



Elettra Sincrotrone Trieste



# Magnets for Elettra 2.0

D. Castronovo



- ✓ ***Introduction***
- ✓ ***The “very last” magnets layout***
- ✓ ***Quadrupole design***
- ✓ ***Sextupole design***
- ✓ ***Bending design***
- ✓ ***Layout and 3D girder***
- ✓ ***Conclusions***

***In the last period, the Elettra 2.0 optics has changed many times!***

***From the magnets' point of view, these are the “last” main parameters and topologies:***

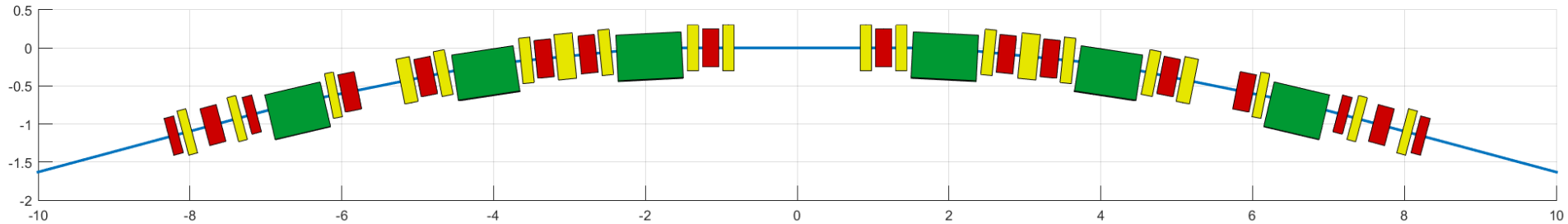
- The vacuum chamber will be circular with an external diameter of 25 mm (internal 23 mm)
- The magnets will have bore diameter ( $\varnothing$ )  $\geq 26$  mm.
- The magnets could be made by solid steel

(the full energy injection not require procedures of ramping or fast ramping)

- All the quadrupoles, sextupoles and correctors will be excited by individual Power Supplies.
- All the magnets will have coils cooled by air.
- The vacuum chamber will include BPM and Pumps tapers.

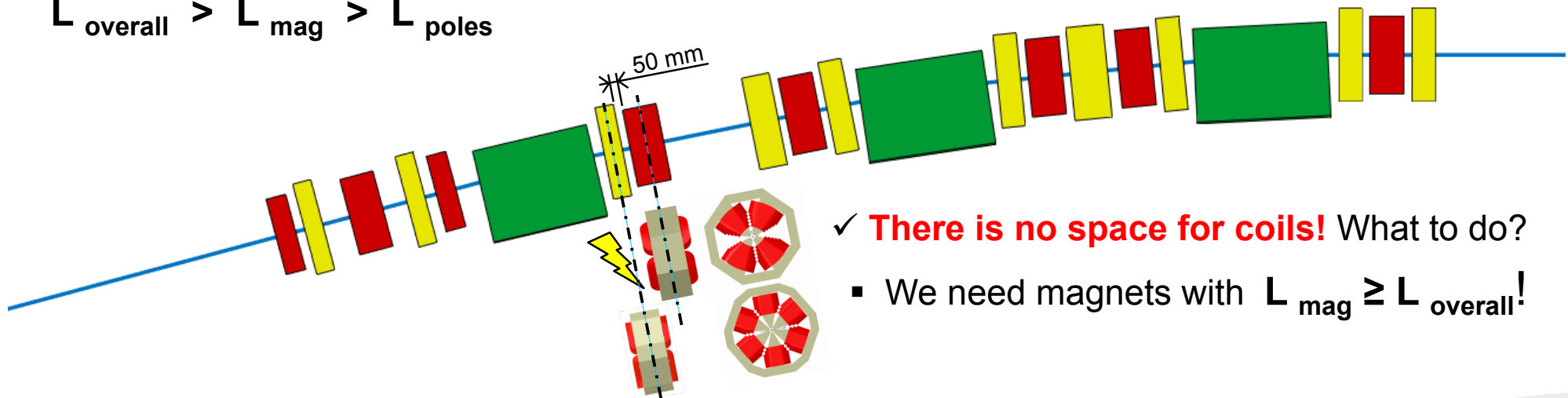
## The very last magnets layout

Elettra 2.0 magnets layout has very short drifts between the magnetic lengths ( $L_{mag}$ ) !



Since the iron dominated electromagnets have, generally, the  $L_{mag}$  bigger than the iron length ( $L_{poles}$ ) and, due to the coils, the overall length ( $L_{overall}$ ) is bigger than the  $L_{mag}$ ...

$$L_{overall} > L_{mag} > L_{poles}$$



✓ **There is no space for coils!** What to do?

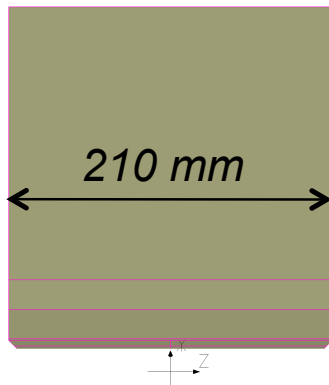
- We need magnets with  $L_{mag} \geq L_{overall}$ !

✓ How to design these magnets?

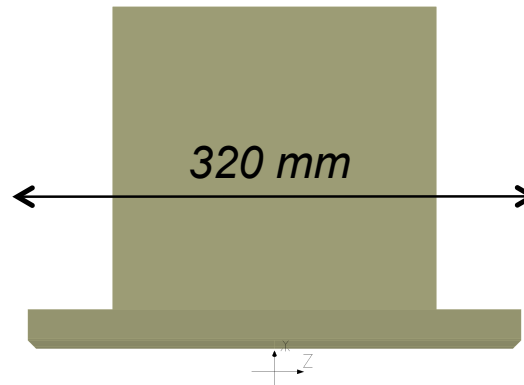
- The magnets **must have the coils longitudinally inside the pole ends!**

- First study: *pole length extension and overall length reduction.*

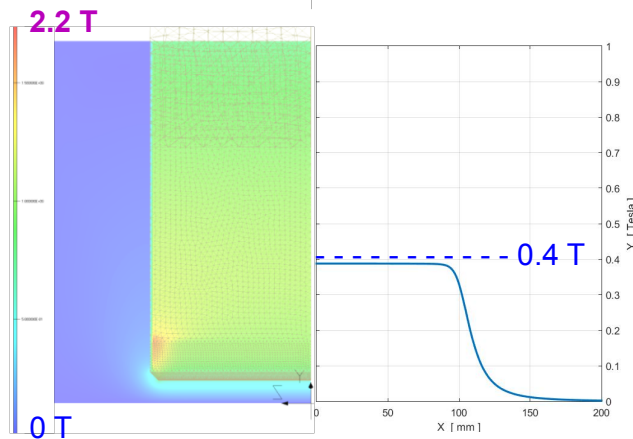
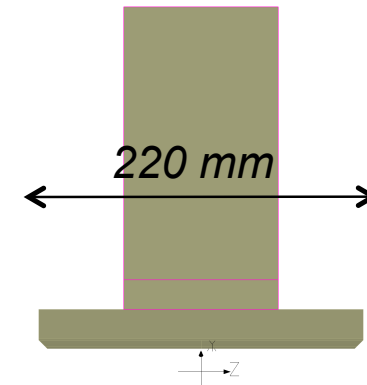
*Original*



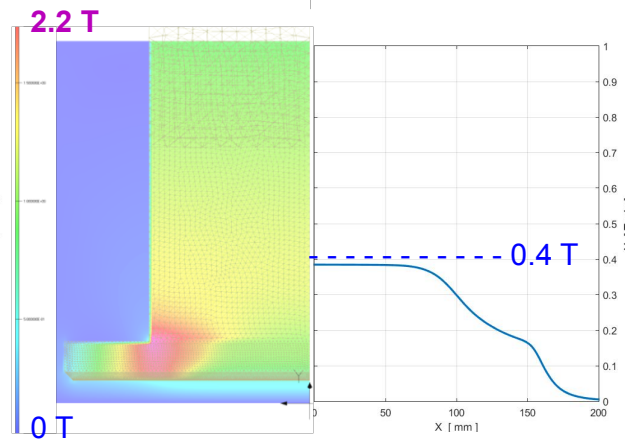
*L<sub>pole</sub> extension*



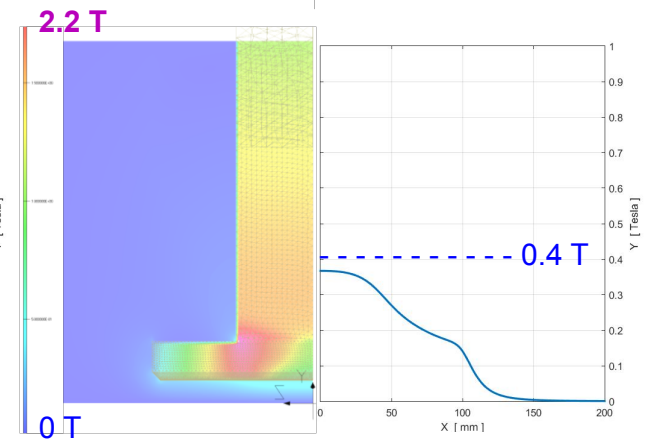
*L<sub>overall</sub> reduction*



**$G_{int} = 8.7 T$**   
 **$G_0 = 0.039 T/m$**   
 **$L_{mag} = 223 mm$**

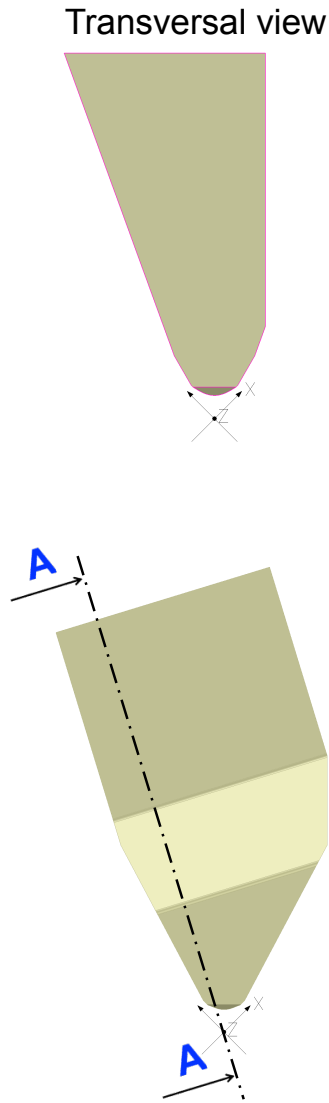
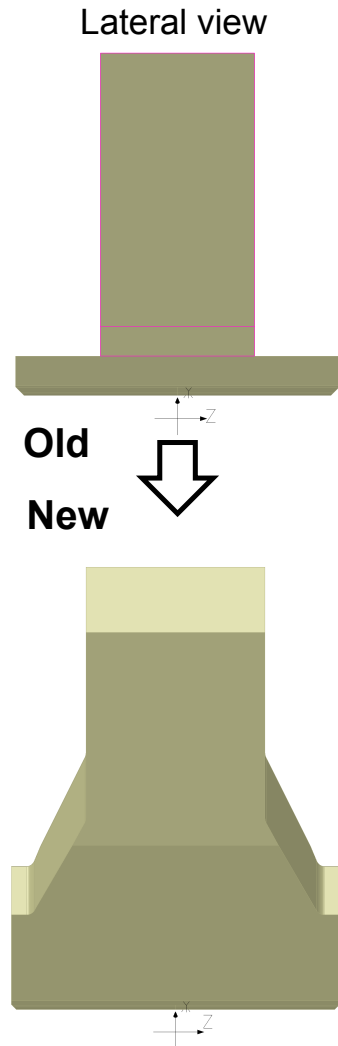


**$G_{int} = 10.2 T$**   
 **$G_0 = 0.038 T/m$**   
 **$L_{mag} = 265 mm$**

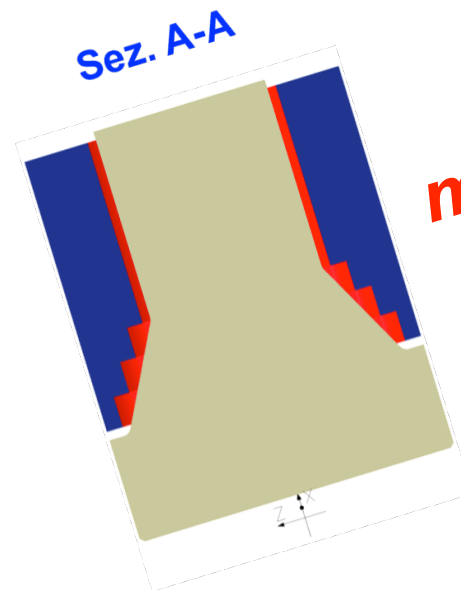


**$G_{int} = 5.8 T$**   
 **$G_0 = 0.037 T/m$**   
 **$L_{mag} = 158 mm$**

- Second study, *new coil and pole shaping* for a better longitudinal matching

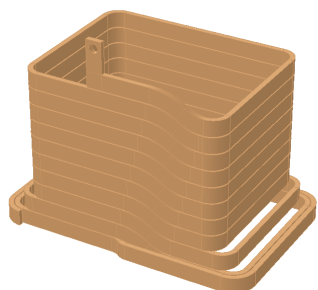


The two versions have been compared with the same conductor (20x4 mm), number of turns (60) and current values (0-90A)

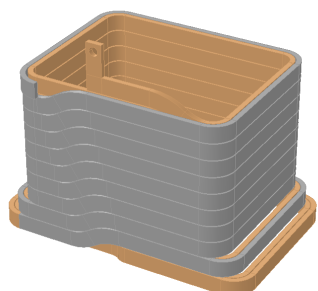


**Coil winding more complicated, but feasible!**

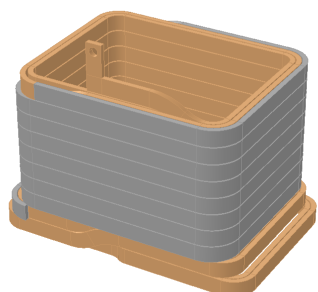
## Extra - Coil winding



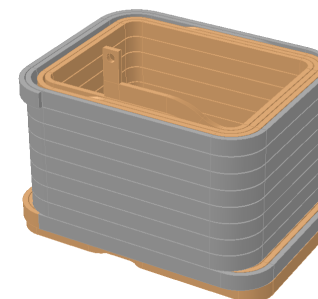
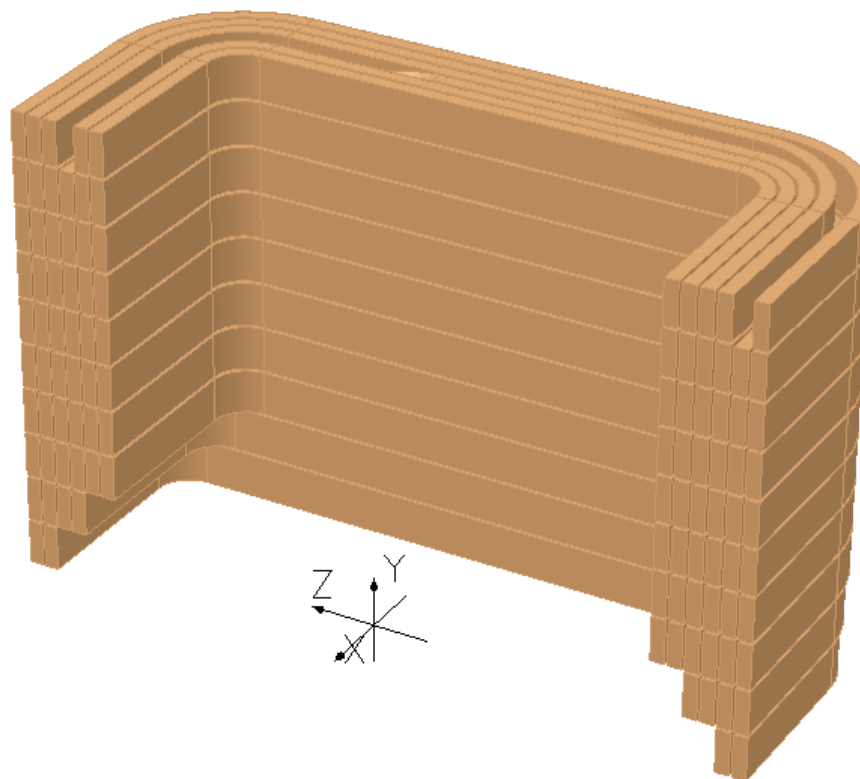
Layer 1



