

Availability studies for FCC

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Not to scale Frequency of connection tunnels for illustration only

(FCC 3D Schematic J. Osborne, C. Cook, A. Navascues)

Machine tunnel

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Scope of the Study

- Evaluate the suitability of industrial reliability methods for the domain of particle accelerators...
- □ ...taking the LHC as a case study
- Identify and analyse possible design and operational scenarios for a h-h Future Circular Collider
- Identify key impact factors on availability and luminosity production
- This reliability & availability study DOES NOT intend to give specific guidelines for individual system design and optimization



Collaboration Contributions



CERN

Coordination, modelling simulation, analytics, data management, use-case definition, technical infrastructure



Ramentor Oy Modelling and simulation Software, training



Tech. Uni. Delft Analytics, cryogenics system modelling



Tampere U. of Tech. Method and tool consultancy



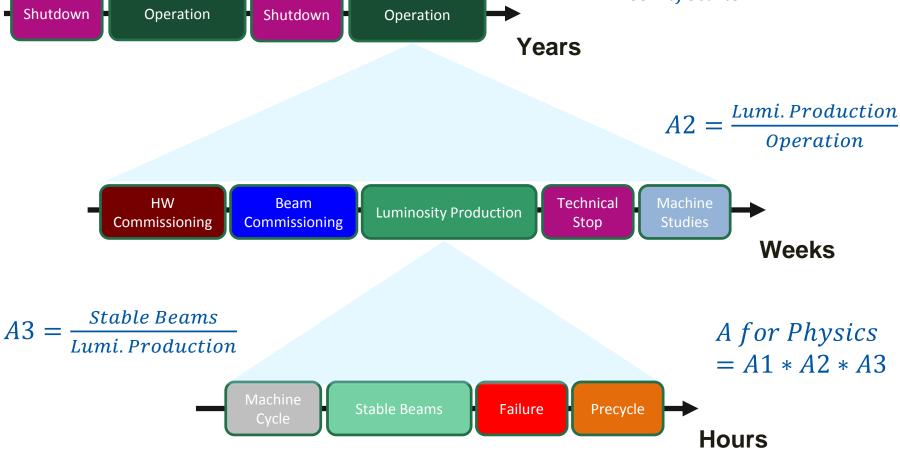
Uni. Stuttgart: Method and tool consultancy, training



