

(Low-Power) Analog Design in Scaled Technologies

A. Baschirotto^{1,2}, V. Chironi², G. Cocciolo², S. D'Amico², M. De Matteis², P. Delizia²

¹ *Dept. of Physics "G. Occhialini"*
University of Milano-Bicocca
Milan – Italy

² *Dept. of Innovation Engineering*
University of Salento
Lecce – Italy



Analog Design in ScalTech

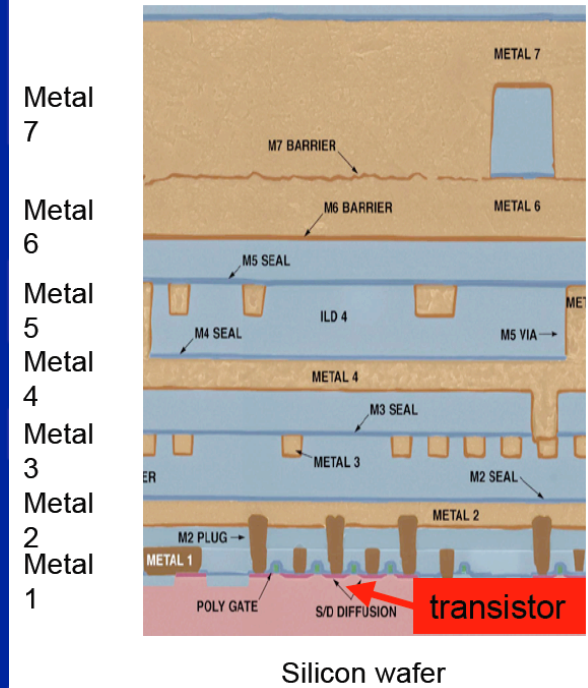
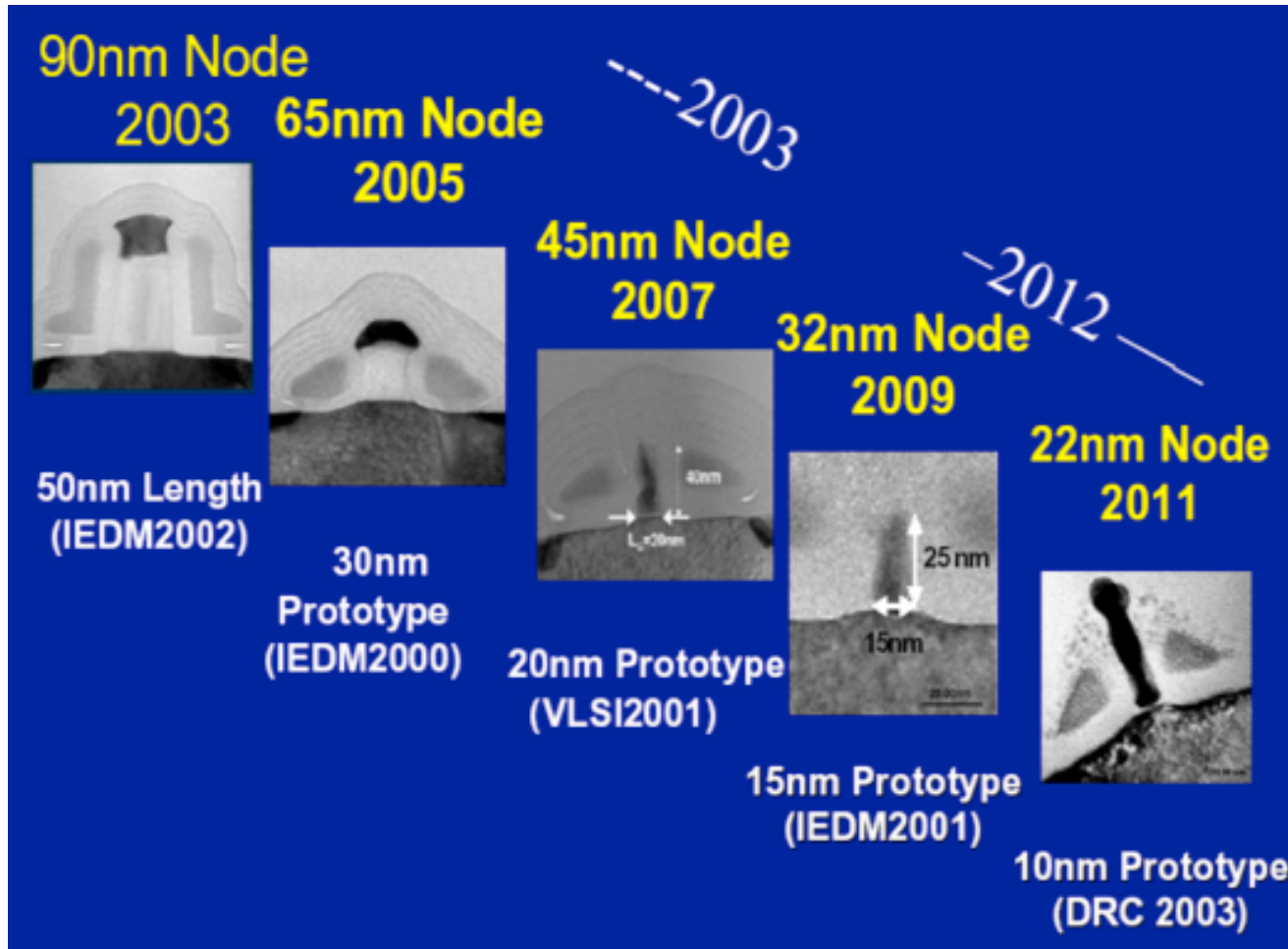
Outline

- CMOS technology scaling trends
 - Power reduction
 - $\{V_{DD}-V_{TH}\}$ reduction
 - Gain reduction
 - V_{TH} variation
- **ScalTech** Analog design
 - **ScalTech** at transistor level
 - Transistor in subthreshold
 - **ScalTech** at circuit level
 - Analog switch
 - Opamp design
 - Basic bandgap design
 - **ScalTech** at system level
 - Analog filter
 - ADC



CMOS Technology scaling

Minimum gate size reduction



ScalTech → LV & LP

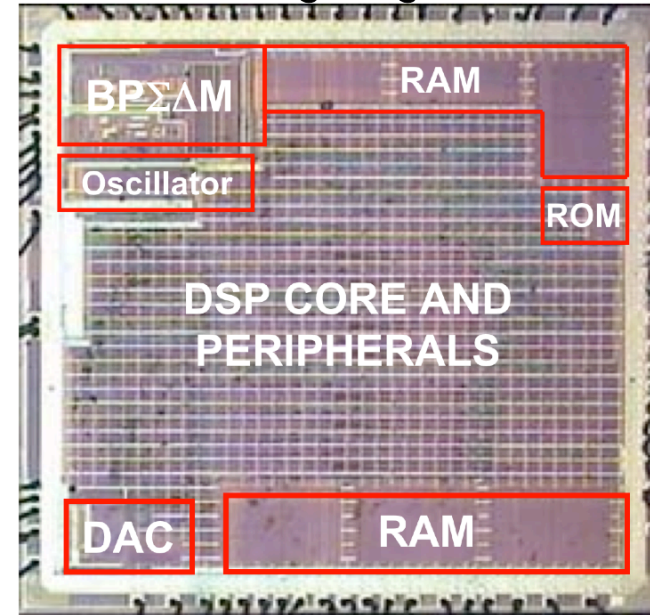


- For CMOS SoC's
 - the larger digital part forces the use of the ScalTech
 - → increased number of digital function for the same die area
 - reduced digital part power consumption
 - Example: FM receiver (JSSC2004)

BiCMOS Fully Analog Solution



CMOS Analog&Digital Solution



ScalTech → LV & LP

Low-Voltage vs. Low-Power



- In **digital circuits**, reducing V_{DD} → power reduction:

$$P_{dig} \approx f \cdot C \cdot V_{DD}^2$$

- In **analog circuits**, with thermal noise limitation

- Maximum output swing: $SW = [V_{DD} - 2 \cdot V_{sat}]$
- The analog power consumption $P_{an} = \beta \cdot I \cdot V_{DD}$ $I = P_{an} / (\beta \cdot V_{DD})$
- The thermal noise is kT/C -limited & $\approx 1/I$: $N = \alpha / I$

$$DR = \frac{[V_{DD} - 2 \cdot V_{sat}]^2}{\alpha / I} = [V_{DD} - 2 \cdot V_{sat}]^2 \frac{P_{an}}{\alpha \cdot \beta \cdot V_{DD}}$$

- For a given DR

$$P_{an} = \frac{DR \cdot \alpha \cdot \beta \cdot V_{DD}}{[V_{DD} - 2 \cdot V_{sat}]^2} \propto \frac{DR}{V_{DD}}$$

- → P_{an} increases for V_{DD} decreasing

CMOS Technology scaling

Parameter of the digital NFET in IBM CMOS *



Node	Nm	250	180	130	90	65	↓
L_{GATE}	Nm	180	130	92	63	43	
$t_{OX(inv.)}$	Nm	6.2	4.45	3.12	2.2	1.8	↓
Peak g_m	$\mu S/\mu m$	335	500	720	1060	1400	↑
g_{ds}^{**}	$\mu S/\mu m$	22	40	65	100	230	↑↑
g_m/g_{ds}	-	15.2	12.5	11.1	10.6	6.1	↓
V_{DD}	V	2.5	1.8	1.5	1.2	1	↓↓
V_{TH}	V	0.44	0.43	0.34	0.36	0.24	↓
f_T	GHz	35	53	94	140	210*	↑↑

1

2

3

- The above trends affects:
 - Analog block **functionality**
 - Analog block **performance**

- * projected
- ** at peak g_m

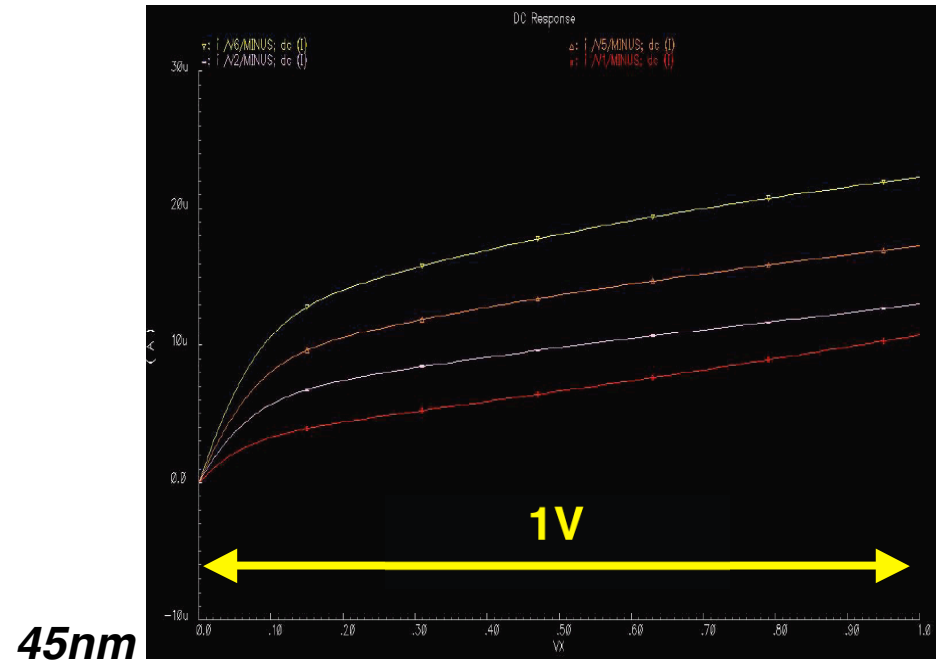
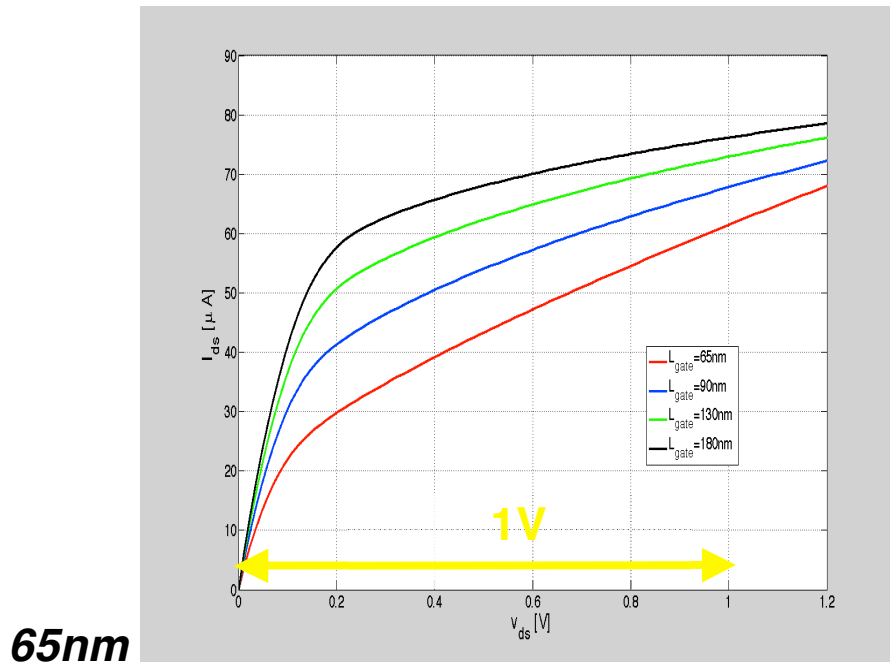
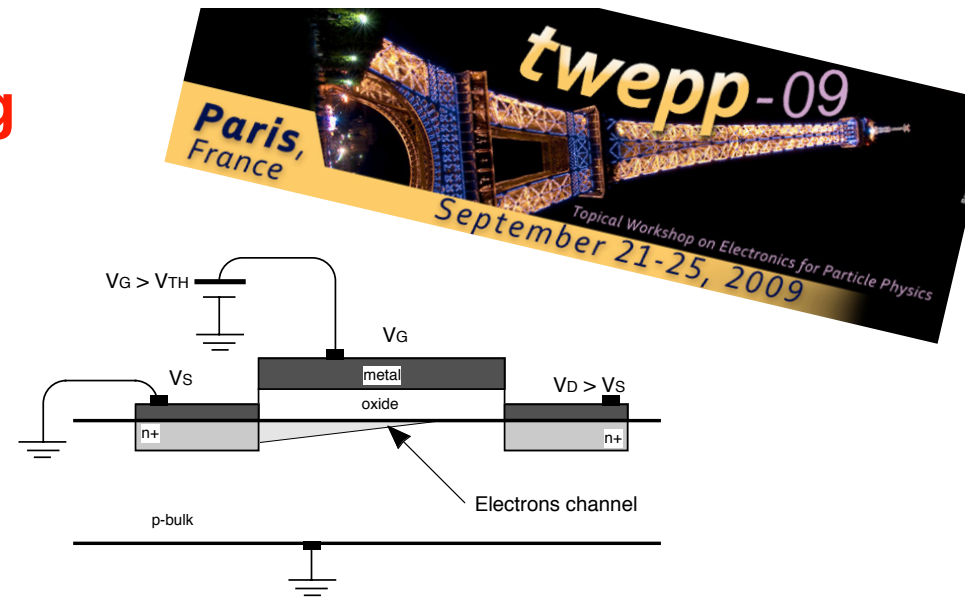
* Pekarik@CICC2004

CMOS Technology scaling

MOS in Saturation region

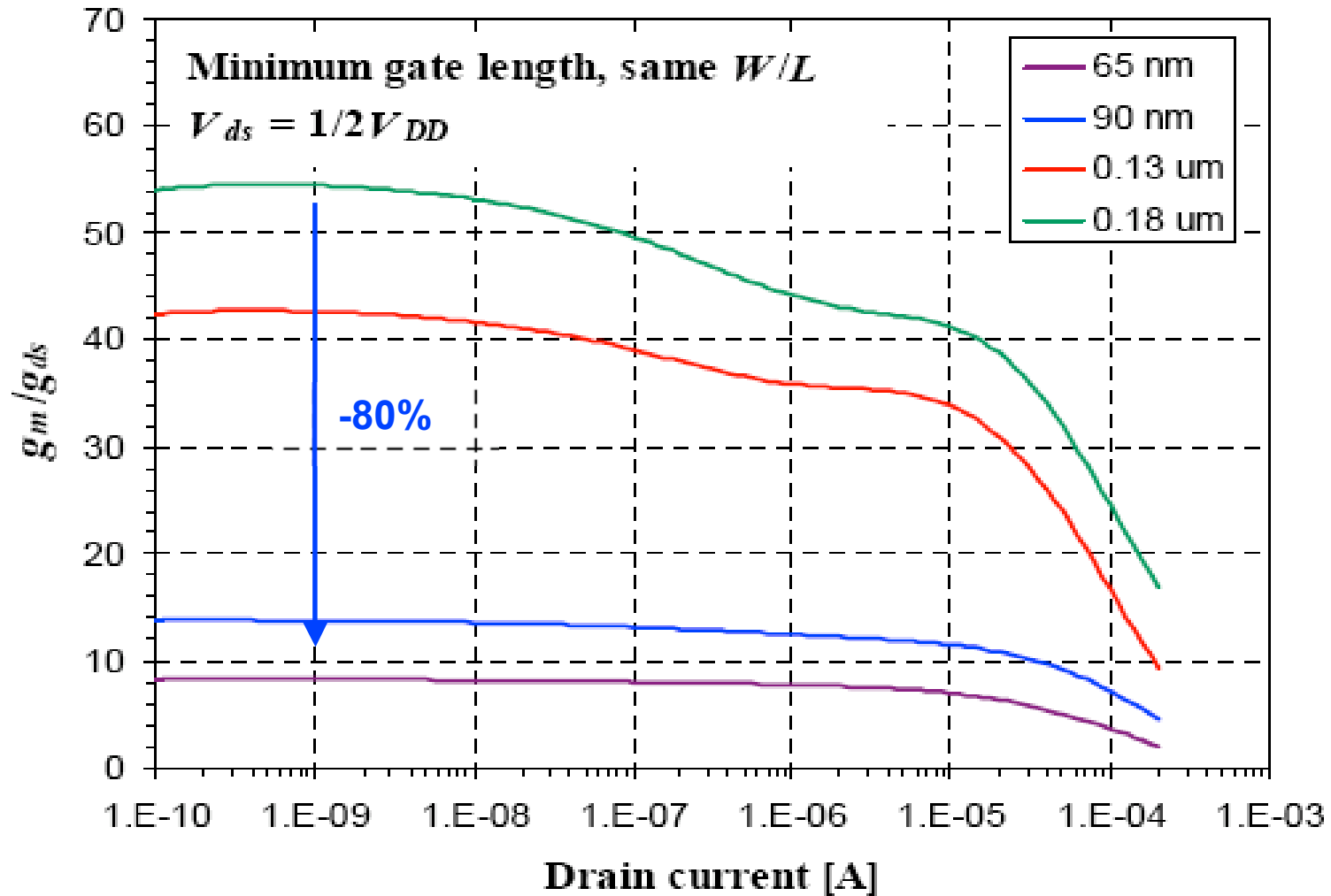
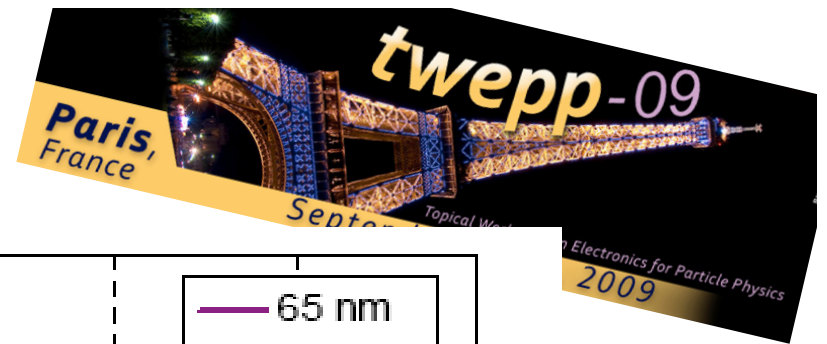
$$I_D = \frac{1}{2} \cdot \mu \cdot C_{ox} \cdot \frac{W}{L} \cdot (V_{GS} - V_{TH})^2$$

