

# Quench protection of the 16T dipoles for the FCC

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In collaboration with EuroCirCol wp 5 members (CERN, CEA, INFN, CIEMAT)

1st EuroCirCol review CERN, May 12<sup>th</sup>, 2016



## How to design 16 T dipoles that can be protected? And keep the magnets as compact as possible.

Quench protection analysis was integrated into the magnet design:



# 1. Assumptions about the safe temperatures and voltages

- Maximum allowed hotspot temperature: <u>350 K</u>
  - Same reference than HiLumi: Based on experiments with LARP Nb<sub>3</sub>Sn magnets, and epoxy transition temperature (~380 K).
     Note: Need more experiments with cored cables to confirm this.
     (G. Ambrosio, WAMSDO 2013.)
  - Computed from MIITs (adiabatic)
- Maximum voltages inside the coil: <u>2 kV</u>
  - Design choice, based on insulation thickness.

Impact of thermal gradients still to be analyzed – for now no set limitations

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### 2. Assumptions about the protection system

- Quench detection by measuring the resistive voltage
  - Assumed detection delay = 20 ms (includes validation + switches' delay)
  - Based on the LHC experience
- Quenching magnet by-passed using a diode, like in LHC:

$$L_{mag}(l) \quad R_{mag}(t)$$

$$\tau(t) = R_{mag}(t)/L_{mag}$$

- Protection by either quench heaters or/and CLIQ, which quench the coil and drive the current decay
  - Quench delays were estimated based on improved HiLumi heatertechnology (to get the first assumption for the protection efficiency)



## 2. Obtainable quench delay

- Assuming HiLumi heater technology applied to FCC dipole
  - + Stainless steel strip heaters insulated from the coil by polyimide
  - + Assumed improvement: All coil surface can be covered

Heater delay simulations using CoHDA

Case A: Optimistic: 150 W/cm<sup>2</sup> peak power, 50 µm polyimide Case B: Less optimistic: 50 W/cm<sup>2</sup> peak power, 100 µm polyimide





## 2. Obtainable quench delay

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Heater delay simulations using CoHDA

The design requirement: If the magnet is completely resistive 40 ms after the initial quench, the peak temperature must be below 350 K at 105% of lop



### 3. Methods and tools for quench analysis

### Two new tools developed for fast feedback during the magnet design

"Temperature calculation work sheet" and "Coodi"

### Both use adiabatic temperature calculation

+ In the spreadsheet discretization in block level, in Coodi cable level



- Cable current from SC to Cu at t = total protection delay (input)
- Material propersties from NIST (*T* and *B* dependence accounted)
- Cable heat capacity includes the cable insulation and voids (G10)
- No heat diffusion
- Magnetic field map and inductance from ROXIE



### 3. Calculation of voltages (only in Coodi)

### **1. Total voltage computed is at each turn:**

A sum of resistive and inductive component.

$$V_i = V_{res,i} + V_{ind,i}$$



$$V_{res,i} = R_i I_{mag}$$

The turn resistance is based on the Cu resistivity and area and turn length.

$$V_{ind,i} = L_{eff,i} \frac{\Delta I_{mag}}{\Delta t}$$

The "effective inductance" accounts the turn self inductance and the mutual inductances with the other turns.

