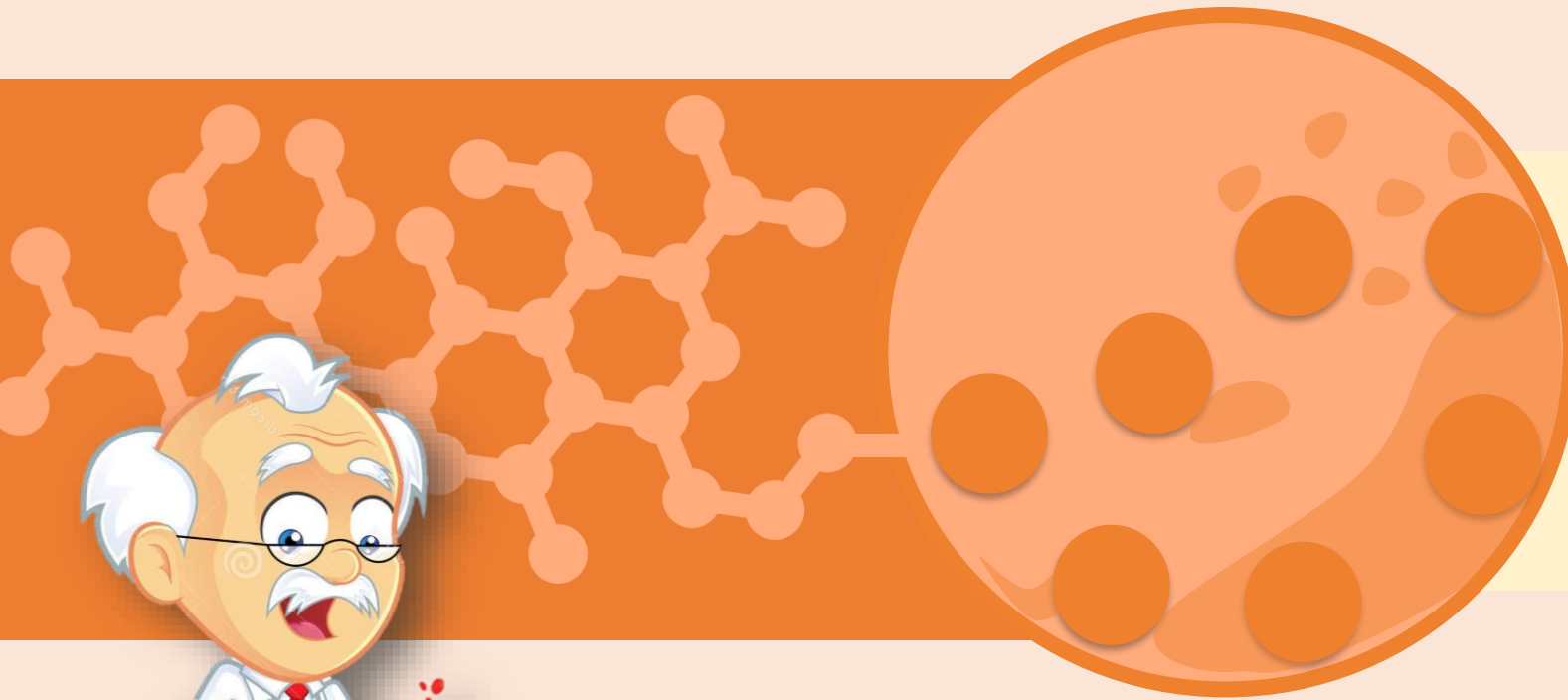




# Characteristic and Formation of Hydroxyapatite Synthesized from Heat Treatment of Cuttlefish Bone

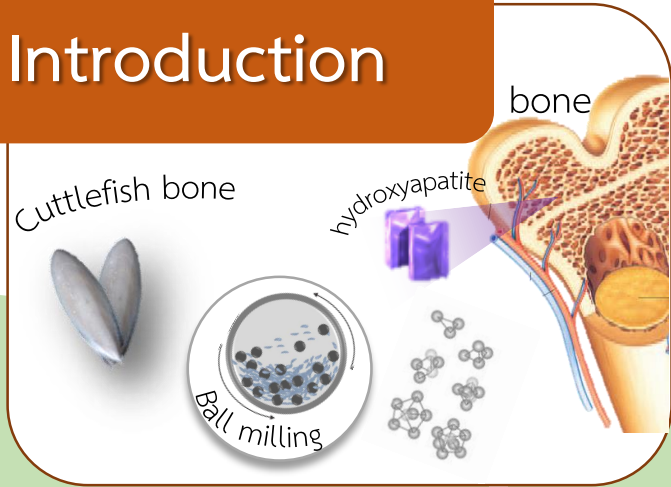
Kridsada Faksawat



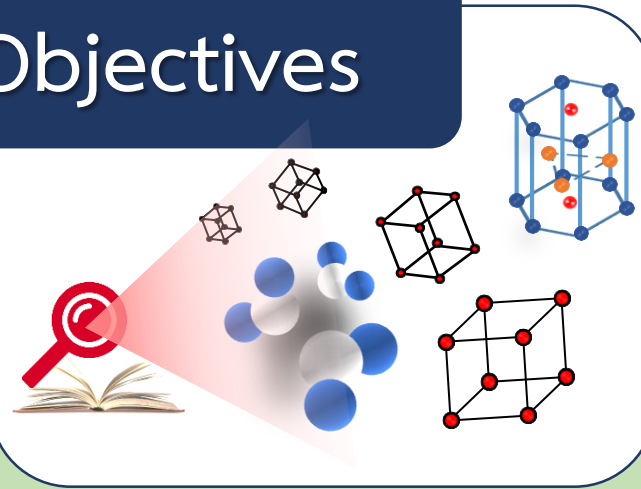
Department of Physics, Faculty of Science,  
King Mongkut's University of Technology Thonburi



