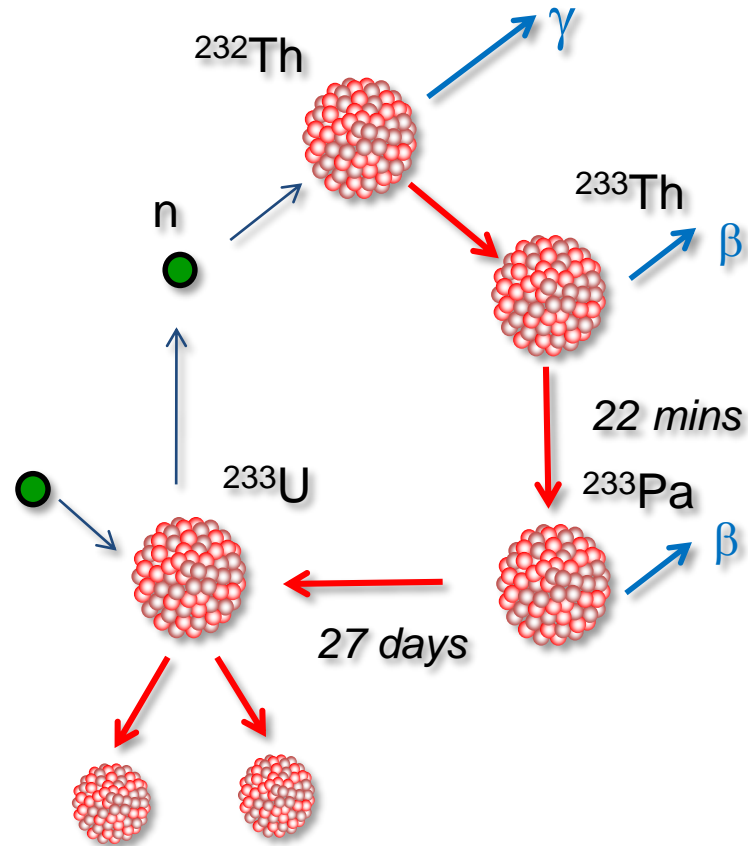


# Thorium power: where are we now?



**Bob Cywinski**  
Professor Emeritus  
International Institute for Accelerator Applications  
University of Huddersfield, UK

# Thorium



# Known thorium resources (ktonnes)



*“There is little chance that thorium-fuelled nuclear reactors will play a major role in meeting the UK’s future energy requirements.....*

*.....No thorium reactor design has been implemented beyond relatively small, experimental systems”*

**Baroness Tina Stowell,**

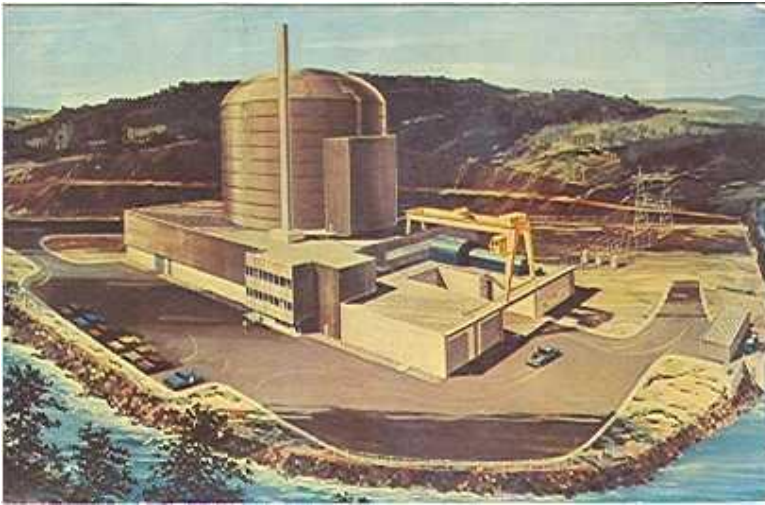
Government spokesman on energy and climate change  
House of Lords  
November 2011



# Where were we then....

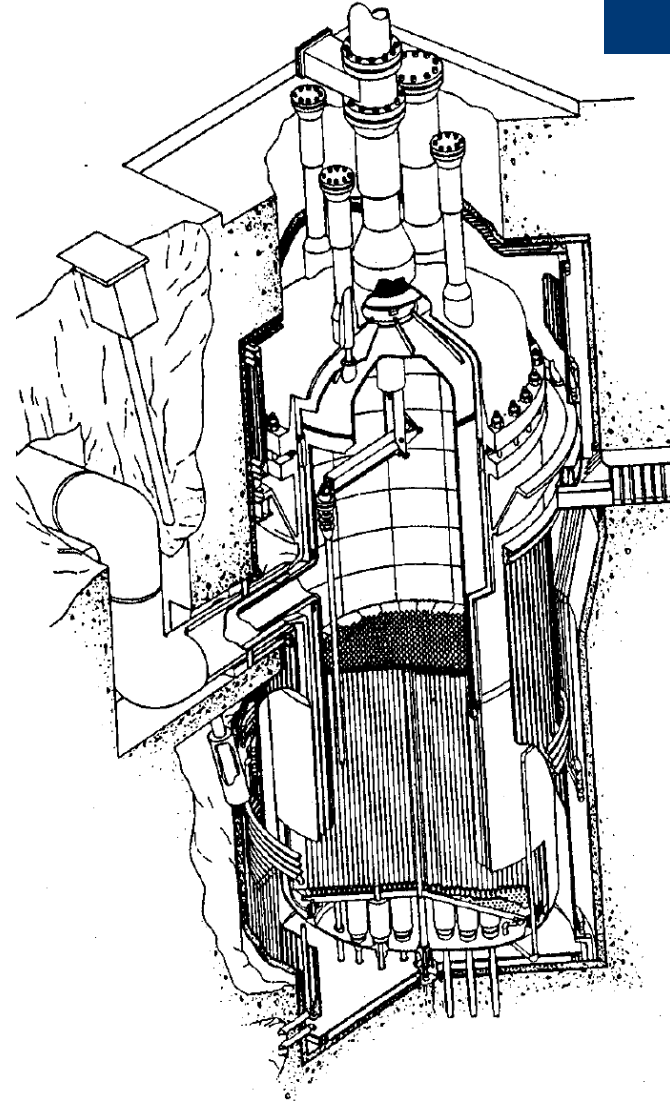
Country	Name	Type	Power	Operation	Fuel
Germany	AVR	HTGR	15 MW <sub>e</sub>	1967-1988	Th+U235, coated particles
	THTR	HTGR	300 MW <sub>e</sub>	1985-1989	
UK (OECD/ Euratom)	Dragon	HTGR	20 MW <sub>th</sub>	1966-1973	Th+U235, coated particles
USA	Peach Bottom	HTGR	40 MW <sub>e</sub>	1967-1974	Th+U235, coated particles
	Fort St Vrain	HTGR	330 MW <sub>e</sub>	1976-1989	
USA	Shippingport	LWBR PWR	100 MW <sub>e</sub>	1977-1982	Th+U233
	Indian Point 1	LWBR PWR	285 MW <sub>e</sub>	1962-1980	Oxide pellets
India	Kamini	MTR (LWR)	30 kW <sub>th</sub>	In operation	Al+U233, J- rod of Th&ThO <sub>2</sub>
	Cirus	MTR	40 MW <sub>th</sub>	In operation	
	Dhruva	MTR	100 MW <sub>th</sub>	In operation	

# Peach Bottom, USA - HTGR



General Atomics' Peach Bottom high-temperature, graphite-moderated, helium-cooled reactor in the USA operated between 1967 and 1974 at 110 MW<sub>th</sub>.

Fuel particles were highly-enriched uranium /thorium in PyC (Briso) shells



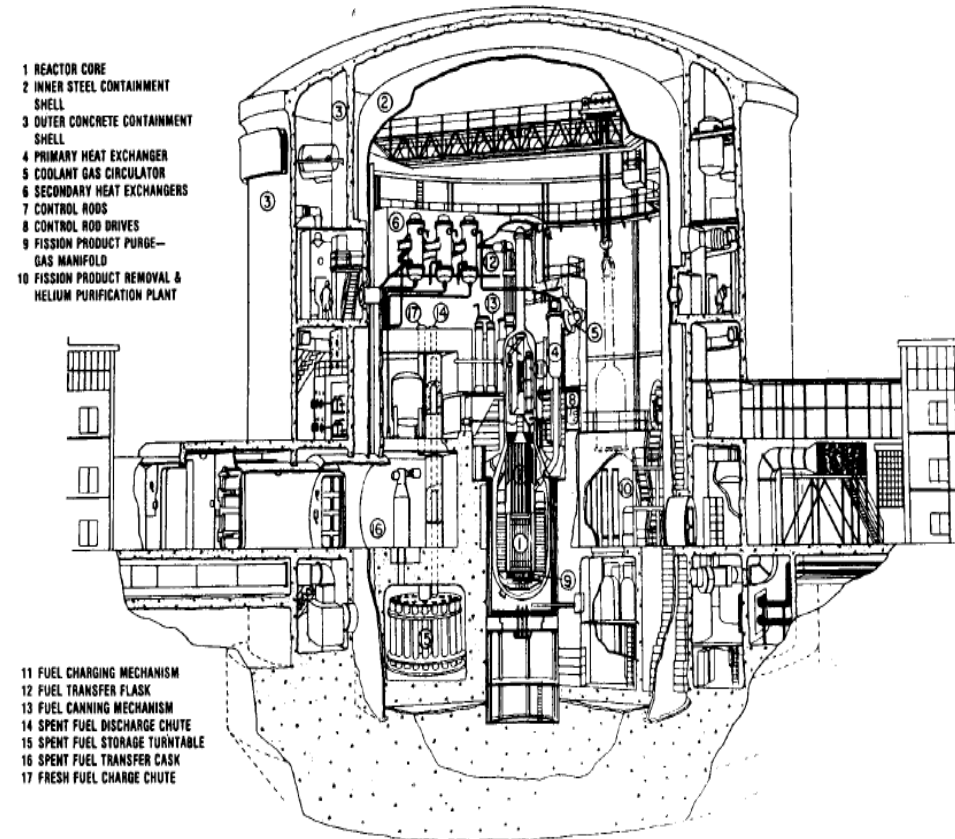


# Dragon, UK (OECD/Euratom) - HTGR

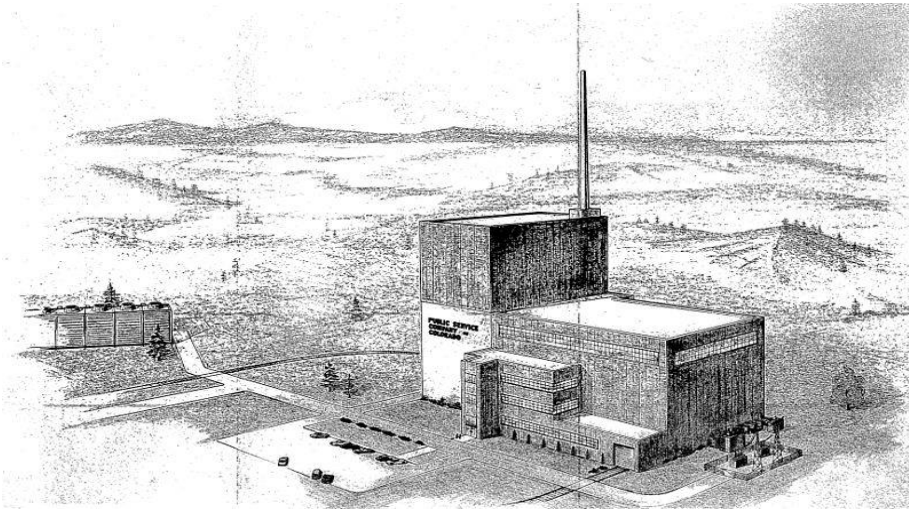


Thorium fuel elements with a 10:1 Th/U (HEU) ratio were irradiated in the 20 MWth Dragon reactor at Winfrith, UK, for 741 full power days between 1964 and 1973

The Th/U fuel was used to 'breed and feed', so that the U-233 created replaced the burnt U-235 at the same rate, and fuel could be left in the reactor for about six years.

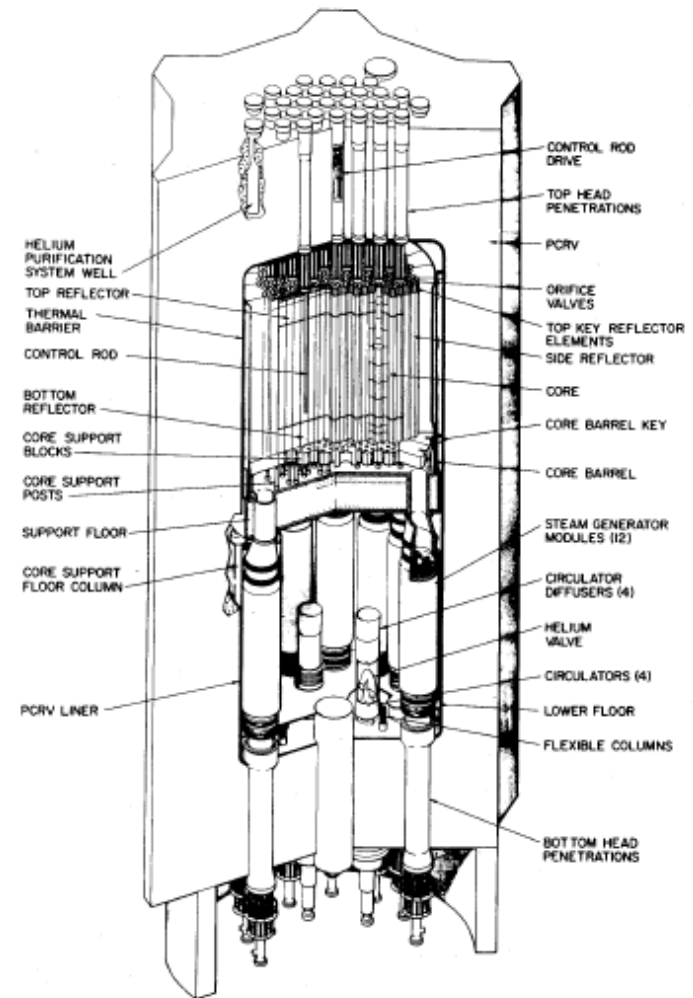


# Fort St Vrain (US) - HTGR



Fort St Vrain operated between 1974-1989 as a high-temperature ( $700^{\circ}\text{C}$ ), graphite-moderated, helium-cooled 842 MWth (330 MWe)

~25 tonnes of thorium was used in fuel for the reactor in prismatic configuration, achieving 170,000 MWd/t burn-up.