## 3. Calculation of voltages (only in Coodi)

2. Potential to ground is obtained by summing the turn voltages (in the order of current flow).



## 3. Calculation of voltages (only in coodi)

### 3. Critical peak values are defined from the potential:



A	В	C	D	E	F	G	Н		J	K	L	
INPUT			Cak		motoro			Factor for twist pitch	1.035	1	5	
Only modify cells shaded with	this color!		Cat	ne para	meters					Calculation		
Cable ID	SC mat. (1 = Nb3Sn, 2 = Nbti)	Width bare (mm)	Mid thickn.bare (mm)	Ins. Mat. (1 = 610, 2 = Kapton)	Ins. Thickn (mm)	Nstrands	strand diam (mm)	strand Cu/SC	RRR	Jcu after quench (A/mm2)	ACu	
1	1	15.3	2	1	0.15	26	11	1	110	738.9	12.790	
2	1	9.8	2	1	0.15	16	1.1	1.7	110	953.4	9.911	
3	1	12	19	1	0.15	14	1.05	3.5	110	968.1	9.761	
4	1	8.35	19	1	0.15	14	1.05	4	110	941.2	10.040	
	397	,	17.32605			Calculation						
Block #	Nturns	Cable ID	B  peak @Inom (T)	B  min @ Inom (N)	B  ave @Inom (T)	Tcs ave (K)	Tcs for T Margin (K)	Heater delay (ms)				_
1	33	1	17.32605	11.24151	14.3	7.5	5.3	20	(B)	(T)		
2	5	1	16.855125	13.120275	15.0	7.0	5.7	20				
3	39	1	17.15553	8.3895	12.8	8.5	5.5	20		16.41		
4	37	2	14.53242	9.848685	12.2			20		14.68		
5	4	2	13.92258	10.498005	12.2 <b>C</b>	s calci	Jated I	20		13.82 12.96		
a	্ব	2	13,42005	9 91397	11.2			20		12.10 11.23		
Coil b	locks: #	fof turns, ca	able, fiel	d		sed on	the	20 20		10.37 9.515		
J		- -	10.010400	2.000000	6.3	rood I	a fit	20		7.792		• 2004
10	30	3	9.2421	1.26357	<u>5.3</u> ag	reed J	C-III. 🛓	20		6.930 6.068		
11	36	4	9.49074	0.061635	4.8			20		5.206	-01	
12	26	4	8.616825	0.347025	4.5	11.0	7.4	20		3.483		
13	2/	4	10.143315	2.77872	6.5	9.3	5.9	20		2.621 1.759		
14	17	4	0.83236	1.682410	3.8	11.6	9.8	20		0.897		
15	0	0	0	0	0.0	0.0	0.0	10000	RC			
10	0	0	0	0	0.0	0.0	0.0	10000				
18	0	0	0	n n	0.0	0.0	0.0	10000				
19	0	0	0	0	0.0	0.0	0.0	10000	<u> </u>			
20	0	0	0	0	0.0	0.0	0.0	10000				
									. 99	Field min ar	id max from	ı roxie
Magnet length (m)	14	Calculation					-	neate	r	1	16.501	
Inductance (mH/m)	1.10E+02	Stored energy (MJ/m)	4.91							2	16.0525	
Up. current (A)	9450	Stored energy (J/mm3 of Ins. Cond.)	0.134		imag_nom (A)	9000		delav-		3	16.3386	
Op. temperature (K)	4.5	Sored energy (J/g of ins. Cond. (estim.))	19.71		scaling factor	105				4	13.9404	
Number of coils	2				scaling ractor	1.05				5	13.2596	
	<b>L</b>									6	12.781	
Detection delay (ms)	20	I lon induc	tab ta							7	10.55	
Rdump (Ohm)	0	Tiop, mau	JL., UEL.							8	10.2853	
										9	10.0747	
		delay,								10	8.802	
						Ουτρ	UT: Wors	st case				
OUIPUI						la a b a ca				11	9.0388	
						notsp	στ			12	8.2065	
MIITS (MAAS)	16.61	HOTSPO	T TEMPERATURE (K	)	305.2	- upda	ites in se	econds <b>v</b>	whe	n		
						chang	ing the i	nnut		13	9.6603	
						unany	ing the l	iput.		14	5.5552	
	Tm	ax after quench (K)										
Block #	L Uuenched hu heater	Unitial normal zone ocks PH quenched / Temp calc -h	locks Hotspote / Tos f	it Nh3Sn - average field	Tos fit Nh3Sn - nea	k field / Tas ft N	hTi - average field	Tos fit NhTi - neak fie		ble 4		
ut_qpspreaus				a noon average nelu				rea ne no ri - peak ne			700	
ady 🛄										쁘니끤	/0% (-)-	

