



# Development of a gamma-ray imager using a large area **monolithic 4x4 MPPC array** for a future PET scanner

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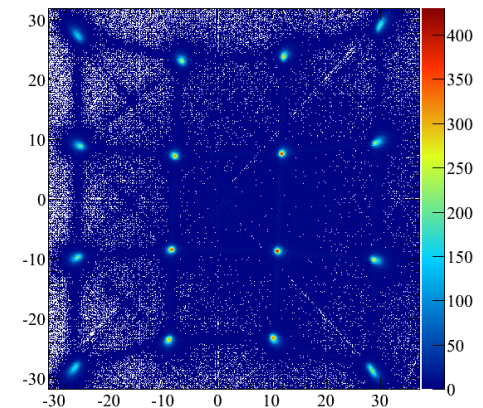
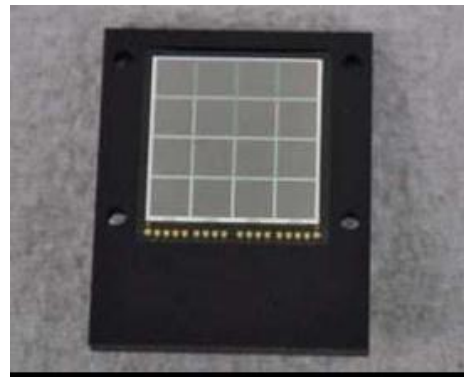
Position Sensitive Detectors 9 @ Aberystwyth



# Contents

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- PET and Semiconductor sensors
- Performance of the MPPC array
- Charge division readout
- Other applications
- Summary





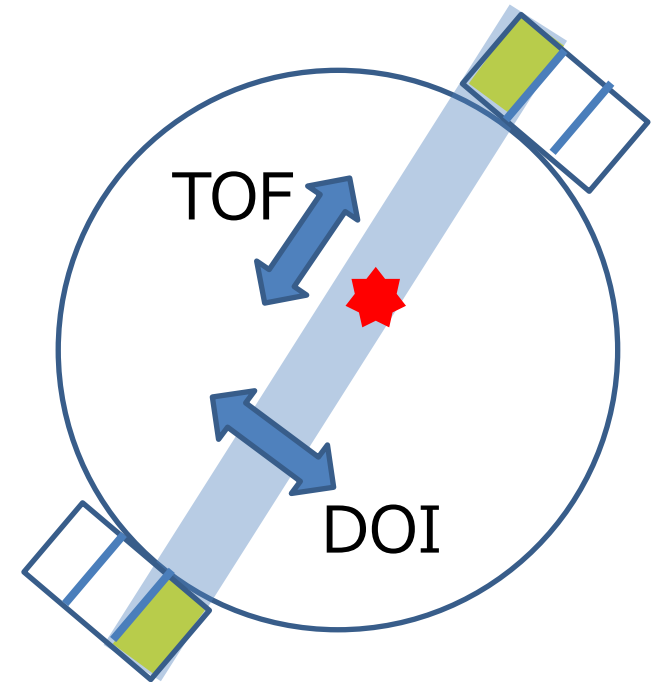
# PET and our approach

## Positron Emission Tomography : $e^+e^- \rightarrow \gamma\gamma$ imaging

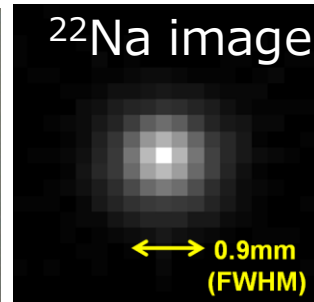
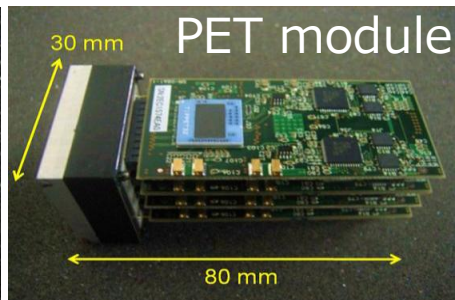
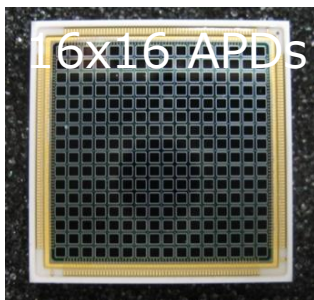
### Semiconductor photosensors are promising & successful

- Compactness, low power, mass productivity, easy handling...
  - Realized large number of channels, fine/complex configurations
  - **"DOI-PET"**
- Insensitive to magnetic fields
  - **"MRI-PET"**
- APD-PET project
  - dedicated LSI (*Koizumi+10*)
  - sub-mm resolution (*Kataoka+10*)
  - **>a few ns time res.** (*Matsuda*)

