



WP12 Innovative RF Technologies

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3rd EuCARD-2 Annual Meeting, University of Malta,
Malta

26 – 28 April 2016



EuCARD² WP12 Collaborative Team

Task 12.2
SRF Thin Films
C Antoine (CEA)



Task 12.3
High Gradient NC
W Wuensch (CERN)



Task 12.4
SRF HOM Beam Diagnostic
R Jones (Manchester Univ)



Task 12.5
RF Photocathodes
R Nietubyc (NCBJ)





Fundamental Objectives

12.2 Thin Films

Exploitation of new superconducting materials, such as Nb₃Sn and the development of new nano and multi-layer thin films, each anticipated to **break new ground in the performance of SC accelerator cavities**, with the potential of **achieving gradients well beyond present Nb technology**.

12.3 High Gradient NC Cavities

Development of an efficient NC structure **capable of high gradient operation ($E_{acc} > 100$ MV/m)** but **free from dangerous wakefield contributions**.

12.4 SRF HOM Beam Diagnostics

Development of electronics for utilising Higher Order Mode (HOM) signals from accelerating cavities for **precision beam position diagnostics in high-energy electron linear accelerators**, with the goal of **substantially improving beam quality**, critical for XFEL applications.

12.5 RF Photocathodes

Development of next generation advanced RF photocathodes, exploring revolutionary production techniques as lead deposition, diamond amplifier cathode and metallic photocathodes, enhancing the **ability to reach fs response time**, for more effective electron beam generation, capture and transport with **high brightness** and **low intrinsic emittance**.

Task 12.2 SRF Thin Films

Niobium on copper (μm)

- After ~ 20 years stagnation : revolutionary deposition techniques (ALD, HIPIMS)
- Great expectations in cost reduction
- Improved performances c.f. bulk Nb

Higher T_c material (μm)

- Based on superheating model (NbN, Nb₃Sn).
- Higher field and Q₀ expected

Higher T_c material (nm), multilayer

- Based on trapped vortices model (Gurevich)
- Higher field and Q₀ expected
- Recent experimental evidences

Specific characterization tools needed

Better understanding of SRF physics needed

*New ARIES JRA on SRF Thin Films,
led by Oleg Malyshev (STFC)*



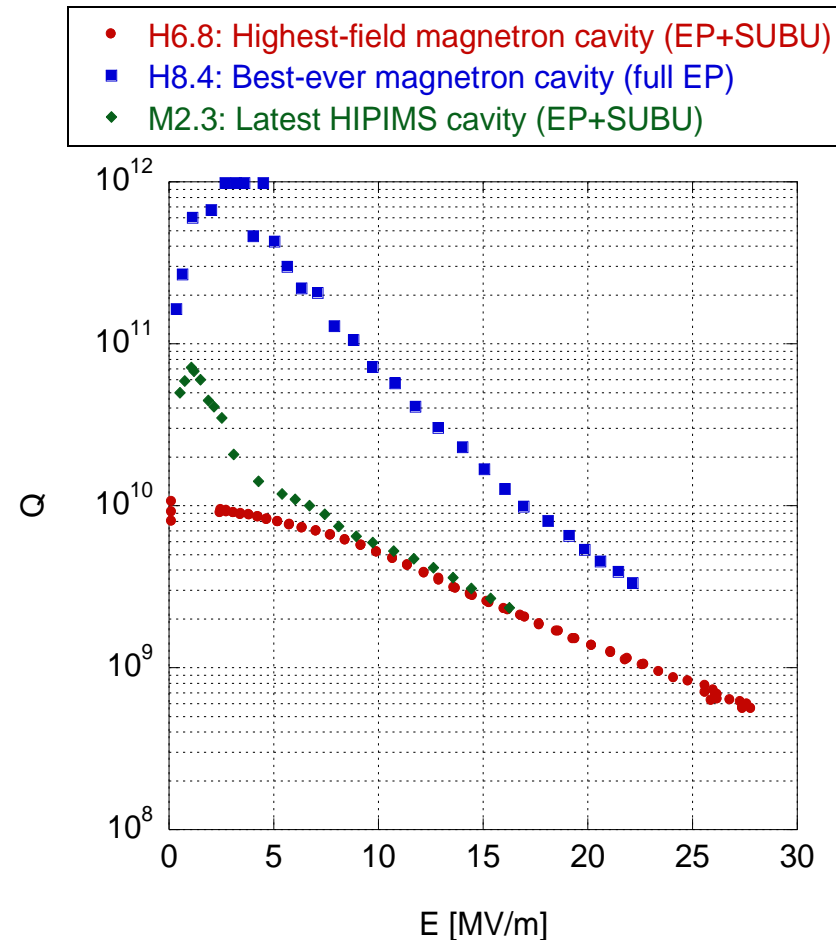
High Power Impulse Magnetron Sputtering:

- Pulsed PSU ($\sim 100 \mu\text{s}$ pulses, 1% duty, up to 1 kHz)
- Power density:
 - DC: 12 W/cm^2 c.f. HiPIMS: $\sim 1 \text{ kW/cm}^2$
- Ionization of sputtered species up to 90%
- Better coating conformity
- Lower substrate heating
- Lower coating rate: ions captured at the cathode
- Sensitive to cathode surface (roughness) \rightarrow arcing

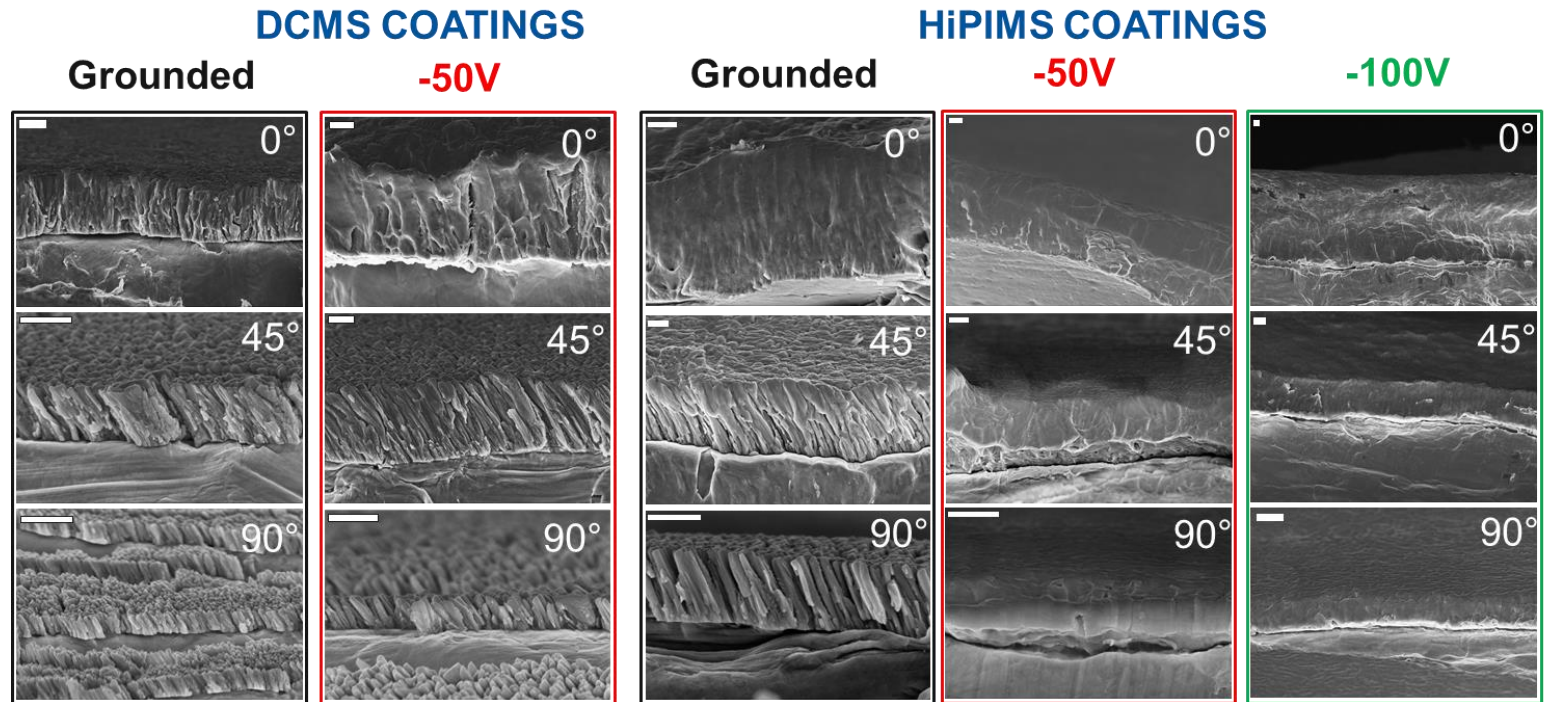


Biased Process:

- Three Nb electrodes:
 - Can be used as anode or cathode
- Coating in cut-offs: cavity grounded
- Cell coating: cavity can be biased

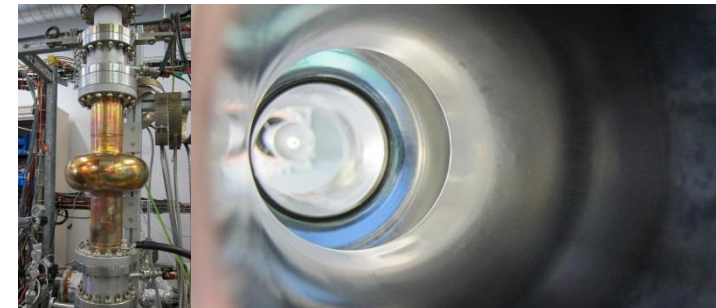


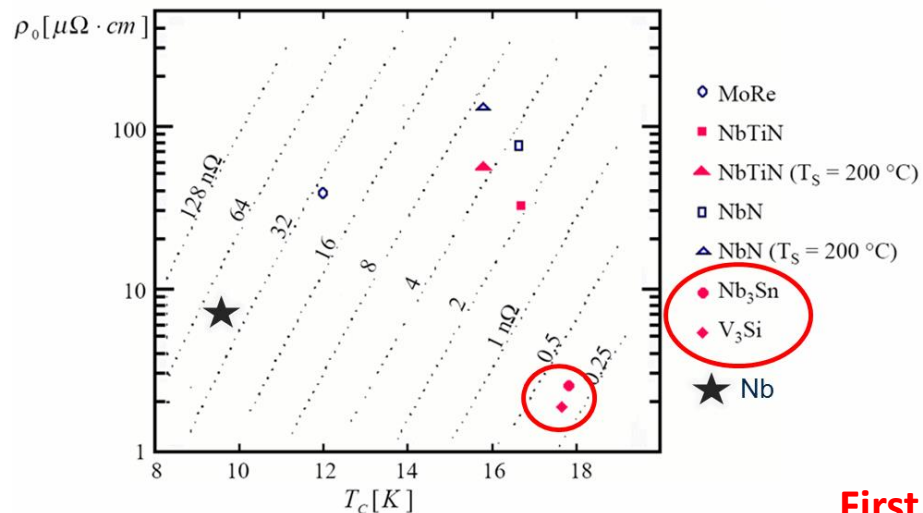
Biased HIPIMS



All scale bars are 400 μ m

- **First 1.3 GHz cavity coated with HiPIMS/-100V bias:**
 - RF tests underway.
- Samples FIB preparation and analysis on going :
 - Substrate/Nb layer interface, porosity evaluation...
- New magnetic configurations proposed to enhance Nb ion flux at the substrate.
- **QPR to be used to investigate the superconductive RF properties.**
- Exploration of SC DC properties (magnetometer, T_c ...)