## 4. Analysis of the designed magnets

Design, cabl	e A <sub>ins.</sub>	f <sub>Cu</sub>	F <sub>Nb3S</sub>	f <sub>G10</sub>	0 Block (v26_b)	CommonC (v1h_intragrad_t2)
Block, 1 (HF)	32.5	0.36	0.36	0.2	7	
Block, 2 (LF)	21.9	0.34	0.34	0.33	3	
Cosθ, 1 (HF)	38.0	0.36	0.36	0.28	8	
Cosθ, 2 (LF)	22.4	0.45	0.22	0.32	2	
CC, 1 (HF)	33.9	0.36	0.36	0.29	9 CosT (16T v28b-38-opt5d)	0 20.83 41.67 62.5 83.3310
CC, 2 (HMF)	23.2	0.43	0.25	0.32	2	
CC, 3 (LMF)	19.0	0.51	0.15	0.34	4	
CC, 4 (LF)	19.0	0.53	0.13	0.34	4	
	I <sub>mag,nom</sub> (A)	L	(mH/m)	)		
Block	8440	42	2.5 x 2			
Cosθ	10275	2	6.0 x 2			
CommonC	9000		110			

# 4. Simulated hotspot temperatures assuming uniform protection delay

### All the coil resistive after the protection delay

Assume worst-case location for hotspot



All designs valid from hotspot temperature point of view (< 350 K with 40 ms protection delay).

### Simulated temperature distributions (40 ms uniform quench delay)











## Simulated potential to ground

### Peak potential to ground ~160 ms



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### Simulated potential to ground

Peak potential to ground ~190 ms



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### Simulated potential to ground

### Potential to ground at ~200 ms



### 4. Simulation with distributed heater delays

### Heater delay simulation assuming

- + 25 um thick stainless steel heaters with 75 um polyimide insulation to coil
- + Peak power 100 W/cm<sup>2</sup>, circuit time constant 50 ms
- + Heaters cover all the coil turns entirely



## 4. Results at 105% of lop

delay = 40 ms								
	T max (K)	V to gnd (kV)	V turn-to-turn (V)	V layer-to-layer (kV)				
Block	308	-1.2+1.2	82	1.1				
CosT	328	-1.4 0.4	103	1.8				
CommonC	315	-2.3 1.4	75	3.3				
Distributed heat	er delays (+ o	detection 20 ms	But voltages are large	Analysis ongoing.				
	T max (K)	V  to gnd (kV)	V turn-to-turn (V)	V layer-to-layer (V)				
Block	291	1.6	107	1.6				
CosT	305	1.4	123	2.2				
CommonC	293	2.7	93	4.1				

## Coupling-Loss Induced Quench protection system



- CLIQ is a new technology for the protection of superconducting magnets.The core component is the capacitor bank that generates:
  - An alternated transport current in the magnet
  - A variable magnetic field in the coils
  - High inter-filament and inter-strand coupling losses
  - Heat on the superconductor
  - Quick spread of the normal zone after a quench

### CLIQ starts quenching a magnet few milliseconds after it is fired

5 ms for the considered block coil

M. Prioli



## Connecting CLIQ to the magnet



5/13/2016

## **CLIQ** temperatures



- Most of the coil turns are quenched by CLIQ (identified in red)
  - ~60% of turns quenched within 20 ms (~40% within 10 ms)
  - $T_{HS} = 330K$  is below 350K
- Temperature differences between low-field and highfiled cables are high (110K)
- Peak voltage to ground is about 1.3 kV (rough estimate)

### M. Prioli



# Decrease in voltages with larger cable (and operation at 1.9 K)

- Block V101: lop = 15600 A, L = 11.5 mH/m/ap. Top = 1.9 K
- 38 / 60 strands, diam 1.1 / 0.7, Cu/Ncu 0.8 / 1.5





Temperature distribution at t = 150 ms (hotspot not shown)



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### Conclusion

### Integrated quench protection analysis applied to 16 T dipole design

- ✦ Goal was to ensure temperatures stay < 350 K</p>
- The protection efficiency, 40 ms delay, was based on LHC and HiLumi experience and foreseeable improvements in the technology
- + Goal was obtained by fast feedback loop and team work
- 40 ms seems a good aproximation for heaters <u>OR</u> CLIQ separately.
   Probably we can get faster delays considering heating from <u>BOTH</u>.
- Voltages were above 1 kV even in the nominal case
- Designs with larger cable, smaller Cu/SC on HF cable and higher current (smaller inductance) at 1.9 K seem to help
- During the magnet design phase focus was on nominal cases to ensure it is not impossible to protect

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+ Future analysis includes more details and failure scenarios



# References

Maximum temperature: .G. Ambrosio, proc. WAMSDO 2013 Available online: <u>https://arxiv.org/ftp/arxiv/papers/1401/1401.3955.pdf</u>