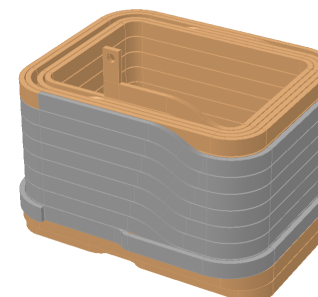
Layer 2



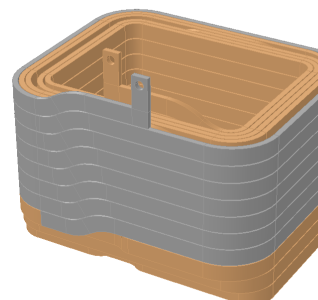
Layer 3



Layer 4



Layer 5

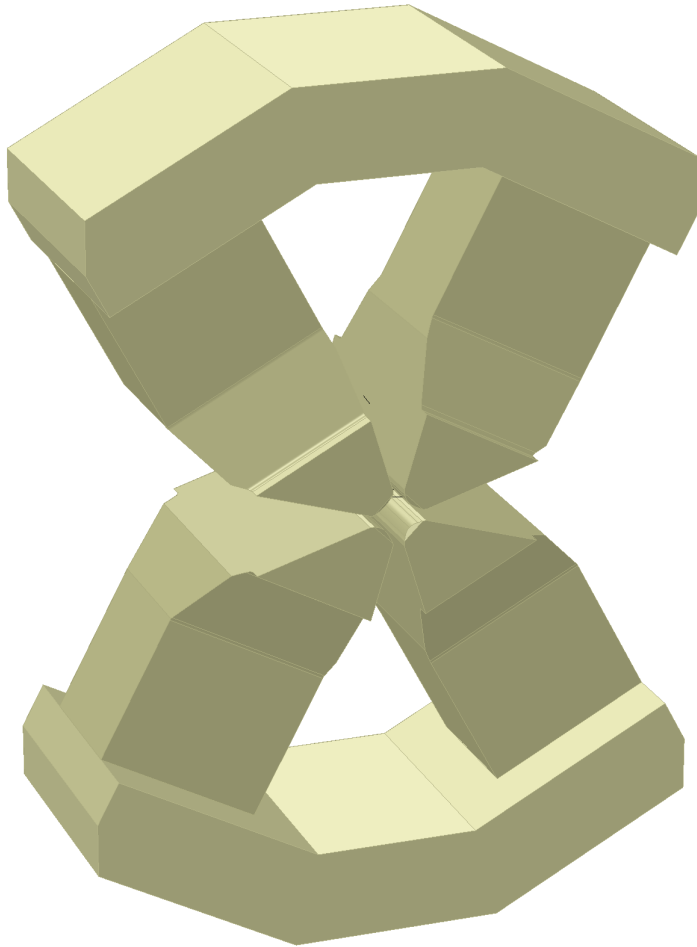


Layer 6

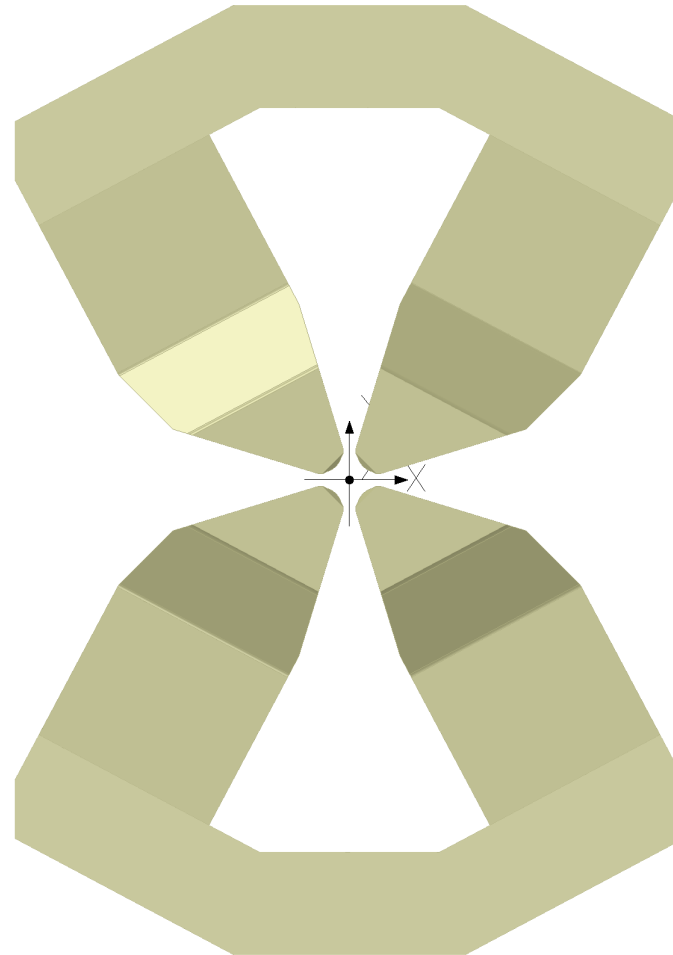
**Conductor: 5x16 mm**  
**Pole length: 260 mm**  
**Turns: 53 (54-1)**



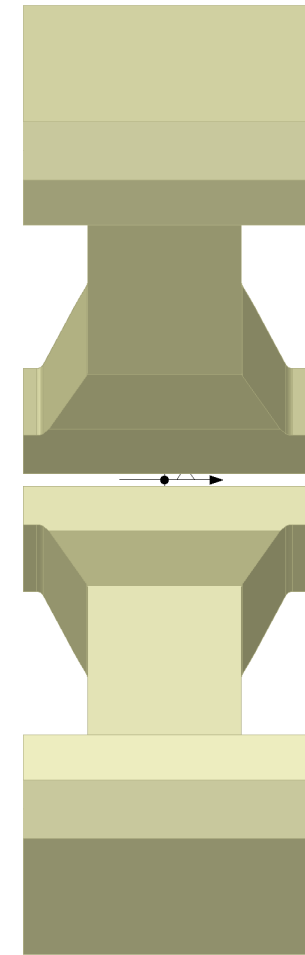
# Quadrupole design: ●●●○○○○○○○○



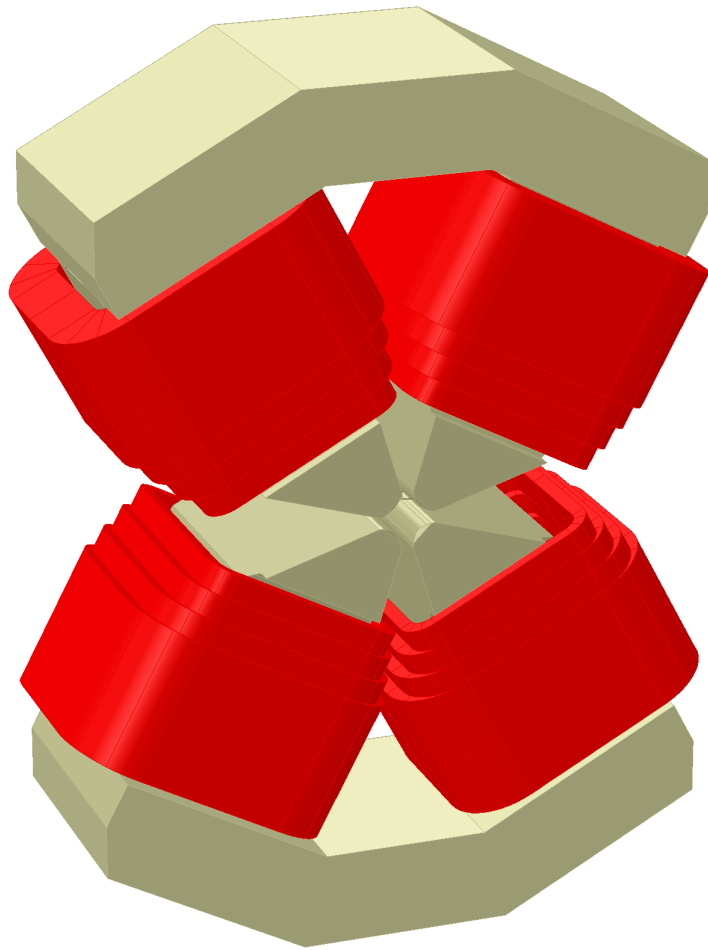
View On XYZ



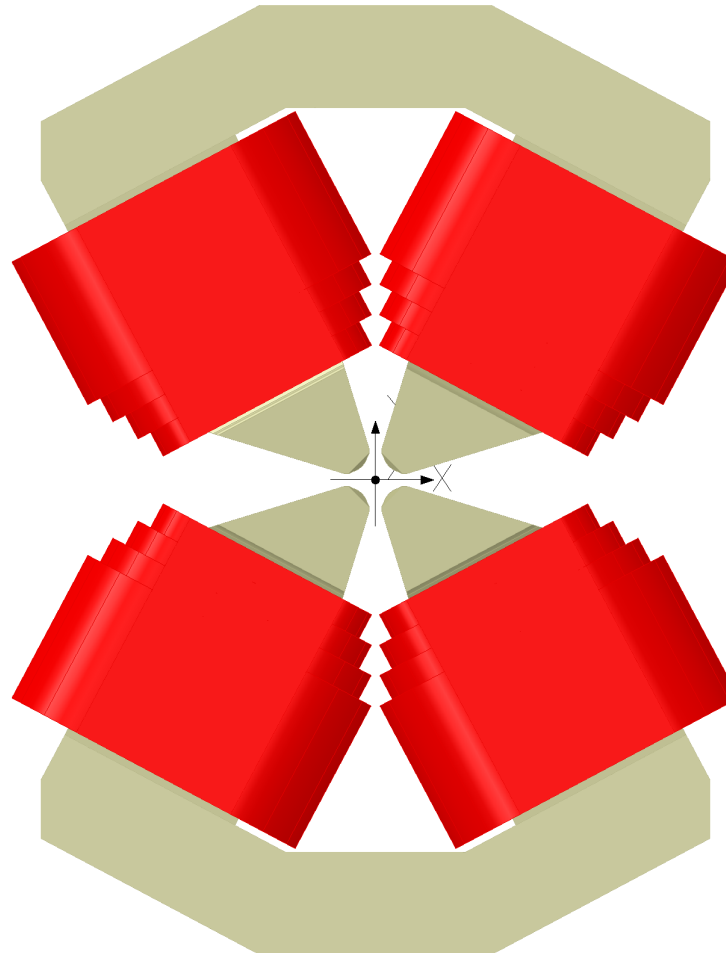
Orto On Z



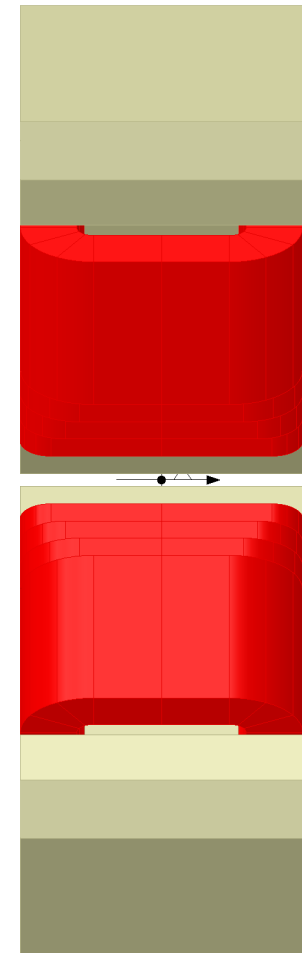
Orto On X



View On XYZ



Orto On Z

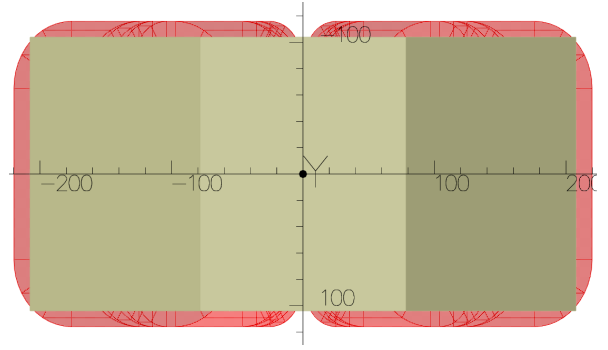
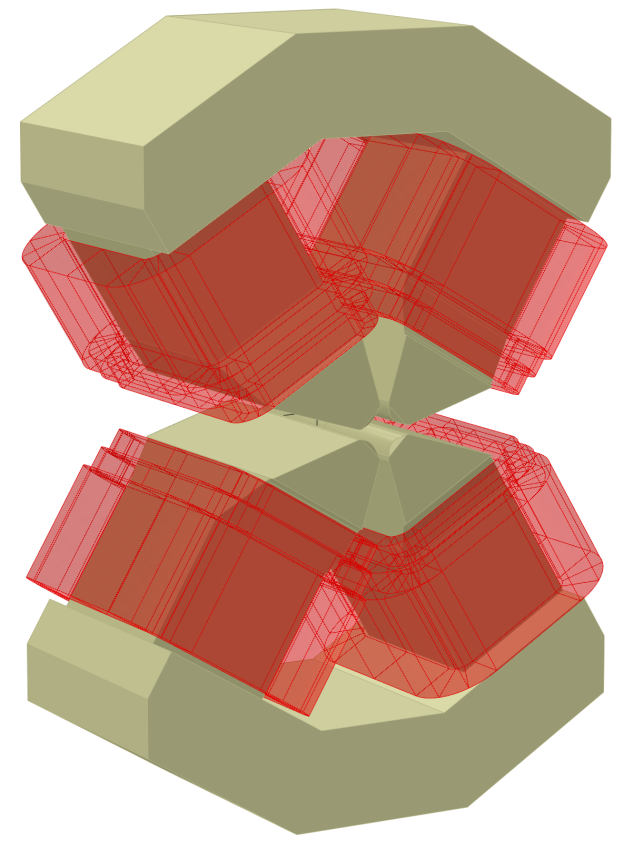
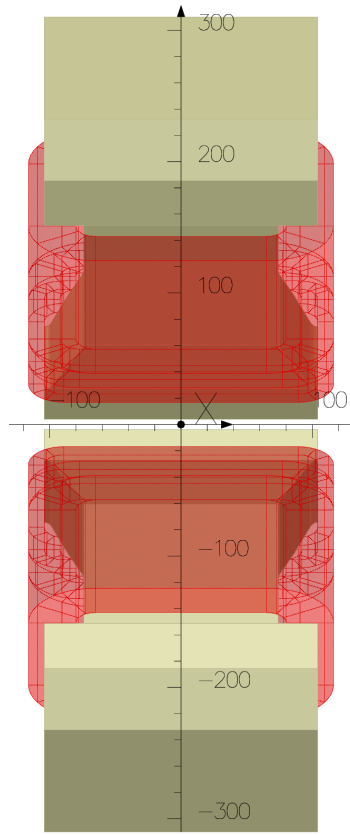
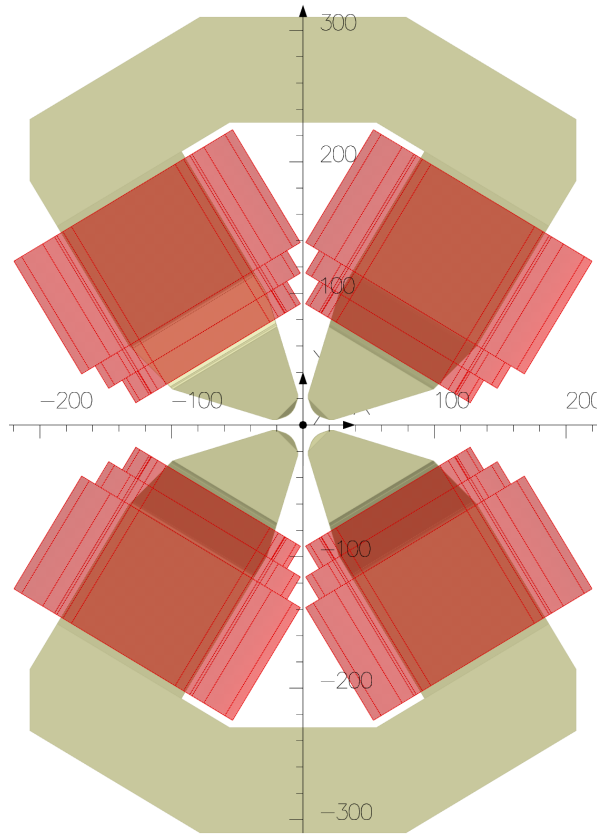