## Introduction



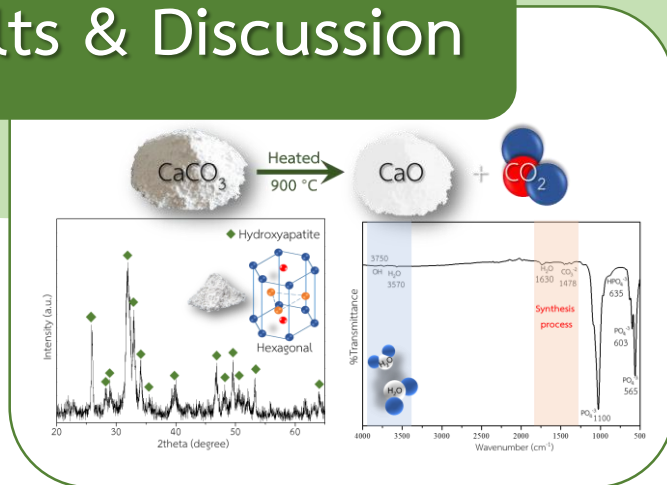
## Objectives



## Experiment



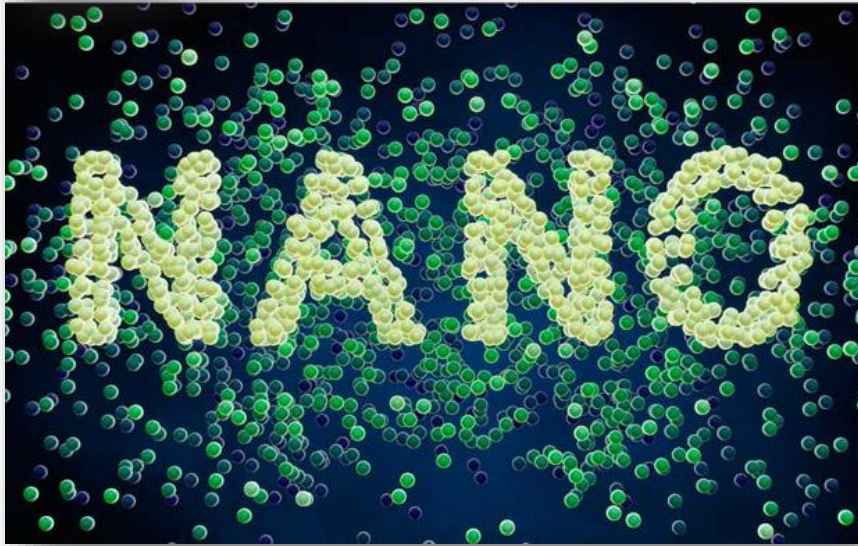
## Results & Discussion



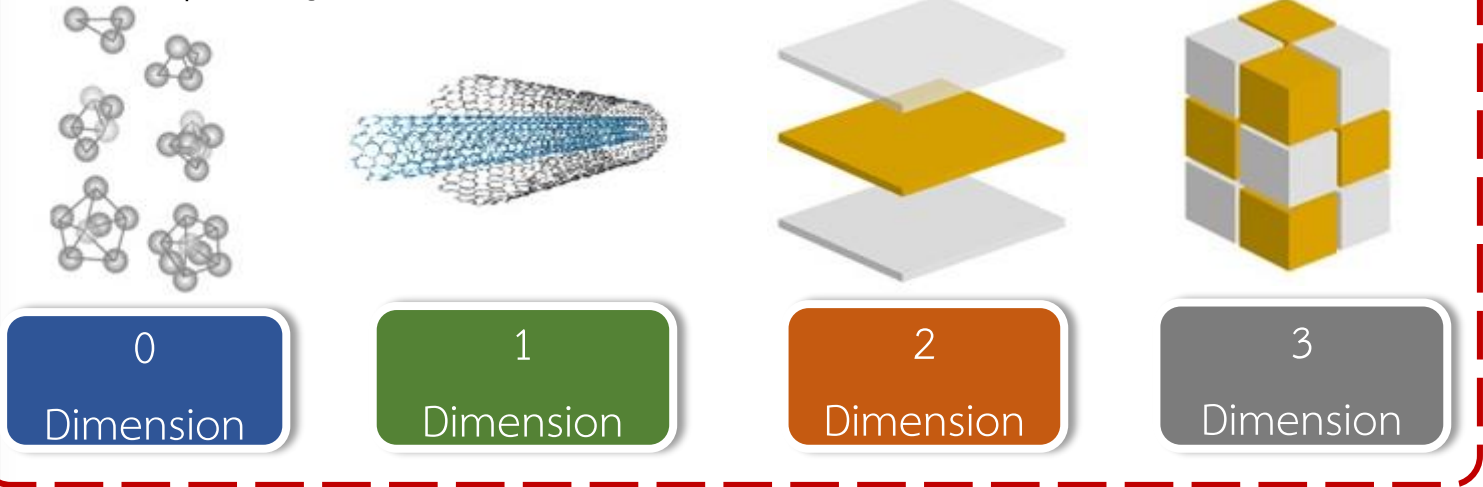
## Conclusion



# Introduction



Ref: <http://eng.thesaurus.rusnano.com>



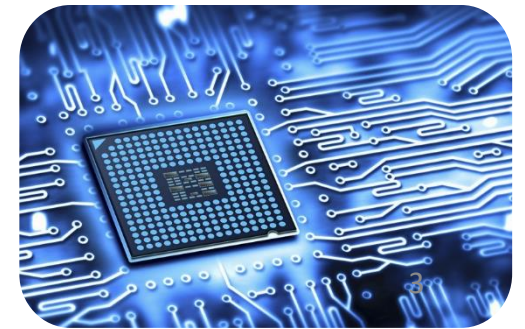
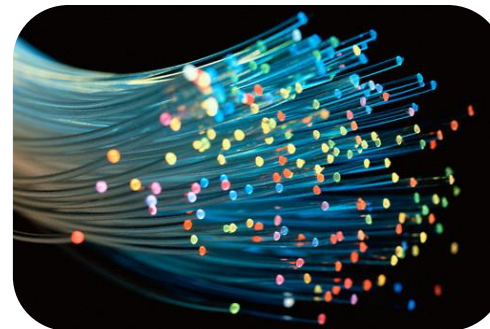
Ref: <http://commonsensecanadian.com>

## ● Nano scale

1 to 100 nanometers

## ● Shape and Size Effect

Increasing of specific surface area



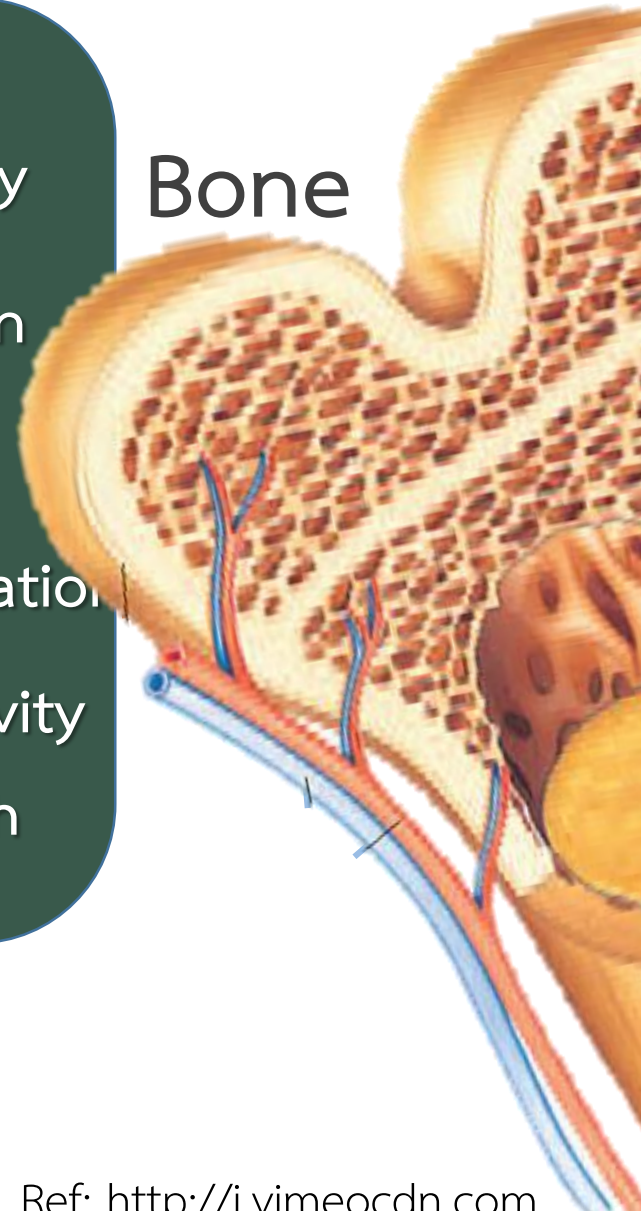


# Introduction



- ✓ Enhanced resorbability
- ✓ Improved densification
- ✓ sinter ability
- ✓ Improved cell proliferation
- ✓ Improved cellular activity related to bone growth

