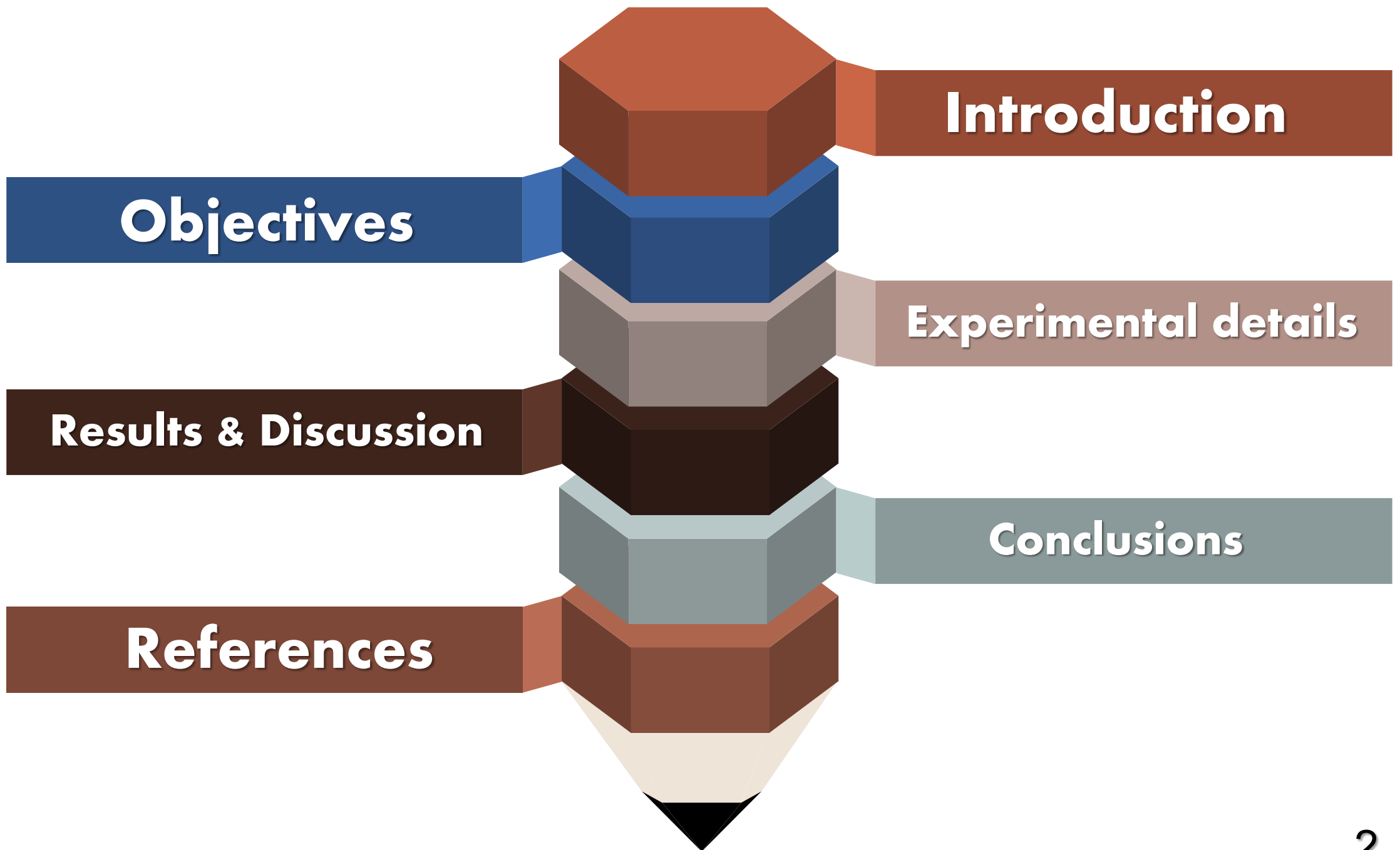


Microstructure of Hydroxyapatite from Waste Eggshell Synthesized under Different Temperature