Uni. Wien Data analytics platform development

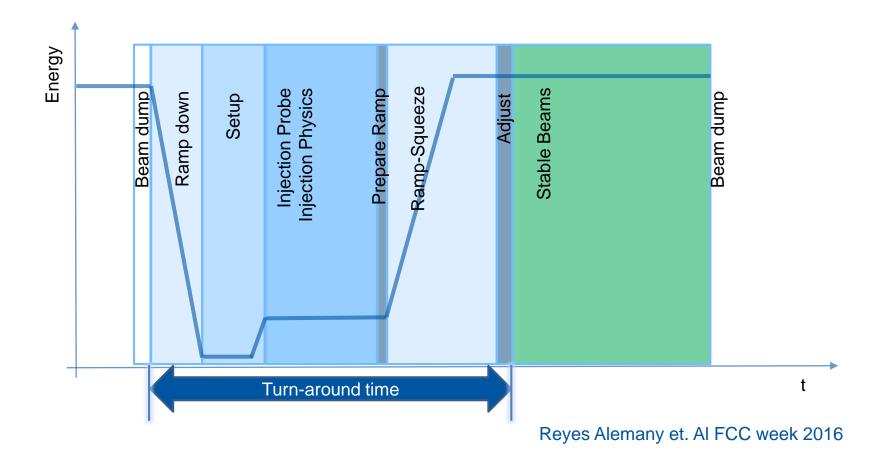


Accelerator Schedule $A1 = \frac{Operation}{Acc.\ Lifetime}$ Shutdown Operation



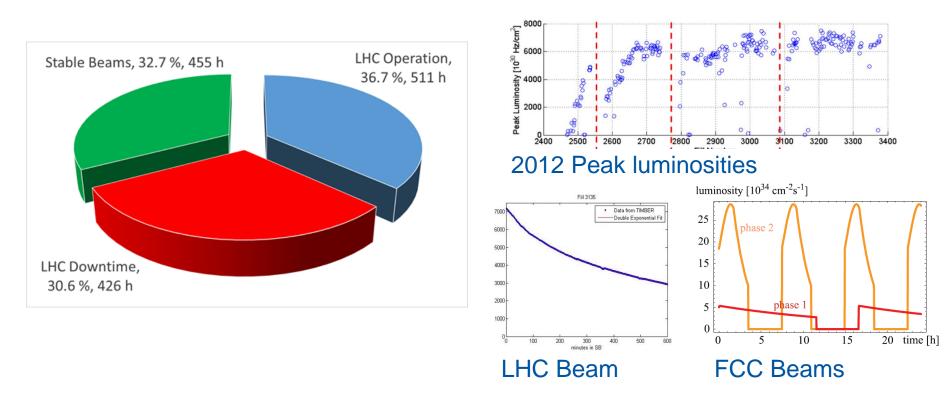


Operational cycle





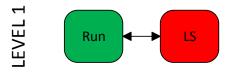
Production Function



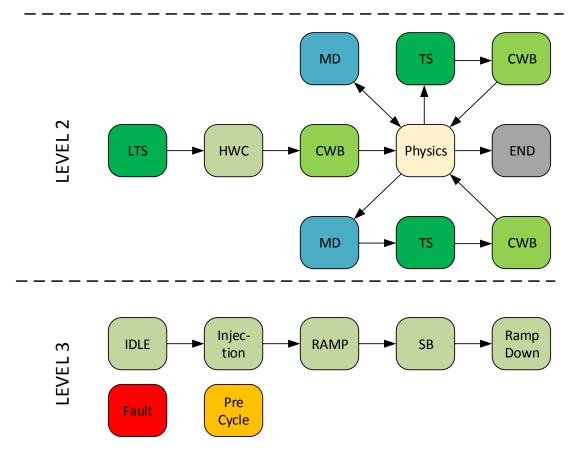
Usually stable beams time is measured, but the production rate is not constant



State based chain model

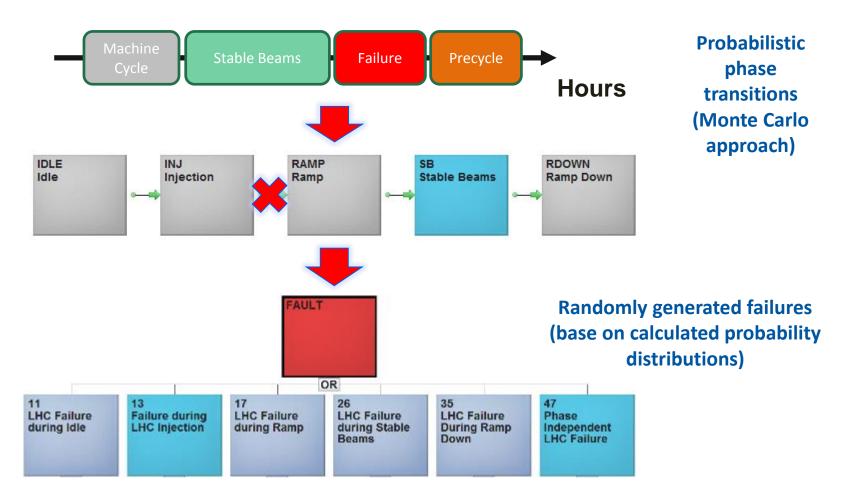


- Three level model
- 1. Multi year schedules
- 2. Operational modes within a year
- 3. Cycles and cycle phases
- Each level acts as an inner process of the level above





Model Implementation

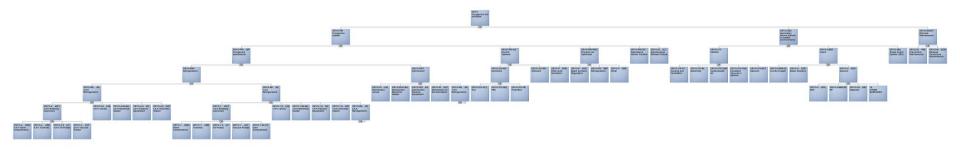


Example: Failures in Injectors only relevant at Injection from the LHC perspective