- $V_{GS} > V_{TH}$
 - V_{DD} is decreasing slower than V_{TH}
 - V_{GS} is approaching V_{DD}
- Output impedance is decreasing



CMOS Technology Scaling

Intrinsic gain reduction *



* Trond Ytterdal "Analog Circuit Design in Nanoscale CMOS Technologies", 2006

CMOS Technology scaling

$\{V_{DD} - V_{TH}\}$ Reduction: Switch functionality



- The passgate operation

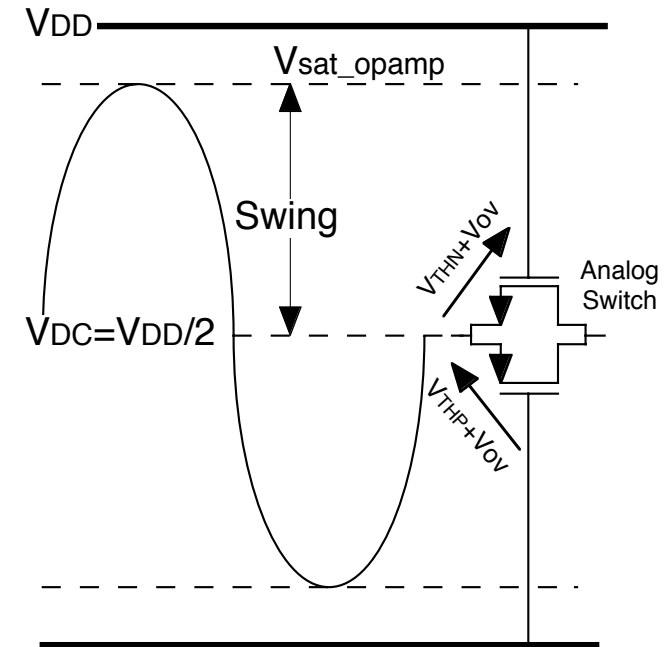
- $\rightarrow V_{DDmin_STD}$

- Problems at $V_{DD}/2$

$$V_{DDmin_STD} > V_{THN}(V_{DD}/2) + V_{ov} + V_{THP}(V_{DD}/2) + V_{ov}$$

$$V_{DDmin_STD} > 2 \cdot V_{TH} + 2 \cdot V_{ov}$$

- $\rightarrow V_{DDmin_STD}$ is technology dependent



CMOS Technology scaling

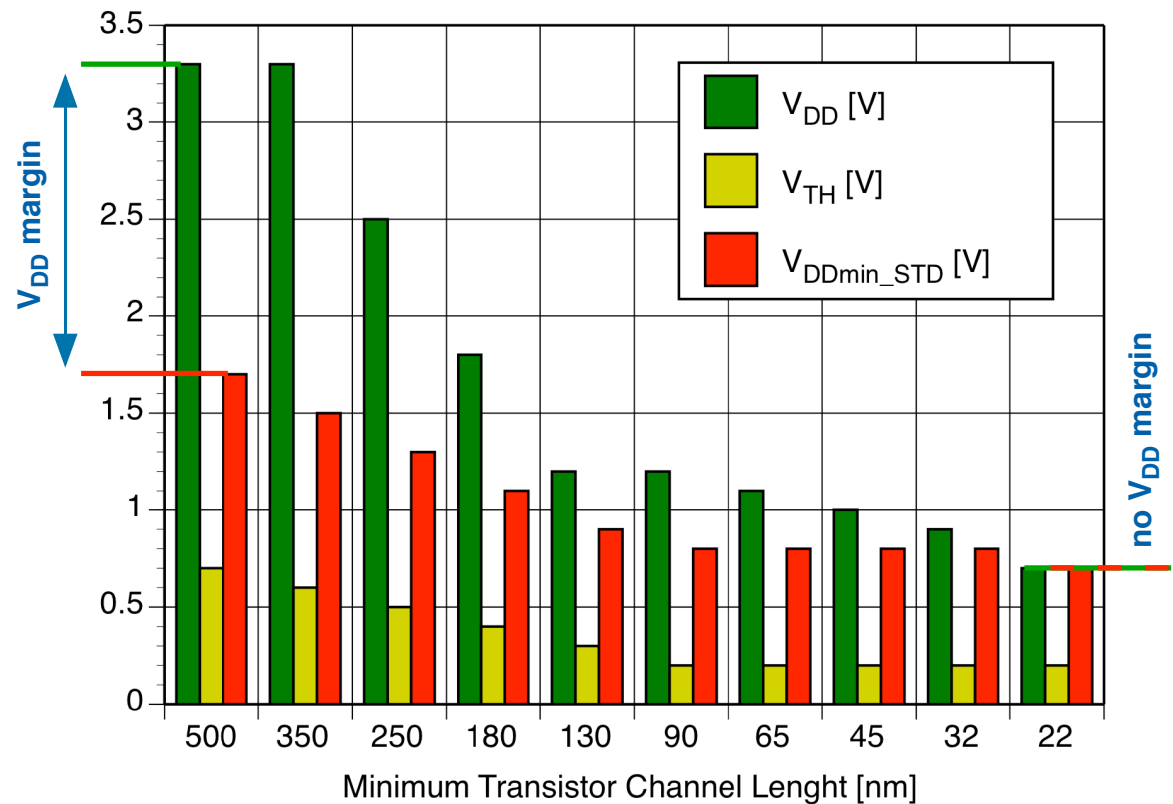
$\{V_{DD} - V_{TH}\}$ Reduction: Switch functionality



$$V_{DDmin_STD} > 2 \cdot V_{TH} + 2 \cdot V_{ov}$$

- The reduced distance $\{V_{DD} - V_{TH}\}$ has impact on analog blocks

- → Lower overdrive ($V_{GS} - V_{TH}$)
- → Lower linearity
 - → Performance loss
- → Lower linearity
 - → Critical Functionality
- Analog switch will be possible until 22nm node



CMOS Technology scaling

V_{TH} deviations



- In **ScalTech** V_{TH} strongly changes
 - Statistical variation
 - Technology & Temperature spread
 - Design
 - Mismatch
 - Design & Layout
 - Systematic variation
 - Short & Narrow channel effects (W&L effects)
 - → Design
 - Shallow Trench Insulator (STI) effects
 - → Layout

CMOS Technology scaling

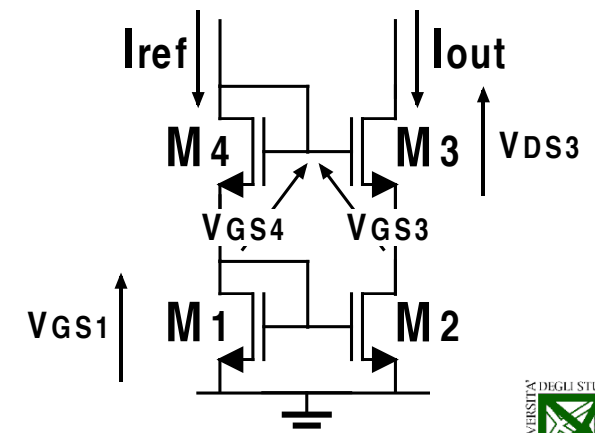
MOS in Saturation region



- Technological Parameter Variation
 - 65nm CMOS Technology
 - $W = 650\text{nm}$ $L=65\text{nm}$
 - $V_{GS}=730\text{mV}$; $V_{DS}=1.2\text{V}$

	Nominal			Fast			Slow		
	-40°C	27°C	120°C	-40°C	27°C	120°C	-40°C	27°C	120°C
$V_{TH} [mV]$	584	547	496	510	475	425	646	606	552
$g_{ds} [\mu A/V]$	34.4	34.1	34.1	50.9	49.2	47.4	19.6	21.0	22.5
$g_m [\mu A/V]$	548	486	432	667	583	505	392	370	348
g_m/g_{ds}	15.9	14.3	12.7	13.1	11.8	10.6	20	17.6	15.5

- A cascode current mirror requires for the two cascode diodes
 - $\rightarrow (2 \cdot V_{GS}) > (2 \cdot V_{TH}) \geq (1.2\text{V})$ in the worst case
 - \rightarrow No cascode current mirror in a safe design



CMOS Technology scaling

V_{TH} Mismatch



$$\sigma_{\Delta VT} = \frac{A_{VT}}{\sqrt{W \cdot L}}$$

$$A_{VT} = \gamma \cdot T_{ox}$$

- “1mV· μm x nm T_{ox} ”

- **For a given (W·L)**

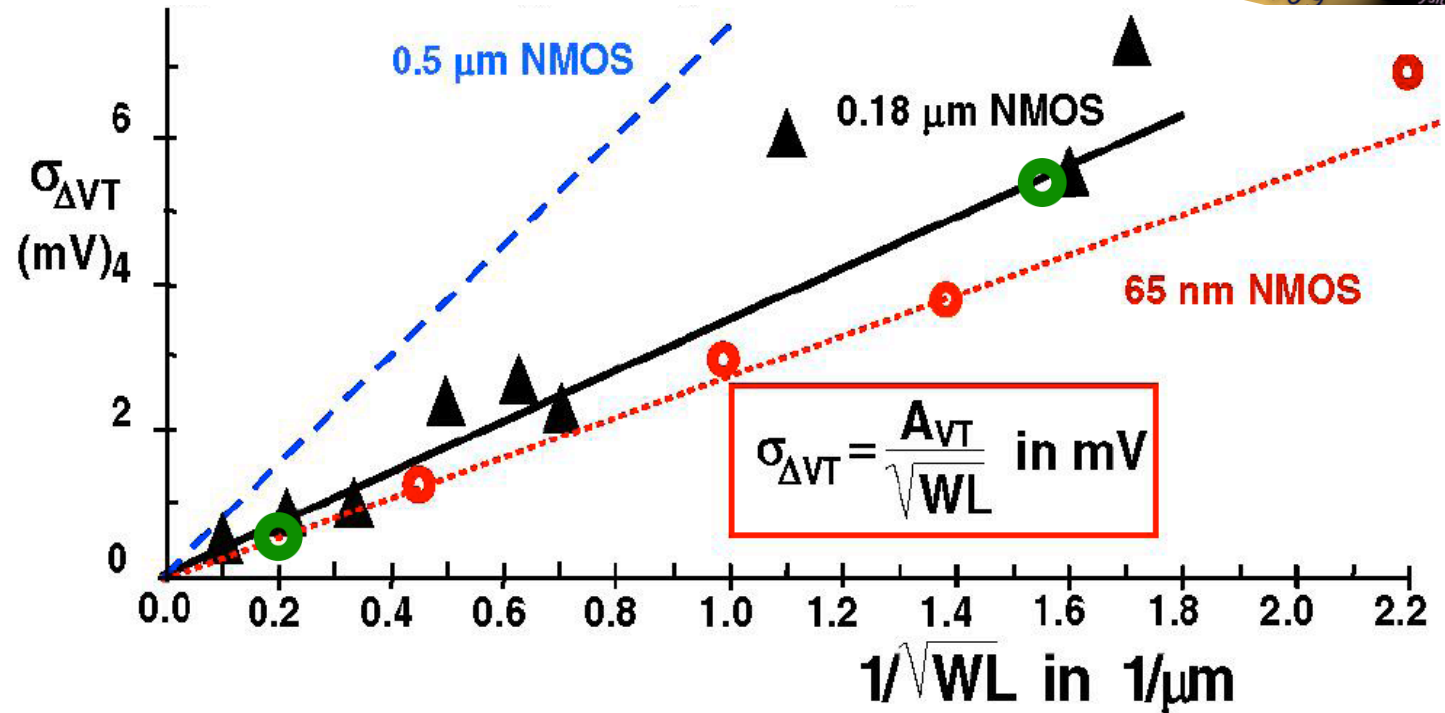
- → **ScalTech** give better matching

- **For a given (W/L)**

$$(W \cdot L)_{180\text{nm}} \approx 0.13 \cdot (W \cdot L)_{65\text{nm}} \quad \rightarrow \quad \frac{1}{(\sqrt{W \cdot L})_{180\text{nm}}} = \frac{7.6}{(\sqrt{W \cdot L})_{65\text{nm}}}$$

- → **ScalTech** give better matching

- **ScalTech matched-limited** circuits (ADC) requires lower power

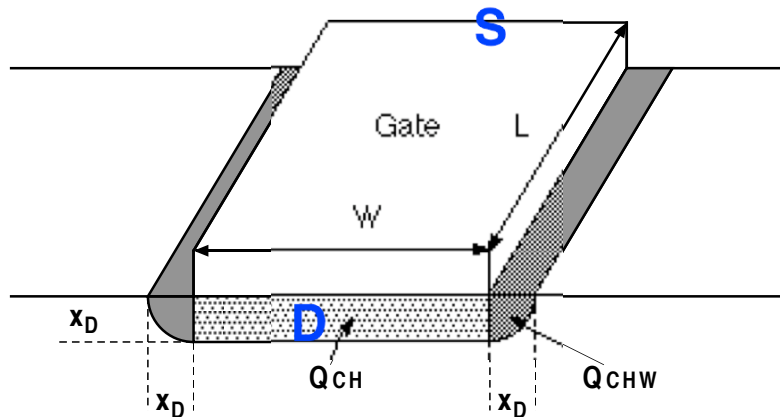


CMOS Technology scaling

V_{TH} Variation – Narrow & Short Channel Effects

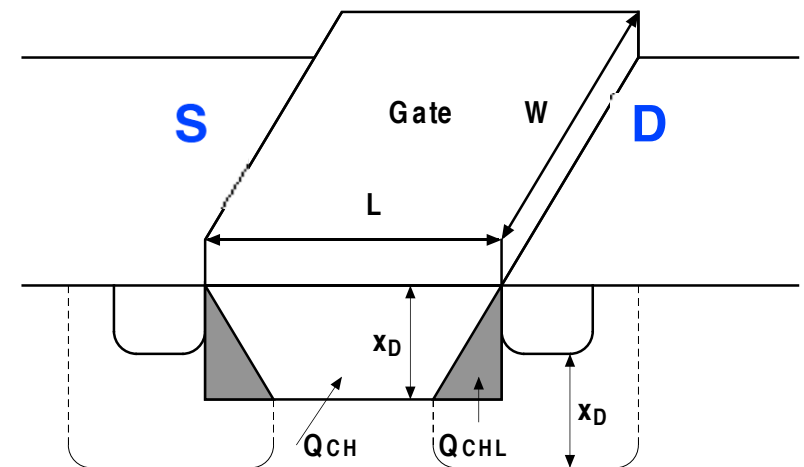


- The depletion layer is not limited to the charge in the area under the gate (Q_{CH})



- For **large W** , Q_{CHW} is negligible
- For **narrow W** , Q_{CHW} becomes important !!!
 - $\rightarrow V_{TH}$ increases

- The depletion layer under the gate includes all the charge from S to D
- At S&D, part of the charge (Q_{CHL}) is not directly controlled by G but it depends on S&D



- For **short L** , Q_{CHL} has not to be included in the calculation of V_T
 - $\rightarrow V_{TH}$ reduces

CMOS Technology scaling

V_{TH} Variation - Velocity saturation



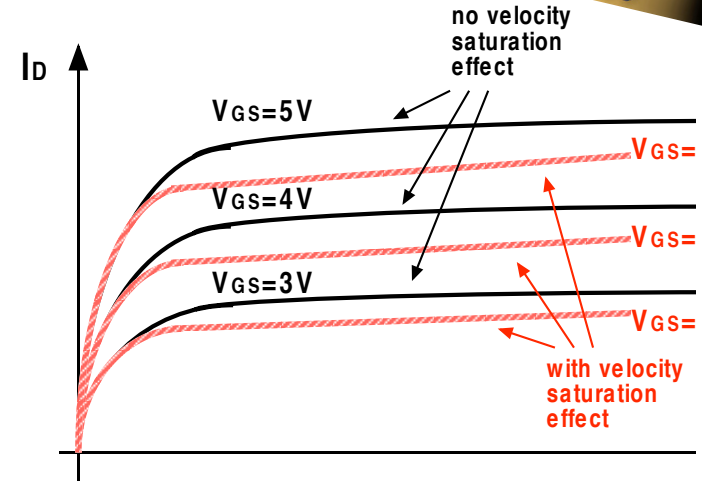
- For **low** electric field (ϵ)
 - the velocity increases proportionally

$$\mu_0 = \frac{v_{sat}}{\epsilon_{crit}}$$

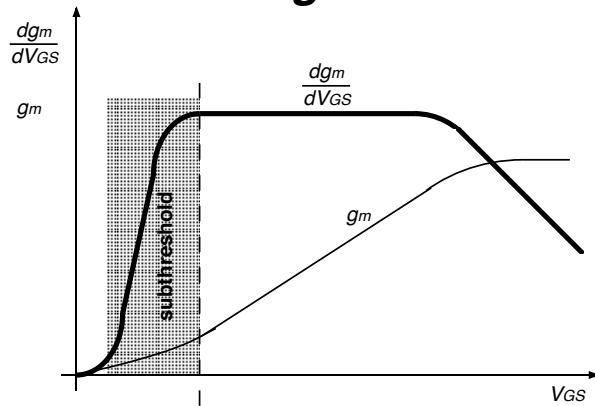
- For **large** electric field (i.e. **Small L**)
 - the velocity saturates to v_{sat} ($\approx 10^5$ m/s)

$$I_D = W \cdot Q_m \cdot v_{sat} = W \cdot C_{ox} \cdot (V_{GS} - V_{TH}) \cdot v_{sat}$$