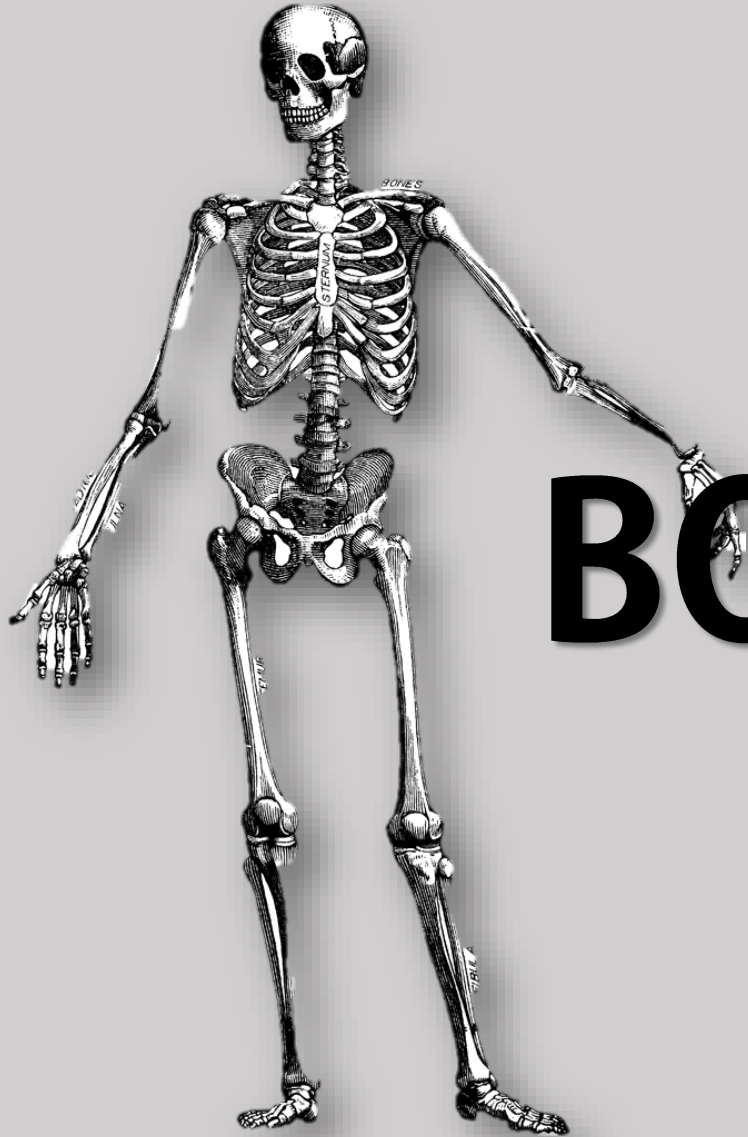
Aekgaran Sangmala

Department of Physics
King Mongkut's University of Technology Thonburi





Introduction



BONE