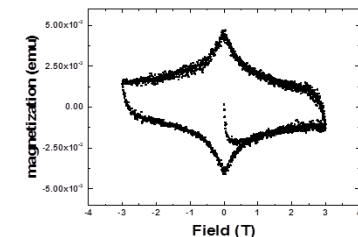
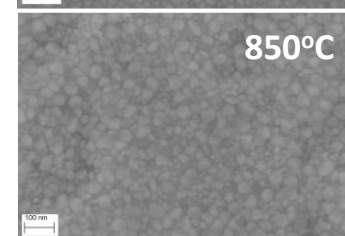
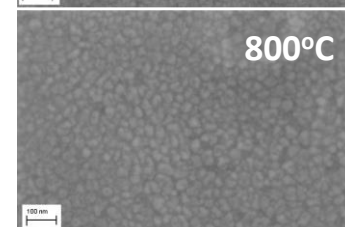
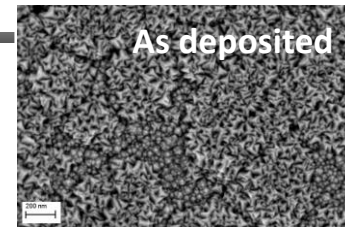
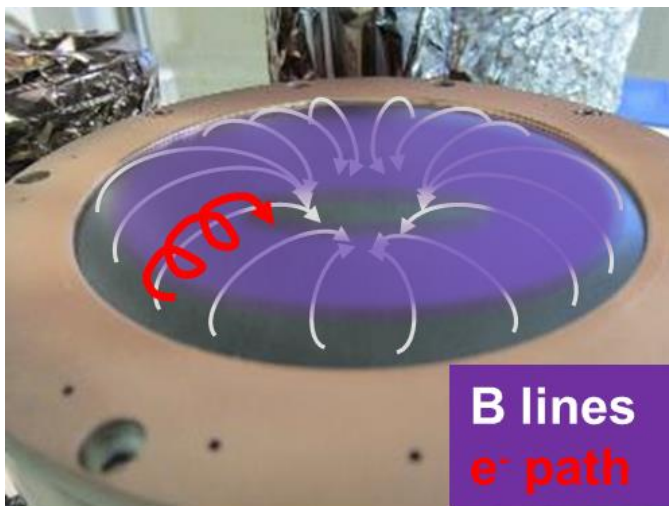


Alternative SC materials:

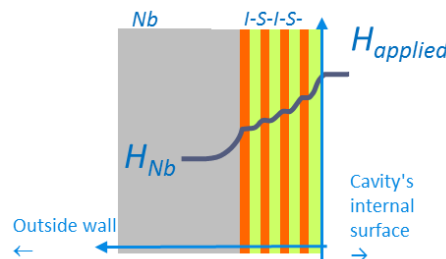
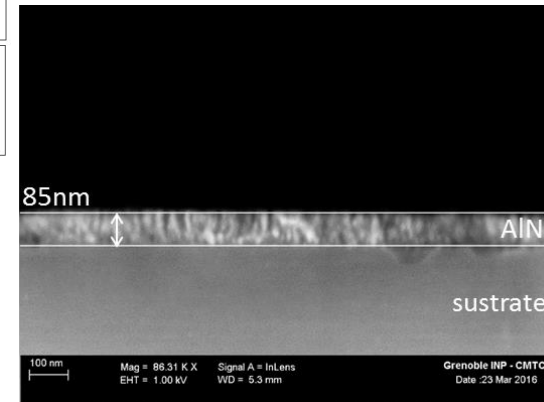
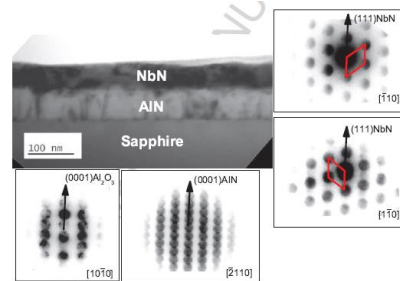
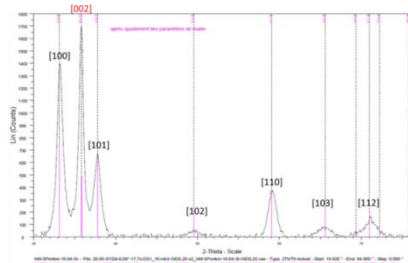
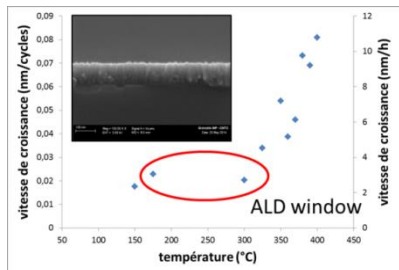
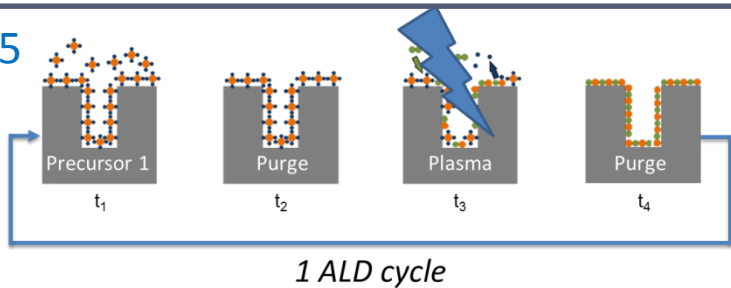
- “High” T_C
- Low resistivity
- Low surface resistance
- Single SC gap
- Remain SC in high B-fields

First HT magnetron deposition:

- As deposited layer: nanocrystal but mainly amorphous.
- After annealing: A15 phase obtained even after annealing at low temperature.
- DC measurement confirms the superconducting phase retained.
- Strong hysteresis suggests flux pinning.

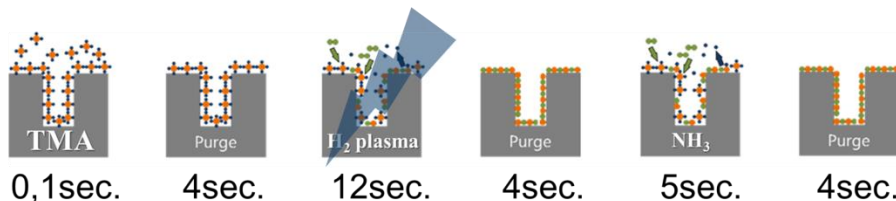


Apr 2015

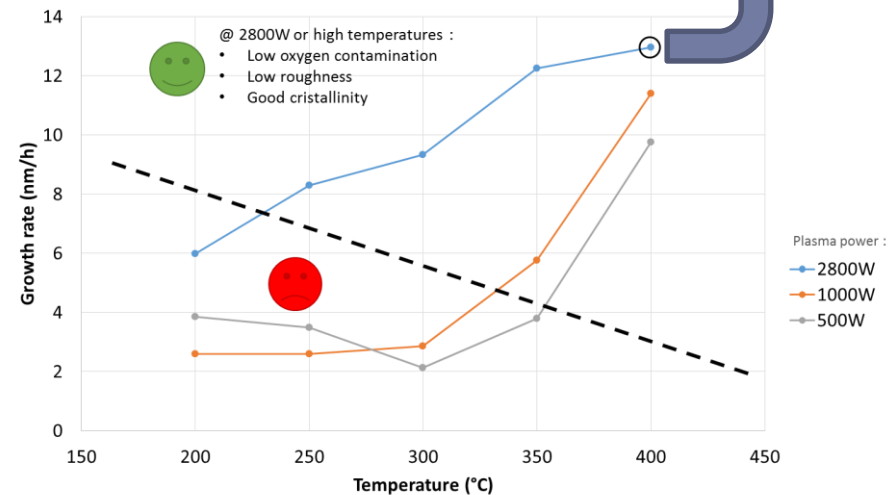


AlN deposition:

- Most common settings in plasma ALD:
 - Al source : TMA (Tri-Methyl Aluminium)
 - N source : NH₃ plasma
 - Temperature : 350°C



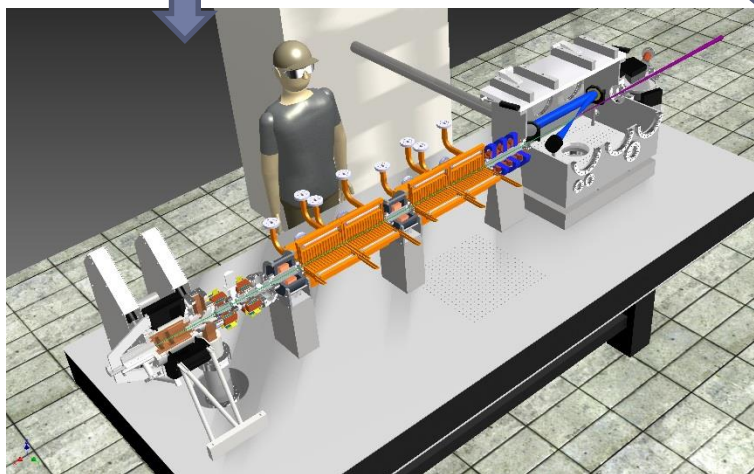
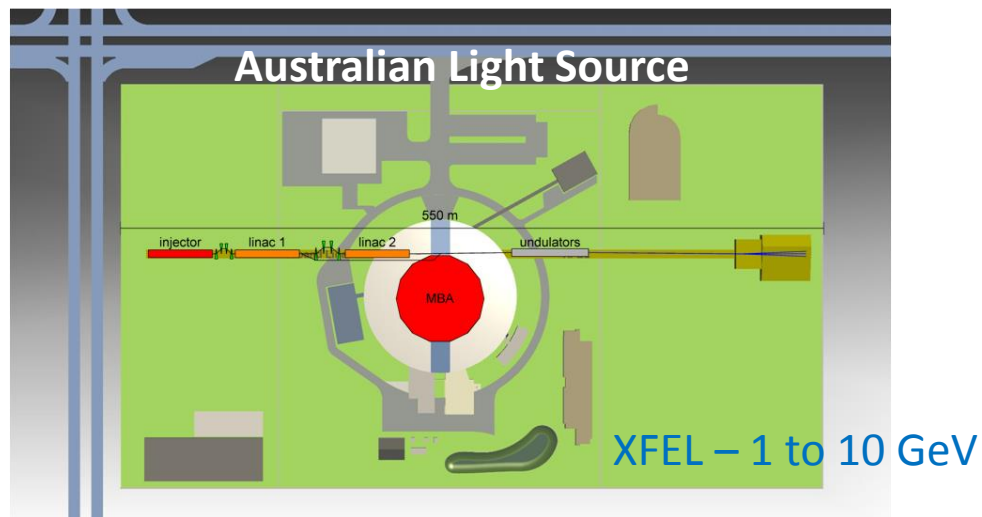
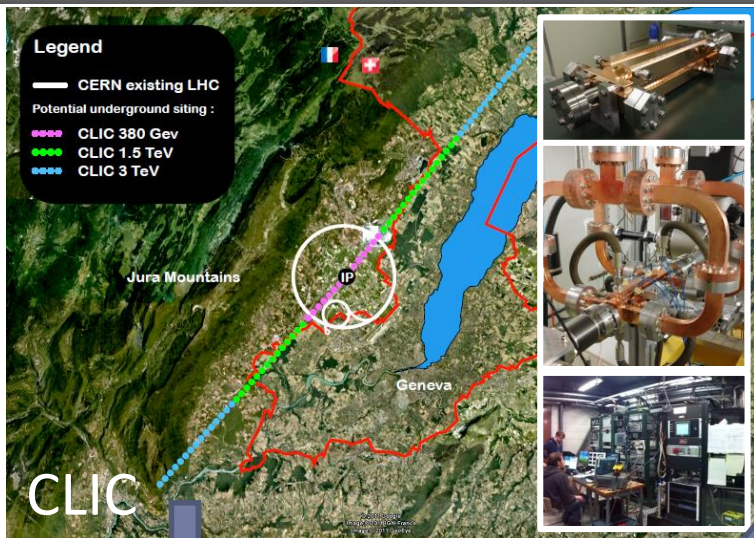
PEALD (TMA/H₂ plasma/NH₃), 1000 cycles





