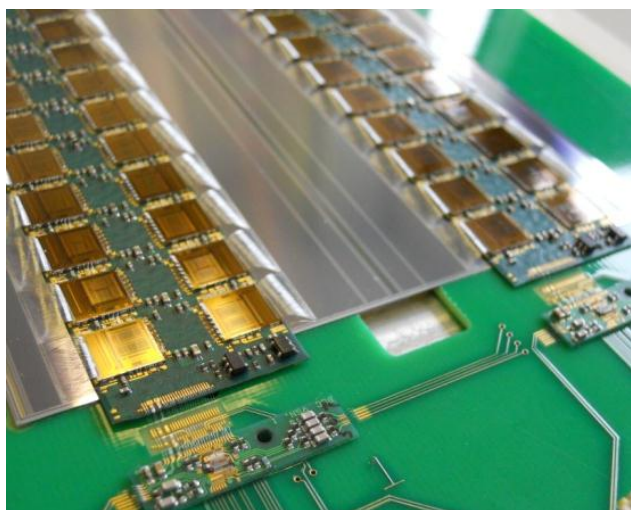

Silicon Strip Detectors for the ATLAS HL-LHC Upgrade

Paul Dervan
The University of Liverpool

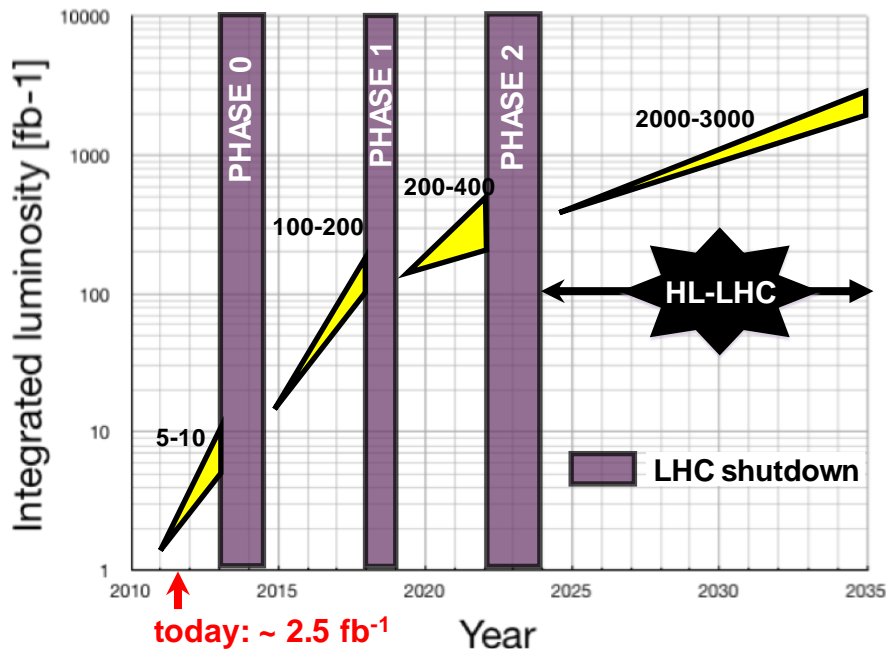
On behalf of the ATLAS Upgrade Community

Outline



- **Introduction to the Upgrade**
- **Layout**
- **Si Sensors**
 - Design
 - Performance
- **Hybrid**
- **Modules**
 - Performance
- **Staves**

ATLAS Inner Tracker Upgrades



Ten time increase in luminosity

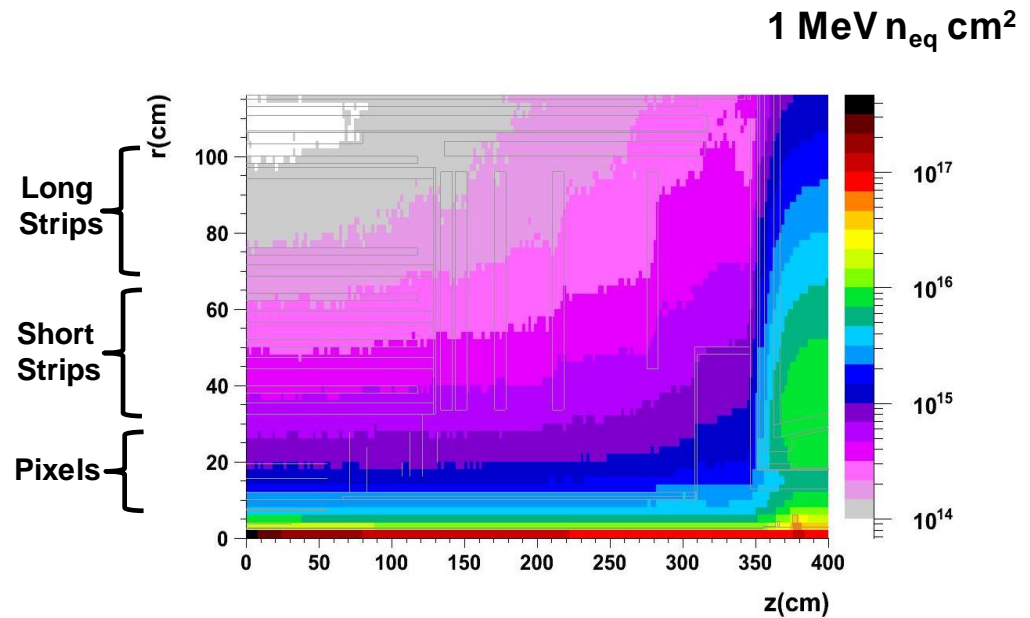
- Phase 0
 - New Beam pipe w/additional pixel layer (IBL)
- Phase 1
 - Possibility of replacement of entire pixel system
- Phase 2 (HL-LHC, previously sLHC)
 - Replacement of current transition radiation tracker (TRT) and strip tracker with an all silicon tracker

Focus of this talk

ATLAS Phase II Tracker Upgrade

Challenges facing HL-LHC silicon detector upgrades:

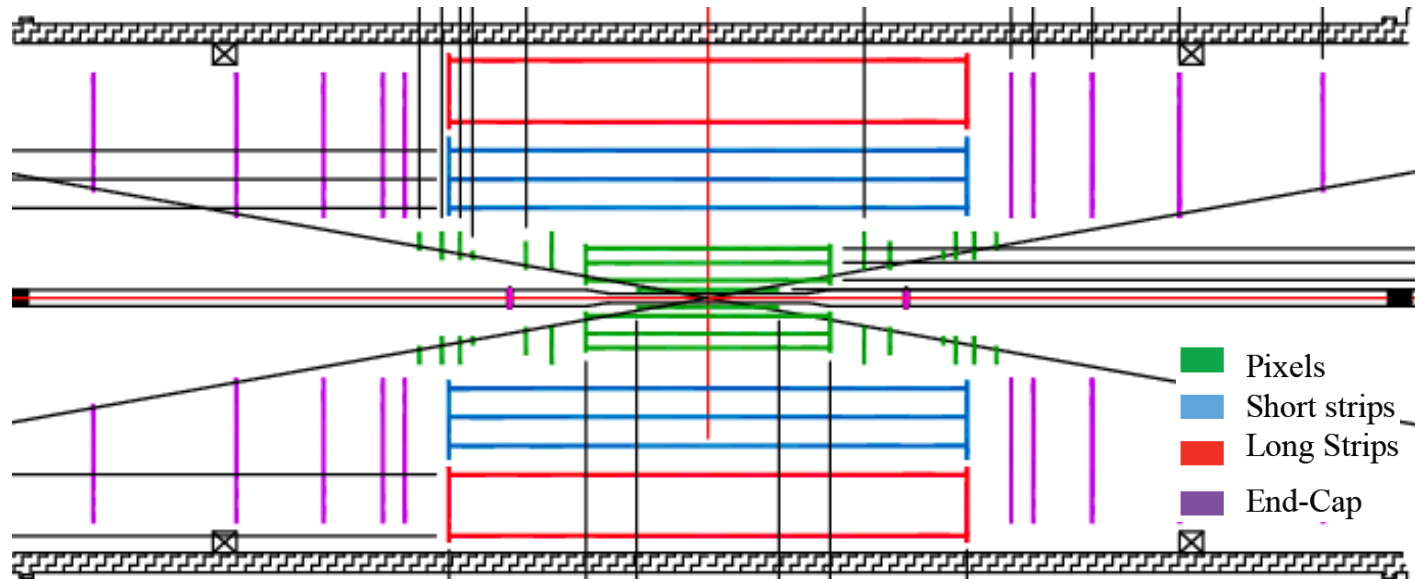
- Higher occupancies
 - ↳ Finer Segmentation
- Higher particle fluences
 - ↳ Increase Radiation Tolerance
- Larger Area (~200 m²)
 - ↳ Cheaper Sensors



Fluence estimates up to few 10^{16} particles/cm²
Gives Grad (10 MGy) doses to components

Fluence estimates include a 2x “safety” factor for prediction uncertainties

ATLAS Phase II Tracker Upgrade



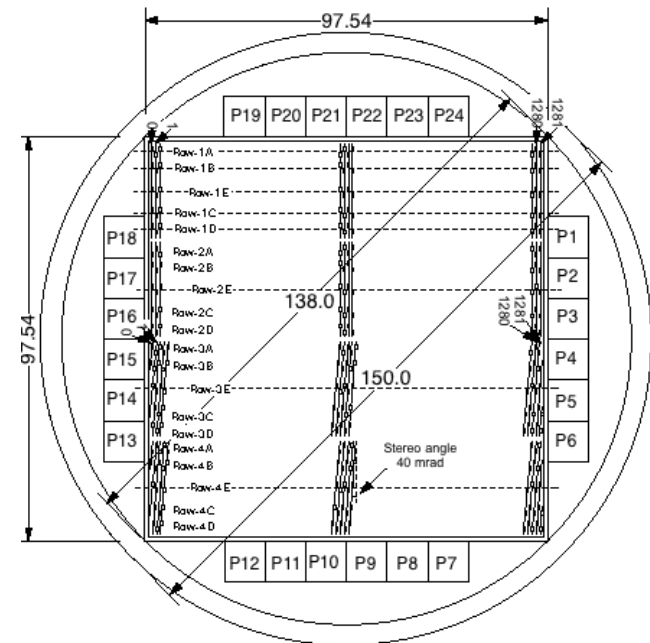
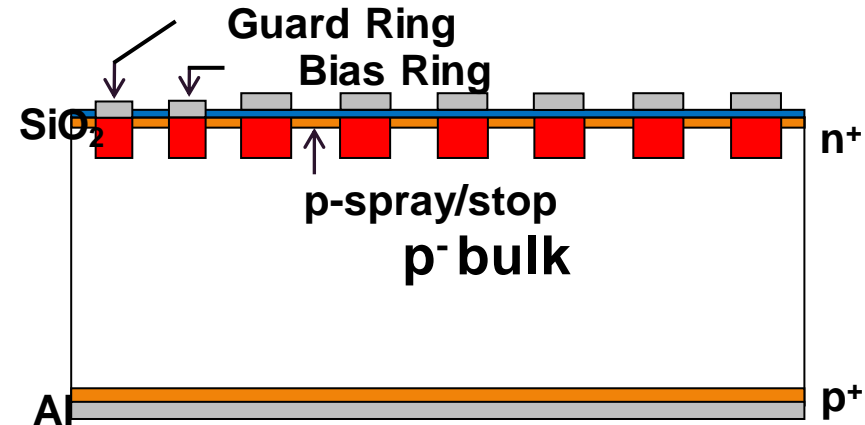
Short Strip (2.4 cm) μ -strips (stereo layers) = 38, 50, 62 cm
 Long Strip (4.8 cm) μ -strips (stereo layers) = 74, 100 cm