**MPPC can overcome !!**



TOF & DOI information  
improve position accuracy

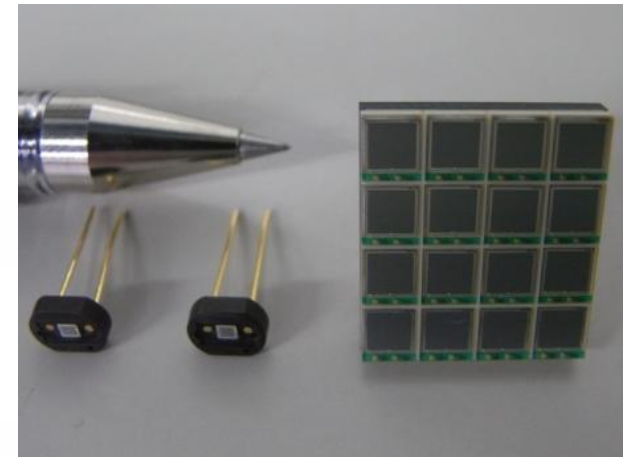
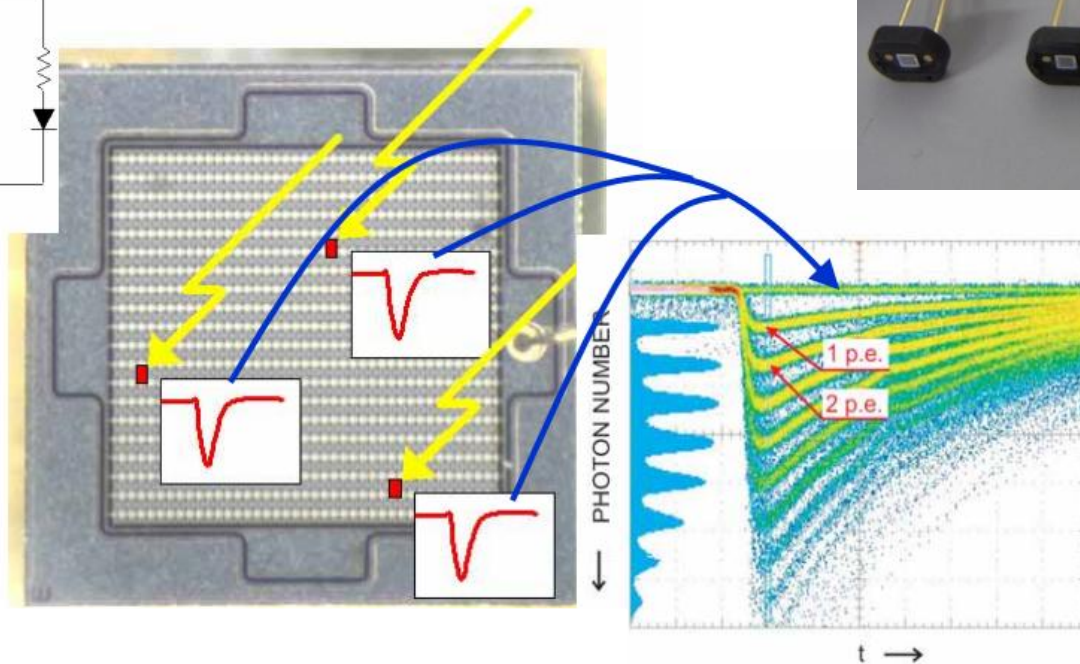
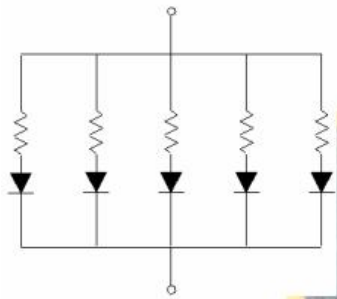


*Kataoka+10*

# Muti-Pixel Photon Counter



- 2D-array of APDs operated in Geiger mode
- Charges proportional to the number of fired APDs
- low bias voltage ( $<100\text{V}$ )
- high gain ( $10^{5-6}$ )
- Insensitive to magnetic field



# Characteristics summary



	PMT	PD	APD	MPPC
<i>Gain</i>	$10^{5-6}$	1	50-100	$10^{5-6}$
<i>Q.E. (PDE)</i>	>25		>80	>25
<i>Volume</i>	large		small	
<i>Interfered by B</i>	Yes		No	
<i>Structure</i>	complex		simple	
<i>Power Consumption</i>	high		low	

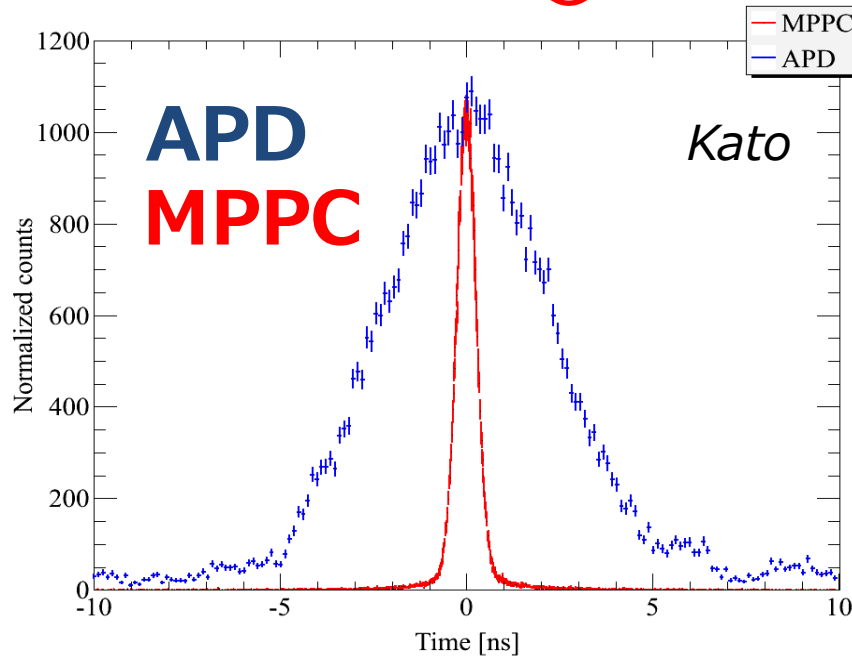
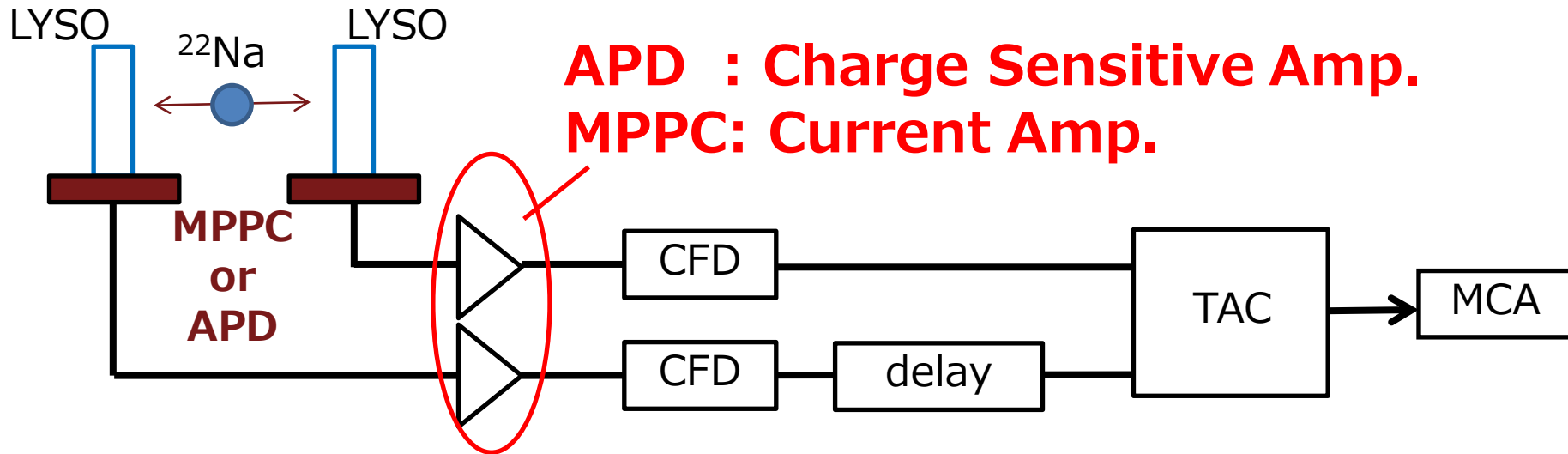
## MPPC vs APD