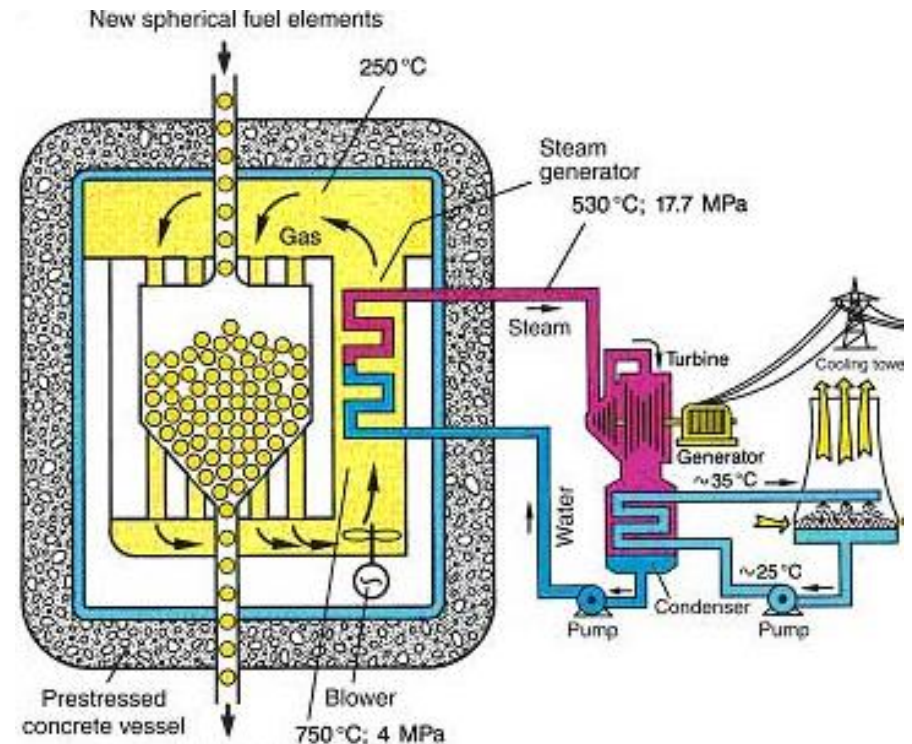


# AVR (Germany) - HTGR

The Helium cooled AVR (Atom Versuchs Reaktor) experimental pebble bed reactor at Jülich, Germany, operated between 1967 and 1988, for over 750 weeks at 15 MWe, about 95% of the time with thorium-based fuel.

Approximately 100,000 billiard ball-sized fuel elements were used.

Overall a total of 1360 kg of thorium was used, mixed with high-enriched uranium (HEU). Burnups of 150,000 MWd/t were achieved.

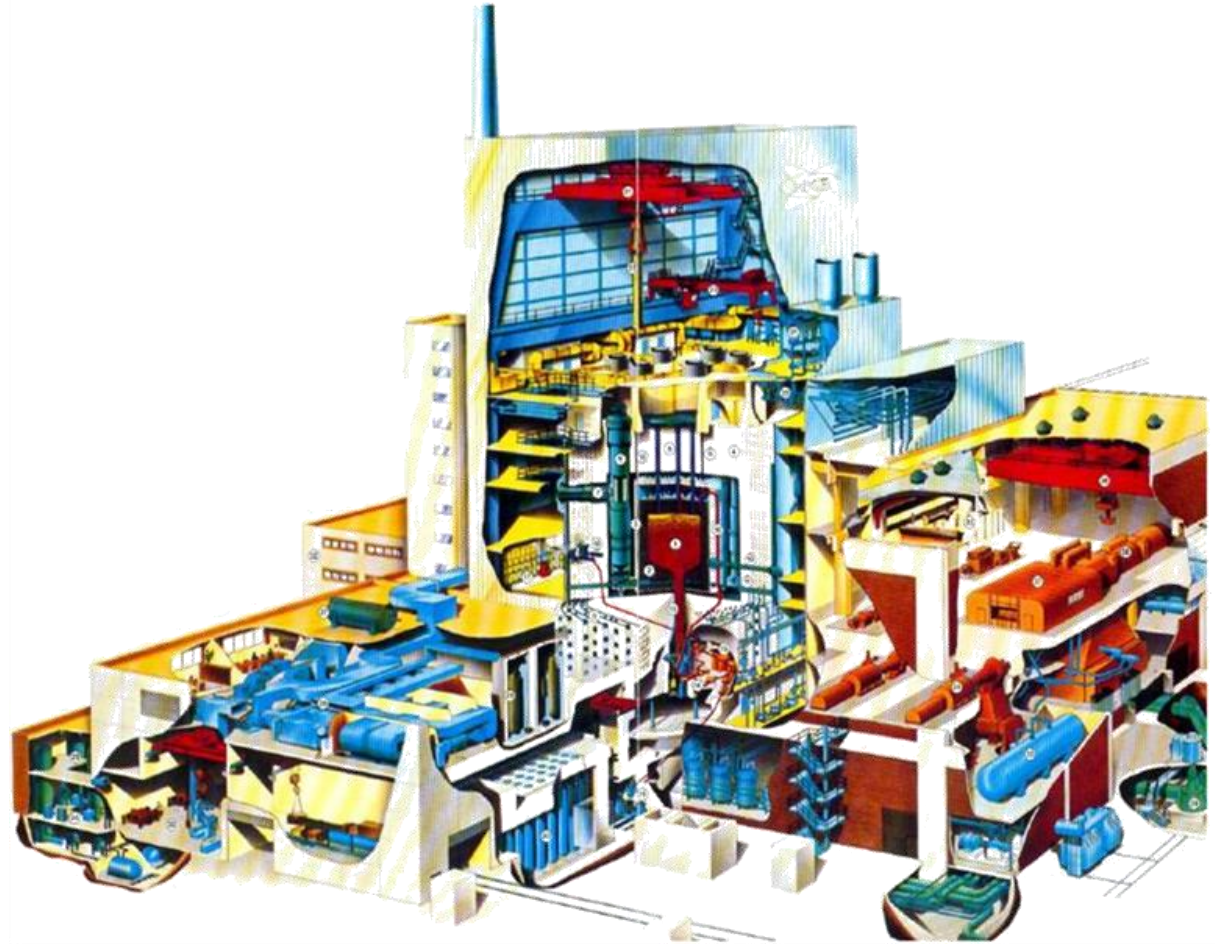


# Thorium HTR (Germany) - HTGR

The 300 MWe THTR (Thorium High Temperature Reactor) operated between 1983 and 1989.

THTR was fuelled with 674,000 pebbles, over half containing Th/HEU fuel (the rest graphite moderator and some neutron absorbers).

The fuel pellets were continuously recycled with the fuel passing through the core an average of six times.



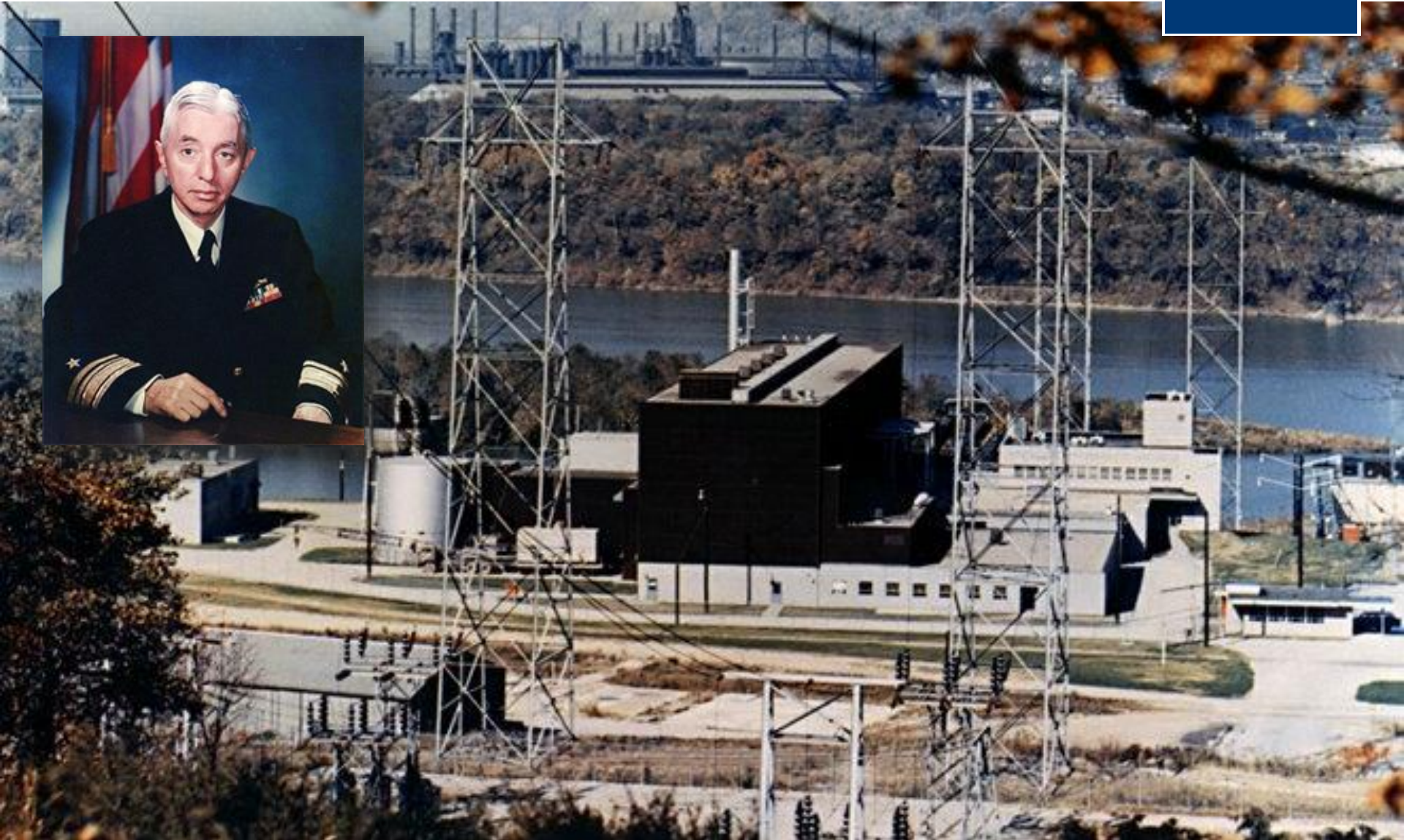
# Where were we then....



Country	Name	Type	Power	Operation	Fuel
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	Dhruva	MTR	100 MW <sub>th</sub>	In operation	



# Shippingport LWBR



INEEL/EXT-98-00799  
Rev. 2

***Fuel Summary Report:  
Shippingport Light Water  
Breeder Reactor***

G. L. Olson  
R. K. McCardell  
D. B. Illum

September 2002

Idaho National Engineering and Environmental Laboratory  
Bechtel BWXT Idaho, LLC

The Shippingport 100MW<sub>e</sub> Light Water Breeder Reactor (LWBR) was developed by Bettis Atomic Power Laboratory to demonstrate the potential of a water-cooled, thorium oxide fuel cycle breeder reactor.

The LWBR core operated for 29,000 full power hours between 1977–1982. The fuel and fuel components suffered minimal damage during operation, and the reactor testing was deemed successful.

Extensive destructive and nondestructive postirradiation examinations confirmed that the fuel was *in good condition with minimal amounts of cladding deformities and fuel pellet cracks.*





# Shippingport LWBR

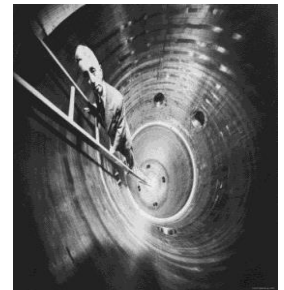
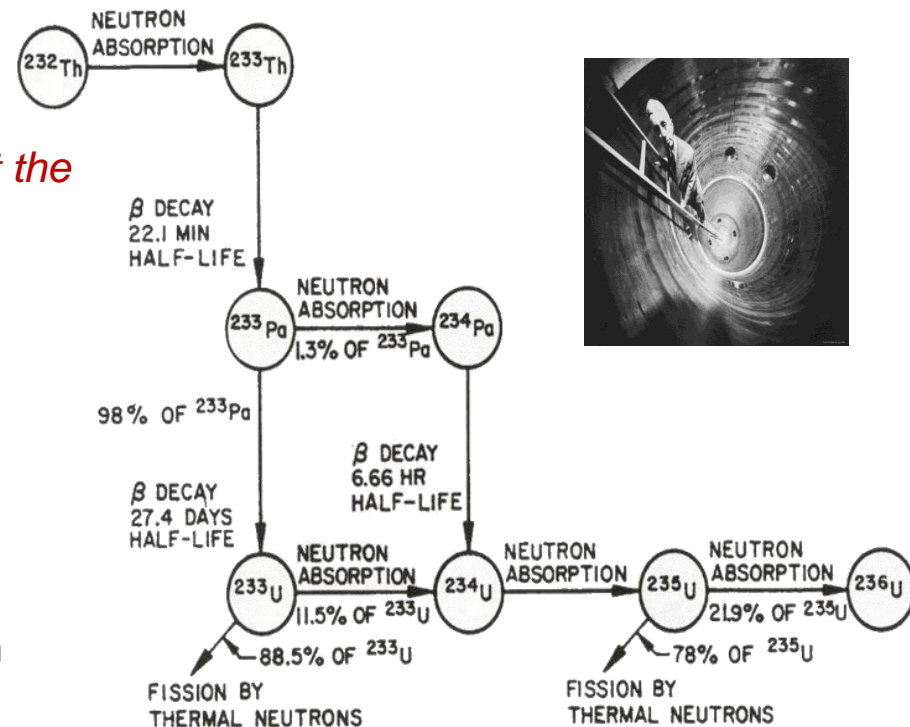
The Shippingport LWBR project was deemed a technical success:

After 5 years and  $2.5 \times 10^9$  kWh of electrical power it showed no sign of reaching the end of its useful life, but was closed in 1982 because of budgetary constraints and the need to determine whether breeding occurred

*Approximately 1.3% more fissile material than at the start of operation was found in the core*

**But** .....there was no follow through:

- There was little effort to promote the technology.
- The assembly of the core modules required excessive manual labour implying a high production cost
- No effort to develop other U/Th reactors in an effort to help spread the fixed costs
- The program was seen as Admiral Rickover's pet project.