Time margin: E. Todesco, proc. WAMSDO 2013 Available online: <u>http://cds.cern.ch/record/1643430/files/p10.pdf</u>

Heater delay modeling with CoHDA: T. Salmi, IEEE TAS, **24**(4), 2014 And T. Salmi, PhD Thesis Available online: https://tutcris.tut.fi/portal/files/3827151/salmi\_1311.pdf

Current decay with Coodi: T. Salmi, IEEE TAS, 26(4), 2014

CLIQ: E. Ravaioli, PhD Thesis

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April 13th , 2016

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# EXTRA MATERIAL

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# Calculated voltages with uniform quench delay

		Vmax gnd	V turn-to-	V layer-to-	
	% of lop	(V)	turn (V)	layer (V)	Tmax (K)
Block V101	105	-570	55	510	318
Daniel Slide 1	100	-501	71	654	321
Daniel Slide 1	105	572	80	734	352
Daniel Slide 2	105	530	72	513	366
Daniel Slide 3	105	426	76	633	354
Daniel Slide 4	105	526	73	516	360
Daniel Slide 5	105	390	72	632	392
Daniel Slide 6	105	389	68	402	390

Delay time=40ms (uniform quench)

# 

B  (T)		Operating current	(kA)	13.5 kA
	_	Field in the aperture	(T)	16.0
		Field in the aperture at SS current	(T)	18.5
16.38		Stored magnetic energy per unit length/ap	(MJ/m)	1.4
15.52		Inductance/aperture	(mH/m)	14.0
14.67		Diameter IL	(mm)	1.1
12.96		Strands/cable IL	-	28
12.11		Cu/Non-Cu IL	-	1.0
11.25		Diameter OL	(mm)	0.75
10.40		Strands/cable OL	-	38
9.550		Cu/Non-Cu OL	-	2.03
8.696		Total area of Cu/aperture	(mm²)	4142
6.988	0 70 011 0 0117 17	Total area of Sc/aperture	(mm <sup>2</sup> )	2932
6,134		Total mass of Sc for FCC-hh	(t)	3340
5.280		Total mass of conductor for FCC-hh	(t)	8058
4.426			(A/mm <sup>2</sup> )	507
3.571			(A/mm <sup>2</sup> )	804
2.717	-		(A/mm <sup>2</sup> )	344
1.863	-		(A/mm <sup>2</sup> )	513
0.155	_	Average stress in Layer 1	(MPa)	74
DOVIE	_	Average stress in Layer 2	(MPa)	126
HUXIE 10.2	-	Average stress in Layer 3	(MPa)	142
	-	Average stress in Laver 4	(MPa)	103



# 

		Operating current	(kA)	15.1
B  (1		Field in the aperture	(T)	16.0
		Field in the aperture at SS current	(T)	18.5
	16.45	Stored magnetic energy per unit length/ap	(MJ/m)	1.3
	15.58	Inductance/aperture	(mH/m)	10.6
	14.72	Diameter IL	(mm)	1.1
	13.86	Strands/cable IL	-	28
	12.99	Cu/Non-Cu IL	-	0.8
	12.13	Diameter OL	(mm)	0.77
		Strands/cable OL	-	38
	10.40	Cu/Non-Cu OL	-	2.44
	8.681	Total area of Cu/aperture	(mm <sup>2</sup> )	3671
	7.818	Total area of Sc/aperture	(mm <sup>2</sup> )	2816
	6.955	Total mass of Sc for FCC-hh	(t)	3208
	6.091	Total mass of conductor for FCC-hh	(t)	7389
	5.228	J <sub>ong</sub> IL	(A/mm <sup>2</sup> )	566
	4.365		(A/mm <sup>2</sup> )	852
	3.501 -		(A/mm <sup>2</sup> )	384
	1.775		(A/mm <sup>2</sup> )	546
	0.912	Average stress in Layer 1	(MPa)	83
	0.048	Average stress in Layer 2	(MPa)	142
BO		Average stress in Layer 3	(MPa)	119
		Average stress in Layer 4	(MPa)	84



