



Contribution ID: 332

Type: Poster

## Influence of Thermal Annealing Process on Vanadium Oxide Thin Films for Metal-Insulator Transition Enhancement

*Wednesday 24 May 2017 15:45 (15 minutes)*

Metal-insulator transitions (MIT) are reversible changes in the conductivity of materials when the temperature above or below the transition point, which are the smart transitions in advanced material. Vanadium oxide ( $V_xO_y$ ) demonstrated excellent MIT characteristics at the transition temperature ( $T_c$ ) due to the lattice distortion. However,  $V_xO_y$  has many phases such as  $V_2O_5$ ,  $V_2O_3$ ,  $VO_2$ ,  $VO$ , which have the different transition temperature. In this work, we study the influence of an annealing process to improve the MIT of  $V_xO_y$  thin film on glass substrates.  $V_xO_y$  thin films were prepared by the pulsed DC magnetron sputtering technique at room temperature by various gas ratios between Ar and  $O_2$ . Then, the crystal structures of  $V_xO_y$  thin films were investigated by X-ray diffraction. X-ray diffractograms of as deposited  $V_xO_y$  thin films did not show the crystallinity index of material. To improve the MIT or the crystallinity of  $V_xO_y$  films, the controlled ambient annealing process was applied to deform grains and recrystallize of the material. Consequently, as deposited  $V_xO_y$  thin films were annealed under control  $N_2$  pressure, and the temperature was set at  $400^\circ C$  to avoid the deformation of thin film at the high annealing temperature. After annealing process, the MIT characteristics of  $V_xO_y$  thin films were measured by four points probe technique between  $30-150^\circ C$ . Surprisingly, the  $V_xO_y$  thin films exhibit the MIT behavior in two orders of magnitude. We found the formation of  $V_2O_5$  from XRD patterns of thin films, and other phases such as  $V_2O_3$ ,  $VO_2$  also discovered. Moreover, the Raman spectra of thin films show the vibration modes of  $V_2O_5$  to confirm the effect of annealing process on the  $V_xO_y$  crystal formation. Our preliminary study is promising method to improve the crystal formation of  $V_xO_y$  thin film and enhance the MIT for further electronics applications.

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**Session Classification:** Poster Presentation I

**Track Classification:** Surface, Interface and Thin Film