Up to 1.2×10^{15} 1MeV n_{eq}/cm^2
 Up to 5.6×10^{14} 1MeV n_{eq}/cm^2

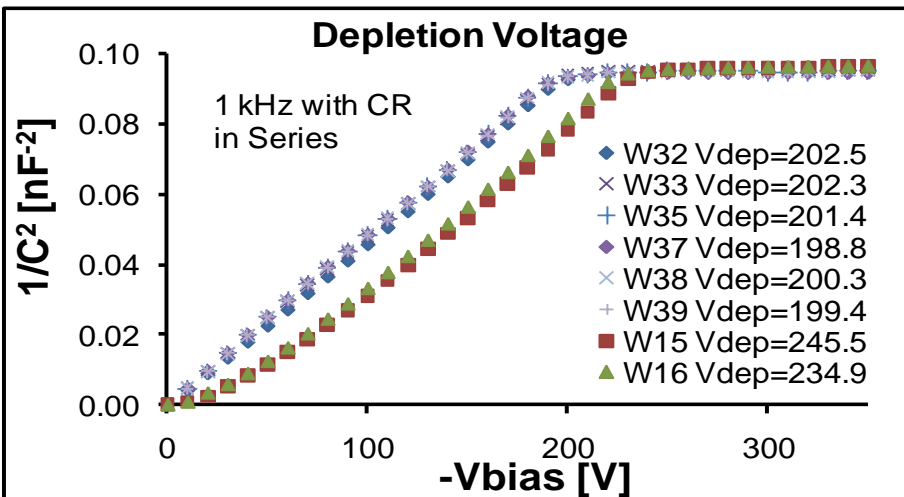
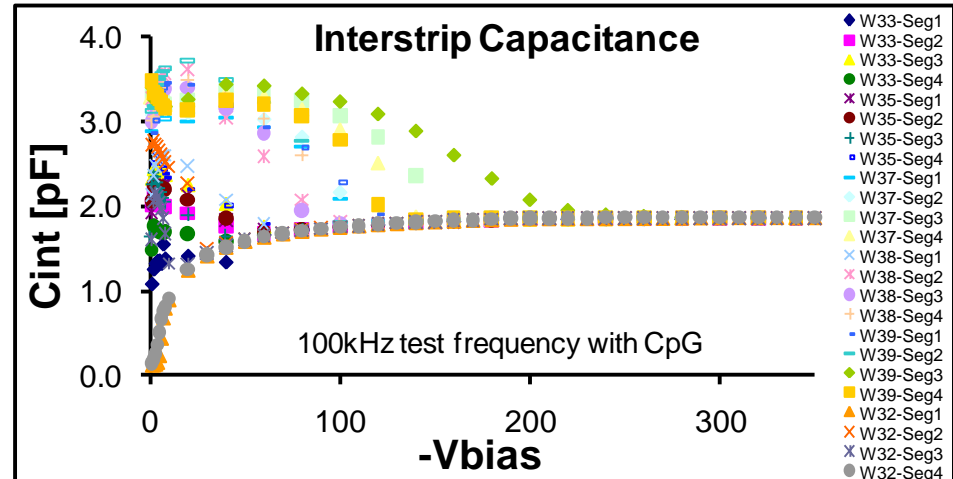
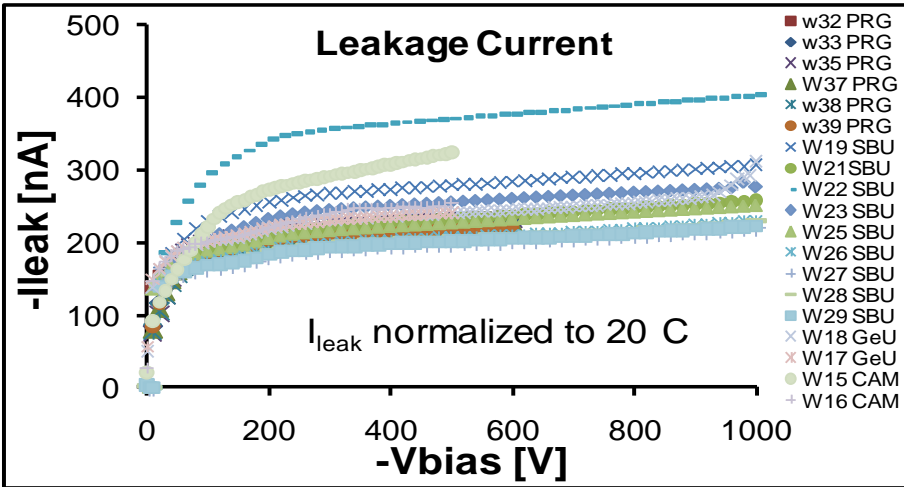
Radiation Hard Sensors

- n⁺-strip in p-type substrate (n-in-p)
 - Collects electrons like current n-in-n pixels
 - Faster signal, reduced charge trapping
 - Always depletes from the segmented side
 - Good signal even under-depleted
 - Single-sided process
 - ~50% cheaper than n-in-n
 - More foundries and available capacity world-wide

- Collaboration of ATLAS with Hamamatsu Photonics (HPK) to develop devices (6 inch wafers)
 - 4 segments (2 axial, 2 stereo), 1280 strip each, 74.5 mm pitch, ~320 μm thick
 - FZ1 <100> and FZ2 <100> material studied
 - Miniature sensors (1x1 cm²) for irradiation studies