Orto On X



Quadrupoles:		Q1	Q2	Q33a	Q33b	Q333a	Q333b	Q4_1	Q4	unit
<b>Parameters:</b>										
Beam Energy	En	2,00	2,00	2,00	2,00	2,00	2,00	2,00	2,00	GeV
Magnetic Length	L <sub>Mag</sub>	130	220	130	220	220	220	220	220	mm
Maximum Strength	K <sub>max</sub>	3	5,825	0,45	6,2	6,78	6,492	5,78	6,22	1/m <sup>2</sup>
Maximum Integrated Strength	KL <sub>Max</sub>	0,39	1,28	0,06	1,36	1,49	1,43	1,27	1,37	1/m
Maximum Gradient	G <sub>int</sub>	20,00	38,83	3,00	41,33	45,20	43,28	38,53	41,47	T/m
Maximum Integrated Gradient	GL <sub>int</sub>	2,60	8,54	0,39	9,09	9,94	9,52	8,48	9,12	T
Overall length	Z <sub>Tot</sub>	140	230	140	230	230	230	230	230	mm
Bore diameter	∅	26	26	26	26	26	26	26	26	mm
Field at pole tip radius	B <sub>Pole</sub>	0,260	0,505	0,039	0,537	0,588	0,563	0,501	0,539	T
Current-Turns (per Pole) + 4,0 %	N <sub>Tot</sub> · I <sub>coil</sub>	1399	2716	210	2891	3161	3027	2695	2900	A · Turns
Turns per pole	N <sub>Tot</sub>	52	72	28	72	72	72	72	72	Turns
Number of turns for each layer	NL <sub>1</sub>	14	14	16	14	14	14	14	14	#
	NL <sub>2</sub>	14	14	12	14	14	14	14	14	#
	NL <sub>3</sub>	12	12	0	12	12	12	12	12	#
	NL <sub>4</sub>	12	12	0	12	12	12	12	12	#
	NL <sub>5</sub>	0	10	0	10	10	10	10	10	#
	NL <sub>6</sub>	0	10	0	10	10	10	10	10	#
Coils current at defined Int. Grad	I <sub>c</sub>	27,0	37,8	7,5	40,2	44,0	42,1	37,5	40,3	A
Conductor cross section width	W <sub>Cu</sub>	5,00	5,00	5,00	5,00	5,00	5,00	5,00	5,00	mm
Conductor cross section height	H <sub>Cu</sub>	9,00	9,00	9,00	9,00	9,00	9,00	9,00	9,00	mm
Conductor cross section dia bore	∅ <sub>Cu</sub>	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	mm
Conductor cross section smooth	r <sub>Cu</sub>	0,100	0,100	0,100	0,100	0,100	0,100	0,100	0,100	mm
Conductor cross section area	A <sub>Cu</sub>	44,99	44,99	44,99	44,99	44,99	44,99	44,99	44,99	mm <sup>2</sup>
Conductor current density = I <sub>c</sub> / A <sub>Cu</sub>	ρ <sub>Cu</sub>	0,60	0,84	0,17	0,89	0,98	0,94	0,83	0,90	A/mm <sup>2</sup>
Single Coil conductor length	L <sub>Coil</sub>	21,6	42,8	10,8	42,8	42,8	42,8	42,8	42,8	m
Single Coil electric resistance at T <sub>ave</sub>	R <sub>Coil</sub>	8,36	16,48	4,14	16,48	16,48	16,48	16,48	16,48	mΩ
Single Coil voltage drop at T <sub>ave</sub>	V <sub>Coil</sub>	0,23	0,62	0,03	0,66	0,73	0,69	0,62	0,66	V
Overall Length	L <sub>Tot</sub>	114,0	210,0	94,0	210,0	210,0	210,0	210,0	210,0	mm
MAX Power Supply current = I <sub>c</sub> + 0 %	I <sub>pS</sub>	27,0	37,8	7,5	40,2	44,0	42,1	37,5	40,3	A
Magnet Power at I <sub>pS</sub> and T <sub>ave</sub>	P <sub>Mag</sub>	25,0	95,0	1,0	107,0	128,0	117,0	93,0	108,0	W

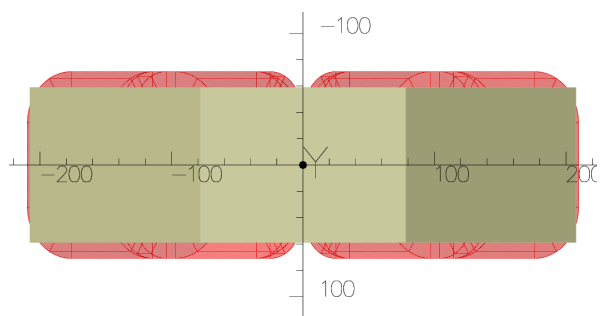
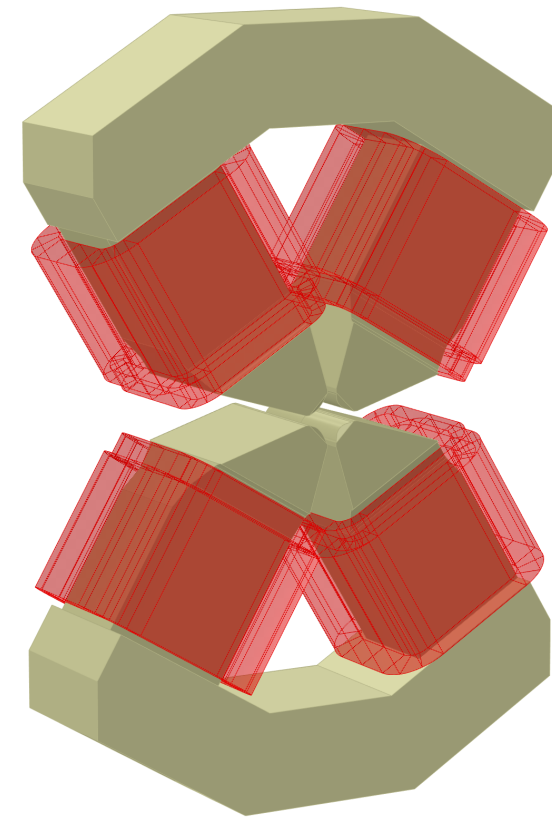
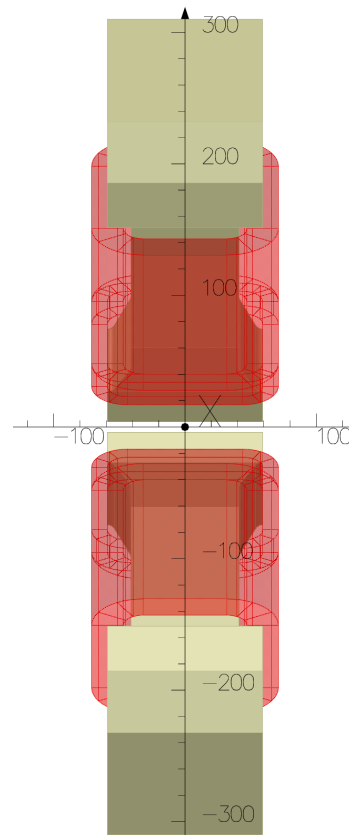
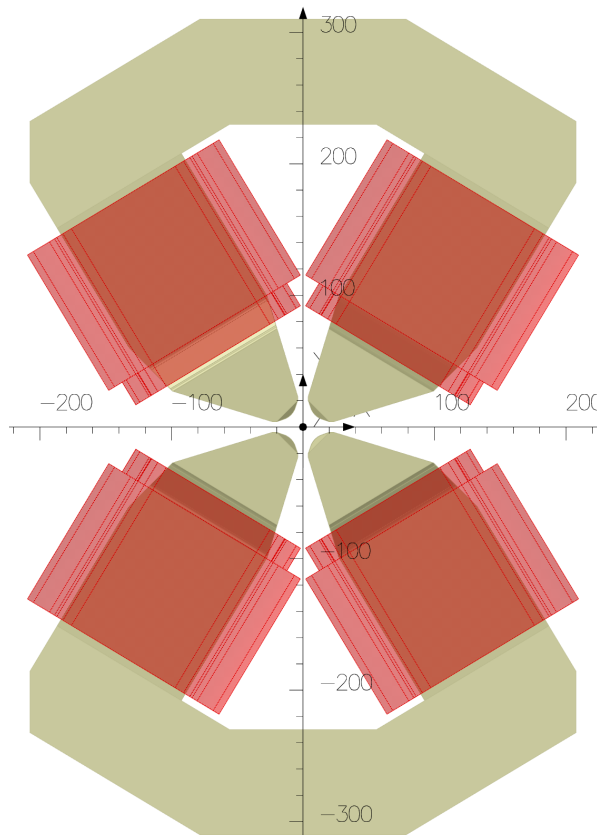
**Quadrupole design:** ●●●●●◎◎◎◎



*Elettra 2.0 Big Quad*



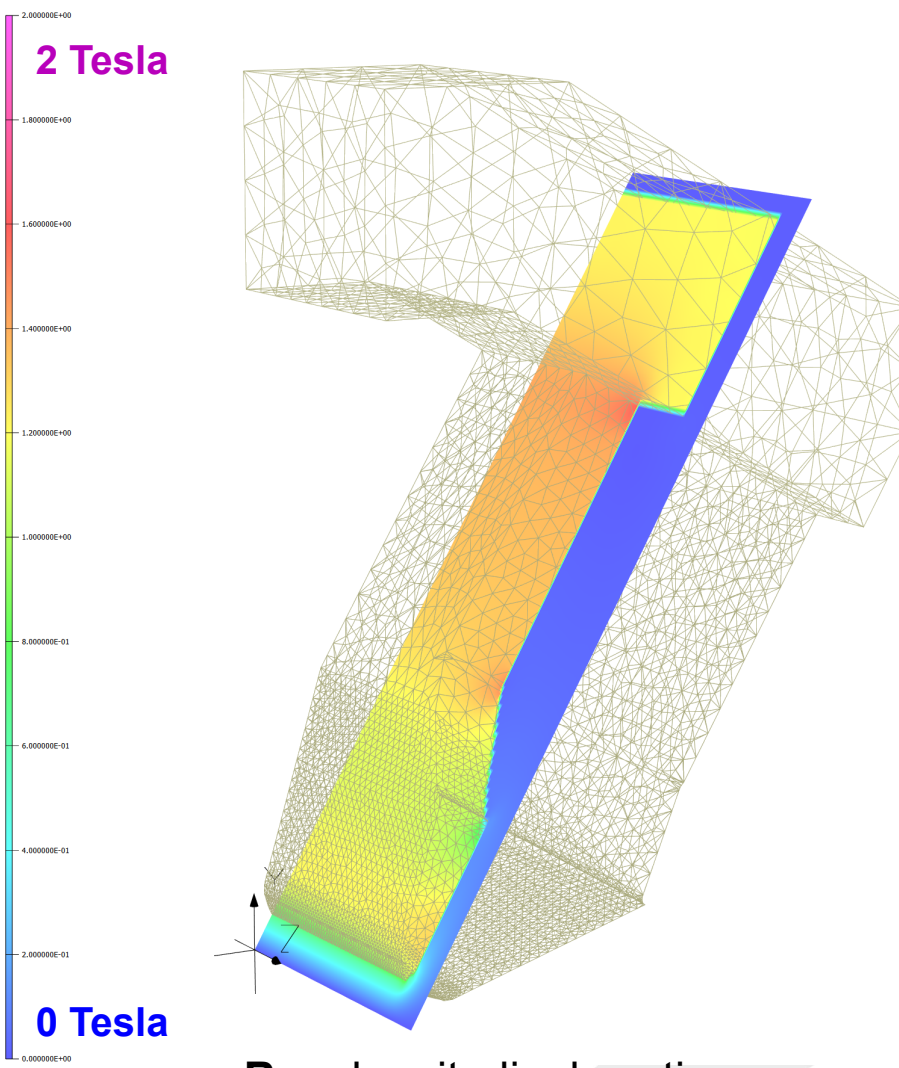
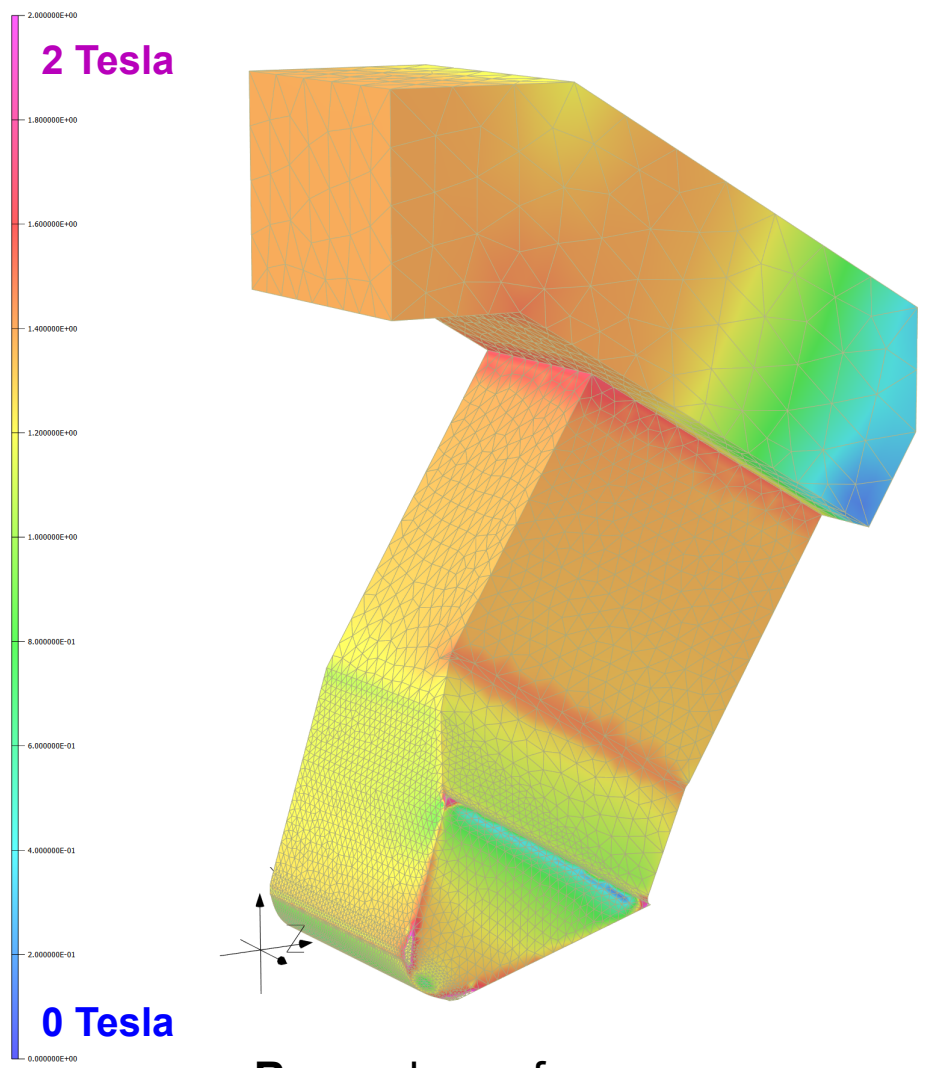
# Quadrupole design: ●●●●●●◎◎◎



