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# Participation Opportunities on LBNF Neutrino Beamline

P. Hurh

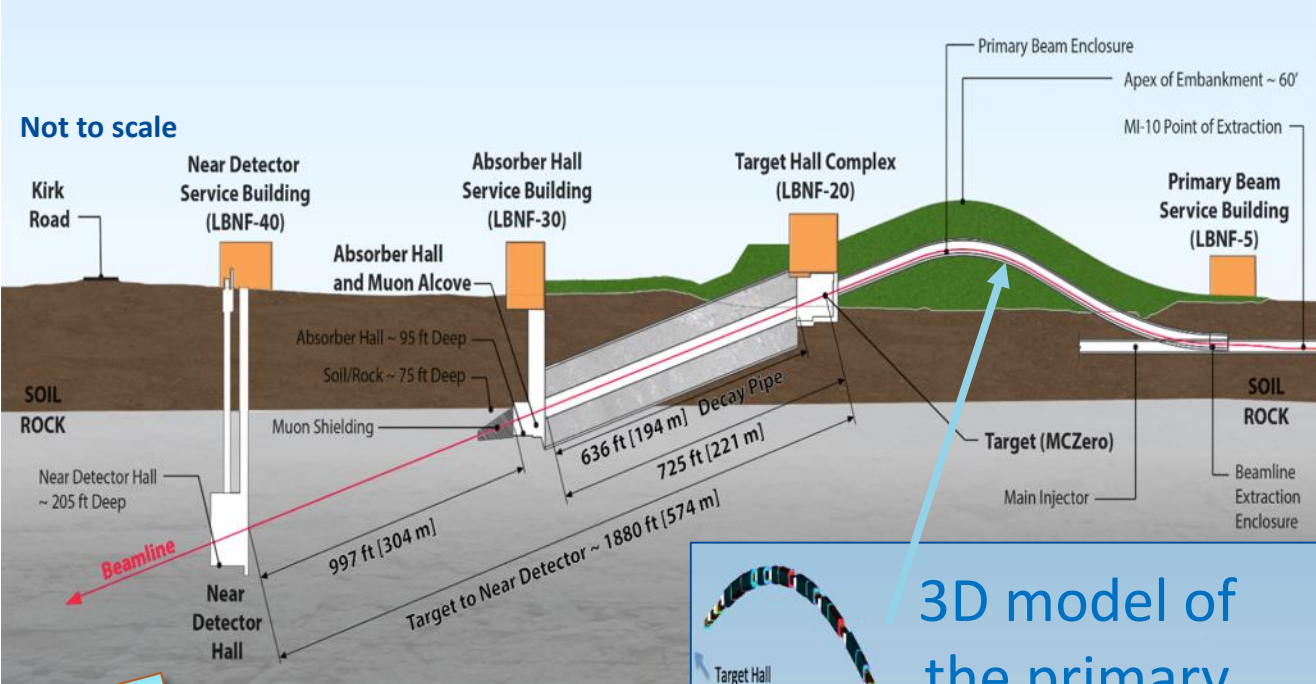
(on behalf of the Fermilab Neutrino Beam team)

European Neutrino Meeting LBNF/DUNE

April 7-8, 2016

# The LBNF Beamline (Reference Design)

Facility designed for initial beam power of 1.2 MW, upgradeable to 2.4 MW



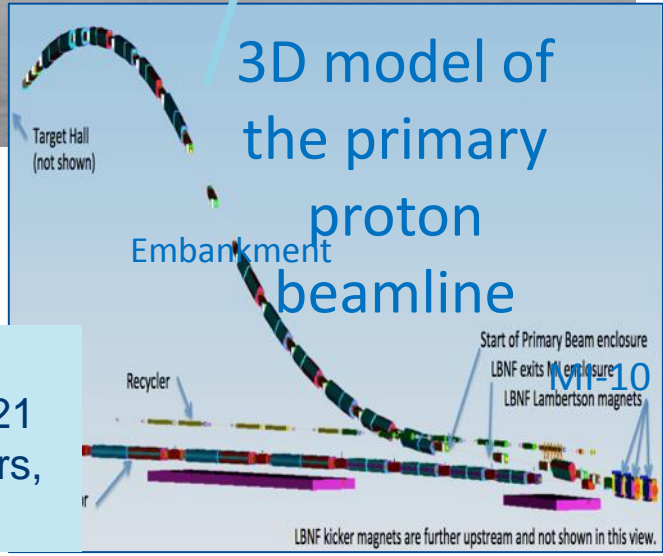
Proton beam extracted from Fermilab's Main Injector in the range of 60 – 120 GeV every 0.7 – 1.2 sec with pulse duration of 10  $\mu$ s

Protons per cycle:  
 1.2 MW era:  $7.5 \times 10^{13}$   
 2.4 MW era:  $(1.5 - 2.0) \times 10^{14}$

Beam size at target tunable between 1.0-4.0 mm sigma

To SURF

The beam lattice points to 79 conventional magnets: 25 dipoles, 21 quadrupoles, 23 correctors, 6 kickers, 3 Lambertsons and 1 C magnet



# Opportunities for collaboration

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## Primary Beam

- dipole & quadrupole magnets
- corrector magnets
- quadrupole power supplies
- primary beam monitoring

## Neutrino Beam

- primary beam window, baffle, target
- focusing horns, horns power supply
- instrumentation (beam profile on target, target health, alignment)
- support modules target/baffle/horns
- target chase shield covers and water cooling panels
- evaluation of alternative design for inert gas-cooled target chase & corrosion impacts
- hadron absorber
- remote handling equipment
- physics, energy deposition, and radiation transport simulations
- materials R&D

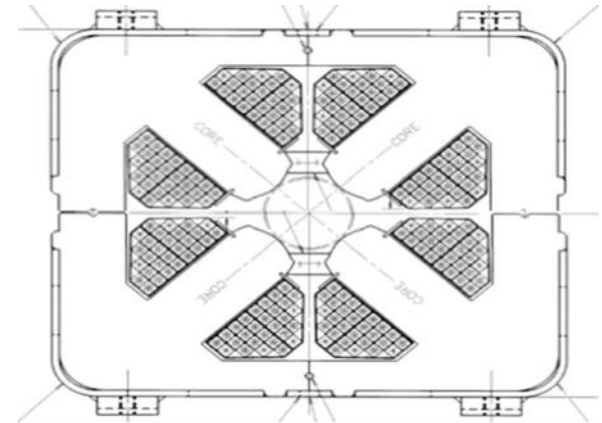
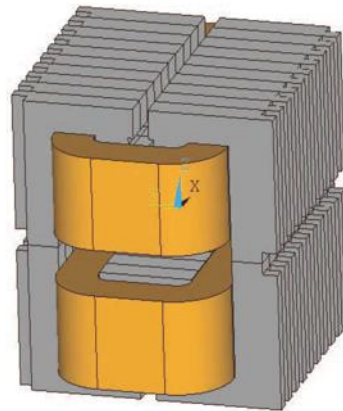
# Magnets – Summary Table

Magnet	Common Name	Source	Nom. Strength at 120 GeV	Count
RKB type Kicker		new	0.058 T	6
ILA	MI Lambertson	Tev	0.532 / 1.000 T	3
ICA	MI C Magnet	Pbar	1.003 T	1
IDA	MI Dipole 6 m	new	1.003 - 1.604 T	13
IDD	MI Dipole 4 m	new	1.003 - 1.604 T	12
3Q120	120" quadrupole	4 from NUMI	9.189 - 16.546 T/m	17
3Q60	60" quadrupole	new	11.135 - 17.082 T/m	4
IDS	LBNF trim dipoles	new	Up to 0.365 T	23

## design

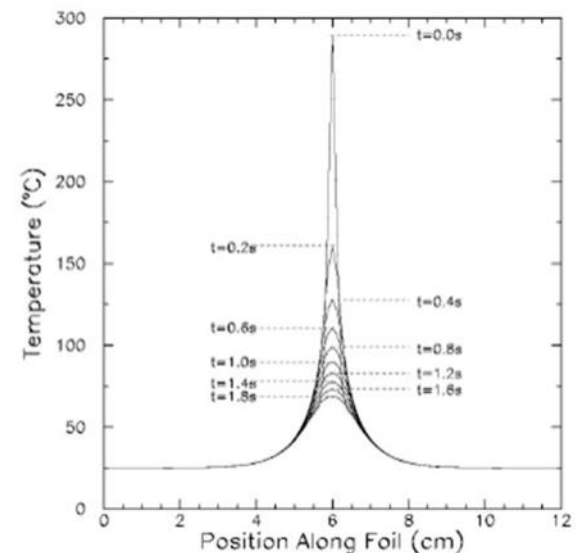
dipoles/quads: built to existing design  
 correctors: modification of existing design  
 (larger aperture/better cooling)  
 kicker: similar to existing design