Full Size Sensor Evolution

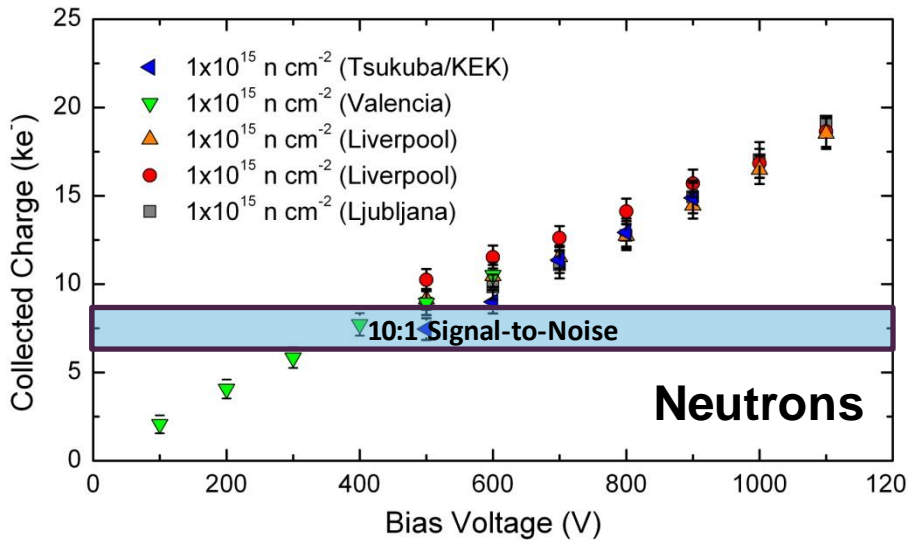
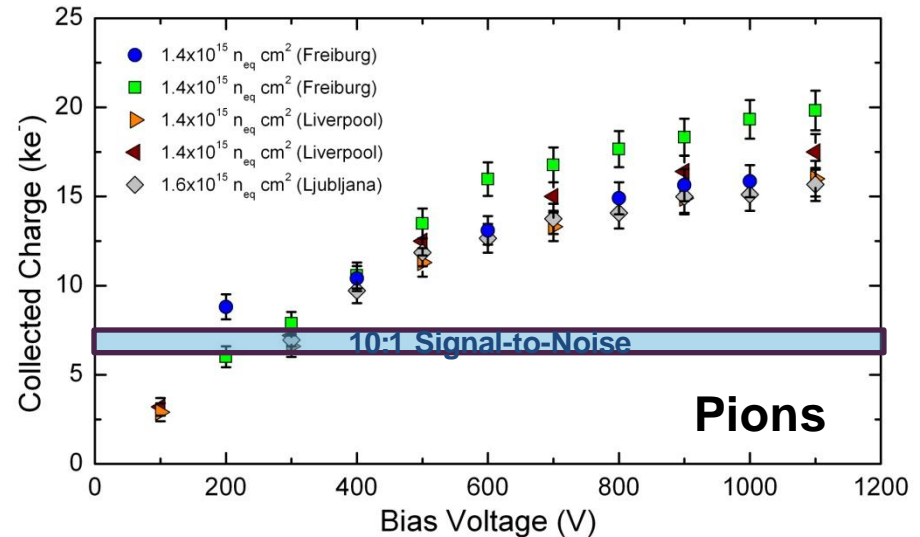
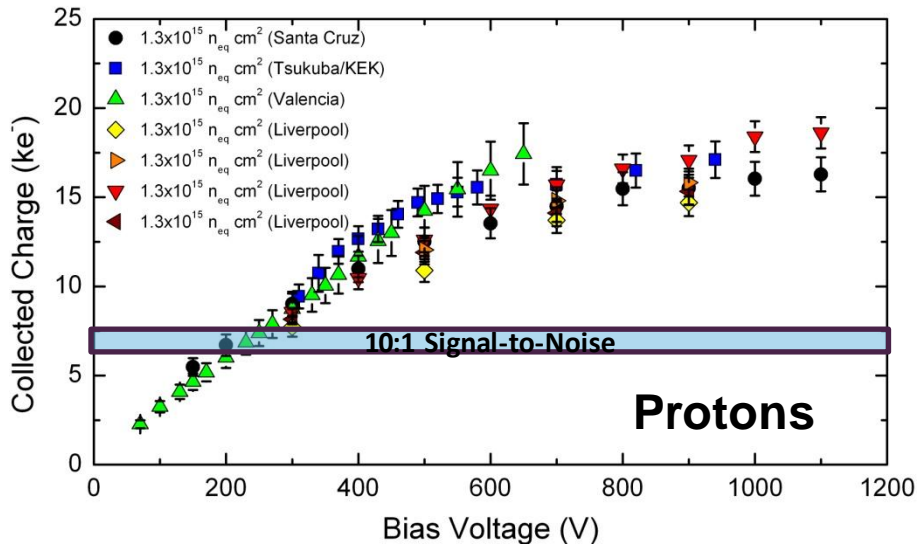


	Specification	Measurement
Leakage Current	<200 μ A at 600 V	200– 370nA
Full Depletion Voltage	<500 V	190 – 245V
Coupling Capacitance (1kHz)	>20 pF/cm	24 – 30pF
Polysilicon Resistance	1.5+/-0.5M Ω	1.3 -1.6M Ω
Current through dielectric	I_{diel} < 10 nA	< 5nA
Strip Current	No explicit limit	< 2nA
Interstrip Capacitance (100kHz)	<1.1pF/cm (3 probe)	0.7 – 0.8pF
Interstrip Resistance	> 10x R_{bias} ~15 M Ω	>19 G Ω

See J. Bohm, et. al., Nucl. Inst. Meth. A, Vol. 636 (2011) S104-S110 for details

All specifications already met!!

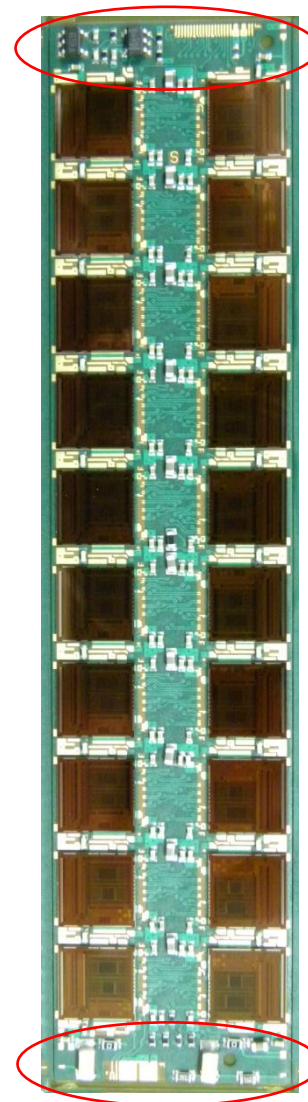
Charge Collection results



- **Miniature devices irradiated to strip barrel fluences with neutrons, pions, protons**
- **Charge collection measured with ⁹⁰Sr b-source**
 - Consistent results between different groups/equipment
- **S/N greater than 10:1 for strip sensor types with expected noise performance**
 - ~600-800 e⁻ short strips, ~800-1000 e⁻ long strips
 - See H. Sadrozinski, et.al., Nucl. Inst. Meth. A, doi:10.1016/j.nima.2011.04.0646 for details

Stave Hybrid – Layout and Electrical Detail

- Hybrid is designed to accommodate 20 x ABCN-25 readout ASICs (2 columns of 10)
- Layout topology matches ATLAS07 large area sensor and serially powered Bus cable
 - ASICs placed to match sensor pitch and bond pad profile
 - Hybrid Power and Digital I/O bond fields at opposite ends
- Circuit exploits features of ABCN-25
 - Bi-directional data paths
 - Embedded distributed shunt regulators (for serial powering)
 - Requires external control circuit