Task 12.3 High Gradient Normal Conducting

- Where are we going with X-band and high-gradients?
- Deepen the technological base:
 - New high efficiency X-band klystron design from CEA
 - WFM instrumentation and electronics from PSI
 - Flexible modulator development from UU
- Broaden the use in accelerators:
 - Crab cavity/deflector development from Lancaster Univ & STFC
- New applications:
 - Medical linacs
 - XFELs



Thompson/Compton source – few 100s MeV



Tsinghua, China

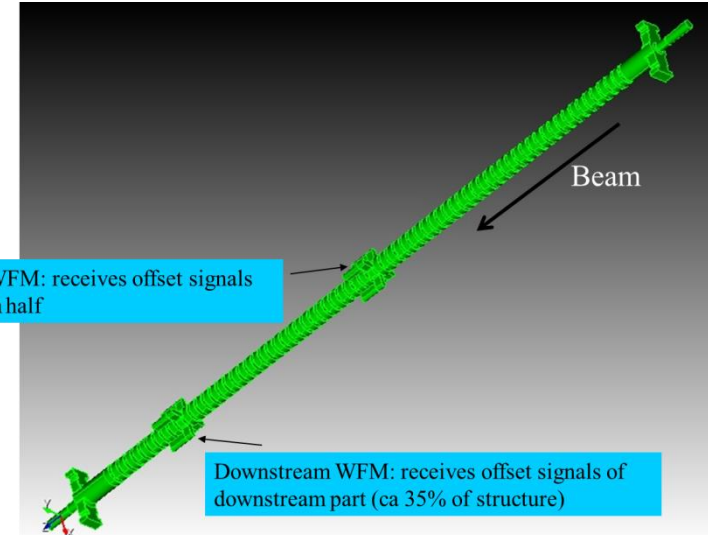
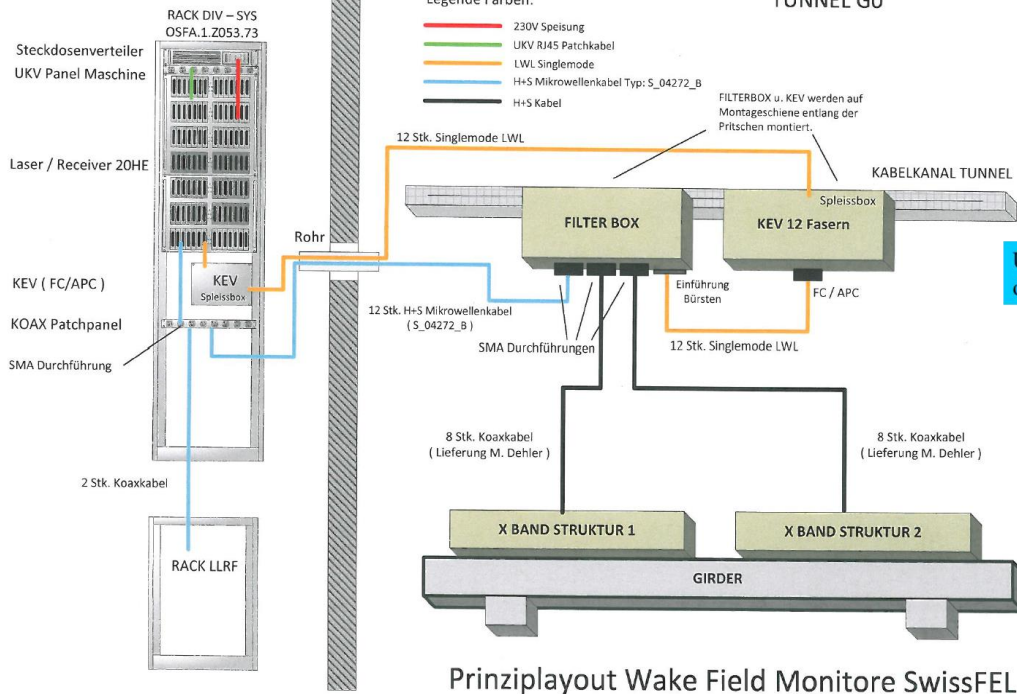
Smart*Light, NL

Compact Compton source
few 10s MeV



Wakefield Monitors @ PSI

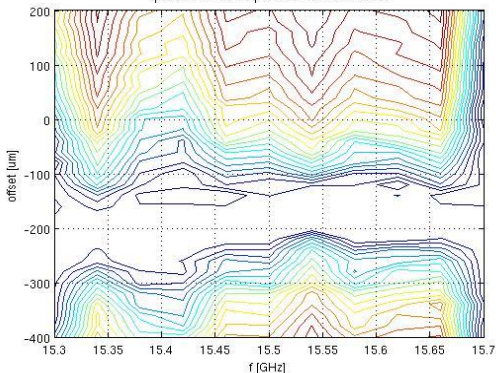
TECHNISCHE GALLERIE



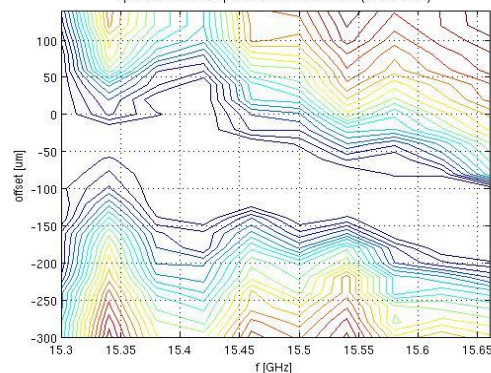
- Constant gradient X-band Structure:
 - dipole band spread out in frequency.
- Frequency of interaction correlated with position inside structure:
 - Low-f upstream, high-f downstream
- Dipole modes don't extend over full length of structure
- Big Advantage:
 - Spectrum contains information about tilt and internal misalignments (72 cavity BPMs!)

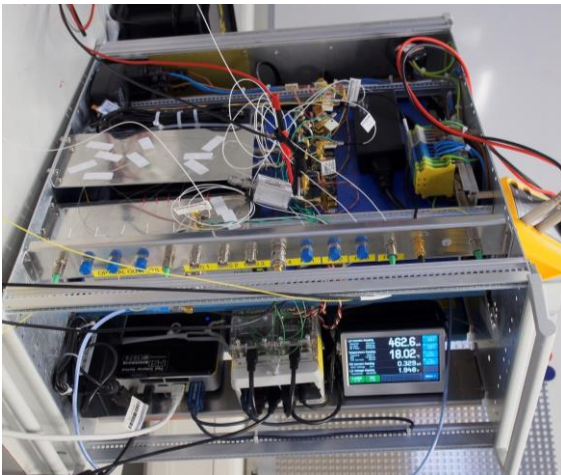
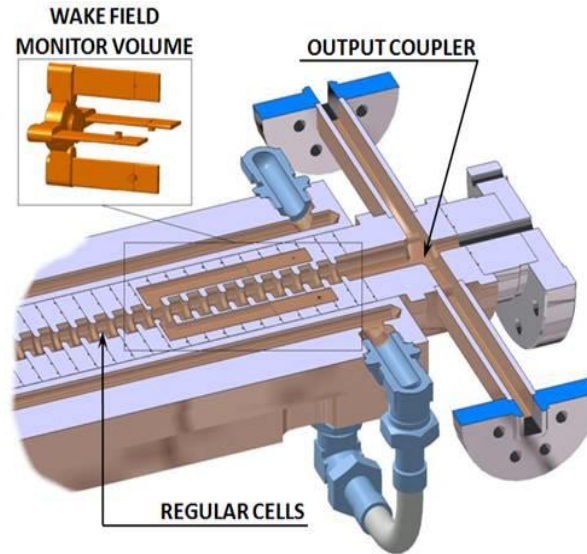
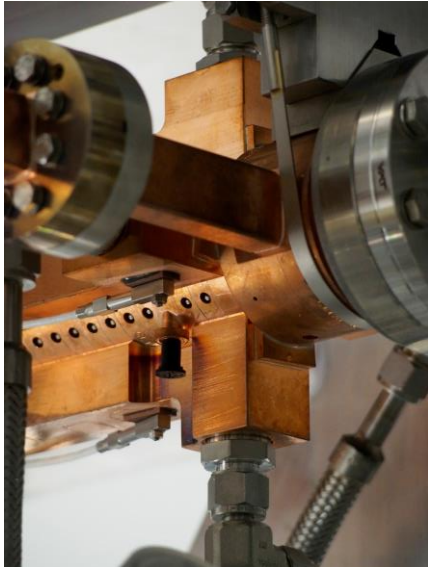
Minimum WFM signal ⇒ minimum emittance dilution!

upstream WFM: output level vs. beam offset



upstream WFM: output level vs. beam offset (tilt 0.5 mrad)

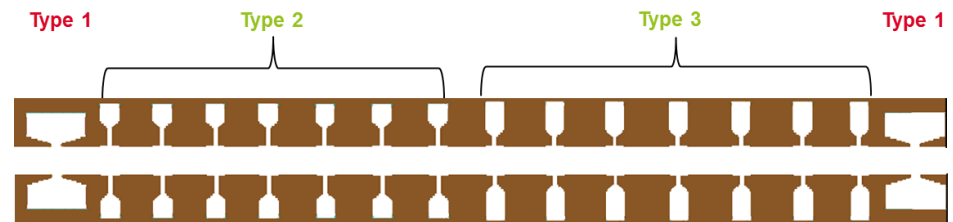
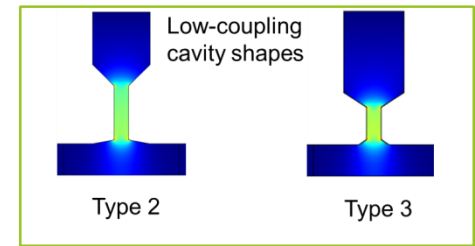
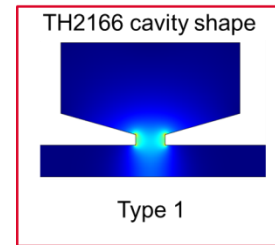




- 14 μm measurement resolution achieved on SwissFEL test facility.
- Noise contributions being mimimised to improve measurement resolution:
 - Carrier, thermal, shot and Johnson.
- **Tests expected to start on SwissFEL injector in Jun16.**

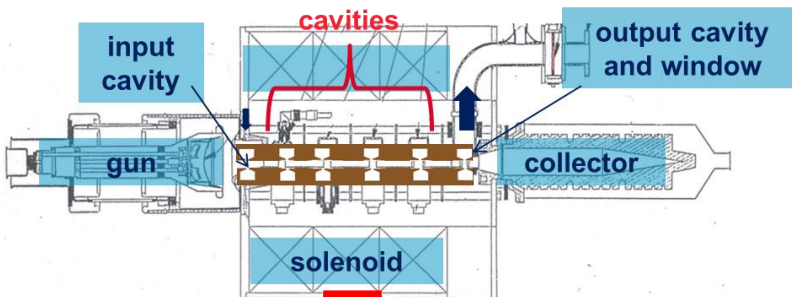


- The approach is to adiabatically bunch the beam with a large number of small kicks instead of a small number of larger kicks:
 - Benchmark simulation tools
 - Build technology demonstrator
- 2015: New collaboration with Thales!**
 - Part funding Phd student with CEA.