79 total (8 refurbished)



# Primary Beam Instrumentation

- Beam Position Monitors
  - “button style” prototype installed and tested in NUMI
- Beam Loss Monitors
  - Re-purpose existing NuMI loss monitors
- Four argon filled Heliac total loss monitors to span entire beamline
  - NuMI read-out system will be re-purposed
- Beam Intensity Monitors
  - Re-purpose NuMI toroid transformers
- Beam profile monitors
  - NUMI type, wire plane material TBD (based on NUMI 700kW experience)
- ***Non-interacting beam profile monitor***
  - ***Downstream end of the line for spot size on every pulse.***



# Quad Magnet Power Supplies

Magnet Loop Name	Number of Magnets	Power Supply Location	Power Supply Type	Power Supply Voltage	Peak Magnet Current	RMS Current	RMS Power
E:Q201/2	2-3Q60	LBNF-5	75 kW	150	234	110	2.6 kW
E:Q203	1 -3Q120	LBNF 5	75 kW	150	263	125	3.3 kW
E:Q204	1 -3Q120	LBNF 5	75 kW	150	194	96	1.9 kW
E:Q205	1 -3Q120	LBNF 5	75 kW	150	275	132	3.7 kW
E:Q206	1 -3Q120	LBNF 5	75 kW	150	285	138	4.0 kW
E:Q207	1 -3Q120	LBNF 5	75 kW	150	340	173	6.3 kW
E:Q208	1 -3Q120	LBNF 5	75 kW	150	333	158	3.9 kW
E:Q209	1 -3Q120	LBNF 5	75 kW	150	333	158	3.9 kW
E:Q210	1 -3Q120	LBNF 5	75 kW	150	333	158	3.9 kW
E:Q211	3-3Q120	LBNF 5	150 kW	150	333	180	18.7 kW
E:Q214	1 -3Q120	LBNF 5	75 kW	150	293	135	2.9 kW
E:Q215	1 -3Q120	LBNF 5	75 kW	150	293	117	2.1 kW
E:Q216	1 -3Q120	LBNF 5	75 kW	150	348	164	4.2 kW
E:Q217	1 -3Q120	LBNF 5	75 kW	150	261	152	1.9 kW
E:Q218	1 -3Q60	LBNF 5	75 kW	150	282	140	4.7 kW
E:Q219	1 -3Q120	LBNF 5	75 kW	150	223	179	7.6 kW
E:Q220	1 -3Q120	LBNF 5	75 kW	150	339	173	6.3 kW
E:Q221	1 -3Q60	LBNF 5	75 kW	150	288	110	1.6 kW

- re-use 5 supplies from NUMI
- 10 new 75 kW supplies (same design)
- 1 new 150kW supply (new design)
- Actively looking for contributor on these quad magnet power supplies



# Primary Beam Window, Target & Target/Beam Instrumentation

## Primary Beam Window

- Ref design: Be, passive air cooled for 1.2 MW
- May have to water cool for 2.4 MW
- Alternative ideas welcome (Densham talk)

## Baffle

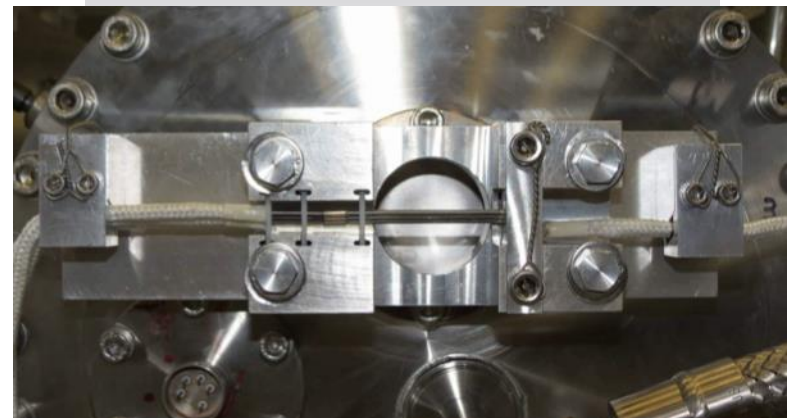
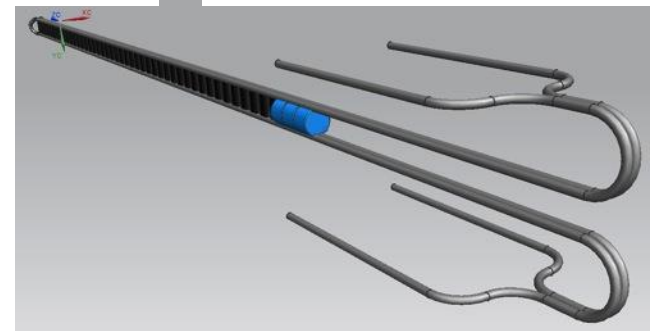
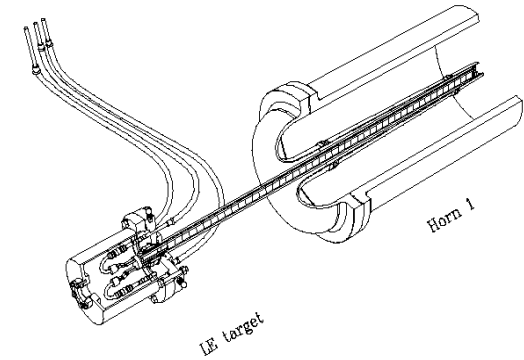
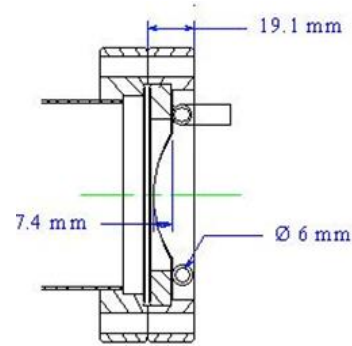
- Protects target cooling lines and horns from errant beam pulses

## Target

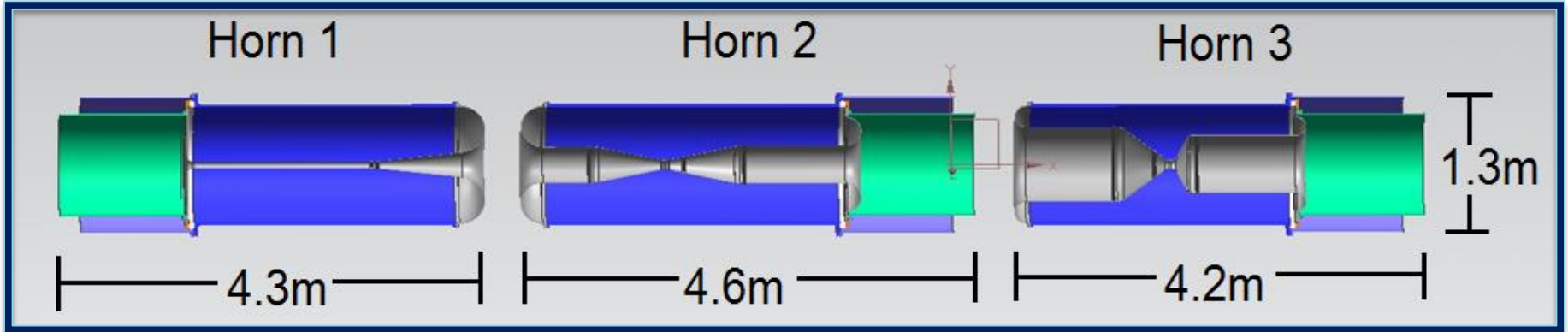
- Ref design is similar to NuMI-MINOS LE target
- 47 graphite segments, 2 cm long each
- 2 interaction lengths  $\sim 94$  cm
- Alternative ideas being pursued (Densham short talk)

## Target/Beam Instrumentation

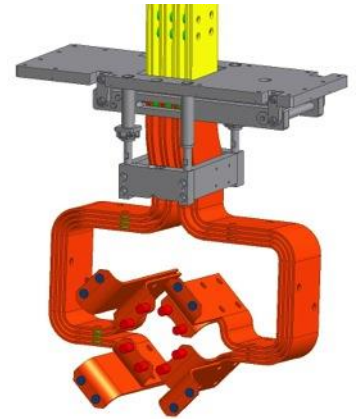
- Current NuMI facility uses “Hyllen device” to monitor beam position and profile on the target (uses Be bars & thermocouples)
- Beam scans utilizing hadron monitor are used for alignment and target health monitoring
- Alternative ideas are welcome
  - Radiation “hard”
  - Passive cooling desired



# Optimized Focusing Horn System & Power Supply



- Constructed from 75% 6061-T6 aluminum forgings, balance is 316 SS / Gr. 5 Ti / Ceramics.
- Contributing institutions must have high purity critical welding expertise, in addition to knowledge of alumina and zirconia ceramic structural / electrical applications.
- Required alignment tolerance & mechanical stability on straightness, concentricity, & circularity of all conductor components along beam axis is  $\pm .25\text{mm}$ .
- Minimum fatigue life requirements of 100 million pulses for each design at any energy range from 60 – 120 GeV.
- Power supply design and electrical bus must be integrated with horns for balanced pulse width & magnetic field.