*better for PET*

- higher gain, doesn't need CSAs
  - much better S/N
  - much better timing resolution (**suit for TOF-PET, next slide**)
- less photo-detection efficiency
  - worse energy resolution (see *Poster [20] by Miura* )
- narrower dynamic range due to the limited number of pixels
  - need linearity correction



# TOF Timing resolution



MPPC ( $G=9 \times 10^5$ ):

**624ps (FWHM)**

APD ( $G=50$ ):

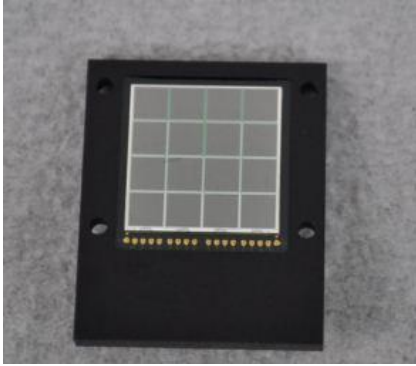
**5300ps (FWHM)**

**APDs always require CSA  
 that limits time resolution.**

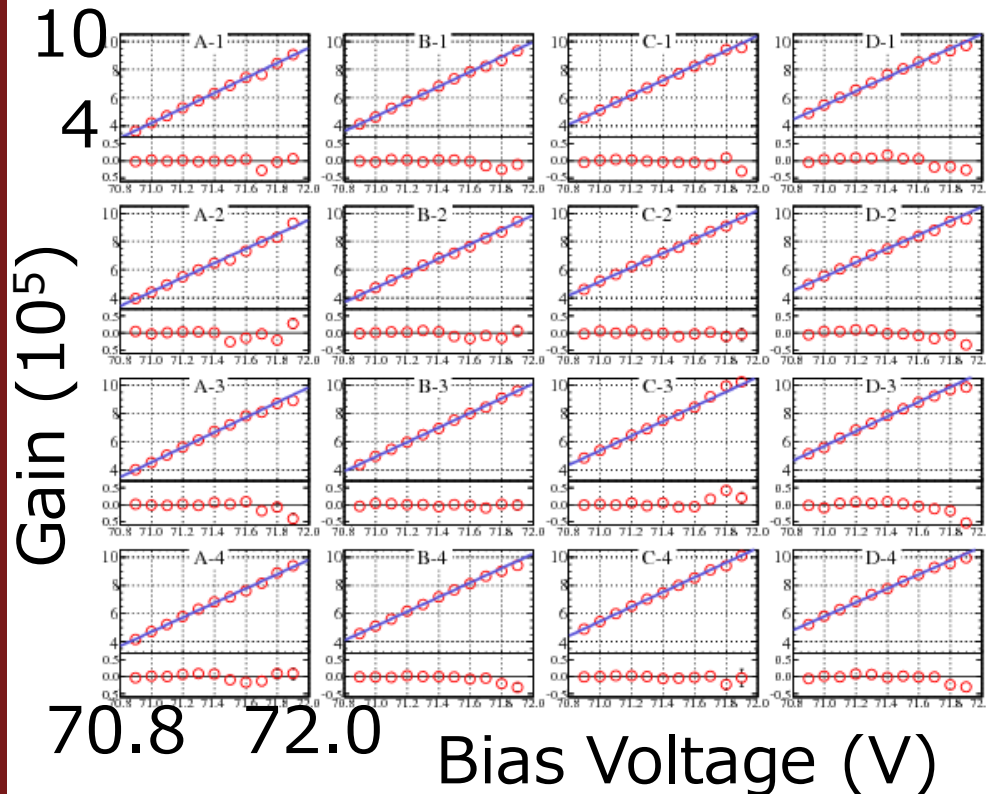


# The Monolithic Array

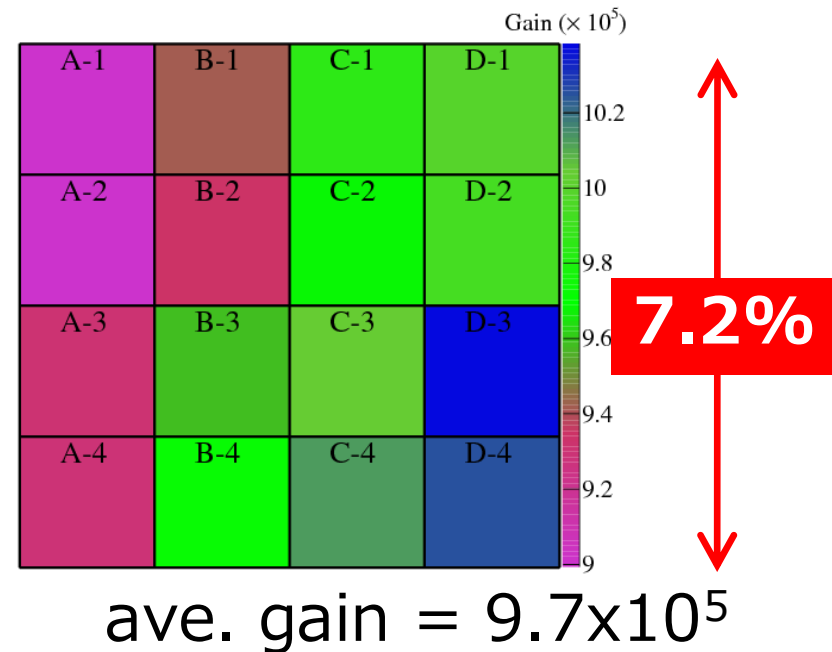
Kato+11, NIM A



- 4x4 array with 3x3 mm<sup>2</sup> pixel
- 0.2 mm gap
- 50 um type (3600 APDs/pixel)
- 16 anodes, common cathode
- A bit high dark count rate  $\sim 2$  Mcps @ 20 °C  
(this was the first prototype:  $\sim 400$  kHz in recent products)