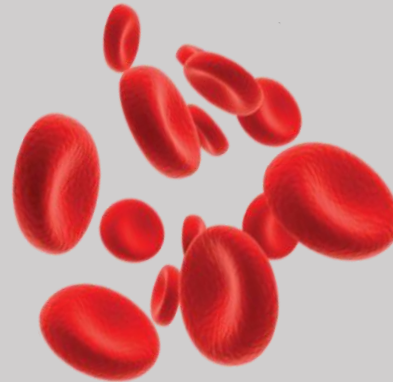


Support

Protection



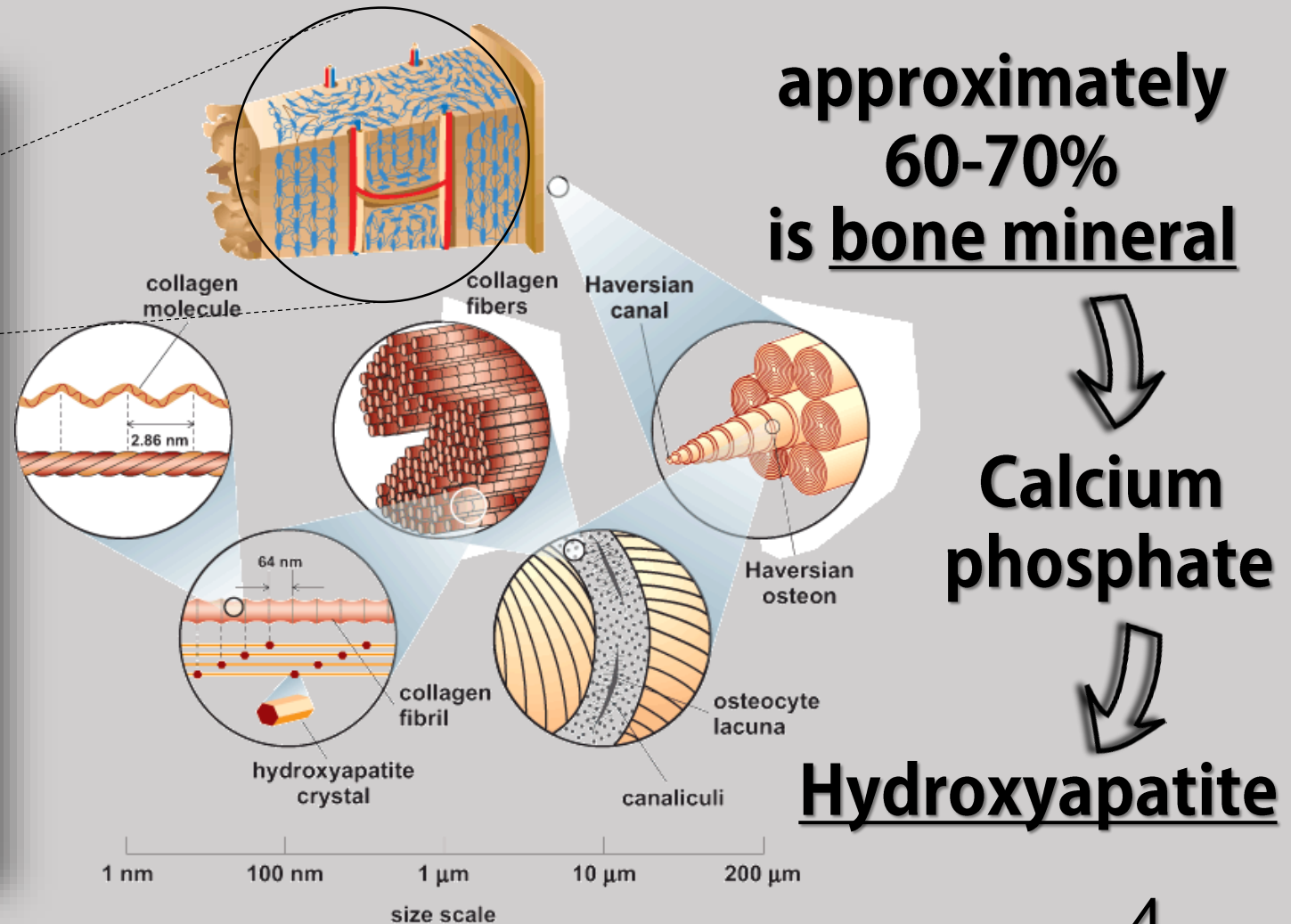
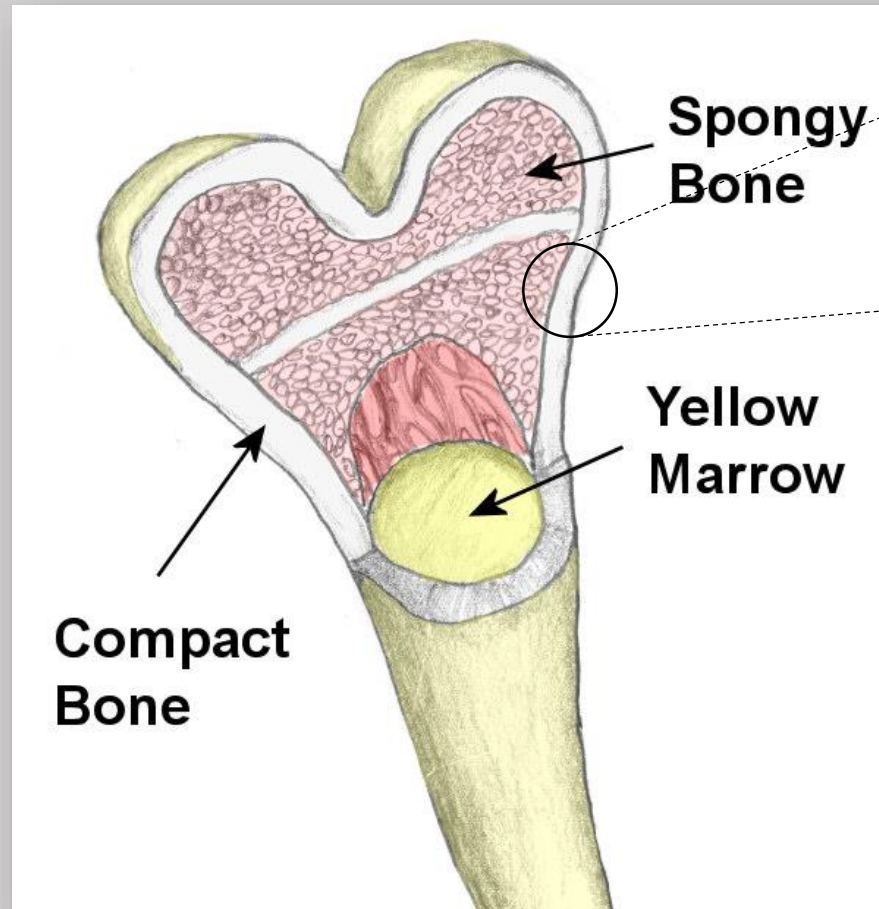
Movement