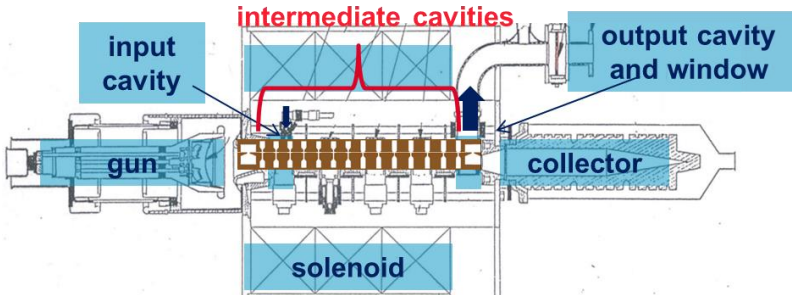
See Franck Peauger (CEA) talk later today

TH2166 intermediate cavities



Kladistron

intermediate cavities





Flexible Modulator @ UU

CPI VKX-8311A

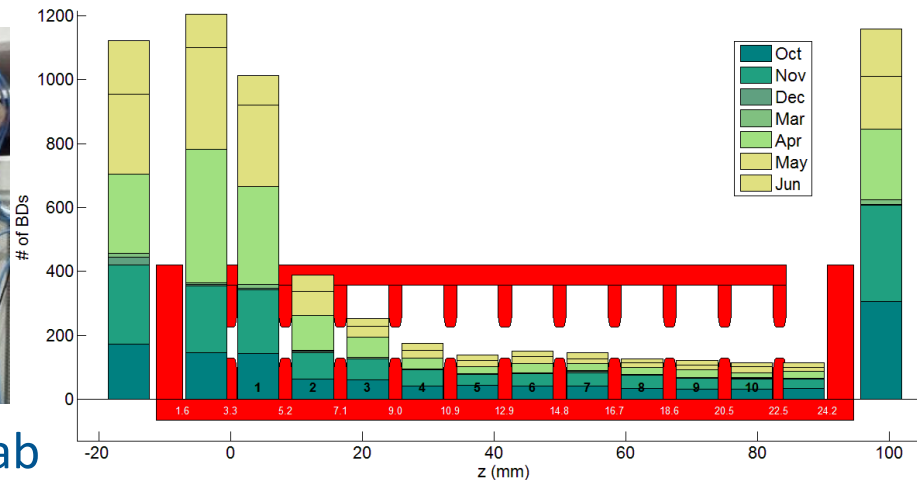


Thales TH2100C



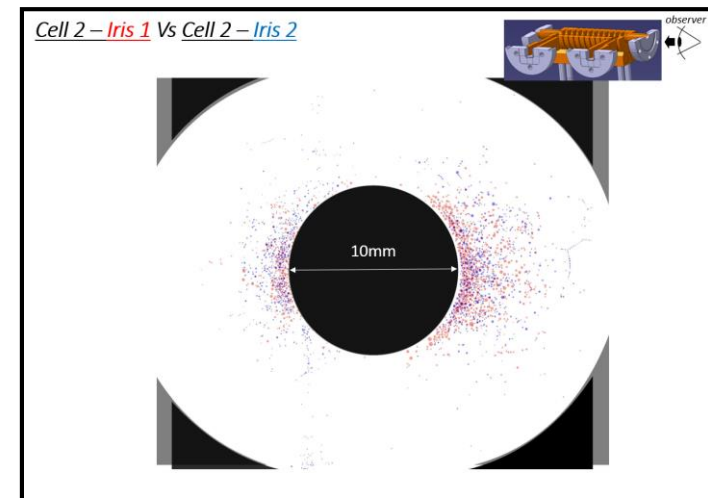
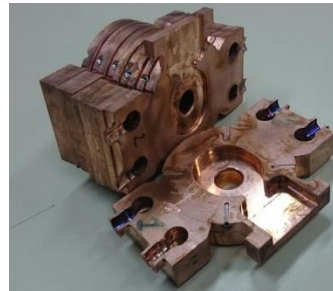
- Upsalla University formed **new collaboration with Scandinova**.
- To develop a flexible modulator platform design:
 - Able to support ~25% adjustment in klystron voltage and perveance.
 - Define modulator component specifications to provide necessary variability.
- Focusing on S and X-band klystron compatibility.

Klystron	Frequency (MHz)	Voltage (kV)	Current (A)	Pmax (MW)	Pavg (kW)
CPI VKX-8311A	11994	410	310	50	5
Thales TH2100C	2998	304	335	45	20



Monograph
on
CLIC Crab
Cavity Being
prepared
B Woolley
(ULAN/CERN)

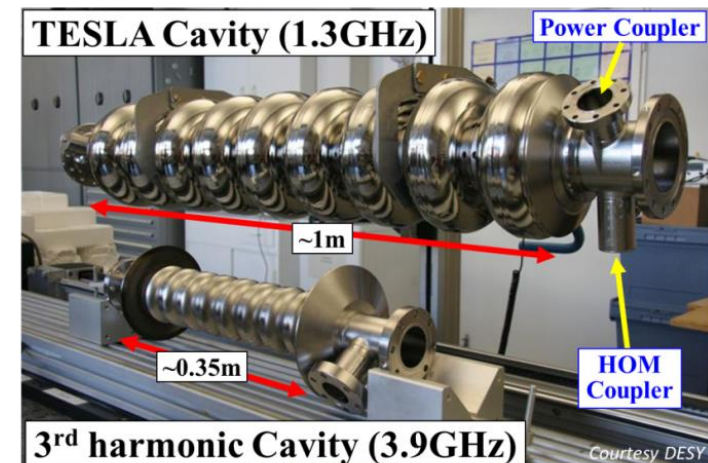
- First UK 'un-damped' crab cavity successfully tuned:
 - XBOX2 test stand @ CERN used for high power breakdown tests.
- Apr15: Conditioned to 30 MW of input power – twice the design gradient!
- Breakdown analysis performed to assess limitation locations.



See Ben Woolley (ULAN/CERN) talk this morning

Overall Objective:

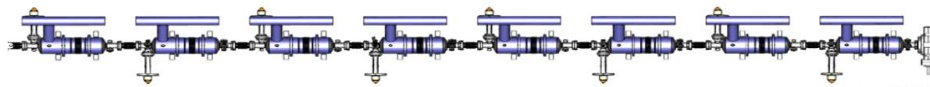
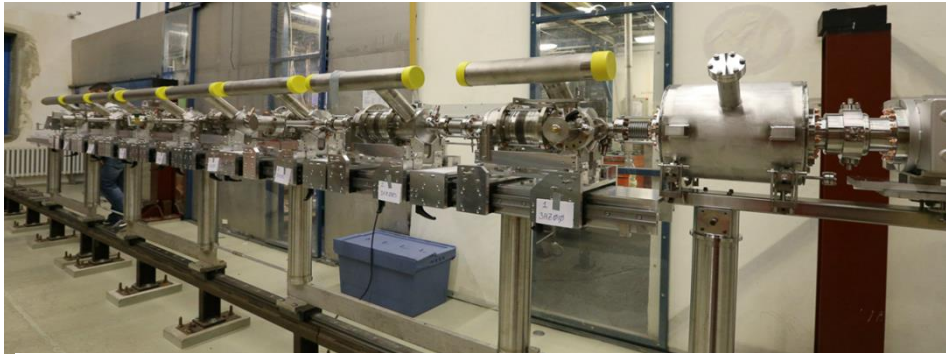
- Develop system which can be used to monitor HOM spectra to:
 - Characterise beam phase (wrt RF) and position within both 1.3 GHz and 3.9 GHz XFEL cavities.
 - Provides information for remote structure alignment.
- HOM-BPM (DESY)
 - Electronics development and experimental characterisation.
- HOM-CD (UNIMAN)
 - Cavity Diagnostics – EM simulations of FLASH and XFEL modes.
- HOM-GD (Rostock)
 - Geometric Dependencies – Long cavity string determination using concatenation processes.





EuCARD²

XFEL 3.9 GHz HOM Measurements @ DESY



Courtesy of E-XFEL

010

005

012

013

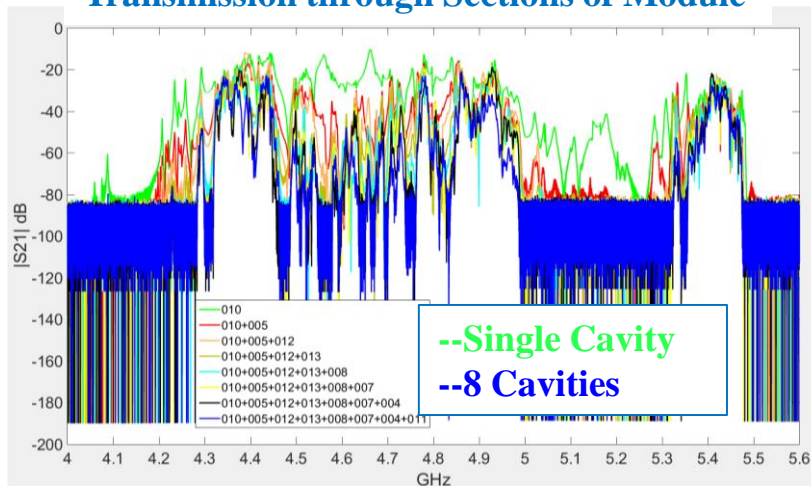
008

007

004

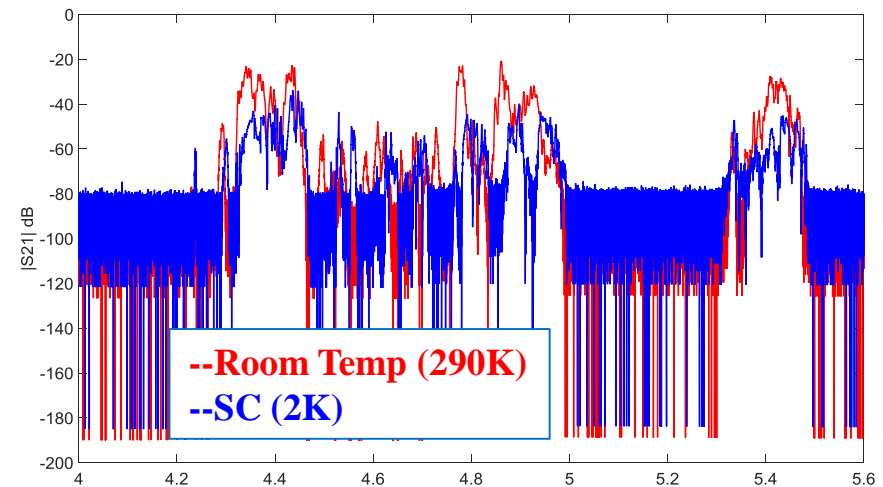
011

Transmission through Sections of Module



- First transmission measurements performed at 2 K for complete 3.9 GHz (8-cavity) cryomodule.
- Dense spectrum of coupled modes.