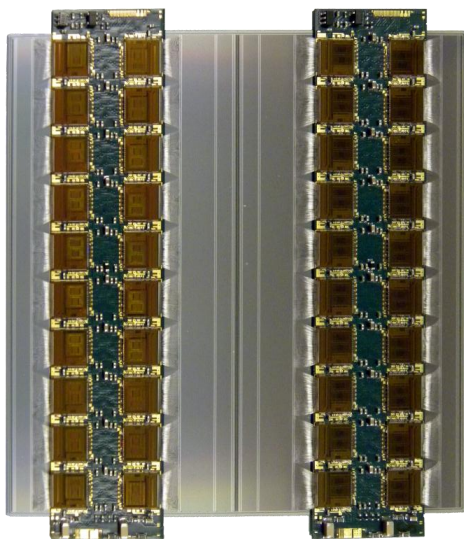


Mshunt control and
Digital I/O

Hybrid Power and
sensor HV filtering
(spec'd to 500V)

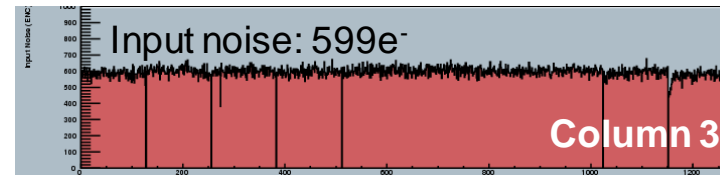
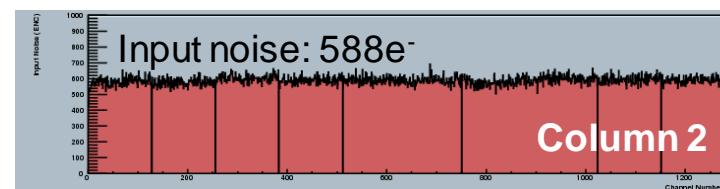
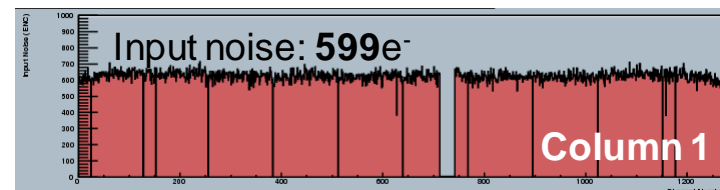
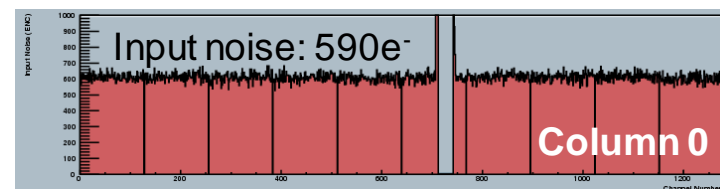
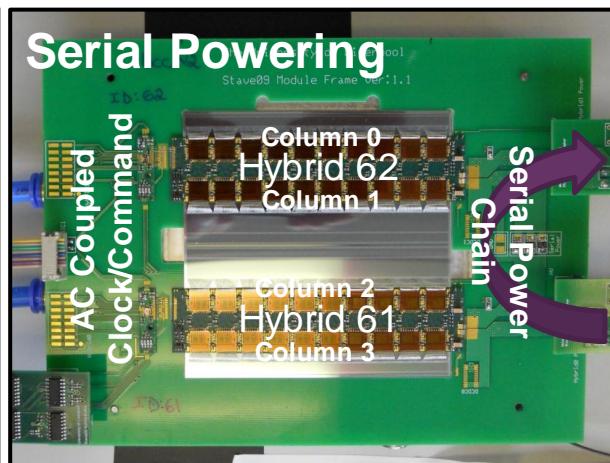
Stave Hybrid – Layout and Electrical Detail

Design is driven by minimising material



- Hybrid is substrate-less and with no connectors
 - Glued directly on to the sensor
 - Provides mechanical support and thermal management
 - All off-module connections made via wire bonds
- Use of minimal glue layers for both ASIC and hybrid attachment
 - Improves thermal paths and again reduces material
- Pitch adapters not used, direct ASIC-to-Sensor wire bonding
 - Constrains relative placement w.r.t. sensor to better than 80µm

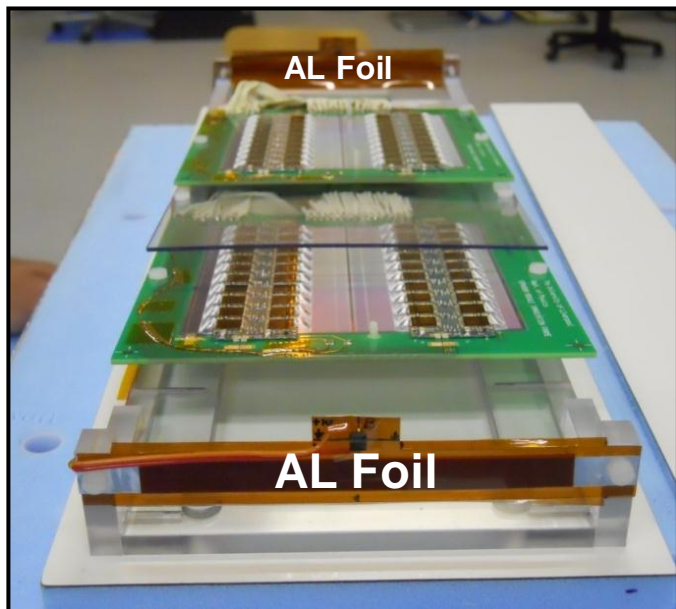
Stave Module Tests



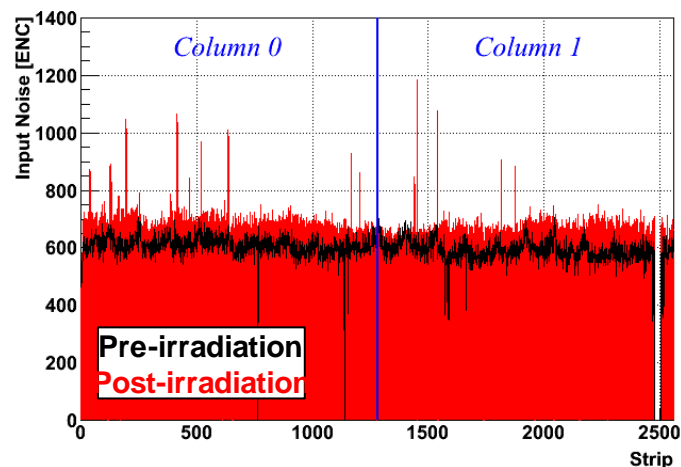
- Stave modules are tested in PCB frames
 - Cheap, flexible test bed for different power/shielding/grounding configurations
- Parallel powering, serial powering, and DC-DC converters have all been evaluated
 - With proper grounding/shielding, all these configurations give expected noise performance