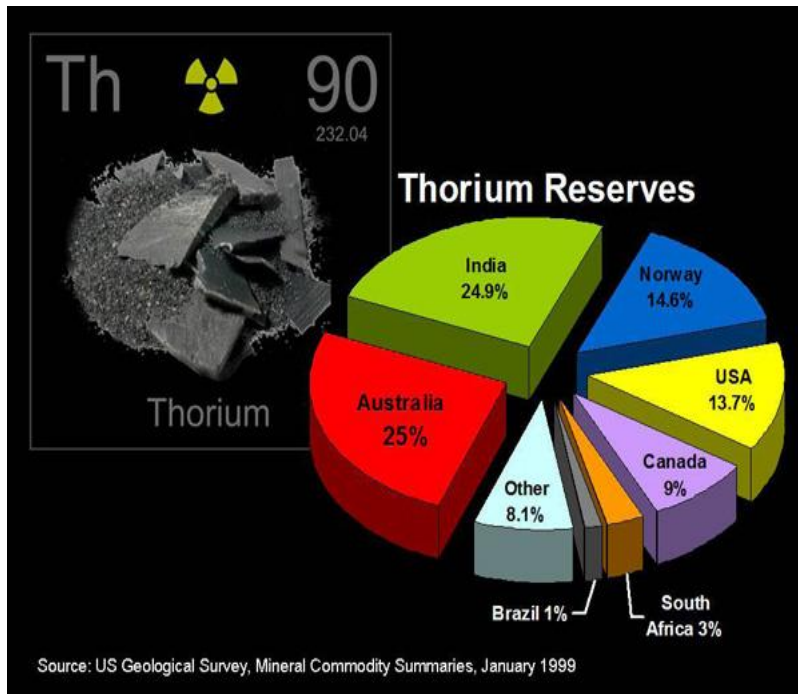
*“Uranium-233/thorium cores can be designed and built, can be operated in existing LWR plants to produce electricity, and can breed enough fissile fuel to overcome modest losses in reprocessing and refabrication.*

*For the United States in particular, this means that the plentiful domestic supply of thorium, a material with no other significant use, can become an important energy source.*

*This resource can provide about 50 times as much energy as the domestic supply of uranium used in current LWRs. The light-water breeder thus has an energy potential that could meet the entire electrical needs of the United States for centuries.”*

J. C. CLAYTON  
WESTINGHOUSE ELECTRIC CORPORATION  
1993

# Initial drivers for thorium deployment (60s, 70s)



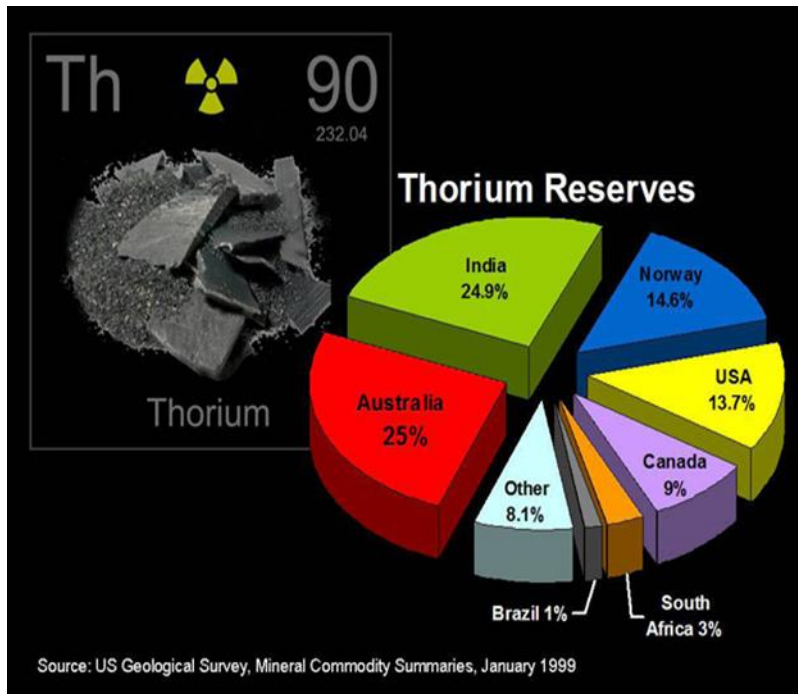
- An alternative fuel cycle in anticipation of a projected rapid growth in nuclear power and possible shortage of natural uranium.
- Thorium's abundance in nature
- The price for uranium reached \$40.00/pound by the mid-1970s
- The absence of uranium resources but large amounts of identified thorium resources in some countries having an ambitious civil nuclear program
- A good in-core neutronic and physical behaviour of thorium fuel
- A lower initial excess reactivity requirement (higher thermal conversion factor) of thorium based cores with particular configurations.

# Brakes on thorium deployment (80's)



- Interest in the nuclear option waned significantly, and public support for nuclear power dramatically declined following TMI and Chernobyl.
- Low priced uranium was available in the early 1980s and for over two decades,
- introduction to the market of down-blended uranium obtained from nuclear weapon disarmament programs
- The absence of reprocessing capability in the U.S for recovery and recycling of fissile U233 (stopped by Carter and Ford)
- Proliferation concerns with a HEU thorium cycle: HEU chemically separable from thorium

# Current drivers for thorium deployment



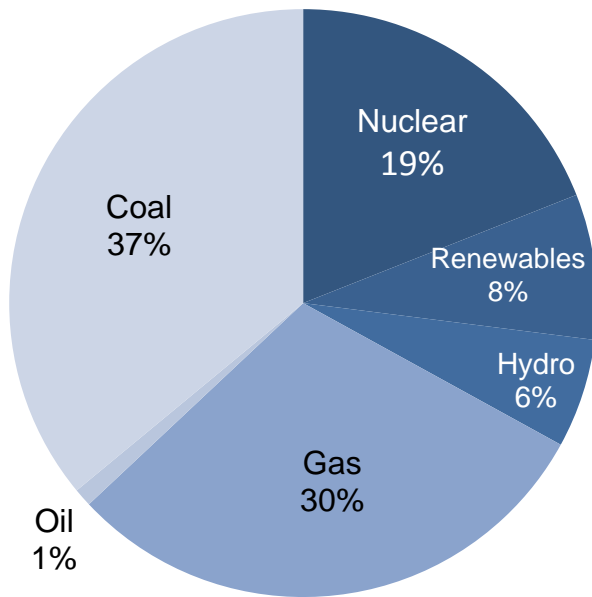
All the drivers from the 60s and 70s plus

- The potential for the low production of Pu and minor actinides in thorium based-fuel cycles
- The capability of destroying plutonium by fissioning it in a plutonium/thorium cycle in thermal reactors. (LWRs, HTRs, MSR, ADS )
- The transmutation of higher actinides and destruction of legacy waste
- The possibility of breeding fissile isotopes
- More recently, the dramatic increase in the price of uranium that is tied to the perceived shortage

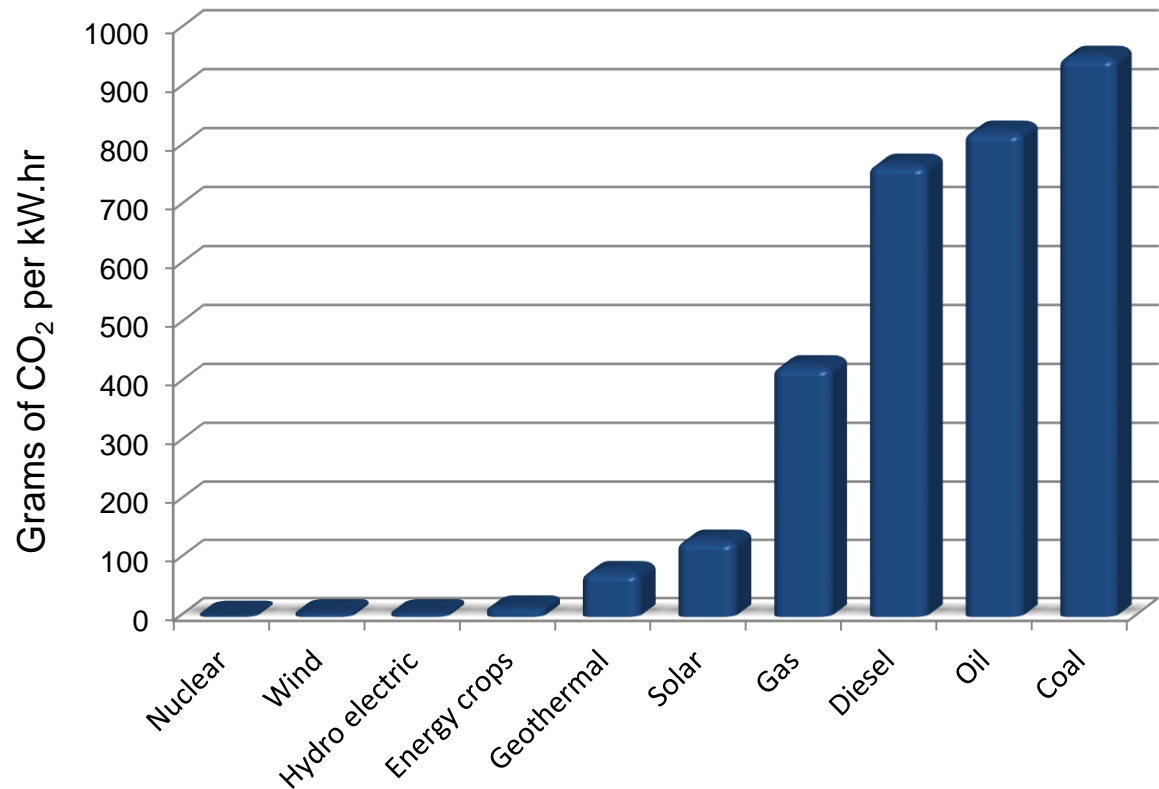


# CO<sub>2</sub> emissions and electricity production

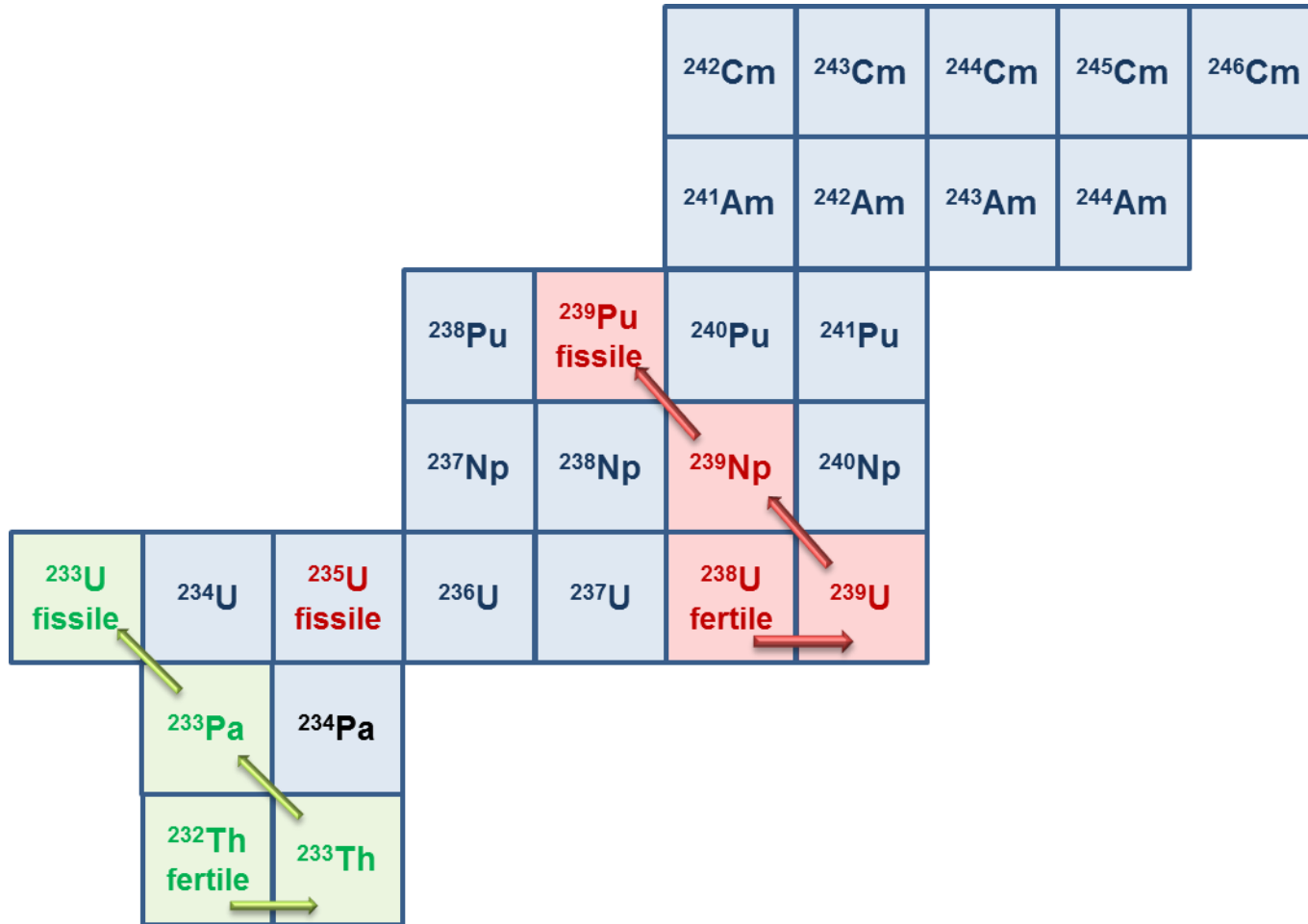
US Electricity Production  
by Fuel Type



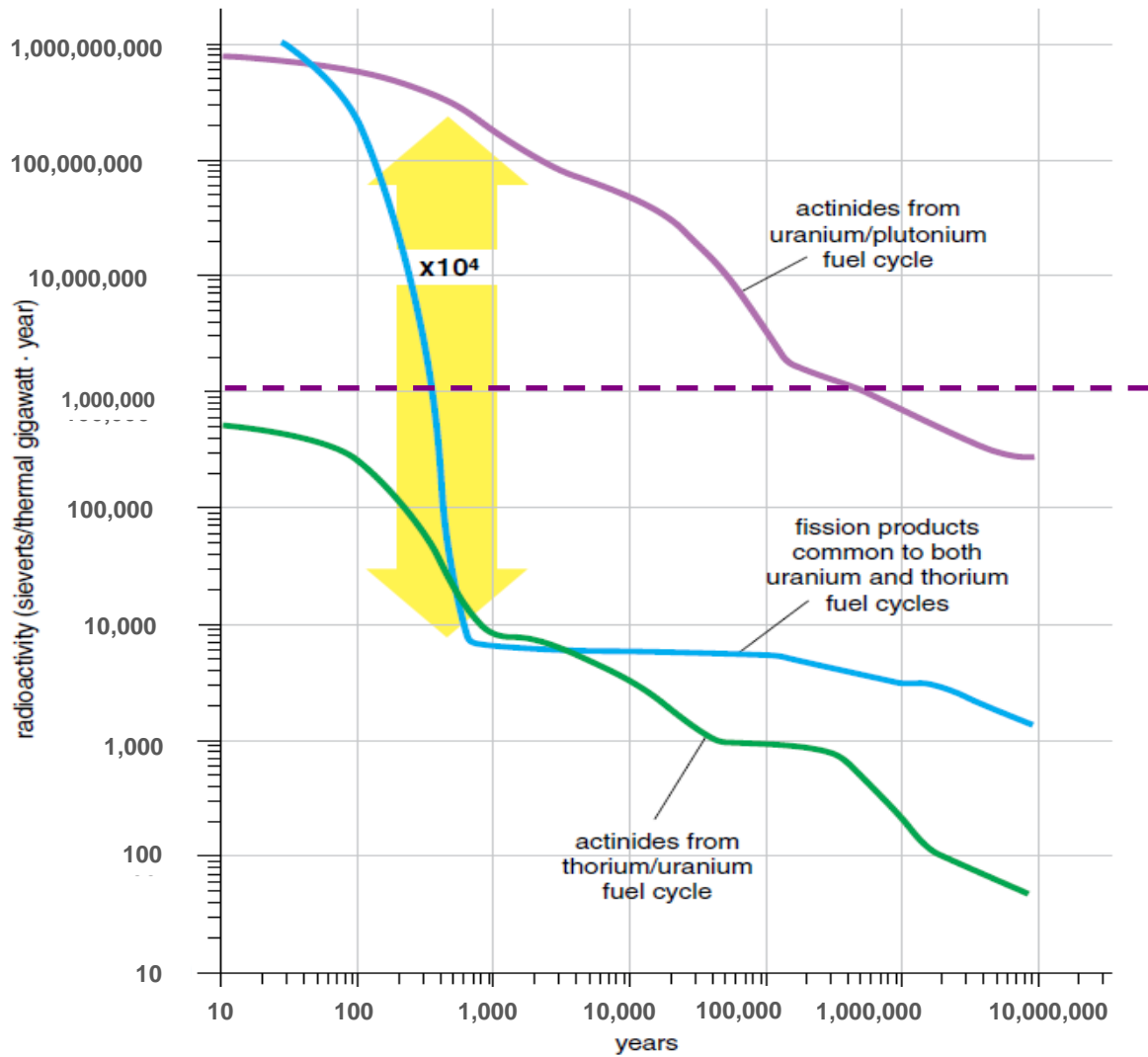
Average of ~500g CO<sub>2</sub> per kW.hr



# Uranium and Thorium fuel cycles



# Nuclear waste: U and Th fuel cycles



# Current industrial global interest





House of Commons  
Energy and Climate Change  
Committee

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## Small nuclear power

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**Fourth Report of Session 2014–15**

*Report, together with formal minutes relating  
to the report*

*Ordered by the House of Commons to be printed  
9 December 2014*

“In the future, new technologies may bring with them the possibility of improved technical features in nuclear reactors, for example through enhanced safety or through use of waste materials.