Transmission through Complete Module



EuCARD² HOM Simulations @ UROS

Thomas Flisgen

Compact State-Space Models for Complex Superconducting Radio-Frequency Structures Based on Model Order Reduction and Concatenation Methods



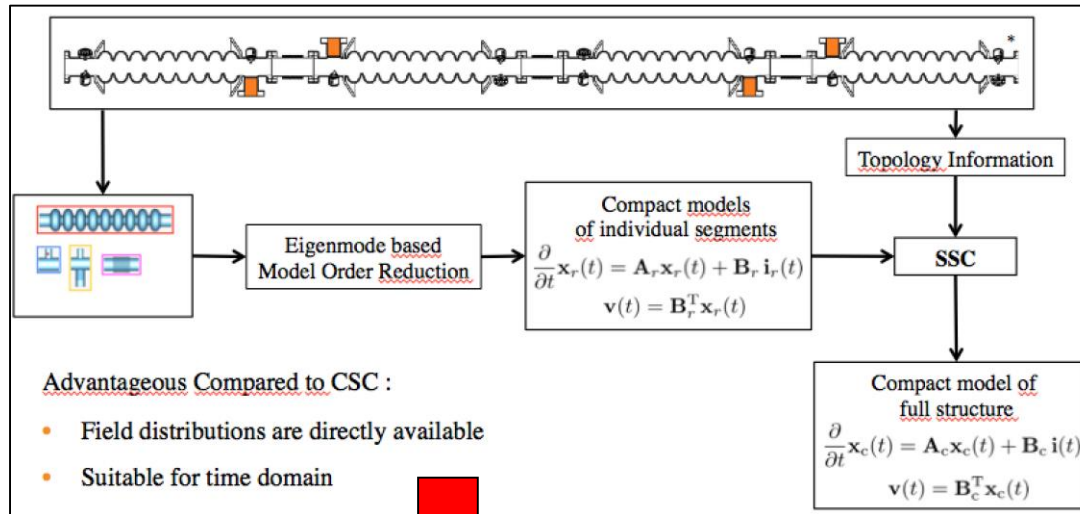
Editorial Series on ACCELERATOR SCIENCE



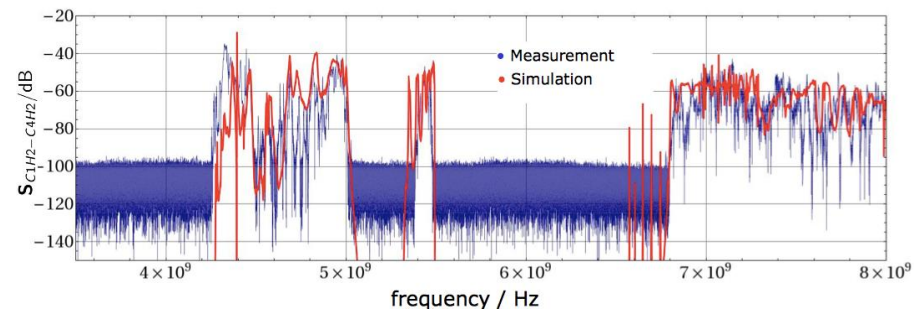
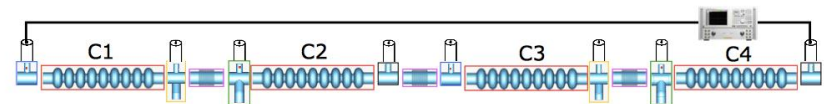
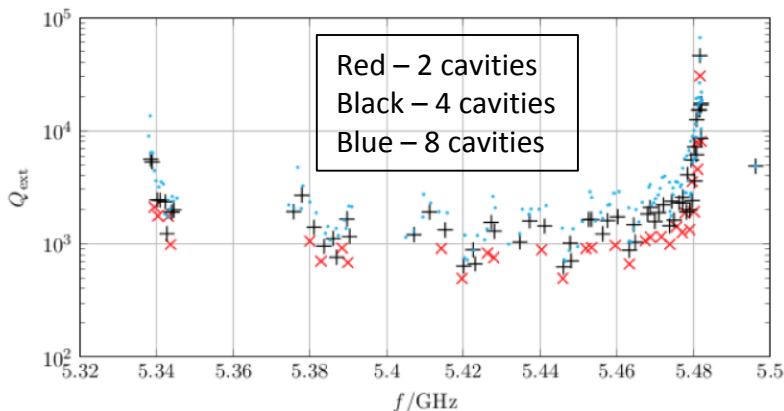
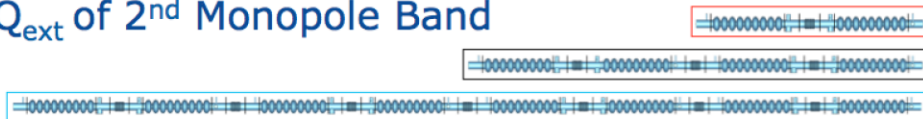
Institute of Electronic Systems
Warsaw University of Technology

EuCARD²

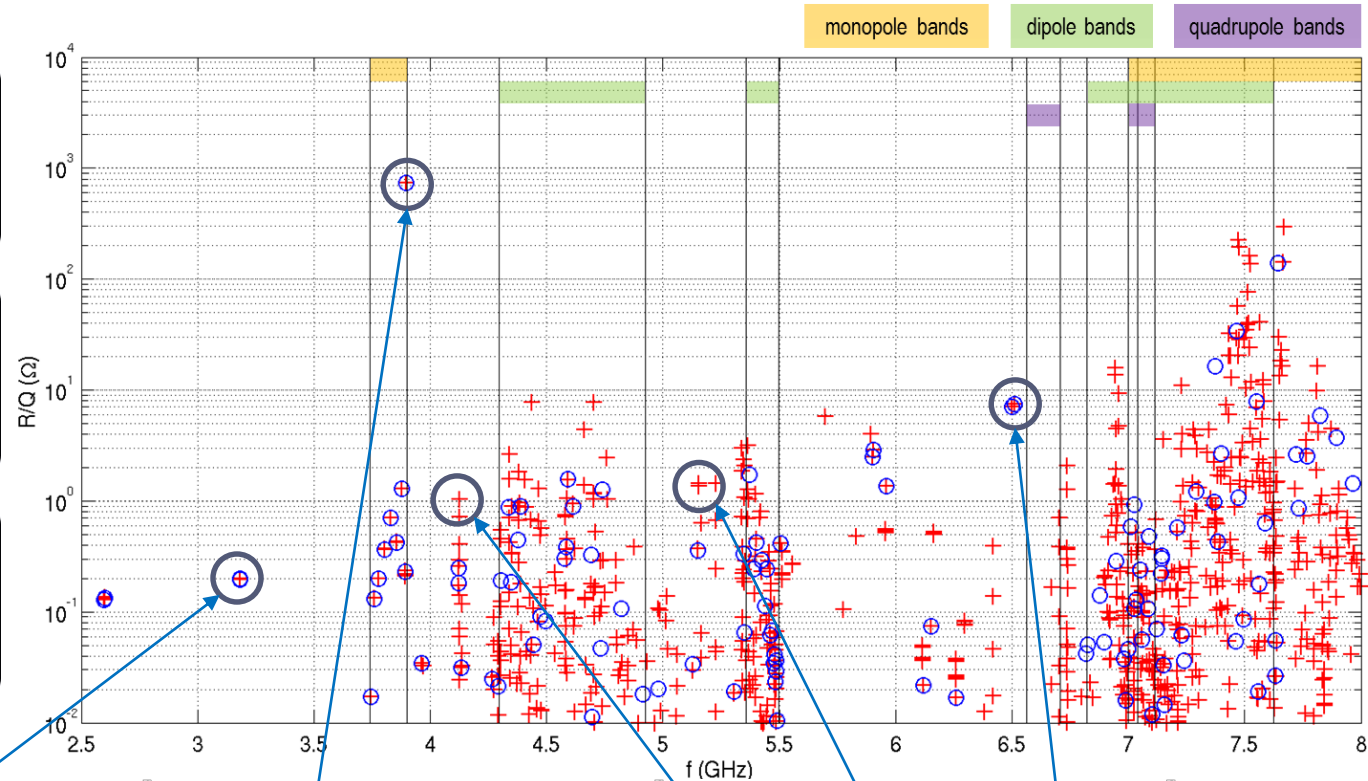
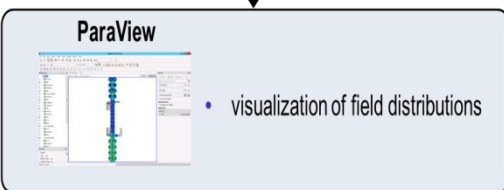
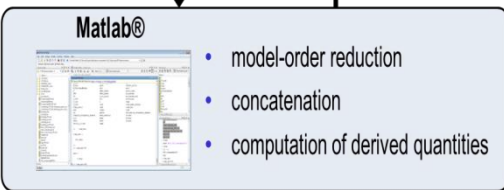
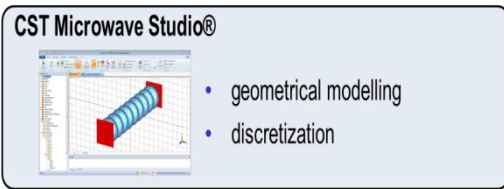
T Flisgen (UROS)



Q_{ext} of 2nd Monopole Band



3.9 GHz 8-cavity Chain Analysis



3.2 GHz HOM Coupler

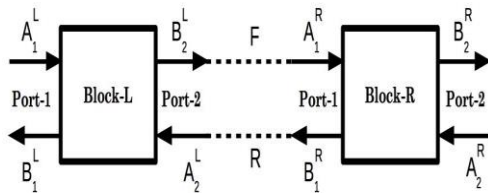
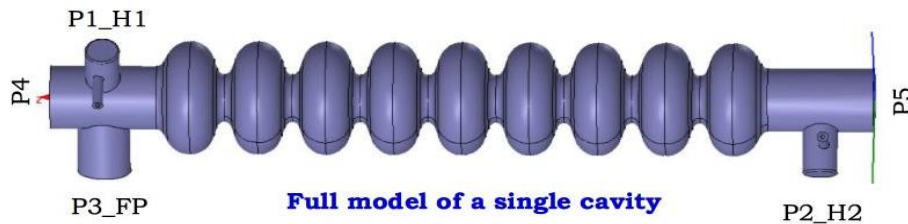
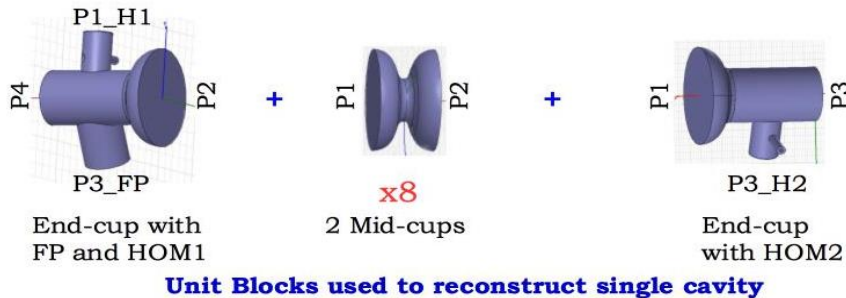
3.74 GHz monopole mode