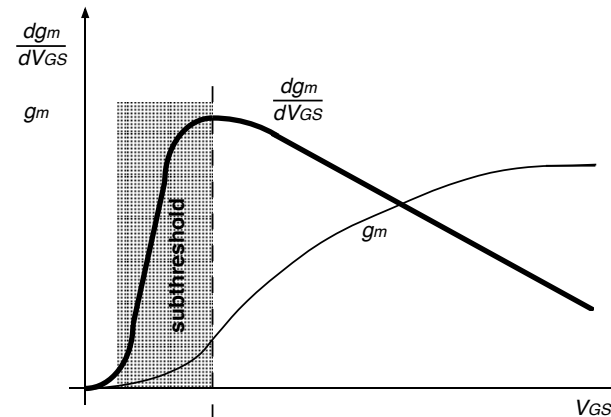
$$g_m = \frac{\partial I_D}{\partial (V_{GS} - V_{TH})} \cong W \cdot C_{ox} \cdot v_{sat}$$



Large L



Small L

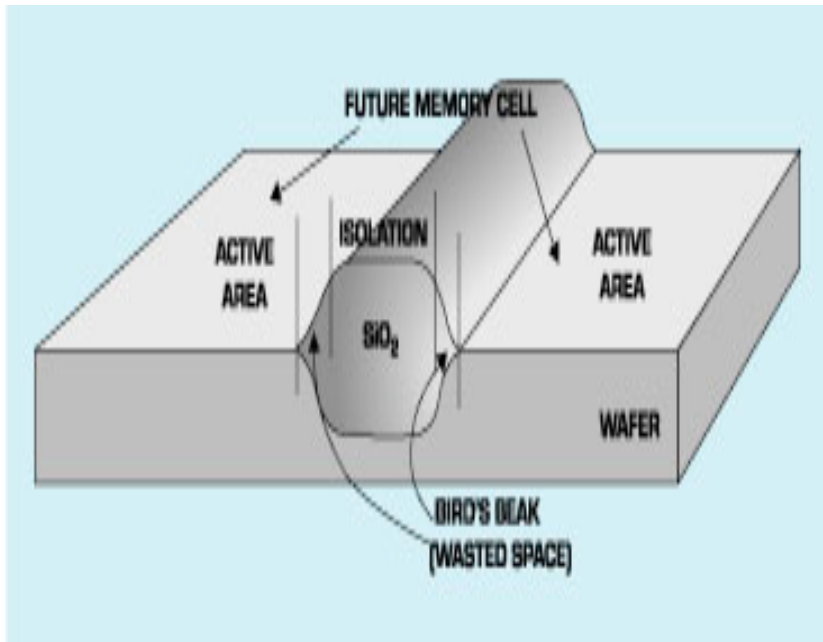


CMOS Technology scaling

Shallow Trench Isolation (STI)

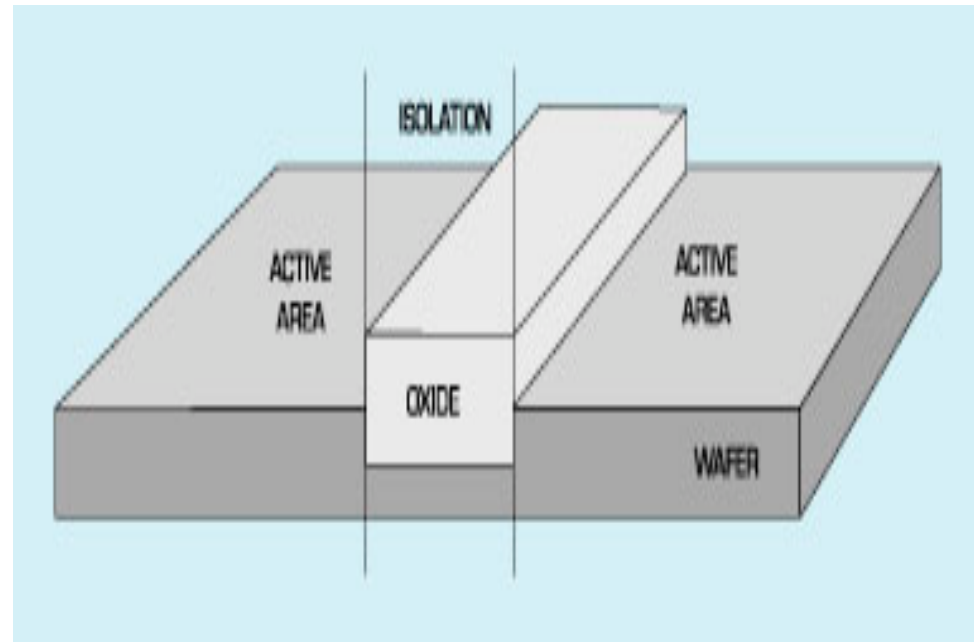


- STI electronically isolates microstructures in semiconductors devices
 - STI is smaller than LOCOS → STI replaces LOCOS
 - → structure density can be maximized



Isolation using LOCOS process

The "bird's beak" regions are wasted space



Isolation using STI process

The raised oxide profile will subsequently be nearly flattened by CMP

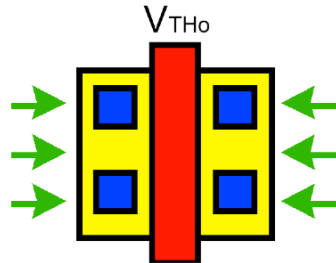
CMOS Technology scaling

Shallow Trench Isolation (STI) - Simulation issues

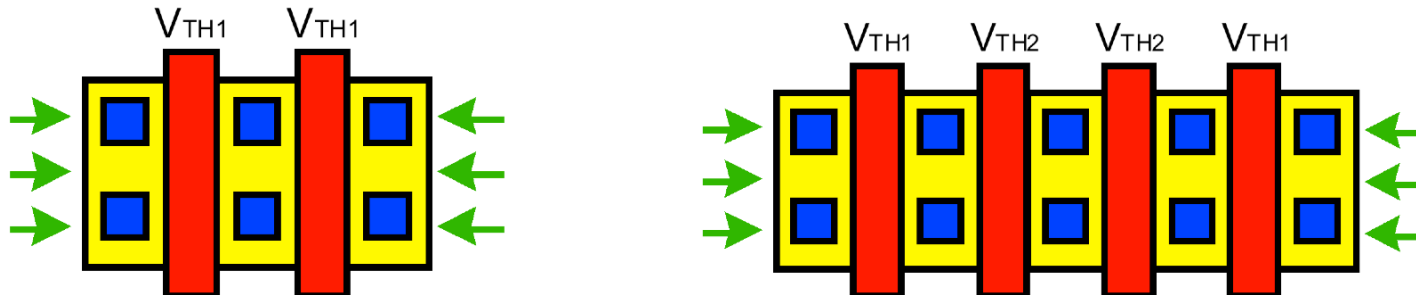


- Technology models are extracted from the unitary transistor

- Both sides are affected by STI



- Stacked transistors may have different V_{TH}



- “Internal” devices do not see STI and are **well matched** (same V_{TH2})
 - Good for current mirrors (current steering DAC)
- BUT they are not modeled (post-layout in some Design Kits)
 - ➔ For matched devices (current mirror, etc..) use external dummy (shield) devices
 - Matched but Unknown V_{TH} before layout

Analog Design in ScalTech

Outline

- CMOS technology scaling trends
 - Power reduction
 - $\{V_{DD}-V_{TH}\}$ reduction
 - Gain reduction
 - V_{TH} variation
- **ScalTech** Analog design
 - **ScalTech** at transistor level
 - Transistor in subthreshold
 - **ScalTech** at circuit level
 - Analog switch
 - Opamp design
 - Basic bandgap design
 - **ScalTech** at system level
 - Analog filter
 - ADC

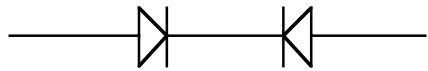


CMOS Technology scaling

MOS in Subthreshold

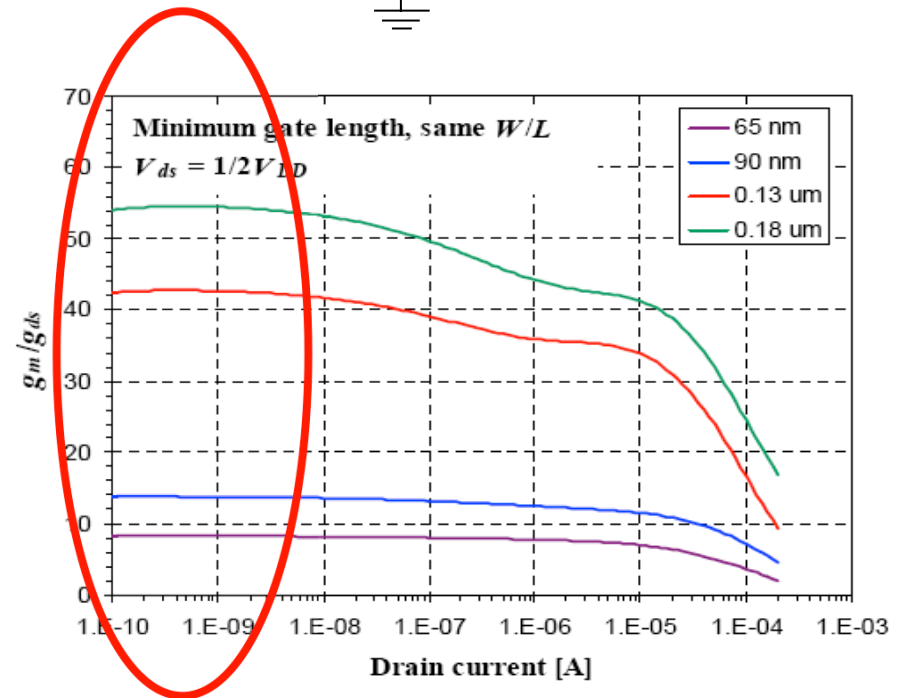
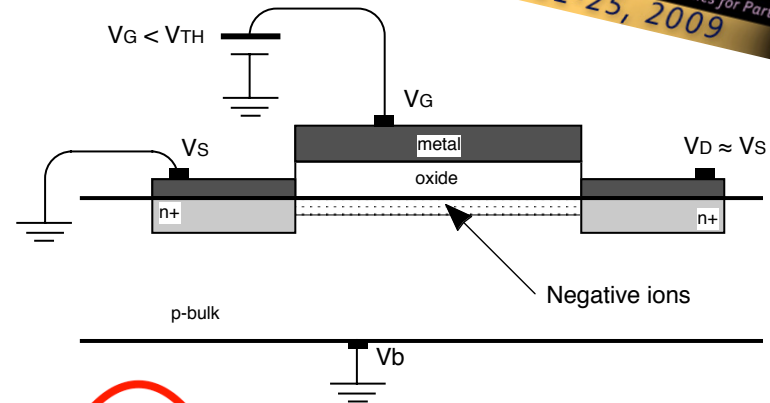
$$V_{GS} \approx V_{TH}$$

- The structure is equivalent to



$$I_D = I_{D0} \cdot e^{q \cdot V_{GS} / n \cdot k \cdot T} \cdot e^{-q \cdot V_{BS} / n \cdot k \cdot T} \cdot \left[1 - e^{-q \cdot V_{BS} / k \cdot T} \right]$$

- ☺ Minimum V_{OV}
- ☺ Small gate capacitance
- ☺ Large g_m/I_D ratio
- ☺ Large voltage gain
 - ☹ Large drain current mismatch
 - ➔ (input offset)
 - ☹ Large output noise current for a given I_D
 - ☹ Low speed, $f_T \cong \frac{\mu \cdot V_T}{2 \cdot \pi \cdot L^2}$



CMOS Technology scaling

MOS in Subthreshold



- Diode connected transistor
 - $I_D = 60\mu\text{A}$ & $L = 200\text{nm}$

W [μm]	V_{TH} [mV]	V_{GS} [mV]	g_m [mA/V]	g_{ds} [$\mu\text{A/V}$]	r_{ds} [k Ω]	A_o
5	506	556	0,75	27,1	36,9	27,68
10	506	509	0,896	32,5	30,8	27,57
30	506	446	1,12	40,8	24,5	27,45
50	506	421	1,21	44,2	22,6	27,38
70	506	406	1,27	46,2	21,6	27,49
90	506	395	1,31	47,6	21,0	27,52
120	506	382	1,35	49	20,4	27,55
150	506	373	1,39	50	20,0	27,80

- For a given current
 - Larger is V_{GS} (closer to V_{TH}) $\leftarrow \rightarrow$ Smaller is W
 - Lower is g_m
 - Larger is g_{ds}
 - The gain is constant

- \rightarrow For input stage a large device with low V_{GS} is OK \implies Large g_m
- \rightarrow For output stage a small device with large V_{GS} is OK \implies Low g_{ds}

CMOS Technology scaling

V_{TH} Mismatch: Strong Inv. Vs. Weak Inv. *



TABLE II
THRESHOLD VOLTAGE MISMATCH STANDARD DEVIATIONS IN STRONG INVERSION ($\sigma_{\Delta V_t}$) AND SUBTHRESHOLD V_{gs} MISMATCH ($\sigma_{\Delta V_{gs}}$ at $I_d = 10 \text{ pA}/(W/L)$) AND THE CORRELATIONS BETWEEN THE MISMATCH OBSERVATIONS FOR A RANGE OF TRANSISTOR DIMENSIONS

drawn_W (μm)	drawn_L (μm)	$\sigma_{\Delta V_t}$ (strong inversion) (mV)	$\sigma_{\Delta V_{gs}}$ @ $[I_d=10\text{pA}/(W/L)]$ (mV)	Correlation factor R^2
10	4	0.7	2.1	0.07
2	10	1.1	3.0	0.05
10	1	1.7	4.5	0.03
0.4	10	2.5	5.1	0.24
2	1	5.4	10	
0.32	4	4.0	6.6	
2	0.2	12	27	
0.4	1	8.9	12	
0.4	0.24	23	38	
0.32	0.2	27	44	

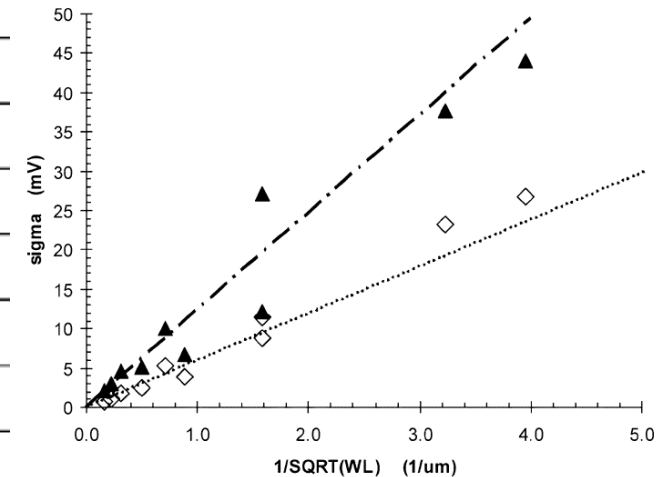


Fig. 12. Mismatch area scaling graph. Diamonds: strong inversion (linear region) V_t mismatch. Triangles: subthreshold V_{gs} mismatch (at $10 \text{ pA}/\text{square}$). The $6 \text{ mV}\mu\text{m}$ and $12.5 \text{ mV}\mu\text{m}$ lines are estimates for the corresponding area scaling factors for the strong and weak inversion mismatch standard deviations, respectively.

* Pineda de Gyvez, Tuinhout, "Threshold Voltage Mismatch and Intra-Die Leakage Current in Digital CMOS Circuits", IEEE JSSC Jan. 2004

Analog Design in ScalTech

Outline

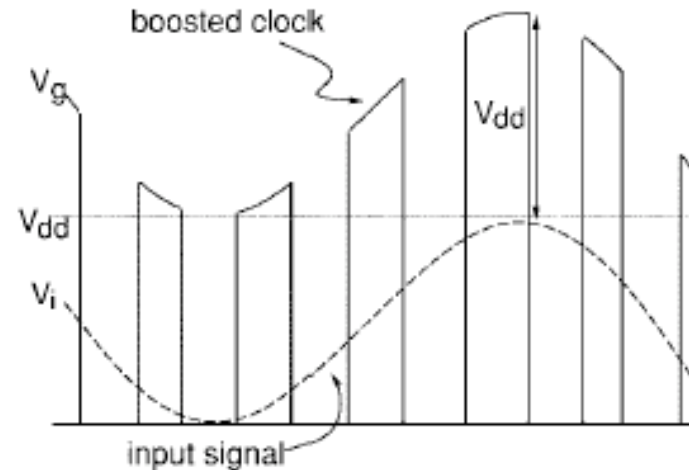
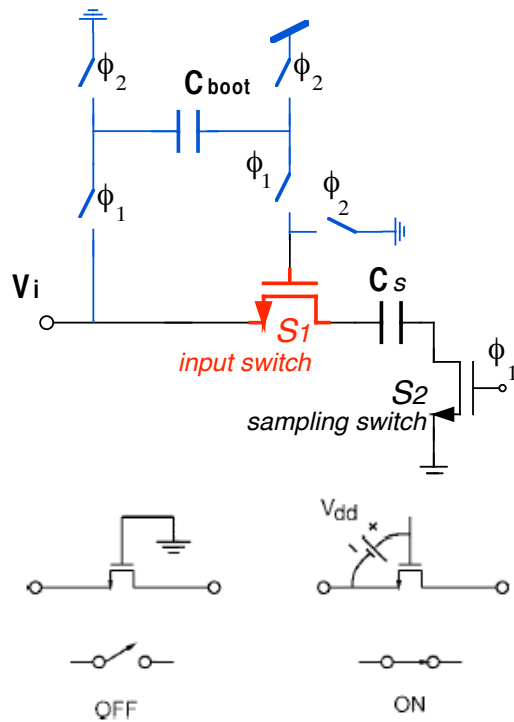
- CMOS technology scaling trends
 - Power reduction
 - $\{V_{DD}-V_{TH}\}$ reduction
 - Gain reduction
 - V_{TH} variation
- **ScalTech** Analog design
 - **ScalTech** at transistor level
 - Transistor in subthreshold
 - **ScalTech** at circuit level
 - Analog switch
 - Opamp design
 - Basic bandgap design
 - **ScalTech** at system level
 - Analog filter
 - ADC