## Bone



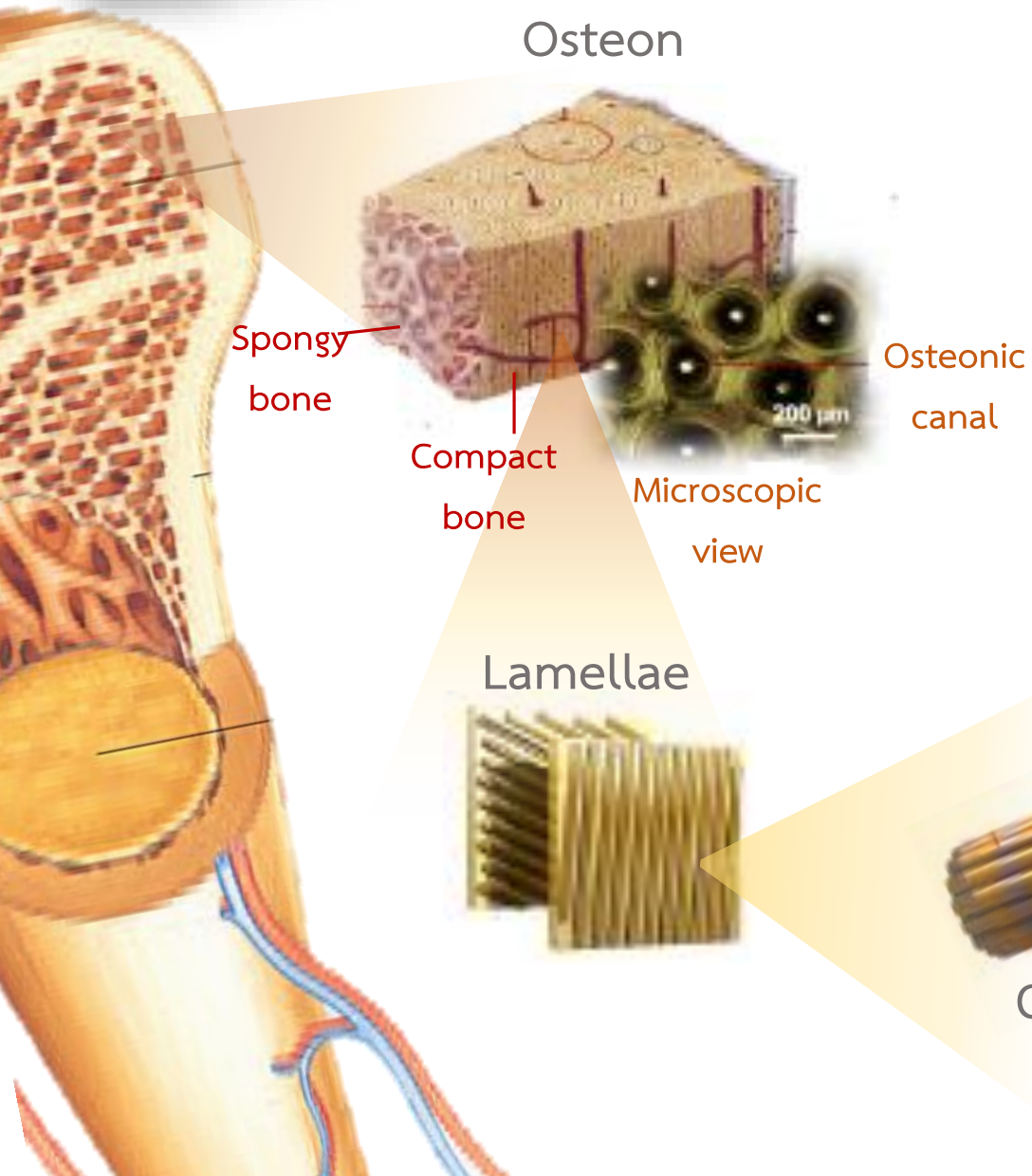
Ref: <http://onco-info.ru>



# Hydroxyapatite

Ref: <http://i.vimeocdn.com>

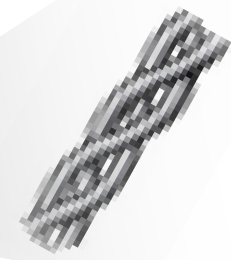
# Introduction



Mineralized fibrils



Collagen triple helix



Hydroxyapatite



Hexagonal

Bio ceramics

Inorganic mineral



Collagen fiber





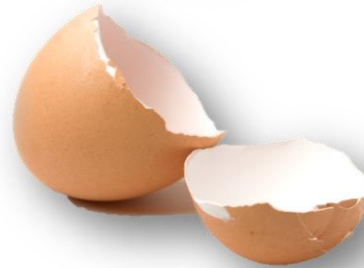
# Introduction

How do you synthesized hydroxyapatite?

- ☐ Natural material



90-95% of Ca



Hydroxyapatite



- ☐ Chemical material



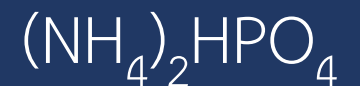
Trace of K



Found  $\beta$ -TCP



Trace of Na



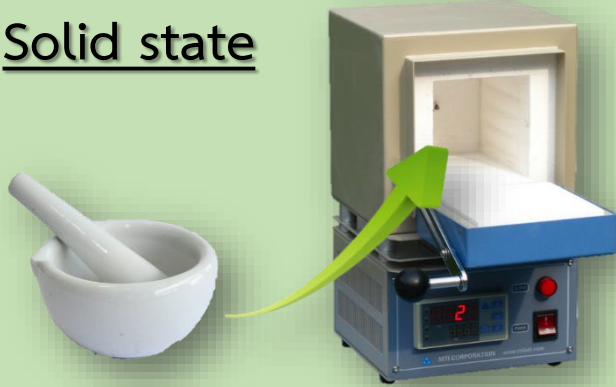
Odor problem



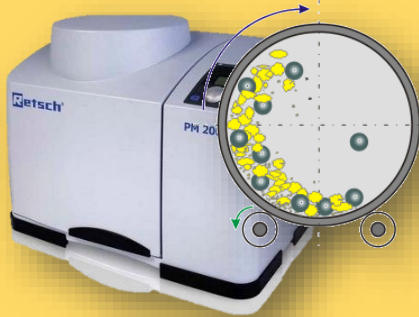
# Introduction

## How to synthesis of hydroxyapatite

### Solid state



### Ball milling



### Microwave irradiation

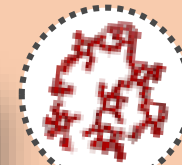
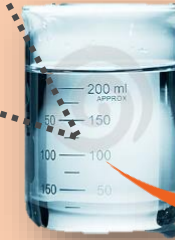
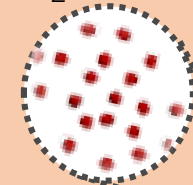


## Hydroxyapatite



### Sol gel

H<sub>2</sub>O/EtOH



gelation



### Precipitation



Ca<sup>2+</sup> solution



PO<sub>4</sub><sup>3-</sup> solution



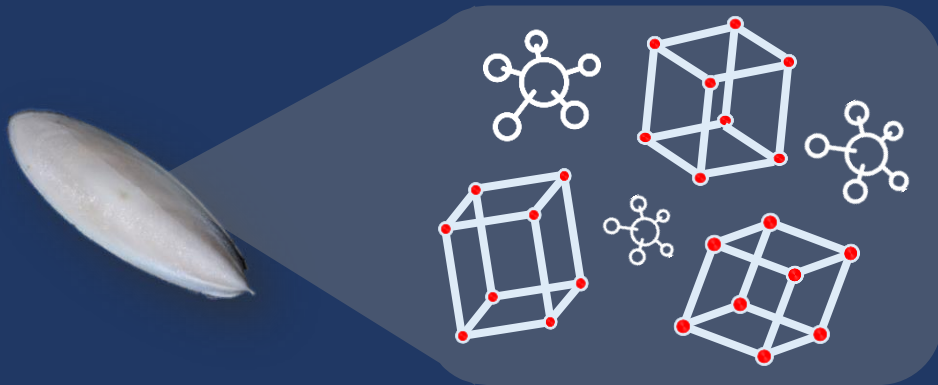
# Objectives

- To study phase transformation of cuttlefish bone by various sintering temperature.
- To study characteristics of hydroxyapatite synthesized from various heated cuttlefish bone by ball milling method.
- To study crystal structure, functional group and morphology of synthesized hydroxyapatite by ball milling method.