**Blood Cell
Production**

Introduction

Bone structure



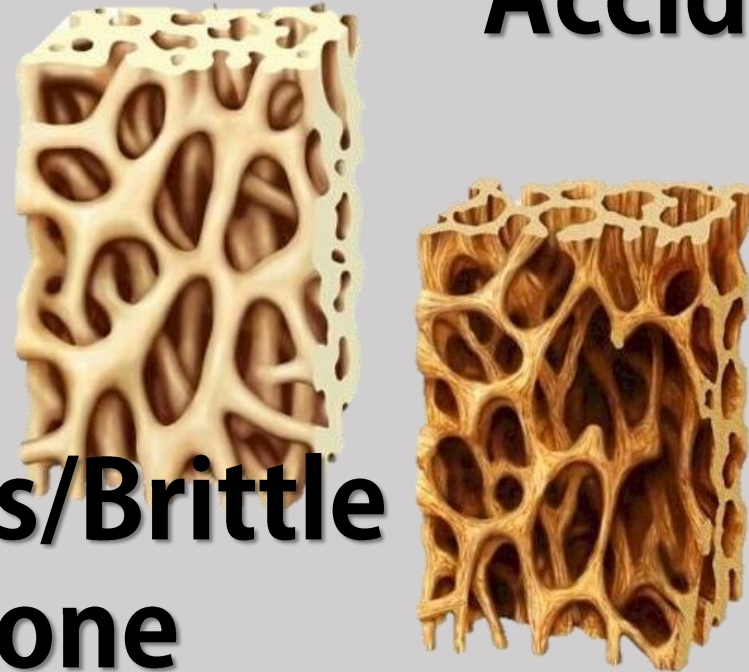
Introduction

**Broken bone
loss bone**



Accident

**Porous/Brittle
bone**



Introduction

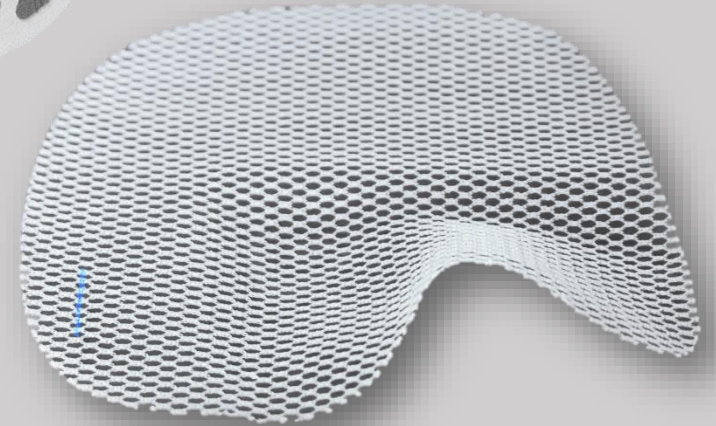
Bioinert



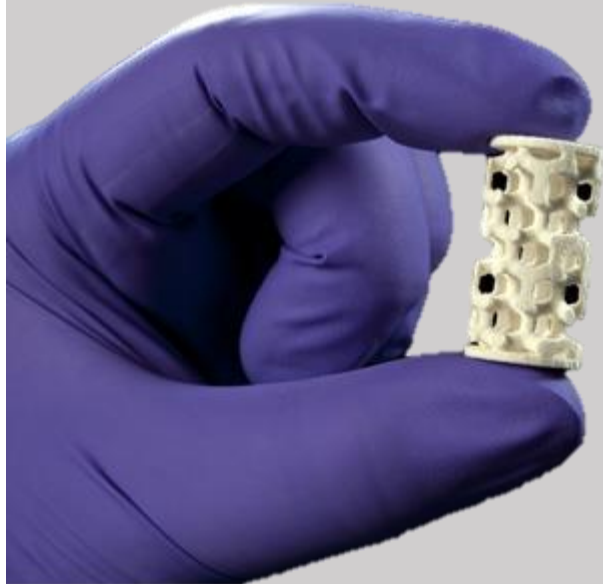
Bioactive



Bioresorbable



Bone
replacement
material



Introduction



Hydroxyapatite

Bioactive

Inorganic Mineral



Bone and Teeth

Biocompatibility

Bioactive ceramic

Applications

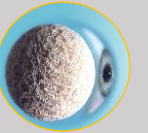
Alveolar ridge augmentation



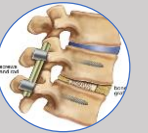
Maxillofacial reconstruction



Orbital implants



Spine fusion



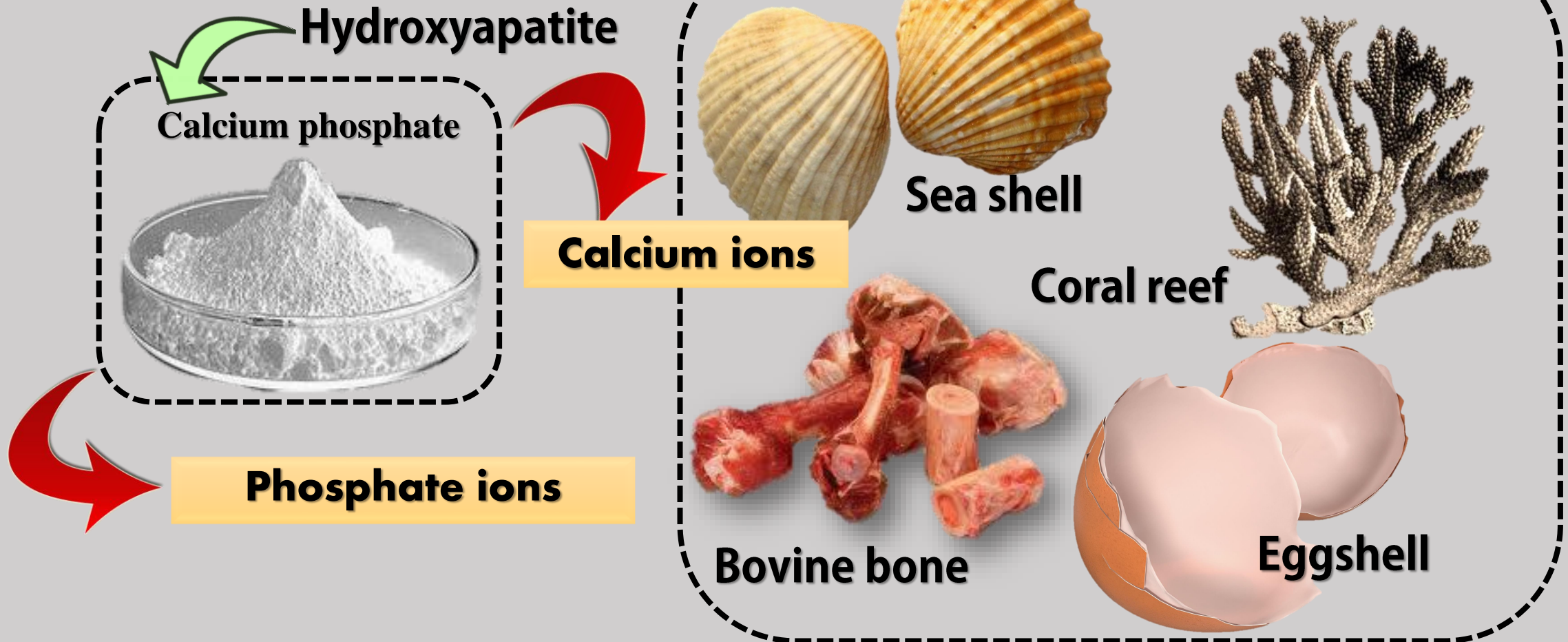
Repair of bones defects



**Human bone
contains
60%-70%**

Introduction

Hydroxyapatite synthesizing



Introduction

Why the eggshell can be used for synthesizing hydroxyapatite?