ScalTech Analog Switch

Bootstrap switch

- A charge pump enable switch operation
 - The switch operates with a fixed $V_{ov}=V_{DD}$
 - → the R_{on} is constant for all the swing
 - The gate voltage can go higher than the supply

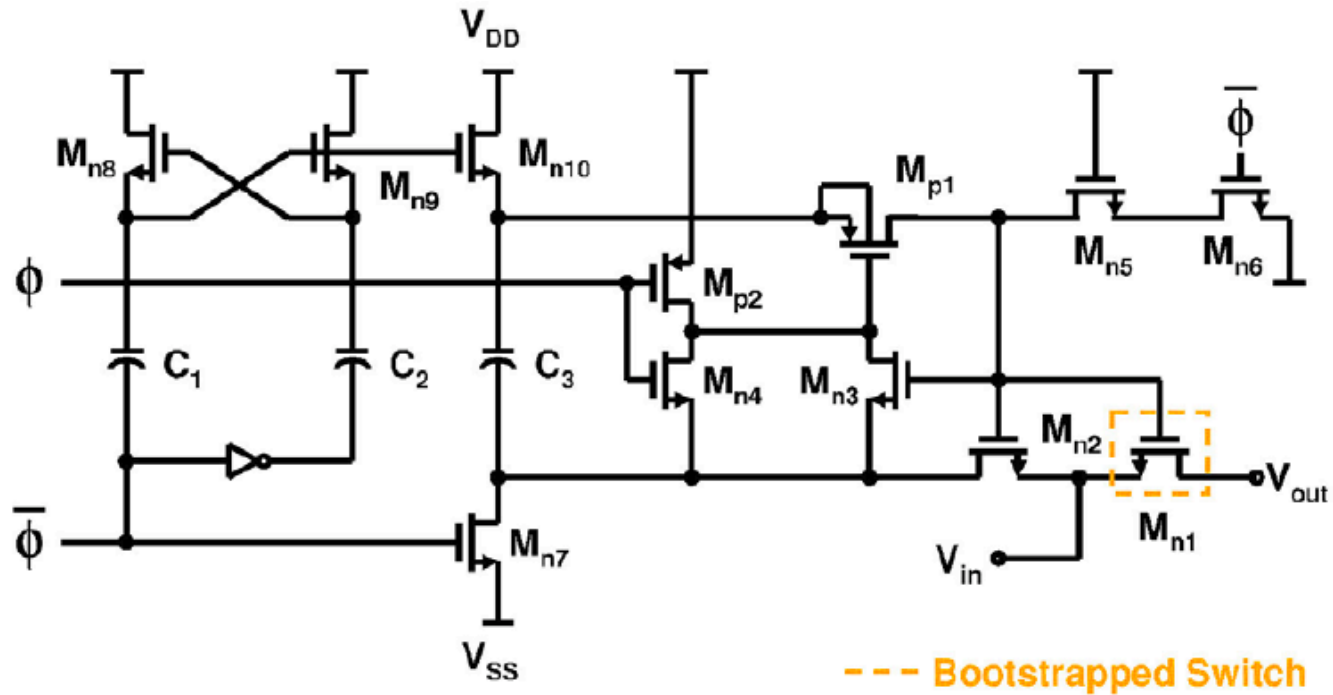


OFF: Grounded gate ensures OFF state
ON: V_{GS} fixed to V_{DD} ensures ON state without overdriving gate

ScalTech Analog Switches

On-chip clock multiplication *

- Booster switch complexity



- Additional load for the previous stage
- A charge-pump for each switch increases area, power consumption and noise injection

* A. M. Abo and P. R. Gray, "A 1.5-V, 10-bit, 14.3-MS/s CMOS Pipelined Analog-to-Digital Converter," *IEEE J. Solid-State Circuits*, vol. 34, pp. 599-606, May 1999.

ScalTech Opamp

General issue



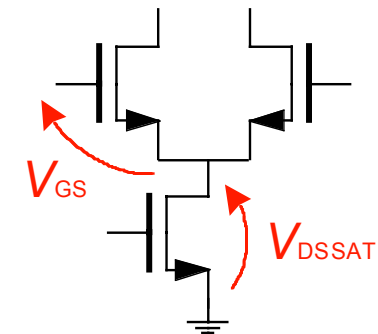
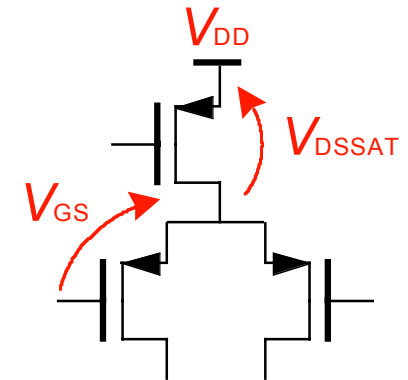
- It is key to get the maximum output swing available
 - => Rail-to-Rail output swing is mandatory

$$V_{\text{out_DC}} = V_{\text{DD}}/2$$

- For supply minimization & optimum switch operation
 - $V_{\text{in_DC}}$ close to ground or V_{DD}

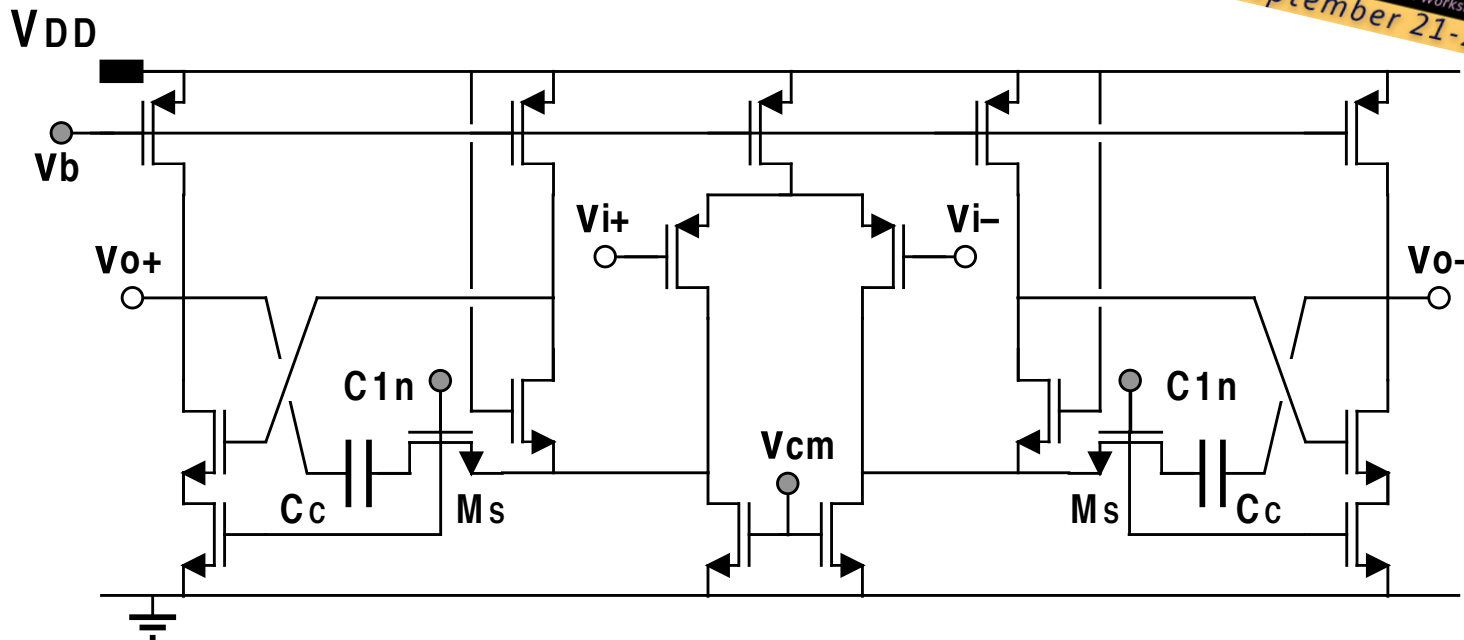
- It is not possible to stack many devices between rails
 - → no cascode

- To get sufficient gain multistage structures are used
 - → for stability reason, bandwidth is limited



ScalTech LV Opamp

Two-stage Miller-compensated Structure *



- Optimum bias for $V_{in_DC}=0$

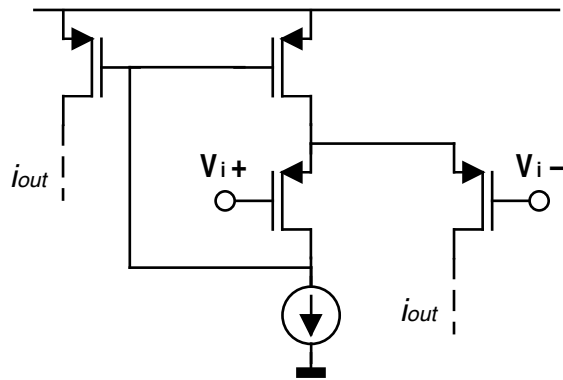
$$V_{DDmin} = V_{TH} + 2 \cdot V_{ov}$$

- A low-voltage CMFB is needed
- Low Gain = $(g_m \cdot r_o)^2 \approx 40\text{dB} - 45\text{dB}$

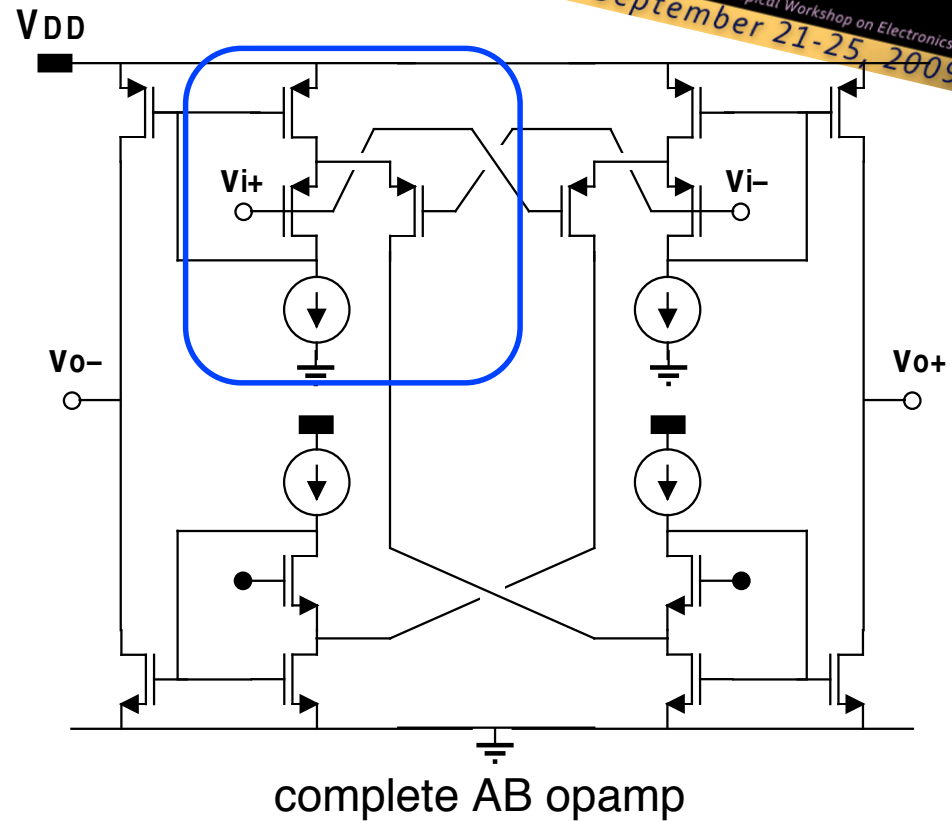
* R. Castello, F. Montecchi, F. Rezzi, and A. Baschirotto, "Low-voltage analog filter", IEEE Transaction on Circuits and Systems - II - Nov. 1995 - pp. 827-840

ScalTech LV Opamp

Class-AB input pair *



Input differential pair



complete AB opamp

$$V_{DDmin} = V_{TH} + 2 \cdot V_{ov}$$

- Low Gain = $(g_m \cdot r_o) \approx 20\text{dB} - 25\text{dB}$

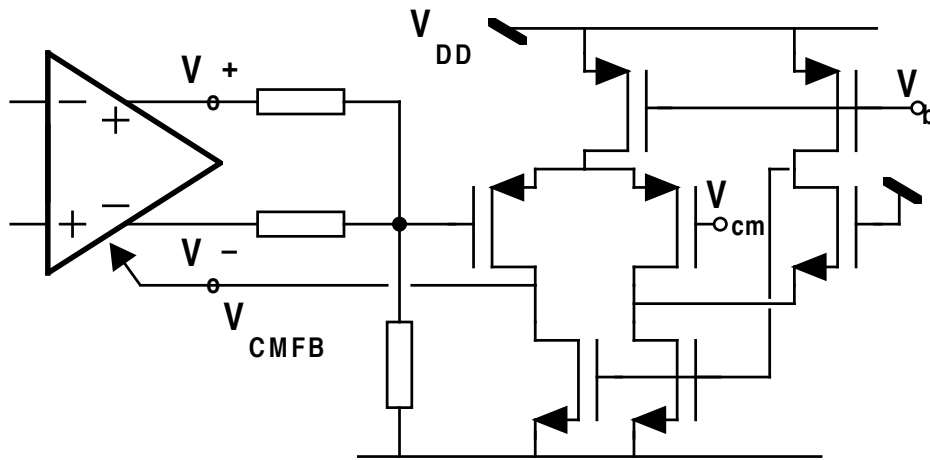
* V. Peluso, P. Vancorenland, A. Marques, M. Steyaert, W. Sansen, "A 900mV 40μW Switched Opamp ΔΣ Modulator with 77dB Dynamic Range", ISSCC '98

ScalTech Opamp

Common-Mode Feedback



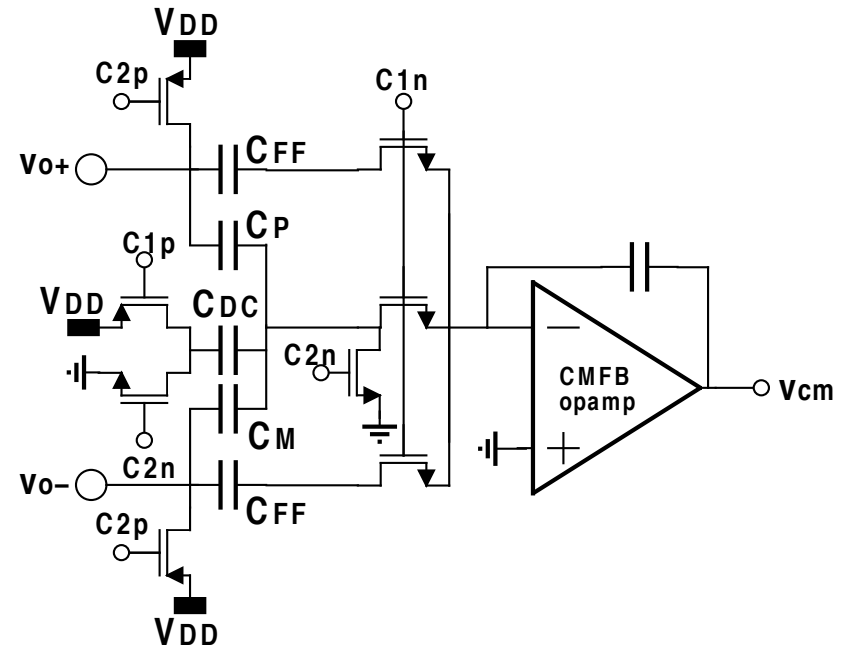
- The CMFB inputs are connected to the opamp output nodes @ $\approx V_{DD}/2$
 - For LV, $V_{DD}/2 < V_{TH}$
- Passive level shift



- CM input of CMFB opamp is close to GND
- Lower CMFB G_{LOOP}

$$V_{DDmin} = V_{TH} + 3 \cdot V_{OV}$$

- Switched-Opamp CMFB circuit



- CM input of CMFB opamp is set to GND
- Charge domain level shifter (C_{CM})
- All switches connected to V_{DD} or GND

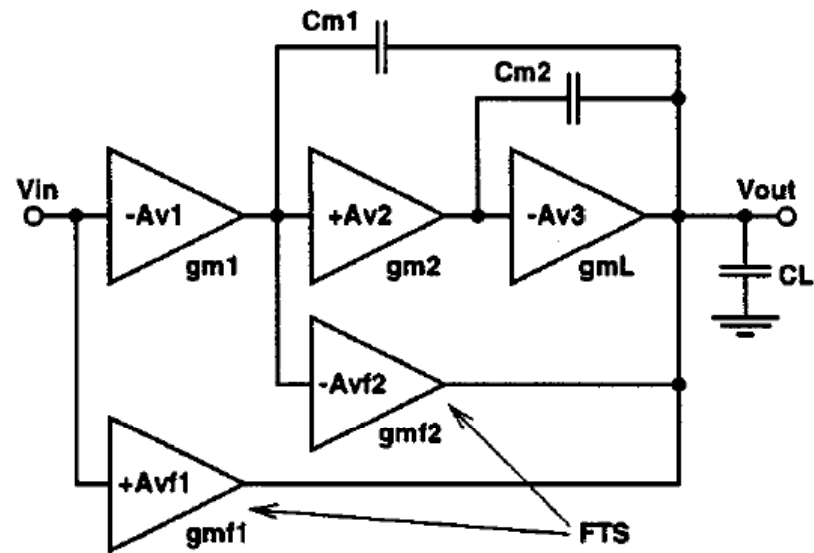
$$V_{DDmin} = V_{TH} + 2 \cdot V_{OV}$$

ScalTech Opamp

Higher-gain structures



- CMOS gain-per-stage is dropping with technology scaling
- LV design disables cascode
 - → Multistage structure are needed
 - Compensation scheme are becoming crucial
 - Feedback (Miller cap)
 - Feedforward (g_m)



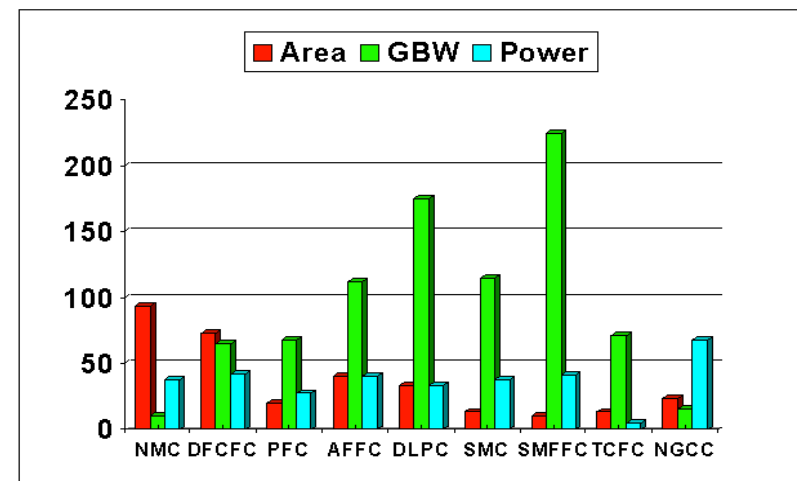
- FD structures are mandatory for achieving a sufficient DR
 - LV CMFB is critical
 - Feedforward paths are not seen by the CMFB !!!

