



Contribution ID: 394

Type: Poster

## Development Thermoelectric Properties of Al-doped ZnO Materials for Thermoelectric Module and Power Generator

*Thursday, 25 May 2017 17:45 (15 minutes)*

The main objective of this work is to synthesized  $Zn_{0.96}Al_{0.04}O$  thermoelectric materials for fabrication thermoelectric modules and invention thermoelectric generator. The  $Zn_{0.96}Al_{0.04}O$  sample was prepared by a conventional solid state reaction method. The formation of structure was proved by X-ray diffraction and the thermoelectric properties were measured. The results showed that the  $Zn_{0.96}Al_{0.04}O$  displayed thermoelectric materials and showed thermoelectric properties as higher than that of ZnO based. The  $Zn_{0.96}Al_{0.04}O$  thermoelectric modules displayed the power output was increase with number of module, increase difference temperature and operating at high temperature. The  $Zn_{0.96}Al_{0.04}O$  thermoelectric generator showed high performance for electric generator at high temperature. The sixteen  $Zn_{0.96}Al_{0.04}O$  legs thermoelectric generator of this work produced electric power at 1.4 mW at 800 (when  $T = 600$  °C). The  $Zn_{0.96}Al_{0.04}O$  materials can be applied for application of thermoelectric generator at high temperature.

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**Session Classification:** Poster Presentation II

**Track Classification:** Material Physics and Functional Materials