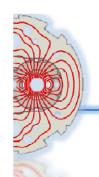


Hardware Commissioning Day

Powering Test Overview

This presentation have been prepared with the help of a lot of people: Rudiger, Hugues, Antonio, Mirko, Matteo, Hugues, Gianluigi, Markus Z., Markus A., Laurette, Reyes, Magali, Alick, Knud, Valerie, Serge, Roger, Amalia, Katy, Julie

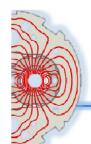


QUESTIONS I TRIED TO ANSWER

- What happens before powering tests after cooldown?
- Organization of hardware commissioning, meetings...
- What happens before powering tests after cooldown?
- Commissioning of Warm sectors, Cold sectors and sector 34: what needs to be done? What can be dropped?
- When should we work: 2 shifts during 5 days versus 3 shifts during 7 days, MPP analysis, what can be done in a nightshift – WE? Bottlenecks in manpower
- Rules for patrols during powering tests



- It is an invitation to an open discussion
- It points out how HC should work during the different periods
- ♦ It makes some proposals to the organization w.r.t. the 2008 one



ON 28 FEB. 2008...

• Feb. 2008



THE ORGANIZATIONAL ISSUES

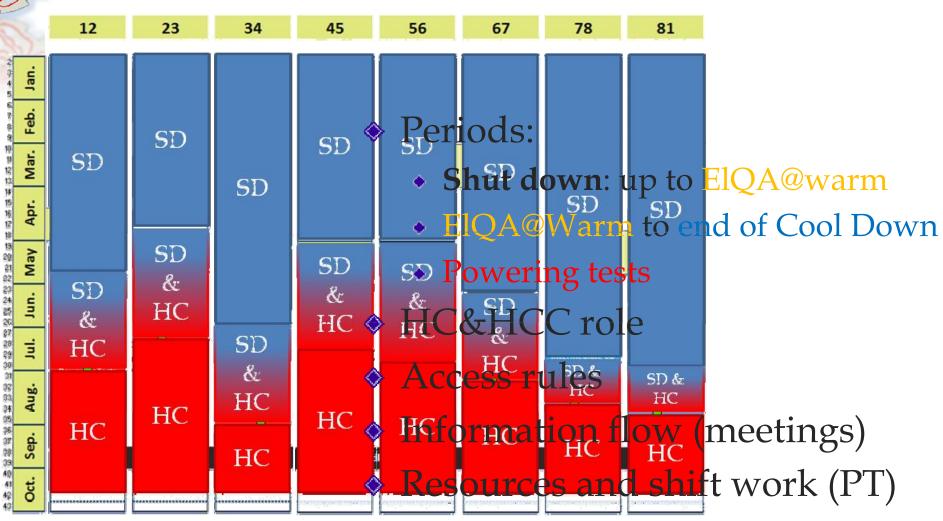
- 2 shifts during 5 days: do we need to go to 3 shifts during 7 days? Can we?
- MPP analysis: can it be done during a nightshift, the weekend?
- Where are the bottlenecks in manpower?
- A Commissioning Coordinator on duty on a weekly basis to coordinate across sectors
- Are the 8.30 and the 16.30 meetings efficient?
 Are they held at the right time? How can the activities continue during meetings?

February 28th 2008

Roberto Saban - Review of the Commissioning of Sector 45



PLANNING



SHUT DOWN

- Information flow:
 - SD coordination meeting is the reference meeting for tunnel activities
 - HC meeting every 2 weeks.
 - To follow up the:
 - Sequences implementation
 - HC activities
 - Short circuit tests
 - Warm magnets commissioning
 - Access rules
 - Tools: PM,PT page, event database...
 - MTF-Powering procedure
 - Alternate with BC (Tuesday) or SDC (Thursday)?