## Gain map (71.9V, 0 °C)





# Scintillator array

$\rho = 7.1\text{g/cc}$   
 $\tau = 40\text{ns}$   
 25 kph/MeV

$\rho = 6.7\text{g/cc}$   
 $\tau = 20\text{ns}$   
 20 kph/MeV

3x3x10 mm<sup>3</sup> crystals

4x4 arrays

0.2 mm-thick BaSO<sub>4</sub> reflector

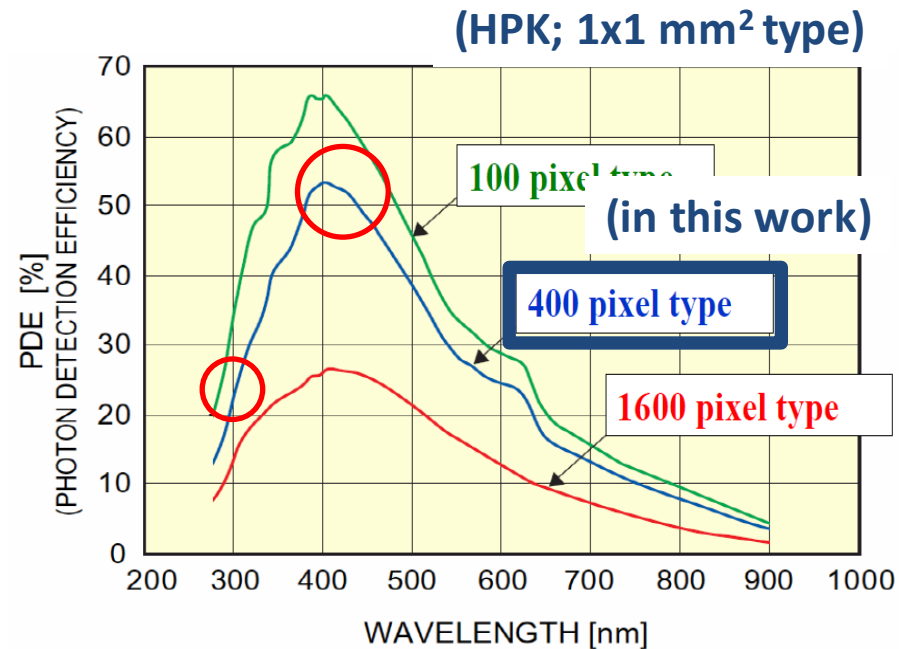
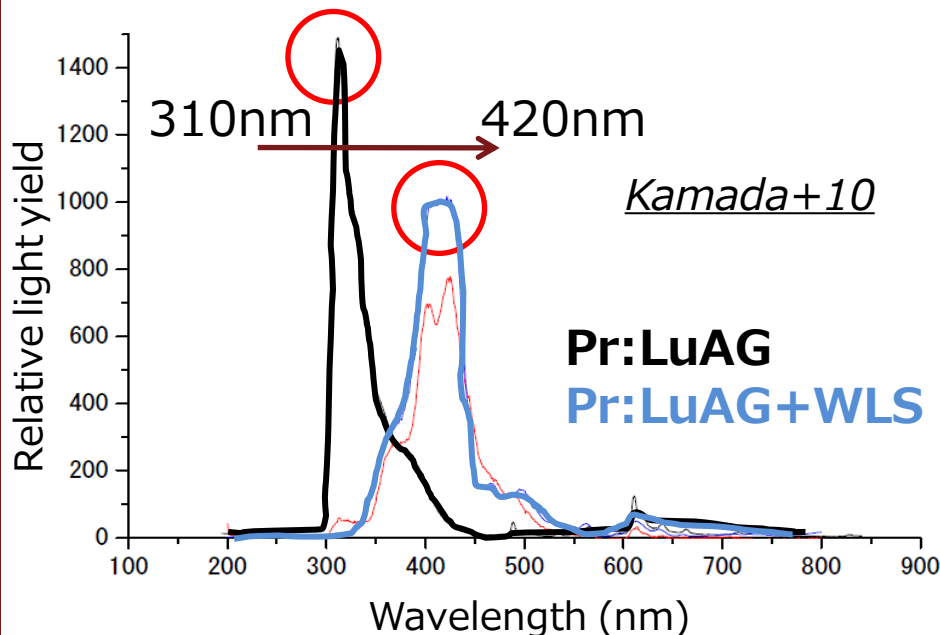
➤ LYSO(Ce)

➤ LuAG(Pr)