## *Elettra 2.0 Small Quad*



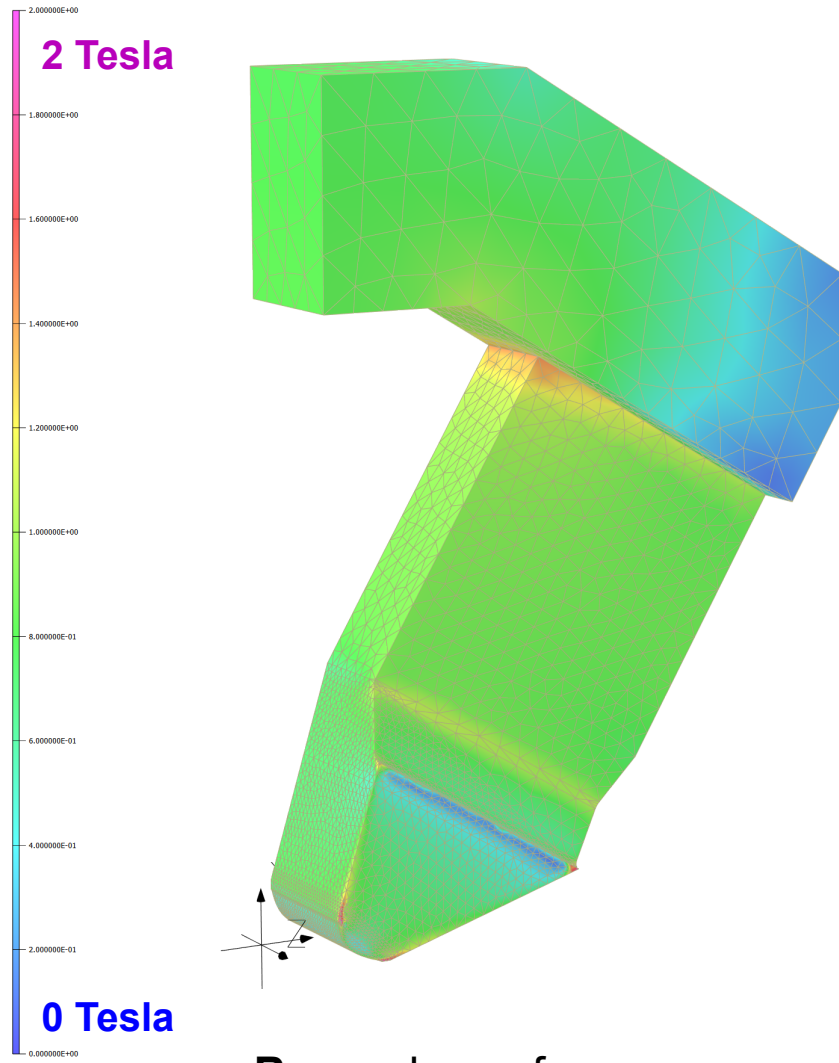
### Elettra 2.0 Big Quad at 50 A



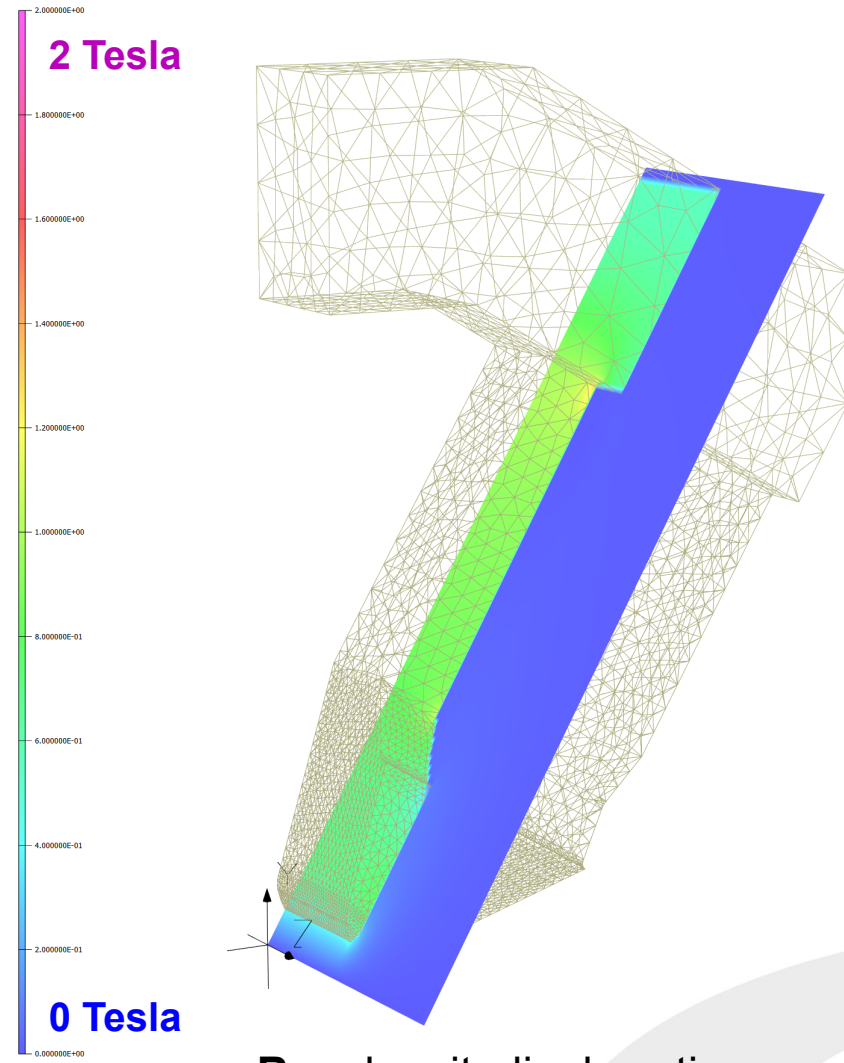




### Elettra 2.0 Small Quad at 50 A



**B** on yoke surface



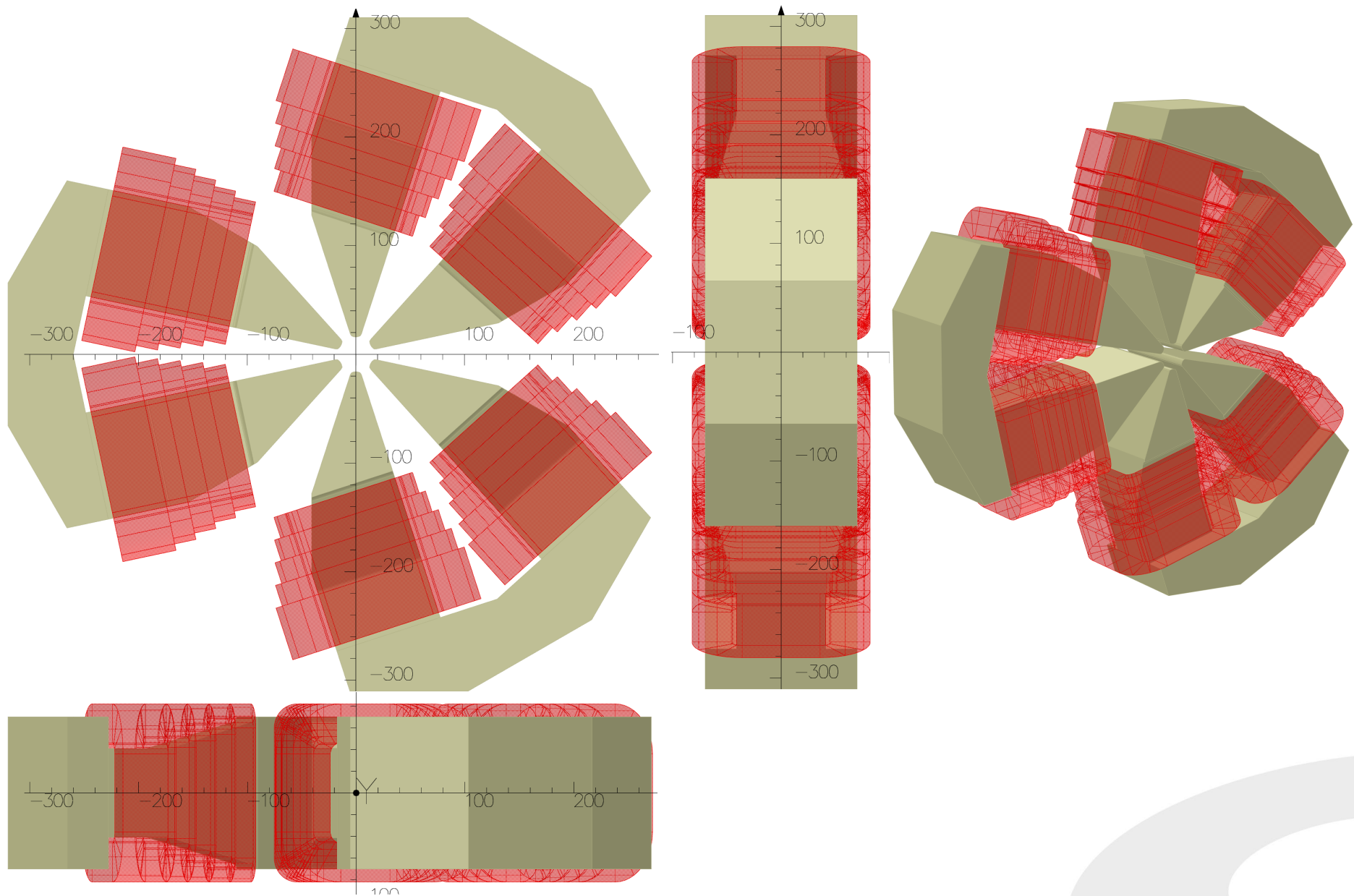
**B** on longitudinal section

Quadrupoles:		Q3T5	Q3T5	Q3T5	Q10T9	Q10T9	Q10T9	unit
<b>Parameters:</b>								
Beam Energy	$E_n$	2,00	2,00	2,00	2,00	2,00	2,00	GeV
Magnetic Length	$L_{Mag}$	132	131	131	222	221	221	mm
Maximum Strength	$ K_{max} $	0,8	3	4,03	1,53	6,78	7,4	1/m <sup>2</sup>
Maximum Integrated Strength	$KL_{Max}$	0,11	0,39	0,53	0,34	1,50	1,64	1/m
Maximum Gradient	$G_{Int}$	5,33	20,00	26,87	10,20	45,20	49,33	T/m
Maximum Integrated Gradient	$GL_{Int}$	0,70	2,62	3,52	2,26	10,00	10,92	T
Iron saturation	$Sat$	0,00	0,04	-0,01	0,00	-3,39	-3,39	%
Overall length	$Z_{Tot}$	150	150	150	240	240	240	mm
Bore diameter	$\emptyset$	26	26	26	26	26	26	mm
Field at pole tip radius	$B_{Pole}$	0,069	0,260	0,349	0,133	0,588	0,641	T
Efficiency and saturation	$\eta$	5,000	5,000	5,000	5,000	8,600	8,600	%
Current-Turns (per Pole) + 0,0 %	$N_{Tot} \cdot I_{Coil}$	377	1413	1897	721	3301	3603	A·Turns
Turns per pole	$N_{Tot}$	38	38	38	72	72	72	Turns
Coils current at defined Int. Grad	$I_c$	10,0	37,2	50,0	10,0	45,8	50,0	A
Conductor current density = $I_c / A_{Cu}$	$\rho_{Cu}$	0,22	0,83	1,11	0,22	1,02	1,11	A/mm <sup>2</sup>
Single Coil electric resistance at $T_{ave}$	$R_{Coil}$	6,48	6,48	6,48	17,84	17,84	17,84	m $\Omega$
Single Coil voltage drop at $T_{ave}$	$V_{Coil}$	0,06	0,24	0,32	0,18	0,82	0,89	V
Overall Length	$L_{Tot}$	142,0	142,0	142,0	232,0	232,0	232,0	mm
MAX Power Supply current = $I_{PS}$ + 0 %	$I_{PS}$	10,0	37,2	50,0	10,1	45,9	50,1	A
Magnet Power at $I_{PS}$ and $T_{ave}$	$P_{Mag}$	3,0	36,0	65,0	8,0	151,0	180,0	W

Sextupoles:		sd	sdL	sde	sd0	sfmsL	sfis	sf	sexp	unit
<b>Parameters:</b>										
Beam Energy	En	2,20	2,20	2,20	2,20	2,20	2,20	2,20	2,20	GeV
Magnetic Length	L <sub>Mag</sub>	150	150	150	120	180	240	150	120	mm
Maximum Strength	M	254,67	253,34	253,33	33,34	265,56	260	253,34	45	1/m <sup>3</sup>
Maximum Integrated Strength	ML <sub>Mag</sub>	38,20	38,00	38,00	4,00	47,80	62,40	38,00	76	1/m <sup>2</sup>
Maximum Differential Gradient	B''	3735,16	3715,65	3715,51	488,99	3894,88	3813,33	3715,65	660,00	T/m <sup>2</sup>
Maximum Integrated Differential Gradient	B''L <sub>Mag</sub>	560,27	557,35	557,33	58,68	701,08	915,20	557,35	79,20	T/m
Overall length	Z <sub>Tot</sub>	170	170	170	140	200	260	170	140	mm
Bore diameter	∅	32	32	32	32	32	32	32	32	mm
Field at pole tip radius	B <sub>Pole</sub>	0,478	0,476	0,476	0,063	0,499	0,488	0,476	0,084	T
Current Turns (per Pole) + 20 %	N <sub>Tot</sub> · I <sub>Coil</sub>	2435	2423	2423	319	2540	2486	2423	431	A · Turns
Turns per pole	N <sub>Tot</sub>	58	58	58	26	58	58	58	26	Turns
Number of turns for each layer	NL <sub>1</sub>	13	13	13	13	13	13	13	13	#
	NL <sub>2</sub>	13	13	13	13	13	13	13	13	#
	NL <sub>3</sub>	11	11	11	0	11	11	11	0	#
	NL <sub>4</sub>	9	9	9	0	9	9	9	0	#
	NL <sub>5</sub>	7	7	7	0	7	7	7	0	#
	NL <sub>6</sub>	5	5	5	0	5	5	5	0	#
Coils current at defined Int. Grad	I <sub>c</sub>	42,0	41,8	41,8	12,3	43,8	42,9	41,8	16,6	A
Conductor cross section width	W <sub>Cu</sub>	5,00	5,00	5,00	5,00	5,00	5,00	5,00	5,00	mm
Conductor cross section height	H <sub>Cu</sub>	9,00	9,00	9,00	9,00	9,00	9,00	9,00	9,00	mm
Conductor cross section dia bore	∅ <sub>Cu</sub>	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	mm
Conductor cross section smooth	r <sub>Cu</sub>	0,100	0,100	0,100	0,100	0,100	0,100	0,100	0,100	mm
Conductor cross section area	A <sub>Cu</sub>	44,991	44,991	44,991	44,991	44,991	44,991	44,991	44,991	mm <sup>2</sup>
Conductor current density = I <sub>c</sub> / A <sub>Cu</sub>	ρ <sub>Cu</sub>	0,93	0,93	0,93	0,27	0,97	0,95	0,93	0,37	A / mm <sup>2</sup>
Single Coil conductor length	L <sub>Coil</sub>	26,7	26,7	26,7	10,0	31,3	38,3	26,7	10,5	m
Single Coil electric resistance at T <sub>ave</sub>	R <sub>Coil</sub>	10,29	10,29	10,29	3,85	12,08	14,76	10,29	4,05	mΩ
Single Coil voltage drop at T <sub>ave</sub>	V <sub>Coil</sub>	0,43	0,43	0,43	0,05	0,53	0,63	0,43	0,07	V
Overall Length	L <sub>Tot</sub>	154,0	154,0	154,0	106,0	194,0	254,0	154,0	106,0	mm
MAX Power Supply current = I <sub>c</sub> + 0 %	I <sub>PS</sub>	42,0	41,8	41,8	12,3	43,8	42,9	41,8	16,6	A
Magnet Power at I <sub>PS</sub> and T <sub>ave</sub>	P <sub>Mag</sub>	109,0	108,0	108,0	4,0	140,0	163,0	108,0	7,0	W