Power Supply Parameters	60-120 GeV Operation
Horn Current	300 kA
Current Pulse Width	0.8 ms
Repetition Rate	0.7 s – 1.2 s

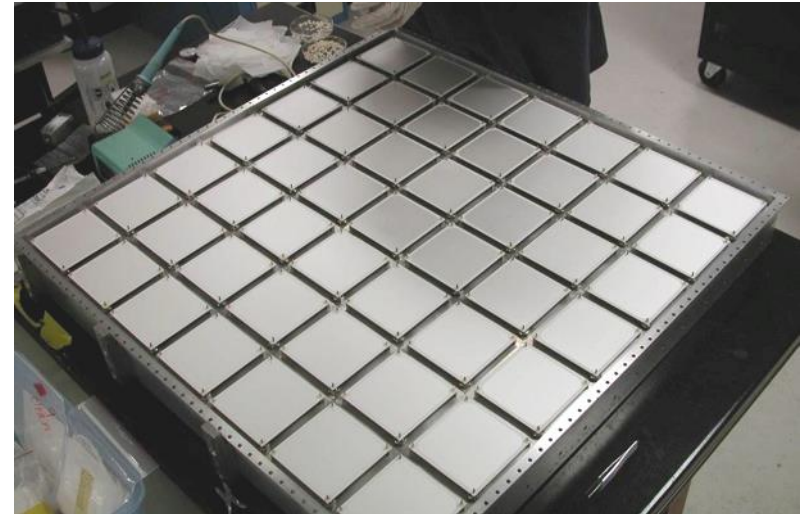
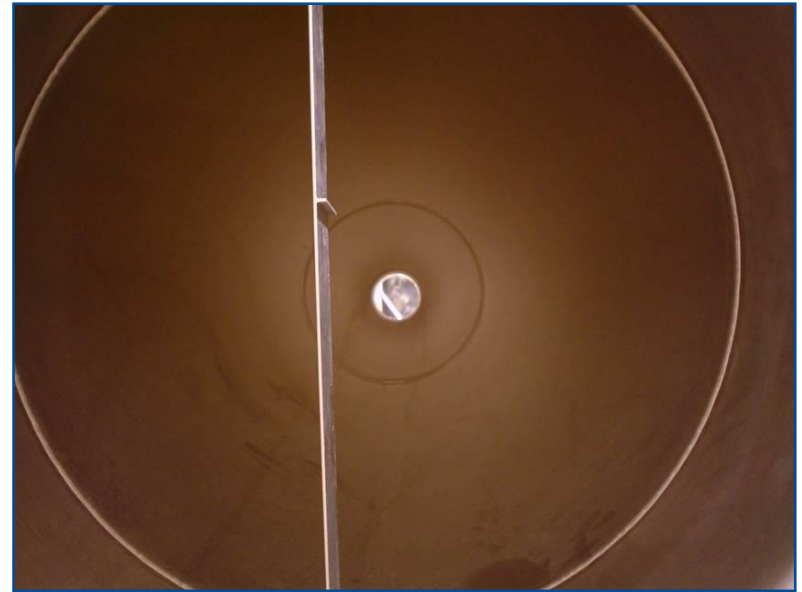


# Pictures of NuMI Horn Systems & Power Supply



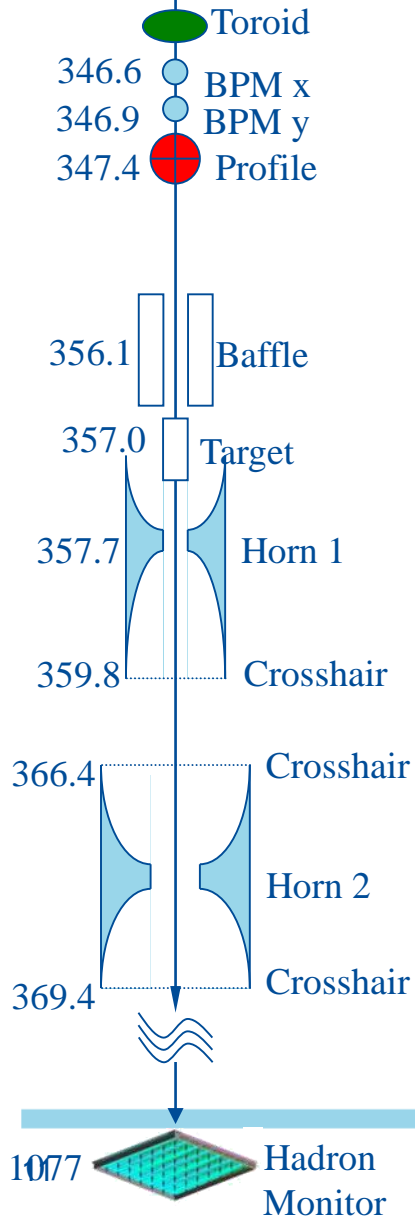
# Target & Horns Instrumentation (THI)

- Additional instrumentation in and near target hall to support beam operation
  - Commissioning
  - Beam-Based Alignment
  - Beam Permit
  - Long-Term Monitoring
- Interfaces with other instrumentation systems
  - Primary beam
  - Systems (RAW, air, temps)
  - Neutrino beam monitors
- Detector systems and integrative software
  - Crosshair monitors: align the horns
  - Hadron Monitor: measures remnant proton and secondary beam just upstream of the absorber
  - Muon Beam Permit measures muons just downstream of absorber
  - Software correlates data between instrumentation in a real-time manner that is useful for operations
- Target Decay Monitor was a previously conceived device whose functionality is now being provided by detectors from the ND group