ScalTech Opamp

Possible structures



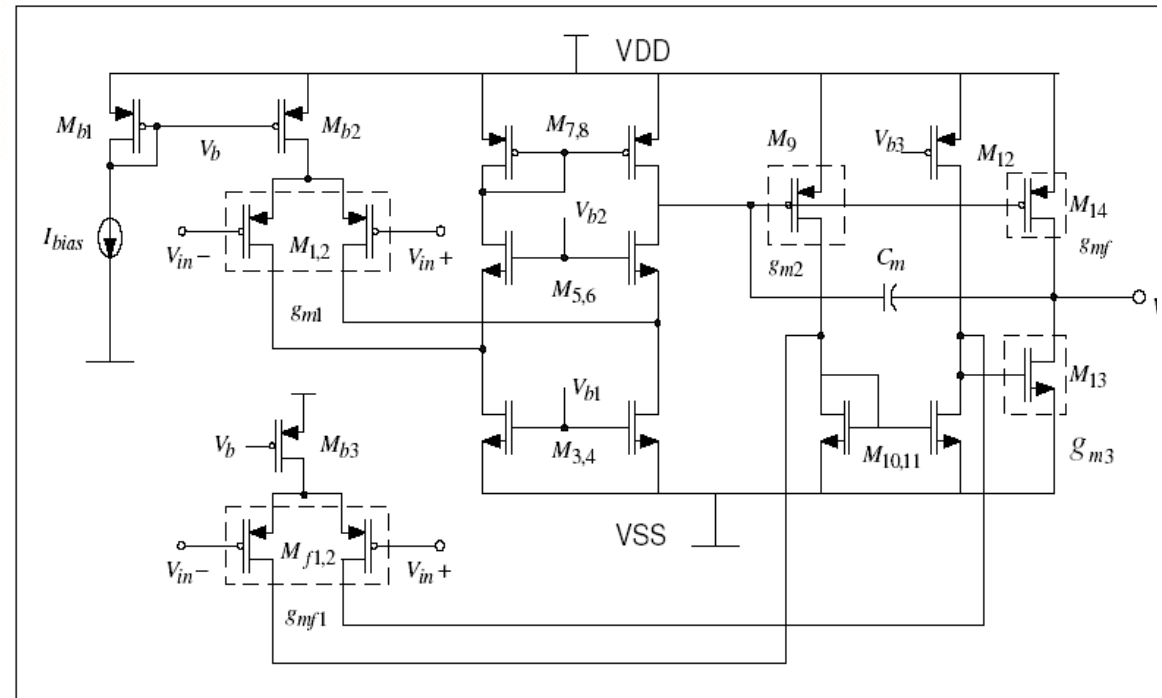
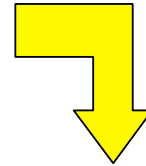
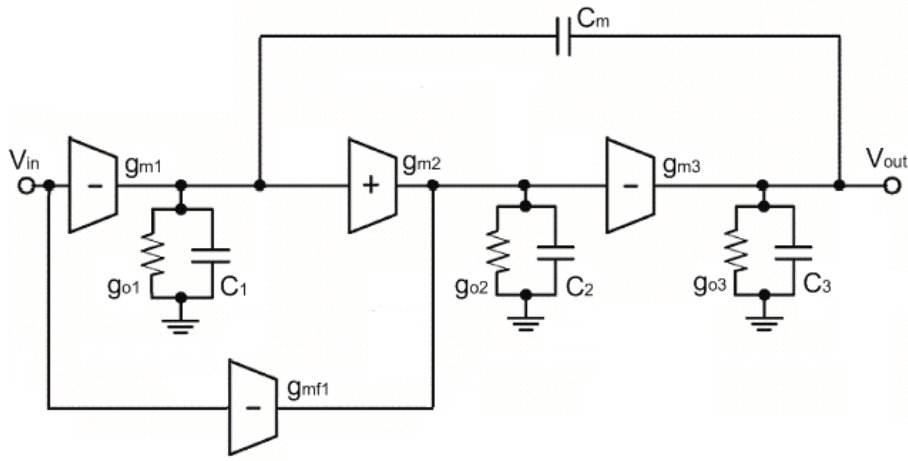
- Multistage opamp topology
 - Nested Miller Compensation (NMC)
 - Damping-Factor-Control Frequency Compensation (DFCFC)
 - Positive Feedback Compensation (PFC)
 - Active Feedback Frequency Compensation (AFFC)
 - Single Miller capacitor Compensation (SMC)
 - Single Miller capacitor FeedForward Compensation (SMFFC)
 - Transconductance with Capacitance Feedback Compensation (TCFC)
 - Nested Gm-C Compensation (NGCC)
 - Dual-Loop Parallel Compensation (DLPC)
- To be compared in terms of:
 - AC Performance (Gain, bandwidth, phase margin)
 - Load driving capability
 - Power consumption
 - Area
 - Compensation cap is not scaling with technology



ScalTech Opamp

3-stage-opamp

- Feedforward path for compensation *



* I. Di San Carlo, ESSCIRC 2008

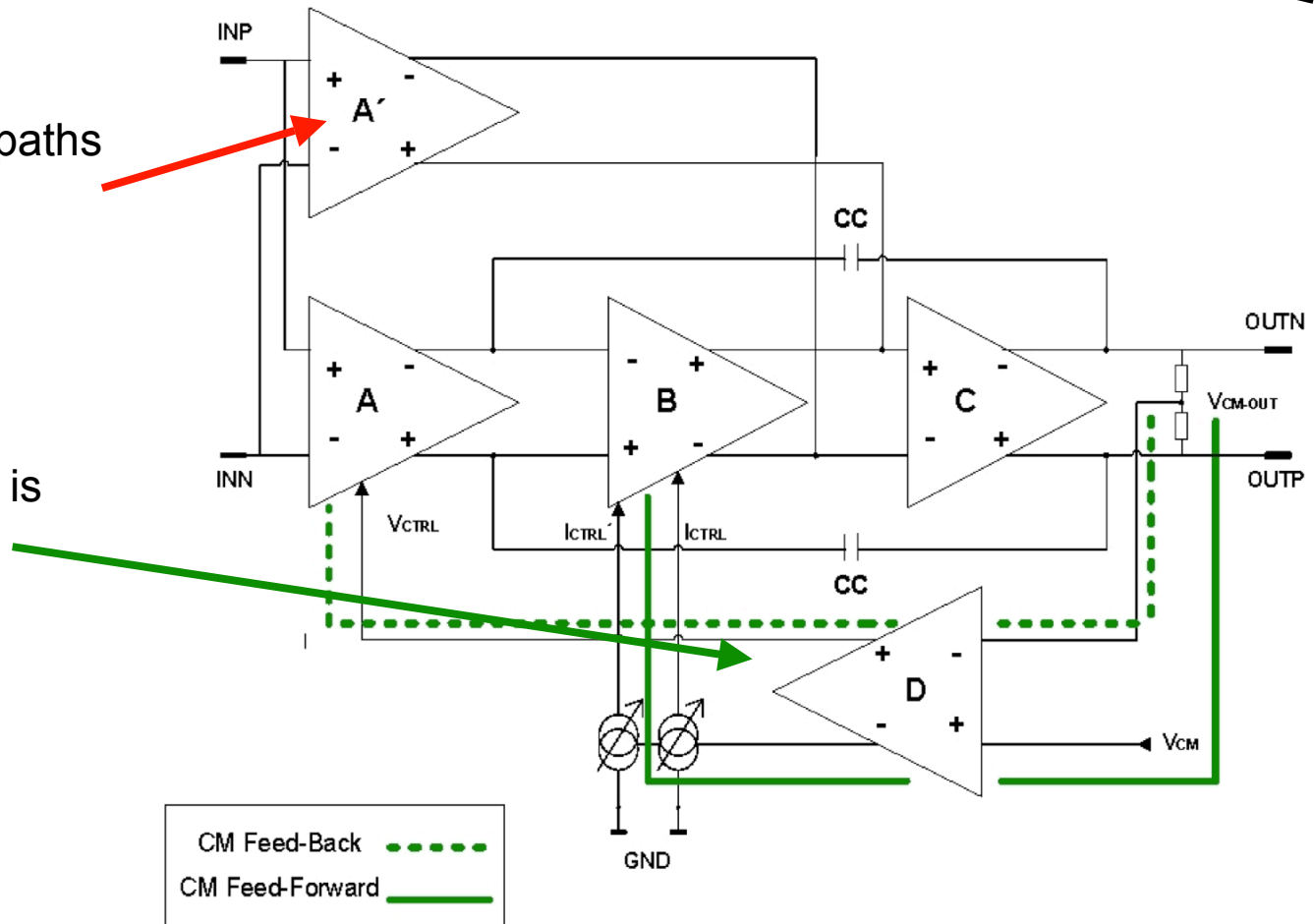
ScalTech Opamp Design

Multistage Common-Mode Feedback Circuit



- The diff-mode feedforward paths are not valid for the CMFB

- → A feed-forward path is added in the CMFB

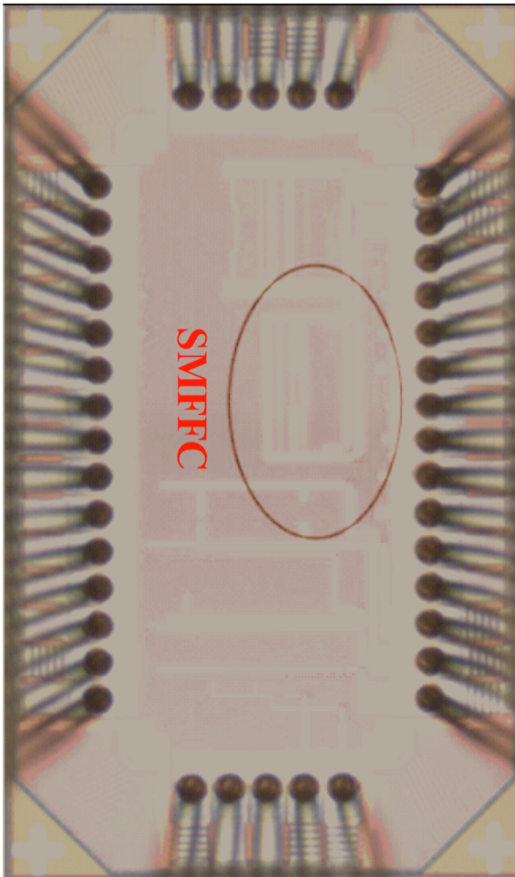


ScalTech Opamp Design

3-stage SMFFC opamp prototype



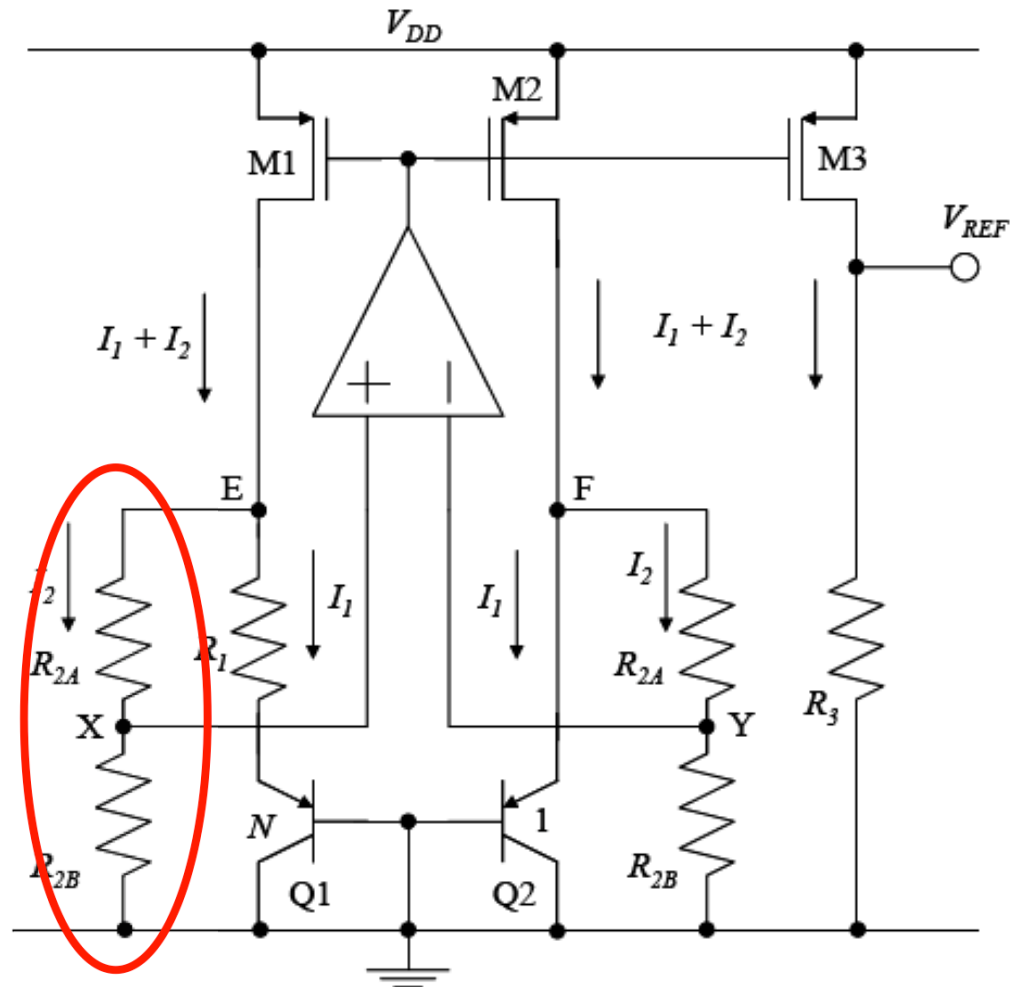
- Experimental results



<i>Parameter</i>	<i>Performance</i>
Technology CMOS	65nm
Differential Gain/UGB	84dB / 200MHz
Common Mode Gain/UGB	85dB / 136MHz
PSRR@1MHz	60dB
CMRR@1MHz	38dB
HD3@5MHz	-82dBc
Output Noise@1MHz	27nV/ $\sqrt{\text{Hz}}$
Power Consumption	10mW

Bandgap Reference Voltage

Sub-1V operation is possible *



* K.N. Leung and P.K.T. Mok, "A Sub-1-V 15-ppm/ $^{\circ}$ C CMOS Bandgap Voltage Reference without Requiring Low Threshold Voltage Device," *IEEE Journal of Solid-State Circuits*, vol.37, pp.526-530, Apr. 2002

Analog Design in ScalTech

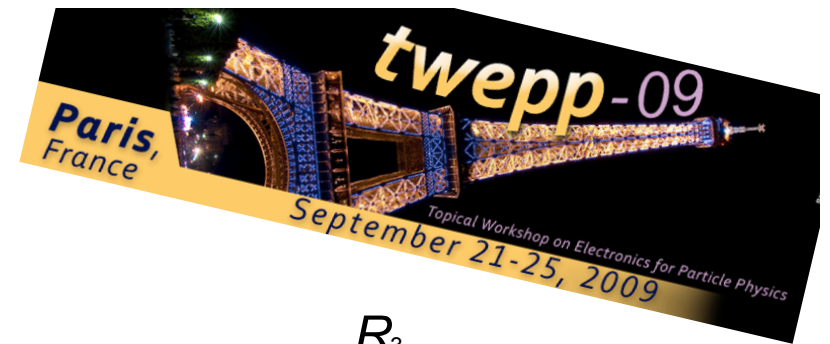
Outline

- CMOS technology scaling trends
 - Power reduction
 - $\{V_{DD}-V_{TH}\}$ reduction
 - Gain reduction
 - V_{TH} variation
- **ScalTech** Analog design
 - **ScalTech** at transistor level
 - Transistor in subthreshold
 - **ScalTech** at circuit level
 - Analog switch
 - Opamp design
 - Basic bandgap design
 - **ScalTech** at system level
 - Analog filter
 - ADC

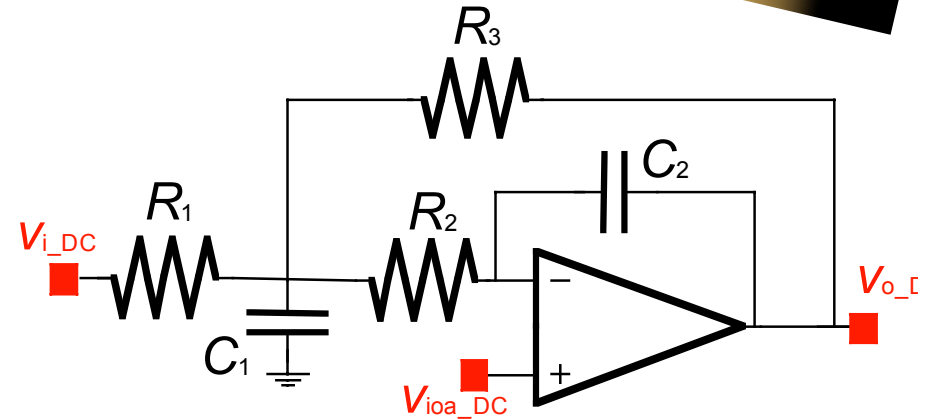


ScalTech Analog Filter

Low voltage



- Active-RC filters guarantee the required linearity
- Analog filter critical points
 - Bias point
 - Low & non-linear output impedance
 - Frequency response accuracy
 - In-band & out-of-band linearity



$$HD3 \approx \frac{a_3}{2 \cdot a_1^4 \cdot \beta} \cdot V_o^2 \cdot \left(1 + \frac{V_o}{3 \cdot V_i}\right)$$