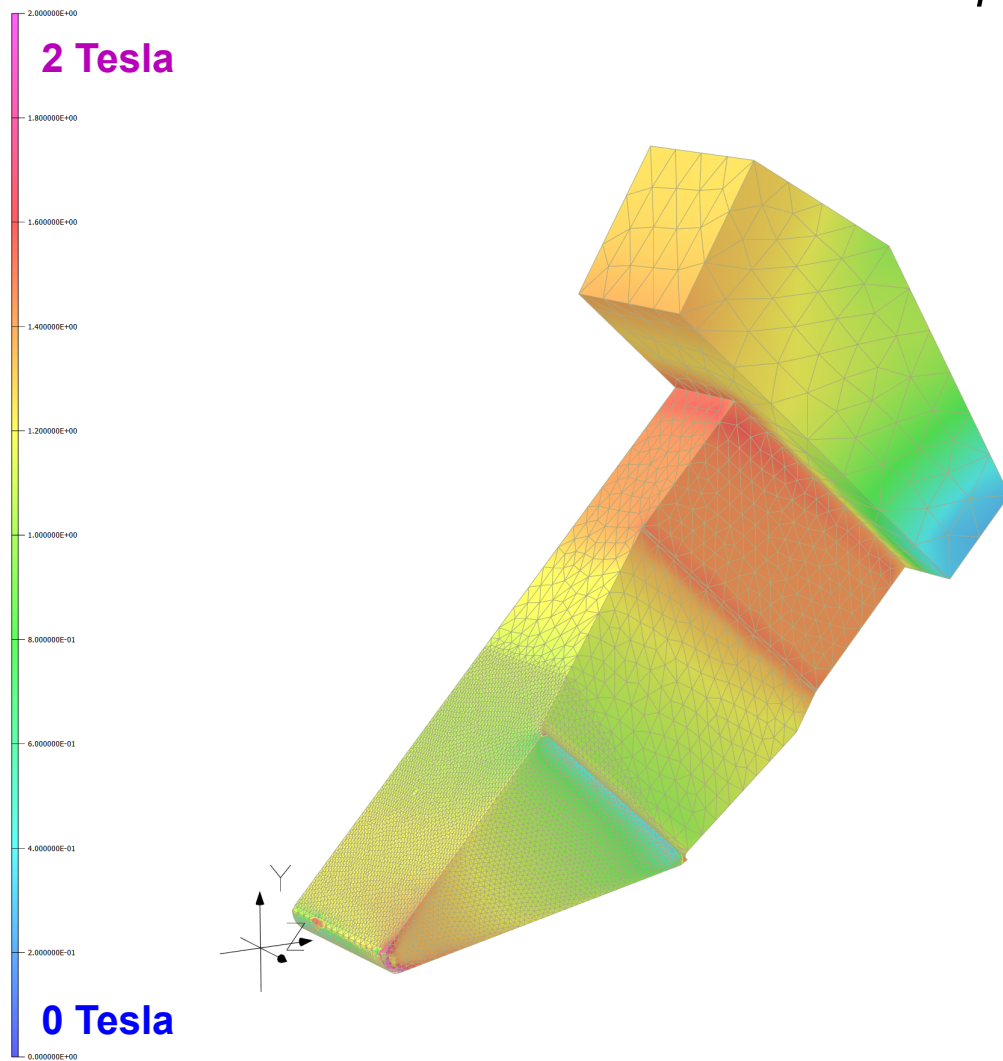


## Sextupole design: ●●○○○○

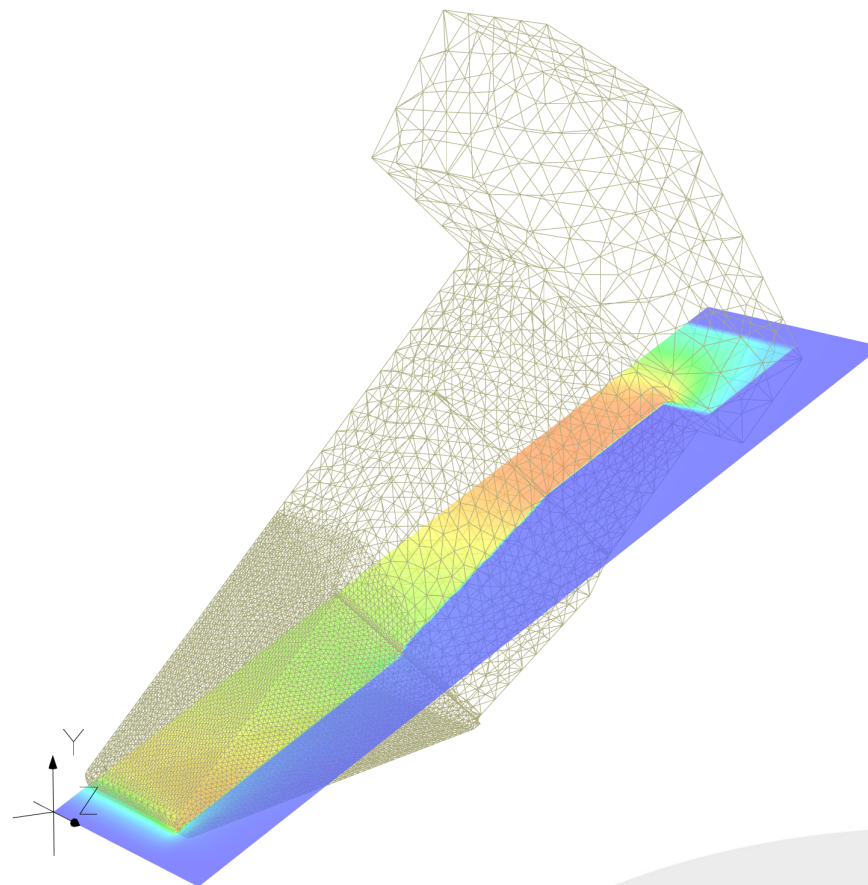




*Elettra 2.0 sextupole sdl at 50 A*

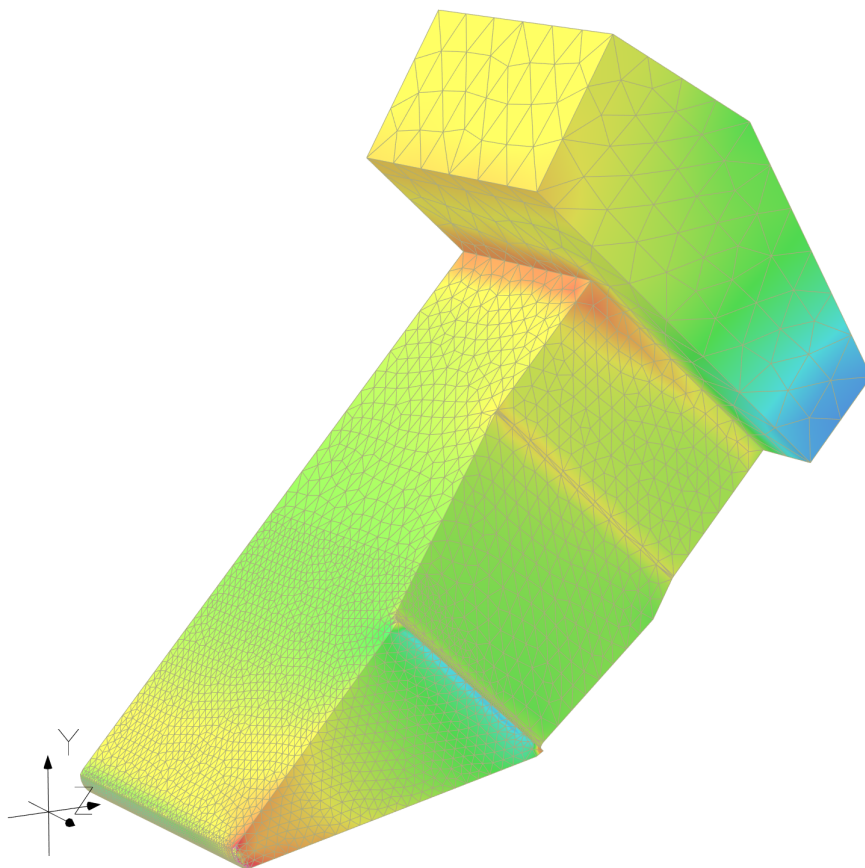
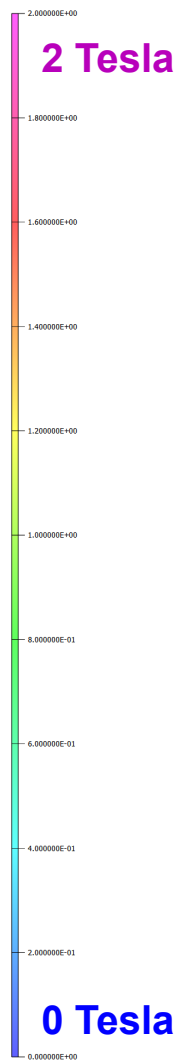


**B** on yoke surface

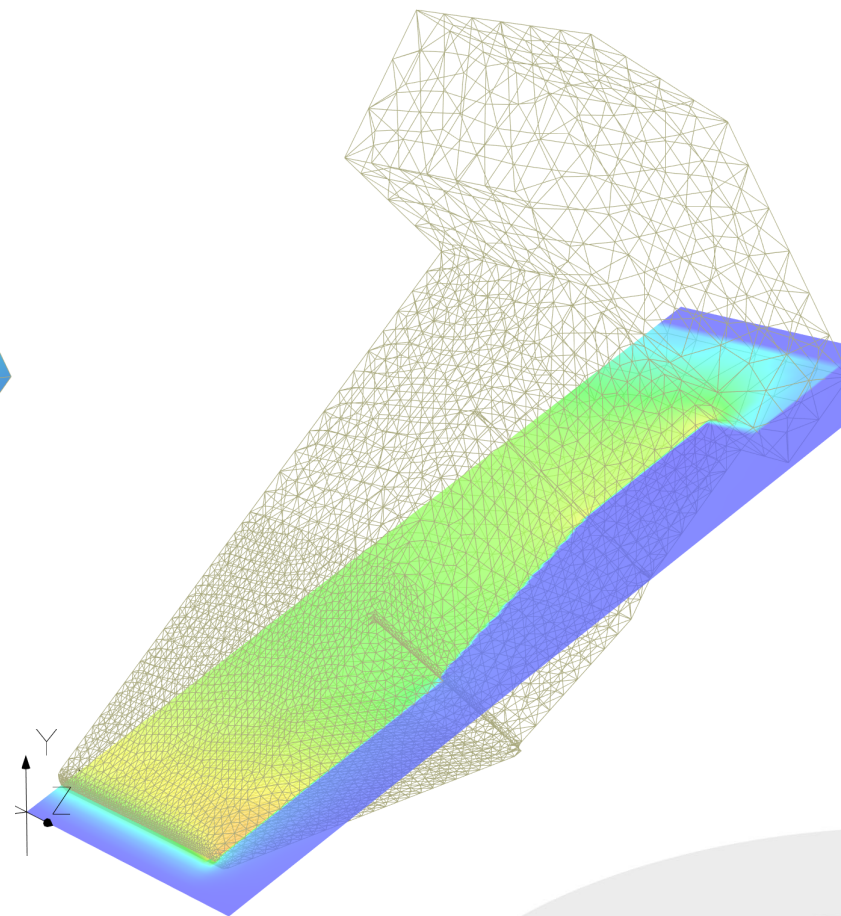


**B** on longitudinal section

*Elettra 2.0 sextupole sfis at 50 A*



**B** on yoke surface

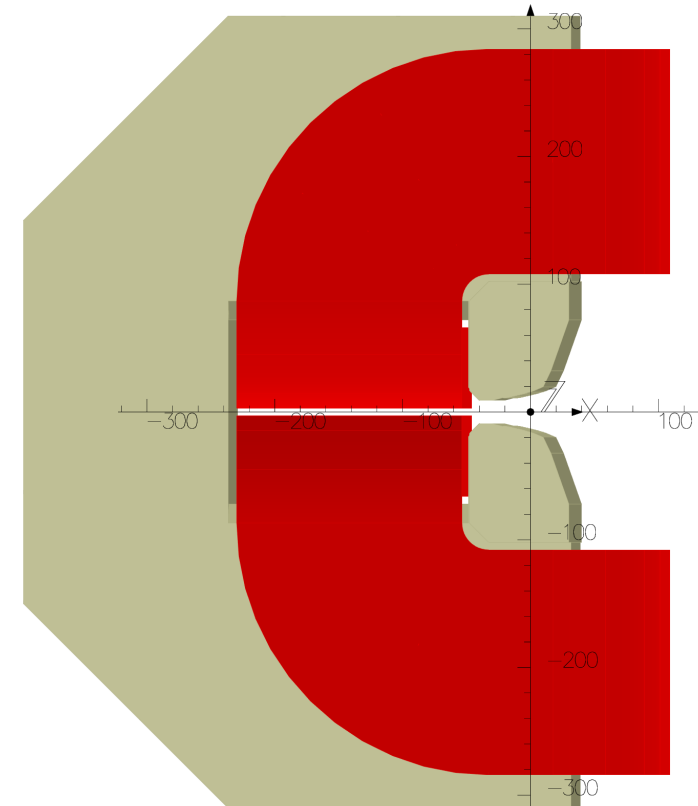
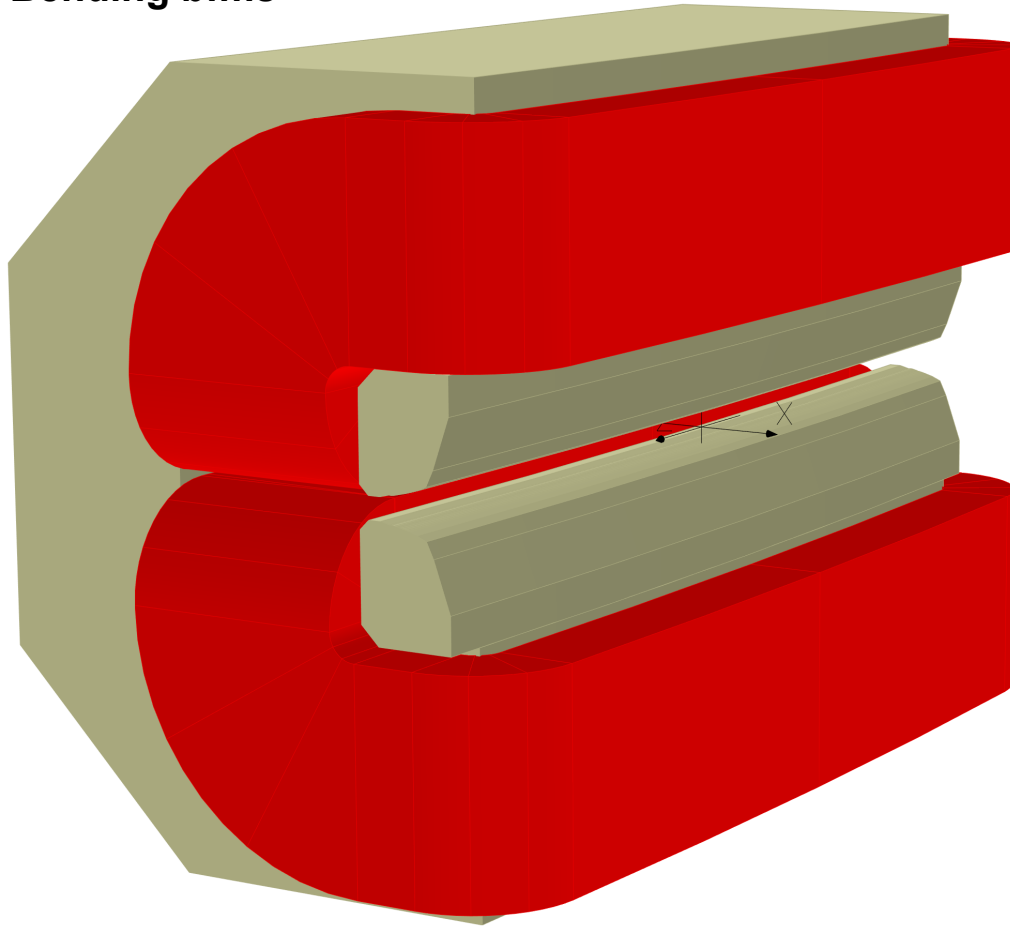


**B** on longitudinal section

<b>Sextupoles:</b>		<b>sdL</b>	<b>sdL</b>	<b>sdL</b>	<b>unit</b>
<b>Parameters:</b>					
Beam Energy	<b>En</b>	2,00	2,00	2,00	GeV
Magnetic Length	<b>L<sub>Mag</sub></b>	151	151	151	mm
Maximum Strength	<b>M</b>	67,1	264	320	1/m <sup>3</sup>
Maximum Integrated Strength	<b>ML<sub>Mag</sub></b>	10,13	39,86	48,32	1/m <sup>2</sup>
Maximum Differential Gradient	<b>B''</b>	894,67	3520,00	4266,67	T/m <sup>2</sup>
Maximum Integrated Differential Gradient	<b>B''L<sub>Mag</sub></b>	135,09	531,52	644,27	T/m
Overall length	<b>Z<sub>Tot</sub></b>	170	170	170	mm
Bore diameter	<b>∅</b>	32	32	32	mm
Field at pole tip radius	<b>B<sub>Pole</sub></b>	0,115	0,451	0,546	T
Efficiency	<b>η</b>	84,0	82,5	80,0	%
Iron saturation	<b>Sat</b>	0,0	-1,7	-4,7	%
Current·Turns (per Pole) + 0 %	<b>N<sub>Tot</sub>·I<sub>Coil</sub></b>	579	2318	2898	A·Turns
Turns per pole	<b>N<sub>Tot</sub></b>	58	58	58	Turns
Coils current at defined Int. Grad	<b>I<sub>c</sub></b>	10,0	40,0	50,0	A
Conductor current density = I <sub>c</sub> / A <sub>Cu</sub>	<b>ρ<sub>Cu</sub></b>	0,22	0,89	1,11	A / mm <sup>2</sup>
Single Coil conductor length	<b>L<sub>Coil</sub></b>	27,4	27,4	27,4	m
Single Coil electric resistance at T <sub>ave</sub>	<b>R<sub>Coil</sub></b>	10,54	10,54	10,54	mΩ
Single Coil voltage drop at T <sub>ave</sub>	<b>V<sub>Coil</sub></b>	0,11	0,42	0,53	V
Overall Length	<b>L<sub>Tot</sub></b>	164,0	164,0	164,0	mm
MAX Power Supply current = I <sub>c</sub> + 0 %	<b>I<sub>PS</sub></b>	10,0	40,0	50,0	A
Magnet Power at I <sub>PS</sub> and T <sub>ave</sub>	<b>P<sub>Mag</sub></b>	7,0	102,0	159,0	W