*We heard that there are a number of advantages of switching to a thorium fuel cycle.*

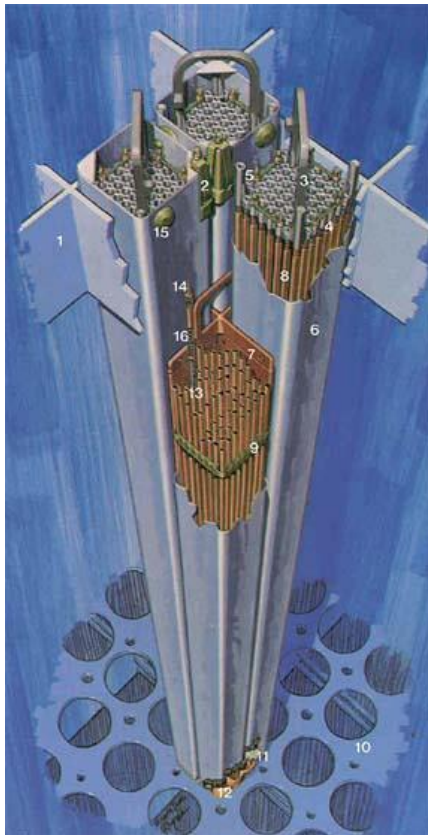
*The UK must remain an active participant in thorium research and development*

We recommend that the Government commission a study to confirm the potential benefits of thorium in the longer-term and how potential barriers to its use might be overcome”



# Thorium deployment

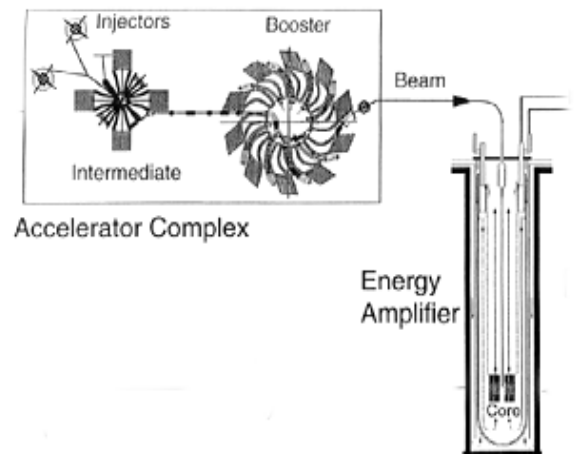
**1.**  
Conventional Systems  
(LWR, PWR, HTGR)



**2.**  
Molten Salt Reactors  
*After Weinberg's  
Oak Ridge MSRE*



**3.**  
Accelerator Driven Subcritical  
Reactors (ADSRs)  
*After Rubbia's Energy Amplifier  
Concept*



# 1. Conventional reactors

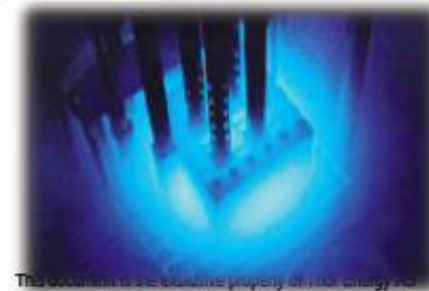
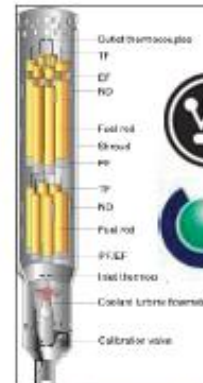
## Thor Energy & The International Thorium Consortium



- **5-year Thorium fuel test program initiated**
- 2-year Feasibility Study together with nuclear utility Vattenfall completed
- 2-year detail fuel design completed
- Completed design of unique Thorium test program in the Halden test reactor in Norway
- Fuel & test rig in production, loading into reactor in Q3 2012
- International Consortium of utilities, industry, R&D-organizations participating in this first step towards commercial use of Thorium.



The OECD  
Halden Reactor  
Project





# Thorium in the 25MW BWR Halden Reactor



# Thorium in the 25MW BWR Halden Reactor

## TWO Planet Oil

Home Episodes Clips What happens if we run out of oil?



**Could Thorium help the nuclear industry provide a cleaner and greener source of alternative energy?**

Prof Iain Stewart heads to Norway to hear about Thorium and its potential for changing the energy industry.

Release date: 17 Feb 2015

⌚ 3 minutes

This clip is from

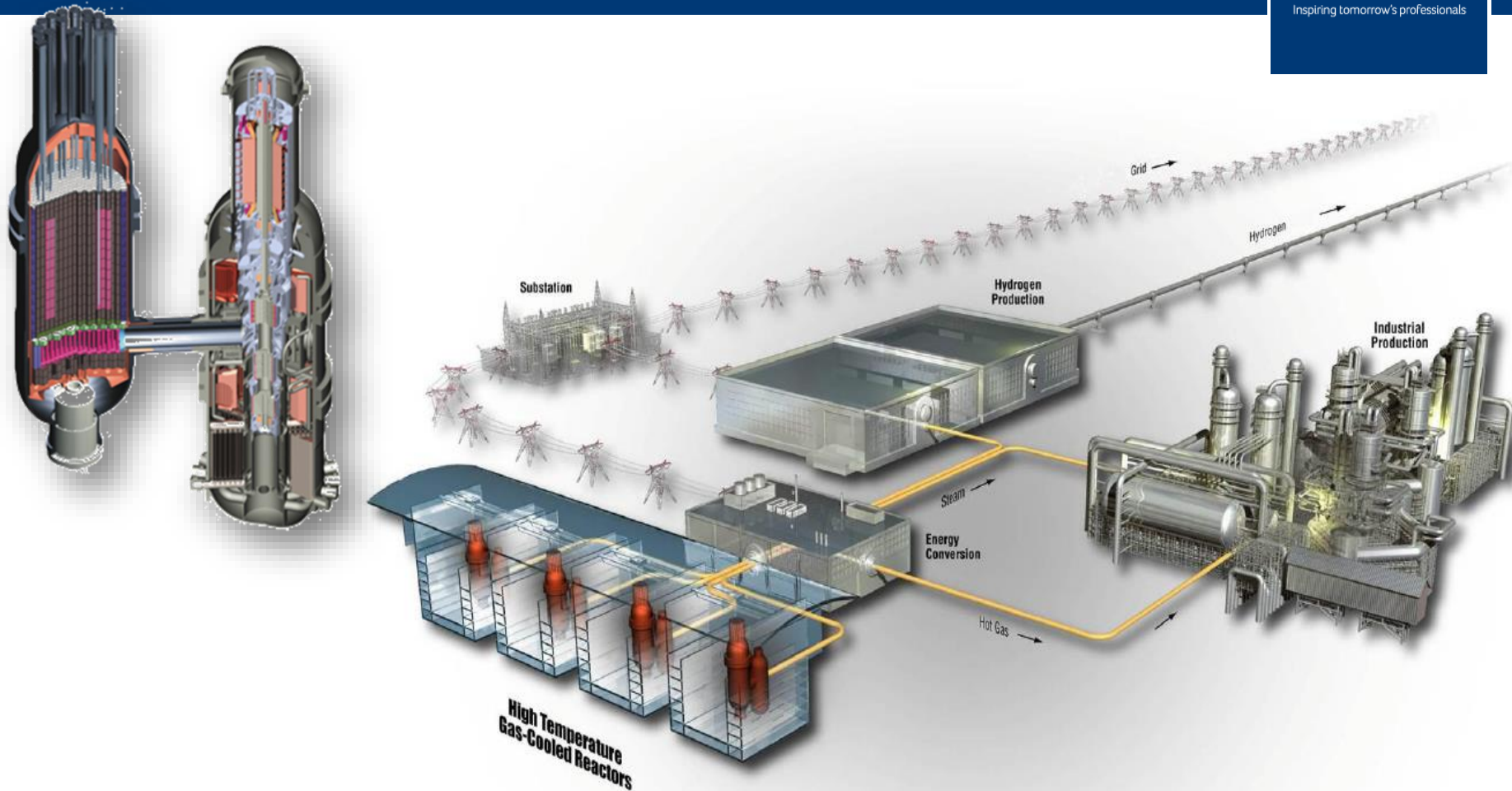


Planet Oil  
Episode 3

BBC2  
“Planet Oil”  
with  
Professor  
Iain  
Stewart



# The future: Th-fuelled HTG modular reactors?



eg Areva's Antares HTGR system



# 2. Molten salt reactors

Oak Ridge National Laboratory explored both 2-fluid and 1-fluid molten salt reactors in the 1960s

An  $8\text{MW}_{\text{th}}$  thorium single fluid molten salt reactor, MRSE, was demonstrated at ORNL, running successfully for 5 years to 1970

Fuel:

$71\%\text{LiF}-16\%\text{BeF}_2$   
 $-12\%\text{ThF}_4-0.3\%\text{UF}_4$

A follow-up programme to design and build a  $1000\text{MW}_e$  breeder reactor using the Th/U cycle (MSBR) was abandoned in 1976

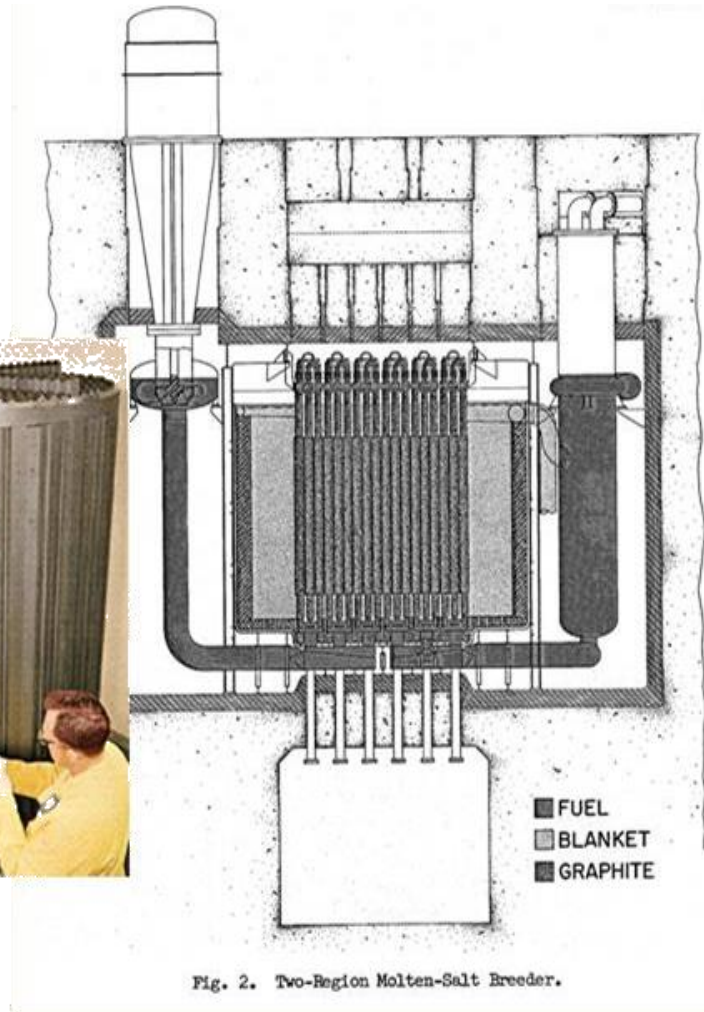
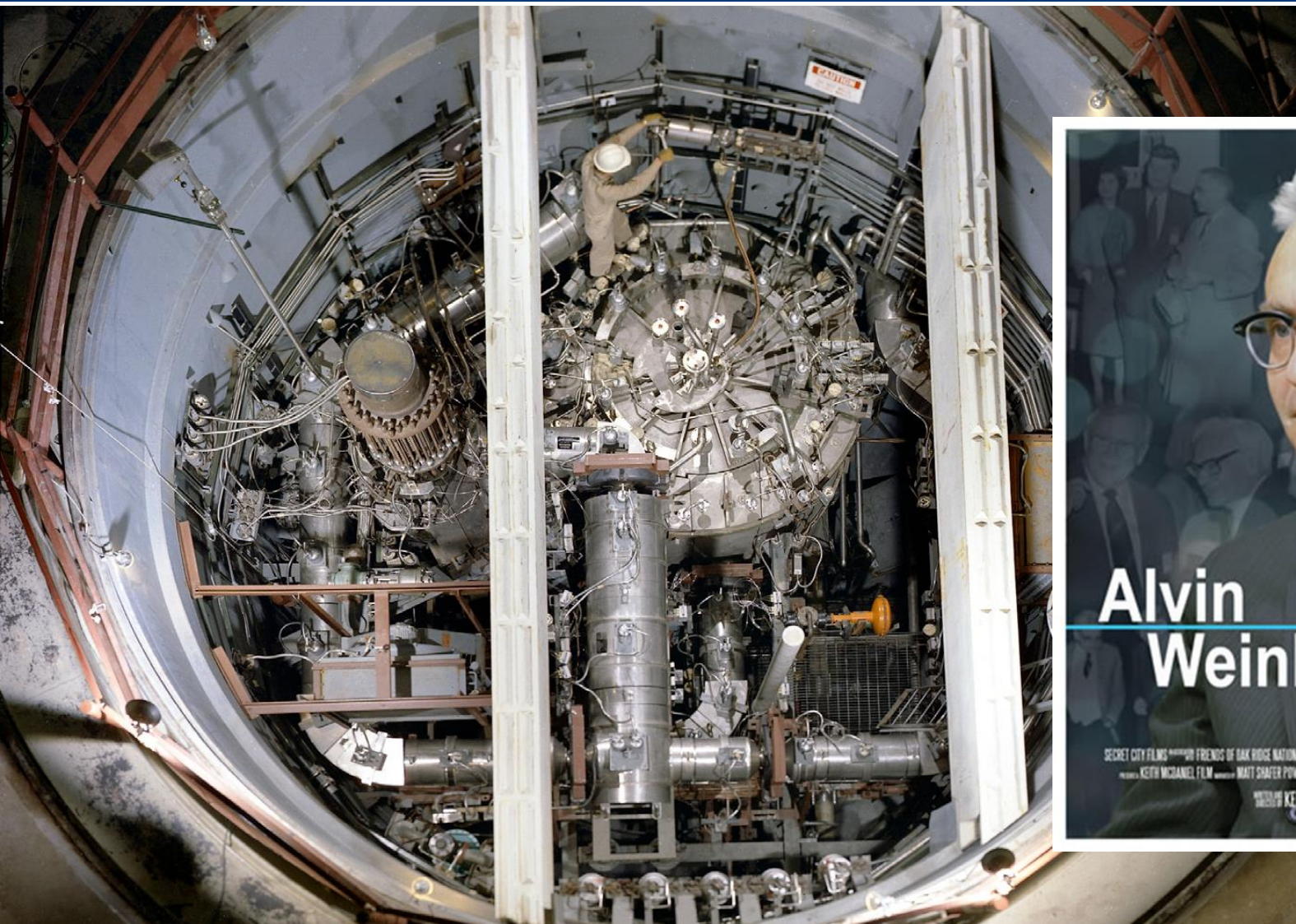