334.2 BPM x  
334.4 BPM y  
334.9 Profile

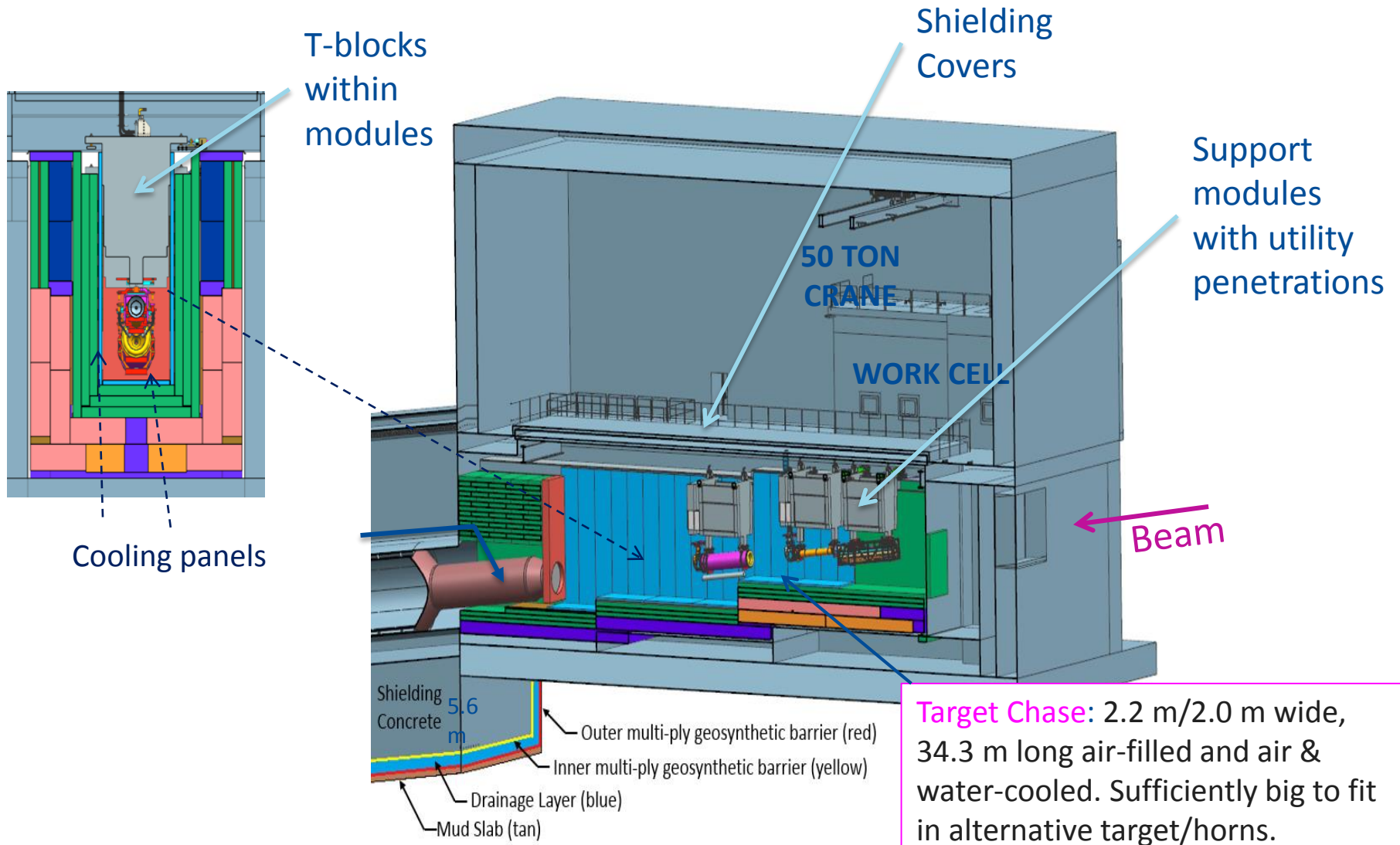
# Beam-Based Alignment



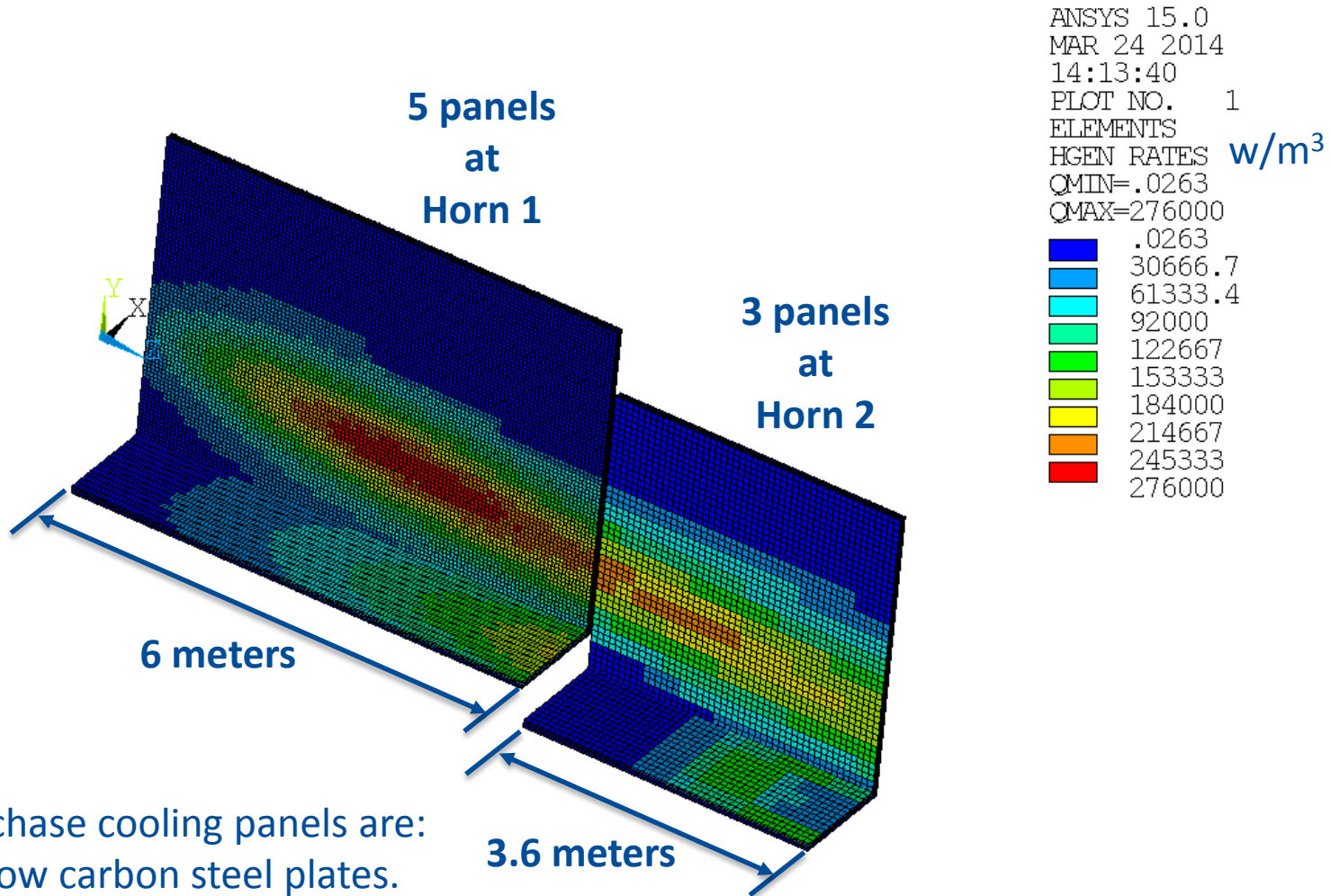
- Needs for alignment
  - Target & Baffle
    - Meson production varies with amount of material traversed
    - Position of production important for other optics
  - Horns
    - Focusing depends on positioning and angle
- Procedure
  - Scan proton beam across known features of beamline components
    - Target & Baffle material
    - Horn neck and cross-hairs
  - Use instrumentation to correlate measured proton beam position with component features
    - Target budal Monitors
    - Loss Monitors in the target hall
    - Hadron and Muon Monitors



# Target Chase Shielding Components



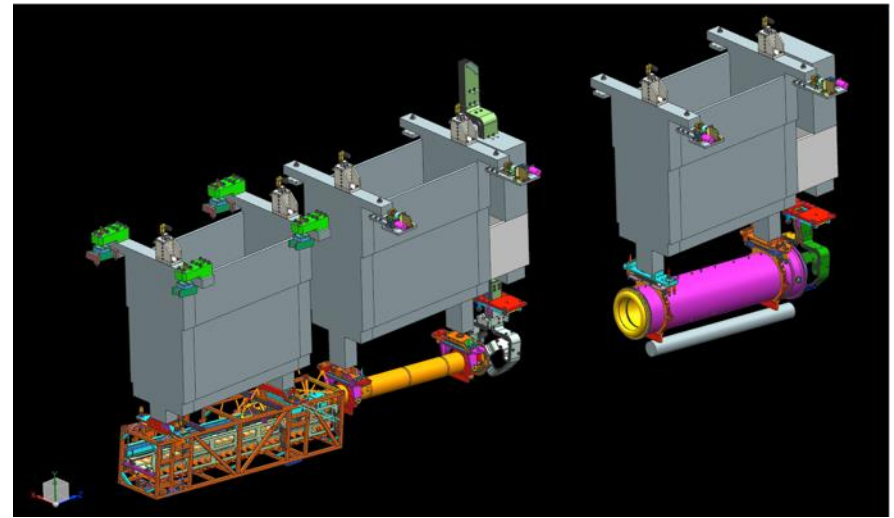
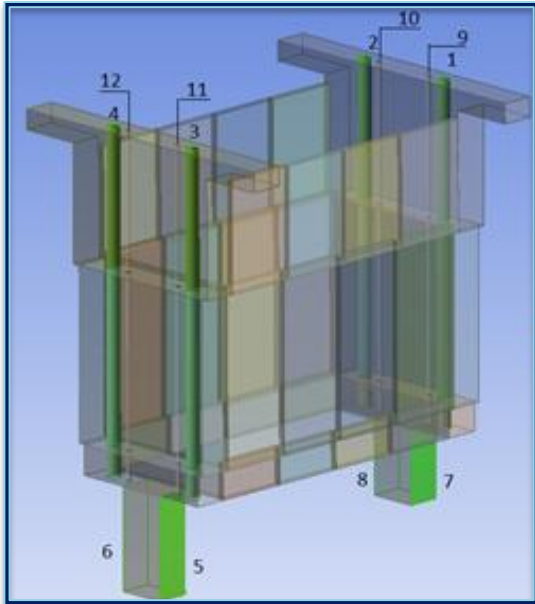
# Chase Cooling Panels, cooled with RAW



- The chase cooling panels are:
- (1) Low carbon steel plates.
  - (2) Replaceable.

# Target / Horn Support Modules

- Life of facility components that must survive at all beam energies for 20 years.
- Constructed from 90% A36 or equivalent steel, balance 316 SS / 6061-T6 aluminum. Weight approaching 40 tons.
- Serves as the remote handling and utility supply interface between target, horns, and conventional facilities.