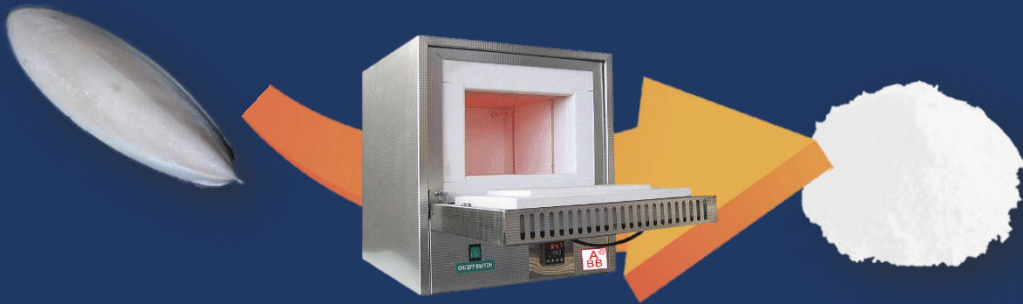


# Experiment

## Part 1. Temperature effect on cuttlefish bone

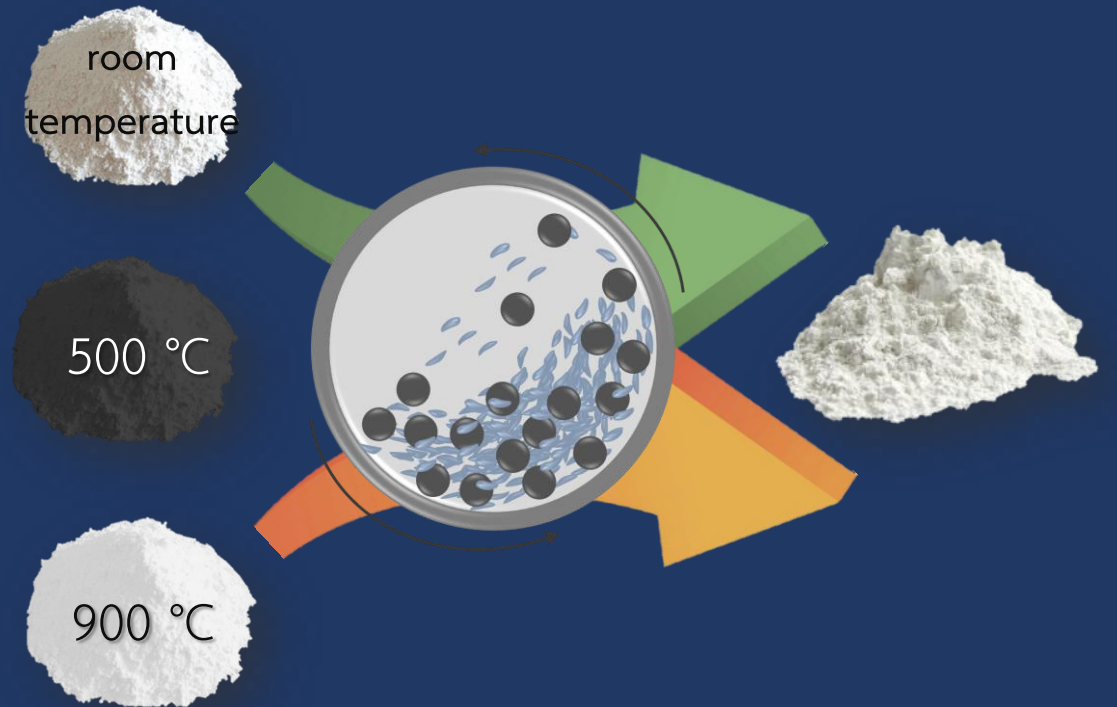


✓ 200 to 1300 °C



## Part 2. Hydroxyapatite synthesis

- Ball milling method
- ✓ Vary precursor



# Experiment: <sup>Part 1</sup> Temperature effect on cuttlefish bone



**Part 1**

Temperature effect on cuttlefish bone

**Characterization by XRD**

Hydroxyapatite synthesis

# Results & Discussion: Part 1 Temperature effect on cuttlefish bone

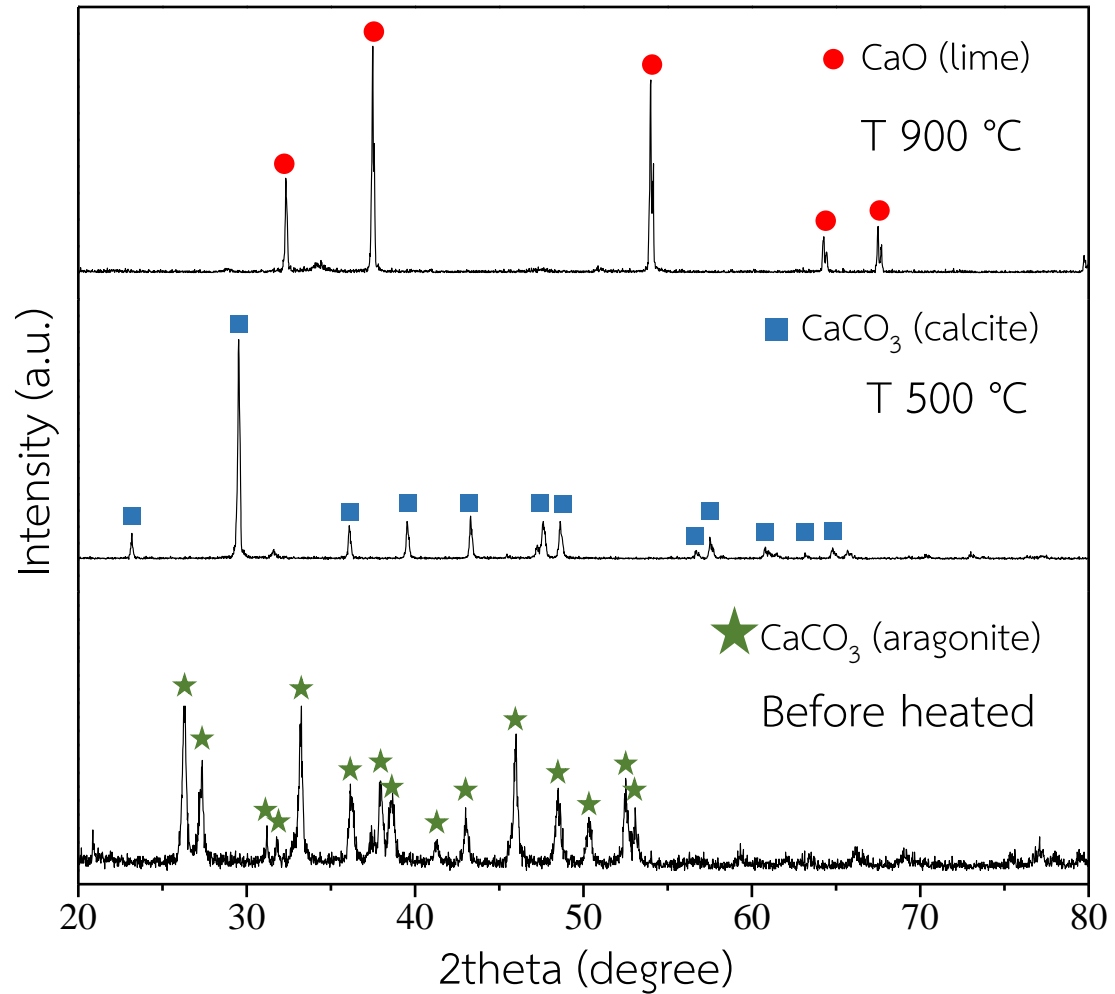
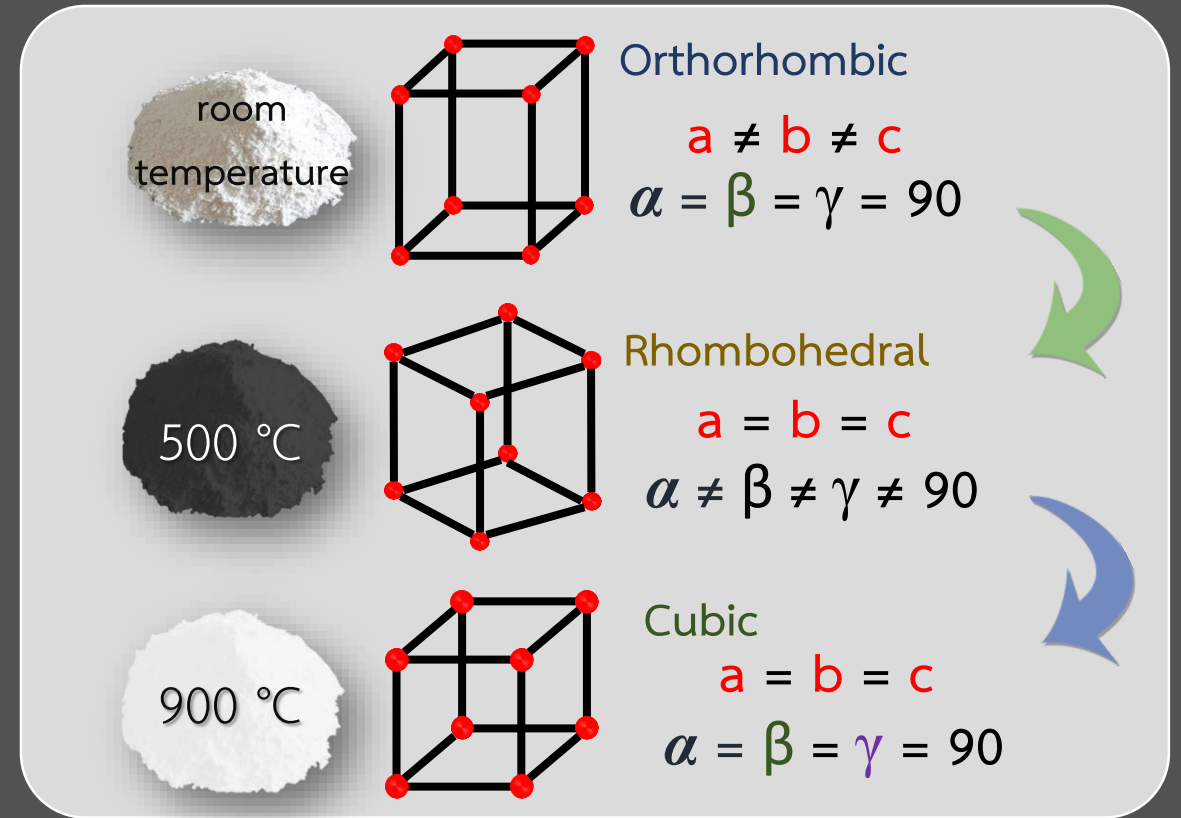
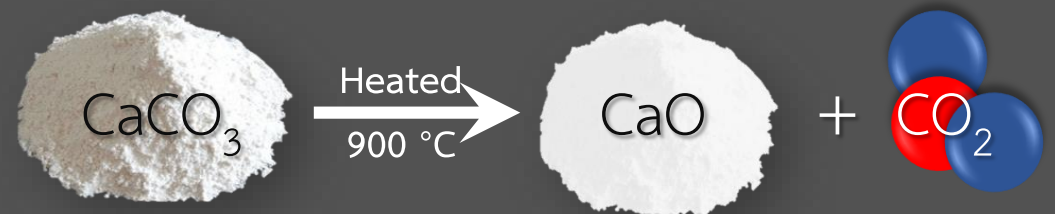