Calcium 95%

CaCO_3 94%

$\text{Ca}(\text{PO}_4)_2$ 1%

Magnesium 1%

Organic 4%

Shell

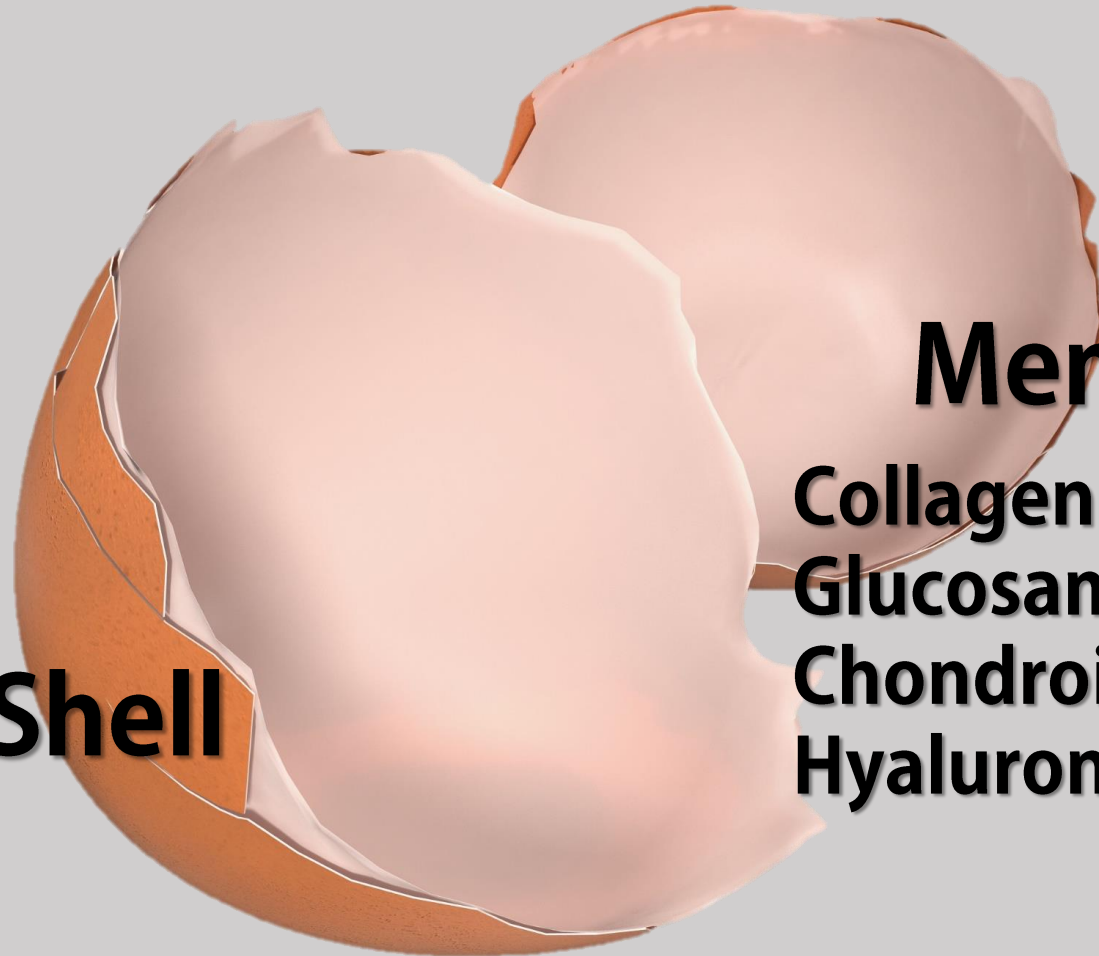
Membrane

Collagen 35%

Glucosamine 10%

Chondroitin 9%

Hyaluronic acid 5-10%



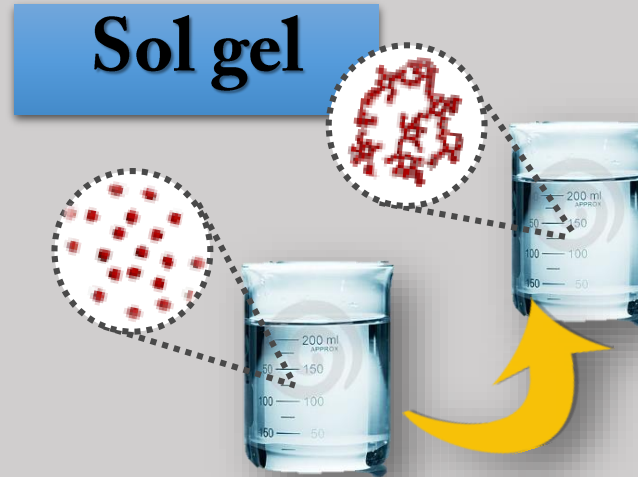
Introduction

Some method to synthesis the hydroxyapatite



Solid state

Very low cost
Lack of purity
large particle



Sol gel

Small particle
20 - 50 nm

High cost of precursors

Wet chemical

Small particle
low cost
Easy to control

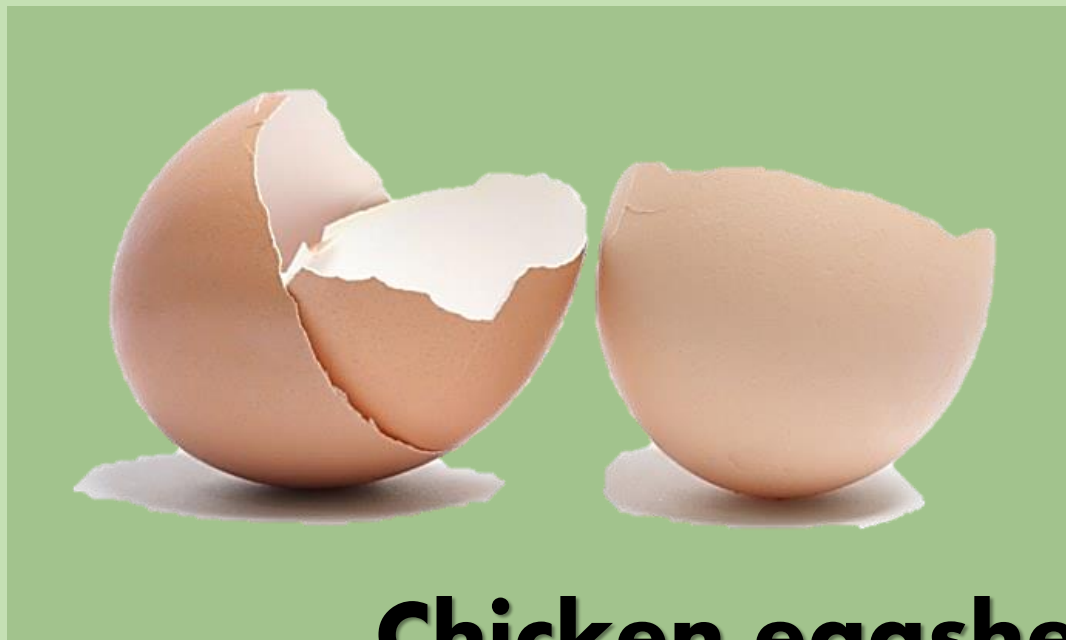


Objectives

- To synthesis hydroxyapatite from waste eggshells.
- To study the effect of hydroxyapatite synthesizing under different temperature.
- To study the temperature effect on hydroxyapatite from waste eggshell.

Experimental details