	Parallel	Serial	DC-DC
Hybrid 62	590 e ⁻ 596 e ⁻	590 e ⁻ 599 e ⁻	595 e ⁻ 603 e ⁻
Hybrid 61	585 e ⁻ 591 e ⁻	588 e ⁻ 599 e ⁻	585 e ⁻ 591 e ⁻

Stave Module Irradiation



- Irradiated at CERN-PS irradiation facility
 - 24 GeV proton beam scanned over inclined modules
 - Module biased, powered, and clocked during irradiation
 - Total dose of $1.9 \times 10^{15} \text{ n}_{\text{eq}} \text{ cm}^{-2}$ achieved
 - Max predicted fluence for barrel modules is $1.2 \times 10^{15} \text{ n}_{\text{eq}} \text{ cm}^{-2}$
- Sensor and module behave as expected
 - Noise increase consistent with shot noise expectations

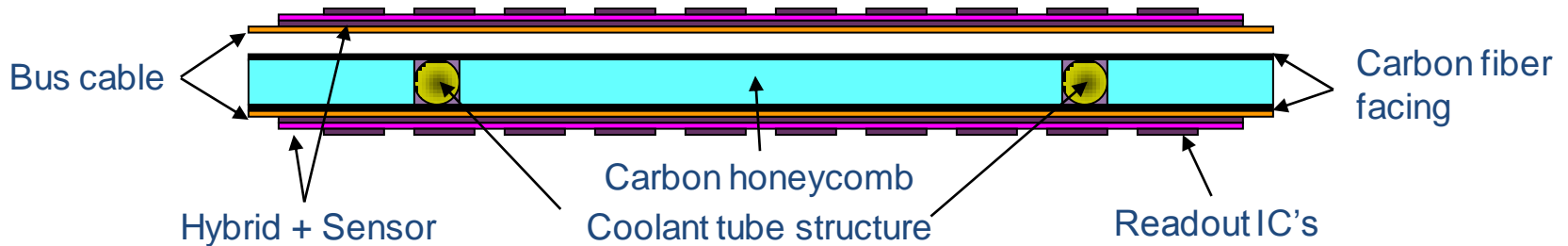
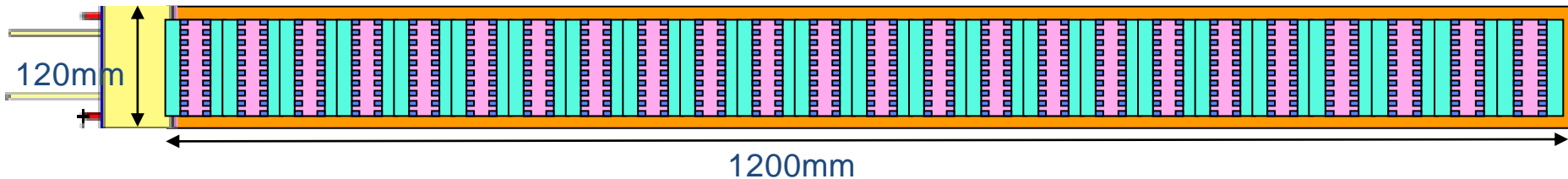
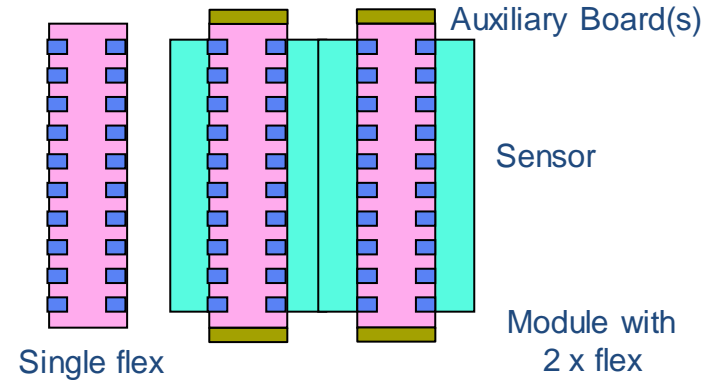


Noise	Column 0	Column 1
Pre-Irrad	610 e ⁻	589 e ⁻
Post-Irrad	675 e ⁻	650 e ⁻
Difference	65 e ⁻	61 e ⁻
Expected	670 e ⁻	640 e ⁻