➤ LuAG(Pr) + WLS coating



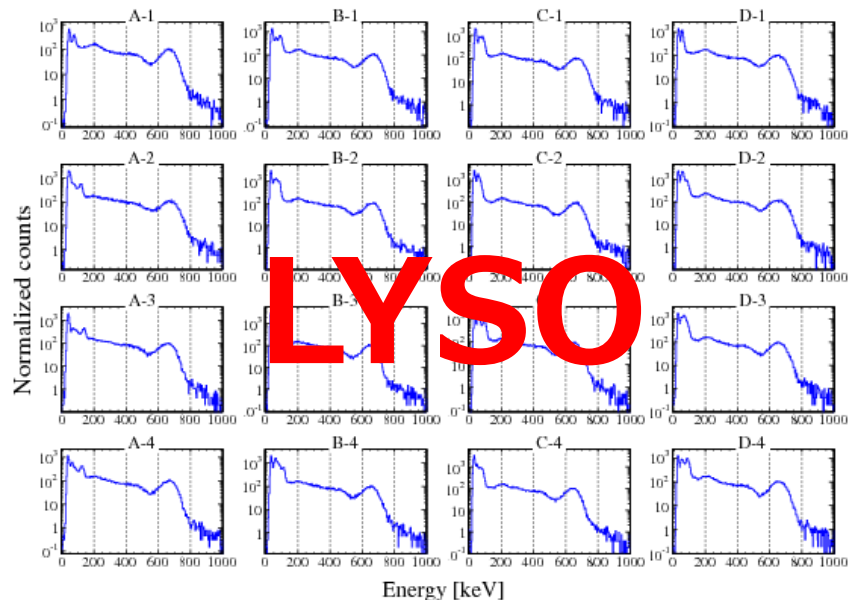
*faster (better time res.)*







# Energy spectra

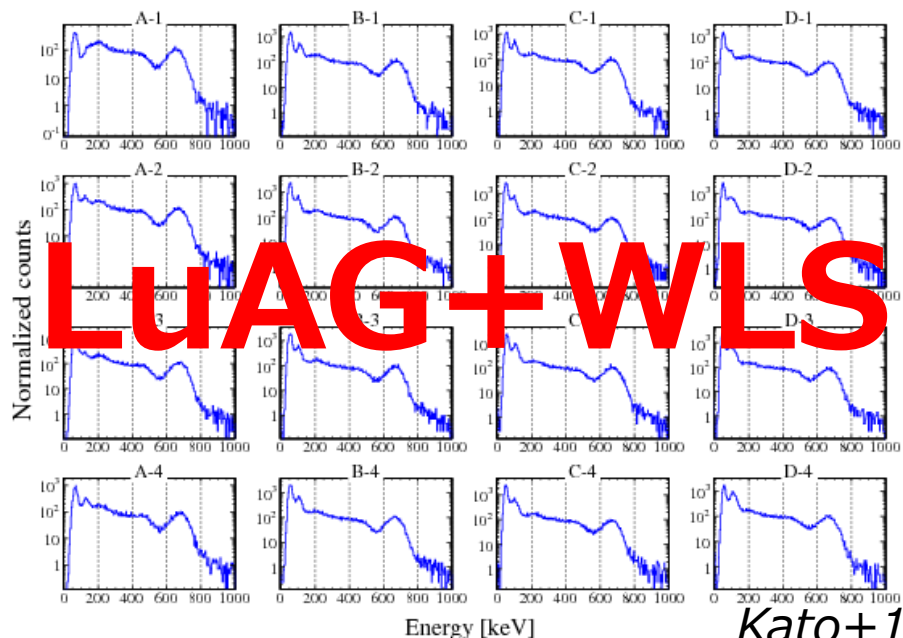
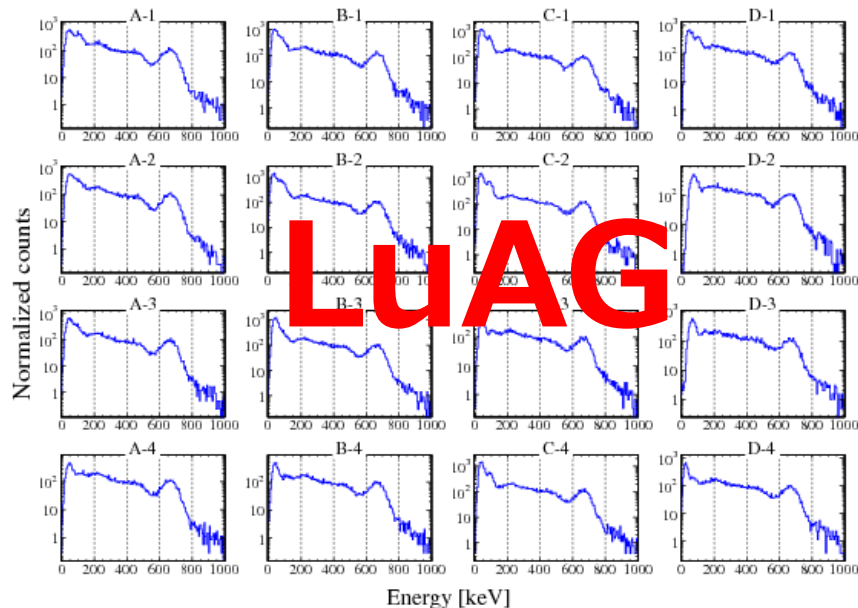


- $^{137}\text{Cs}$  source, 0 °C, 71.9V
  - w/o current amplifier
  - Linearity corrected
  - Discrete readout with Q-ADC
- Energy resolution for 662 keV:

LYSO : 13.8%

LuAG : 14.7%

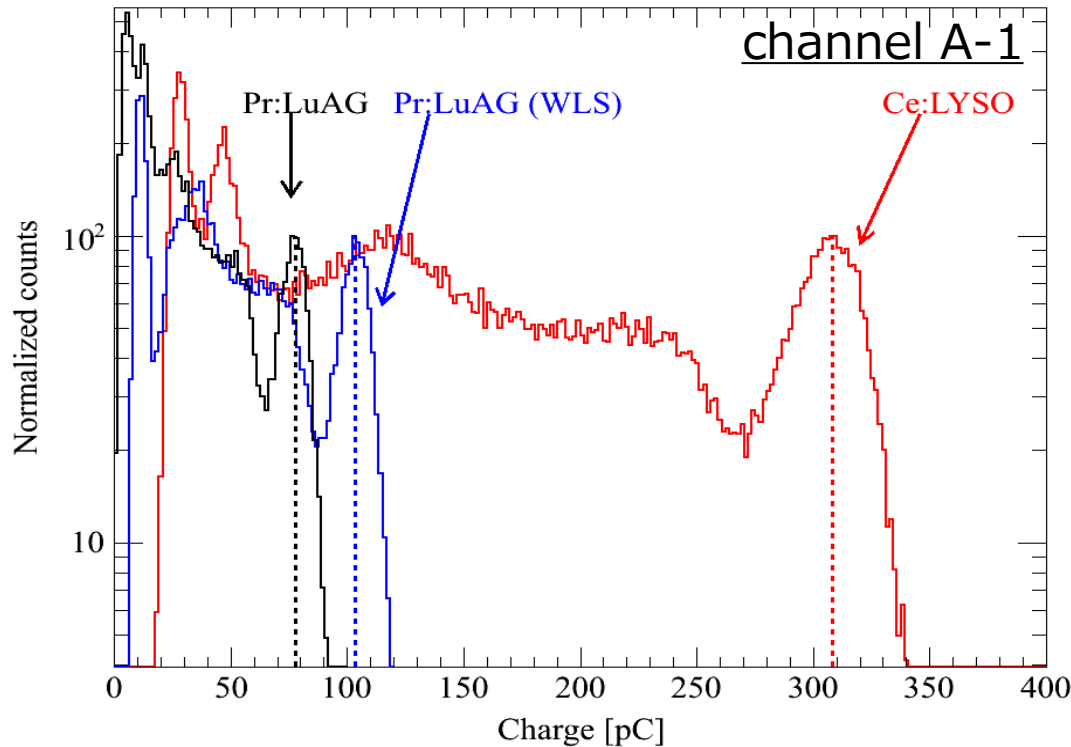
LuAG+WLS : 14.0%



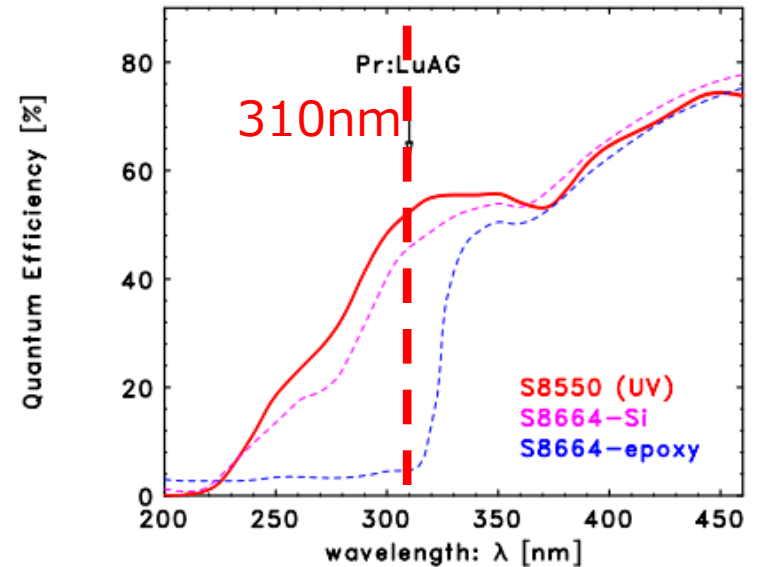


# Charge spectra

Kato+11



Yoshino+11



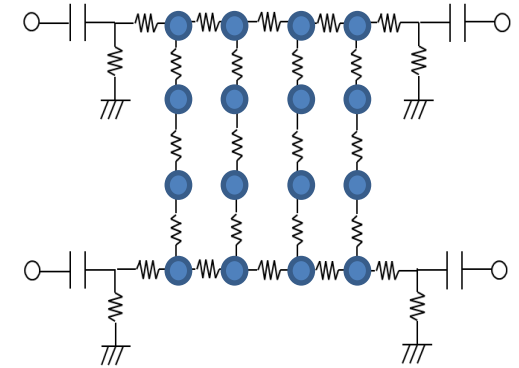
Q.E. of UV-enhanced APD

- WLS enhanced the light yields detected by  $\sim 30\%$
- Still much less than LYSO
- Yet we prefer LuAG for better timing resolution
- "UV-enhanced MPPC" could be a solution