- HC activities (not yet in the planning)
 - Short circuit tests
 - UJ33 and UA43: 8/24h heat run
 - UA63: hear run
 - Warm magnets re-commissioning
 - Interlock test everywhere
 - ElQA
 - Heat runs (could be integrated in PT)

SD & HC

- The hand-over between SD and HC is the ElQA@warm.
- For a smooth hand over SD and HC have to work in a strict contact
- Point Owners will be again "on line" with the SD coordinators

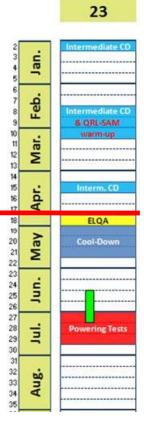
Matteo Solfaroli: Point 2

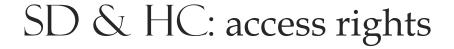
Boris Bellesia: Point 4

• Mirko Pojer: Point 6

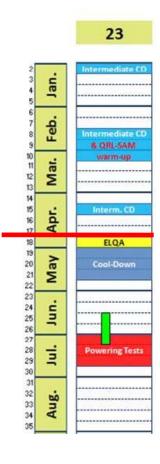
Antonio Vergara: Point 8

- Meetings:
 - Twice a week at 8:30 (or keep Monday morning meeting?)
 - long term planning (PL section)
 - Critical path
 - Major changes in the planning
 - short term planning (Point Owners)
 - Fine granularity of the planning of the 2 following weeks
 - Activities interference in the field
 - HC meeting once per 2 weeks



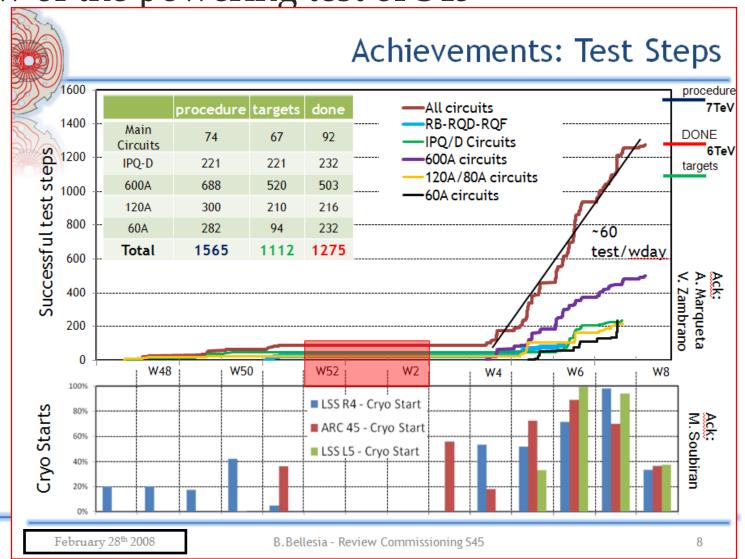


- All the access points of the sectors will be in restricted and the end-sector door armed (envelop closed).
- up to the beginning of any powering tests, including 0A tests: no patrols
- Access allowed with an approved ADI [Hugues]
 - **Request**: by the team as last year, EDH form, to be filled (customized w.r.t. few suggestions pre-defined list of activities)
 - **Approval**: given by the Point Owner with respect to the safety rules @ different stage (cooldown, ElQA, heat runs...)
 - Endorsement: viewer ready soon to easy the work (Magali, Laurette, Marc).



POWERING TEST: On 28 Feb. 2008...

Review of the powering test of S45

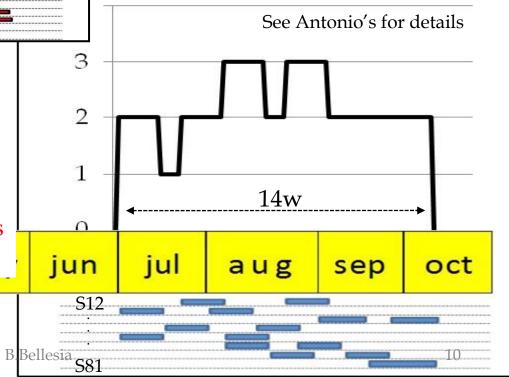


2008 HC 4 3 2 ■ 68 (2503) 1 0 jan feb mar apr may jun jul aug sep oct S12 S81

...AN THEN...

- In total ~ 12000 reps
- At regime up to 100-110 step/wday. evaluated on a period of 3 months
- max 4 sectors in parallel

- Max 3 sec in //
- About 10-15% less of test
- Squeezed time (14w vs. 5months)
- (quite) a few unknowns (nQPS)
- Interference with installation activities
- With 100-110 step/wday: 18-20 weeks