4.13 GHz beam-pipe mode

5.15 GHz bellow mode

6.5 GHz quadrupole mode

Generalised Scattering Matrix (GSM) Analysis @ UMAN



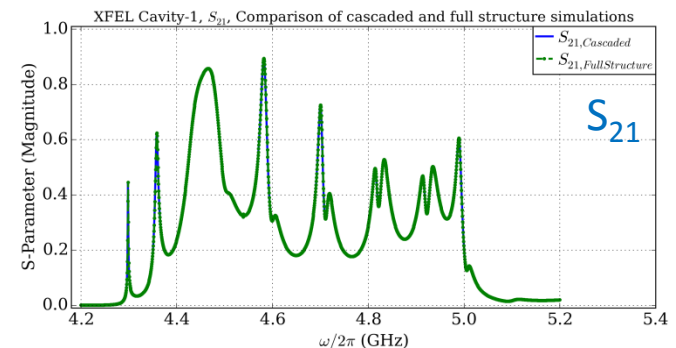
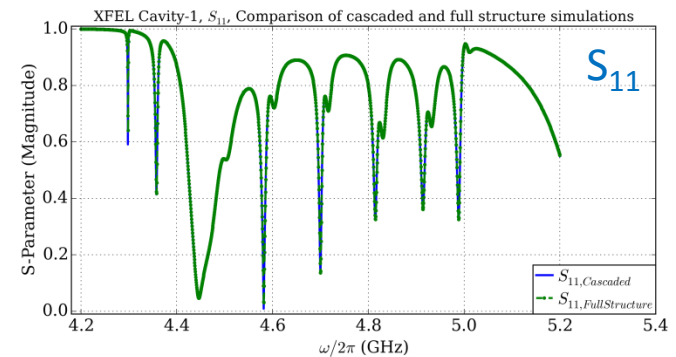
$$S_{11}^{LR} = S_{11}^L + S_{12}^L [I - S_{11}^R S_{22}^L]^{-1} S_{12}^R S_{21}^L$$

$$S_{12}^{LR} = S_{12}^L [I - S_{11}^R S_{22}^L]^{-1} S_{12}^R$$

$$S_{21}^{LR} = S_{21}^R [I - S_{22}^L S_{11}^R]^{-1} S_{21}^L$$

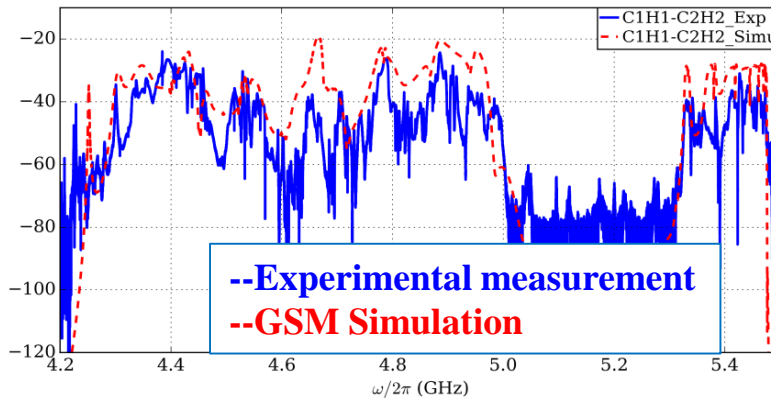
$$S_{22}^{LR} = S_{22}^R + S_{21}^R [I - S_{22}^L S_{11}^R]^{-1} S_{21}^L S_{12}^R$$

- S-parameters of each block simulated separately, and cascaded to reconstruct the large structure.
- Smaller structure can be simulated with higher accuracy, in shorter time duration.
- Significant computation time reduction for long cavity chain simulations.

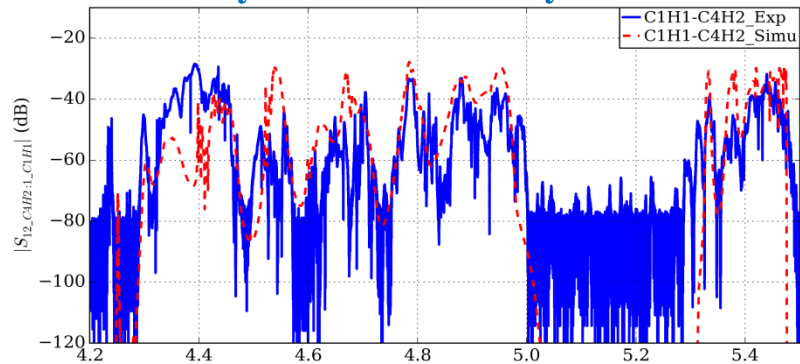


EuCARD² GSM Measurement Comparison

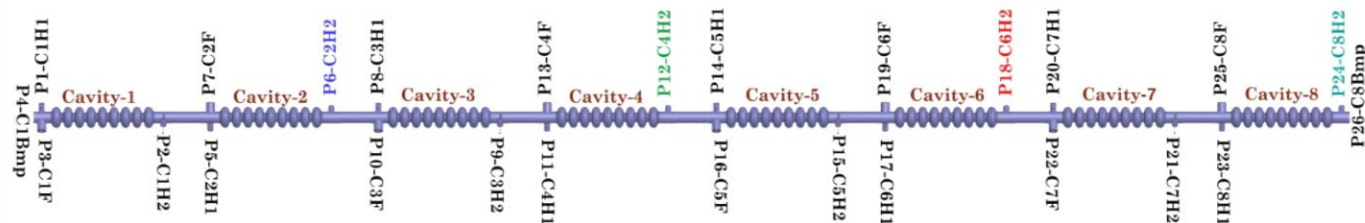
Cavity-1 HOM1 to Cavity-2 HOM2



Cavity-1 HOM1 to Cavity-4 HOM2



- First comparison of HOM spectrum from 8 cavity module AH1 at 2K.
- In this initial simulation some parameters were modified to aid comparison:
 - bellows excluded to enable rapid calculation.
 - attenuation in cables, transitions etc accounted for by rescaling ordinate.
- Beam pipe reflections accounted for by 45 MHz & 25 MHz rescaling of 1st and 2nd bands.





EuCARD² Task 12.5 RF Photocathodes

- Material R&D for advanced photo cathodes for NC RF guns.
- Evaluate Pb photocathode deposition for improved performance of SRF guns.
- Characterise and optimise performance of Diamond Amplifier Cathode solutions for SRF guns.

Actions and institutions:

- SAPI commissioning and photocathodes characterisation
- Pb photocathodes: deposition improvement, post-deposition treatment, Q and QE measurements
- DAC photocathodes

STFC

NCBJ, DESY, HZDR

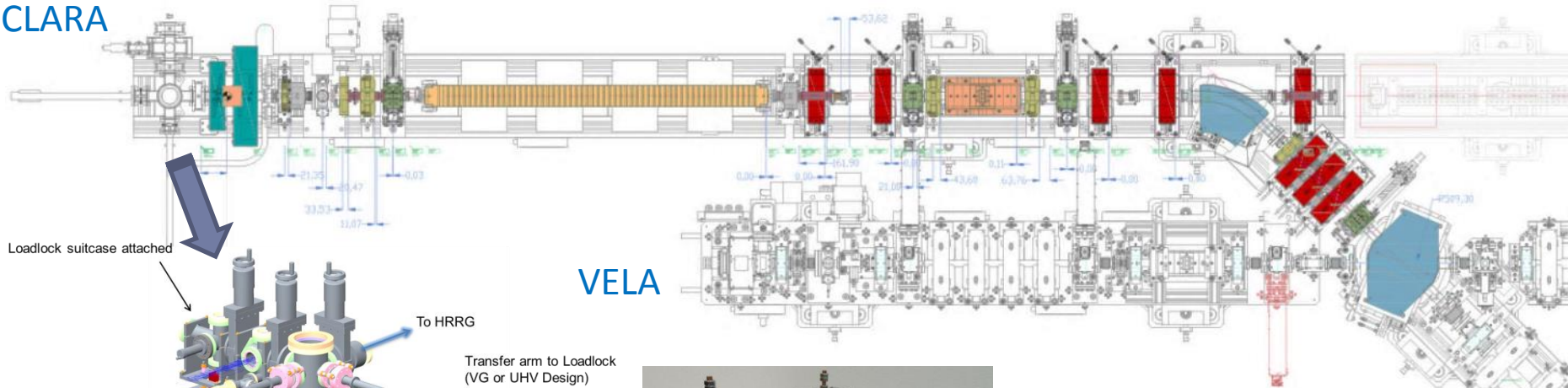
HZDR, HZB

Task 12.5 Coordinator: Robert Nietubyc (NCBJ)



New VELA/CLARA Photocathode Transport System @ STFC

CLARA



VELA

Loadlock suitcase attached

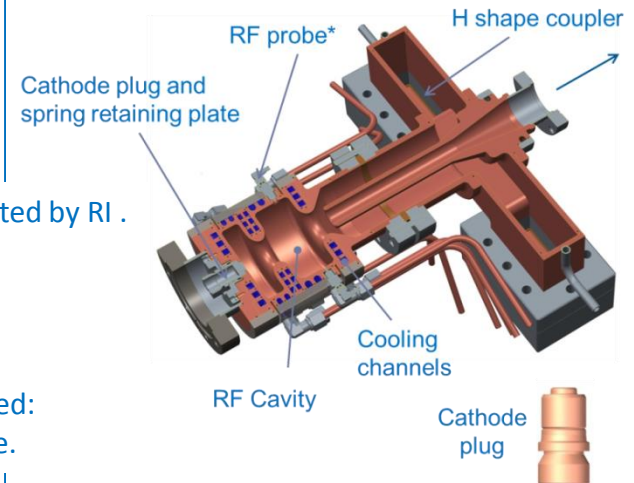
To HRRG

Transfer arm to Loadlock
(VG or UHV Design)

Turning Chamber



New 400 Hz RF-Gun



Phase 1 parameters:

Max Energy	~50 MeV
Max Charge	250 pC
Norm. Emitt.	<1 mm mrad
Min Bunch Length	50fs (rms), (10 MeV)
Max Peak Current	2 kA
Bunches/RF pulse	1
Pulse Rep Rate	10 Hz* (400Hz upgrade)

*RF Gun provided by Strathclyde University

- 1.5 cell S-band with RF probe fabricated by RI .
- Max. gradient:
 - 120 MV/m @ 100 Hz or
 - 100 MV/m @ 400 Hz
 - 10 kW cooling capacity
- Vacuum load lock system incorporated:
 - easy photo-cathode exchange.

EuCARD² VELA/CLARA Photo-cathodes

Metal Photocathodes:

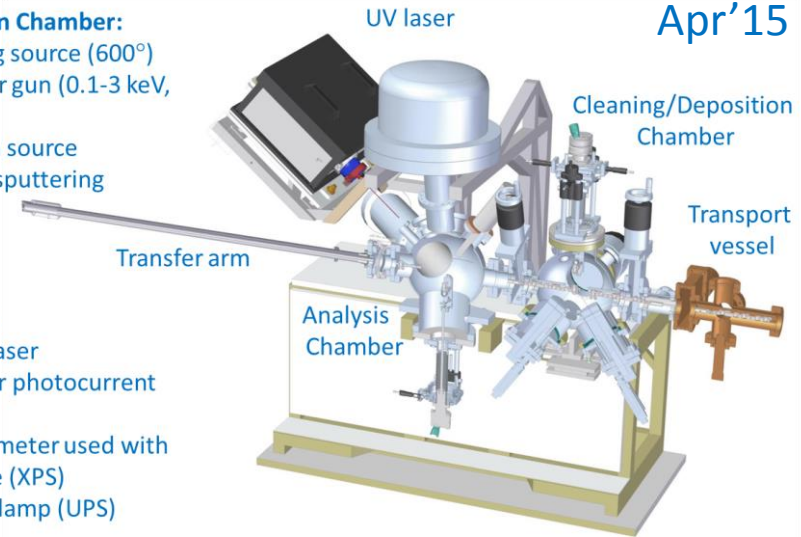
- Pc-plug based on FNAL/INFN/DESY design with reduced 10 mm tip.
- R&D program started on metal photocathodes to develop high quantum efficiency, with bulk and thin films.
- Research facility with extensive analytical instrumentation set up:
 - Photocathode transport systems compatible with other laboratories.
 - Photocathode Preparation and Characterisation Facility dedicated for VELA/CLARA operational photocathodes.