Chemical precursors



Chicken eggshell

ANALYTICAL



REAGENT

**DI-AMMONIUM HYDROGEN
ORTHOPHOSPHATE**

$(\text{NH}_4)_2\text{HPO}_4 = 132.06$

B/NO.1409179686

500g NET



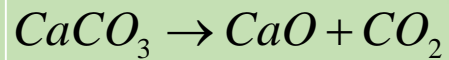
Ajax Finechem Pty Ltd

Experimental details

Hydroxyapatite synthesizing



Heat at
1300°C



CaO



DI water



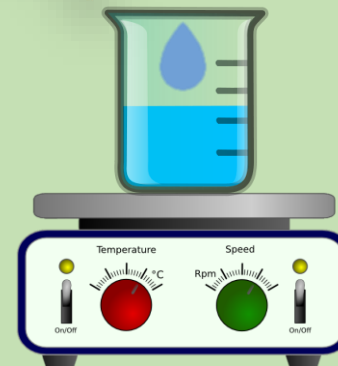
Ca(OH)₂ Solution



DI water



PO₄³⁻ Solution



Stir 30 min



Keep at 200 - 700°C
4 H

Dried at 80 °C
48 H



Hydroxyapatite

Experimental details

Sample characterization



Results & Discussions

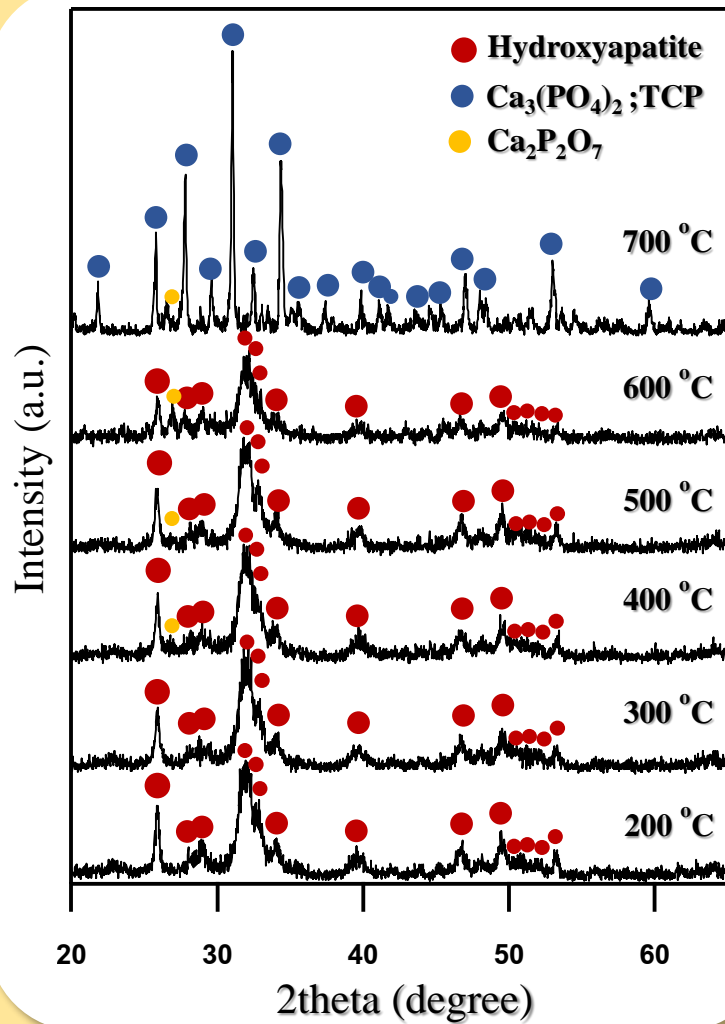
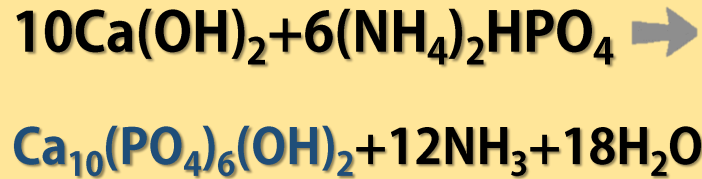
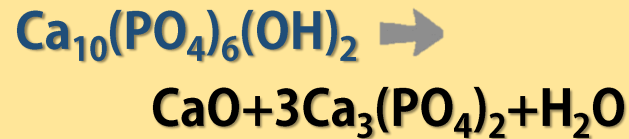


Figure 1. XRD patterns of hydroxyapatite were synthesized at various temperature.