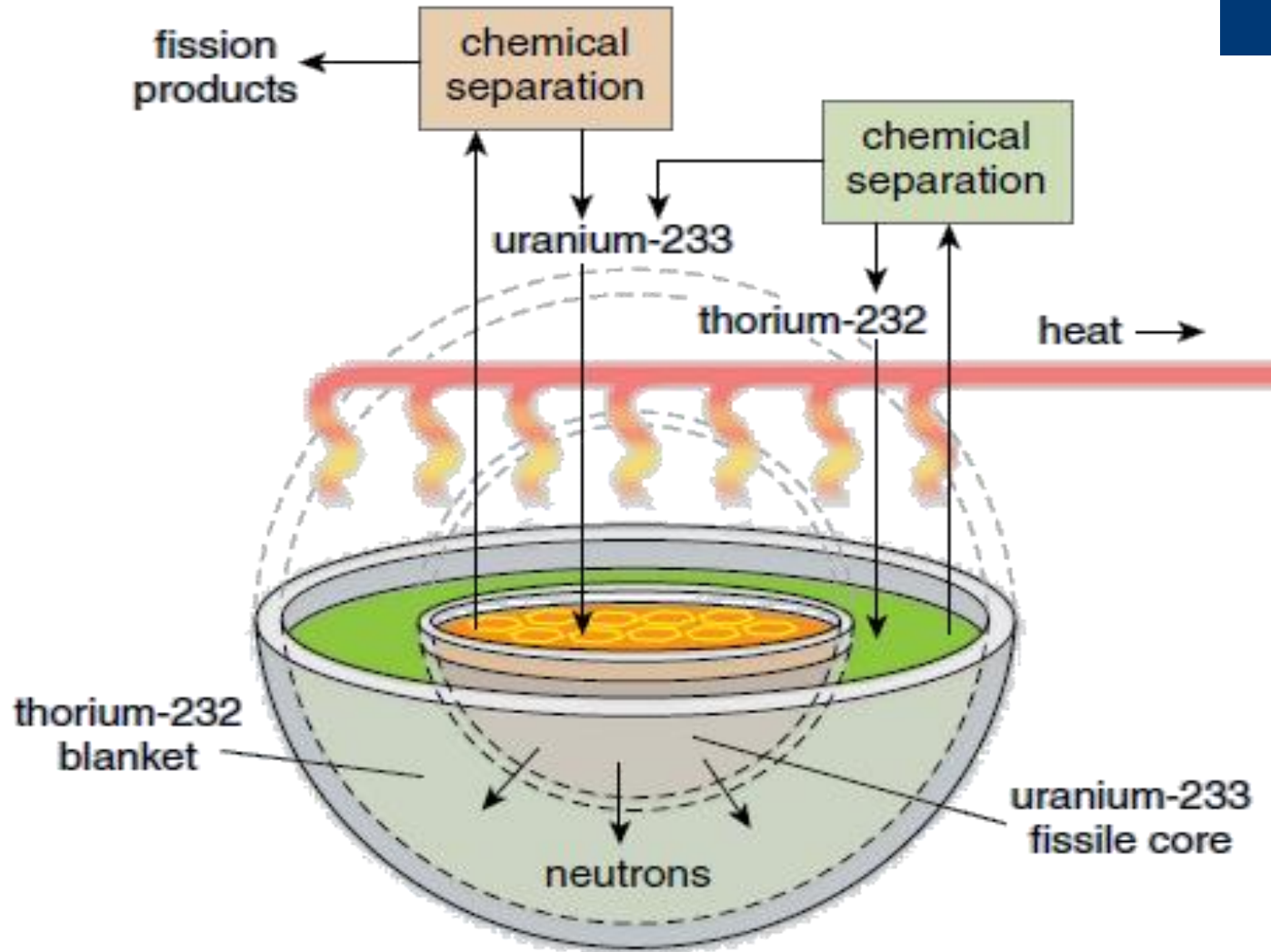
Fig. 2. Two-Region Molten-Salt Breeder.



# Weinberg's MSR

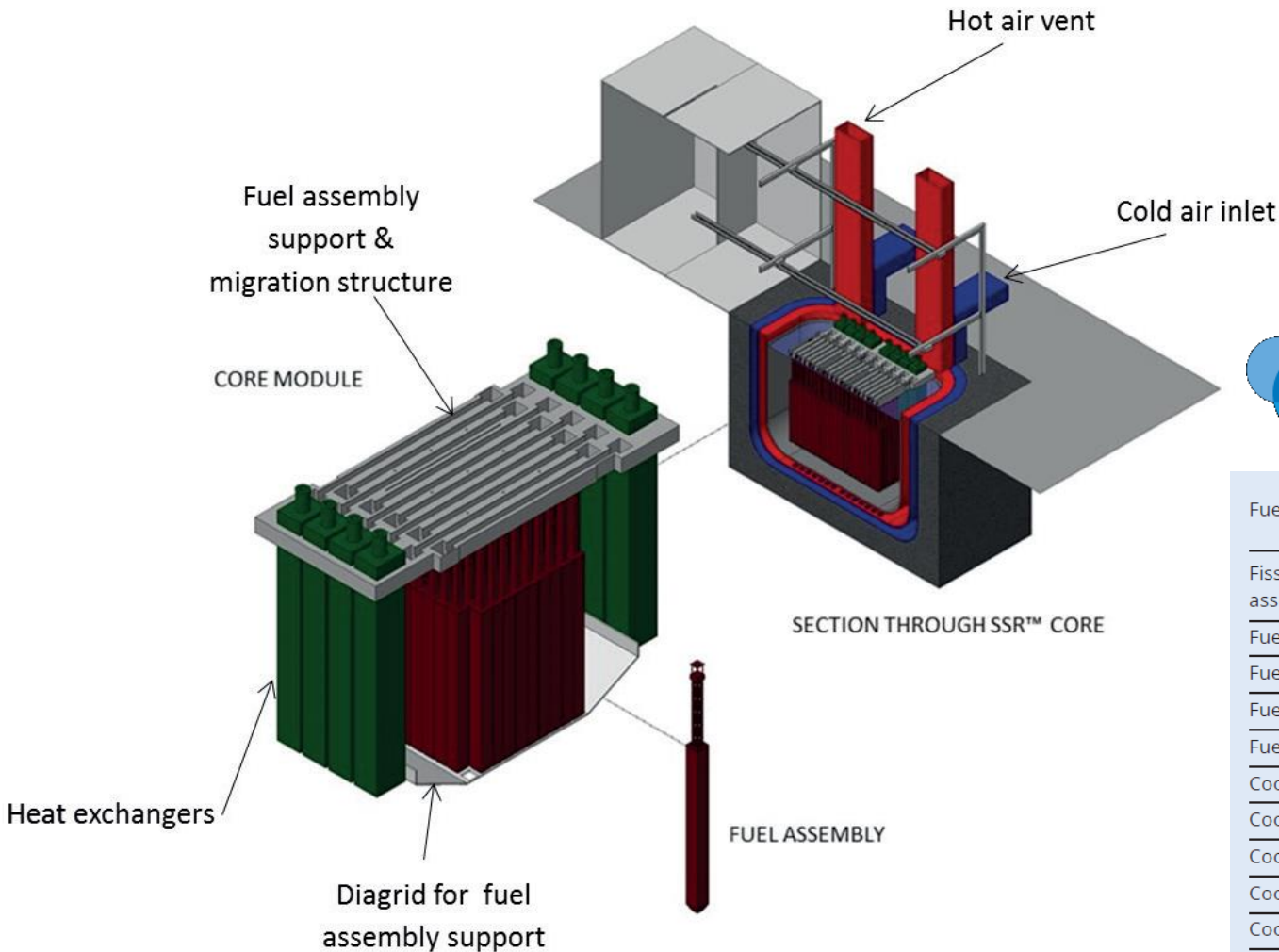


# A two fluid MSR



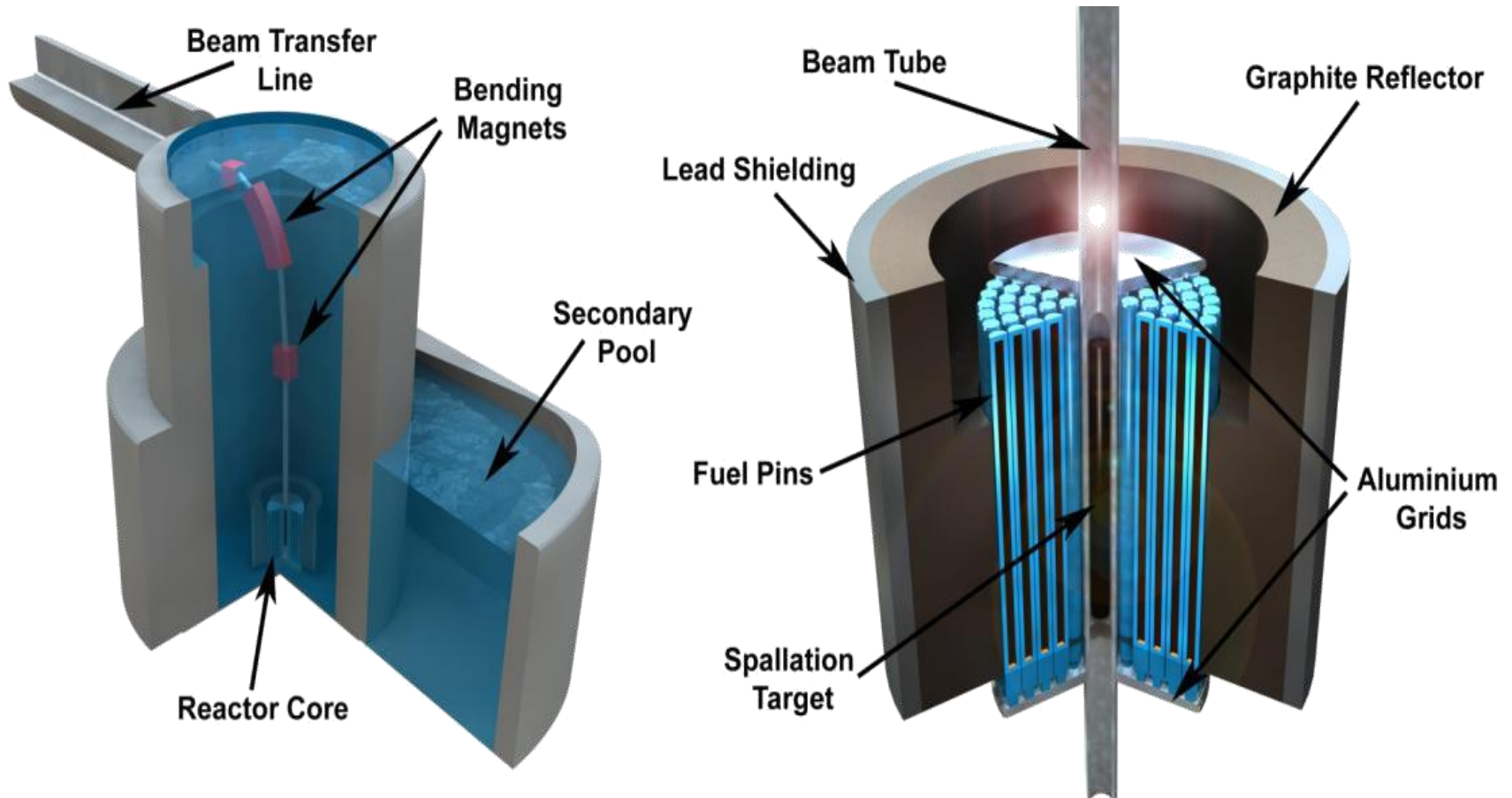


# Moltex 150MW modular Stable Salt Reactor



Fuel salt composition	NaCl/UCI <sub>3</sub> /PuCl <sub>3</sub> (60/20/20)
Fissile content fresh assembly	20mol% reactor grade plutonium
Fuel salt M. Pt.	487°C
Fuel salt operating temp	500-1121°C
Fuel salt redox control	Sacrificial zirconium
Fuel salt power density	150kW/l
Coolant composition	ZrF <sub>4</sub> /KF/NaF (42/48/10)
Coolant melting point	385°C
Coolant operating temp	450-650°C
Coolant redox control	ZrF <sub>2</sub> /ZrF <sub>4</sub> couple
Coolant flow velocity in core	1.7m/s
Reactor pressure	Atmospheric pressure
Coolant pump pressure	0.25-0.5 bar

# 3. Accelerator driven subcritical reactors





# The Energy Amplifier

The (thermal) power output of an ADSR is given by

$$P_{th} = \frac{N \times E_f}{\nu} \cdot \frac{k_{eff}}{1 - k_{eff}}$$

with

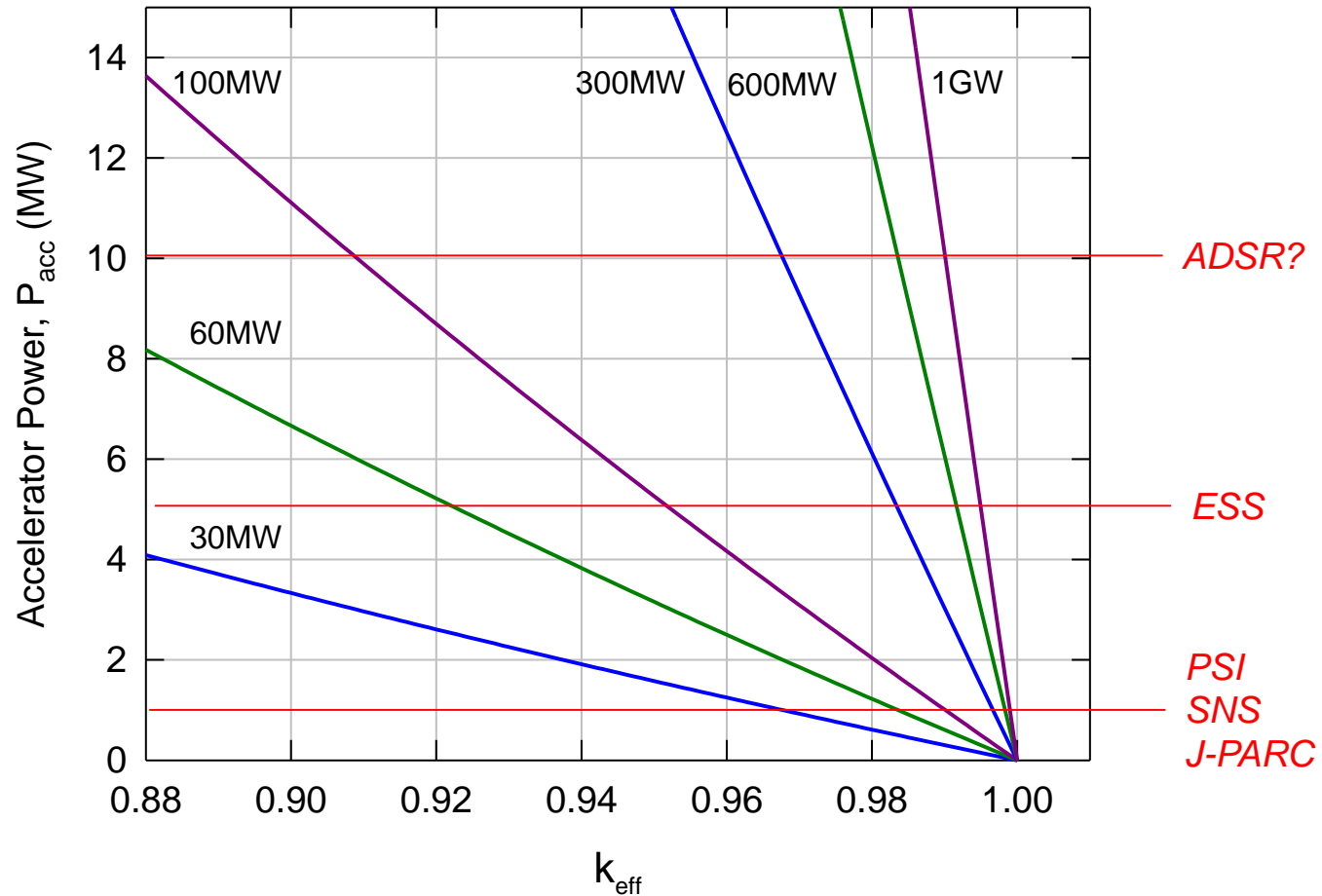
- $N$  = number of spallation neutrons/sec
- $E_f$  = energy released/fission ( $\sim 200$  MeV)
- $\nu$  = mean number of neutrons released per fission ( $\sim 2$ )
- $k_{eff}$  = criticality factor for the reactor core ( $< 1$  for ADSR)