- Possible solution
 - Automatic filter design

Analog filters

Very-Low-Voltage design example

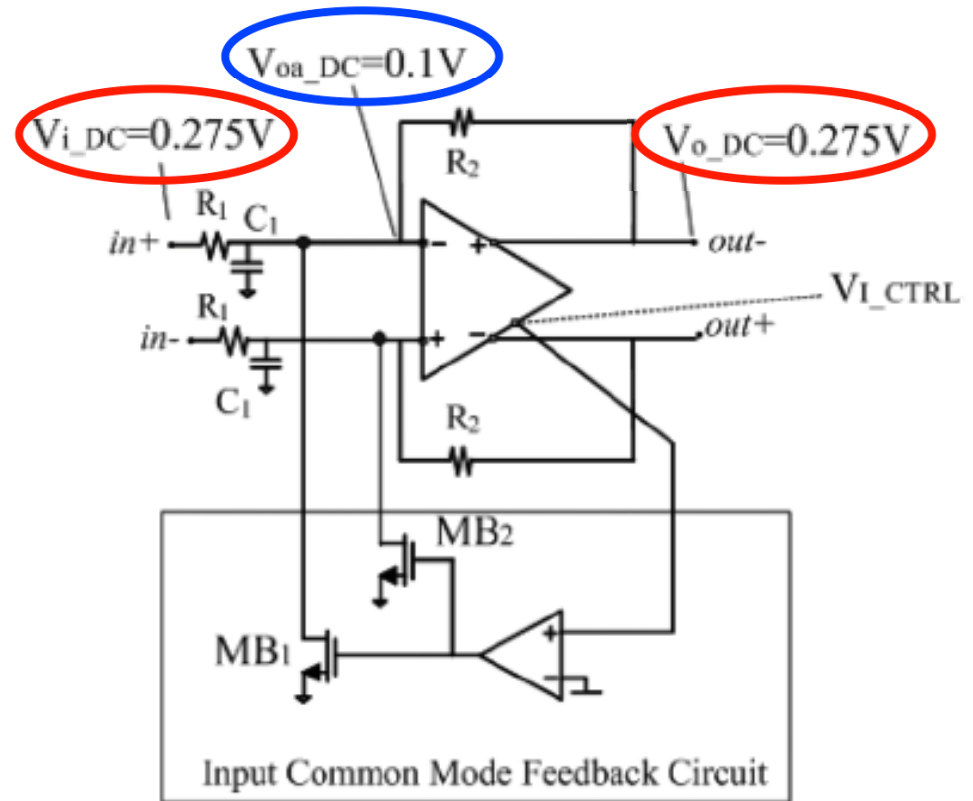


IEEE JOURNAL OF SOLID-STATE CIRCUITS, VOL. 44, NO. 9, SEPTEMBER 2009

A 0.55 V 60 dB-DR Fourth-Order Analog Baseband Filter

Marcello De Matteis, Stefano D'Amico, *Member, IEEE*, and Andrea Baschirotto, *Senior Member, IEEE*

- Input Common-mode Feedback Circuit
 - Optimum bias
 - $V_{i_DC} = V_{o_DC} = V_{DD}/2$
 - Rail-to-rail output swing
 - V_{opamp_input} close to GND $\neq V_{i_DC}$
- Active-Gm-RC structure
 - Lower power consumption, current, V_{GS}
- Equation-based Automatic design
 - Transistor quadratic law
 - Power consumption minimization

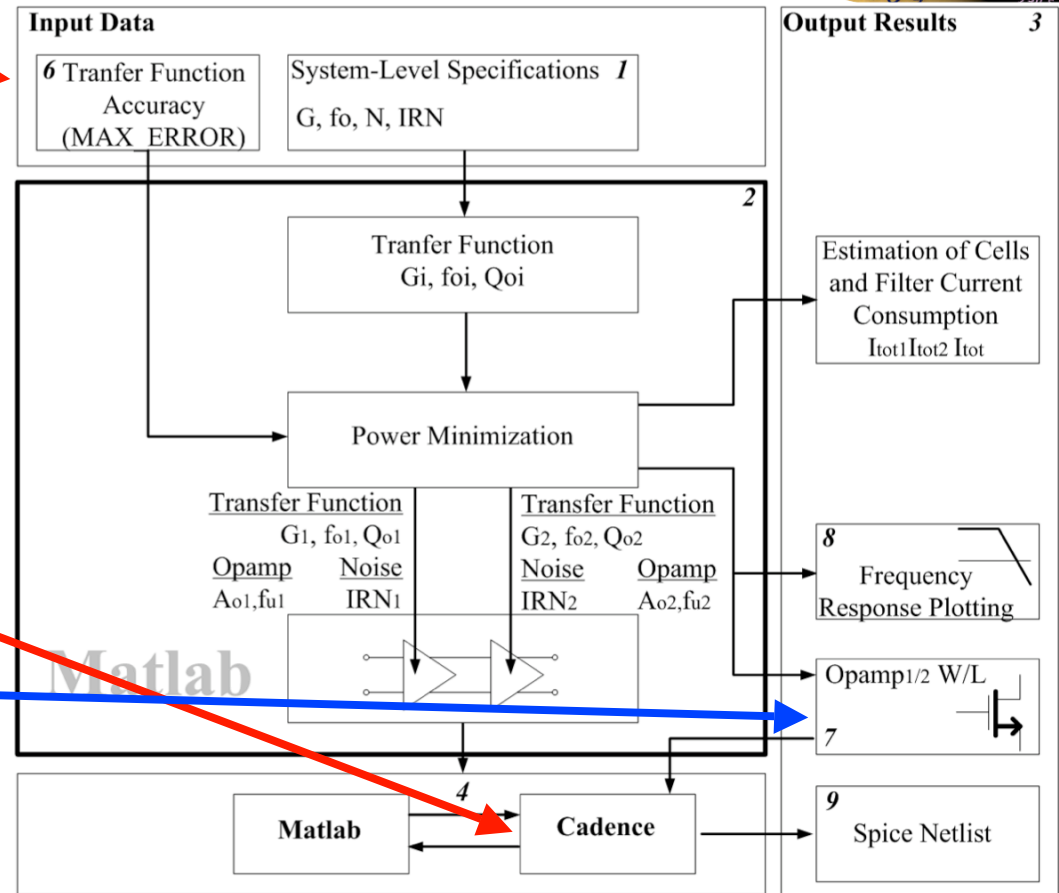


ScalTech Analog Filter

Simulator-based Automatic filter design



- A list of input data
- Performance achievement
 - Transfer function
 - Noise
 - In-band & Out-of-band linearity
 - → Power consumption minimization
- Use of iterative SPICE simulation
 - Suited automatic-design algorithms achieve large signal performance
 - Even with **ScalTech** non-ideal effect



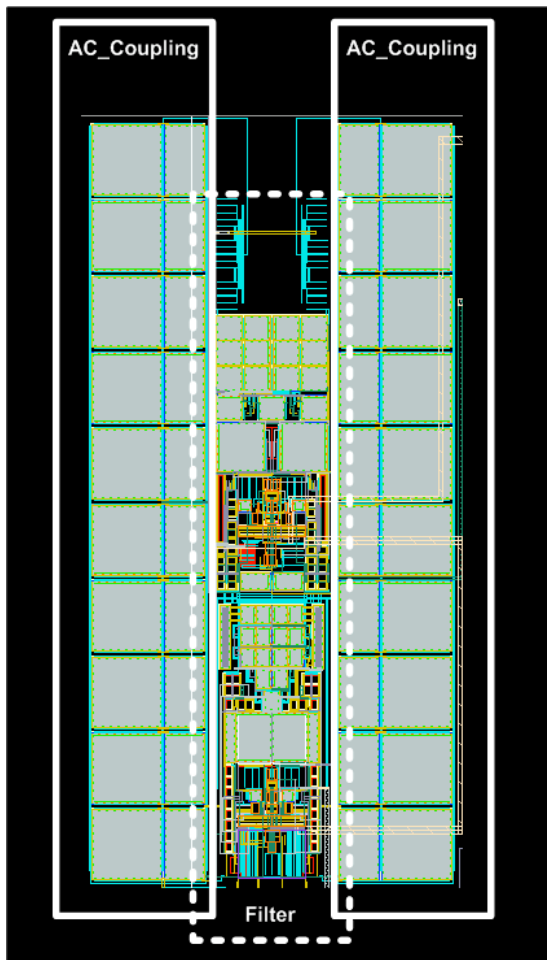
ScalTech Analog Filter

Simulator-based Automatic filter design

- 65nm Silicon prototype



Simulated performance



Parameter	Nominal	Worst Case
G[dB]	30.6	29.5
$f_{@-3dB}$ [MHz]	7.8	7.25
V_{DD} [V]	1.2	1.1/1.3
CMOS Technology	65nm	-
V_{TH}	0.45V	0.5
Power Consumption[mW]	1.3	1.6
Output Integrated Noise[mV _{rms}] (100kHz÷10MHz)	1.73	1.9
IRN Spectral Density@7MHz [nV/√Hz]	18	20
Output 1dBcP – [V _{zero-peak}]	0.9	0.79
THD[dBc] – $v_{out}=850mV_{zero-peak}@3MHz$	40	38
SNR@THD=40dBc - [dB]	52	50.8
IP3 [dBm] $v_{in}=v_{in1}+v_{in2}$ [dBc] $v_{in1}@4MHz$ and $v_{in2}@6MHz$	-10	-12

ScalTech Analog-to-Digital Converters

Low voltage



- ADC critical points
 - Bias point
 - Low & non-linear output impedance
 - Mismatch

- Popular ADC topology: Pipeline ADC
 - 😊 The internal speed-of-operation is the same of the external data-rate
 - 😞 Algorithm is based on opamp performance

- Alternative solutions
 - 😊 Adopt ADC topologies with low performance sensitivity to scaling
 - They operates at higher internal speed
 - Ex.: SAR & $\Sigma\Delta$
 - 😊 Use the additional digital signal processing (low power & low area in ScalTech)
 - To improve analog performance
 - Different digital correction algorithms for Different analog critical performance errors
 - Effectiveness
 - Speed requirement
 - Complexity
 - Time to convergency

ScalTech Pipeline ADC

Performance requirement summary

- ADC requirement: N bit & Stage resolution: B bit
 - Stage requirements

<i>Parameters</i>	<i>Minimum requirement</i>
Opamp DC gain	$A > \frac{(2^{N-B})}{\beta} \Rightarrow A > 2^N$
Settling time (Single pole approximation)	$\tau < \frac{1}{2 \cdot F_s \cdot N \cdot \ln(2)}$
DAC Accuracy	$\left \frac{\Delta C}{C} \right < \frac{1}{2^N}$
Noise	$V_{N,TH} \ll LSB = \frac{V_{FS}}{2^N}$

- Also linearity has to be considered



- In **ScalTech** DC-Gain spec is difficult to achieve

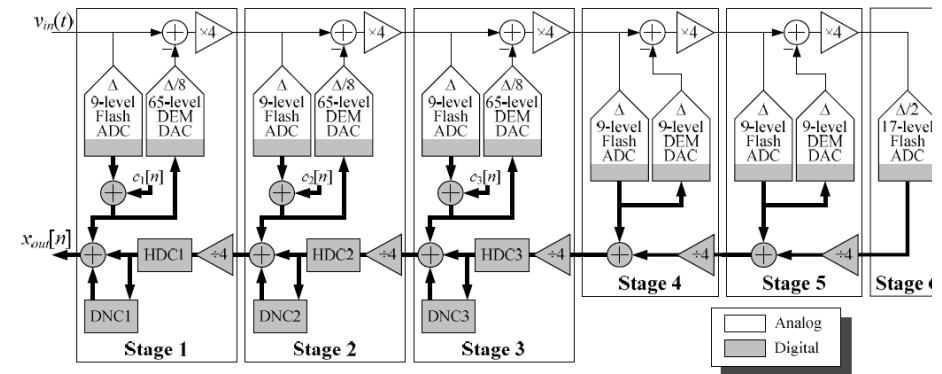
ScalTech Pipeline ADC

Digital correction algorithms



Harmonic Distortion correction in residue amplifiers

- Panigada, Galton, "A 130mW 100MS/s Pipelined ADC with **69dB SNDR** Enabled by Digital Harmonic Distortion Correction", ISSCC09 & IEEE TCAS Sept.09
- B. Murmann, B. Boser, "A 12b 75MS/s Pipelined ADC using Open-Loop Residue Amplification," IEEE JSSC, Dec. 2003



Residue Amplifier Gain Calibration

- E. Siragusa, I. Galton, "A Digitally Enhanced 1.8V 15b 40MS/s CMOS Pipelined ADC," IEEE JSSC, Dec. 2004
- R.G. Massolini, G. Cesura, R. Castello, "A fully digital **fast convergence** algorithm for nonlinearity correction in multistage ADC", IEEE TCASII, May 2006.
- G. Ahn *et al.*, "A 12b 10Ms/s pipelined ADC using reference scaling", *Proc. IEEE Int. Symp. on VLSI Circuits*, pp. 220-221, Sep. 2006

DAC Calibration

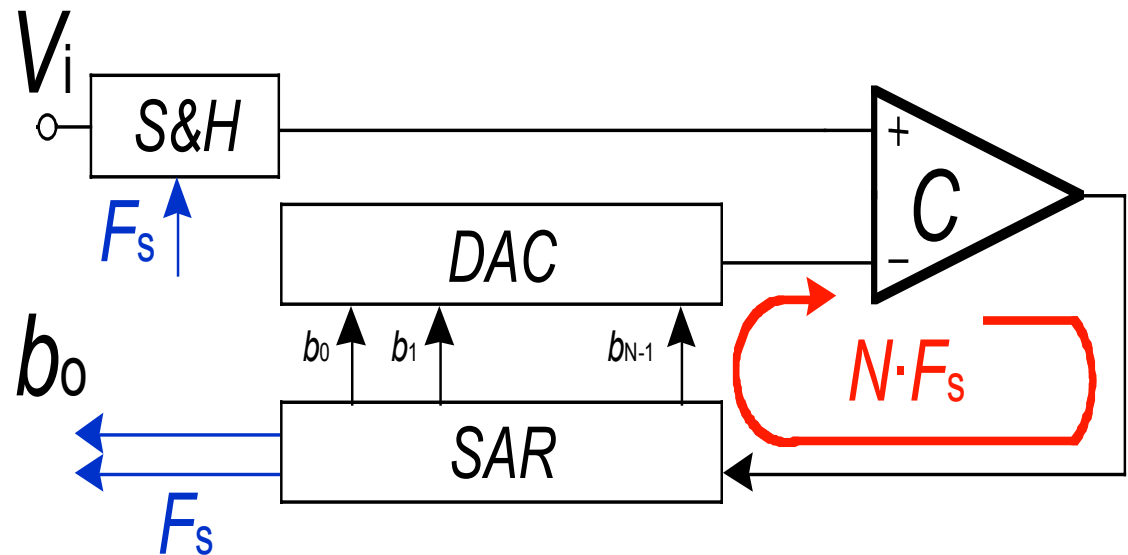
- E. Siragusa, I. Galton, "A Digitally Enhanced 1.8V **15b** 40MS/s CMOS Pipelined ADC," IEEE JSSC, Dec. 2004.
- I. Galton, "Digital cancellation of D/A converter noise in pipelined A/D converters", TCASII Mar. 2000
- Sourja Ray, Bang-Sup Song, "A **13-b** Linear, 40-MS/s Pipelined ADC With Self-Configured Capacitor Matching", IEEE JSSC Mar 2007
- S. Sutarja, P.R. Gray, "A pipelined 13-bit 250-ks/s 5-V analog-to-digital converter", IEEE Journal of Solid-State Circuits, Dec. 1988

ScalTech SAR ADC

Key features



- The N -bit digitalization process needs N clock cycles
 - For a given output data-rate (F_s)
 - the internal circuit operates at higher frequency $\approx N \cdot F_s$
- No input signal processing
 - Only a (passive) S&H
- Active blocks:
 - A critical DAC
 - A non-critical comparator
- Very low power consumption
 - No opamp
 - Power is consumed by the comparator, the DAC, the logic



ScalTech SAR ADC

Digital correction

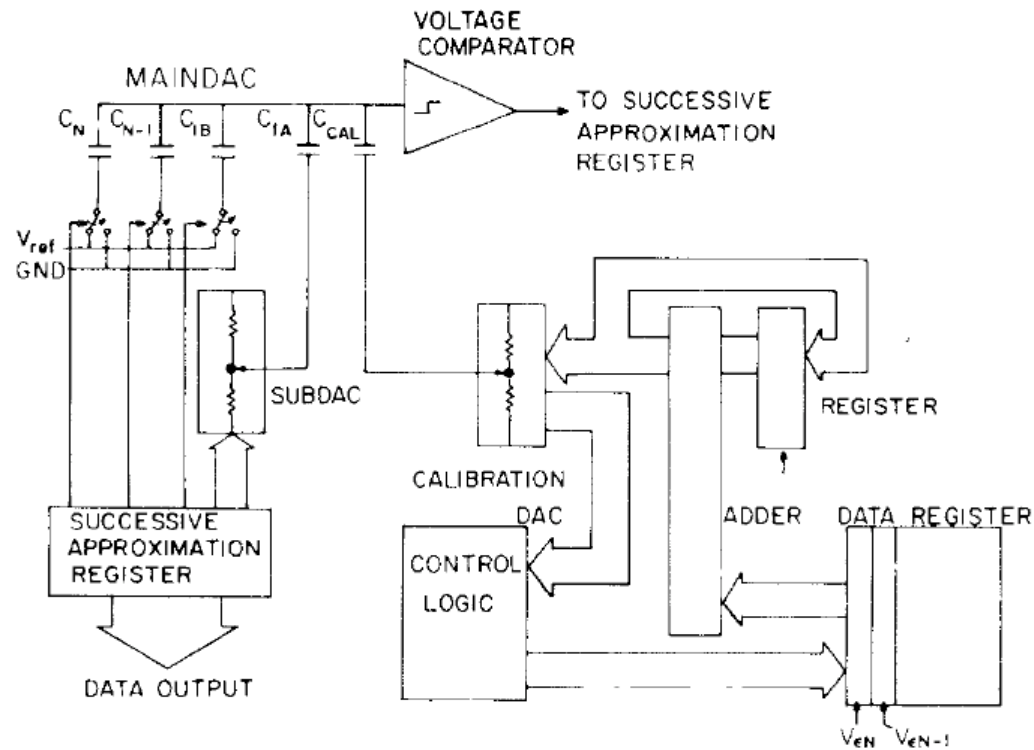
IEEE JOURNAL OF SOLID-STATE CIRCUITS, VOL. SC-19, NO. 6, DECEMBER 1984

Special Papers



A Self-Calibrating 15 Bit CMOS A/D Converter

HAE-SEUNG LEE, STUDENT MEMBER, IEEE, DAVID A. HODGES, FELLOW, IEEE,
AND PAUL R. GRAY, FELLOW, IEEE



ScalTech SAR ADC

Digital correction



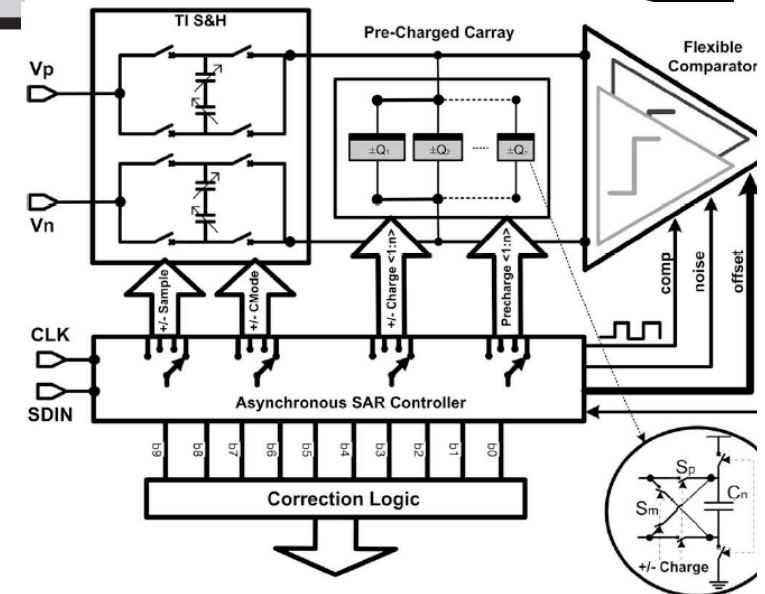
ISSCC 2008 / SESSION 12 / HIGH-EFFICIENCY DATA