Hydroxyapatite synthesizing



Hydroxyapatite decomposition



Wave number (cm ⁻¹)	Function Group
562 - 1095	(PO ₄ ³⁻)
631	(OH ⁻)

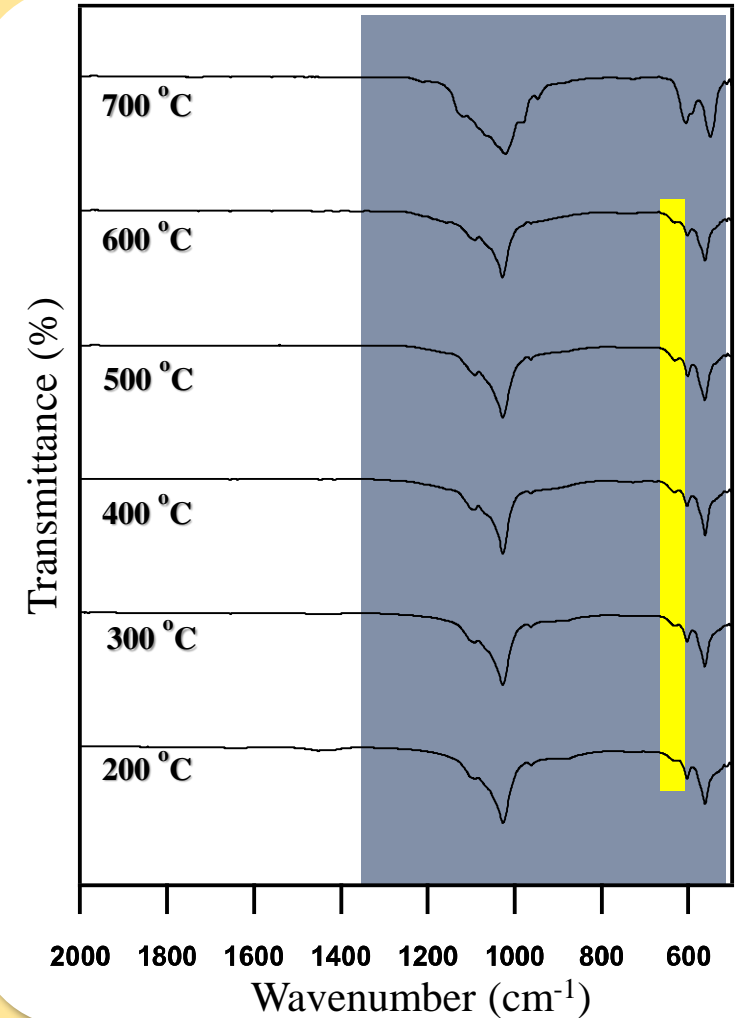


Figure 2. FTIR spectra of hydroxyapatite were synthesized at various temperature.

Results & Discussions

FESEM images of hydroxyapatite various synthesizing temperature.

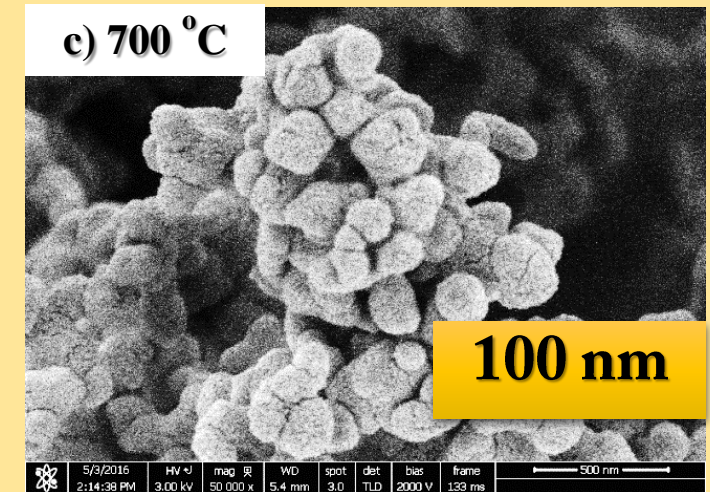
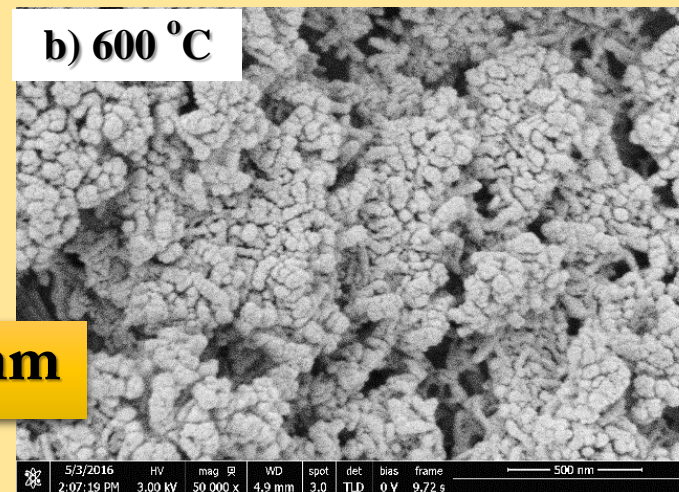
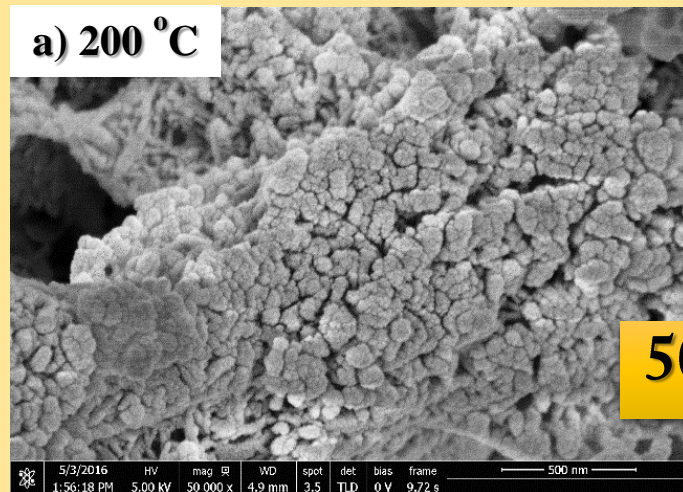