# Cross-section, 14.9 kA, $\phi$ 1.2, Cu 1.0

	Operating current	(kA)	14.9
B  (T)	Field in the aperture	(T)	16.0
	Field in the aperture at SS current	(T)	18.5
	Stored magnetic energy per unit length/ap	(MJ/m)	1.4
16.42	Inductance/aperture	(mH/m)	11.1
15.57	Diameter IL	(mm)	1.2
14.71	Strands/cable IL	-	26
13.86	Cu/Non-Cu IL	-	1.0
12 14	Diameter OL	(mm)	0.78
11.29	Strands/cable OL	-	38
10.43	Cu/Non-Cu OL	-	2.16
9.579	Total area of Cu/aperture	(mm²)	4067
8.723	Total area of Sc/aperture	(mm <sup>2</sup> )	2894
7.866	Total mass of Sc for FCC-hh	(t)	3297
7.010	Total mass of conductor for FCC-hh	(t)	7929
5.298		(A/mm <sup>2</sup> )	507
4.442		(A/mm <sup>2</sup> )	821
3.585		(A/mm <sup>2</sup> )	347
2.729		(A/mm <sup>2</sup> )	527
1.873	Average stress in Layer 1	(MPa)	81
1.017	Average stress in Layer 2	(MPa)	127
0.161	Average stress in Laver 3	(MPa)	156
ROXIE 10.2	Average stress in Layer 4	(MPa)	60



# Cross-section, 16.6 kA, $\phi$ 1.2, Cu 0.8

B  (T)	Operating current	(kA)	16.6 kA
	Field in the aperture	(T)	16.0
	Field in the aperture at SS current	(T)	18.5
16.48	Stored magnetic energy per unit length/ap	(MJ/m)	1.3
15.62	Inductance/aperture	(mH/m)	8.4
13.89	Diameter IL	(mm)	1.2
13.03	Strands/cable IL	-	26
12.16	Cu/Non-Cu IL	-	0.8
11.30	Diameter OL	(mm)	0.8
10.44	Strands/cable OL	-	38
9.577	Cu/Non-Cu OL	-	2.63
7 849	Total area of Cu/aperture	(mm <sup>2</sup> )	3556
6,986	Total area of Sc/aperture	(mm <sup>2</sup> )	2808
6.122	Total mass of Sc for FCC-hh	(t)	3199
5.258	Total mass of conductor for FCC-hh	(t)	7249
4.395		(A/mm <sup>2</sup> )	565
3.531	J <sub>eng</sub> OL	(A/mm <sup>2</sup> )	869
2.667	J <sub>overal</sub> IL	(A/mm <sup>2</sup> )	387
0.940	Joveral OL	(A/mm <sup>2</sup> )	561
0.077	Average stress in Layer 1	(MPa)	91
POVIE	Average stress in Layer 2	(MPa)	143
	Average stress in Layer 3	(MPa)	132
	Average stress in Layer 4	(MPa)	43



# Large cable Cross-section, 18.8 kA

-		Operating current	(kA)	18.8
B  (	т)	Field in the aperture	(T)	16.0
		Field in the aperture at SS current	(T)	18.5
	16 54	Stored magnetic energy per unit length/ap	(MJ/m)	1.8
	15.68	Inductance/aperture	(mH/m)	9.3
	14.81	Diameter IL	(mm)	1.1
	13.94	Strands/cable IL	-	40
	13.07	Cu/Non-Cu IL	-	1.0
	12.21	Diameter OL	(mm)	1.06
	11.34	Strands/cable OL	-	26
	9.610		-	2.15
	8.743	Total area of Cu/aperture	(mm²)	4547
	7.876	Total area of Sc/aperture	(mm²)	3162
	7.008	Total mass of Sc for FCC-hh	(t)	3602
	6.141	Total mass of conductor for FCC-hh	(t)	8781
	5.274		(A/mm <sup>2</sup> )	495
	4.407		(A/mm <sup>2</sup> )	819
	2.673	J <sub>overal</sub> IL	(A/mm <sup>2</sup> )	336
	1.805	Overal OL	(A/mm <sup>2</sup> )	551
	0.938	Average stress in Layer 1	(MPa)	75
	0.071	Average stress in Layer 2	(MPa)	85
RO	XIE 10.2	Average stress in Layer 3	(MPa)	140
		Average stress in Layer 4	(MPa)	120