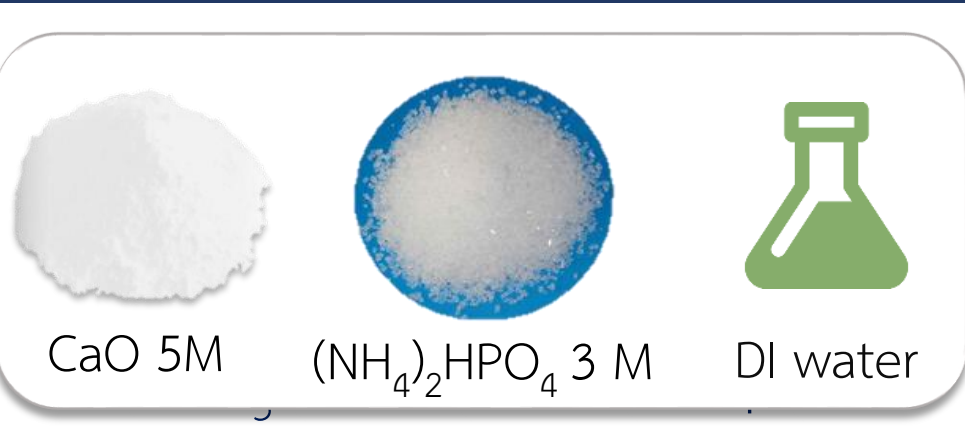
Fig 1 XRD pattern of temperature effect on cuttlefish bone at various temperature



Thermal decomposition of CaCO<sub>3</sub>

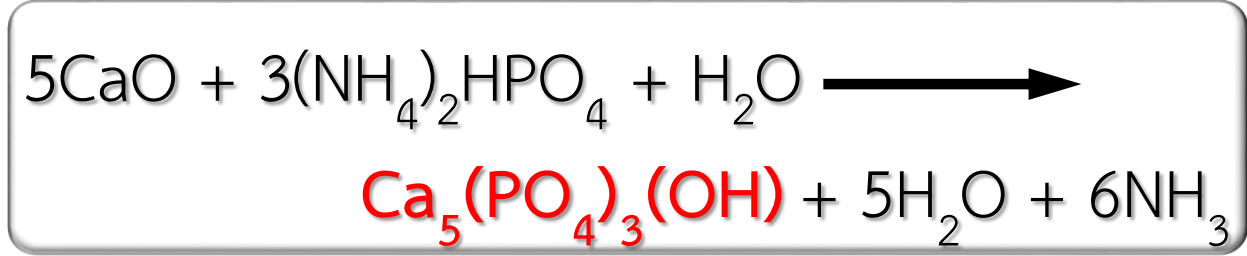


# Experiment: <sup>Part 2</sup> Ball Milling



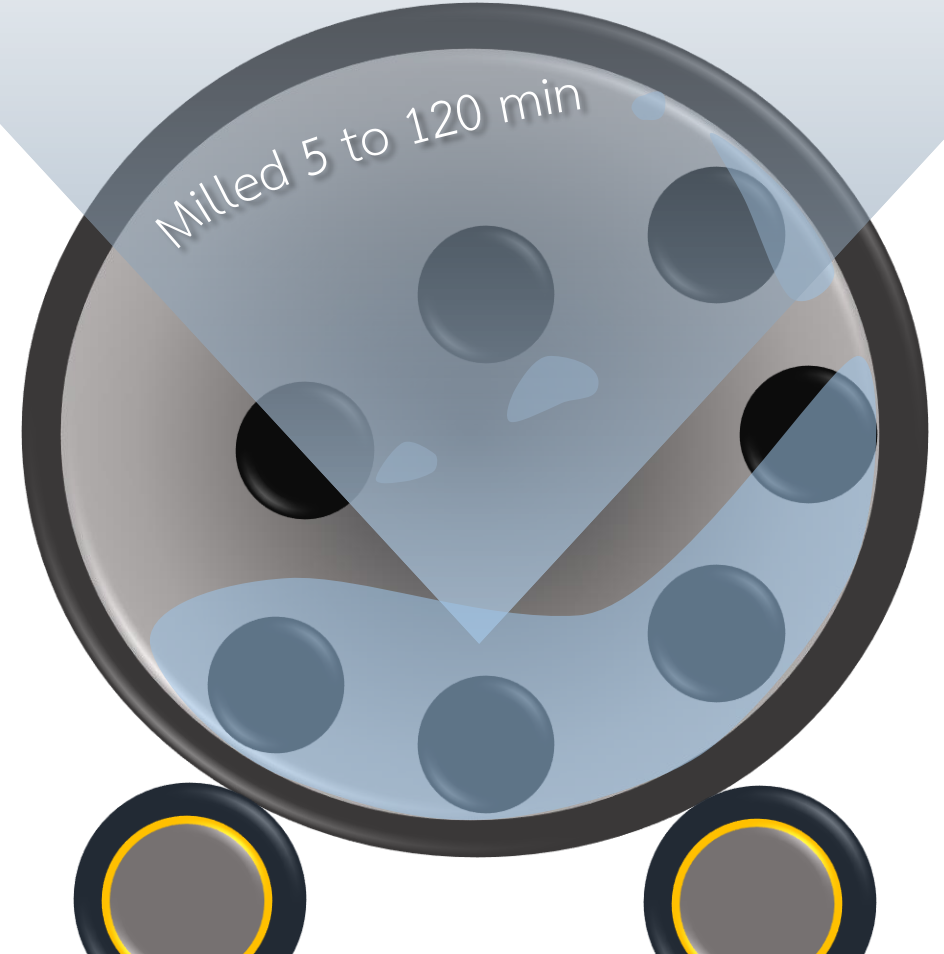
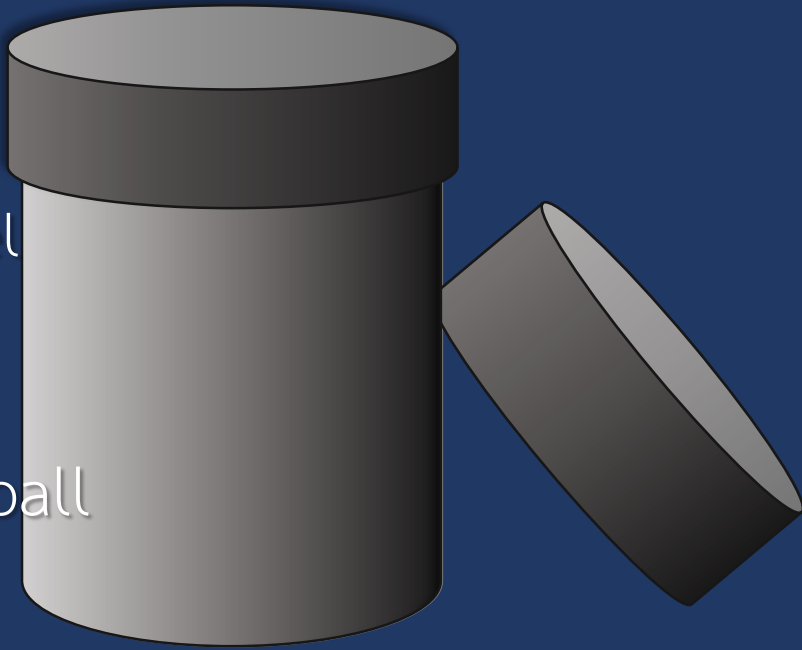
CaO 5M     $(\text{NH}_4)_2\text{HPO}_4$  3 M    DI water

This block shows three items: a pile of white powder labeled 'CaO 5M', a pile of blue powder labeled ' $(\text{NH}_4)_2\text{HPO}_4$  3 M', and a green icon of a flask with liquid labeled 'DI water'.