Cleaning/Deposition Chamber:

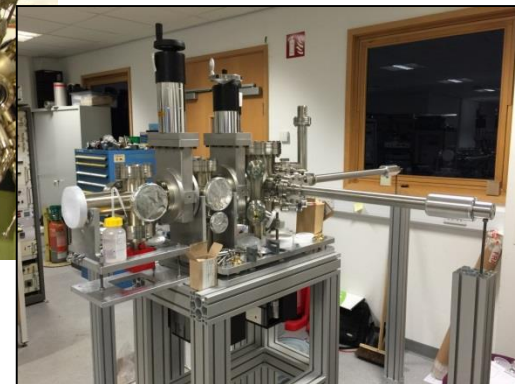
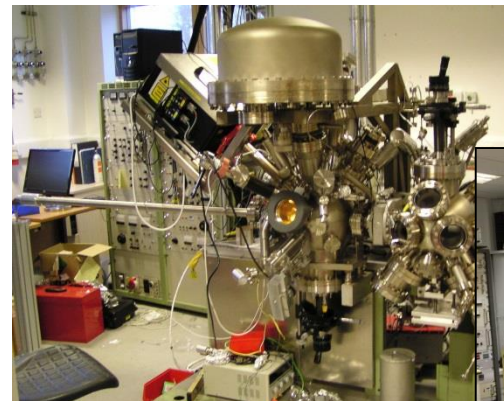
- Radiative heating source (600°)
- Argon ion sputter gun (0.1-3 keV, 15 μ A)
- Atomic hydrogen source
- Two magnetron sputtering sources

Analysis Chamber:

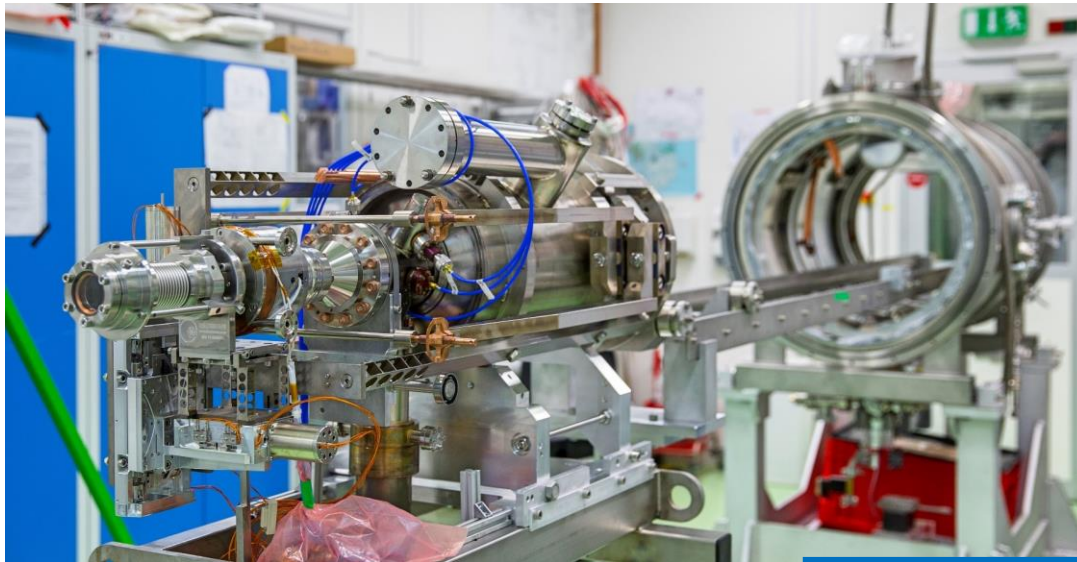
- UV 266 nm CW laser
- Pico-ammeter for photocurrent measurement
- Electron spectrometer used with
 - X-ray source (XPS)
 - Ultra-violet lamp (UPS)



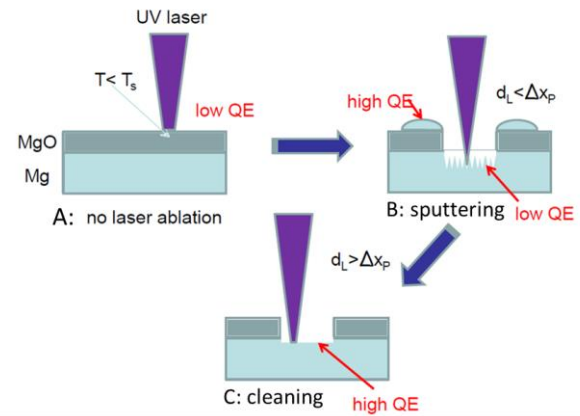
Apr'15



EuCARD² Mg Photo-cathodes @ HZDR



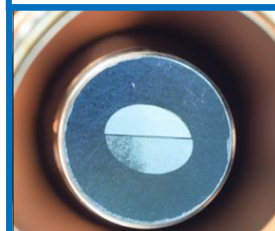
Laser cleaning PC surface



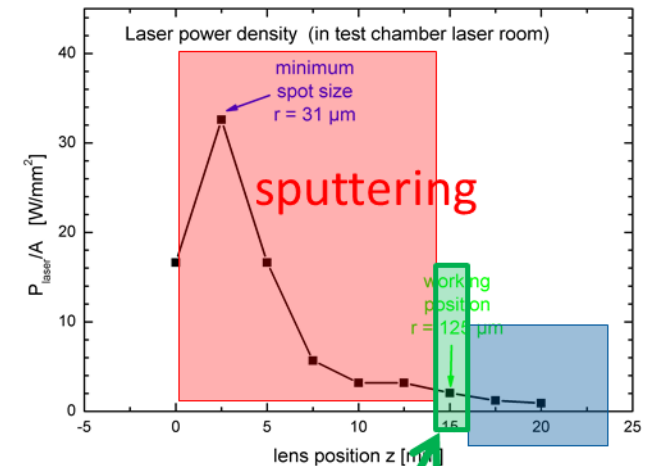
Metal (polycrystalline)	QE (%)	ϕ (eV)
Cu	$10^{-6} - 10^{-5}$	4.6
Mg	$10^{-6} - 10^{-4}$	3.6
Mo	10^{-6}	4.5
Nb	10^{-6}	4.3
Pb	10^{-6}	4.25



2015.12.7 Mg $\sim 10^{-5}$



2016.03.05 Mg $\sim 10^{-3}$



2.04 W/mm² cleaning

QE increased **2 orders of magnitude**

- Removal of the surface contamination (MgO, ϕ : 4.2eV)
- Plasma enhanced photoemission due to roughness (nm level)*

Experiment very **repeatable**

Cleaned Mg is very **sensitive**

- stable in 10^{-9} mbar
- 10^{-8} mbar, loses 60% of QE in the 1st day

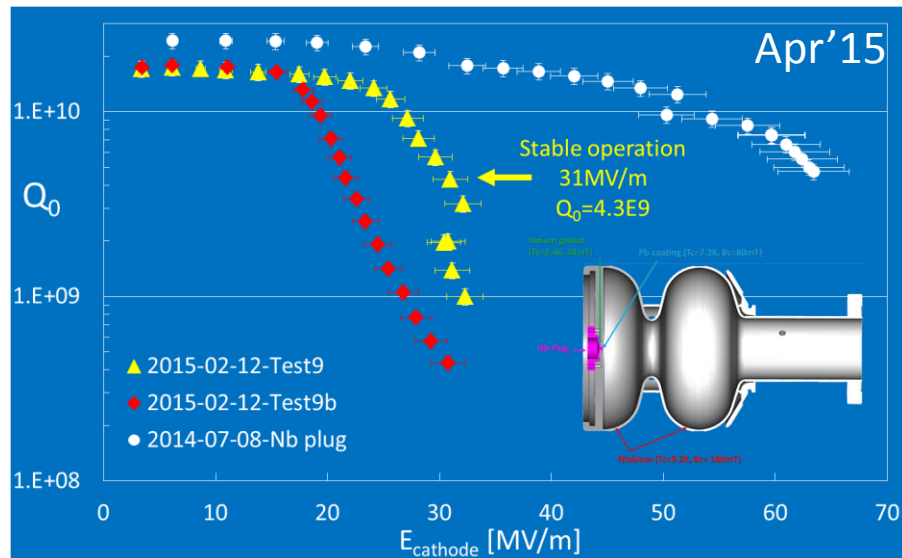
Effect of surface change

- Reduced work function
- Reduced thermal emittance
- Reduced dark current



*Qian, H. J. et al., Applied Physics Letters, 97, 253504 (2010)

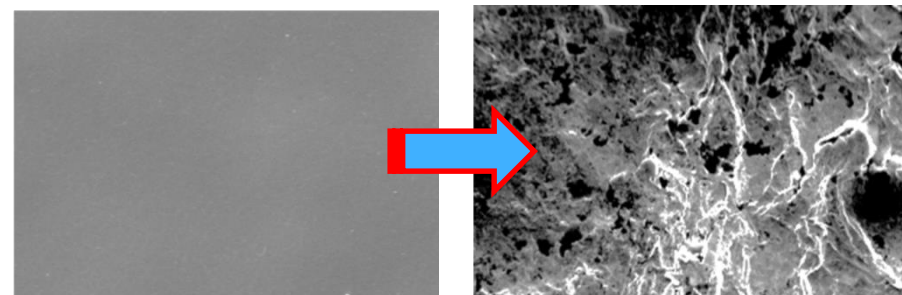
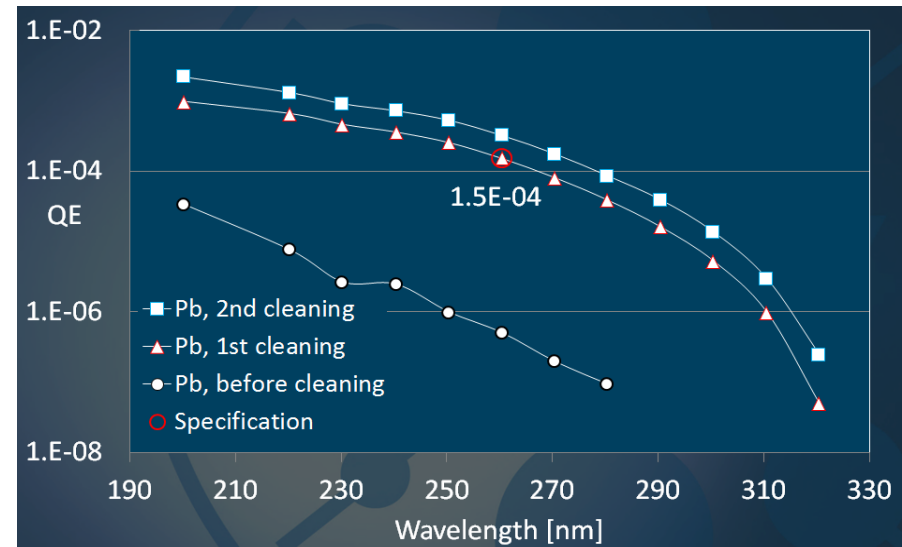
EuCARD² Pb PC Developments @ NCBJ



<10 μm Pb surface roughness PC - DESY/NCBJ

- Plasma irradiation leaves Pb surface smooth (<10 μm achieved).
- Laser treatment increases the QE a lot.
- This is accompanied with roughening the surface.