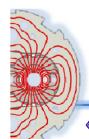
3/18/2009

POWERING TESTS: New definitions

- 19/9 forced us to re-evaluate the risk associated to the powering tests.
- Definition of 2 PT phases: identification of a I_{max} per circuit type that corresponds to a magnetic energy whose uncontrolled release cannot be harmful for people working in the tunnel. [see Ralf, Matteo's]
 - Phase 1: tests below I_{max}
 - Access with ADI
 - No access limitation in the caverns
 - Patrol only of the tunnel zones (services area not patrolled) [tbd]
 - Phase 2: tests above I_{max}
 - No access Access point in surface in closed mode (?).
 - Very likely (Task Force will comment) experiments and caverns access affected.
 - All access sectors patrolled



- During powering test the underground areas are in patrol mode and...
- …"if we patrol we will really patrol"[Cfr. Magali]
- How:
 - We will patrol the tunnel w.r.t. the powering test phase and zone [see Matteo's]
 - **Pool of people** (help from EN-MEF, site managers for working hours and volunteers for outside w.h.; Magali, Laurette are working on this)
- Few rules (phase 2):
- Patrol broken in the external envelope: PT stopped and immediate patrol (contamination issue)
- Patrol broken inner access sector: PT NOT stopped; patrol to be done as soon as the "working hour" patrol team available.



POWERING TESTS: Resources, needs & shifts

- QSP [see Knud's]:
 - 7 team leaders

6-7 Field team

on shift

(9)

• 11 operators

- on shift
- (14)



- **PC** (ex-PO)
 - 9 engineers

on call

(9)

10 technicians

- on shift
- (10)

- First line (field work)
- PIC
 - 3 engineers

on call

(4)

- Operation (also Dry runs, Access coord., MP tests)
 - 9 HC-EiC

on shift

(13)

11 operatros

on shift

(11)

(4)



- 1? Hard.Comm. Coord. Weekly shift
- 4 Point Owners

Weekly shift (6)



- nMPP
 - 10? analysts

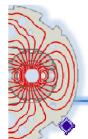
on shift

(10)

- **Cryo**: 7days 24h shift coverage with CERN staff [see Serge's]
- ElQA: on demand in case of needs 2 teams
- Current leads: 2

on call

(2)

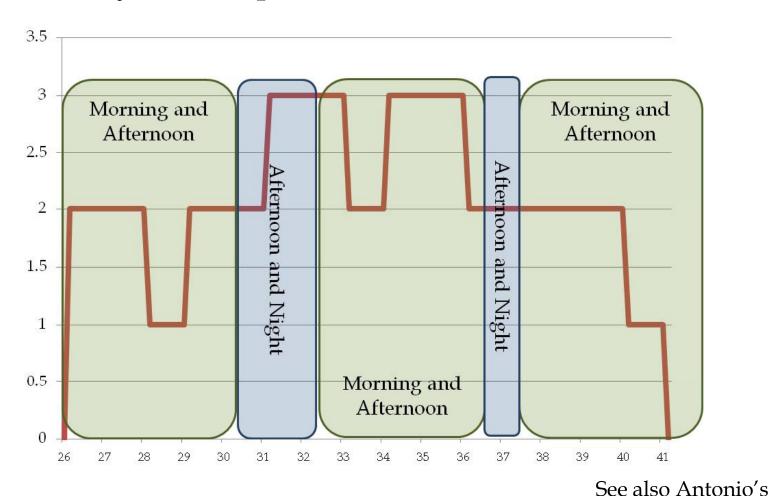


POWERING TESTS: Resources, needs & shifts

- Minimum people per shift:
 - 1EiC, 2op,1QPS,2QPSop,1PCop,"nMPP", 1/2CRYop: 9-10 people
- ♦ HR sufficient to cover up to 2shifts/5days (agreed with all team leaders): at the limit for QPS and still to be proven for OP
- Shift proposals:
 - 2 shifts M.A. 5 d/w Mo-Fr (10s/w)
 - Morning for tunnel activities once HC on going in // in at least 2 sectors, or sector with no activities
 - ◆ 2 shifts M.A. 5 d/w Tu-Sa (10s/w)
 - 1 entire day devoted to tunnel activities
 - 2 shifts A.N. 5 d/w Mo-Fr (10s/w)
 - Morning for tunnel activities everywhere
 - 3 shifts M.A.N. 3 d/w Th.-Sa. (9s/w)
 - Tunnel activities / commissioning 50-50