<b>DD-Bend Parameters:</b>			<b>bf1</b>	<b>bf</b>	<b>bfms</b>	<b>unit</b>
# of Dipoles		<b>N</b>	<b>24</b>	<b>24</b>	<b>24</b>	
Curvature angle	<b>0</b>	<b>α</b>	<b>6,28E-02</b>	<b>1,01E-01</b>	<b>9,77E-02</b>	<b>rad</b>
	<b>1</b>		<b>3,60</b>	<b>5,80</b>	<b>5,60</b>	<b>°</b>
Beam energy of reference		<b>E0</b>	<b>2,000</b>	<b>2,000</b>	<b>2,000</b>	<b>GeV/c</b>
Integrated magnetic field at $E_0$		<b>IY<sub>0</sub></b>	<b>0,4189</b>	<b>0,6749</b>	<b>0,6516</b>	<b>T·m</b>
Magnetic arc length		<b>L<sub>mag</sub></b>	<b>750</b>	<b>860</b>	<b>820</b>	<b>mm</b>
Magnetic field at magnet centre at $E_0$		<b>BY<sub>0</sub></b>	<b>0,5585</b>	<b>0,7847</b>	<b>0,7946</b>	<b>T</b>
Curvature radius		<b>R</b>	<b>11937</b>	<b>8496</b>	<b>8390</b>	<b>mm</b>
Nominal gap		<b>Gap</b>	<b>26</b>	<b>26</b>	<b>26</b>	<b>mm</b>
Expected total length		<b>Z<sub>Tot</sub></b>	<b>1200</b>	<b>1200</b>	<b>1200</b>	<b>mm</b>
Combined quadrupole strength		<b>K</b>	<b>-1,87</b>	<b>-1,96</b>	<b>-2,14</b>	<b>m<sup>-2</sup></b>
Combined quadrupole gradient		<b>B'</b>	<b>-12,5</b>	<b>-13,1</b>	<b>-14,2</b>	<b>T/m</b>
Good field region		<b>R</b>	<b>10</b>	<b>10</b>	<b>10</b>	<b>mm</b>
Magnetic field at R		<b>B<sub>R</sub></b>	<b>0,68</b>	<b>0,92</b>	<b>0,94</b>	<b>T</b>
Minimum Gap at R		<b>G<sub>R</sub></b>	<b>18,0</b>	<b>16,2</b>	<b>16,7</b>	<b>mm</b>
Iron Saturation		<b>n</b>	<b>2,0</b>	<b>2,0</b>	<b>2,0</b>	<b>%</b>
Current·Turns + <b>0</b> %		<b>NI<sub>c</sub></b>	<b>11790</b>	<b>16570</b>	<b>16770</b>	<b>A·Turns</b>
Turns tot		<b>N<sub>Tot</sub></b>	<b>280</b>	<b>400</b>	<b>400</b>	<b>Turns</b>
Coils current		<b>I<sub>coil</sub></b>	<b>42,2</b>	<b>41,5</b>	<b>42,0</b>	<b>A</b>
Conductor cross section width		<b>W<sub>Cu</sub></b>	<b>7,0</b>	<b>7,0</b>	<b>7,0</b>	
Conductor cross section height		<b>H<sub>Cu</sub></b>	<b>7,0</b>	<b>7,0</b>	<b>7,0</b>	<b>mm</b>
Conductor cross section area		<b>A<sub>Cu</sub></b>	<b>48,142</b>	<b>48,142</b>	<b>48,142</b>	<b>mm<sup>2</sup></b>
Conductor current density = $I_c / A_{Cu}$		<b>ρ<sub>Cu</sub></b>	<b>0,88</b>	<b>0,86</b>	<b>0,87</b>	<b>A / mm<sup>2</sup></b>
Coil conductor length (single or total) <sup>1</sup>		<b>LG<sub>Cu</sub></b>	<b>448,8</b>	<b>718,7</b>	<b>741,7</b>	<b>m</b>
Coil electric resistance at $T_{ave}$ (single or total) <sup>1</sup>		<b>R<sub>Mag</sub></b>	<b>187,00</b>	<b>303,00</b>	<b>294,00</b>	<b>mΩ</b>
Coil voltage drop at $T_{ave}$ (single or total) <sup>1</sup>		<b>V<sub>Mag</sub></b>	<b>7,89</b>	<b>12,57</b>	<b>12,35</b>	<b>V</b>
Overall Length		<b>L<sub>Tot</sub></b>	<b>870,0</b>	<b>1002,0</b>	<b>972,0</b>	<b>mm</b>
MAX Power Supply current = $I_c$ + <b>0</b> %		<b>I<sub>PS</sub></b>	<b>43,0</b>	<b>42,0</b>	<b>42,0</b>	<b>A</b>
Magnet Power at $I_{PS}$ and $T_{ave}$		<b>P<sub>Coil</sub></b>	<b>346,0</b>	<b>535,0</b>	<b>519,0</b>	<b>W</b>

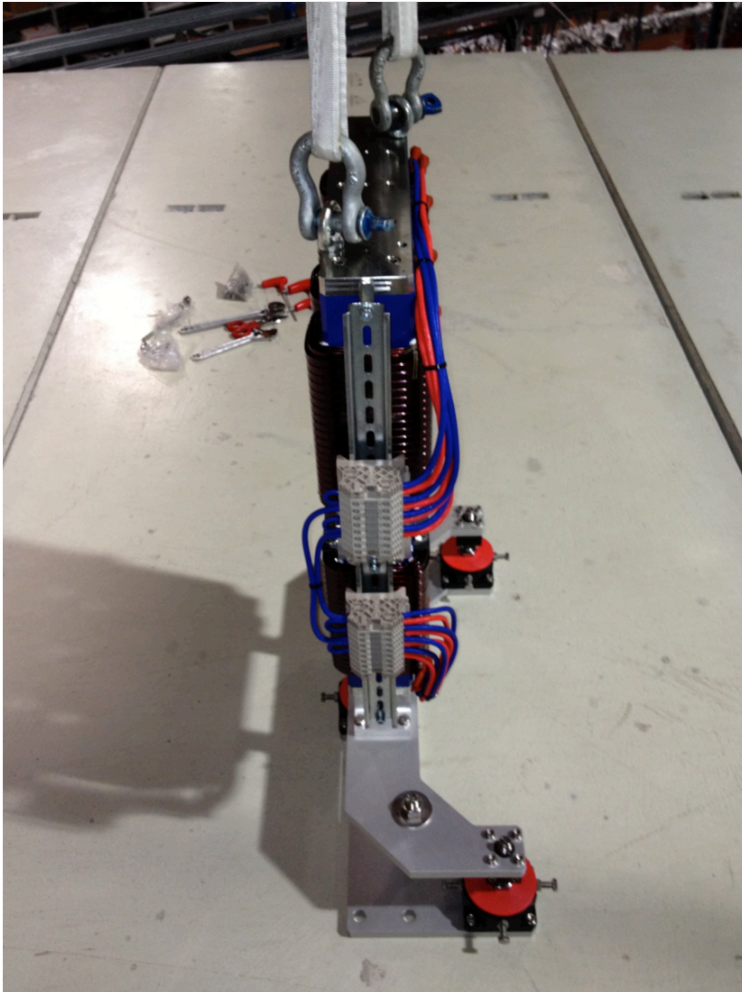
### Bending bfms



- ✓ *All the Elettra 2.0 bendings are very similar*
- ✓ *Also in this case the short drift between bending and sextupole required the longitudinally extension of the pole terminations*



Similar to Elettra, also Elettra 2.0 will have quad and sext with the yoke made by separated parts.



Past experiences...

1. Elettra Quadrupoles and Sextupoles:

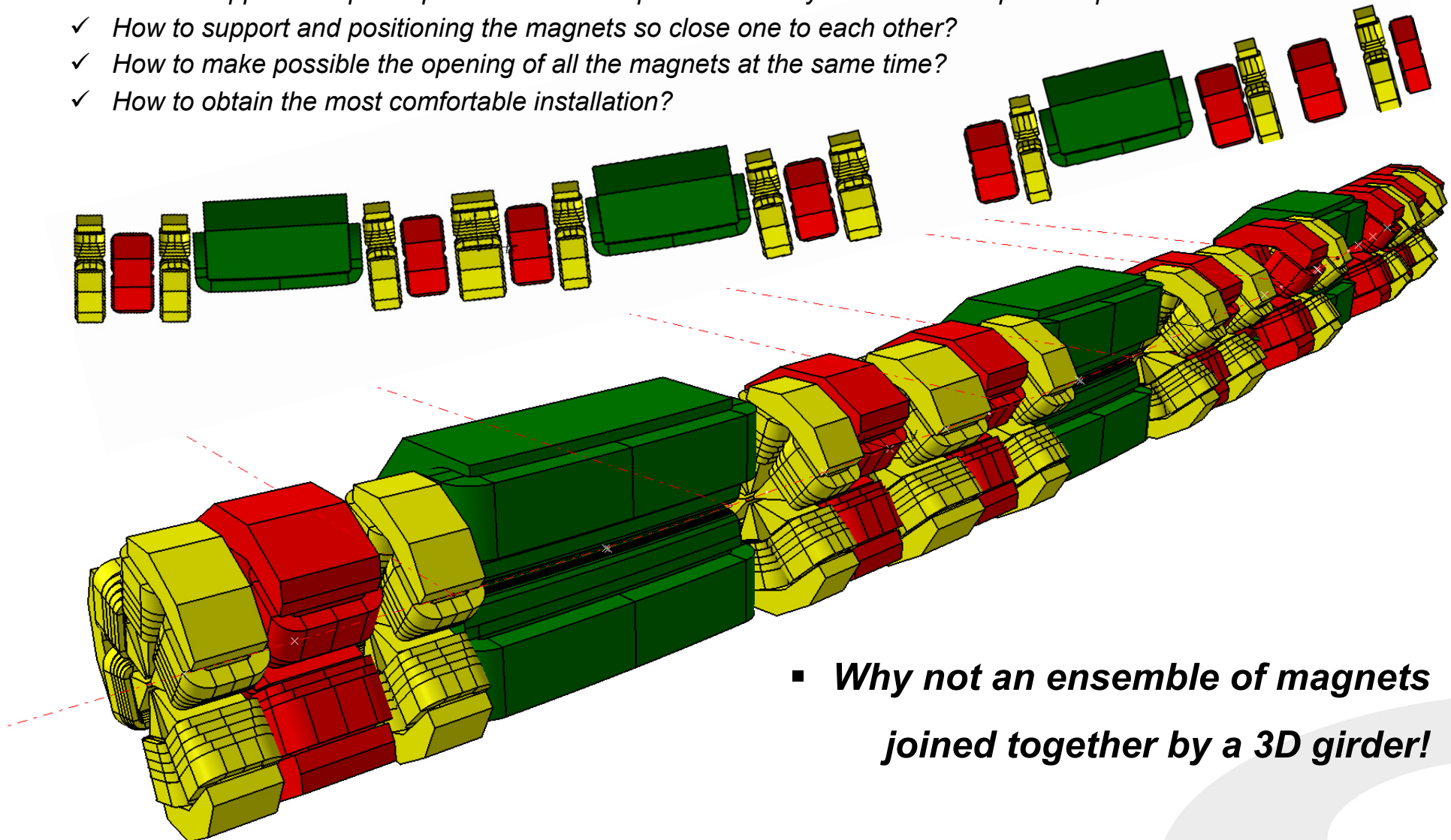
The support of the yoke separated parts by two plates on the sides was not sufficient. The force between the poles had required additional parts in order to increase the structure stiffness.

2. Elettra's 8<sup>th</sup> corrector:

Due to the overall thin and tall geometry, the support based only on a plate on bottom was not sufficient. In order to eliminate the possible vertical vibrations we added a supplementary fixing on top!

**Questions coming from the layout requirements:**

- ✓ *How to support the quadrupole and the sextupoles with the yoke made of separated parts?*
- ✓ *How to support and positioning the magnets so close one to each other?*
- ✓ *How to make possible the opening of all the magnets at the same time?*
- ✓ *How to obtain the most comfortable installation?*



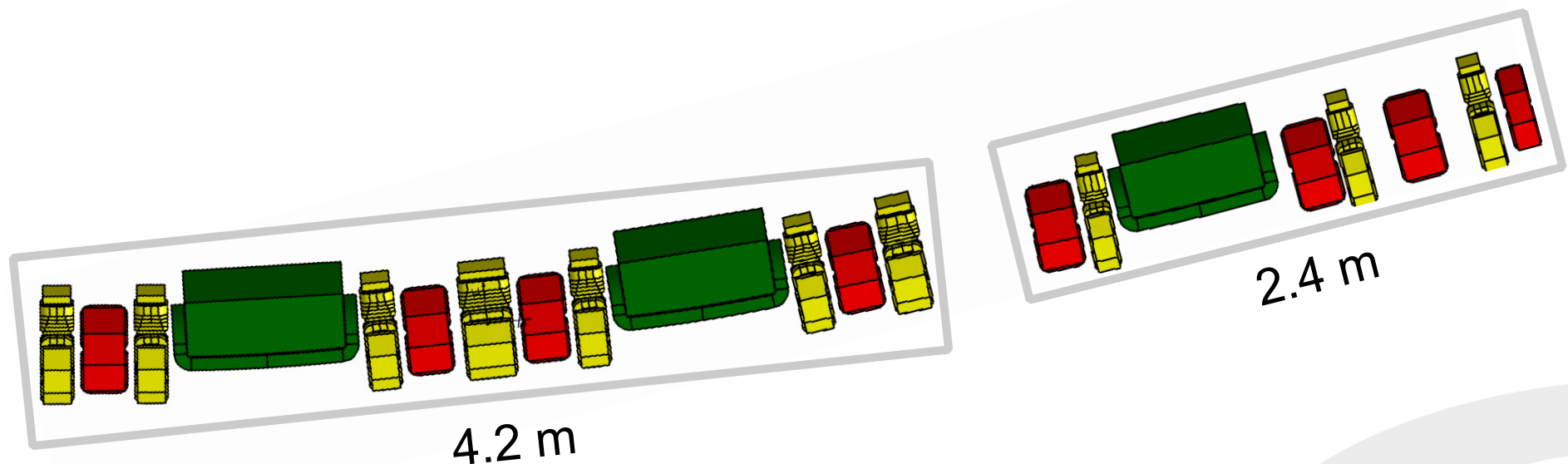
- ***Why not an ensemble of magnets joined together by a 3D girder!***

### The idea is to design two 3D girders:

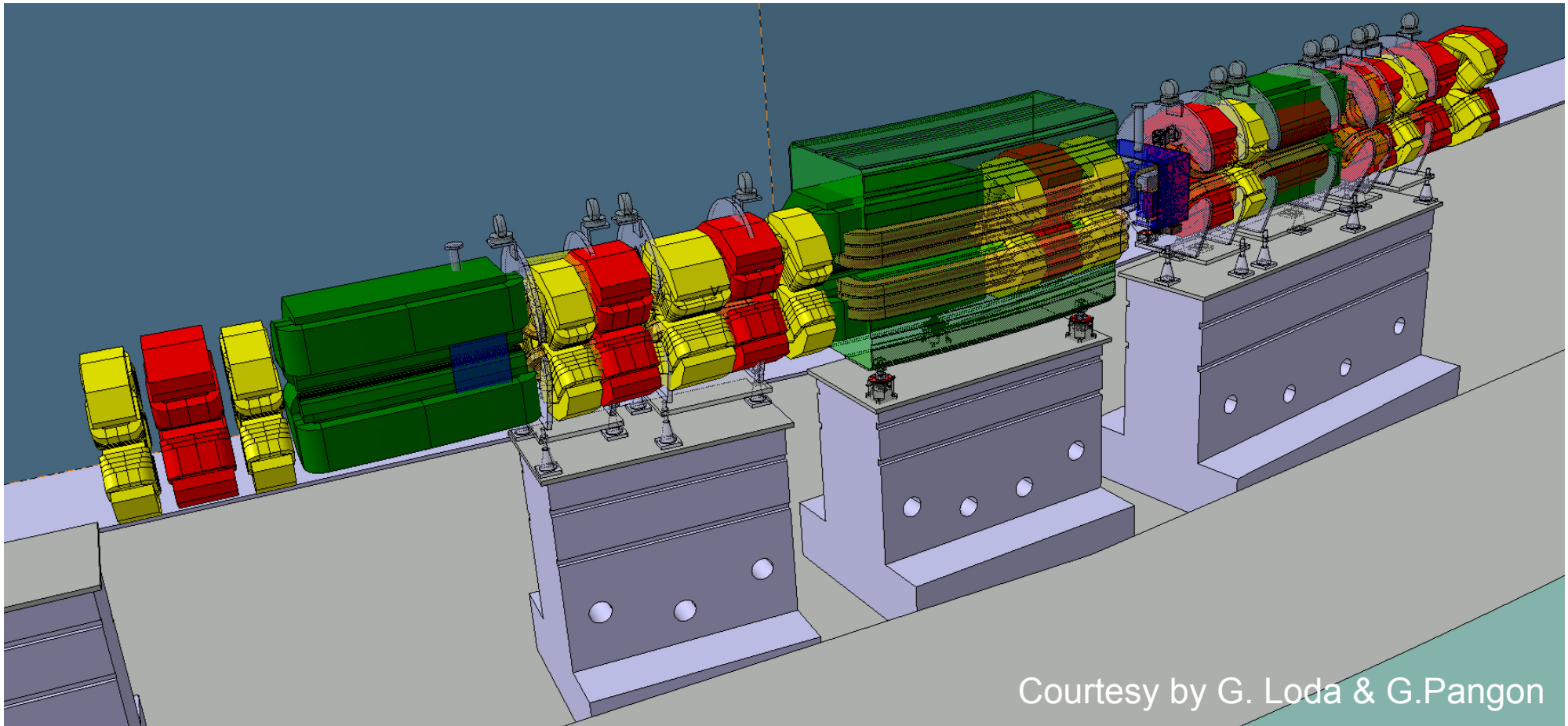
For each one, the structure will be done by two separable parts, upper and lower parts:

1. The lower part will support the whole bending, the quadrupoles 1/2 and the sextupoles 2/3
2. The upper part will support the quadrupoles 1/2 and the sextupoles 1/3.