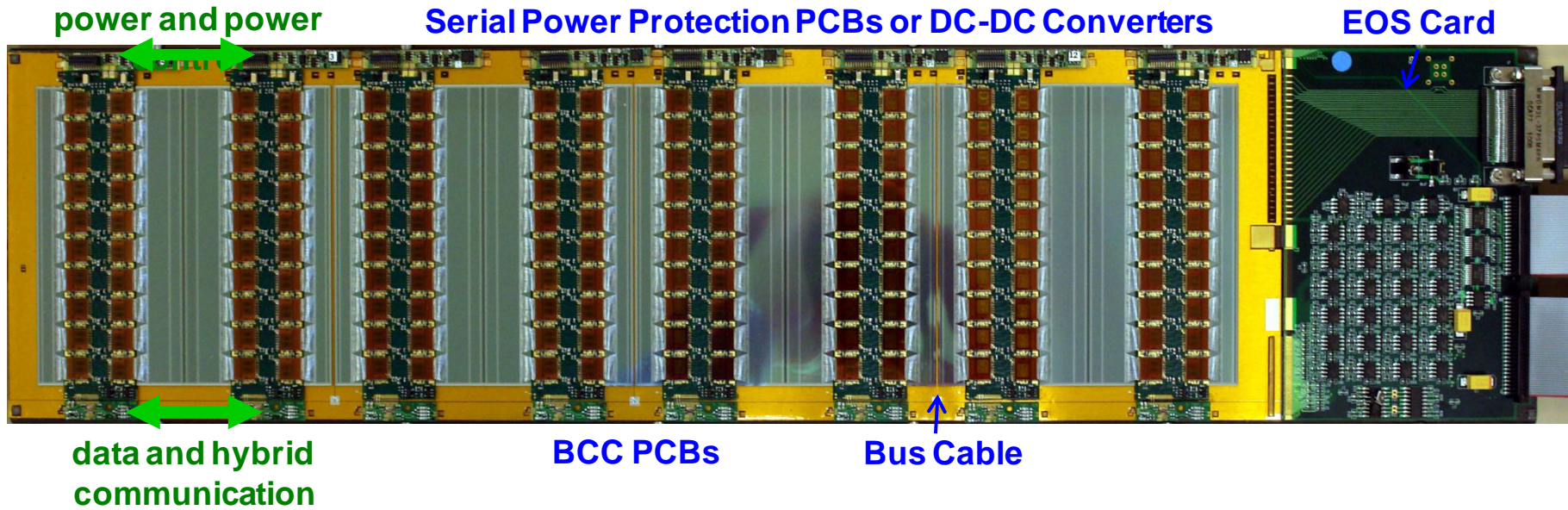


Stave – Geometry and components

- ABCN-25 readout ASIC
 - 40 per module
 - 960 per stave (>120k channels)
- Kapton flex hybrid with auxiliary boards
 - BCC ASIC (multi drop & point-to-point I/O)
 - Serial Power protection
- Serial powering of modules
- Embedded Kapton bus cable
 - End of stave card
- Stave mechanical core



Stavelet

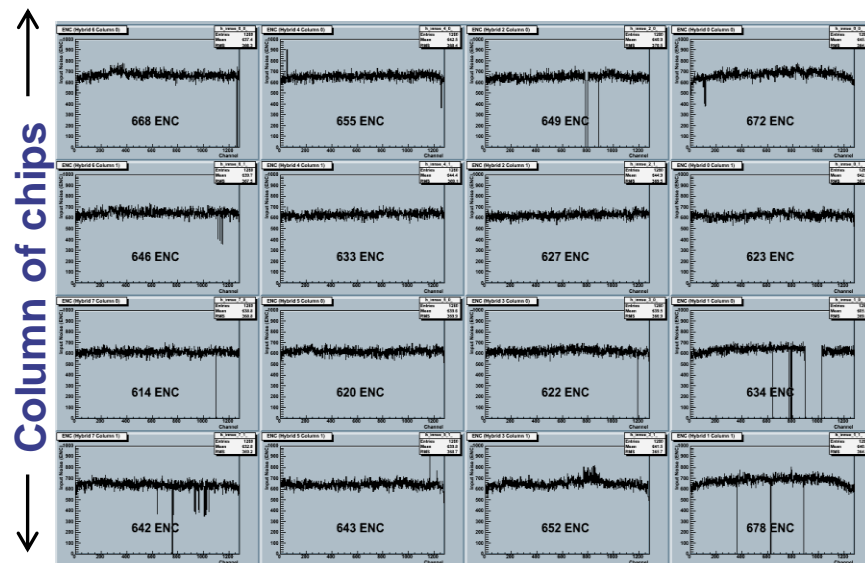


- Shortened stavelet built as electrical test-bed
 - Shielding, grounding, serial and DC-DC powering, ...
- First stavelet serial powered
 - Power Protection Board (PPB) has automated over-voltage protection and slow-controlled (DCS) hybrid bypassing
 - DC-DC stavelet under construction
- Uses Basic Control Chip (BCC) for data I/O
 - Generates 80MHz data clock from 40MHz BC clock
 - 160Mbit/s multiplexed data per hybrid

Serial Powered Stavelet Electrical

Results

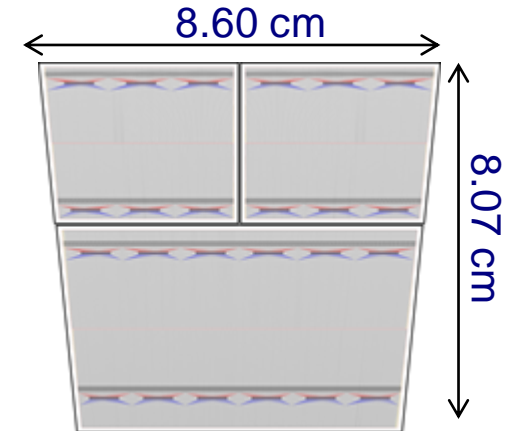
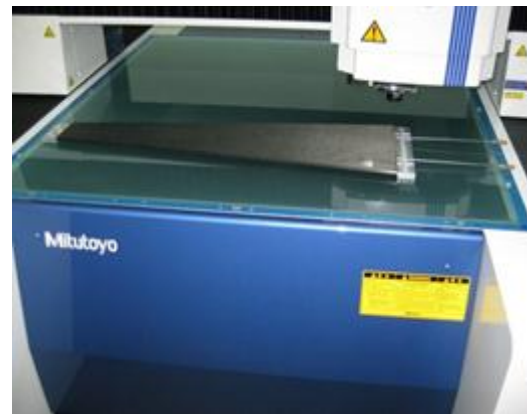
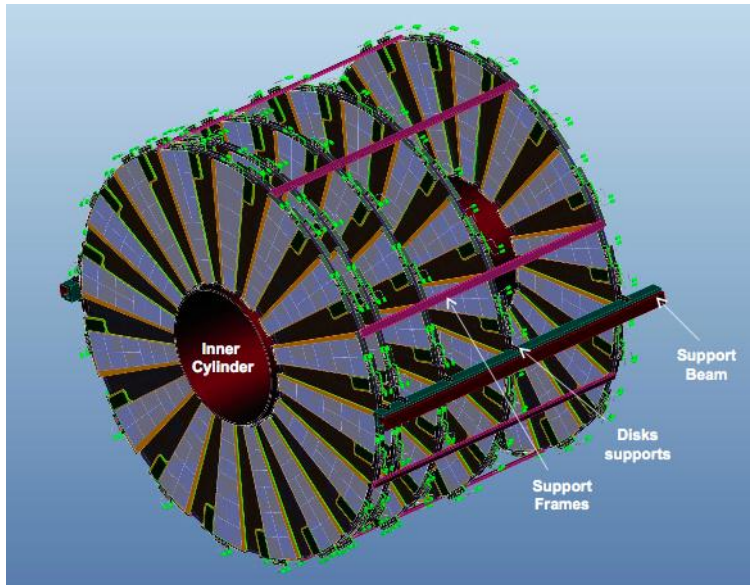
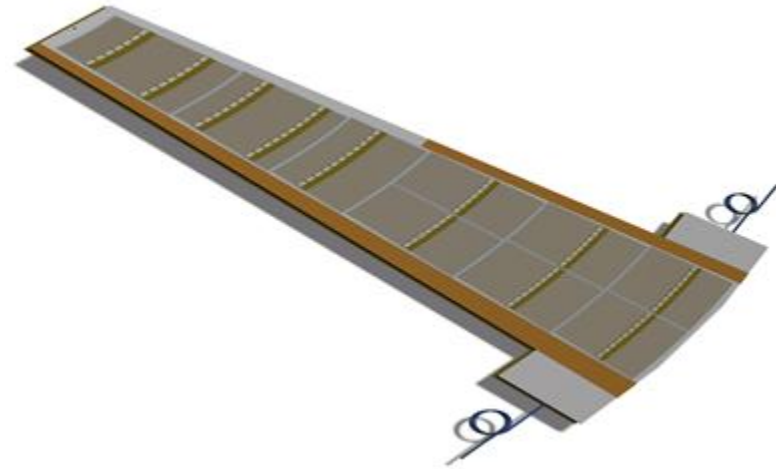
Stavelet Noise using Serial Power