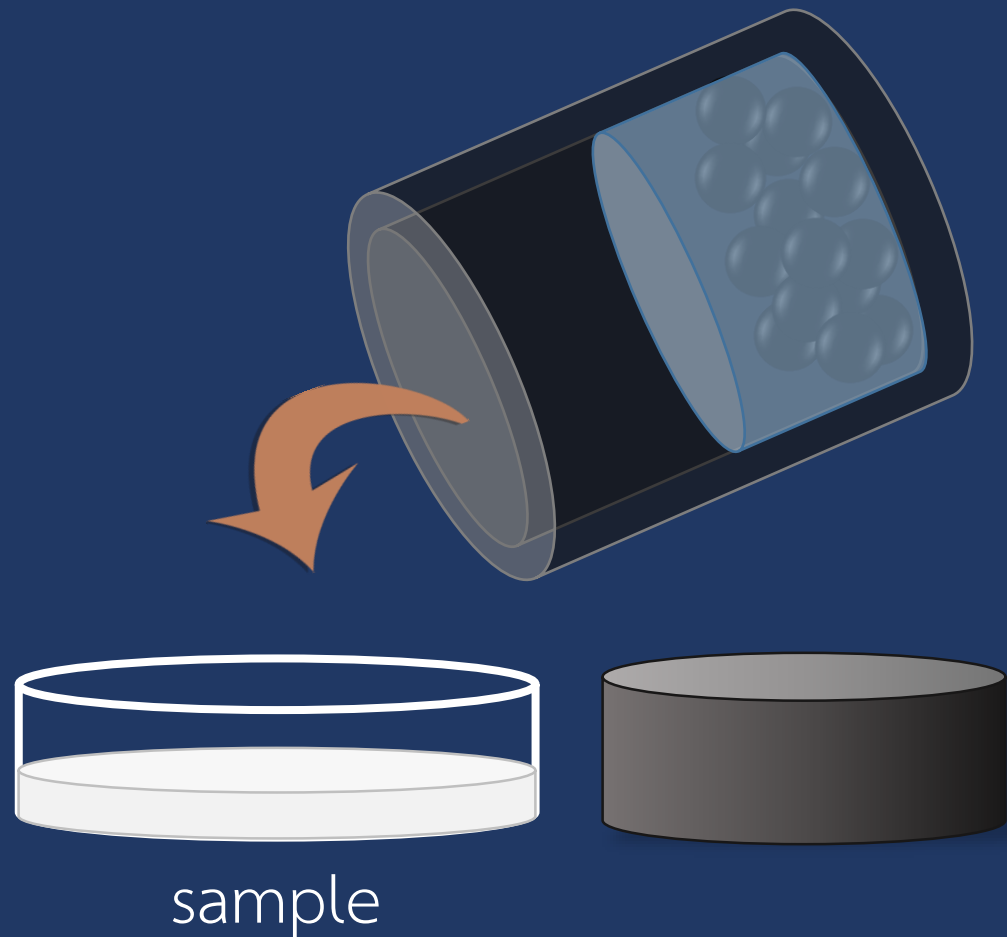


Stainless steel  
container

steel ball



# Experiment: <sup>Part 2</sup> Ball Milling



Ground until powder



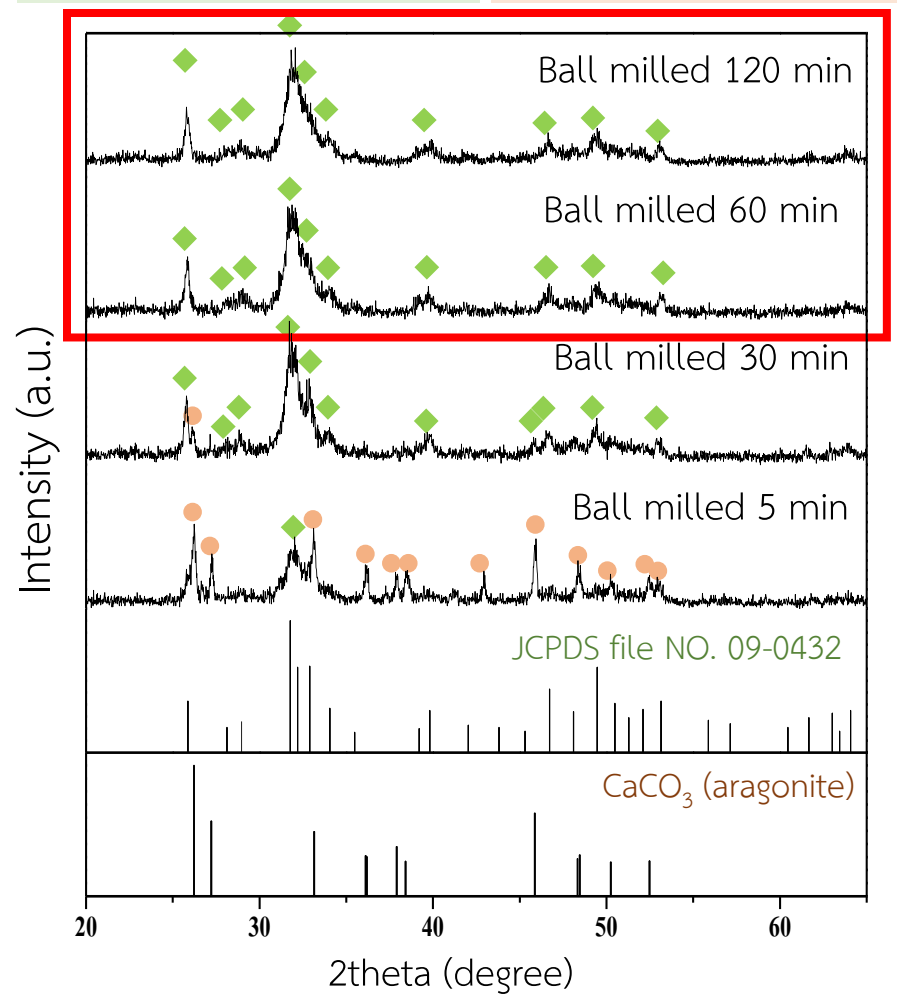
Hydroxyapatite

## Characterization

- ✓ X-ray diffractometer: XRD
- ✓ Fourier transform infrared spectrometer: FTIR
- ✓ Scanning electron microscopy: SEM

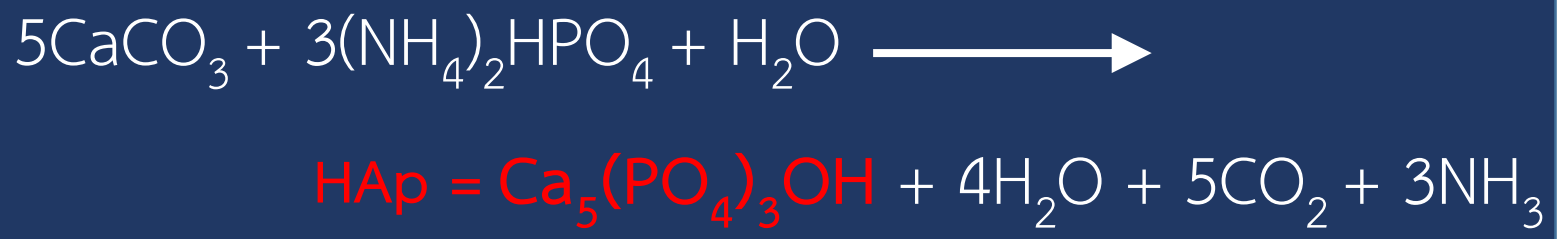
# Results & Discussion: Part 2 Hydroxyapatite synthesis by ball milling

◆ hydroxyapatite      ● CaCO<sub>3</sub> (aragonite)

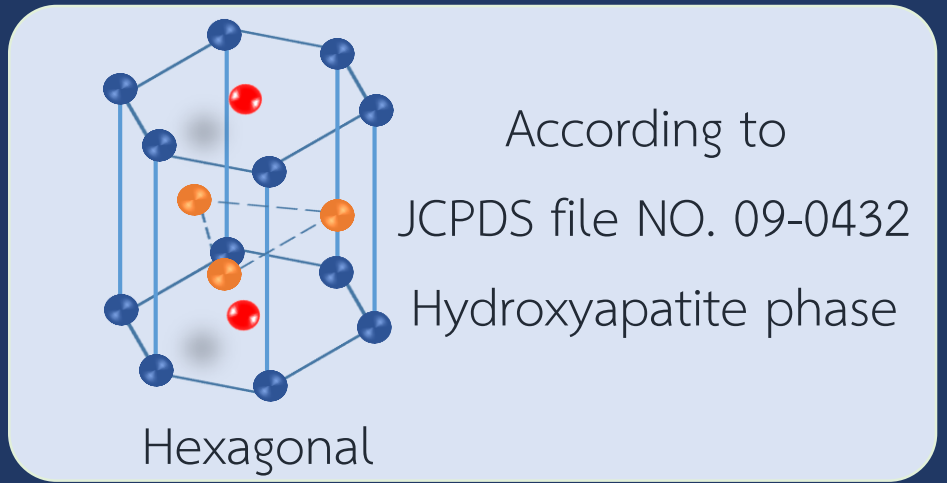


a) Aragonite phase precursor

Fig 2 XRD pattern of synthesized hydroxyapatite from cuttlefish bone at different phase precursor by ball milling method