The two 3D girder parts will be symmetric but not equal.







Courtesy by G. Loda & G.Pangon

Elettra and Elettra 2.0 layouts comparison:

- ✓ All the new magnets will have the same overall height (620 mm)
- ✓ The smaller 3D girder will be placed on only one of the present basement
- ✓ The bigger 3D girder will need a bridge between two/three of the present basements

- **The quadrupoles and the sextupole with the overall  $L_{\text{mag}}$  are feasible and efficient.**
- **Also the bending can be cooled by air**
- **The 3D girder ensemble of magnets can resolve the layout issues**

### Next works...

- **Magnets pole profile optimizations**
- **Study and check of cross-talk between the magnets (due the very short drifts)**
- **Realization of a quadrupole Q10T9 prototype**
- **Development of the 3D girder supporting and interfacing**
- **Design of the vacuum chamber parts**





Elettra  
Sincrotrone  
Trieste

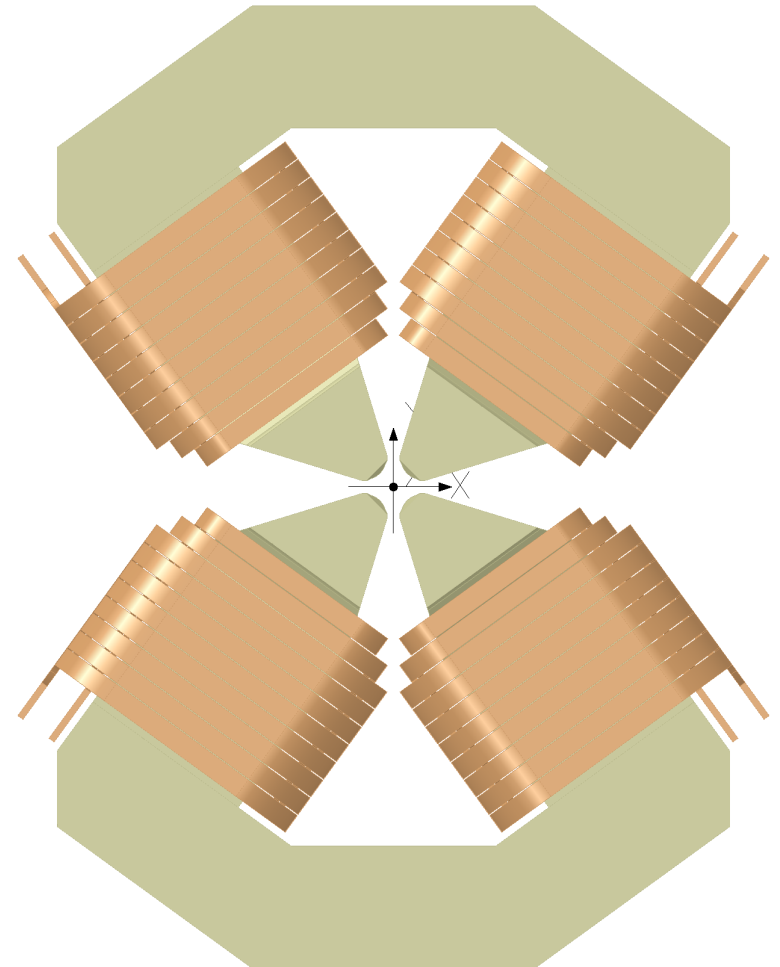
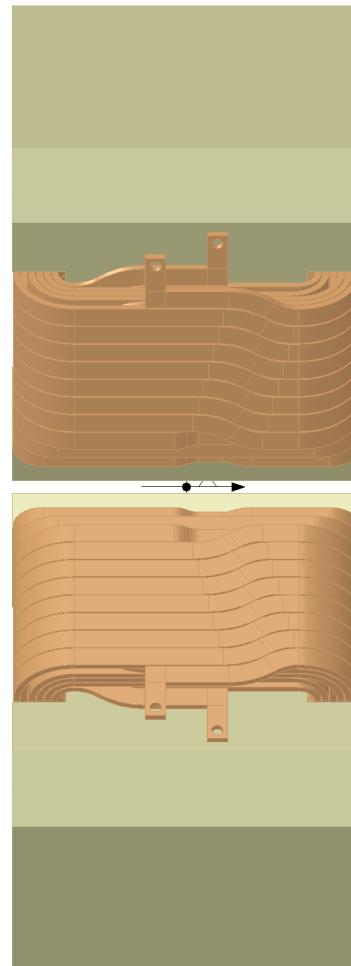
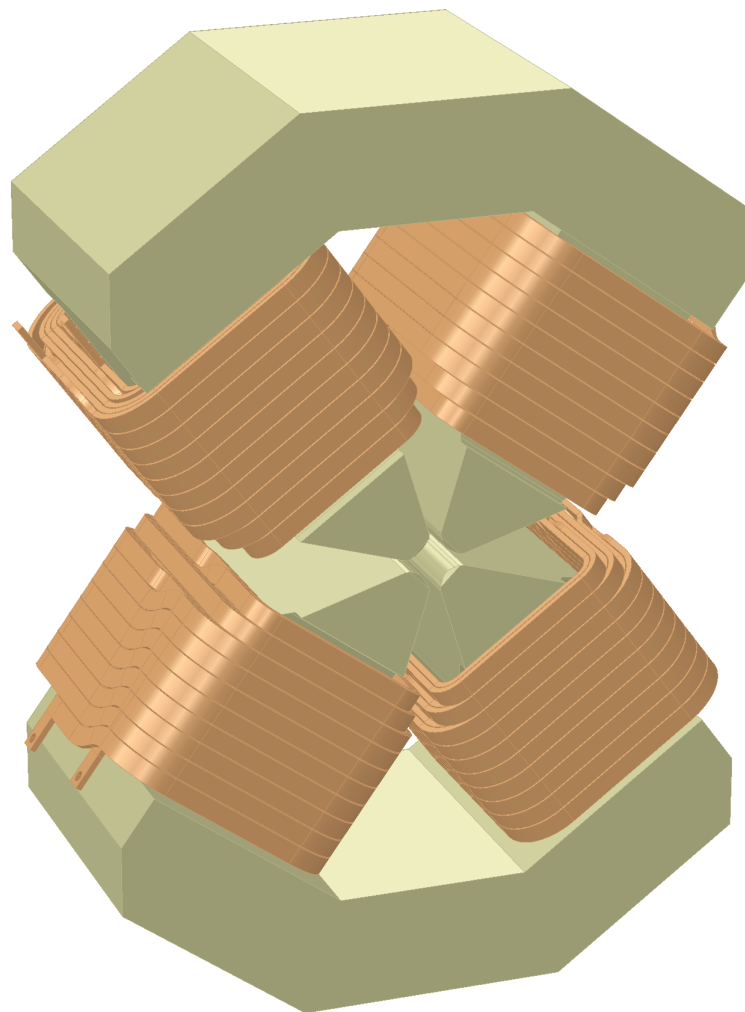
Thank You!

[www.elettra.eu](http://www.elettra.eu)