Fault trees

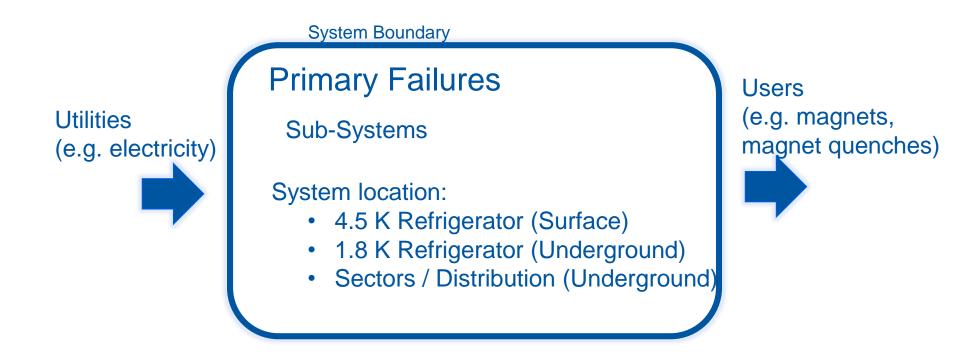
- The phase specific fault trees consist of system fault trees
- Example cryogenics:



• The tree will be used as fault categories in cryogenics database (Also data collection for the categories)



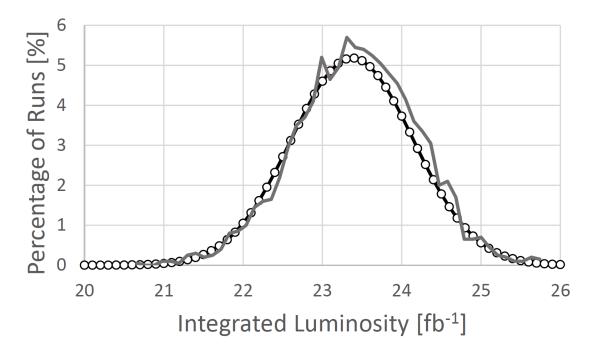
Cryogenics Fault Tree Principle



Secondary Failures



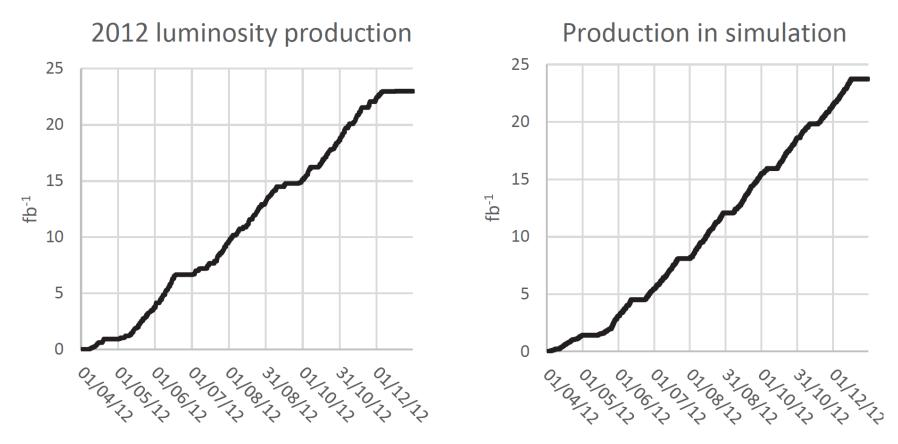
Results 1



- Monte-Carlo method \rightarrow result distribution
- Validation with 2012 fault data gave mean value near the actual production
- Actual 23.27 fb⁻¹ simulation mean 23.38 +- 0.05 fb⁻¹



Results 2

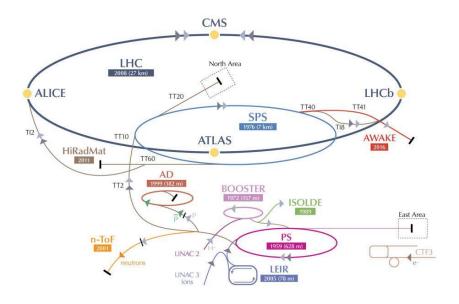


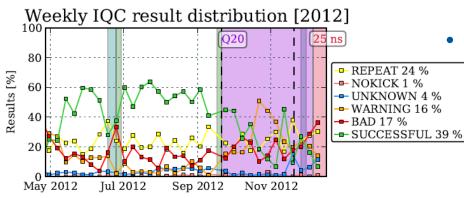
- Intensity ramp up affects the production rate at start of the year
- In simulation technical stops are now in constant intervals