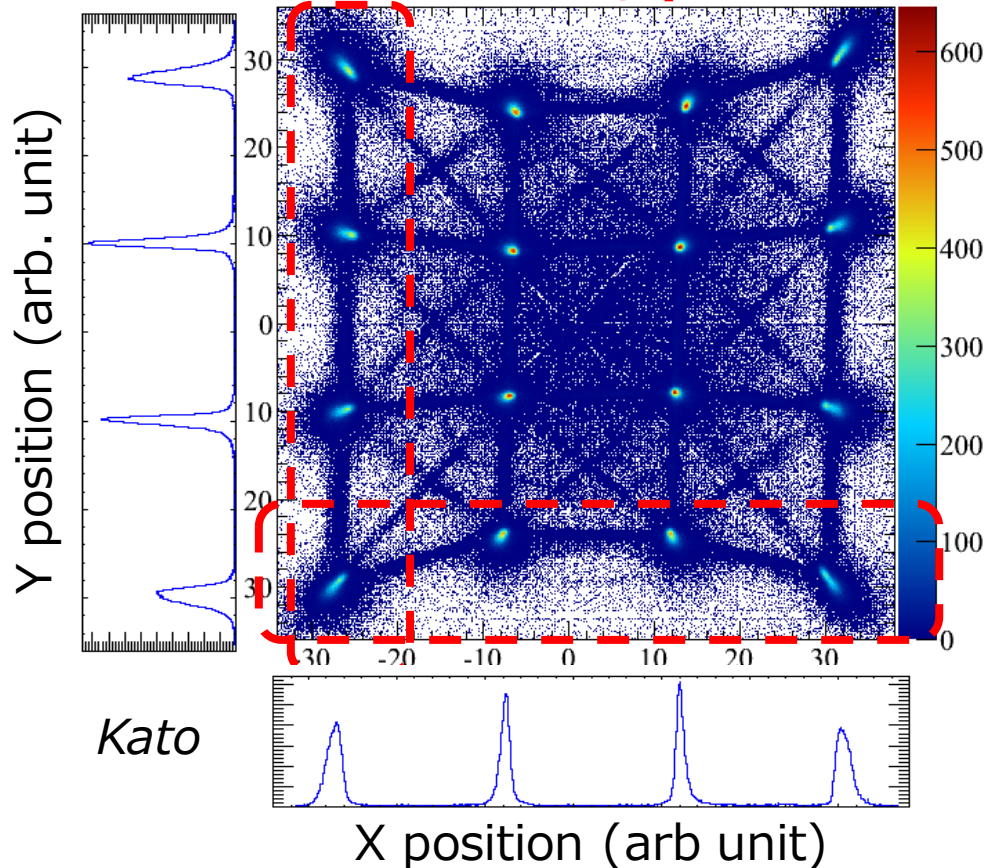


# Charge division readout

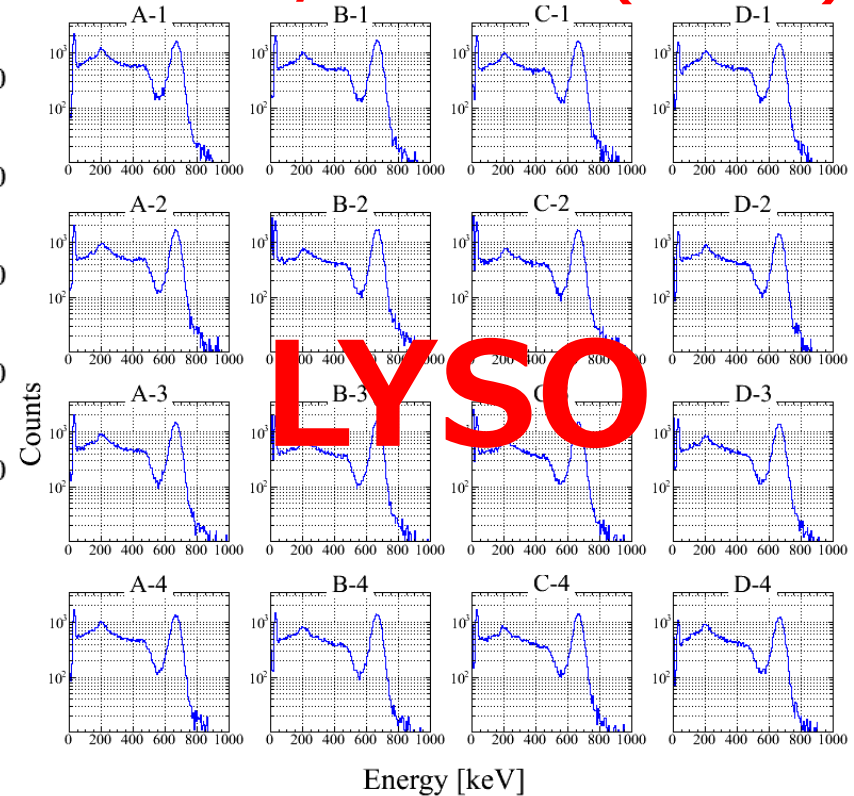
- Can reduce the number of read out
- Often applied for MAPMT
- 0 °C, 71.9V, LYSO array,  $^{137}\text{Cs}$
- Interaction positions are nicely resolved
- Spectra from each pixel extracted



ave. FWHM  $\sim$  x:0.274, y:0.263 mm



ave.  $\Delta E/E \sim 9.9\%$  (FWHM)



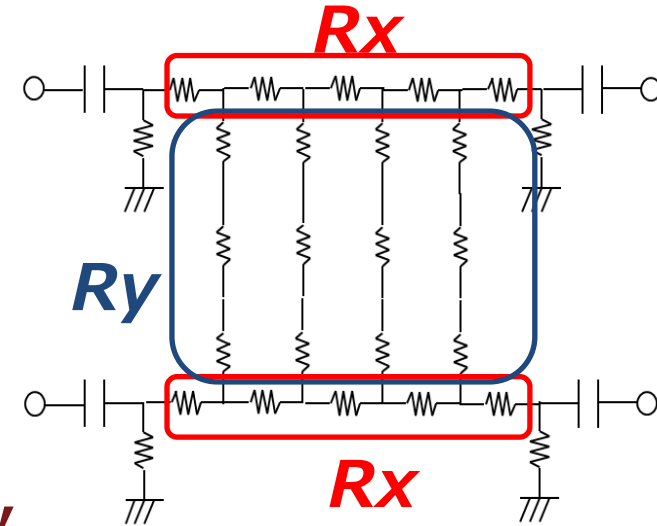


# Optimization of R-chain

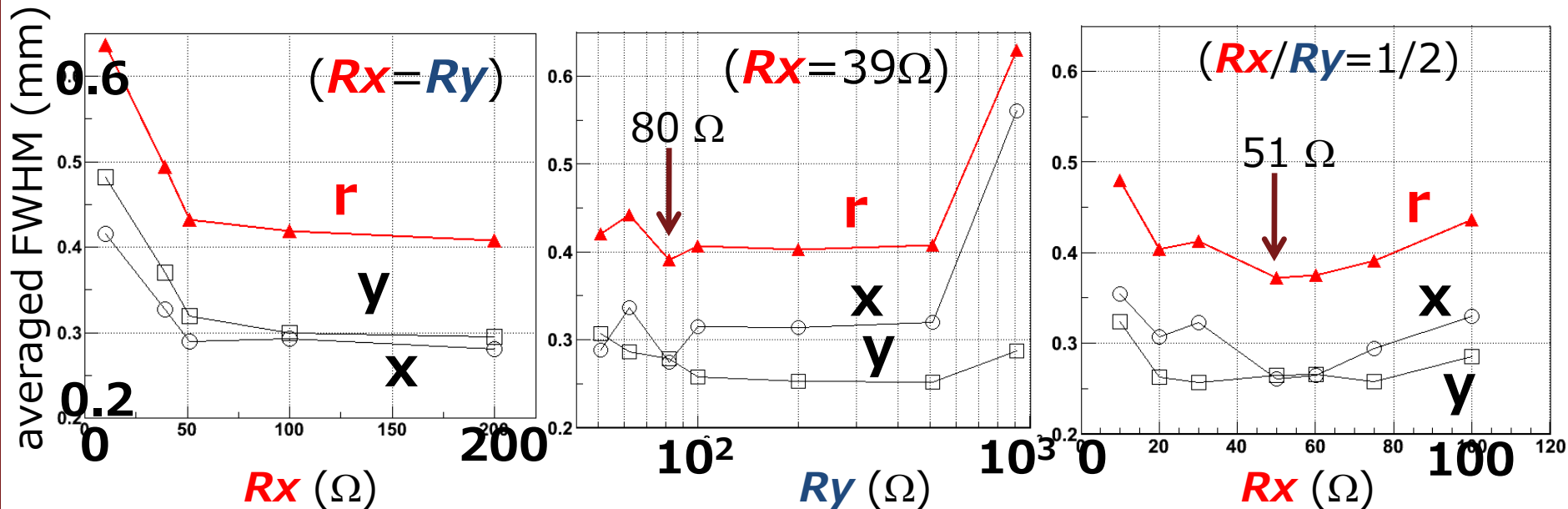
- Minimize averaged FWHM (mm) from X- and Y-projection :