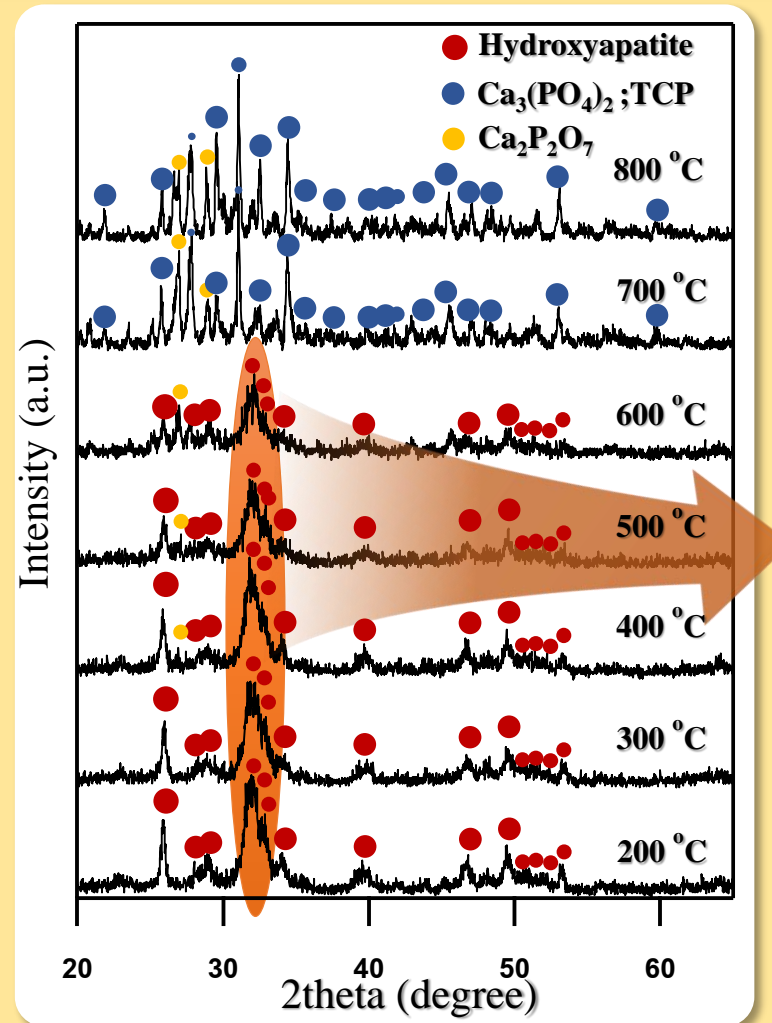
Figure 3. The FESEM images of sample powder were synthesized at various temperature.

Results & Discussions

Temperature effect of Hydroxyapatite from chicken egg shell



Figure 4. XRD patterns of hydroxyapatite were heated at various temperature.



$$D = \frac{0.9\lambda}{\beta \cos \theta}$$

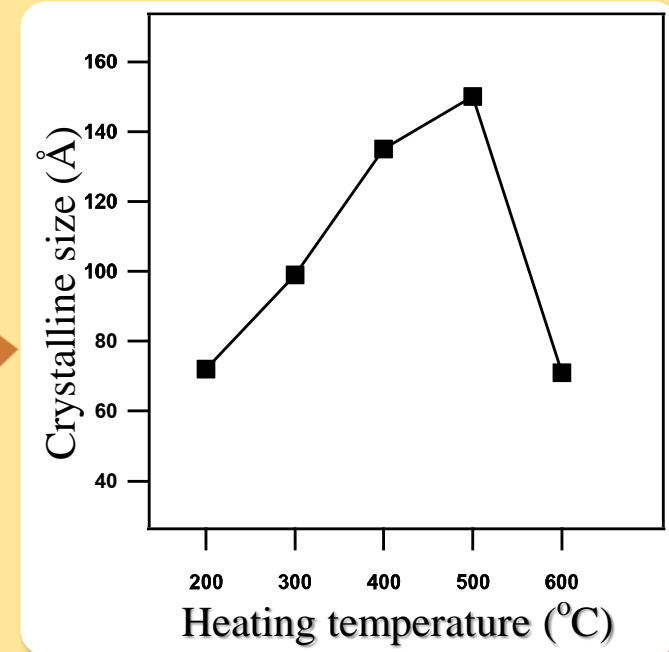


Figure 5. The crystal size of hydroxyapatite were heated at various temperature.

Conclusions

- Hydroxyapatite can be synthesized from waste eggshells by reaction of Ca(OH)_2 and $(\text{NH}_4)_2(\text{HPO})_4$
- Hydroxyapatite transform to tri-calcium phosphate ($\text{Ca}_3(\text{PO}_4)_2$) at 700°C of synthesizing temperature.
- The particle size of hydroxyapatite synthesized from waste eggshells is around 50 nm.
- The crystalline size of hydroxyapatite increase with increasing the heating temperature and hydroxyapatite transform to $\text{Ca}_3(\text{PO}_4)_2$ after heat over 700°C .

References

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Thank you!