- Required alignment tolerances are within  $\pm .5\text{mm}$  regardless of operating temperature.
- Design must allow flexibility for evolving horn conductor shapes / lengths.
- Must incorporate forced cooling throughout structure for reliability and stability.
- Conceptual model is at an early stage, and presents an attractive opportunity for fresh or unique designs from a contributing institution.



# Cooling gas selection for target chase - alternative

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- There are a few studies in progress that could eventually affect which gas is selected for use in the target pile cooling system (the reference design assumes air):
- (1) LBNF Corrosion Working Group studies
  - Airborne corrosive chemicals (ozone, nitric acid,  $NxOx$ ) are being measured at NuMI
  - Could motivate reduction/elimination of Oxygen
- (2) LBNF Air Releases to the Atmosphere
  - Air-born radioisotopes (Ar-41, C-11, /N-13, O-15)
  - Could motivate reduction/elimination of Argon
- Nitrogen or Helium are possible alternatives
- (3) High level study in progress for using Nitrogen
- (4) Investigative work begun for using Helium

# Target Chase Gas Atmosphere – N<sub>2</sub>

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Will need to reduce the leak rate by a couple of orders of magnitude and we need a better sealed system. We need:

- Energy deposition into the concrete and follow-up FEA.
- Stainless steel liner for the concrete bathtub.
- Upgraded, air-sealed hatch covers.
- Sealing around the air-system (ductwork, air-handler, etc.)
- Upgraded condensate system.
- Larger Target Hall building space to allow for hatch cover seal.
- Better sealing at penetrations (horn striplines, utilities, etc.)
- Nitrogen filling and monitoring (instrumentation, etc.)
- Oxygen Deficiency Hazard considerations.
- Air cooling of bathtub concrete for thermal stability (if needed).

Most of the additional costs are associated with the larger building, the stainless steel liner and the possibly needed air-cooling of concrete bath tab

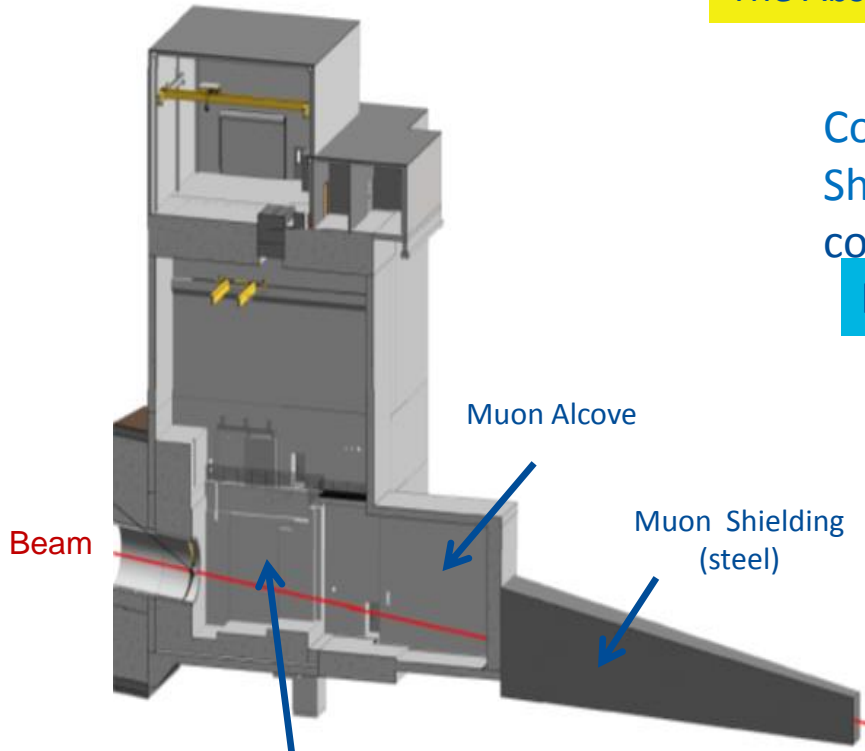
# The LBNF Neutrino Beamline – Hadron Absorber (Reference Design)

## Absorber Hall and Service Building

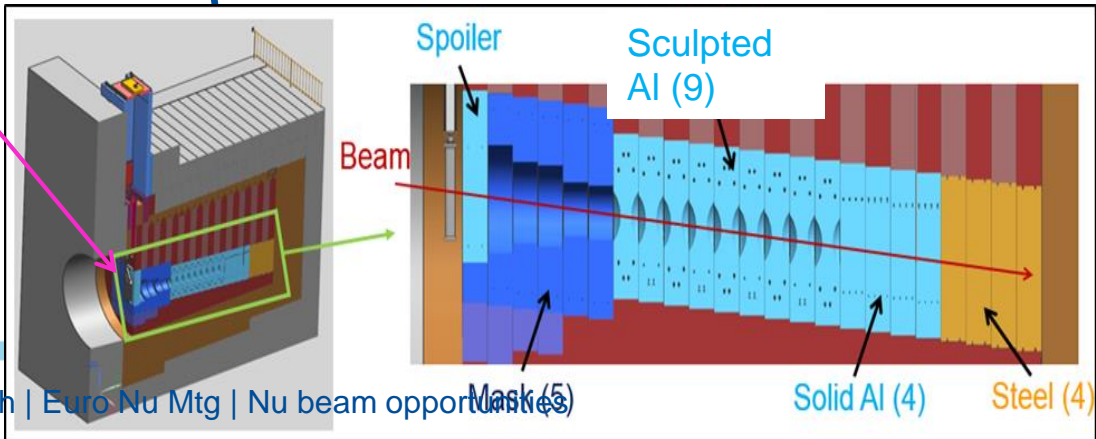
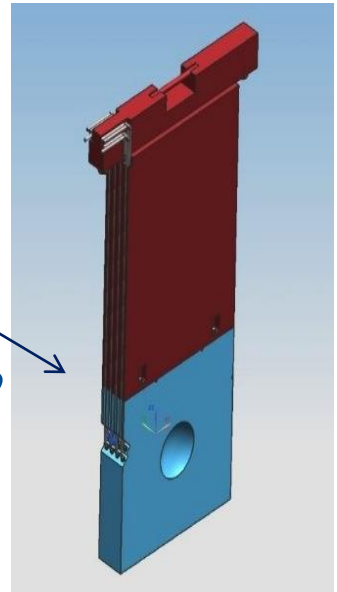
The Absorber is designed for 2.4 MW