$$\sigma_r = \text{sqrt}(\sigma_x^2 + \sigma_y^2)$$

- Too many degrees of freedom
- Just tried 3 criteria with **Rx** and **Ry**



**(Rx, Ry) = (51Ω, 100Ω)** is the best here,  
but there could be better ones...



# Our efforts

**MPPCs**  
*development*

## **PET application**

TOF

dedicated "fast" LSI

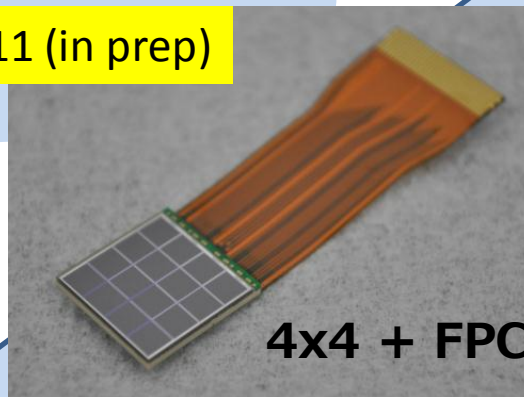
Matsuda+11 (in prep)

Better pos. res.

signal precision  
Waveform-DAQ

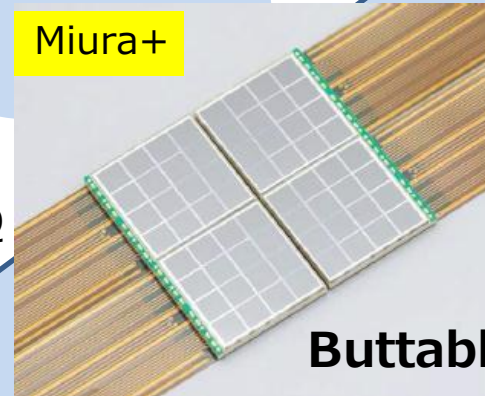
Sub-mm LYSO array

Kato+11 (in prep)



DOI

Miura+



**Gamma-ray**  
*measurement*

BG suppression

Phoswitch counter

Miura+

Waveform-DAQ

Low threshold

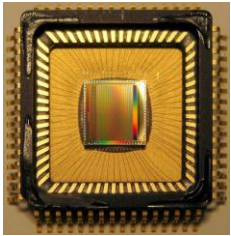
Coincidence technique

Poster [20] by Miura





# Waveform acquisition



(S. Ritt+)

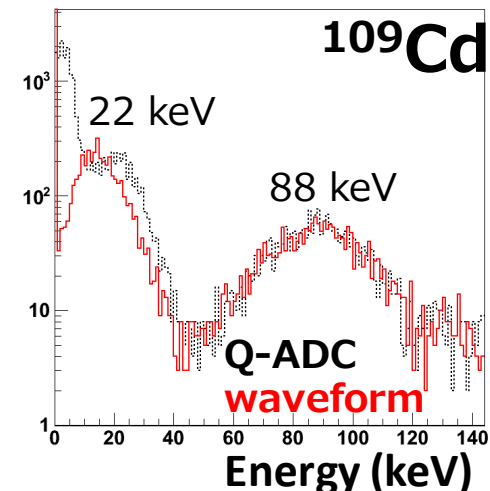
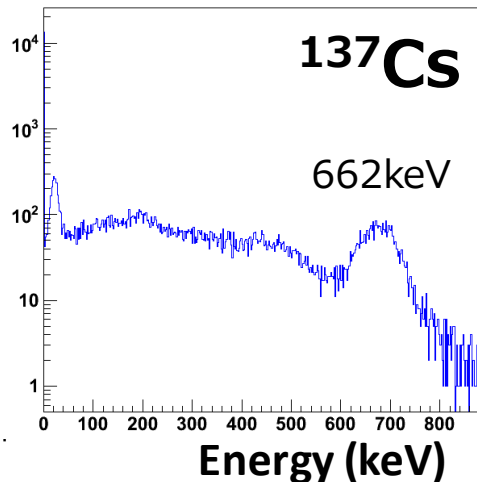
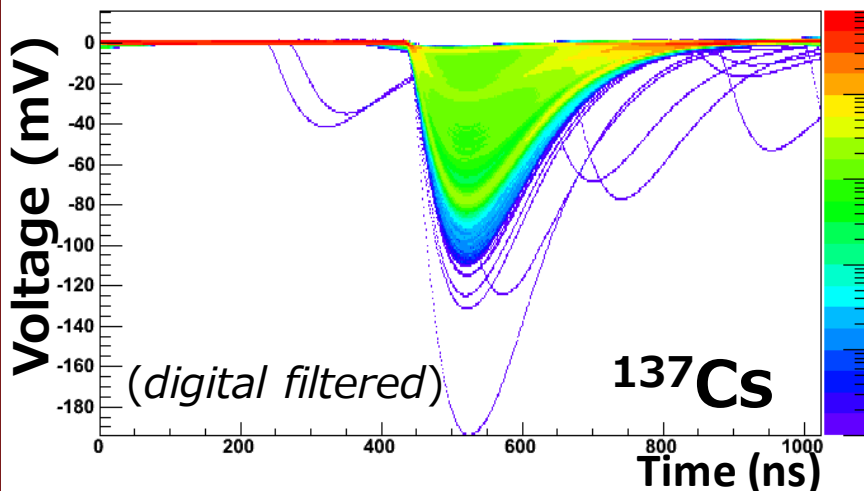
- Domino Ring Sampler 4 : Fast analog memory LSI
- developed for particle experiments (MEG, MAGIC,..)
  - Low cost, low power : 140 mW/8ch
  - fast sampling : Max 5 GHz, 1 V/12 bit

## Applicable to (DOI-)PET !

- Suit for large number of channels
- Digital filtering & noise reduction
- Capable of pulse shape discrimination
- etc... lots of potential

## Demonstration

- 3x3mm<sup>2</sup> MPPC + LYSO
- w/ current amp.
- 20 °C, G=7.5e5
- **Spectra obtained**
- **Noise level reduced**





# Summary

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- MPPC is a promising photosensor, especially for TOF-PET scanner
- We developed a monolithic 4x4 MPPC array to be applied for PET
- We showed the performance of the array as a gamma-ray detector
- LYSO(Ce) is better than LuAG(Pr) at this moment, even with the wavelength shifter
- We also demonstrated the charge division readout which works well.
- Lots of wonderful results will be published soon !