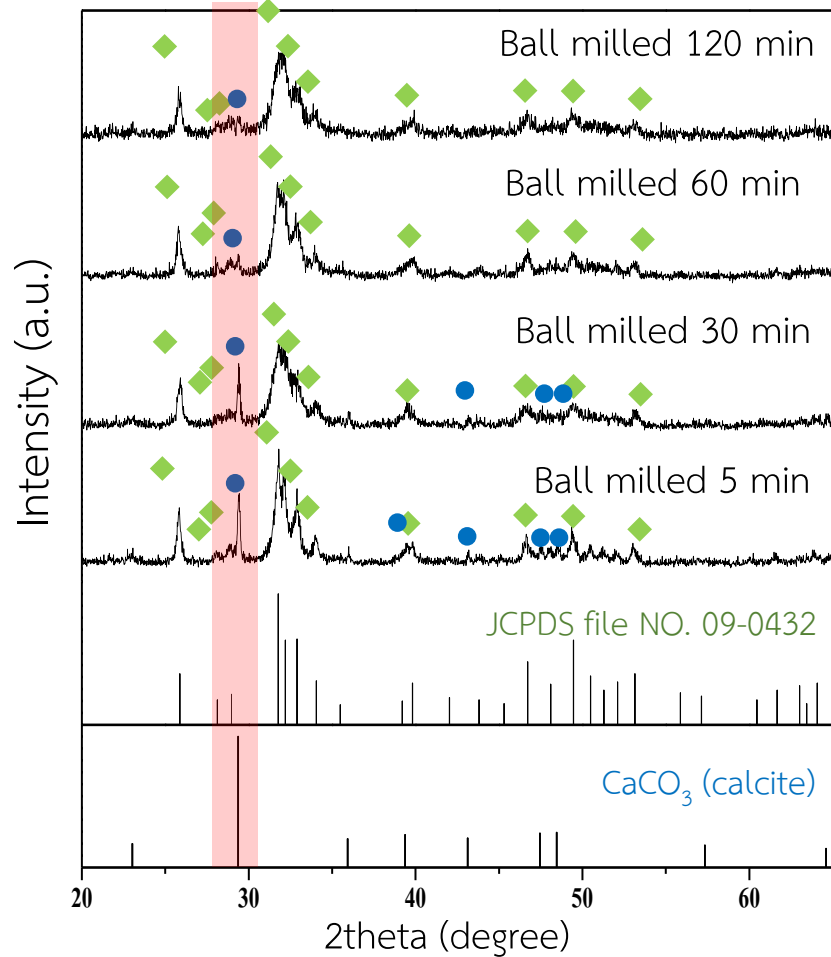
Pure hydroxyapatite phase at milling time 60 min



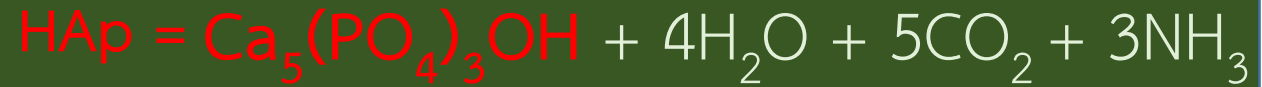
# Results & Discussion: **Part 2** Hydroxyapatite synthesis by ball milling

◆ hydroxyapatite

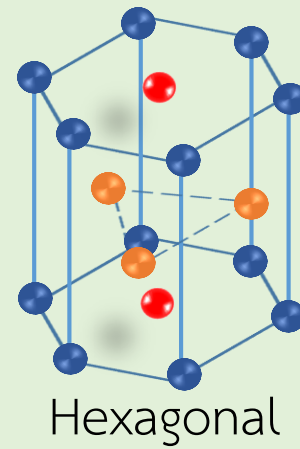
● CaCO<sub>3</sub> (calcite)



b) Calcite precursor



Hydroxyapatite and CaCO<sub>3</sub> phase appeared  
at milling time 5 to 120 min



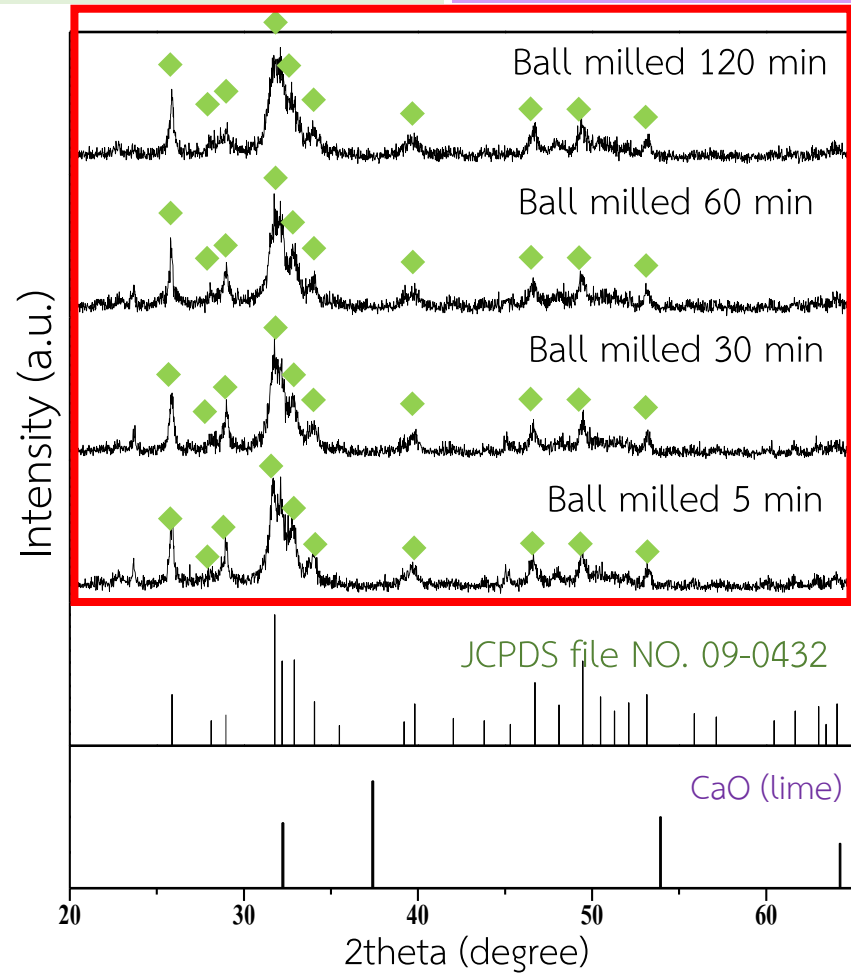
According to  
JCPDS file NO. 09-0432  
Hydroxyapatite phase

Hexagonal

Fig 2 XRD pattern of synthesized hydroxyapatite from cuttlefish bone at **different phase precursor** by **ball milling method**

# Results & Discussion: Part 2 Hydroxyapatite synthesis by ball milling

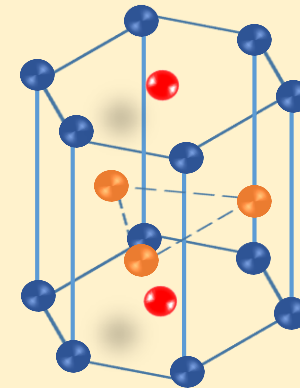
◆ hydroxyapatite      ● CaO (lime)



c) Lime phase precursor



Pure hydroxyapatite phase at milling time 5 min



Hexagonal

According to  
JCPDS file NO. 09-0432  
Hydroxyapatite phase

Fig 2 XRD pattern of synthesized hydroxyapatite from cuttlefish bone at different phase precursor by ball milling method