Absorber Cooling  
 Core: water-cooled  
 Shielding: forced air-cooled

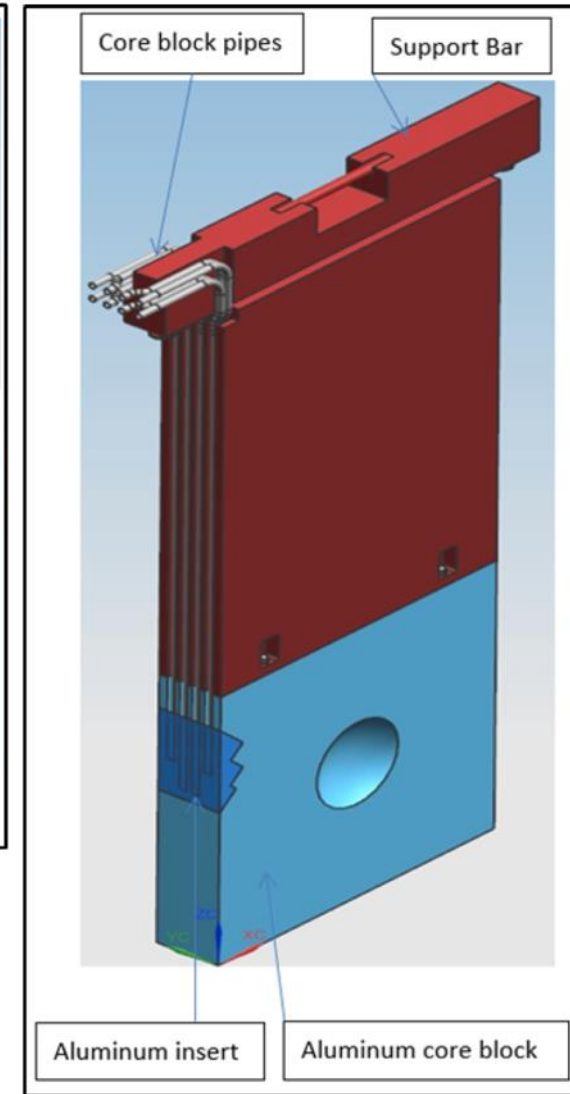
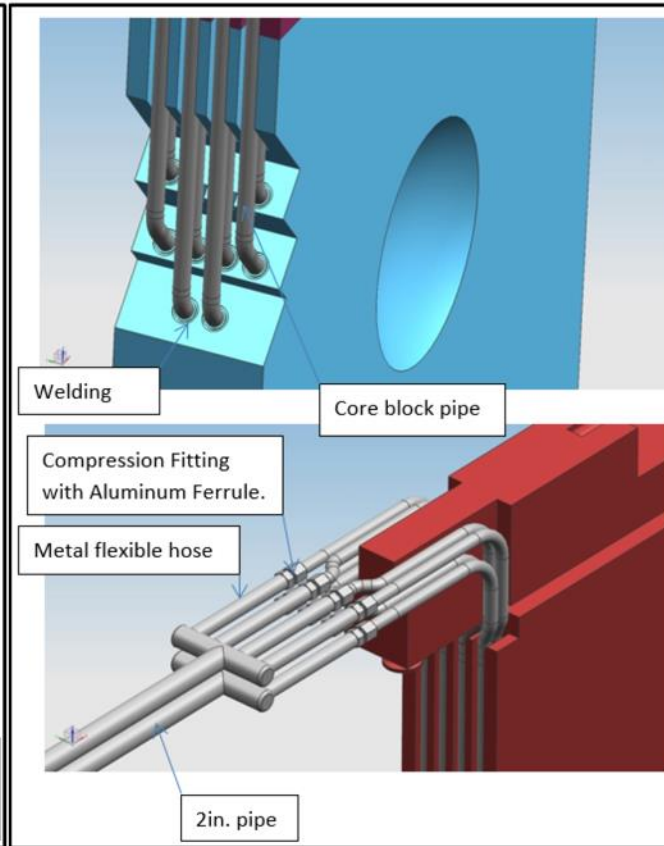
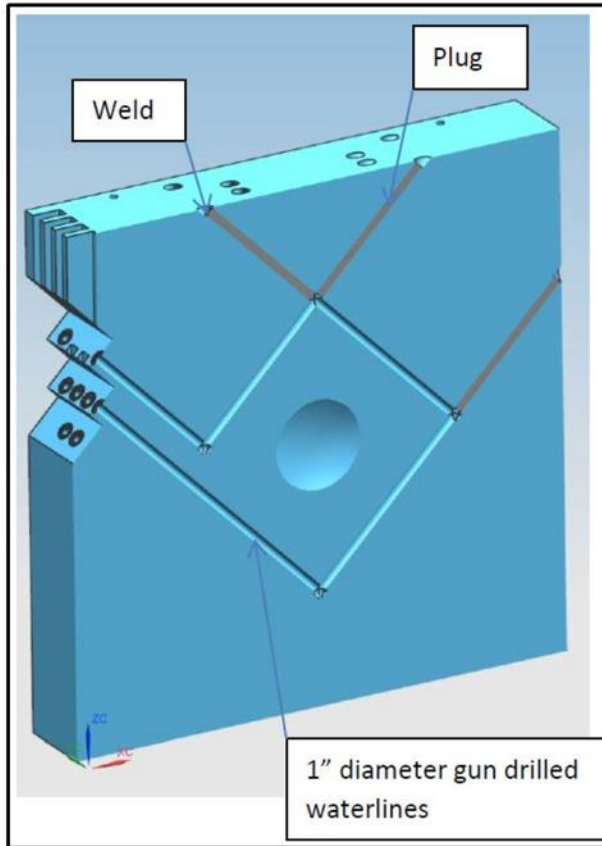
Flexible, modular design



Core blocks replaceable (each 1 ft thick)