12.1 An 820 μ W 9b 40MS/s Noise-Tolerant Dynamic-SAR ADC in 90nm Digital CMOS

Vito Giannini¹, Pierluigi Nuzzo¹, Vincenzo Chironi²,
Andrea Baschirotto², Geert Van der Plas¹, Jan Craninckx¹

¹IMEC, Leuven, Belgium, ²University of Salento, Lecce, Italy

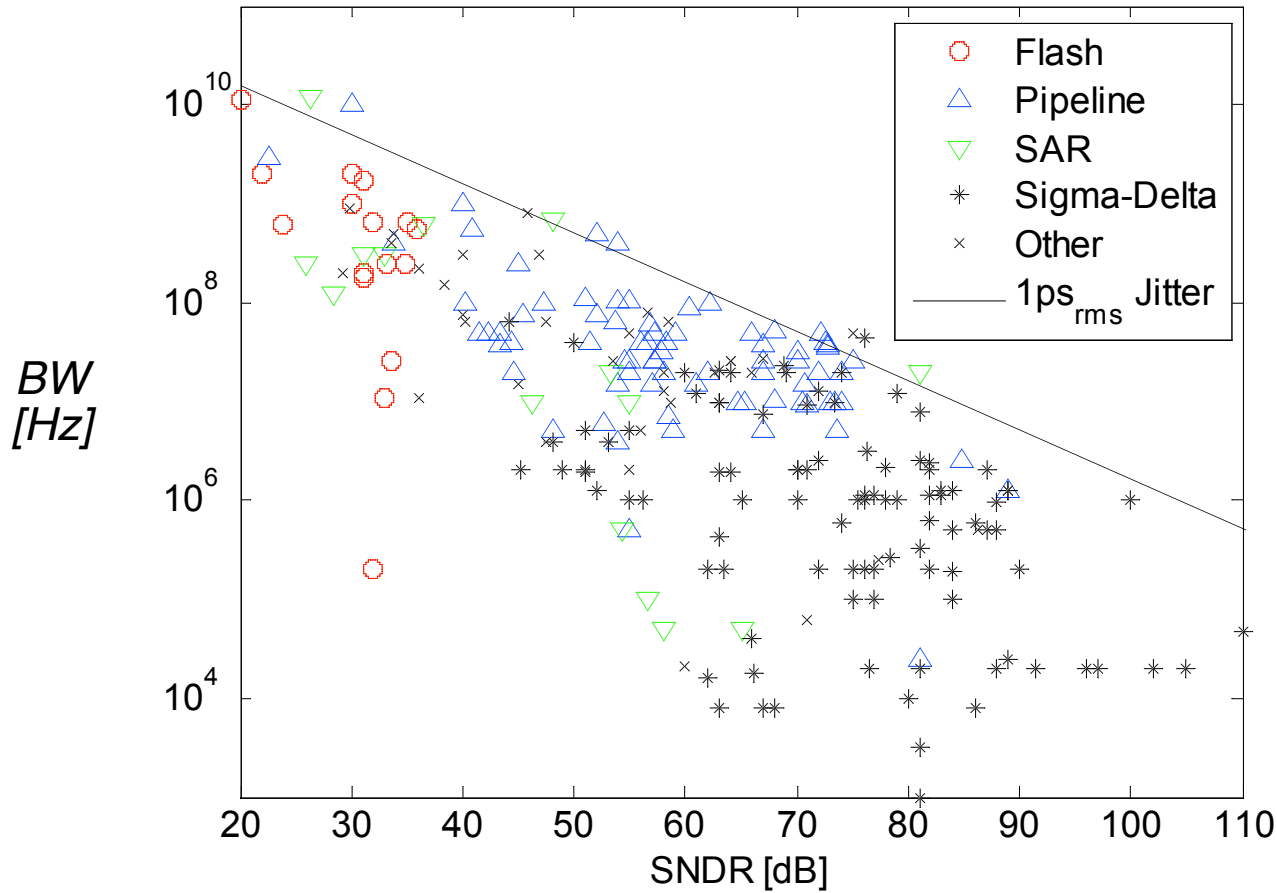
- Charge-sharing implementation
 - Minimum power consumption
- Conversion step redundancy
 - Performance robustness
- Adjustable comparator input noise
 - Minimum power consumption
- Asynchronous SAR
 - Highest sampling frequency



Ref.	Tech	ERBW	ENOB	VDD	Power	FoM
Shrivastava - ISCAS06	0.13 μ m	2.1MHz	11.41	1.2	6.6mW	577fJ/con'
Hesener - ISSCC07	0.13 μ m	20MHz	13.49	1.5	66mW	143fJ/con'
Craninckx - ISSCC07	90nm	10MHz	7.8	1	290 μ W	65fJ/conv
This work	90nm	32MHz	8.56	1	820μW	54fJ/con'

SAR ADC

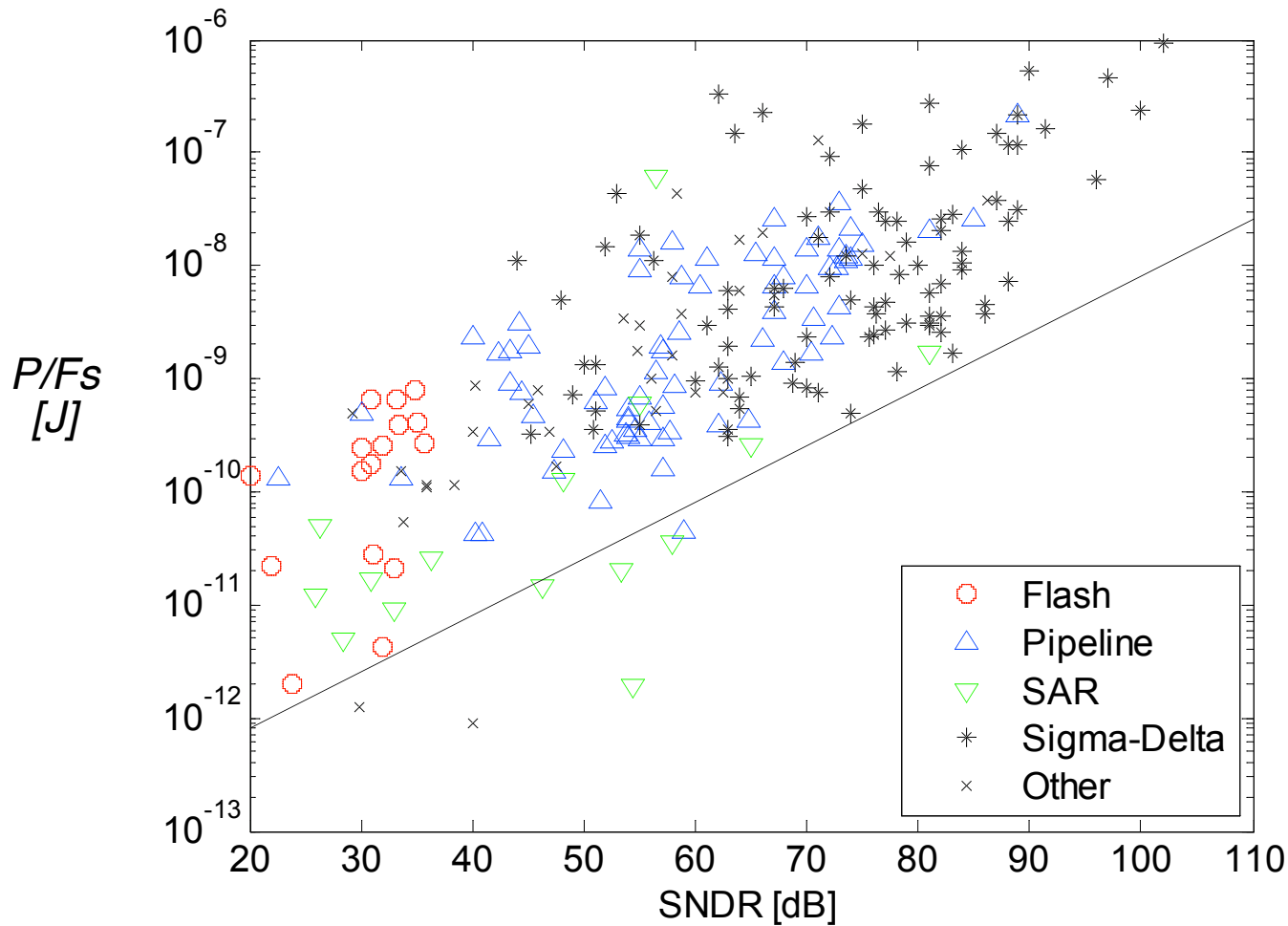
Performance Scenario *



* B. Murmann, "ADC Performance Survey 1997-2009," [Online]: <http://www.stanford.edu/~murmann/adcsurvey.html>

SAR ADC

Performance Scenario *



* B. Murmann, "ADC Performance Survey 1997-2009," [Online]: <http://www.stanford.edu/~murmann/adcsurvey.html>

(Low-Power) Analog Design in Scaled Technologies



A. Baschirotto¹, G. Cocciolo², S. D'Amico², M. De Matteis², P. Delizia²

Thank you !!!

ScalTech → LV

Low-Voltage vs. Low-Power - V_{DD} reduction



- V_{DD} scaling affects analog circuit **performance**

$$FoM_P = \frac{4 \cdot k \cdot T \cdot DR^2 \cdot BW}{P}$$

$$FoM_I = \frac{4 \cdot k \cdot T \cdot DR^2 \cdot BW}{I}$$

$FoM_P \Leftrightarrow$ the power dissipation

$FoM_I \Leftrightarrow$ the current consumption ($F_I = F_P \cdot V_{DD}$)

- → F_I does not consider P reduction due to the V_{DD} scaling
- → F_I considers only the P increase for maintaining the DR

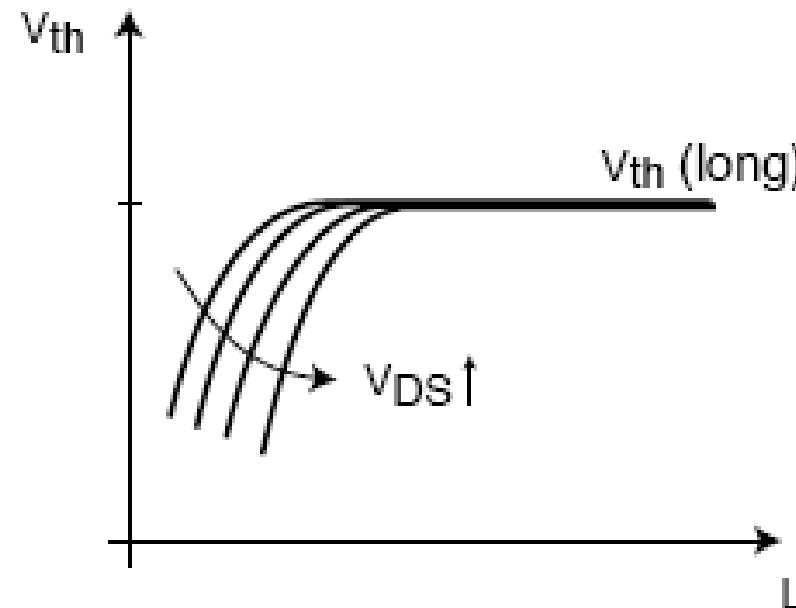
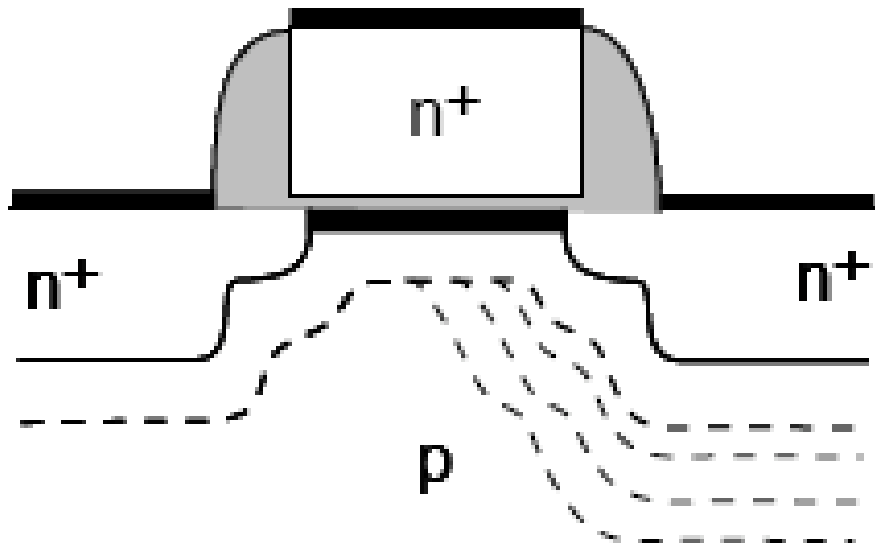
Reference	Year	V_{DD} [V]	DR [dB]	BW [kHz]	P [mW]	$F_P [\times 10^6]$	$F_I [\times 10^6]$
Dessouky	2001	1	88	25	1.00	261	261
Peluso	1998	0.9	77	16	0.04	332	299
Libin	2004	1	88	20	0.14	1493	1493
Rabii	1997	1.8	99	25	2.50	1316	2369
Williams	1994	5	104	50	47.00	443	2214
Nys	1997	5	112	0.4	2.18	483	2415
Wang	2003	5	113	20	115.00	575	2875
YuQing	2003	5	114	20	34.00	2448	12240

CMOS Technology scaling

Drain Induced Barrier Lowering (DIBL)



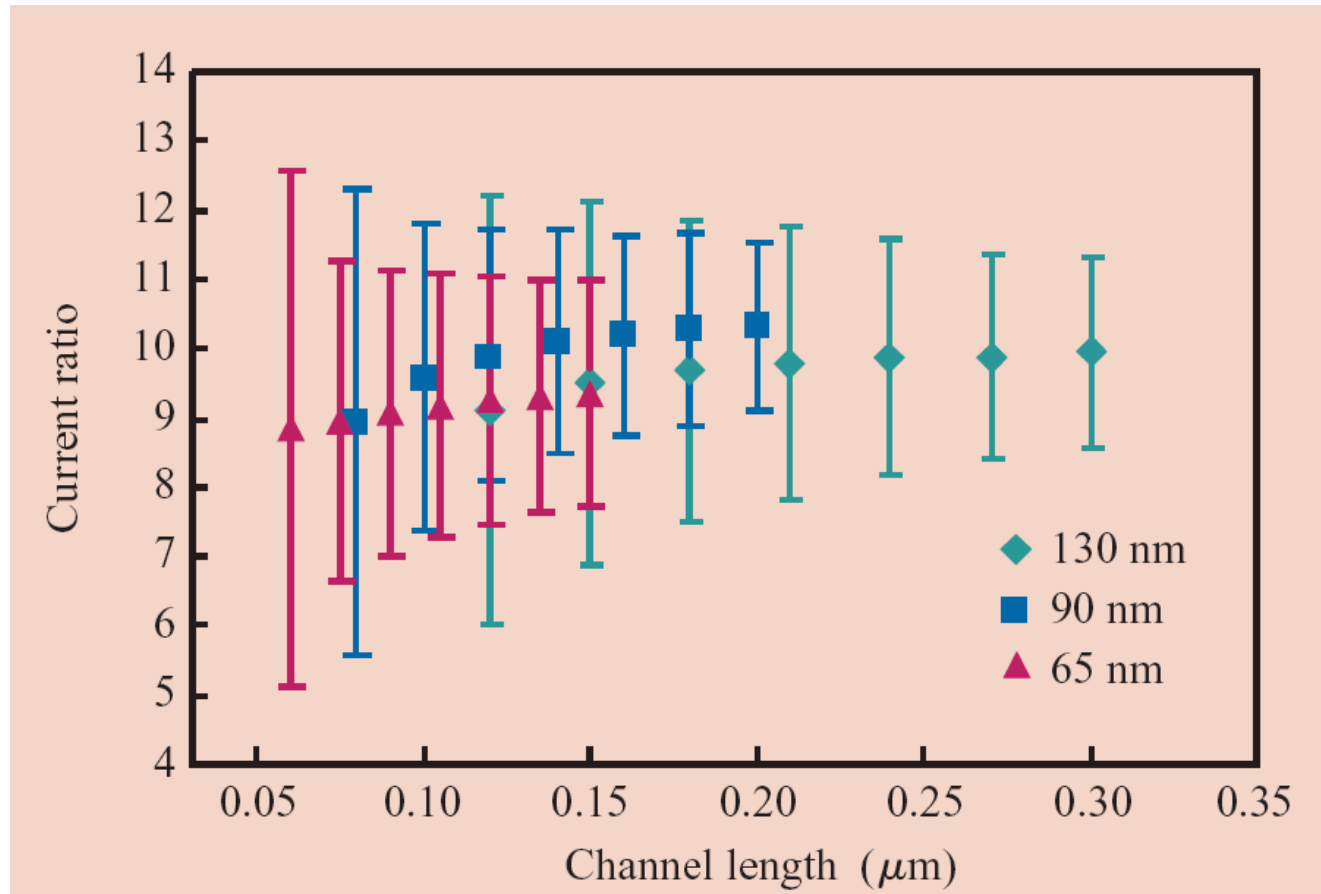
- For **short L**, V_S and V_D influence the channel surface potential and tends to make I_D what would be obtained from the long-channel approximation
 - $\rightarrow I_D$ Increase, particularly in weak and moderate inversion
- Depletion region associated with drain junction expands
 - $V_{DS} \uparrow \Rightarrow$ additional V_{TH} shift