- Recent laser cleaning tests at BNL for Pb PC.



20 μm

20 μm



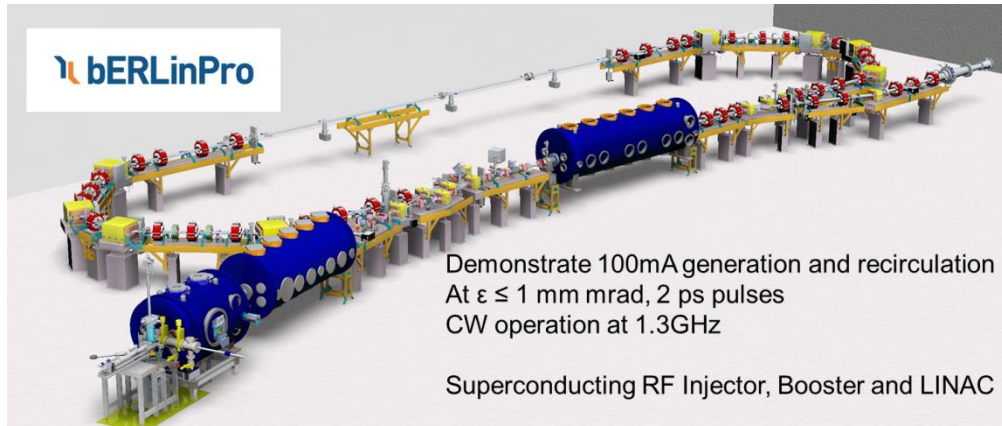
Laser Cleaning and QE Measurement System @ NCBJ



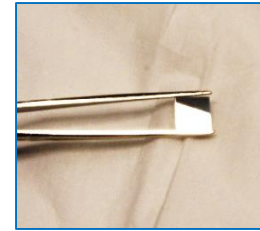
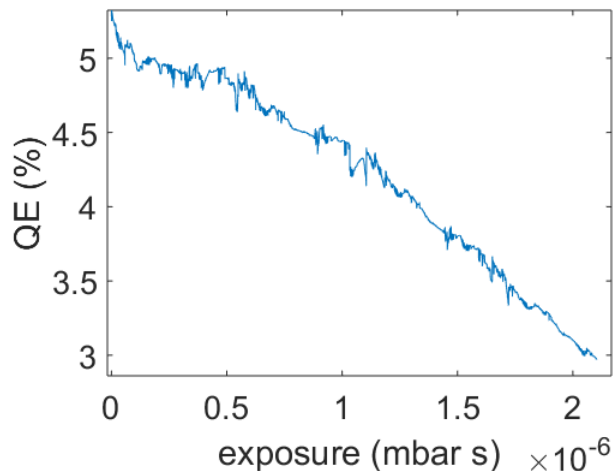
- Anode holder with an optical fiber and mirror
- Faraday cup for breakdown measurements
- Sample holder rotates for laser cleaning
- Distance between sample and anode can be adjusted with accuracy of 0.25 mm
- HV pulse is 12.5 kV during 1ms \Rightarrow 50 MV/m

- Xe lamp 150 W \Rightarrow 0.5 W in 200 – 210 nm
- Czerny-Turner monochromator
- Optical fiber
- Picoamperometer, measures above 10 pA
- **Nd:YAG laser, 2nd harmonic: 25 mJ/pulse, 20 Hz, 10 ns**
- Turbo and scroll-pumps give 10^{-7} mbar





- $\text{Cs}_{2.7}\text{K}_{1.7}\text{Sb}$ composition after Cs deposition
- All Sb reacted, Alkali rich surface
- **5.2% QE demonstrated**

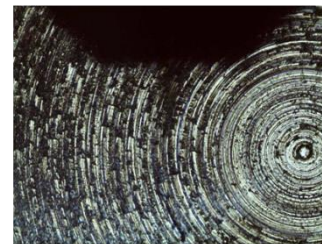


PC Plugs

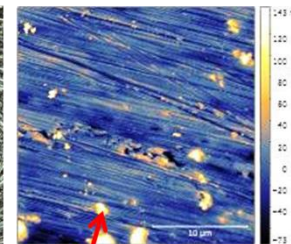
\varnothing 10 mm x 6 mm from Mo or Cu rods
machined to roughness $R_a = 10 \mu\text{m}$:

- **Mo** from sintered material polished samples have roughness $\sim 8\text{nm rms}$
- **Cu** from OFHC copper 20nm rms roughness after polishing

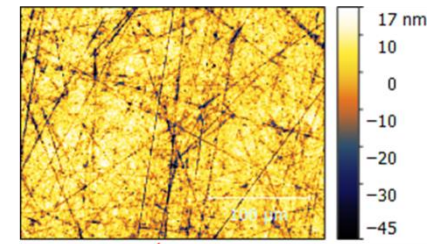
Mo after turning



AFM : Cu after polishing



WLI : Mo after polishing



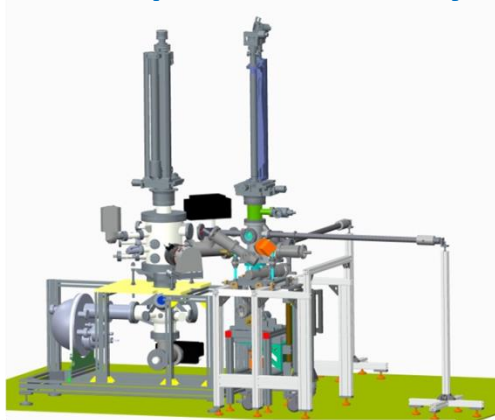
Protrusions in the AFM images for Mo and Cu

White light interferometry of Mo samples shows scratches, boundaries

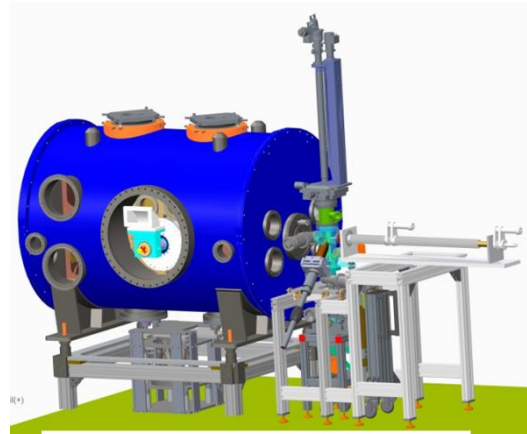


PC Preparation/Implementation and DAC @ HZB

PC Preparation Facility



Transfer System #1 at Prep Chamber



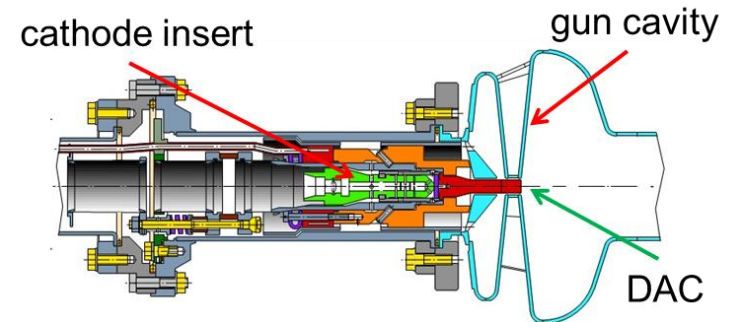
Transfer System #2 at Gun Module

Cathodes must be stored and handled in $< 10^{-10}$ mbar UHV.

- Vacuum suitcase is available. Vacuum $\sim 1 \cdot 10^{-11}$ mbar.
- Stability with NEG + getter pump is good for >3 months.
- Cleaning and assembly in ISO 5 clean room conditions.
- Transfer system 1 is being commissioned.
- Transfer system 2 engineering done, parts are manufactured.



Diamond Amplifier Cathodes



SRF gun cold mass: insert and cavity

Challenges:

- Operation inside a SRF gun.
- Beam properties (thermal emittance, response time) .
- Unwanted beam production, field emission.

Steps towards a DAC in an SRF gun

- Collaboration with BNL.
- Physics and engineering design of a suitable cathode cell which contains the DAC.
- Laboratory tests on wanted and unwanted beam properties.
- Engineering design for operation of DAC in SRF gun at ELBE/HZDR and BERLinPro/HZB.

WP12 Plans for the Final Year

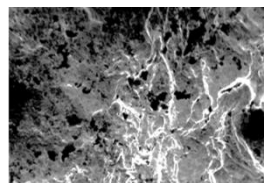
- Task 12.2 SRF Thin Films:
 - Validate 1.3 GHz HIPIMS bias deposition.
 - Demonstrate multi-layer ALD deposition.
 - Qualify HT Nb₃Sn deposition in QPR cavity at CERN.
 - **Unequivocally validate break-through performance for a thin-film SRF cavity.**
- Task 12.3 Normal Conducting High Gradient:
 - **Beam validation of X-band WFM on SwissFEL.**
 - **High efficiency Kladistron to be built and tested with industry.**
 - **Flexible klystron modulator design to be developed with industry.**
 - **Damped X-band crab cavity to be fabricated and tested.**
- Task 12.4 SRF HOM Diagnostics:
 - XFEL 3.9 GHz HOM electronics to be tested with cryomodule @ 2 K.
 - Refined SSC and GSM analysis to improve measurement correlation.
 - **Validate long-chain cavity modelling against XFEL cold tests with optimised HOM electronics.**
- Task 12.5 RF Photo-cathodes
 - **Validation of high QE metal PC on CLARA for low current applications.**
 - **Optimised Pb PC deposition tested in SRF cavity to high performance at DESY and HZDR for medium current applications.**
 - **DAC PC demonstration in SRF gun at HZB and HZDR for high current applications.**



Pushing the Envelope

Beam Generation:

- New photocathodes providing demonstration of highest beam intensities and smallest beam emittances.



Acceleration:

- Demonstration of the highest level of acceleration performance.

Beam Diagnostics/Control:

- Demonstration of high performance and low cost beam position diagnostic.



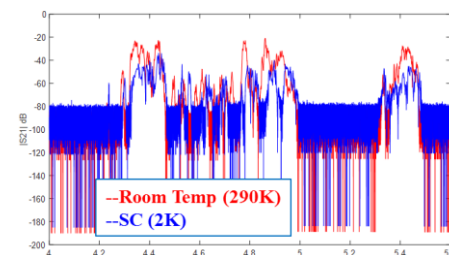
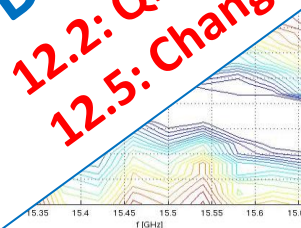
10/11 Milestones completed:

12.3: Change in DDS structure optimisation priority

6/8 Deliverables completed:

12.2: QPR hardware failure requiring repair

12.5: Change in laser cleaning technology



Integrated and balanced programme encompassing high performance capabilities across both SC and NC technologies.



Many Thanks

The WP12 Innovative RF Team