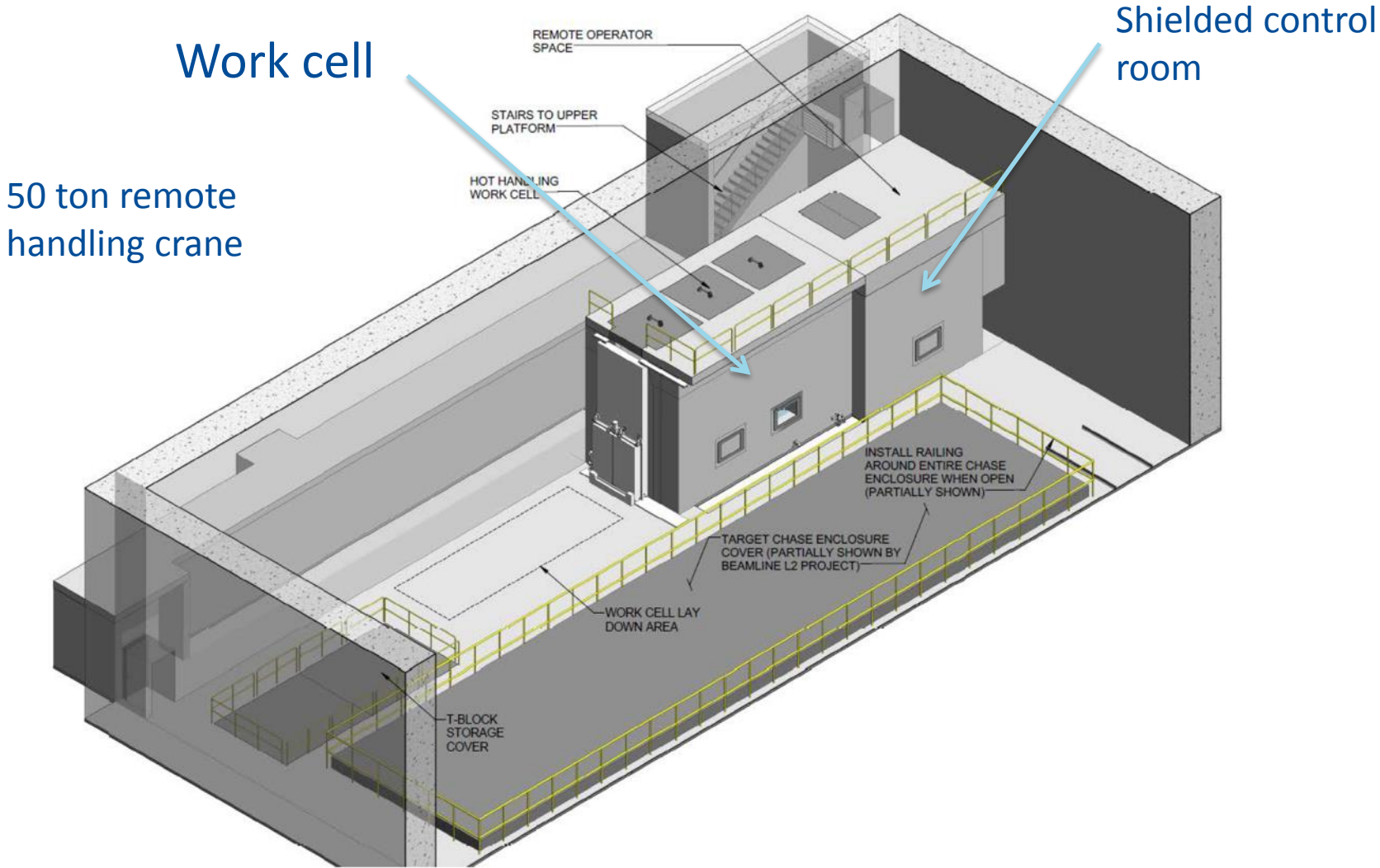
# Absorber core module design



Designed to be life of facility, but replaceable

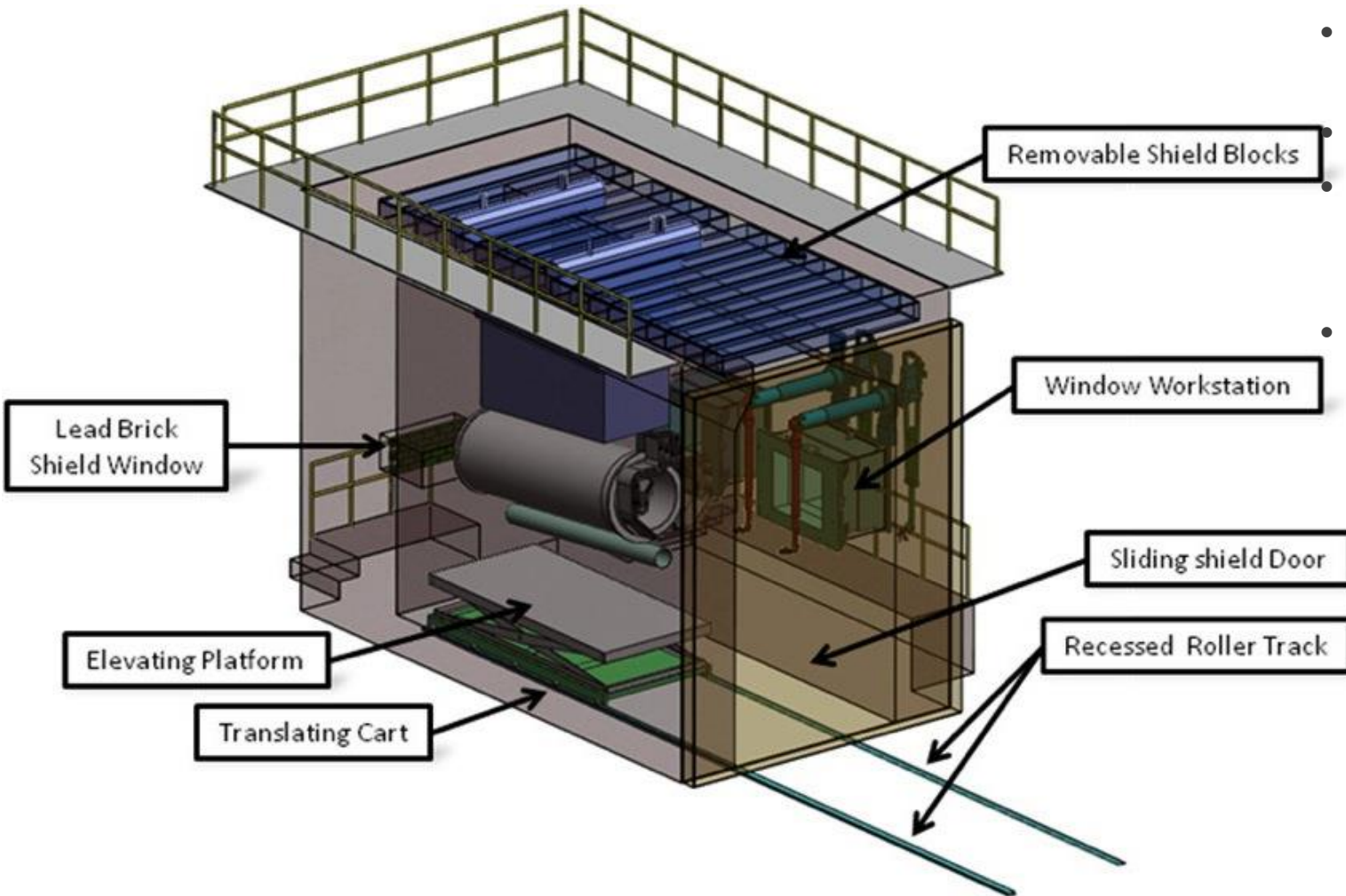
- Redundant water circuits
- Remote handling features

# Remote Handling





# Work-cell Concept



- 3 ft thick concrete walls
- 1 ft thick steel door
- Through-wall manipulator (MSM) station
- For replacement of:
  - Horns
  - Baffle
  - Target
  - Beam Windows



# Remote Handling Equipment

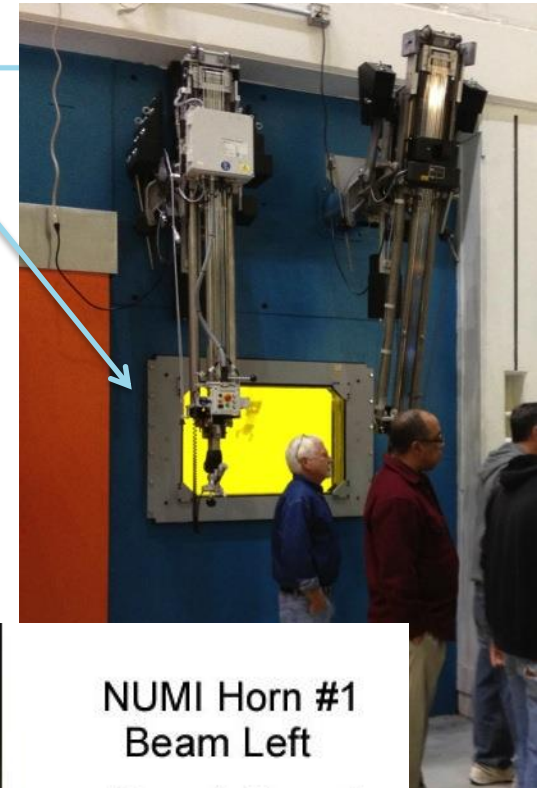


Transport  
Casks

Lead glass windows  
and through wall  
manipulators

Remote  
Viewing

Horn on  
Module



NUMI Horn #1  
Beam Left

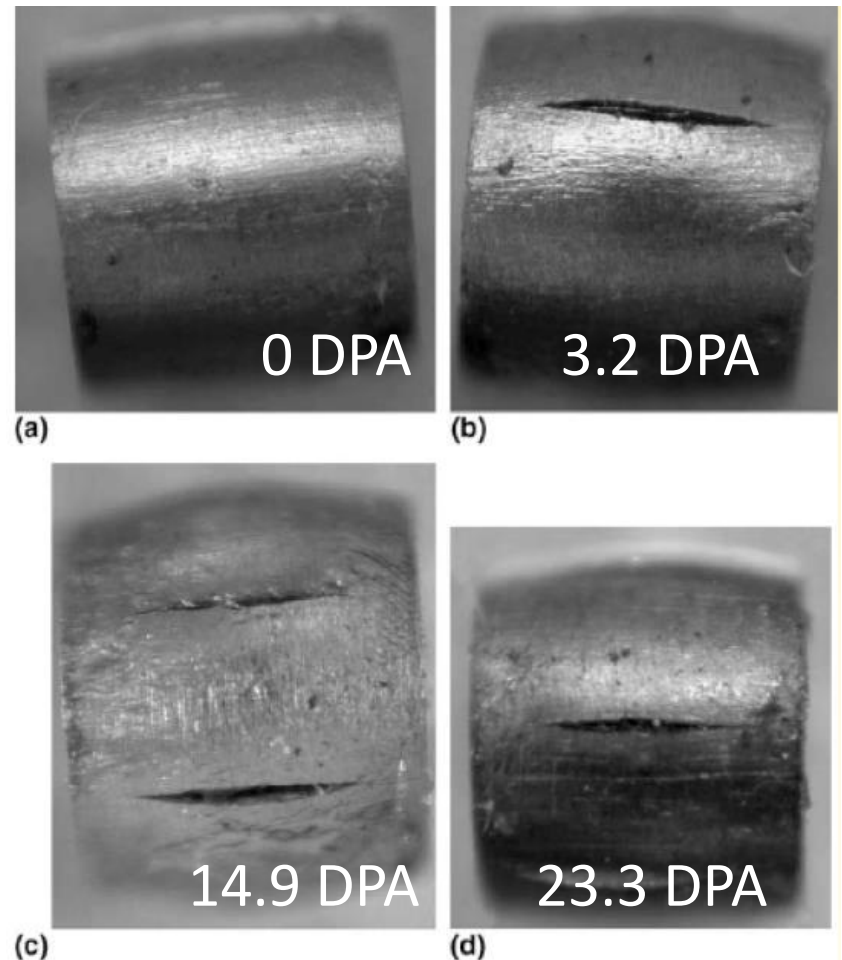
Doserate Doserate  
@ 1 foot On Contact

Point (mr/hour) (mr/hour)

1	70000	N/A
2	70000	N/A
3	80000	N/A

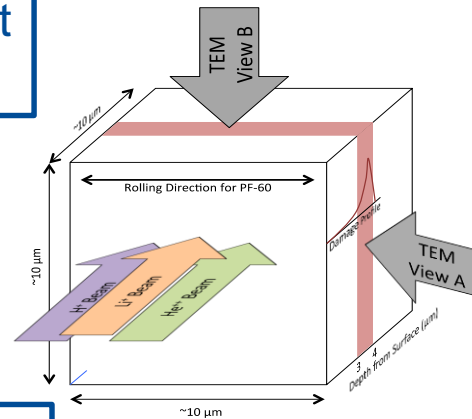
# R&D: Radiation Damage

- Displacements in crystal lattice (expressed as Displacements Per Atom, DPA)
  - Embrittlement
  - Creep
  - Swelling
  - Fracture toughness reduction
  - Thermal/electrical conductivity reduction
  - Coefficient of thermal expansion
  - Modulus of Elasticity
  - Fatigue response
  - Accelerated corrosion
  - Transmutation products
    - H, He gas production can cause void formation and embrittlement (expressed as atomic parts per million per DPA, appm/DPA)
- Very dependent upon material condition and irradiation conditions (e.g. temp, dose rate)