CMOS Technology scaling

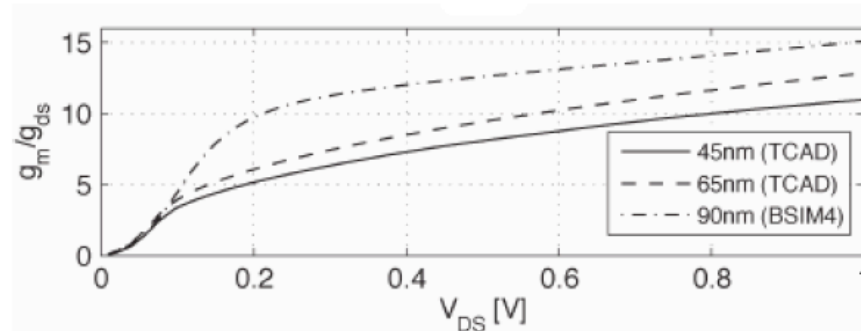
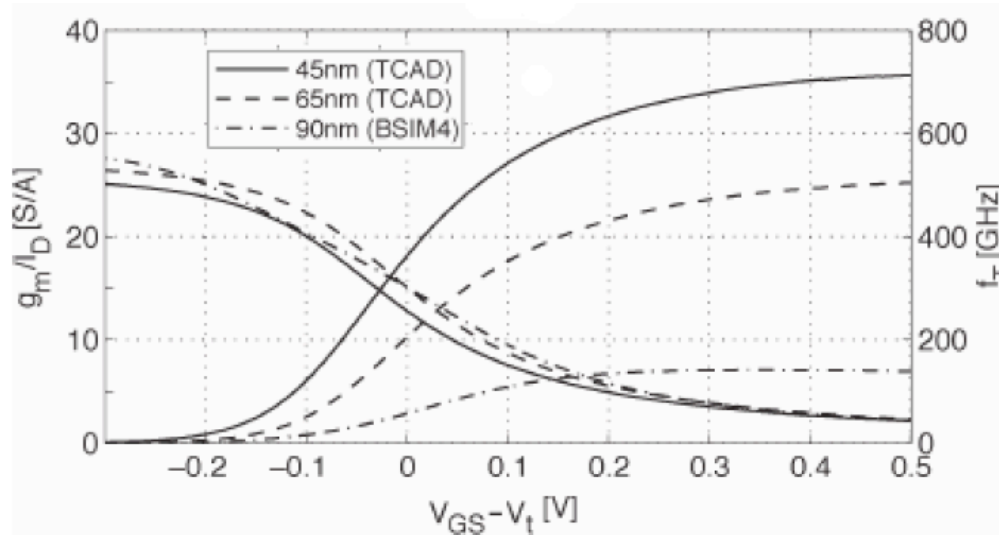
Geometrical mismatch

- Basic Current Mirror
 - Current-ratio variability of 10:1 current mirror



CMOS Technology scaling

Overall trends



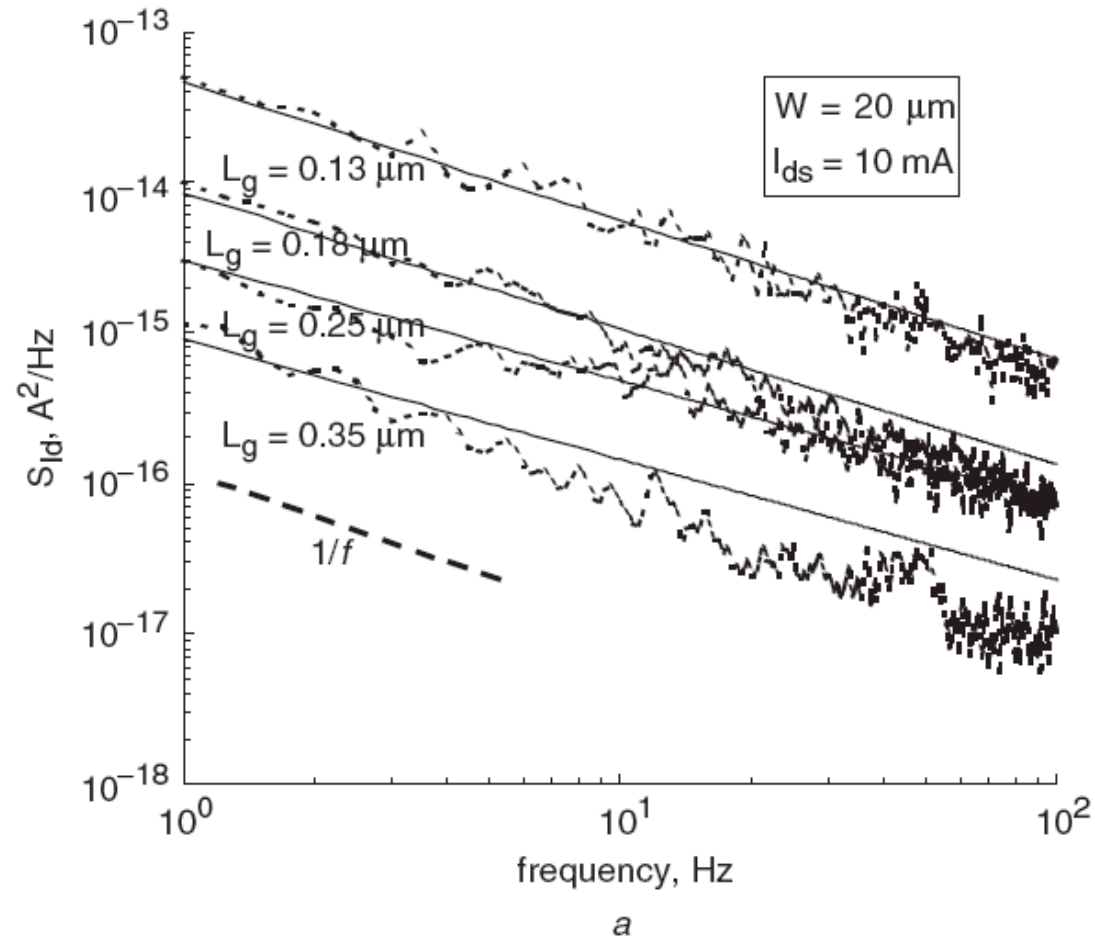
- $g_m/I_d \approx$ Constant
 - $f_T \nearrow$
 - $g_m/g_{ds} \searrow$
 - $V_{DD} \searrow$
- ⇓
- Speed \nearrow
 - Signal-to-distortion ratio (SDR) \searrow
 - Signal-to-noise ratio (SNR) \searrow

CMOS Technology scaling

1/f noise *



- Effect of technology scaling
drain current noise
spectra of thin gate oxide,
minimum channel length NMOS
- V_{DS} for each technology node
corresponds to its
respective V_{DD}

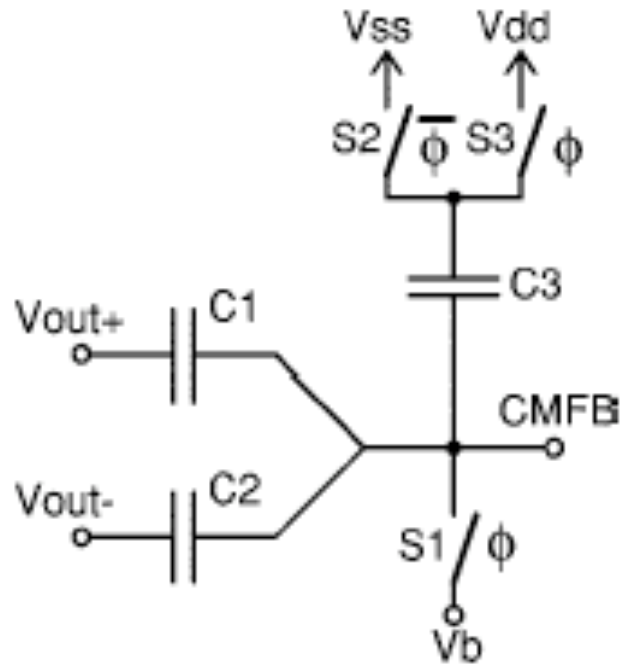


* K.W. Chew, K.S. Yeo and S.-F. Chu, "Impact of technology scaling on the 1/f noise of thin and thick gate oxide deep submicron NMOS transistors", IEE Proc.-Circuits Devices Syst., October 2004

Passive Switched-Opamp CMFB circuit

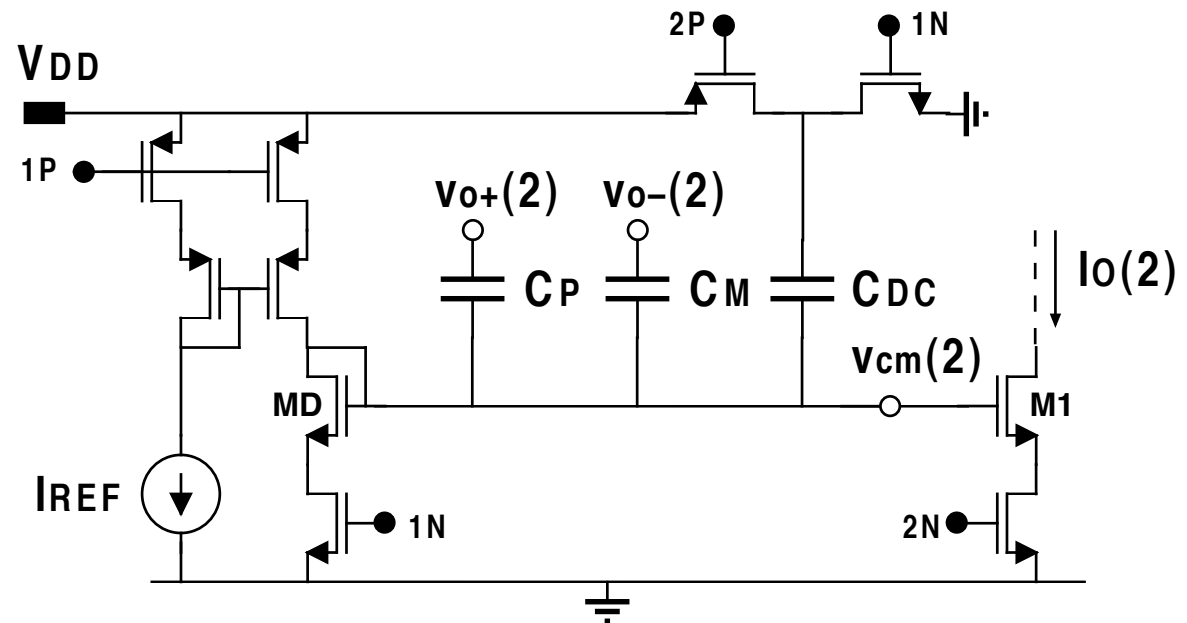


- No opamp
- Basic solution



- S_1 increases V_{DDmin}

- Improved solution



- All switches connected to GND or VDD

ScalTech Analog Filter

Non-constant opamp gain Distortion



- The opamp V_i -to- V_o :

$$V_o = a_1 \cdot V_i + a_2 \cdot V_i^2 + a_3 \cdot V_i^3 + \dots$$

- Non-constant opamp gain results in signal distortion

$$HD2 \approx \frac{a_2}{2 \cdot a_1^3 \cdot \beta} \cdot V_o \cdot \sqrt{1 + \left(\frac{V_o}{2 \cdot V_i}\right)^2}$$

$$HD3 \approx \frac{a_3}{2 \cdot a_1^4 \cdot \beta} \cdot V_o^2 \cdot \left(1 + \frac{V_o}{3 \cdot V_i}\right)$$

- The distortion can then be reduced
 - using a very large opamp gain (i.e. increasing a_1)
 - making constant low-gain (i.e. reducing a_2 and a_3)
 - even order harmonics are greatly reduced by using fully-differential structures

Analog-to-Digital Converters

65nm design example

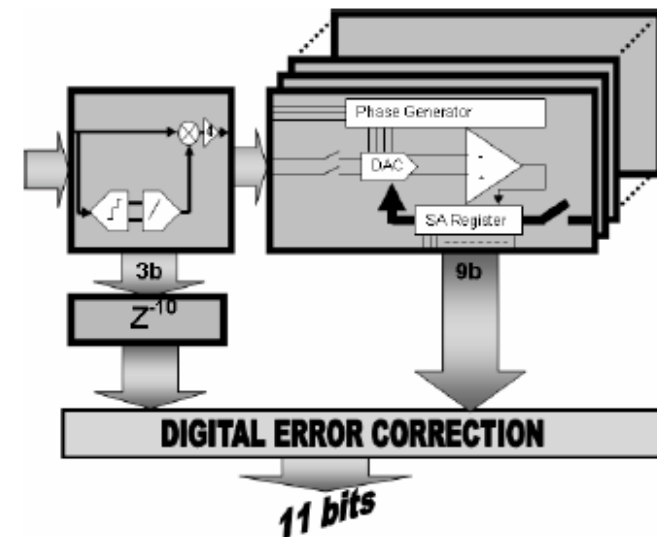
IEEE 2008 Custom Intergrated Circuits Conference (CICC)



A 1.2v 11b 100Msps 15mW ADC realized using 2.5b pipelined stage followed by time interleaved SAR in 65nm digital CMOS process

Pratap Narayan Singh, Ashish Kumar, Chandrajit Debnath, Rakesh Malik
STMicroelectronics India

- The 9b SAR ADC reduces power consumption
- An MSB pipelined stage holds the signal for the SAR
 - No sampling skew problem associated with time interleaved SAR ADCs.



Analog-to-Digital Converters

45nm design example

ISSCC 2009 / SESSION 4 / HIGH-SPEED DATA CONVE

4.2 A 1.1V 50mW 2.5GS/s 7b Time-Interleaved C-2C SAR ADC in 45nm LP Digital CMOS

Erkan Alpman^{1,2}, Hasnain Lakdawala¹, L. Richard Carley²,
K. Soumyanath¹

¹Intel, Hillsboro, OR

²Carnegie Mellon University, Pittsburgh, PA

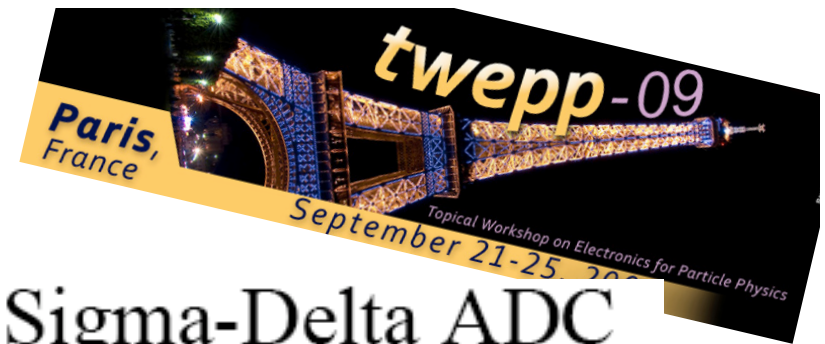
- A small-area C-2C SAR architecture
 - → low input capacitance
- High-speed boosted switches
 - → overcome high device threshold
- A background comparator offset calibration and radix calibration
- A redundant-ADC-based gain, offset and timing calibration
 - → TI errors reduction



Process	45nm LP CMOS
Active Area	1mm ²
Resolution	7 bits
Sample Rate	2.5GS/s
Supply Voltage	1.1V
V _{ref_max}	700mV
V _{ref_min}	200mV
Input Range	1.0V _{pp-diff}
Power Consumption	50mW
DNL/INL	±0.5LSB / ±0.8LSB
Single ADC SNDR/SFDR	>38dB/ <-49dBc
Single ADC ENOB	6.1b within Nyquist
Single ADC FOM	180fJ/conv
TI SAR ADC SNDR/SFDR	>34dB/ <-43dBc
TI SAR ADC ENOB	>5.4b within Nyquist
TI SAR ADC FOM	480fJ/conv

Analog-to-Digital Converters

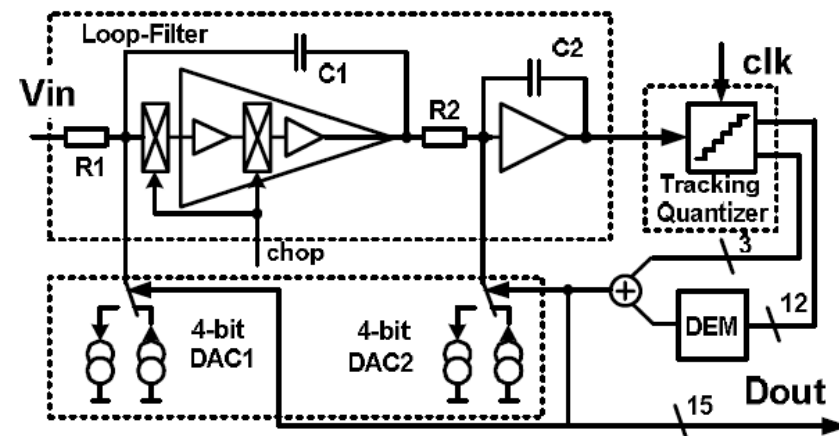
65nm design example



A 2.2mW, Continuous-Time Sigma-Delta ADC for Voice Coding with 95dB Dynamic Range in a 65nm CMOS Process

Lukas Dörrer, Franz Kuttner, Andreas Santner, Claus Kropf, Thomas Hartig, Patrick Torta, Patrizia Greco
Infineon Technologies Austria AG
Villach, Austria
lukas.doerr@infineon.com

- A $\Sigma\Delta$ feedback topology
- A chopped first operational amplifier
 - Gain = 50dB
- A tracking quantizer
- A RZ-DAC in the first stage
 - \rightarrow No preamplifier or anti-aliasing filter



Analog-to-Digital Converters

45nm design example



ISSCC 2008 / SESSION 27 / $\Delta\Sigma$ DATA CONVERTERS

27.8 A Continuous Time $\Delta\Sigma$ ADC for Voice Coding with 92dB DR in 45nm CMOS

Lukas Dörrer, Franz Kuttner, Andreas Santner, Claus Kropf, Thomas Puaschitz, Thomas Hartig, Manfred Punzenberger

Infineon Technologies, Villach, Austria

- Current-steering DAC provides spectral information (harmonics) about dynamic MOS transistor mismatch.
- The SC quantizer reveals dynamic mismatch of capacitances.
- The optional chopped filter input stage separates flicker noise of weakly and strongly inverted transistors.
- Excess loop delay and jitter can be seen in the power spectral density (PSD) plot