Planned work, ideas and concepts

Injection phase process

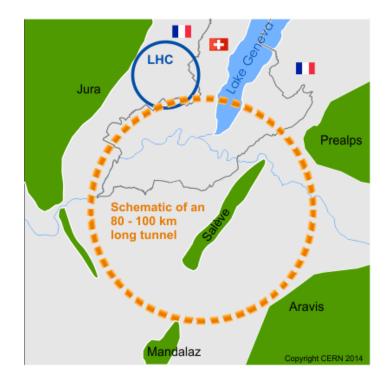




- Injection length is not just hardware availability
- Length of process phases
 - Pilot bunches
 - Injection of physics beams
- Filling scheme
- Injection success
 probability



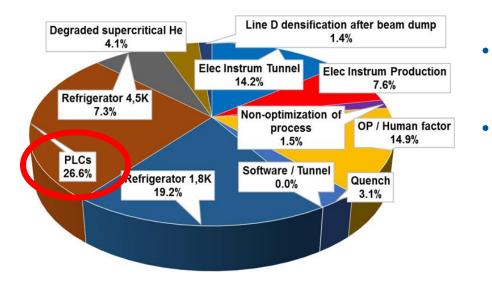
FCC-hh challenges & availability goals



- Four times larger ring with 100 TeV energy
- Injection into LHC, three options
 - LHC 5x
 - SC-SPS
 - Injector @ FCC tunnel
 - Optimal SB length ~4 hours with ultimate parameters
 - Much injections (4 LHC cycles + \sim 258 injections LHC \rightarrow FCC)
- Challenge form availability goals for:
 - **FCC** = Scaling up the LHC
 - **LHC 5x** = Modifying the LHC
 - **SC-SPS** = Scaling down the LHC



Cryo PLC Example



No cryomaintain = 273 h 29 min

*Does not include cryo-start

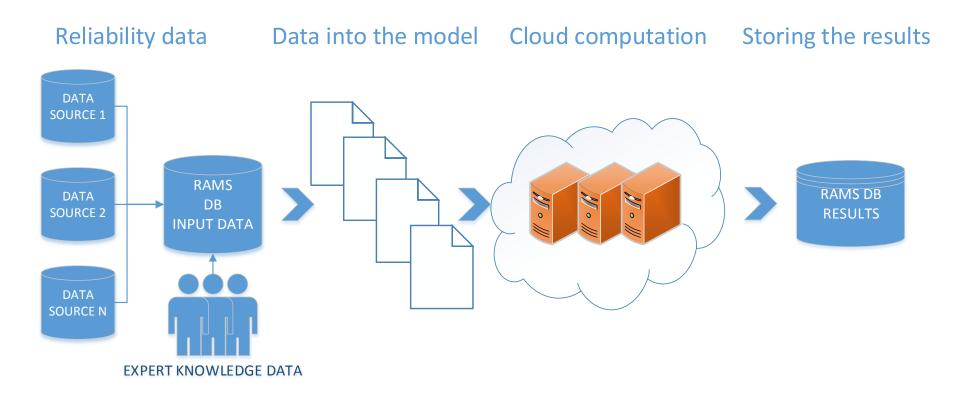
- The goals should be based on what can be achieved...
 - 2015 cryo PLCs caused **79 h*** of downtime, 4 failures
- Focused study:
 - 1 failure due to power supply, at point 4 (the only one without redundancy!)
 - Extra times in all failures (CPU upgrades, program bugs in restarting, long accesses)
- Without these total downtime would be ~ 18 h

Additional interests

- Ability to measure value to cost ratio
 - Produced luminosity versus operational costs
- Long term time dependencies
 - Effect of the technical stops, commissioning
 - Learning and how experiences affects
 production efficiency
 - Aging



Concept on database model







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