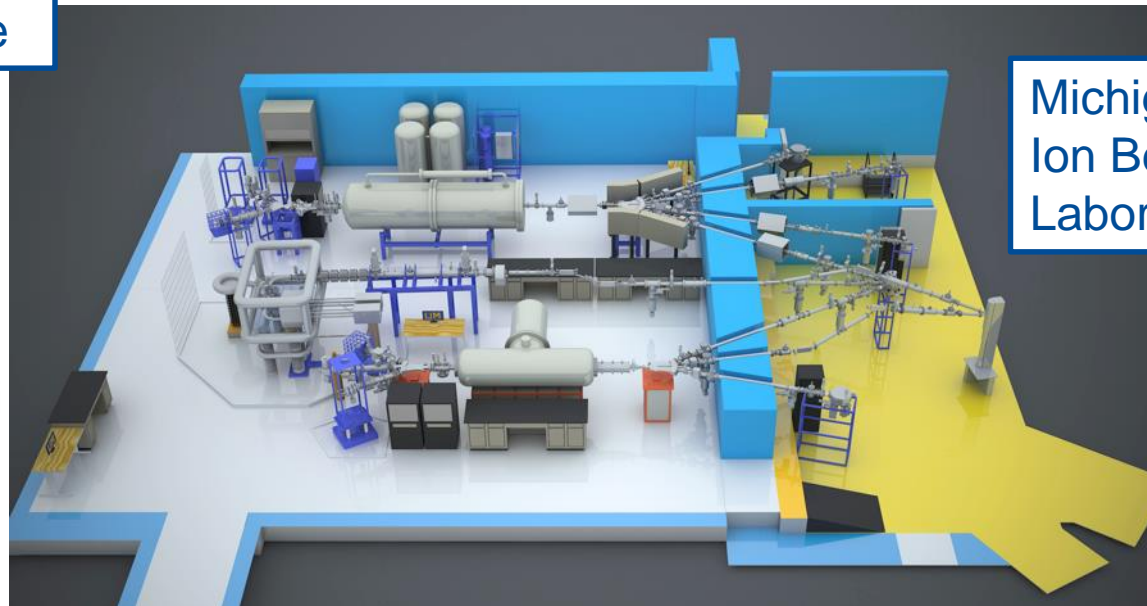
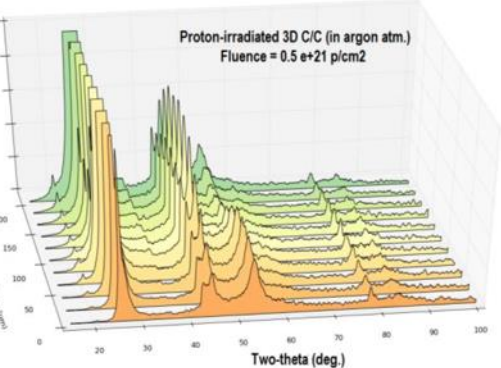
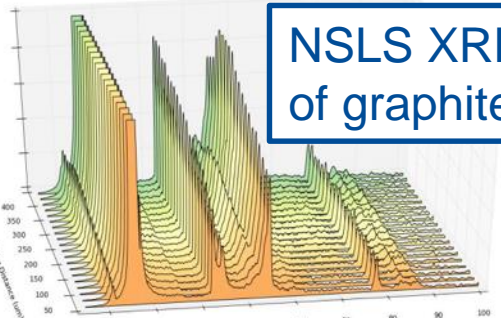


S. A. Malloy, et al., Journal of Nuclear Material, 2005. (LANSCE irradiations)

# Low-energy ion irradiations of graphite to 2 DPA needed



- Current HE proton irradiations of graphite limited to 0.2 DPA
- LE ion irradiations can achieve 10 DPA in 1 day in small volumes
- Looking for partner to conduct studies at dual or triple beam facility in Europe (JANNUS, Saclay)





# R a D I A T E

## Collaboration

### *Radiation Damage In Accelerator Target Environments*

Broad aims are threefold:

[www-radiate.fnal.gov](http://www-radiate.fnal.gov)

- to generate new and useful materials data for application within the **accelerator** and **fission/fusion** communities
- to recruit and develop new scientific and engineering experts who can **cross the boundaries** between these communities
- to initiate and coordinate a **continuing synergy** between research in these communities, benefitting both **proton accelerator applications** in science and industry and **carbon-free energy technologies**







# R a D I A T E

## Collaboration

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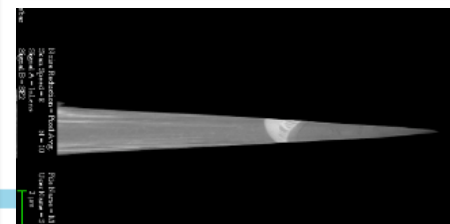
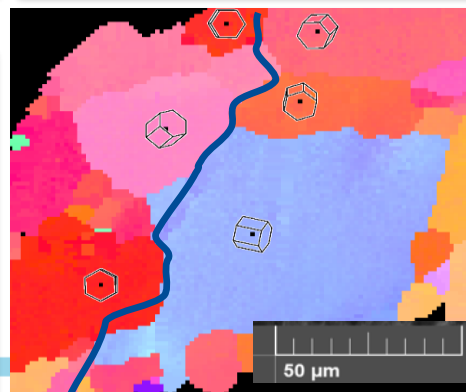
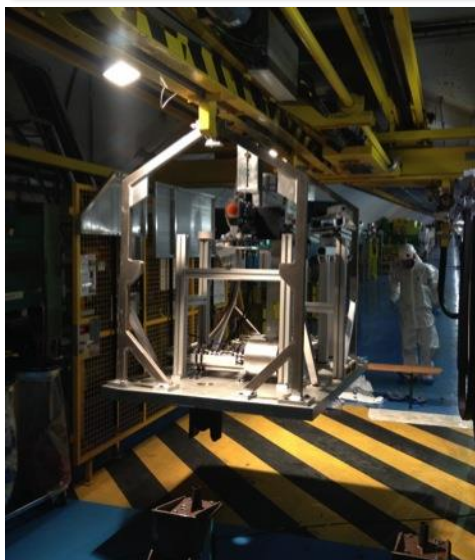
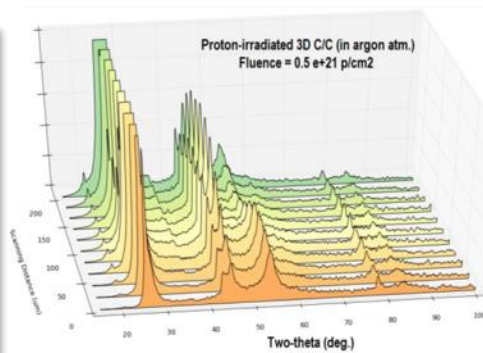
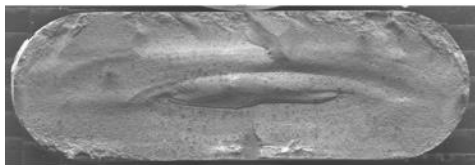
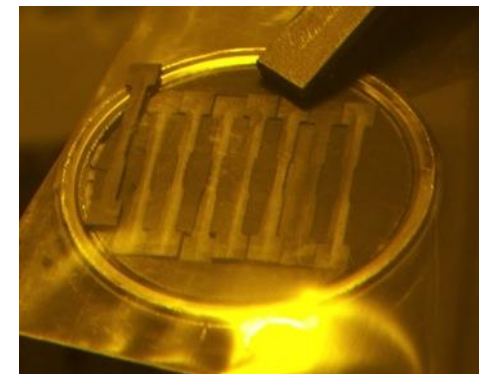


Plans to add CERN and J-PARC/KEK this year!



# RaDIATE Current Activities

- **HE proton irradiations & Post-Irradiation Examinations (PIE)**
  - Many materials of interest from Be to Ir!
- **LE ion irradiations & PIE**
  - Utilize advanced techniques to correlate damage to HE proton regime
- **PIE of spent targets/windows**
- **Thermal Shock studies**
  - HiRadMat beamline at CERN





# Opportunities for collaboration

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## Primary Beam

- dipole & quadrupole magnets
- *corrector magnets*
- *quadrupole power supplies*
- primary beam monitoring (*non-interacting profile monitor*)

## Neutrino Beam

- *primary beam window, baffle, target*
- focusing horns, *horns power supply*
- instrumentation (*hadron monitor*)
- *support modules target/baffle/horns*
- *target chase shield covers and water cooling panels*
- *evaluation of alternative design for inert gas-cooled target chase & corrosion impacts*
- hadron absorber
- remote handling equipment (*lead glass windows, manipulators, etc*)
- *physics, energy deposition, and radiation transport simulations*
- materials R&D (*LE ion irradiation/implantation of graphite*)