- Uses on-hybrid shunt control circuit
- Stavelet noise approaching single module tests
 - Roughly $\sim 20 e^-$ higher
 - Bypassing hybrids does not affect noise performance
- All technologies necessary for serial powering of stave have been prototyped and shown to work (and compatible with 130 nm CMOS)
 - Constant current source, SP protection and regulation, multi-drop LVDS
 - Currently optimizing location of components, size of SP chains
- Minimal impact on material budget
 - Estimated to be $\sim 0.03\%$ averaged over the stave

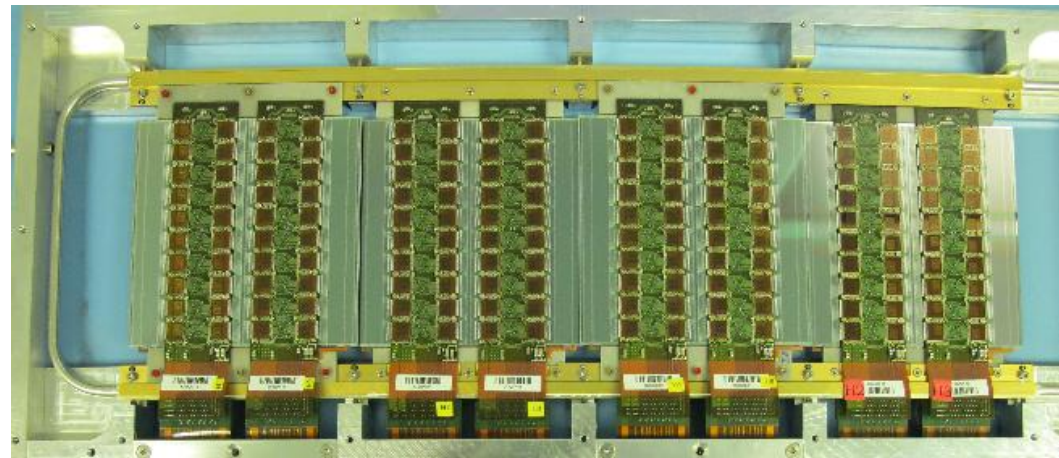
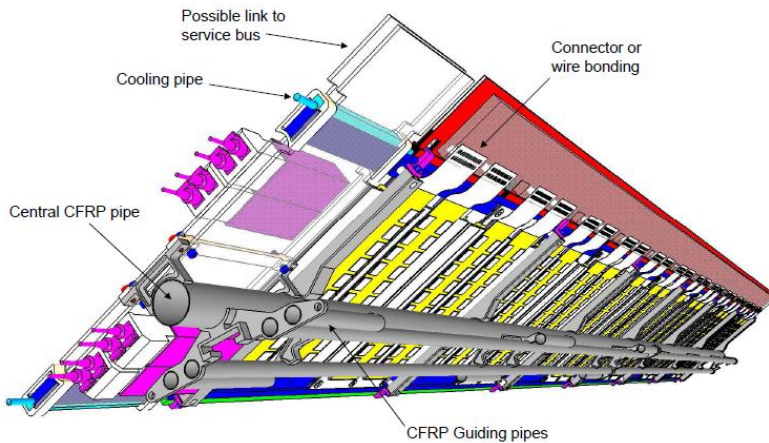
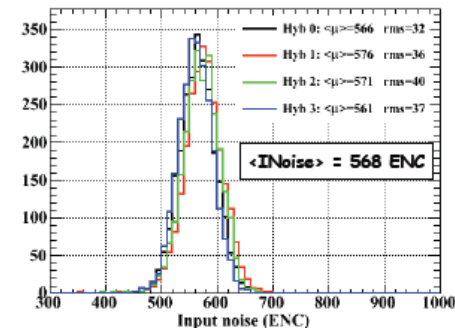
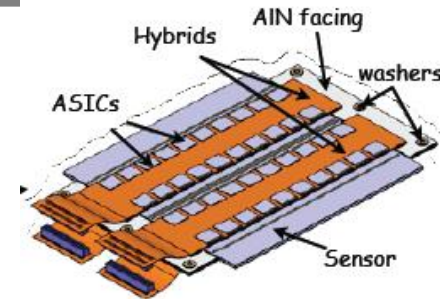
Petal Endcaps

- The petal concept follows closely the barrel stave concept
- 5 discs on each end cap with 32 petals per disc
 - 6 Sensor rings
- First petal cores have been produced
 - Flat to better than $100\ \mu\text{m}$
- First endcap hybrids tested
 - Same performance as barrel hybrid
- n-in-p sensor prototypes submitted to CNM to make petal-let using 4" wafers



Alternative Solution: Super Module

- Modular concept: cooling, local structure, service bus, power interface are decoupled from the modules
- Overlapping coverage in Z
- Rework – Possible up to the commissioning after integration
- Design includes carbon-carbon hybrid bridge
 - Hybrid could be also glued as for stave modules to reduce material



Conclusions

- **The current ATLAS TRT and silicon strip tracker must be replaced with an all-silicon tracker for HL-LHC operation (planned to be assembled by 2020)**
- **The R&D program of components has made significant progress:**
 - **Full-size prototype planar strip detectors have already been fabricated at Hamamatsu Photonics (HPK) which meet the final specifications**
 - **Working baseline and alternative module prototypes have been made and shown to work after irradiation**
- **Full-size stave/super-module prototypes are planned to be finished this year with the next generation of the 130 nm ASICs for the strip tracker under design**