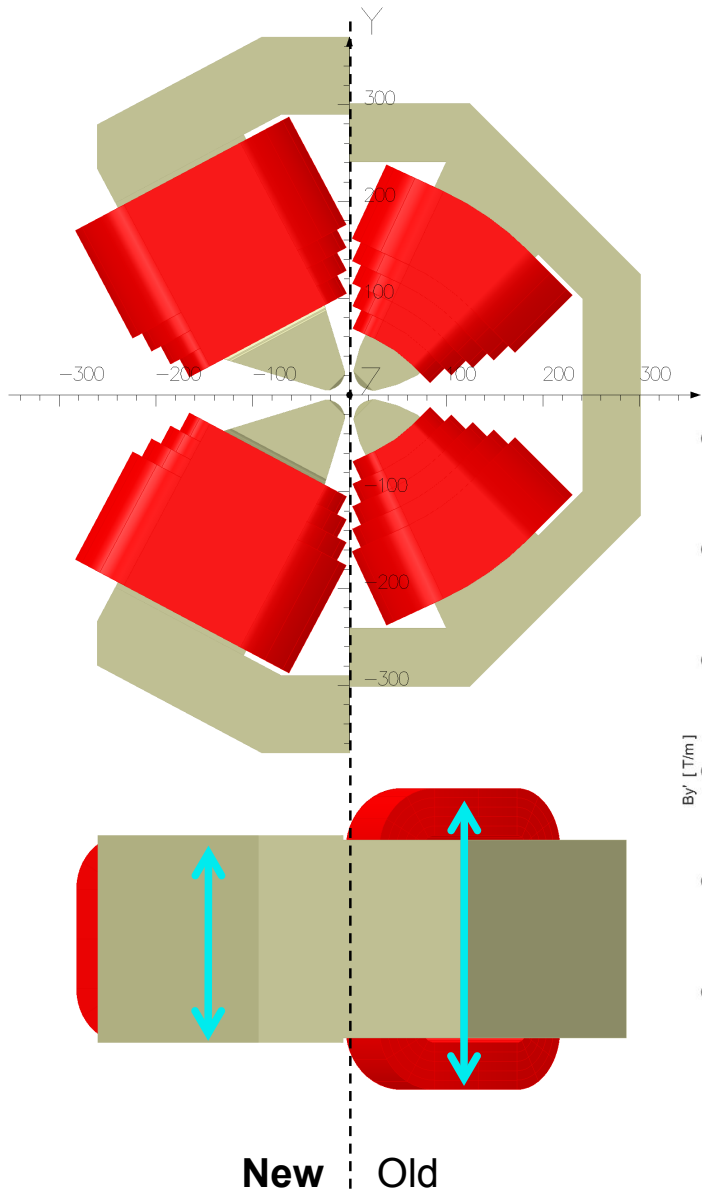




## Extra: yoke parts & windings



# Quadrupole design: ●●●●◎◎



## New Vs Old

### Overall dimensions:

Length: **220** Vs 320 mm

Height: **740** Vs 600 mm

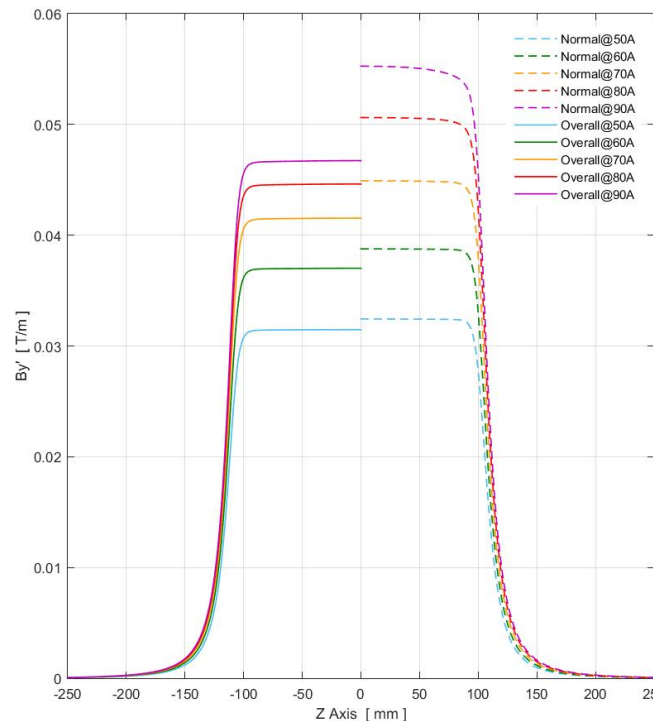
Width: **580** Vs 600 mm

### Performances:

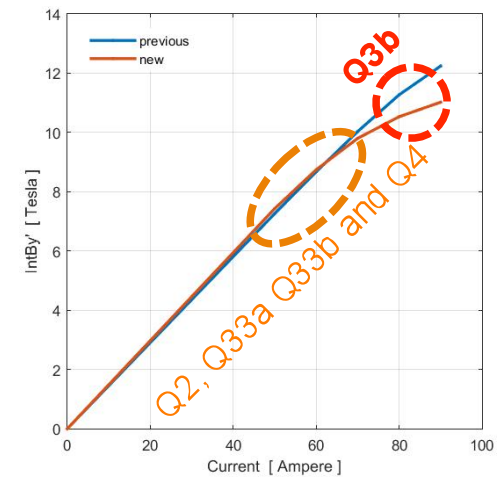
Gradient at 90 A: **46.7** Vs 55.3 T/m

Int.Grad at 90 A: **11.02** Vs 12.24 T

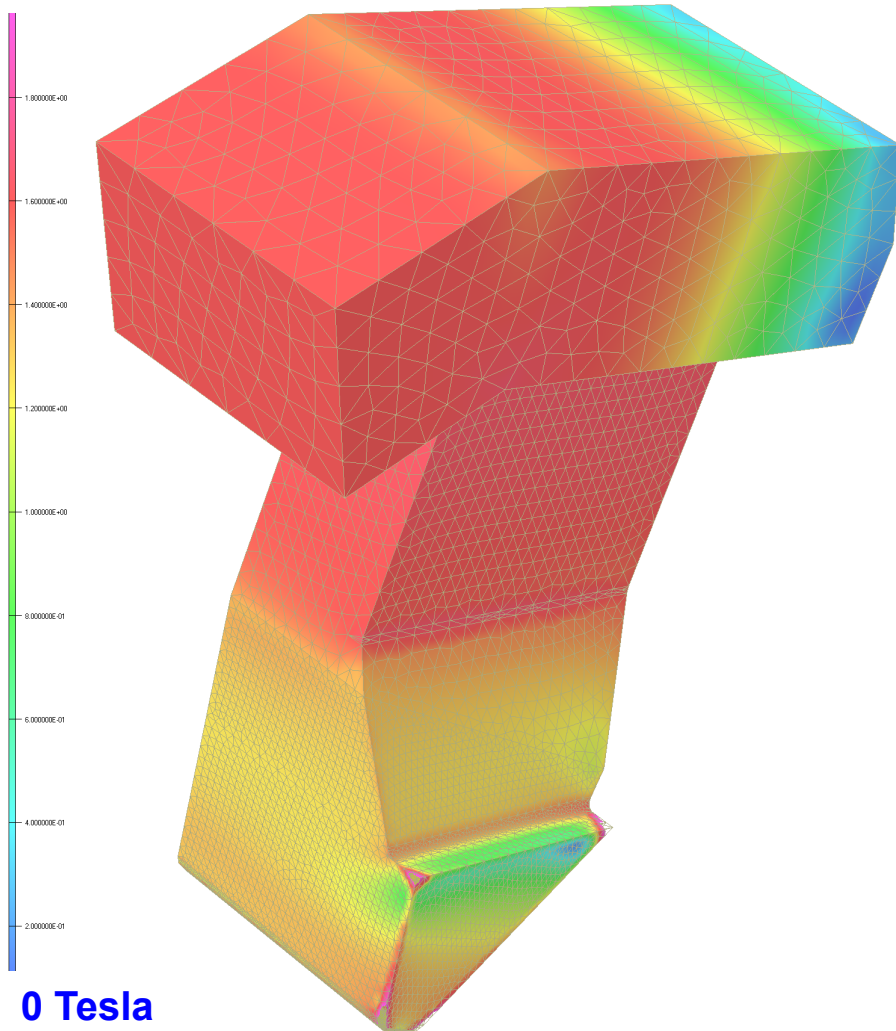
Saturation at 90 A: **17.6** Vs 6.3 %



**B'** on Z range = [-250 250] mm



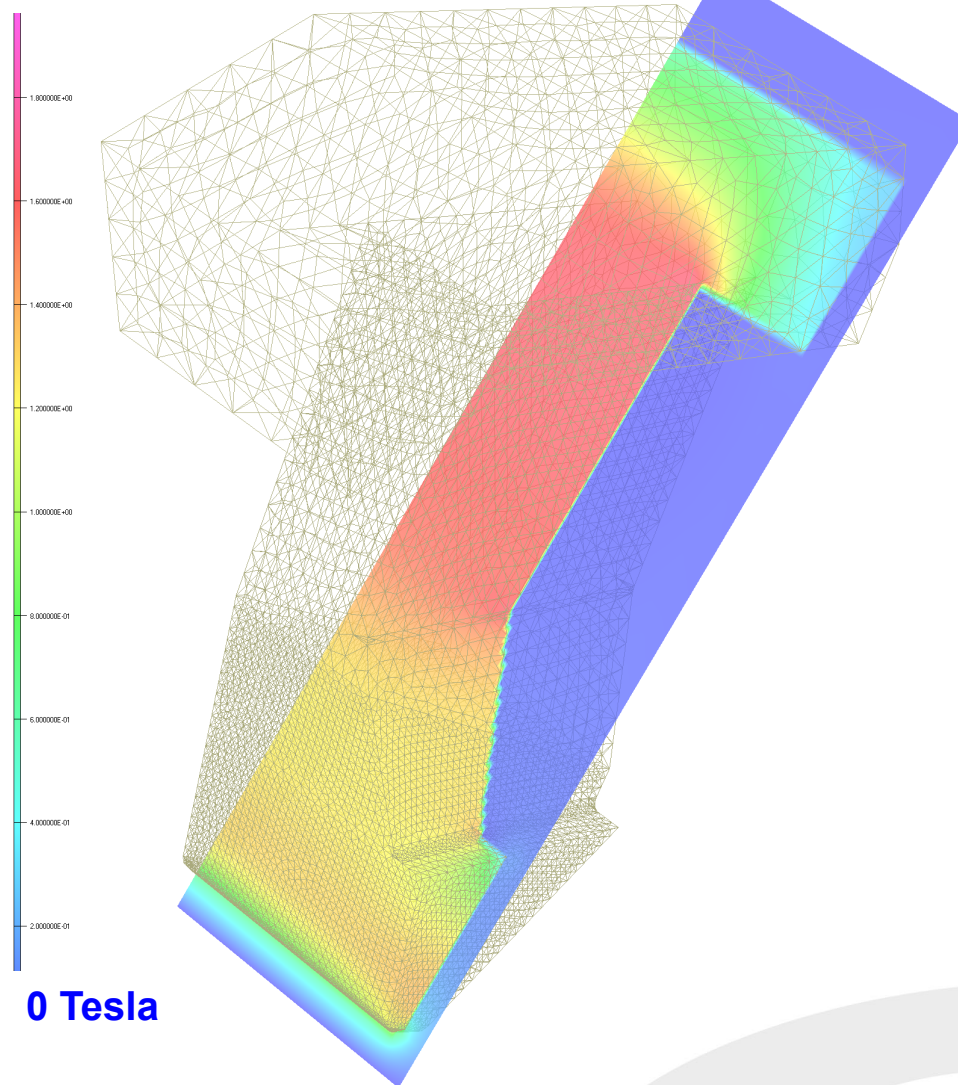
2 Tesla



0 Tesla

**B** on yoke surface

2 Tesla



0 Tesla

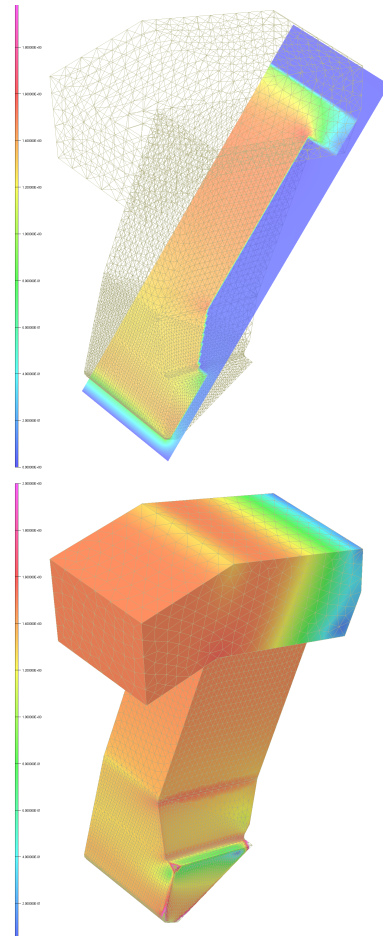
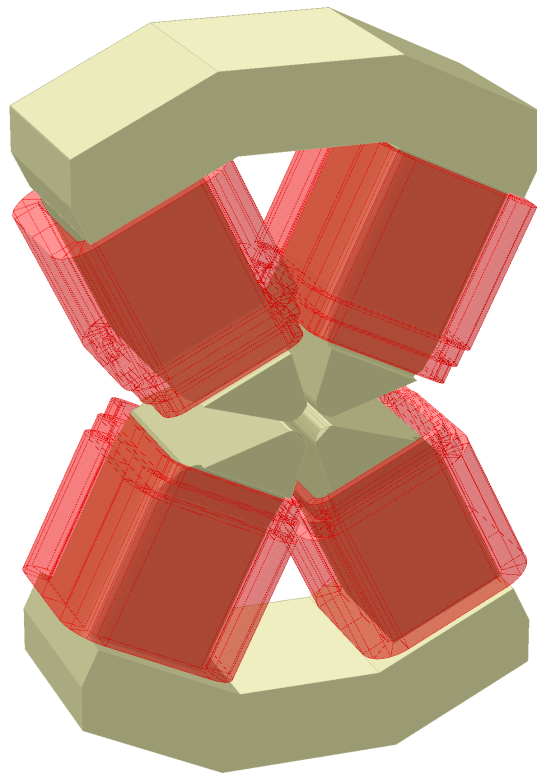
**B** on longitudinal section



Two of the Elettra 2.0 quad families could be:

**E2Q10T5**

2 Tesla



Turns: **54**

$L_{\text{overall}} = 220$  mm

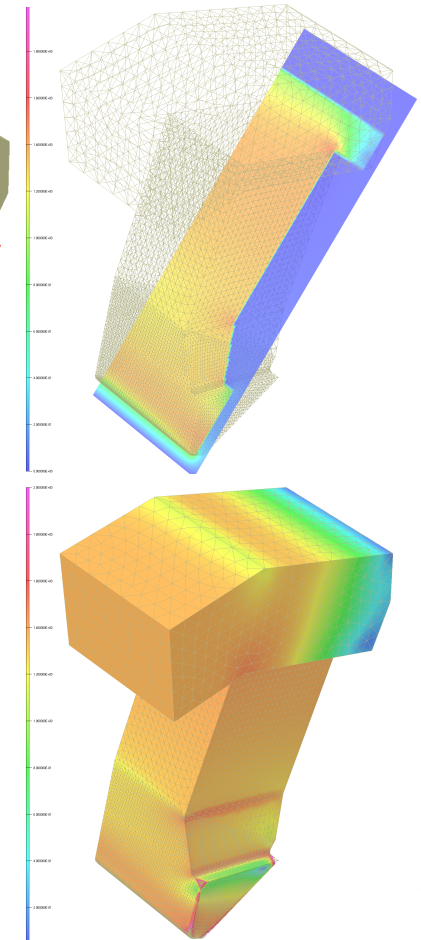
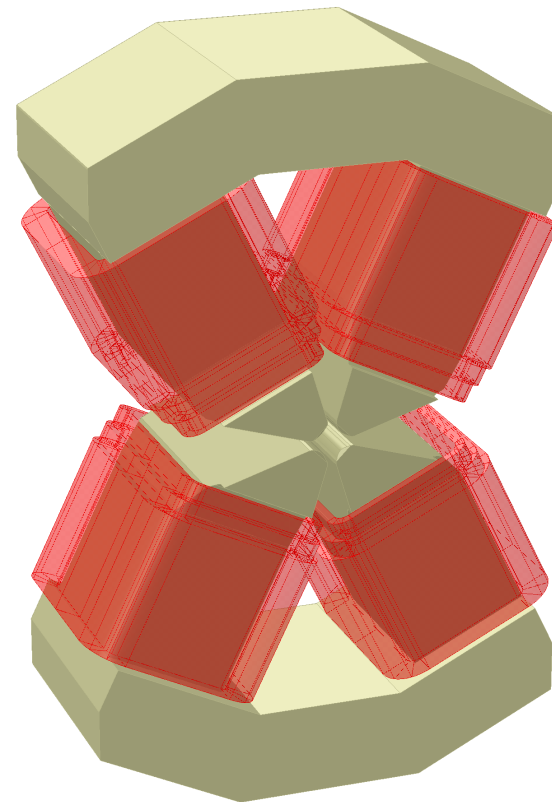
Int. Grad at 90 A: **11.3** Tesla

Saturation at 90A: **7.3** %

0 Tesla

**E2Q12T5**

2 Tesla



Turns: **54**

$L_{\text{overall}} = 260$  mm

Int. Grad at 90 A: **13.7** Tesla

Saturation at 90A: **4.5** %

0 Tesla

The magnets designs started from pre-designed models  
and use the software:

**Opera Tosca3D** (finite element magnetostatic simulations)

**modeFRONTIER** (optimizations)

**Matlab** (post processing and particle tracking)

Very fast Tosca3D simulations

(low definition mesh, single lamination ~ 2.5D)

are done in parallel of all the pre-design excel sheets

**to check the feasibility**



In the Quadrupoles, the pole geometry has been defined by the formula:

$$Y = (X^2 + R^2)^{1/2}, \text{ for } 0 \leq |X| \leq X_0$$

$$Y = (X^2 + R^2)^{1/2} - K \cdot ((|X| - X_0) / (\frac{1}{2} \cdot W - X_0))^N, \text{ for } X_0 \leq |X| \leq \frac{1}{2} \cdot W$$

where:

**R** = bore radius [mm]

**W** = pole width [mm]

**K** = pole edges addition [mm]

**N** = order  $\geq 2$

and

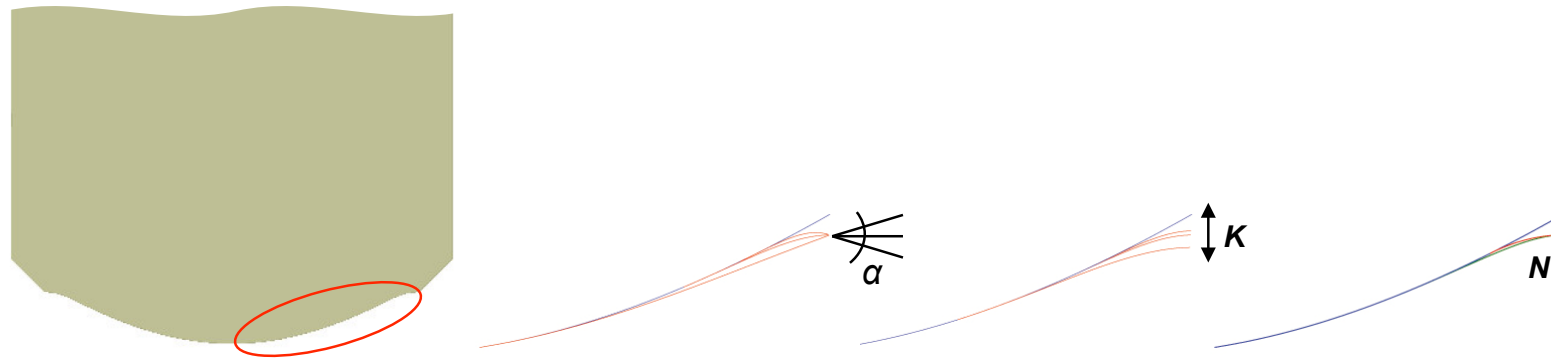
$$X_0 = \frac{1}{2} \cdot W - N \cdot K / (1 / (1 + (R / (\frac{1}{2} \cdot W))^2)^{1/2} - \tan(\alpha))$$

where:

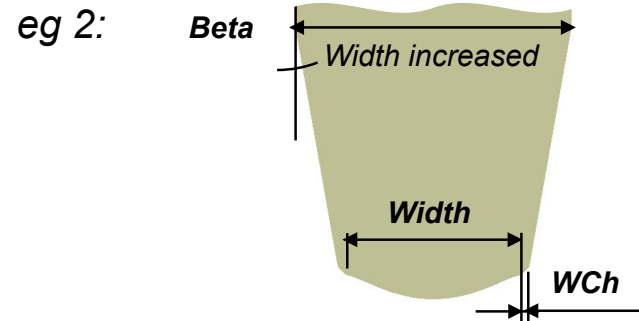
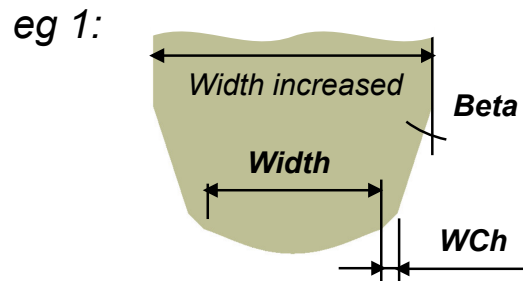
**alpha** = tangent angle of the pole edges addition [rad]

***The goals are to use these equations in order to minimize 8-pole (asymmetric model), 12-pole and the 20-pole components.***

Examples of the poles geometry as a function of: *Alpha*, *K* and *N*



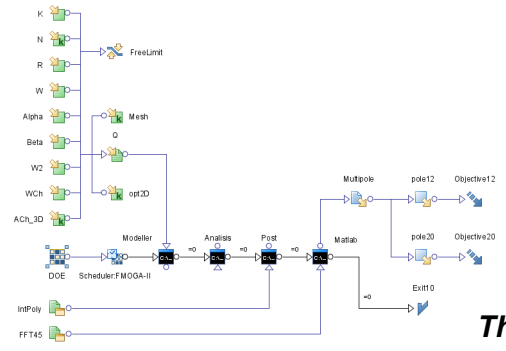
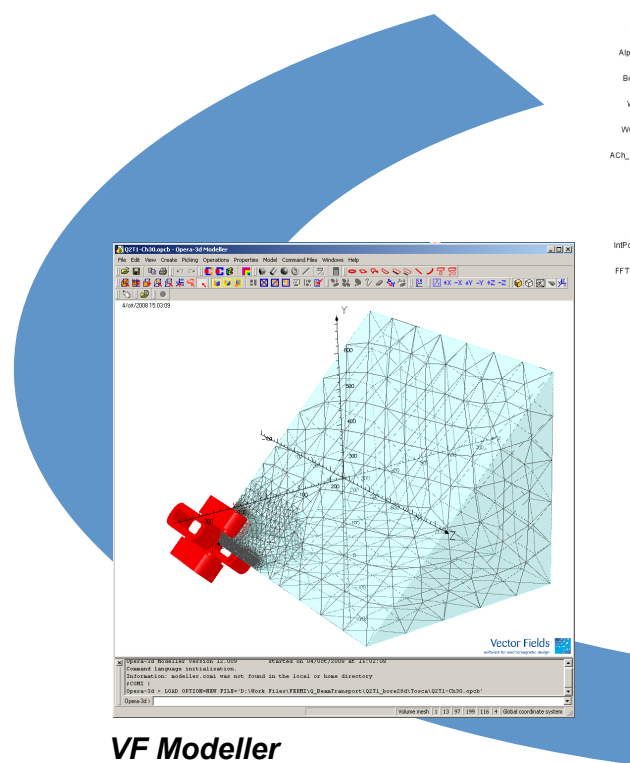
Other parameters in the real geometry are: *WCh* and *Beta*



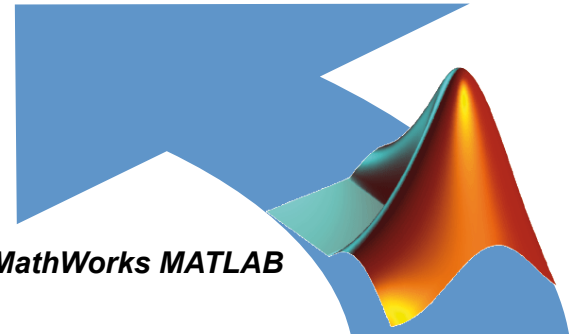
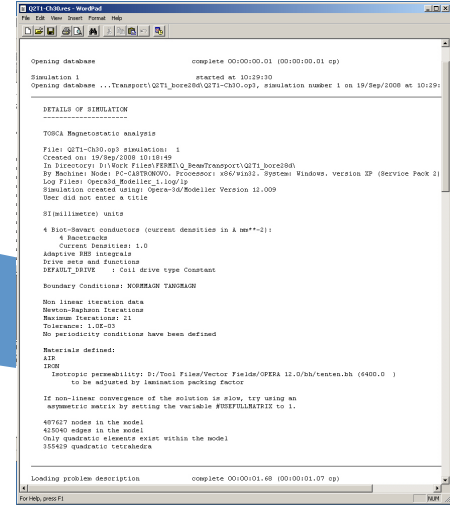
The pole have chamfers to minimize the field intensity  
In some quadrupoles, the pole width is increased inside the coil

} Minimize the iron saturation

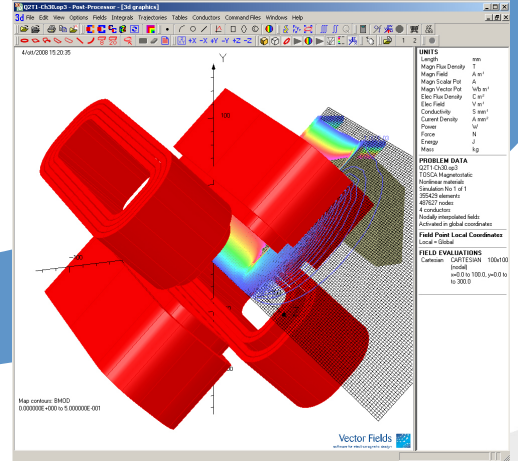
The parameters ( $W, K, N, \text{Alpha}, W_{ch}, \text{Beta}$ ) optimization will use **Esteco modeFRONTIER**



**VF TOSCA**



**The MathWorks MATLAB**



**VF Post-Processor**