# Results & Discussion: **Part 2** Hydroxyapatite synthesis by ball milling

Synthesis process

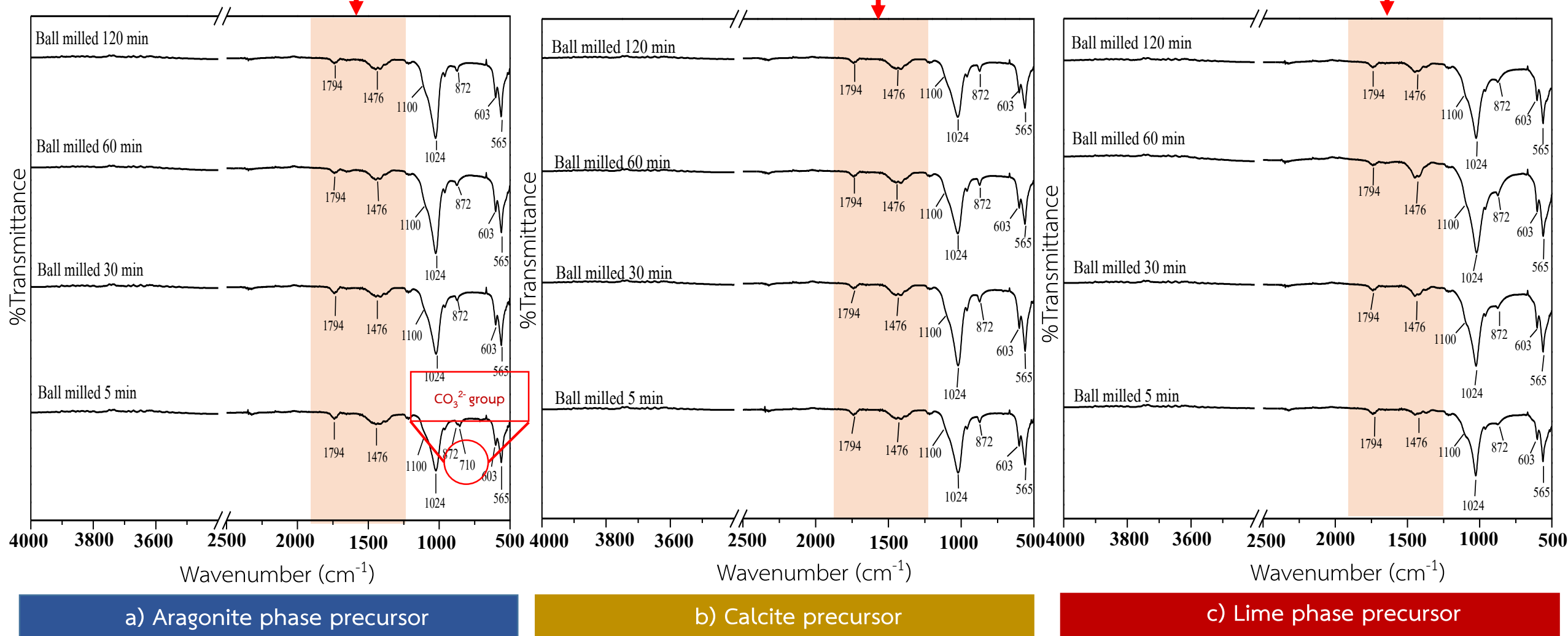
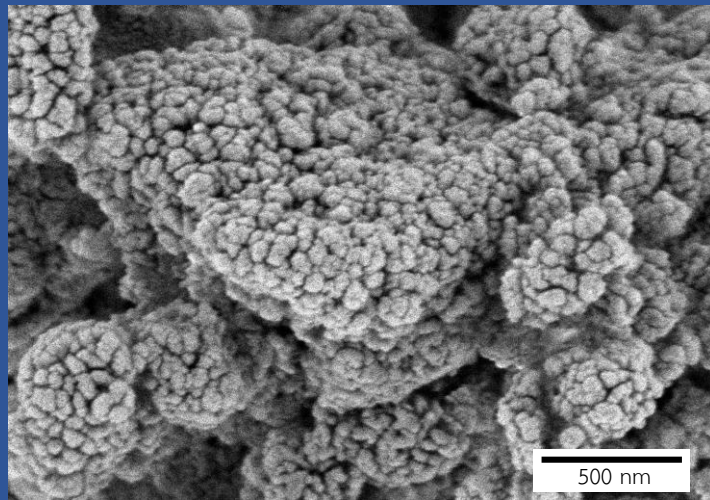


Fig 3 FTIR spectra of synthesized hydroxyapatite from cuttlefish bone at various different **phase precursor** by **ball milling method**

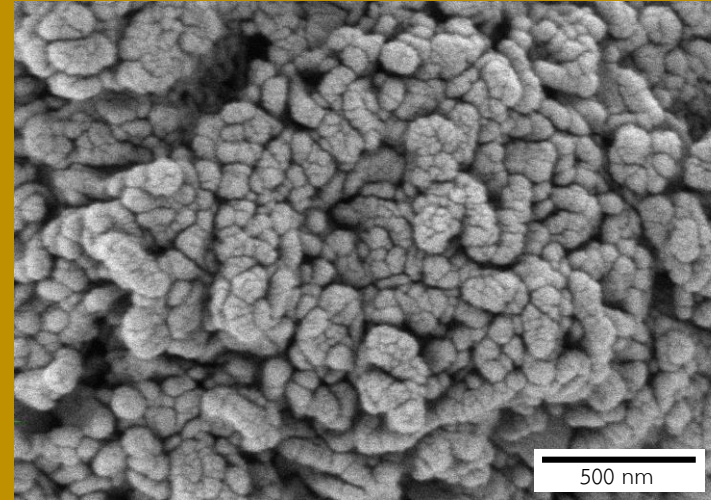
# Results & Discussion: **Part 2** Hydroxyapatite synthesis by ball milling

Ball milling  
time

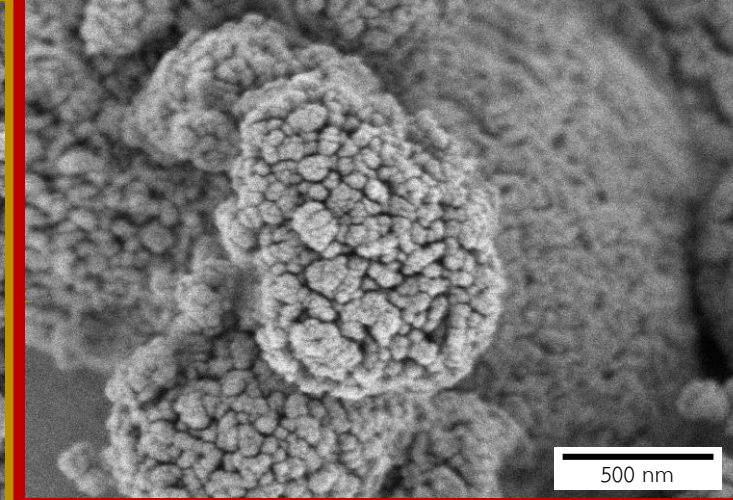
a) Aragonite phase precursor



b) Calcite precursor



c) Lime phase precursor



120 min

Average particle size 60-70 nm

Fig. 4 SEM image of synthesized hydroxyapatite from cuttlefish bone at various different **phase precursor** by **ball milling method**

# Conclusions

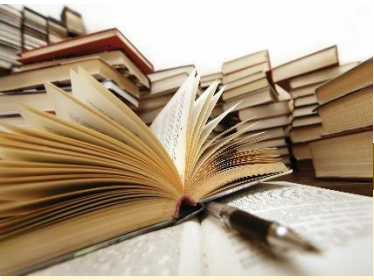
## From results of temperature effect on cuttlefish bone

Aragonite phase change to calcite phase completely and calcite phase transform to lime phase completely at temperature 500 °C and 900 °C respectively.

## From results of hydroxyapatite synthesis

Hydroxyapatite phase appear at milling 5 minutes

- Hydroxyapatite phase appear completely at 60 minutes in  $\text{CaCO}_3$  (aragonite phase) precursor.
- Hydroxyapatite phase appear completely at more than 120 minutes in  $\text{CaCO}_3$  (calcite phase) precursor
- Hydroxyapatite phase appear completely at 5 minutes in  $\text{CaO}$  (lime) precursor



- ✓ Amin, S., Bekhit, A.E., Azam, A. and Zhifa, S., 2015, “Synthesis of Nano- Hydroxyapatite (nHA) from Waste Mussel Shells Using a Rapid Microwave Method”, **Materials Chemistry and Physics**, Vol. 149-150, pp. 607-616.
- ✓ Mehdi, S.S., Khorasani, M.T., Ehsan, D.K. and Ahmad, J., 2013, “Synthesis Methods for Nanosized Hydroxyapatite Indiverse Structures ”, **Acta Biomaterialia**, Vol. 4, pp. 281-312.
- ✓ Liu, J., Li ,K., Wang, H., Zhu, M. and Yan, H., 2014, “Rapid Formation of Hydroxyapatite Nanostructures by Microwave Irradiation”, **Chemical Physical**, Vol. 396, pp. 429-432..

*Thank you for your attention*

