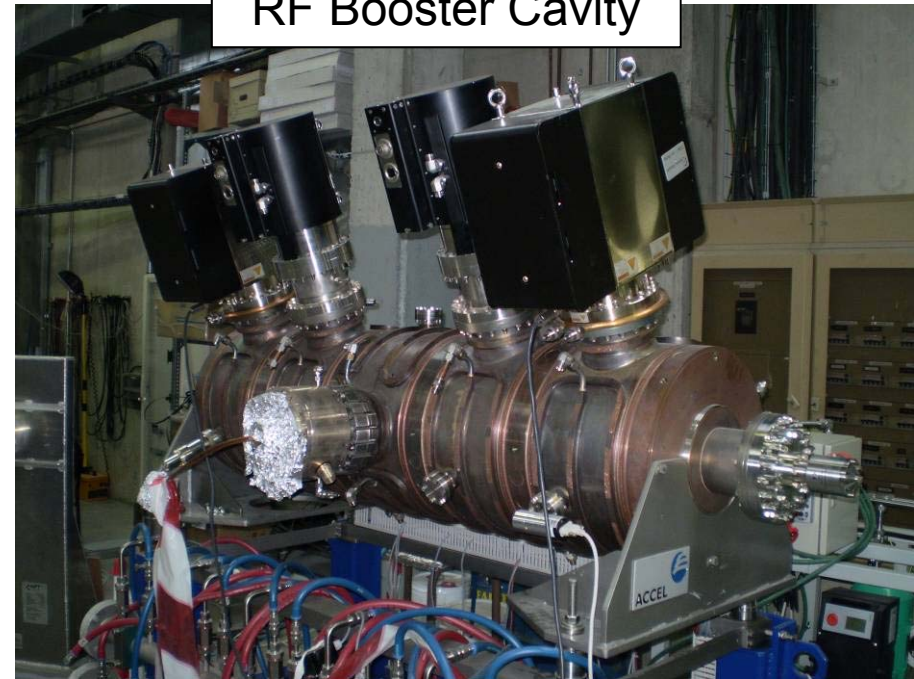


# 4c. RF generator plants

RF Storage Ring Cavity

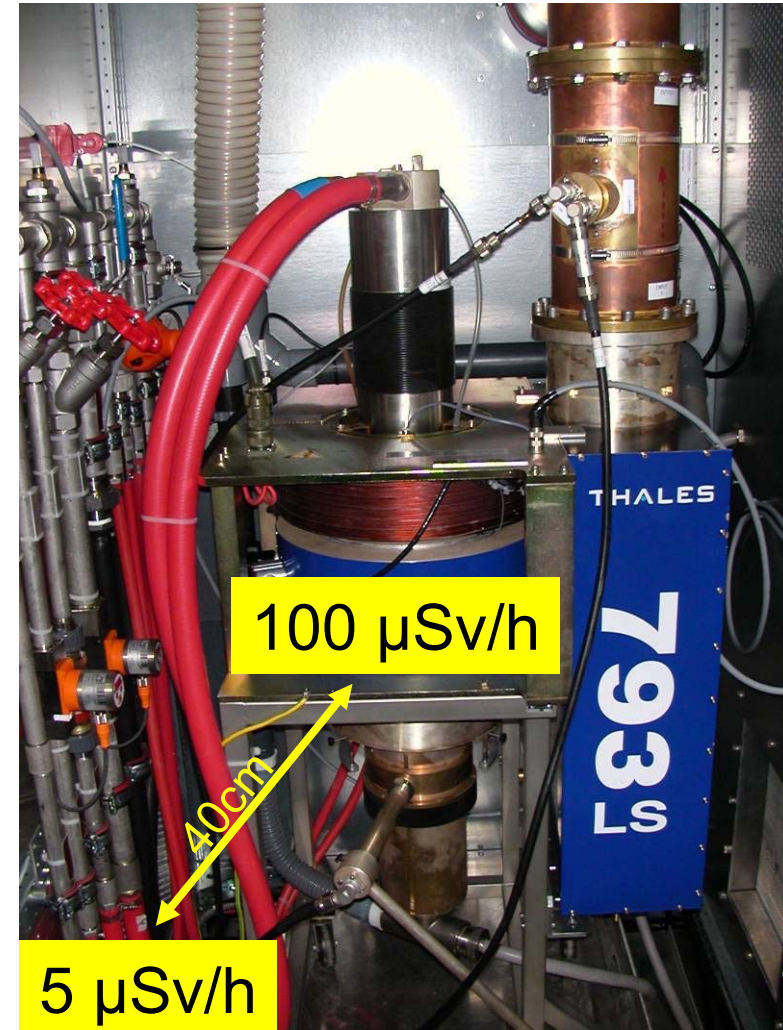


RF Booster Cavity



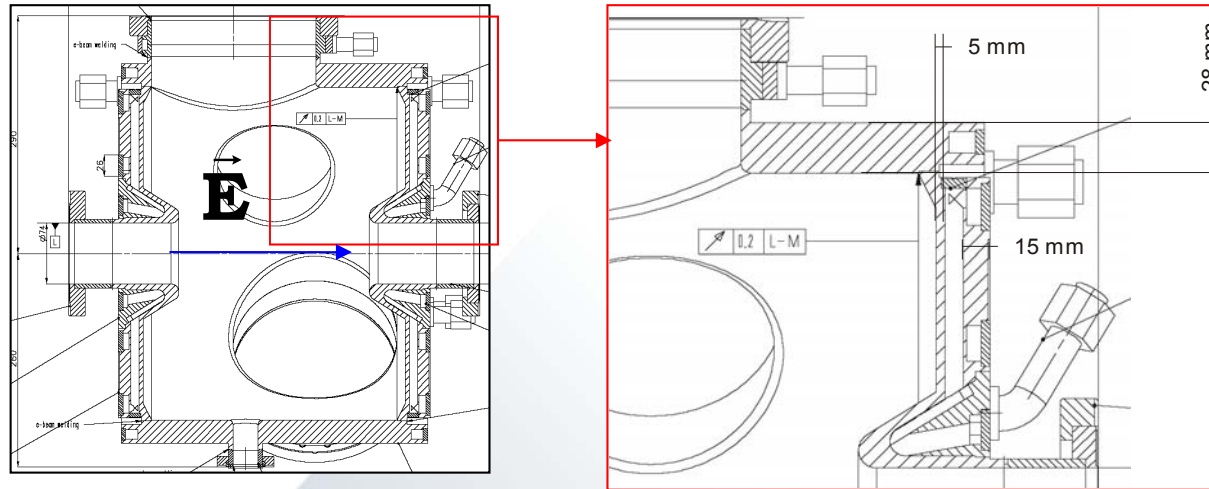
# 4c. RF generator plants

## RADIATION MEASUREMENTS: IOT





# 4c. RF generator plants

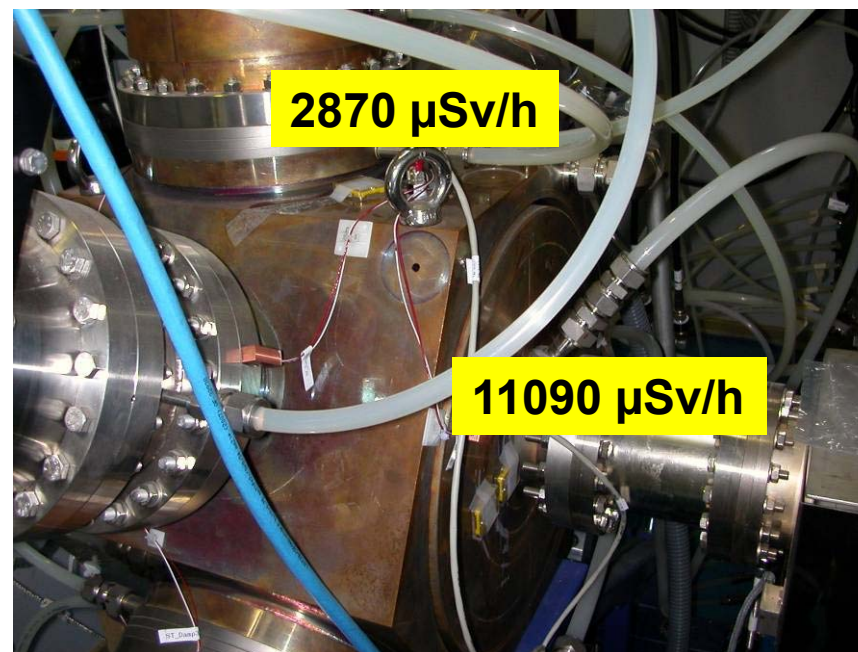
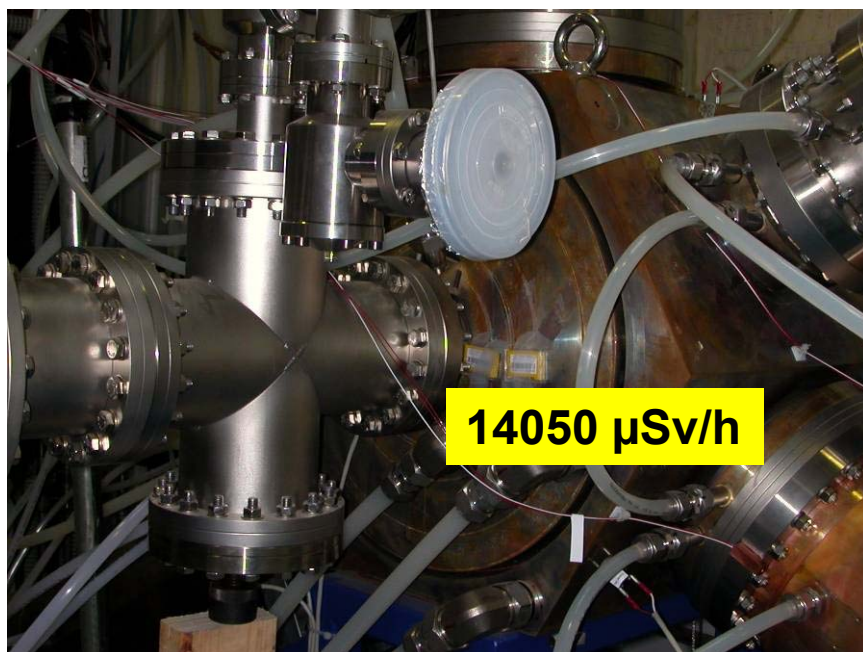


	<i>Booster</i>	<i>Storage Ring</i>
Voltage on axis (kV)	1350	750
Maximum E field on surface (MV/m)	2.0	6.2

$$j(E_{SUP}) = \frac{A_{FN} \cdot (\beta \cdot E_{SUP})^2}{\phi} \times \exp \left[ - \frac{B_{FN} \cdot \phi^{3/2}}{\beta \cdot E_{SUP}} \right]$$

## 4c. RF generator plants

### RAD. MEAS.: DOSE RATE ON SURFACE



80kW (max power) @ 20%



# 4c. RF generator plants

## Gamma spectrums at different RF powers