# Cross-section, 20.9 kA

B  (T)	Operating current	(kA)	20.9 kA
	Field in the aperture	(T)	16.0
	Field in the aperture at SS current	(T)	18.5
16.54	Stored magnetic energy per unit length/ap	(MJ/m)	1.7
15.67	Inductance/aperture	(mH/m)	7.0
	Diameter IL	(mm)	1.1
13.94	Strands/cable IL	-	40
12.20	Cu/Non-Cu IL	-	0.8
11.34	Diameter OL	(mm)	1.1
	Strands/cable OL	-	26
9.608	Cu/Non-Cu OL	-	2.39
8.741	Total area of Cu/aperture	(mm <sup>2</sup> )	3988
	Total area of Sc/aperture	(mm <sup>2</sup> )	3130
6 142	Total mass of Sc for FCC-hh	(t)	3565
5.275	Total mass of conductor for FCC-hh	(t)	8108
4.409	J <sub>eng</sub> IL	(A/mm <sup>2</sup> )	550
3.542		(A/mm <sup>2</sup> )	846
2.676		(A/mm <sup>2</sup> )	373
1.809		(A/mm <sup>2</sup> )	572
0.943	Average stress in Layer 1	(MPa)	83
	Average stress in Layer 2	(MPa)	88
ROXIE 10.2	Average stress in Layer 3	(MPa)	128
	Average stress in Layer 4	(MPa)	90



# **Block from Clement, V101**

	SC mat. (1 =		Mid thickn bare		strand diam		
Cable ID	Nbti)	Width bare (mm)	(mm)	Nstrands	(mm)	strand Cu/SC	RRR
1	1	22	2	38	1.1	0.8	100
2	1	22	1.25	60	0.7	1.5	100

152 cm2 0.8 and 1.5 Cu/nonCu

16/05/03 17:57

225

	<b>T</b> \
1-1 1	





ROXIE 10.2



Magnet length (m)	14.3
Inductance (mH/m)	2 x 11.5
Op. current (A)	15600
Op. temperature (K)	1.9

## CLIQ temperatures, case 2



- All turns are quenched by assumption after 20 + 20 ms (identified in red)
- $T_{HS} = 290K$  is well below 350K
- Temperature differences between low-field and highfiled cables are still high (100K)
- Peak voltage to ground is about 1 kV (rough estimate)



# LARP experiment to find maximum hotspot temperature



Quench history at TQS01c test, G. Ambrosio, WAMSDO 2013



5/13/2016

## 2. Obtainable quench delay

- Assuming HiLumi heater technology applied to FCC dipole
  - Assumed improvement: All coil surface can be covered

Heater delay simulations using CoHDA











April 13<sup>th</sup> , 2016 EurocirCol





### **COMPUTATION OF EFFECTIVE INDUCTANCES**

First computation of mutual inductances  $M_{ij}$  between cables  $C_i$  and  $C_j$  (note both sides of the coils considered)

$$M_{ij} = -\frac{\mu_0}{2\pi A_i A_j} \int_{C_i} \int_{C_j} \ln \|\mathbf{r} - \mathbf{r}'\| \, \mathrm{d}\mathbf{r} \mathrm{d}\mathbf{r}', \tag{1}$$

where  $A_k$  is the cross-section area of cable k.

Then, computation of effective inductance  $L_{eff}$  for cable  $C_i$  when all the cables are in series

$$L_{eff,i} = \sum_{j} \operatorname{sign}(I_i) \operatorname{sign}(I_j) M_{ij},$$
(2)

where  $sign(I_k)$  is the direction of current (+ or -) of cable k.

Computation of integrals is done analytically.



#### Effective self-inductance normalized to the maximum one





#### Effective self-inductance normalized to the maximum one













### Costheta: Voltages between cables at 190 ms

Turn-to-turn (Laterally adjacent turns)



#### Layer-to-layer (vertically adjacent turns)



# CommonCoil v1h\_intragrad\_t2: Turn-to-turn voltages at ~190 ms



# CommonCoil v1h\_intragrad\_t2: Layer-to-layer voltages at ~190 ms











## Block\_v26b: Voltages between cables at ~160 ms

### Turn-to-turn (Laterally adjacent turns)



0.000e+00 20 40 60 8.249e+01

### Layer-to-layer (vertically adjacent turns)



VoltageVert