Remembering that  $N$  varies approximately linearly with energy of the protons, delivering  $\sim 24$  neutrons per proton at 1 GeV for a lead spallation target, and noting

$$P_{acc} \text{ (MW)} = I_p \text{ (mA)} \times E_p \text{ (GeV)} \quad \text{and} \quad P_{el} \approx 0.4 \times P_{th}$$

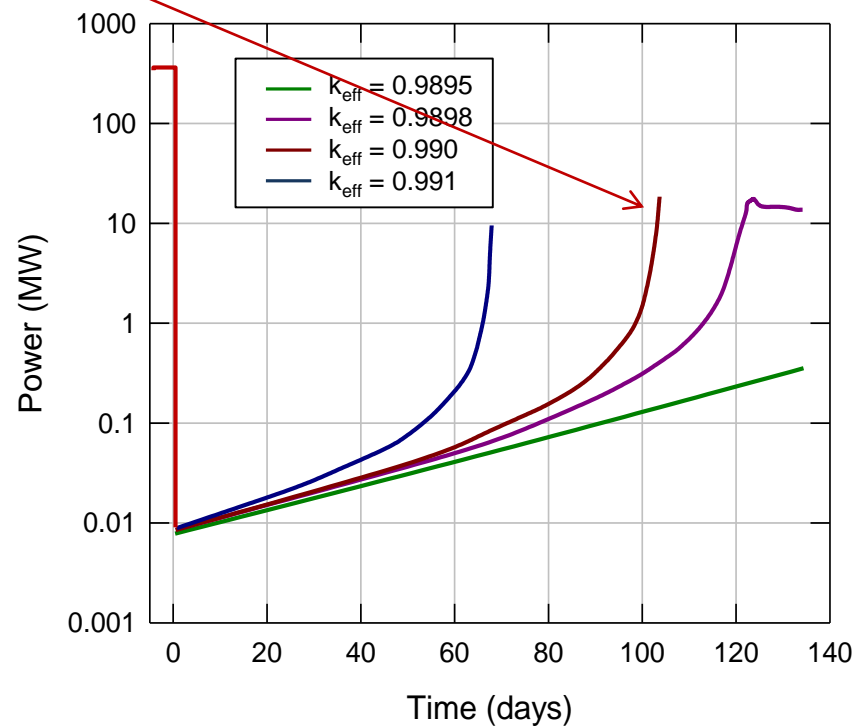
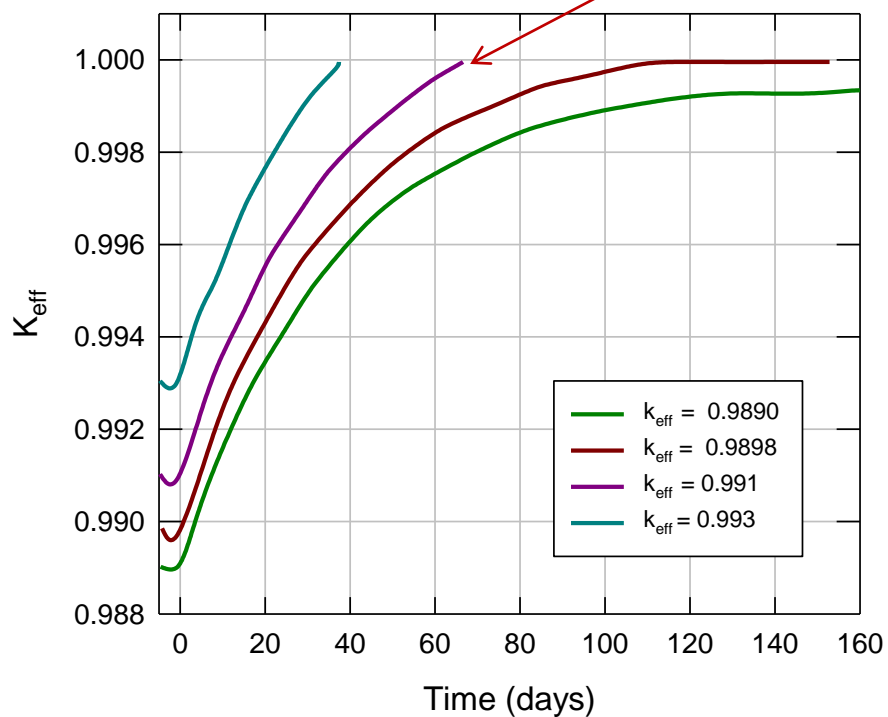
$$P_{acc} \approx P_{el} \cdot \frac{1 - k_{eff}}{k_{eff}} \quad \text{or} \quad G = \frac{P_{el}}{P_{acc}} \approx \frac{k_{eff}}{1 - k_{eff}}$$

# ADSRs : accelerator power



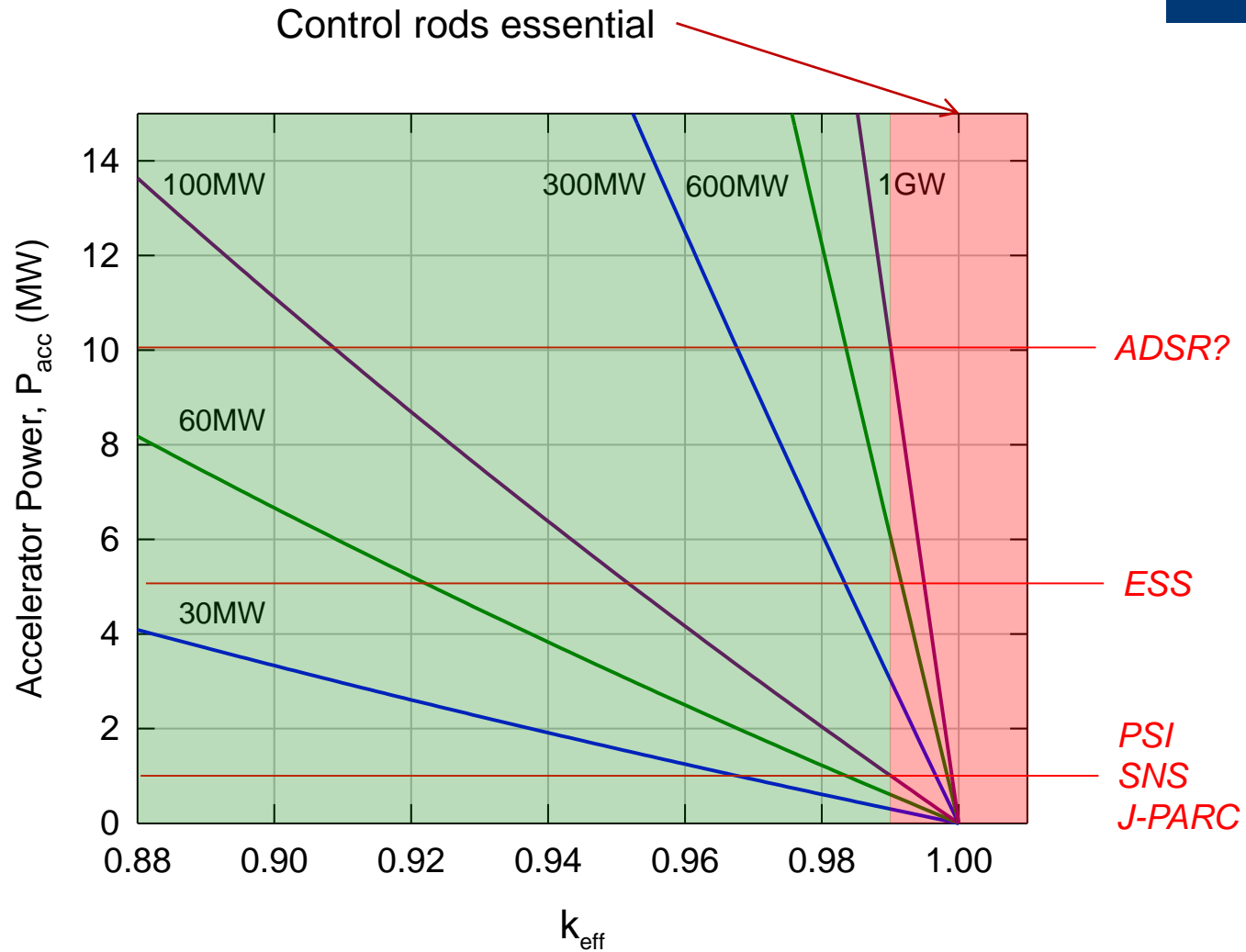
# Time dependence of $k_{\text{eff}}$

decay of  $^{233}\text{Pa}$  to fissile  $^{233}\text{U}$



*After G.Parks et al, Cambridge*

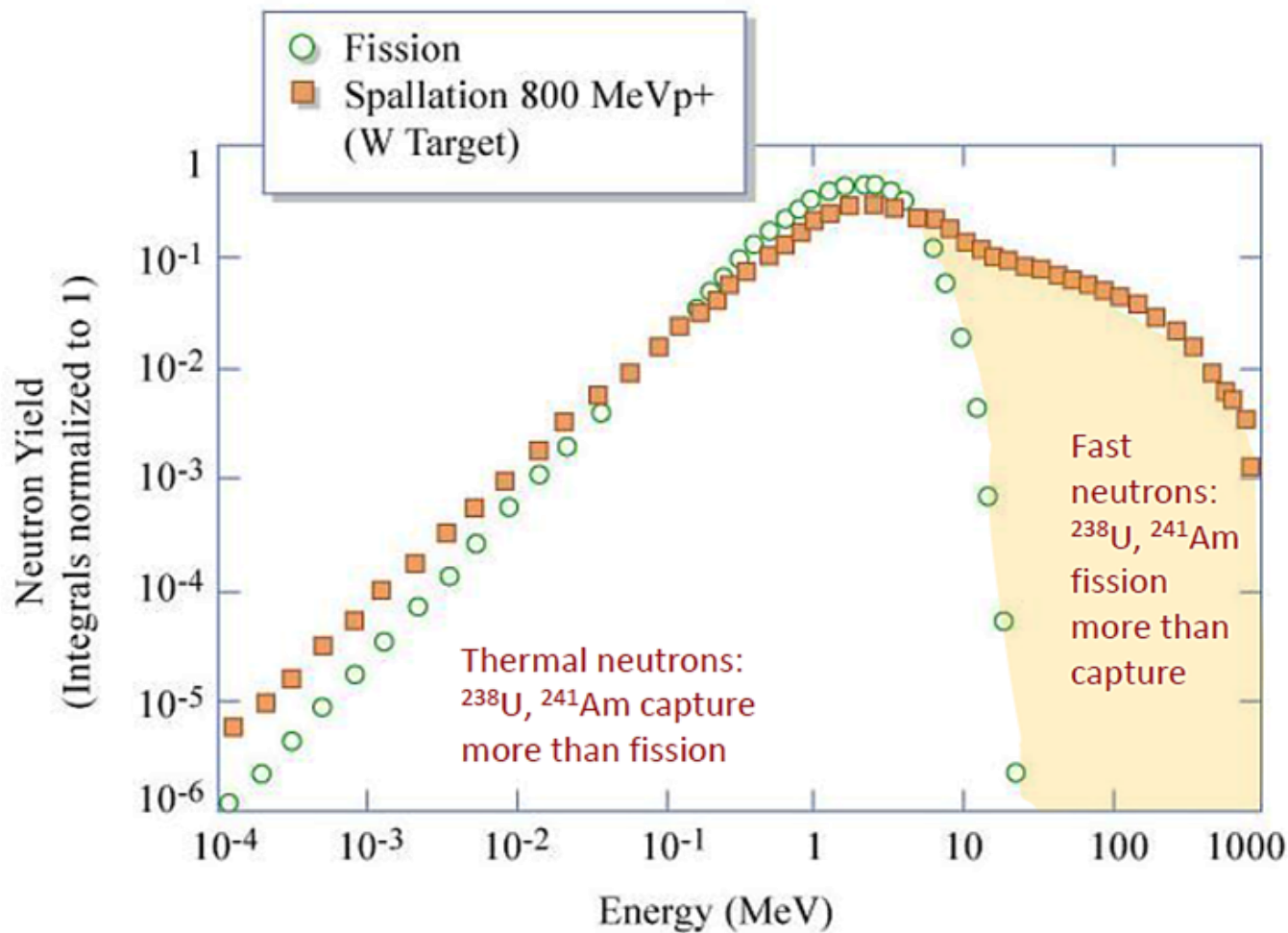
# Subcritical ADSR operation



Fissile nucleus	$\nu_d$ (neutrons/100 fissions)
$^{233}\text{U}$ (thermal)	$0.667 \pm 0.003$
$^{235}\text{U}$ (thermal)	$1.621 \pm 0.05$
$^{238}\text{U}$ (fast)	$4.39 \pm 0.10$
$^{239}\text{Pu}$ (thermal)	$0.628 \pm 0.038$
$^{240}\text{Pu}$ (fast)	$0.95 \pm 0.08$
$^{241}\text{Pu}$ (thermal)	$1.52 \pm 0.11$
$^{242}\text{Pu}$ (fast)	$2.21 \pm 0.26$