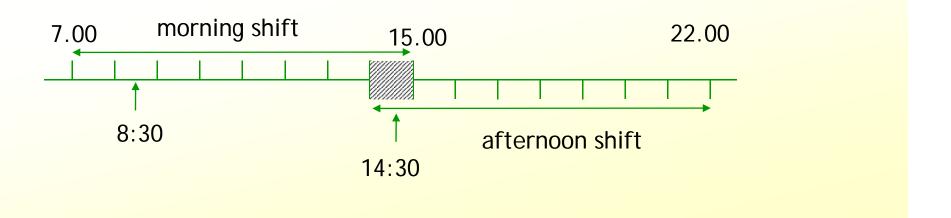
POWERING TESTS: Resources, needs & shifts

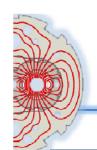
Flexibility and adapt to needs



POWERING TESTS: Meetings

- **8:30**
 - HC coordinator, experts, Point Owners
 - Report of the previous day
 - Discuss of the priorities and of the mission of the day
 - This meeting should not stop the CCC activities
- 14:30
 - Hand-over meeting: 2 EiCs + experts + Point Owners
 - Very effective last year (15 min)





POWERING TESTS: CCC roles

HC Coordinator:

- Runs the 8:30 meeting
- Manages the priorities
- Gives OK to mask interlock signals
- Collects the mission of the days
- "ad hoc" test preparation

Point Owners:

- Provide the mission of the day
- Coordinate the field activities
- Keep track of any NC
- Keep track of any masked interlock signal
- Block circuits via PIC in case of unexpected failure and problem cannot be solved from CCC

EiC:

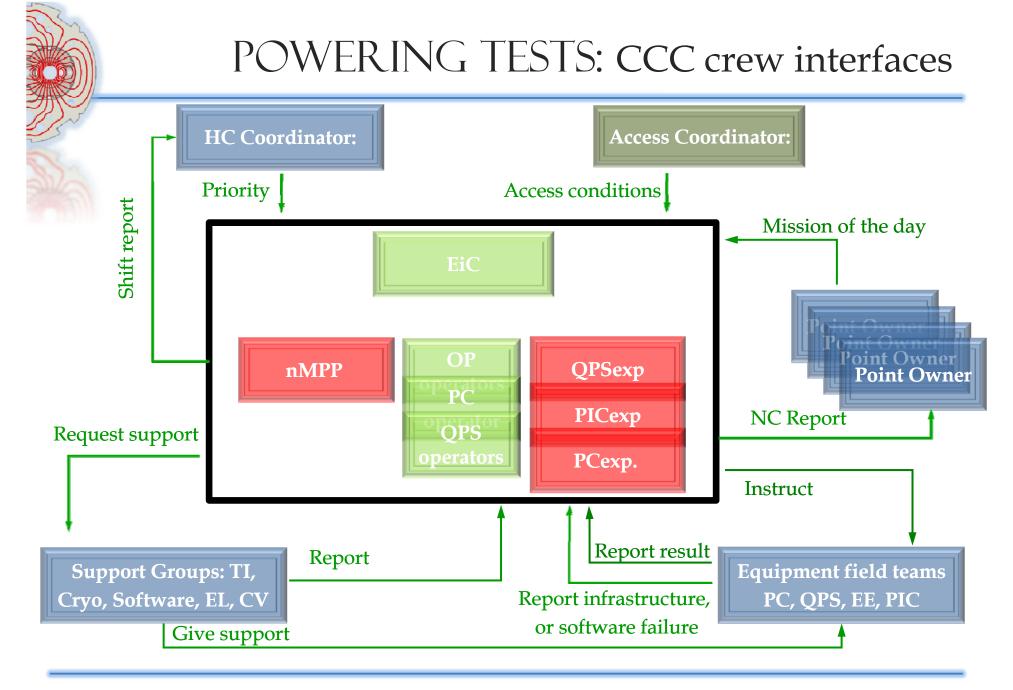
- Ensure smooth run/quality of the tests
- Ensure the safety condition during the tests
- Close collaboration with the P.Ow.
- Request for masking interlock signals

nMPP + Poexp. + QPSexp + PICexp:

- Validates and reports test results
- Gives the OK to Unblock circuits
- Collaborates to ad hoc test preparation
- Open the NC

Access Coordinator:

- Interface with AG/ASE
- Access problem management
- Patrols organization





- Very stringent time constrains (14w to commission 8 sectors)
- Many activities in preparation for the PT
- We did it once, it worked well. The organization will not be drastically modified
- HR:
 - possible problems with QPS and OP (staff number reduced parallel activities)
 - Cryo: shift on 24h/7d.
- Shift work, few proposals identified that could fit the team resources. Be flexible!