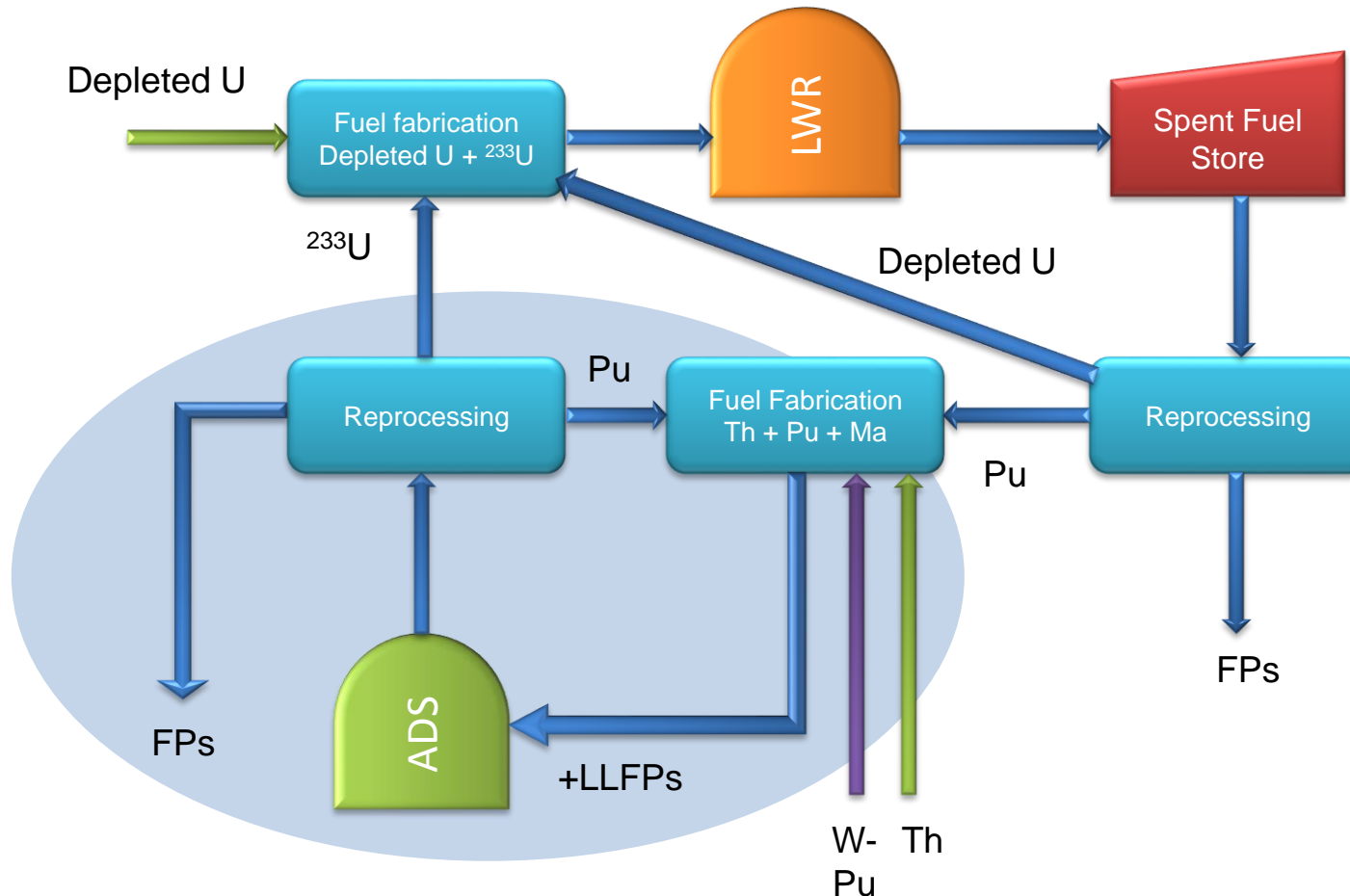


# Spallation neutron vs fission neutrons



Nuclide	fiss/abs Thermal	fiss/abs Fast
$^{239}\text{Pu}$	63%	79%
$^{240}\text{Pu}$	0.34%	43%
$^{241}\text{Pu}$	23%	82%
$^{242}\text{Pu}$	1.4%	36%
$^{237}\text{Np}$	1.9%	17%
$^{238}\text{Np}$	91%	84%
$^{239}\text{Np}$	3.9%	19%
$^{241}\text{Am}$	1.3%	12%
$^{242}\text{Am}$	83%	84%
$^{242}\text{Cm}$	8.9%	33%
$^{244}\text{Cm}$	6.0%	32%
$^{246}\text{Cm}$	18%	53%

# Cross-Progeny



# Transmutation of LLFPs

The energy required to transmute a fraction of long lived fission products (ie  $^{99}\text{Tc}$ ,  $^{129}\text{I}$ ,  $^{135}\text{Cs}$ ,  $^{126}\text{Sn}$ ...)  $q_{\text{fp}}$ , in an ADSR is given by

$$E_{\text{fp}} = \frac{N_p \frac{k_{\text{eff}}}{\nu(1-k_{\text{eff}})} E_f - \frac{E_p}{\eta_b \eta_T}}{N_p \cdot \left[ \left( 1 - \frac{k_{\text{eff}}}{\nu} \right) \eta_{\text{fp}} + \frac{k_{\text{eff}}}{1-k_{\text{eff}}} \left( \left( 1 - \frac{k_{\text{eff}}}{\nu} \right) \eta_{\text{fp}} - \frac{q_{\text{fp}}}{\nu} \right) \right]} \quad (\text{MW})$$

with

$$\eta_{\text{fp}} = \frac{\Sigma_a (\text{FP})}{\Sigma_a (\text{FP} + \text{Fuel} + \text{Struct.Mat})}$$

and  $\eta_b$  and  $\eta_T$  are the efficiencies of converting electricity into the proton beam ( $\sim 0.5$ ) and converting heat into electricity ( $\sim 0.4$ ) respectively.  $N_p$  is the number of spallation neutrons emitted by a proton of energy  $E_p$

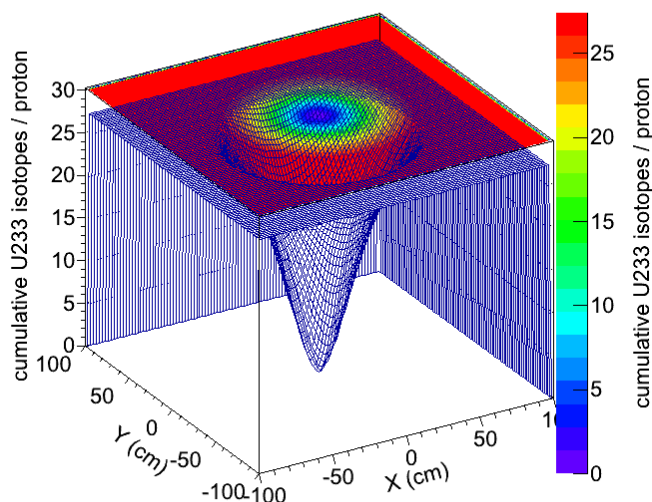
For a positive energy balance we therefore require:

$$k_{\text{eff}} \geq \frac{1}{1 + \frac{N_p E_f \eta_b \eta_T}{\nu \cdot E_p}} \cong 0.7 \quad (\text{for a lead target})$$

Takahashi, H. and Rief, H. (1992) The energy requirement for transmuting fission products, *OECD/NEA Second General Meeting of the International Information Exchange Programme on Actinide and fission Product Separation and Transmutation*, ANL.

# Fertile to fissile conversion ?

Our GEANT4 calculations show that conversion of  $^{232}\text{Th}$  to  $^{233}\text{U}$  directly by spallation is possible:



Target radius	$^{232}\text{Th} - ^{233}\text{U}$ conversions/proton
1 cm	$0.1 \pm 0.0004$
10 cm	$5.7 \pm 0.03$
20 cm	$13.2 \pm 0.05$
30 cm	$18.8 \pm 0.06$
40 cm	$22.6 \pm 0.06$
50 cm	$24.8 \pm 0.06$
60 cm	$27.3 \pm 0.07$

- 1 GeV protons incident on a large (60cm diameter 120cm long ) cylinder of  $^{232}\text{Th}$  will generate up to 27  $^{233}\text{U}$  nuclei per proton
- After 300 days of irradiation with a 1mA, 1 GeV proton beam the mass fraction of  $^{233}\text{U}$  is 0.2% (1.8% needed for criticality)
- This is unlikely to be an economic process for producing  $^{233}\text{U}$  for conventional reactor systems
- “*Cross-Progeny*” may be a more appropriate and cost effective route

Bungau, Cywinski, Barlow, Bungau

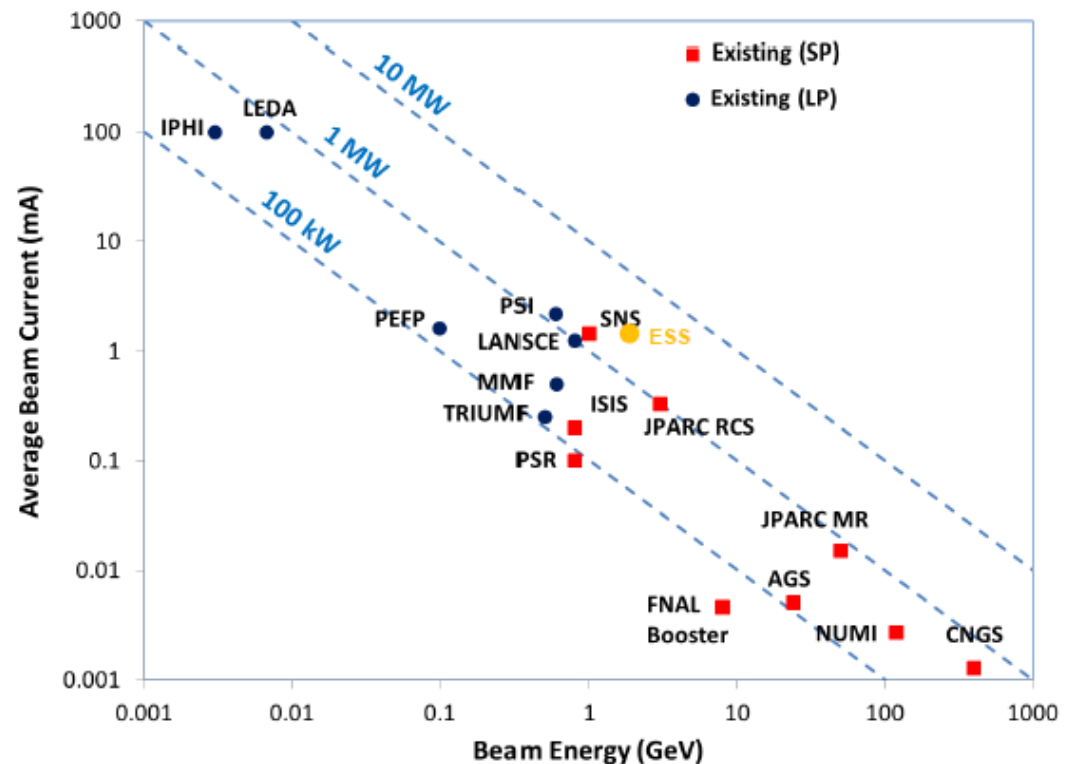
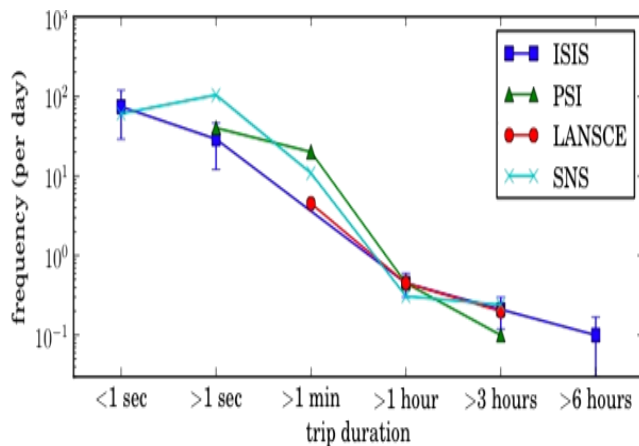
# But.....

....do we have the appropriate accelerator technology to drive an ADSR for power generation and/or cross progeny and FP transmutation in terms of

(a) Capital cost?

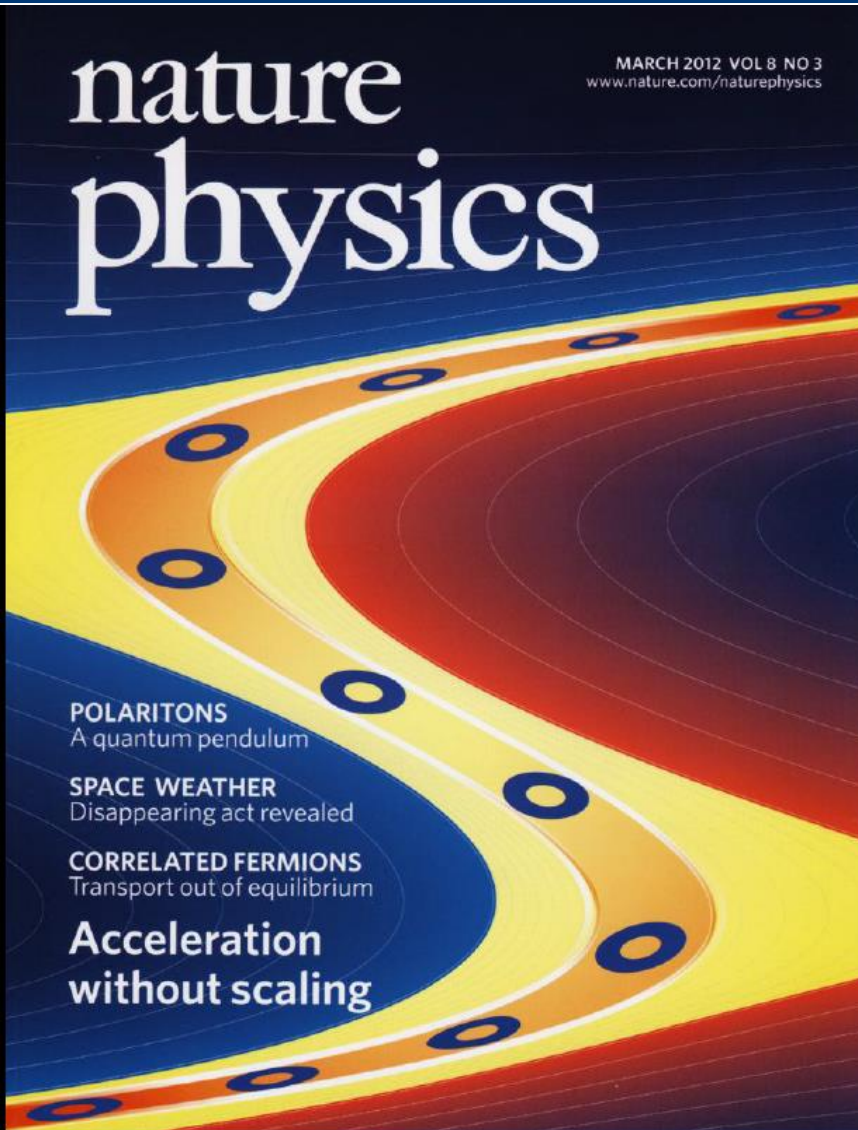
(b) Energy, current and footprint?

(c) Reliability?





# New ns-ffag accelerator technology



Huddersfield led the international £7.5M ns-ffag project to develop and build a new type of particle accelerator

nature  
physics

ARTICLES

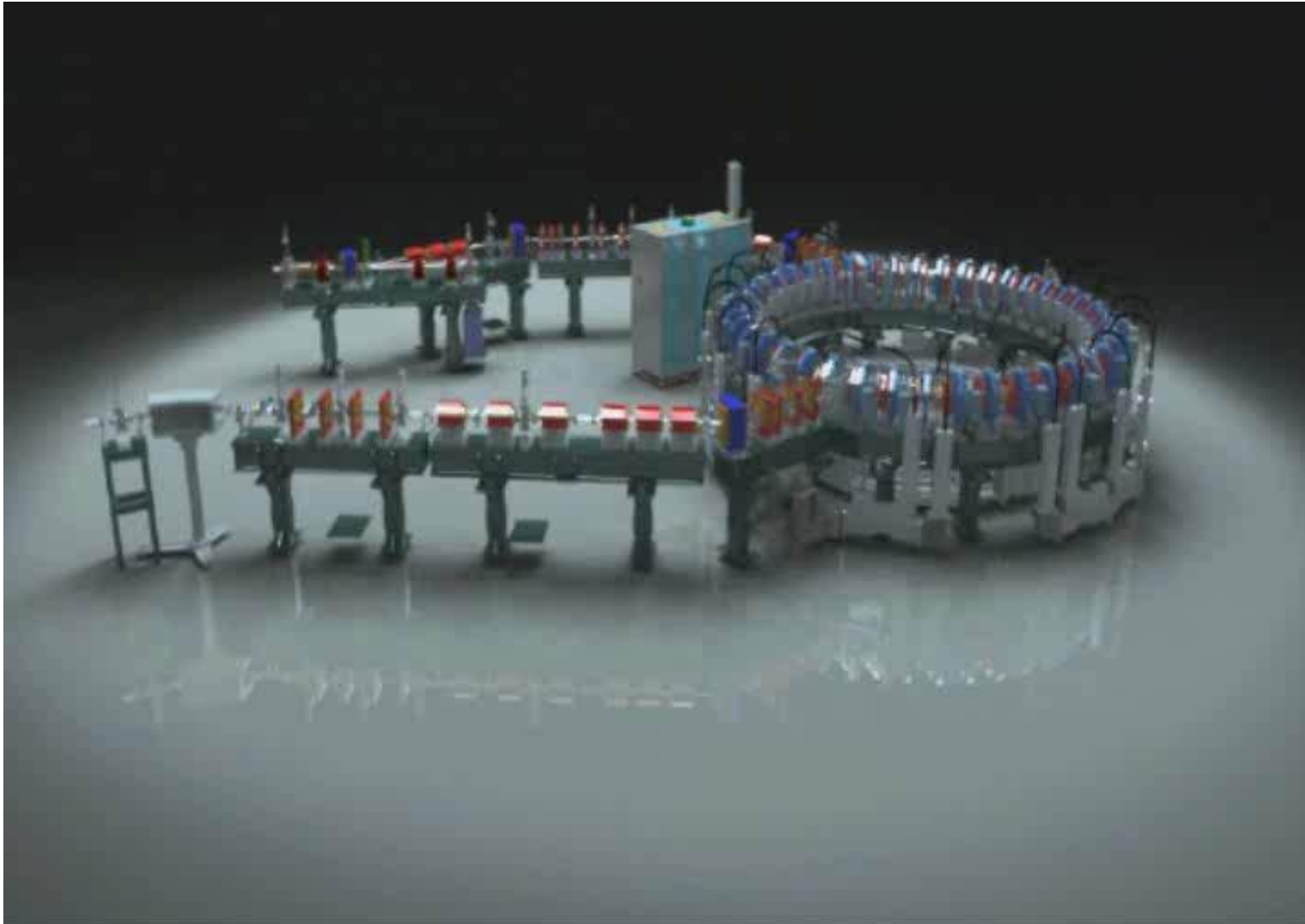
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## Acceleration in the linear non-scaling fixed-field alternating-gradient accelerator EMMA

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In a fixed-field alternating-gradient (FFAG) accelerator, eliminating pulsed magnet operation permits rapid acceleration to synchrotron energies, but with a much higher beam-pulse repetition rate. Conceived in the 1950s, FFAGs are enjoying renewed interest, fuelled by the need to rapidly accelerate unstable muons for future high-energy physics colliders. Until now a 'scaling' principle has been applied to avoid beam blow-up and loss. Removing this restriction produces a new breed of FFAG, a non-scaling variant, allowing powerful advances in machine characteristics. We report on the first non-scaling FFAG, in which orbits are compacted to within 10 mm in radius over an electron momentum range of 12–18 MeV/c. In this strictly linear-gradient FFAG, unstable beam regions are crossed, but acceleration via a novel serpentine channel is so rapid that no significant beam disruption is observed. This result has significant implications for future particle accelerators, particularly muon and high-intensity proton accelerators.

# EMMA – world's first electron ns-ffag



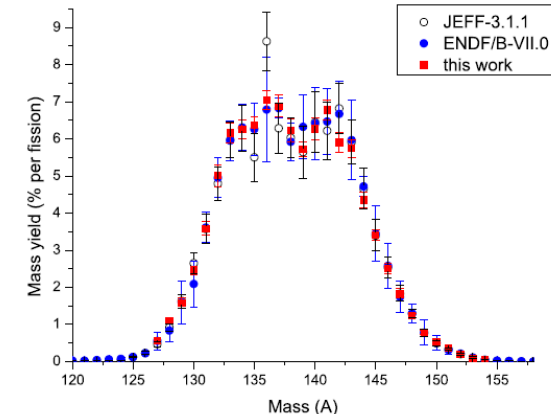
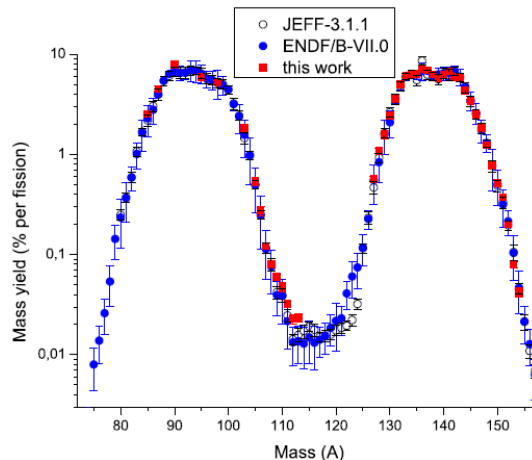
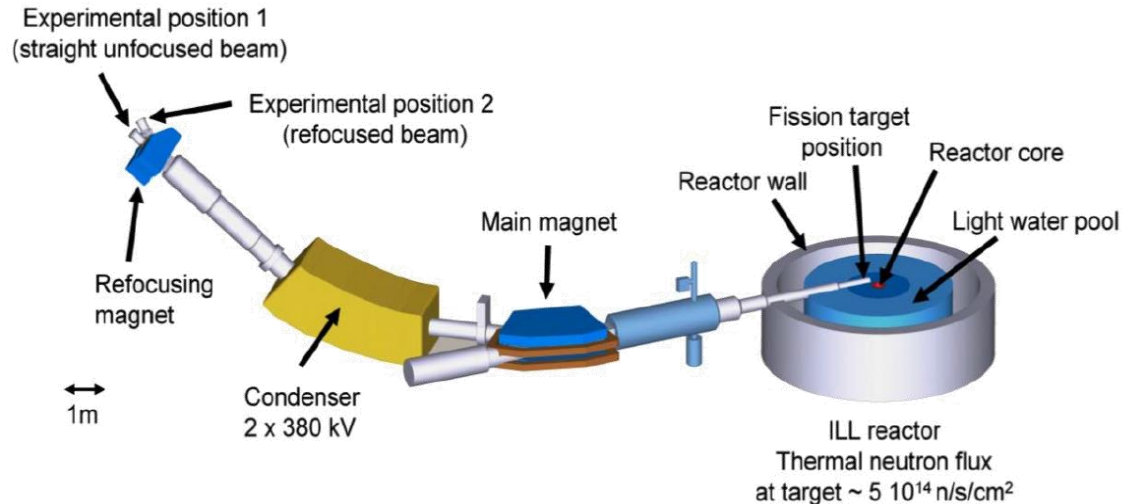
# $^{233}\text{U}$ Fission Cross-sections

Measurement of the mass and isotopic yields of the  $^{233}\text{U}(n_{\text{th}},f)$  reaction at the Lohengrin Spectrometer (ILL, Grenoble)

Fission fragments deflected electrically and magnetically (to give  $A/Q$  and  $E/Q$ )

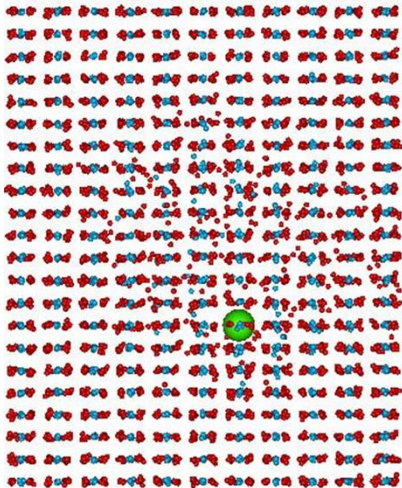
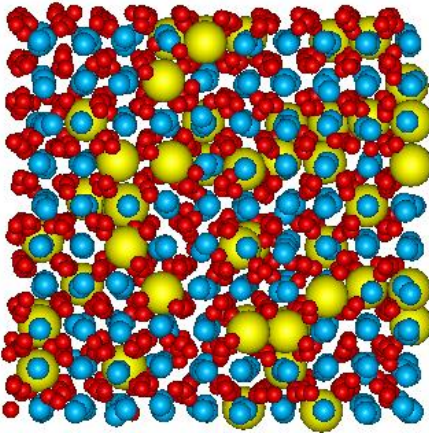
International team led by Kessedjian (Grenoble)

Published in :  
*Advancements in Nuclear Instrumentation Measurement Methods and their Applications* (ANIMMA), 2011  
DOI:10.1109/ANIMMA.2011.6172920





# Molecular dynamics simulations



- Molecular dynamics have been used to investigate the thermal expansion, oxygen diffusion, and heat capacity of pure thoria and uranium doped (1-10%) thoria between 1500 K and 3600 K.
- Effects of radiation damage, oxygen vacancies and U substitution have been simulated
- Results indicate that the thermal performance of the thoria matrix, even when doped with 10%U, is comparable to, and possibly better than, that of  $\text{UO}_2$
- Simulations are now being extended to molten thorium salts ( $\text{LiF}$ ,  $\text{BeF}_2$  and  $\text{ThF}_4$  with  $\text{ThF}_4$  content of 10% - 20%) to better understand MSR fuels.

*Martin, Cooke and Cywinski, Journal of Applied Physics 112, 073507 (2012)*

# Conclusions



Thorium has been used successfully in the past and could now provide an alternative, sustainable, safe, low waste and proliferation-resistant fuel for nuclear power generation

*Thorium has been used successfully for many years for power generation in HTGR and LWBR reactors. We have the technology to deploy it now*

*Thorium could be the fuel of choice in next generation modular reactor systems*

*There is a resurgence of interest in molten salt reactors which are well suited to the deployment of thorium-based fuel*

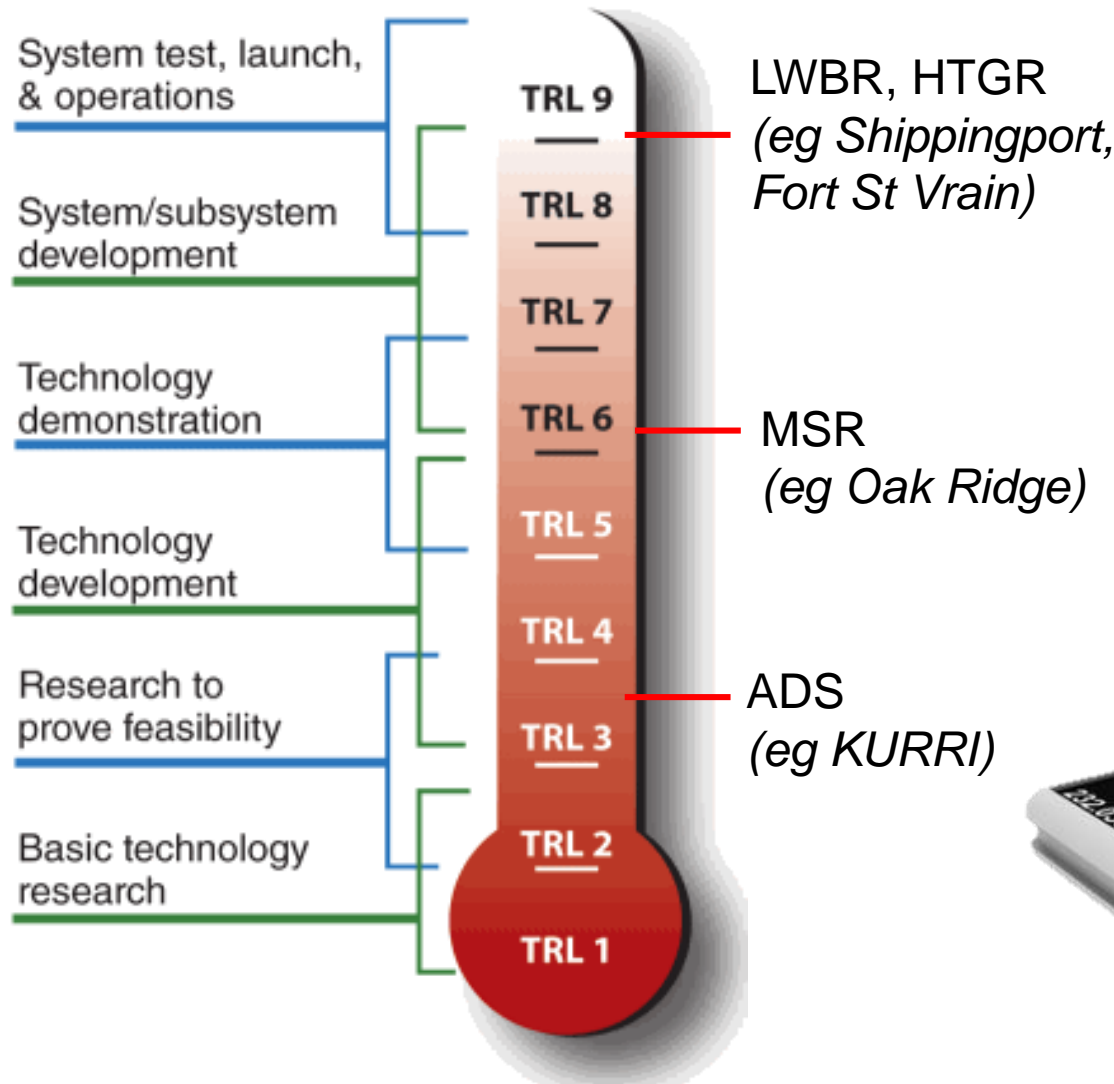
*MAAs and Pu can be mixed with thorium and burnt as fuel, reducing radiotoxicity by orders of magnitude and turning a liability into an asset in reactors and MSR, but particularly in ADS systems*

*Thorium fuelled ADSRs can also efficiently transmute fission products*





# Thorium technology readiness levels



# Thank you